XTOOL D1 Pro Example Project Files and Tutorials Instruction Manual

Contents

XTOOL

XTOOL D1 Pro Example Project Files and Tutorials

Product Information

- **Specifications**
  - **Product Name:** xTool D1 Pro
  - **Material Pack:** Included
  - **Computer Software:** xTool Creative Space (XCS)
  - **Power Adapter and Cable:** Included
  - **USB Cable:** Included
  - **Basswood Board A5:** Included in the material pack

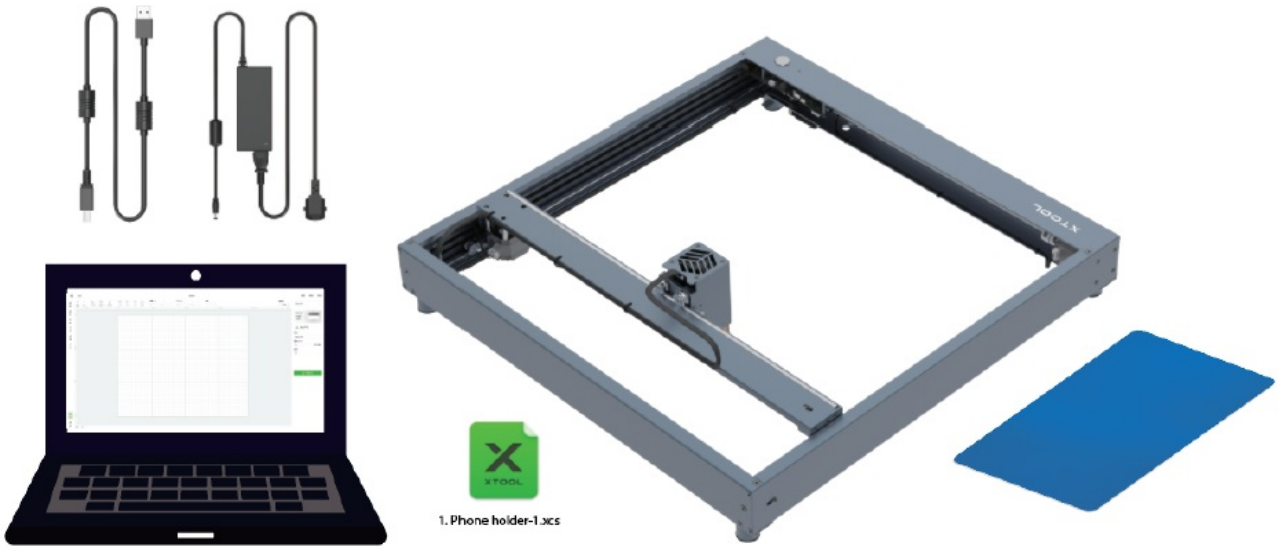
Product Usage Instructions

- **FAQ**
  - **Q:** What do I need to get started with xTool D1 Pro?
  - **A:** To get started with xTool D1 Pro, you will need the assembled xTool D1 Pro, a computer with xTool Creative Space (XCS) installed, the power adapter and cable, the USB cable, a basswood board A5 that can be found in the material pack, and the example project file 1. Phone holder-1.xcs.
  - **Q:** How do I protect my desk or floor while using xTool D1 Pro?
  - **A:** To protect your desk or floor, you can place the aluminum sheet delivered with xTool D1 Pro in the working area on your desk or floor.
  - **Q:** How do I adjust the laser module height?
  - **A:** To adjust the laser module height, follow these steps:
    - Put the focal length setting bar down.
    - Loosen the thumb screw on the other side and slide the laser module upward or downward to allow the bottom of the focal length setting bar just to touch the surface of the board.
    - Put the focal length setting bar back.
  - **Q:** How do I set the start point for processing?
  - **A:** By default, red cross light beams are emitted for you to locate where the processing begins. The processing starts at the point positioned in the center of the red cross light beams.

