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ZEBRA TC51 Voice Deployment Optimization with Aruba User Guide

**TC51, TC56, TC70x,
TC75x, MC33
Best Practices Guide
Voice Deployment
Optimization with Aruba
Infrastructure
MN-003538-03EN Rev A**

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Contents

About This Guide

This guide is jointly authored by Zebra Technologies and Aruba Networks.
This guide provides recommendations for voice deployment using the following mobile computers and their accessories.

- TC51
- TC51-HC
- TC56
- TC70x
- TC75x
- MC33.

Notational Conventions
The following conventions are used in this document:

- Bold text is used to highlight the following:
- Dialog box, window, and screen names
- Drop-down list and list box names
- Checkbox and radio button names
- Icons on a screen
- Key names on a keypad
- Button names on a screen

- Bullets (•) indicate:
- Action items
- List of alternatives
- Lists of required steps that are not necessarily sequential.
- Sequential lists (for example, those that describe step-by-step procedures) appear as numbered lists.

Icon Conventions

The documentation set is designed to give the reader more visual clues. The following graphic icons are used throughout the documentation set. These icons and their associated meanings are described below.

NOTE: The text here indicates information that is supplemental for the user to know and that is not required to complete a task. The text here indicates information that is important for the user to know.

Related Documents

For the latest version of this guide and all documentation sets for the respective devices, go to: **zebra.com/support.**

Refer to Aruba's RF and Roaming Optimization documentation for more details about Aruba's infrastructure.

Device Settings

This chapter includes device settings for default, supported, and voice traffic recommendations.

Default, Supported, and Recommended for Voice Device Settings

This section includes specific recommendations for a voice that are not set as the default out-of-the-box configuration. It is generally advised to examine those specific settings in alignment with the WLAN network needs and compatibilities. In some cases, changing the defaults could harm generic onnectivity performance.

Besides those specific recommendations which would need careful examination, most of the device's default settings are already optimized for voice onnectivity. For that reason, it is recommended to keep the defaults and let the device dynamically adjust the WLAN network dynamic feature-selection levels.

Device configuration should change only if there are WLAN network (wireless LAN controller (WLC), access points (AP)) features that mandate respective changes on the device side to allow proper inter-operation.

Note the following:

- Pairwise master key identifier (PMKID) is disabled on the device by default. If your infrastructure configuration is configured for PMKID, enable PMKID and disable the opportunistic key caching (OKC) configuration.
- The Subnet Roam feature allows you to change the network IP of the WLAN interface when the network is configured for a different subnet on the same extended service set identification (ESSID).
- In execution of default fast transition (FT) (also known as FT Over-the-Air), in case that other non-FT Fast Roaming Methods might be available on the same SSID, see Fast Roam Methods in Table 5 and relevant notes in General WLAN Recommendations on page 14.
- Use mobile device management (MDM) agents to change settings. Use the user interface (UI) to change parameter subsets.
- For voice applications, and for any highly-dependent client-server communication apps, it is not recommended to use the Android battery optimization feature (also known as Doze Mode) in device management tools. Battery optimization interrupts communication between dependent endpoints and servers.

The following table lists the default, supported, and recommended voice settings.

Table 1 Default, Supported, and Recommended Voice Device Settings

Feature	Default Configuration	Supported Configuration	Recommended for Voice
State11d	Country selection set to Auto	•Country selection set to Auto •Country selection set to Manual	Default
ChannelMask_2.4 GHz	All channels are enabled, subject to local regulatory rules.	Any individual channel can be enabled or disabled, subject to local regulatory rules.	Device Mask matches the exact set of network side operating channels configuration.
			It is recommended to configure both the device and the network to a reduced set of channels 1, 6, and 11, if WLAN SSID is enabled on 2.4 GHz.

Table 1 Default, Supported, and Recommended Voice Device Settings (Continued)

Feature	Default Configuration	Supported Configuration	Recommended for Voice
ChannelMask_5.0 GHz	All non-dynamic frequency selection (DFS) channels are enabled, subject to local regulatory rules.	Any individual channel can be enabled or disabled, subject to local regulatory rules.	Device Mask shall match the exact set of network side operating channels configuration. It is further recommended to configure both the device and the network to a reduced set of only non-DFS channels. For example, in North America, configure the network channels to 36, 40, 44, 48, 149, 153, 157, 161, 165.
Band Selection	Auto (both 2.4 GHz and 5 GHz bands enabled)	•Auto (both bands enabled) •2.4 GHz •5 GHz	5 GHz

