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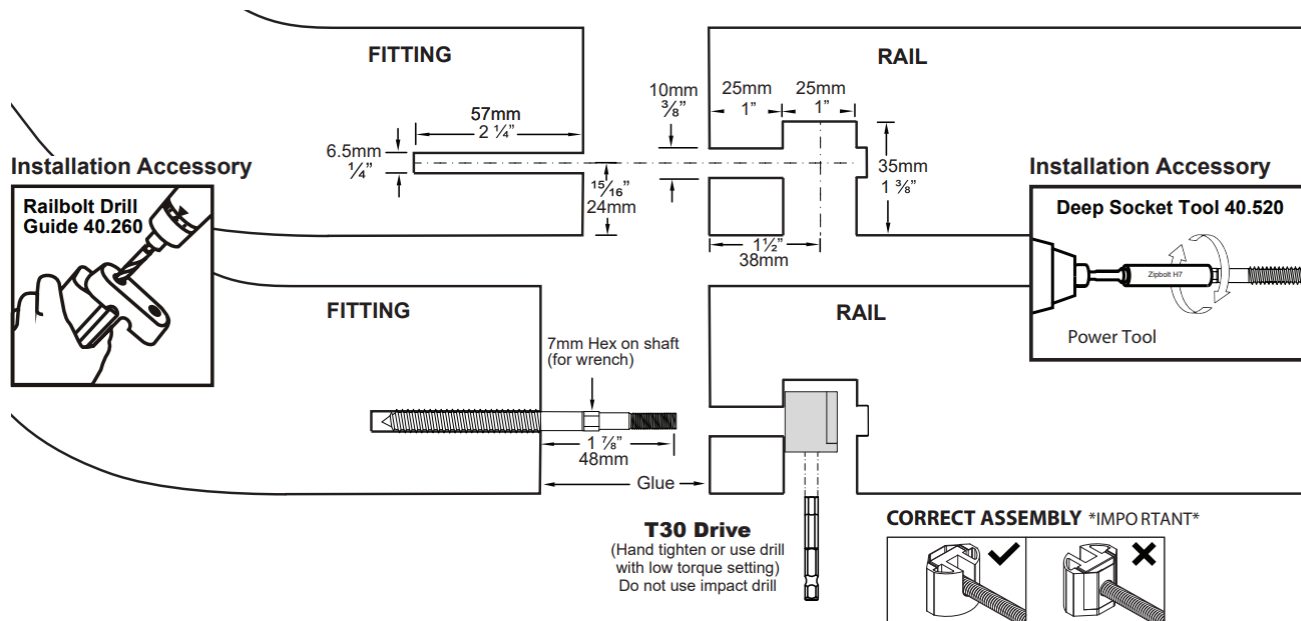


ZIPBOLT T30 Railbolt



Installation Instructions

13.600 – Zipbolt UT Railbolt (7mm x 100mm)



Components and Accessories

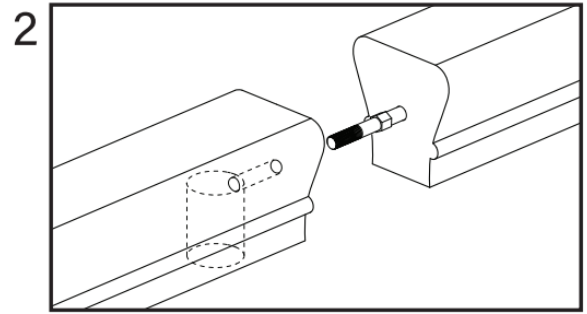
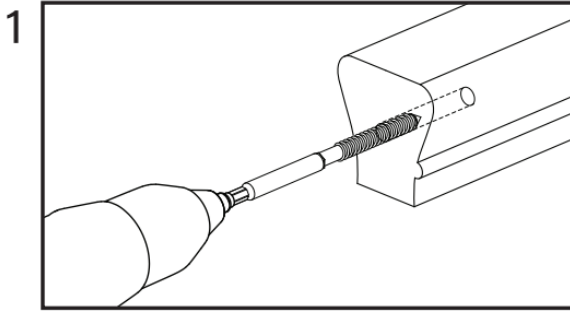
- Installation Accessory: Railbolt Drill Guide 40.260
- Installation Accessory: Deep Socket Tool 40.520
- T30 Drive: Hand tighten or use drill with low torque setting. Do not use impact drill.