- **Q:** How do I connect xTool D1 Pro to my computer and import project files?
- **A:** Follow these steps:
  - Connect xTool D1 Pro to your PC using the USB cable.
  - Open xTool Creative Space (XCS).
  - Select xTool D1 Pro from the device list and click Connect Device.
  - Download the project file (1. Phone holder-1.xcs) to the local disk, and then import it on XCS.

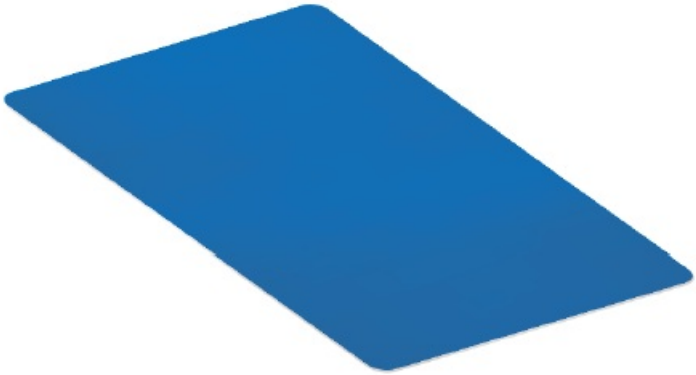
What you need

- What you need is the assembled xTool D1 Pro, a computer with xTool Creative Space (XCS) installed, the power adapter and cable, the USB cable, a basswood board A5 that can be found in the material pack, and the example project file “ 1. Phone holder-1.xcs

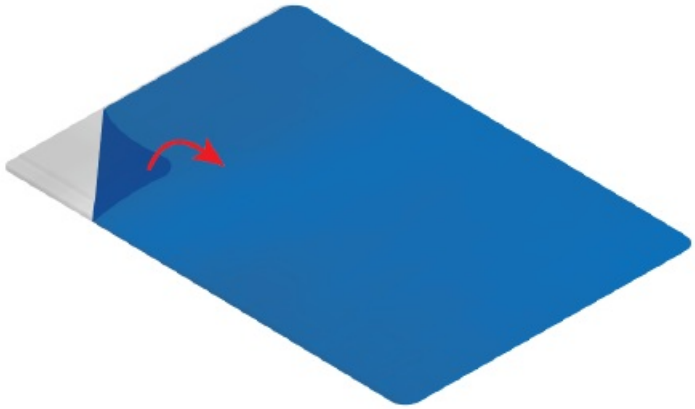


To protect your desk or floor

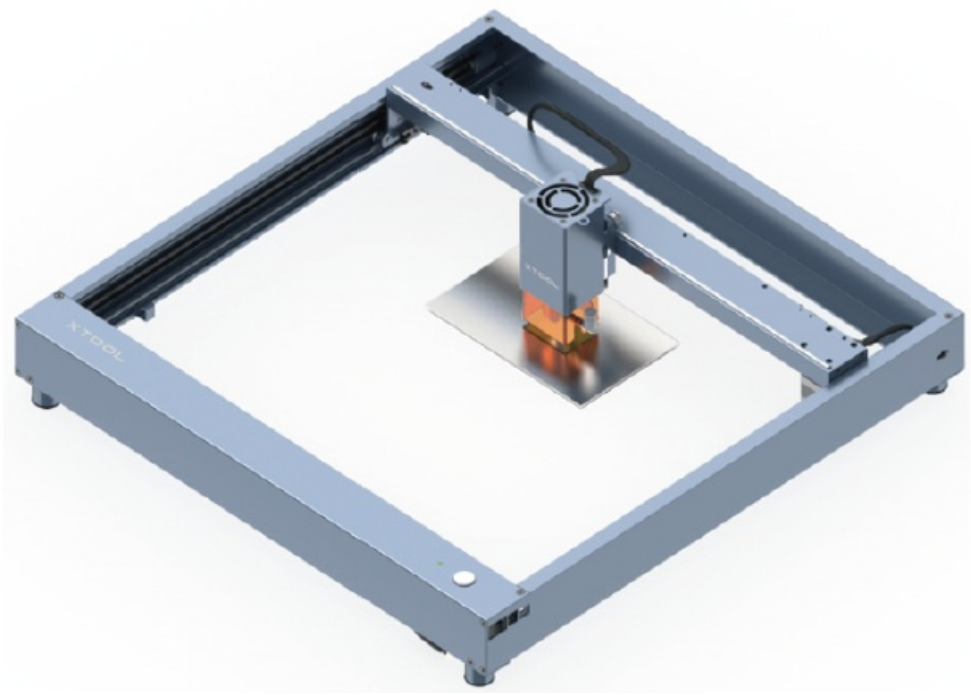
To protect your table or floor from being burned or smoked, you can place the aluminumsheet delivered with xTool D1 Pro in the working area on your desk or floor.