		•Enable for 5 GHz	Enable for 5 GHz, if WLAN SSID is on both bands.
Band Preference	Disabled	•Enable for 2.4 GHz •Disable	
Wi-Fi Sleep Policy	Never	•Always On •Never On	Default
Open Network Notification	Disabled	•Enable •Disable	Default
Advanced Logging	Disabled	•Enable •Disable	Default
User Type	Non-Restricted	•Enable •Disable	Default
FT	Enabled	•Enable •Disable	Default
FT Over The DS	Enabled	•Enable •Disable	Default

Table 1 Default, Supported, and Recommended Voice Device Settings (Continued)

Feature	Default Configuration	Supported Configuration	Recommended for Voice

OKC	Enabled	•Enable •Disable	Default
PMKID	Disabled	•Enable •Disable	Default
Power Save (PS) Note: The default PS of the device side does not require PS config change on the network side.	NDP (Null data power save)	•NDP •Power save polling (PS- POLL) •Wi-Fi multimedia power save (WMM-PS)	Default
11k	Enabled	•Enable •Disable	Default
Subnet Roam	Disabled	•Enable •Disable	Default
11w	Disabled	•Enable and 11w set to Required •Enable and 11w set to Optional •Disable	Default
Channel Width	2.4 GHz – 20 MHz 5 GHz – 20 MHz, 40 MHz and 80 MHz	Not configurable	Default
11n	Enabled	•Enable •Disable **Note:** Disabling this also disables 11ac.	Default

11ac	Enabled	•Enable •Disable		Default
11v	Disabled	•Enable •Disable		Enable

Device Wi-Fi Quality of Service (QoS) Tagging and Mapping

This section describes device QoS tagging and mapping of packets from the device to the AP (such as outgoing packets in the uplink direction).

The tagging and mapping of traffic in the downlink direction from the AP to the device is determined by the AP or controller vendor implementation or configuration, which is not in the scope of this document.

For the uplink direction, an application on the device sets Differentiated Service Code Point (DSCP) or Type of Service (ToS) values for its sourced packets, based on the application's specifications. Prior to the transmission of each packet over Wi-Fi, the DSCP or ToS values determine the device's further 802.11 Tagging ID assigned to the packet and the mapping of the packet to the 802.11 Access Category.

The 802.11 tagging and mapping columns are provided for reference and are not configurable. The IP DSCP or ToS values may or may not be configurable, depending on the app.

NOTE: Table 2 describes the tagging and mapping values for outgoing packets when no other dynamic protocols affect them by standard specifications. For example, if the WLAN infrastructure mandates the Call Admission Control (CAC) protocol for certain traffic types (such as voice and/or signaling), tagging and mapping obey the dynamic states of the CAC specifications. This means that there could be CAC configurations or sub-periods in which the

tagging and mapping apply different values than mentioned in the table, even though the DSCP value is the same.

Table 2 Device Wi-Fi QoS Tagging and Mapping for Outgoing Traffic

IP DSCP Class Name	IP DSCP Value	ToS Hexa	Tagging of 802.11 TID (Traffic ID) and UP (802.1d UserPriority)	Mapping to 802.11 Access Category (same as Wi-Fi WMM AC spec)
none	0	0	0	AC_BE
cs1	8	20	1	AC_BK
af11	10	28	1	AC_BK
af12	12	30	1	AC_BK
af13	14	38	1	AC_BK

cs2	16	40	2	AC_BK
af21	18	48	2	AC_BK
af22	20	50	2	AC_BK
af23	22	58	2	AC_BK
cs3	24	60	4	AC_VI
af31	26	68	4	AC_VI
af32	28	70	3	AC_BE
af33	30	78	3	AC_BE
cs4	32	80	4	AC_VI
af41	34	88	5	AC_VI
af42	36	90	4	AC_VI
af43	38	98	4	AC_VI

Table 2 Device Wi-Fi QoS Tagging and Mapping for Outgoing Traffic (Continued)

IP DSCP Class Name	IP DSCP Value	ToS Hexa	Tagging of 802.11 TID (Traffic ID) and UP (802.1d UserPriority)	Mapping to 802.11 Access Category (same as Wi-Fi WMM AC spec)
cs5	40	A0	5	AC_VI
ef	46	B8	6	AC_VO
cs6	48	C0	6	AC_VO
cs7	56	E0	6	AC_VO

Network Settings and Device RF Characteristics

This section describes device settings for the recommended environment and device RF characteristics.
Recommended Environment

- Perform a Voice Grade Site Survey to ensure the requirements in Table 3 are met.
- Signal Noise Ratio (SNR), measured in dB, is the delta between the noise in dBm and the coverage RSSI in dBm. The minimum SNR value is shown in Table 3. Ideally, the raw noise floor should be -90 dBm or lower.
- At floor level, Same-Channel Separation refers to two or more APs with the same channel in RF sight of a scanning device in a given location. Table 3 specifies the minimum received signal strength indicator (RSSI) delta between these APs.