Fitting and Rail Measurements

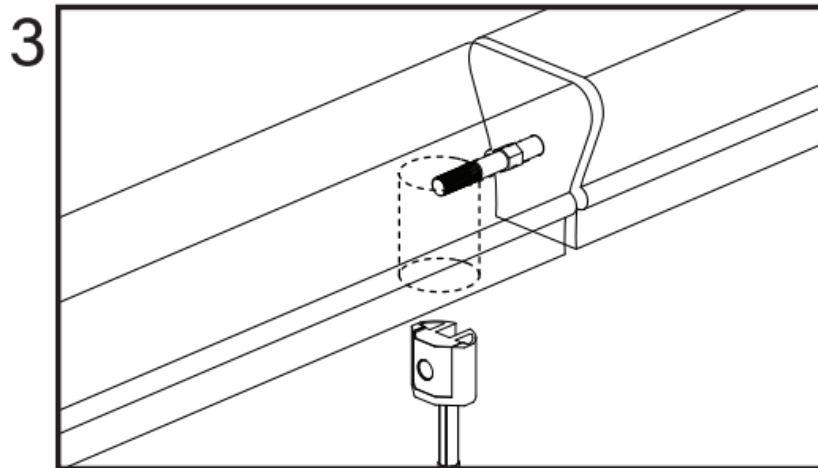
Component	Measurement
Fitting	6.5mm (1/4")
Rail	10mm (3/8"), 25mm (1"), 35mm (1 3/8")
Hex on Shaft	7mm
Glue	1/2" (48mm)

Installation Steps

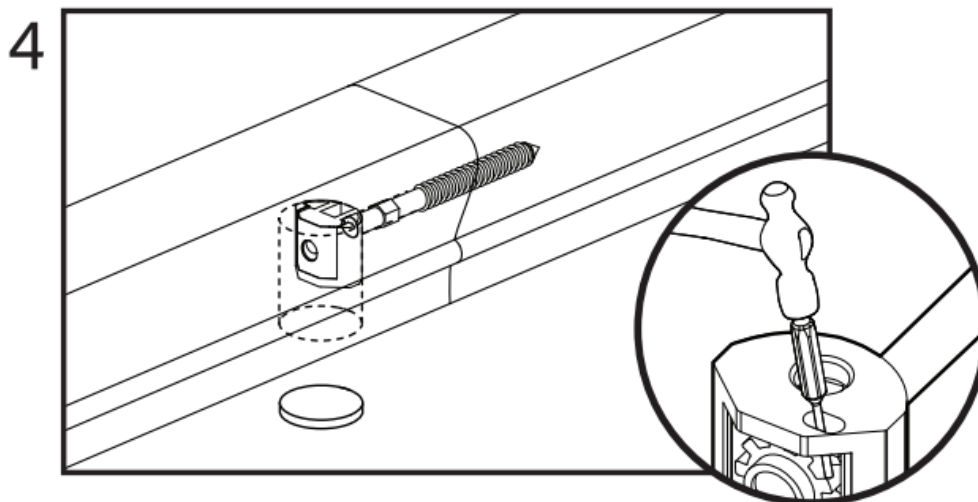
1. After drilling the 1/4" (6.5mm) hole, insert the railbolt shaft using a 7mm wrench or Deep Socket Tool (Zipbolt 40.520 Deep Socket available).
2. Bore the 1" (25mm) hole first, then intersect with the 3/8" (10mm) hole.



3. Assemble rail and fitting dry to check fit using T30 Drive. Use glue on final assembly.



4. Apply glue to edges of the plug and cover the 1" (25mm) diameter hole in the bottom of the rail. Sand smooth.



Emergency Release

Use 2.5mm pin punch to tap loose

Optional Preparation Method

Make a template by cutting a 3/16" (5mm) wafer from the appropriate handrail. Measure on the centerline 15/16" (24mm) from the bottom of the rail. Drill a 1/16" (2mm) diameter hole as shown in Figure 1.

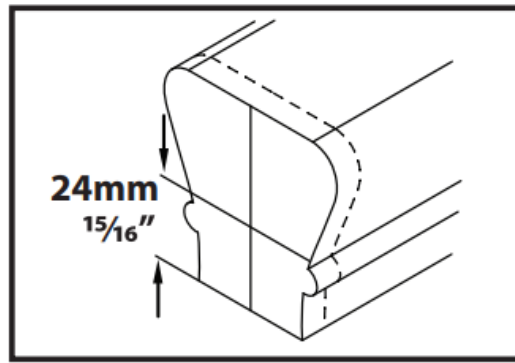


FIGURE 1

Using the template, write “rail” on one side and “fitting” on the other side. Align the template and mark the rail and fitting as shown in Figure 2.