- **STEP 01**
  - Remove the protective film on the sheet.
  - **Note:** Remove the protective film gently, so that the sheet can stay flat.



- **STEP 02**
  - Place the sheet in the working area of xTool D1 Pro.

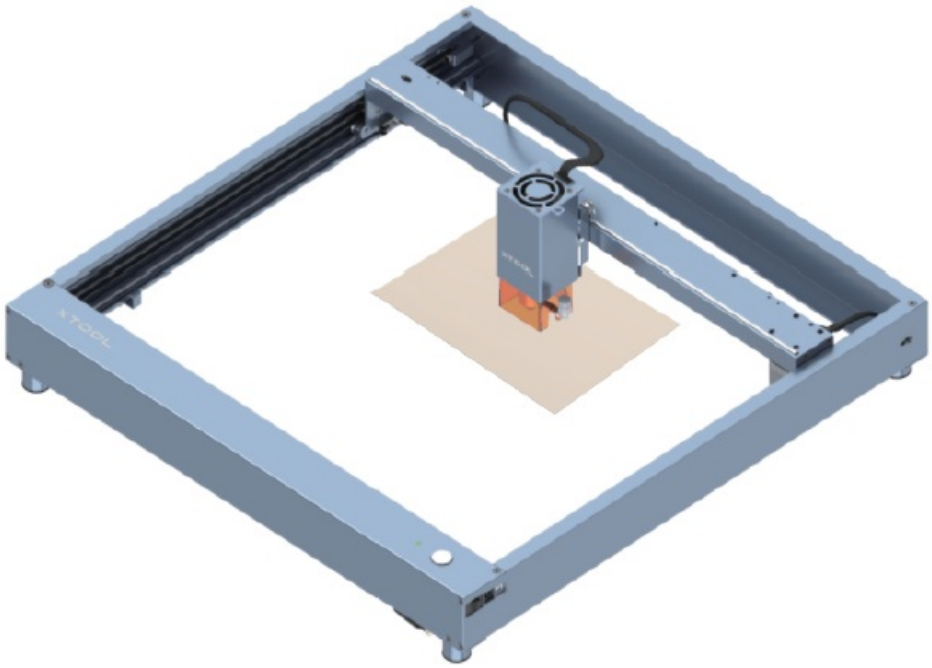


Make your own phone holder

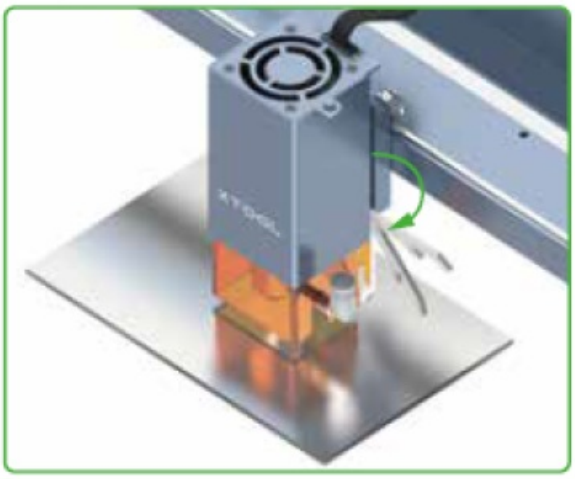
- **STEP 01**
  - Connect xTool D1 Pro to a power supply and turn it on.