Table 3 Network Recommendations

Setting	Value
Latency	< 100 msec end-to-end
Jitter	Country selection set to Auto
Packet Loss	< 1%
Minimum AP Coverage	-65 dBm
Minimum SNR	25 dB
Minimum Same-Channel Separation	19 dB
Radio Channel Utilization	< 50%
Coverage Overlap	20% in critical environments

Table 3   Network Recommendations

Setting	Value
Channel Plan	2.4 GHz: 1, 6, 11 •No adjacent channels (overlapping) •Overlapping APs must be on different channels 5 GHz: 36, 40, 44, 48, 149, 153, 157, 161, 165 •If you are using DFS channels, broadcast the SSID in beacons. •Note: Unlicensed National Information Infrastructure-2 (U-NII-2) (DFS channels 52 to 140) and U-NII-3 (channels 149 to 165) are subject to the local regulatory rules

Device RF Capabilities
Table 4 lists the RF capabilities supported by the Zebra device. These are not configurable.
Table 4   RF Capabilities

Setting	Value
Roam Threshold	-65dbm (cannot be modified)
Device-specific Antenna Configuration	•TC51: 2×2 MIMO •TC51-HC: 2×2 MIMO •TC56: 1×1 SISO •TC70x: 2×2 MIMO •TC75x: 2×2 MIMO •MC33: 2×2 MIMO
11n Capabilities	A-MPDU Tx/Rx, A-MSDU Rx, STBC, SGI 20/40 etc.
11ac Capabilities	Rx MCS 8-9 (256-QAM) and Rx A-MPDU of A-MSDU

Infrastructure and Vendor Model Recommendations

This section includes recommendations for Aruba infrastructure settings, including WLAN practices for enabling voice as well as more specific recommendations to manage voice traffic and maintain expected voice quality.
This section does not include a full list of Aruba configurations, but only those required verification to accomplish successful interoperability between Zebra devices and the Aruba WLAN network.
The listed items may or may not be default settings of the given Aruba controller version. Verification is advised.
See Related Documents on page 5 for more detailed information on recommended network settings.

General WLAN Recommendations
This section lists recommendations to optimize WLAN to support voice deployment.

- For best results, use Wi-Fi Certified (voice enterprise certification from Wi-Fi Alliance) AP models.
- If SSID for voice is enabled on 2.4G band, do not enable the 11b-legacy data rates on that band unless specifically required by some restricted coverage planning or older legacy devices must be supported.
- The device chooses to roam or connect to an AP depending on the infrastructure settings in effect and the underlying dynamics of the RF ecosystem. Generally, the device scans for other available APs at certain trigger points (for example, if the connected AP is weaker than -65 dBm) and connects to a stronger AP if available.
- 802.11r: Zebra strongly recommends that the WLAN network supports 11r FT as a fast-roaming method to achieve the best WLAN and device performance and user experience.
- 11r is recommended above other fast-roaming methods.
- When the 11r is enabled on the network, either with pre-shared-key (PSK) security (such as FTPSK) or with an authentication server (such as FT-802.1x), the Zebra device automatically facilitates 11r, even if other parallel non-11r methods co-exist on the same SSID network. No configuration is needed.
- Disable unused Fast Roam Methods from the SSID if possible. However, if older devices on the same SSID support a different method and two or more methods may remain enabled if they can coexist. The device automatically prioritizes its selection per the Fast Roaming Method in Table 5.
- It is a general best practice to limit the amount of SSID per AP to only those required. There is no specific recommendation on the number of SSIDs per AP as this depends on multiple RF environmental factors that are specific to each deployment. A high number of SSIDs impacts channel utilization
which comprises not only users and application traffic but also beacon traffic of all SSIDs on the channel, even

those not in use.

- Call Admission Control (CAC):
- The network's CAC feature is designed to facilitate VoIP deployments but uses algorithmic complexities to determine whether to accept or reject new calls based on network resources in runtime.
- Do not enable (set to mandatory) CAC on the controller without testing and validating the stability of admissions (calls) in the environment under stress and plurality conditions.
- Be aware of devices that do not support CAC which are using the same SSID as Zebra devices that support CAC. This scenario requires testing to determine how the network CAC impacts the entire ecosystem.

WLAN Infrastructure Recommendations for Voice Support

Table 5 WLAN Infrastructure Recommendations for Voice Support

Setting	Value
Infra type	Controller-based
Security	WPA2
Voice WLAN	5 GHz only
Encryption	AES
Authentication: Server-Based (Radius)	802.1X EAP-TLS/PEAP-MSCHAPv2
Authentication: Pre-Shared Key (PSK) Based, if necessary.	Enable both PSK and FT-PSK. Note: Device automatically selects FT-PSK. PSK is necessary to support legacy/non-11r devices on the same SSID.