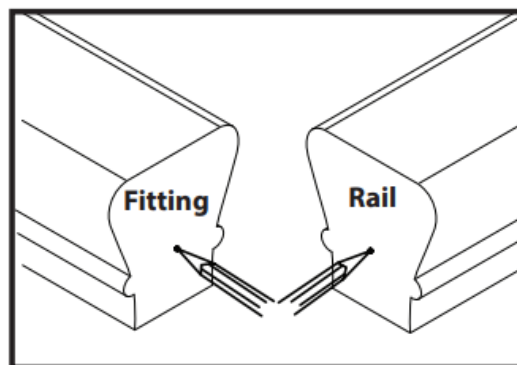
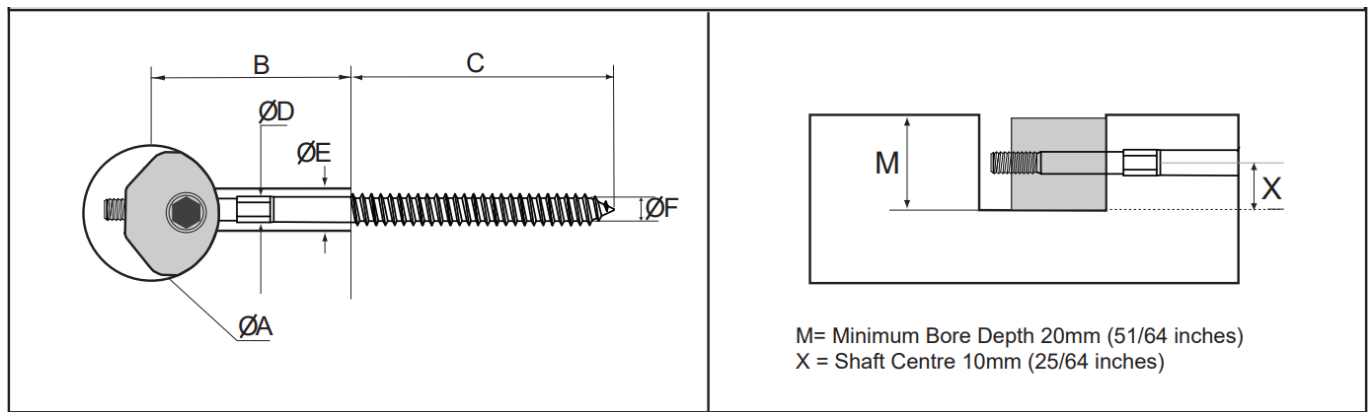


FIGURE 2

Scan the QR Code for more information



SPECIFICATION



Measurements

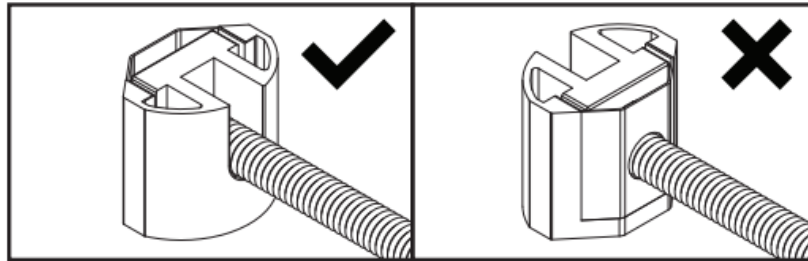
Measurement	Millimeters	Inches
A	25	1
B	38	1 1/2
C	52	2 3/32
D	7	
E	9-10	3/8
F	6-7	1/4



- M = Minimum Bore Depth 20mm (51/64 inches)
- X = Shaft Centre 10mm (25/64 inches)

Usage Tips

- Best: Tighten gear by hand or with a drill on low torque setting.



- Never: Use impact driver to tighten gear.



FAQ

Can I use an impact drill for installation?

No, do not use an impact drill for installing the railbolt.

What should I do if the railbolt is dropped on the shaft?

The railbolt can be easily tightened by using a wrench or Deep Socket Tool.

Documents / Resources

	<p>ZIPBOLT T30 Railbolt [pdf] Installation Guide</p> <p>13.610, 40.260, 40.520, T30 Railbolt, T30, Railbolt</p>
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References

- [User Manual](#)

13.610, 40.260, 40.520, Railbolt, T30, T30 Railbolt,

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