- **STEP 02**
  - Connect xTool D1 Pro to your PC by using the USB cable.

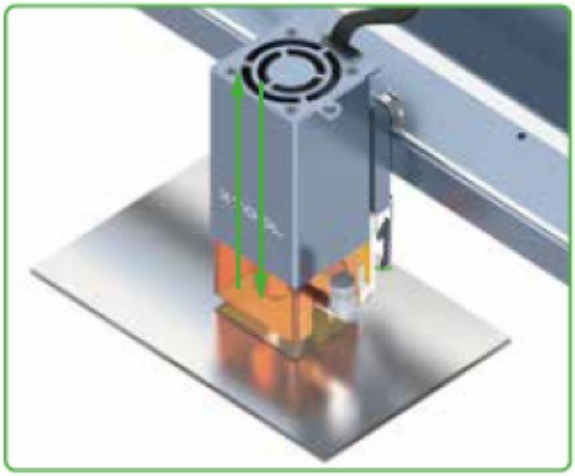
- **STEP 03**
  - Place the basswood board in the working area of xTool D1 Pro.



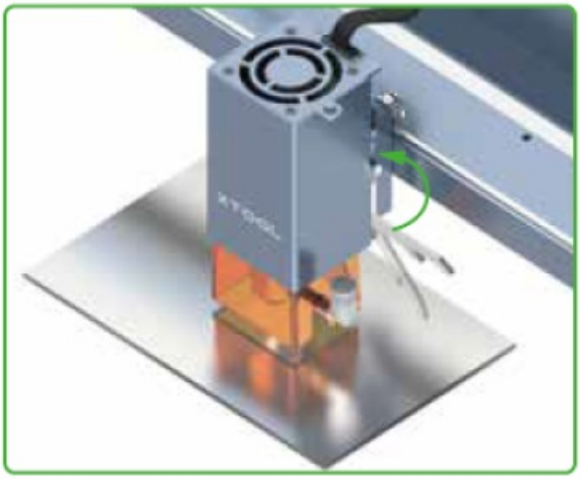
- **STEP 04**
  - Set the height of the laser module.
  - Put the focal length setting bar down.



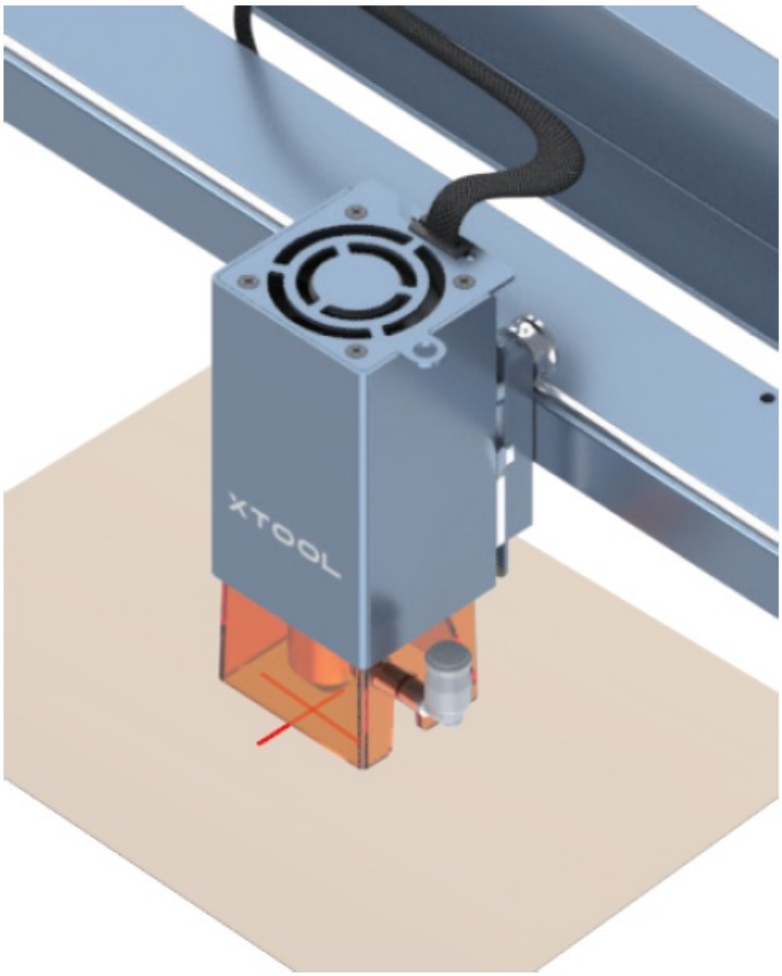
  - Loosen the thumb screw on the other side and slide the laser module upward ordownward to allow the bottom of the focal length setting bar just to touch the surface ofthe board.