Setting	Value
Operational Data Rates	2.4 GHz: •G: 12, 18, 24, 36, 48, 54 (disable all lower rates, including 11b- legacy) •N: MCS 0 -15 5 GHz: •A:12, 18, 24, 36, 48, 54 (disable all lower rates) •AN: MCS 0 – 15 •AC: MCS 0 – 7, 8 **Note:** Adjust rate settings according to environmental characteristics. See **Recommended Environment** on page 12 to accomplish balanced AP mini mum coverage.
Fast Roam Methods (See **Gener al WLANRecommendations** on page14)	If supported by infrastructure: •FT (802.11R) •OKC or PMK Cache **Note:** Device priority order from the top.
Beacon Interval	100

Table 5 WLAN Infrastructure Recommendations for Voice Support (Continued)

Setting	Value
Channel Width	2.4 GHz: 20 MHz 5 GHz: 20 MHz
WMM	Enable
802.11k	Enable only Neighbor Report. Do not enable any 11k measurements.
802.11w	Disable
802.11v	Enable
AMPDU	Enable **Note:** Local environmental/RF situations (such as high interference levels, collisions, and obstructions) may yield a local high retries ratio, delays, and packet drops. The AMPDU feature can degrade voice performance in additi on to the challenging RF. In such cases, it is recommended to disable the A MPDU.

Aruba Infrastructure Recommendations for Voice Quality
This section lists specific Aruba infrastructure recommendations to manage voice traffic and maintain expected voice quality.

NOTE: If the deployment has services that require service discovery, set broadcast filtering to ARP only. Consult with Aruba if there are address-resolution issues with the respective discovery protocol.

Table 6 Aruba Infrastructure Recommendations for Voice Quality

Recommendation	Required	Recommended But Not Required
Set delivery traffic indication message (DTIM) interval to 1. Note: A value of 2 is also acceptable for certain deployments depending on the voice application (and other voice-related aspects such as Push-to-Talk), as well as on the potentially mixed types of devices sharing the same SSID, the battery life of each type, and the Power Save configuration of each client product.	✓	
Create a dedicated user role on Aruba for voice devices, according to application deployment needs. Create a session access control list (ACL) and place the voice protocols in the prioritized high queue.	✓	
Broadcast Filtering set to All or address resolution protocol (ARP).	✓	
Disable Dot1x Termination.	✓	
Set Probe Retry to its default Enable.		✓
Set Max Tx Failure to its default Disable (max-tx-fail=0).	✓	
Enable 802.11d/h.	✓	

Table 6 Aruba Infrastructure Recommendations for Voice Quality (Continued)

Recommendation	Required	Recommended But Not Required
Enable Mcast-rate-opt (needed for multicast to go at the highest rate).		✓
The beacon rate is set with a rate that is also basic rate.		✓
Set Local Probe Request Threshold to its default of 0 (disabled).	✓	
Disable Band Steering.	✓	
Enable voice Aware Scan and ensure voice traffic of the given ACL definition (of the deployed App) is detected on the controller.	✓	
Disable 80 MHz support.		✓

Additional Configurations for Voice Multicast Applications
Zebra PTT Express Deployment
The following lists recommendations of additional Aruba infrastructure settings to support PTT Express:

- dynamic-multicast-optimization

  Converts Multicast to Unicast with a higher data rate
- demo-channel-utilization-threshold 90

  Falls back to Multicast traffic from Unicast if the channel utilization reaches 90%

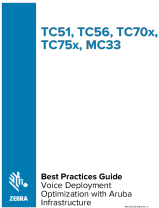 **Zebra Recommended WLC and AP Models**

  📝 **NOTE:** Model versioning recommendations in this section are based on satisfactory interop test plan results. Zebra recommends that when using other software versions not listed below, consult the WLC/AP in the Release Notes to verify that a particular version is stable and preferred by the vendor.
- Aruba Controllers 73xx, 72xx, and 70xx:
- Software versions: 8.7.1.x, 8.8.0.1
- Campus-AP Models: 303H, 303 Series, 30x, 31x, 32x, 33x, 34x, and 51x
- IAP 300 series, 31x, 32x, 33x, 34x, and 51x:
- Software versions: 6.5.4.8, 8.7.1.x, 8.8.0.1
- IAP 200 series:
- Software version: 6.5.4.6

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Documents / Resources

TC51, TC56, TC70x, TC75x, MC33 Best Practices Guide Voice Deployment Optimization with Aruba Infrastructure	**ZEBRA TC51 Voice Deployment Optimization with Aruba** [pdf] User Guide TC51, TC56, TC70x, TC75x, TC51 Voice Deployment Optimization with Aruba, TC51, Voice Deployment Optimization with Aruba, Optimization with Aruba, Aruba, MC33

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