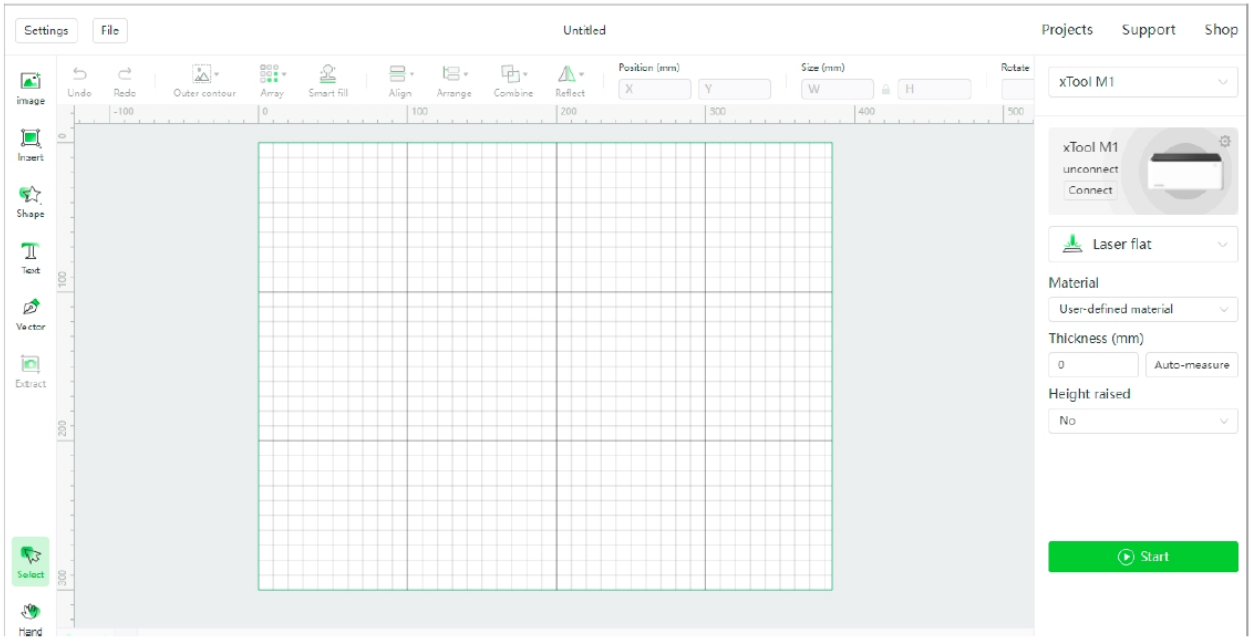
  - Put the focal length setting bar back.



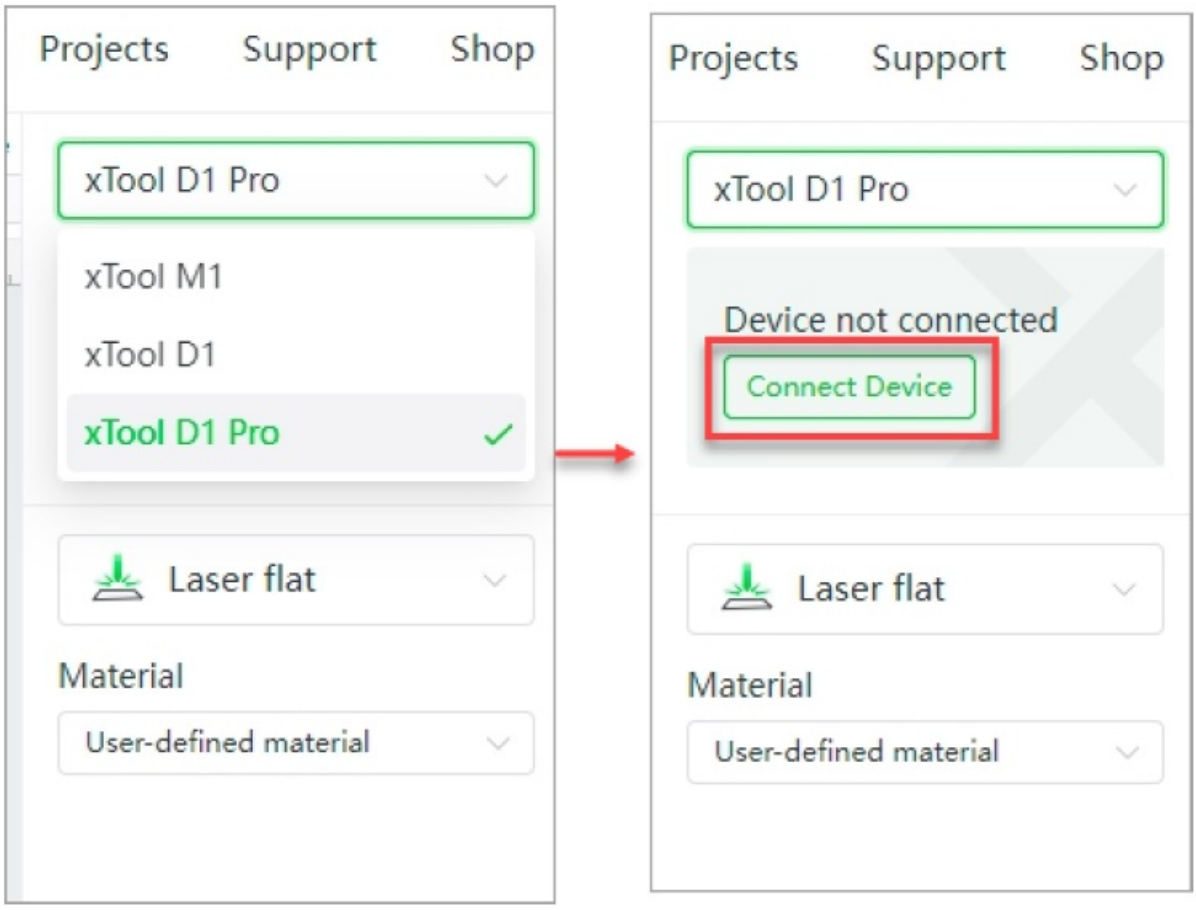
- **STEP 05**
  - Set the start point for processing.
  - By default, red cross light beams are emitted for you to locate where the processing begins.



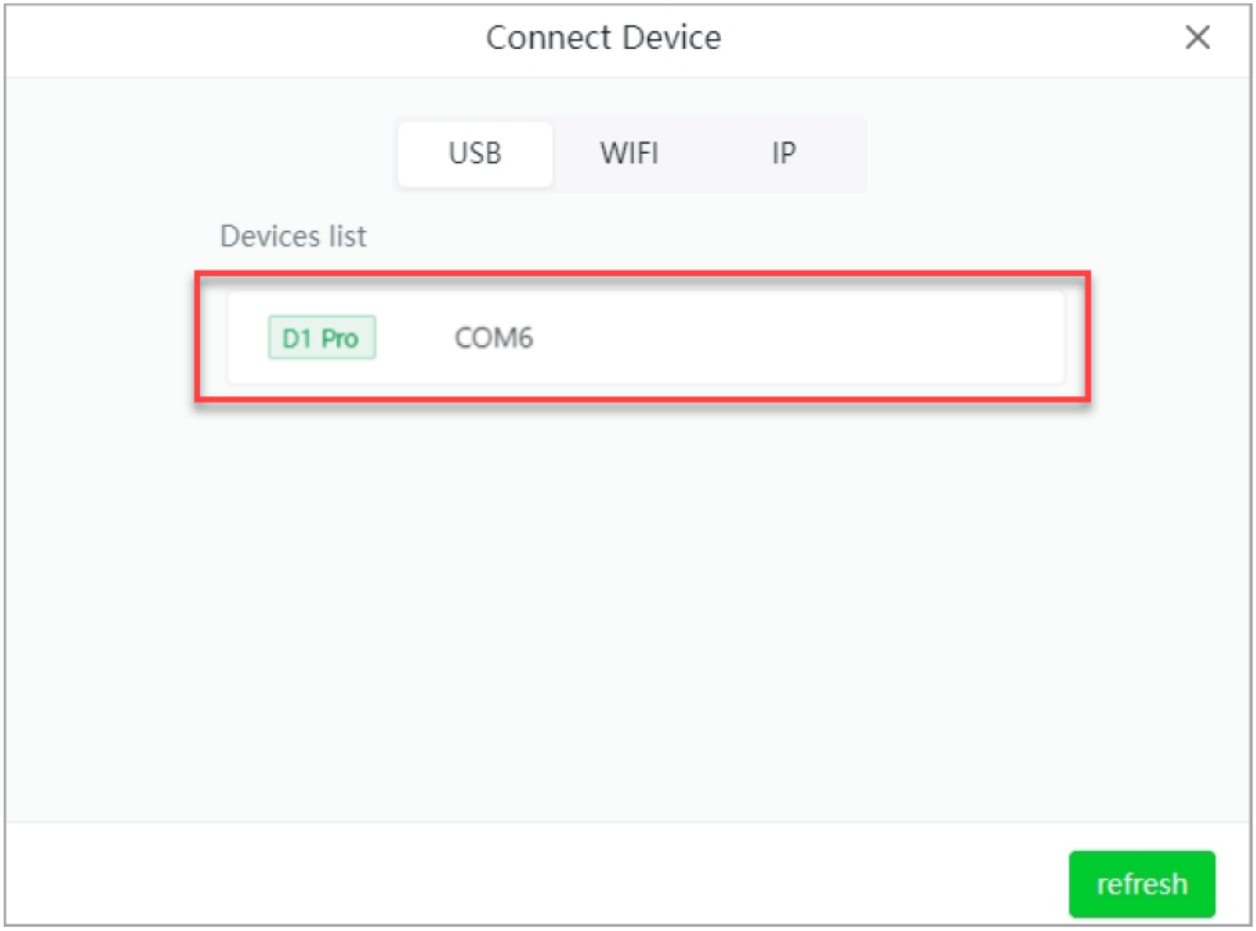
  - The processing starts at the point positioned in the center of the red cross light beams.
- **STEP 06**
  - Open XCS.



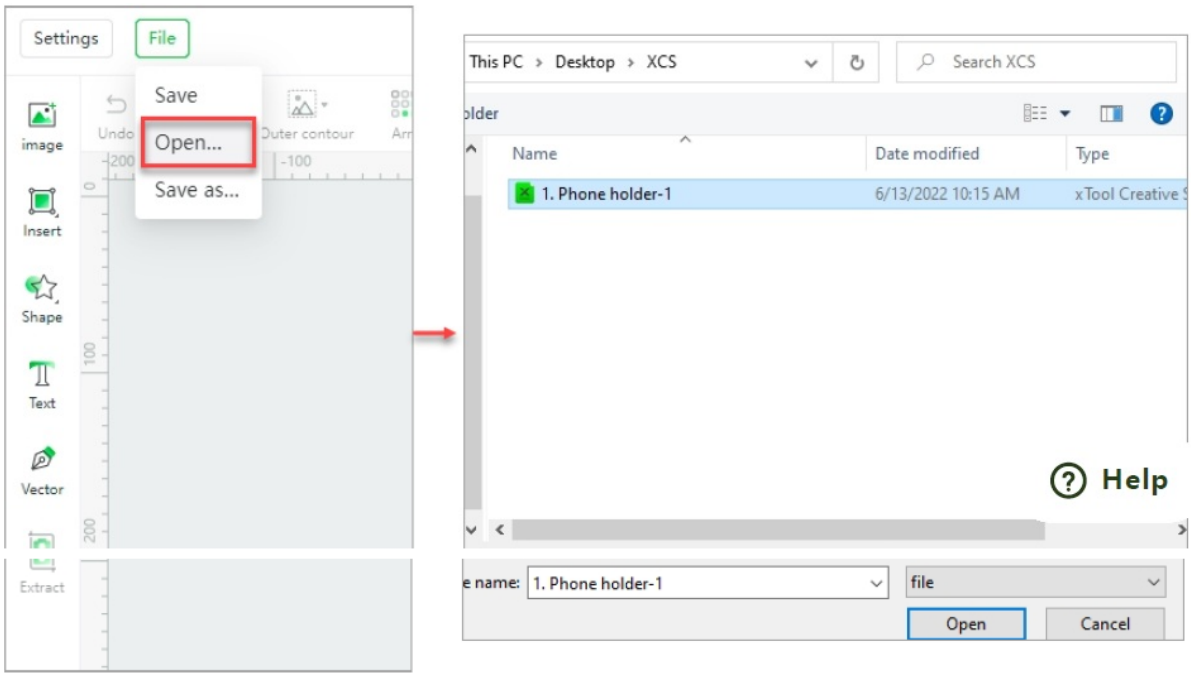
- **STEP 07**
  - Select xTool D1 Pro from the device list, and click Connect Device.



  - Click your device in Devices list.
  - **Note:** The device name varies according to device.

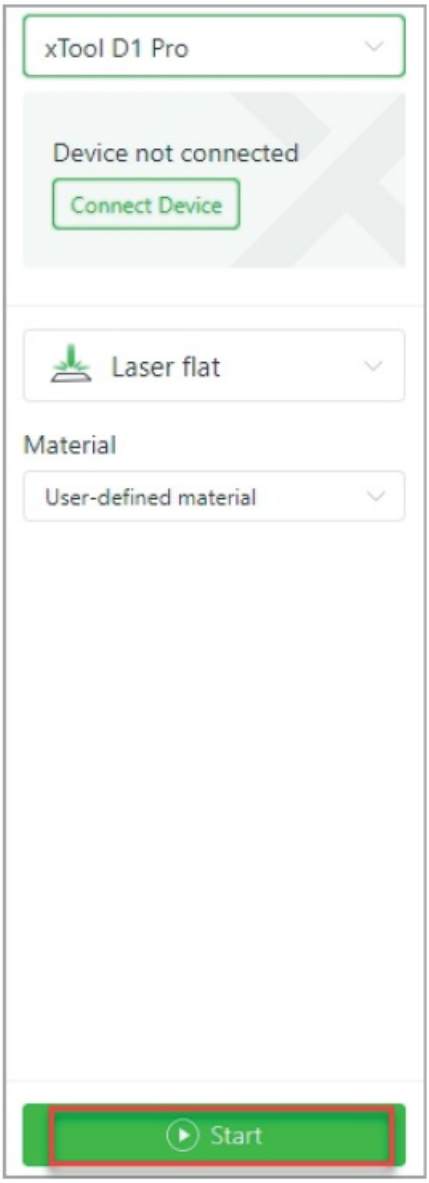


- **STEP 08**
  - Download the project file to the local disk, and then import it on XCS.
    - Phone holder-1.xcs

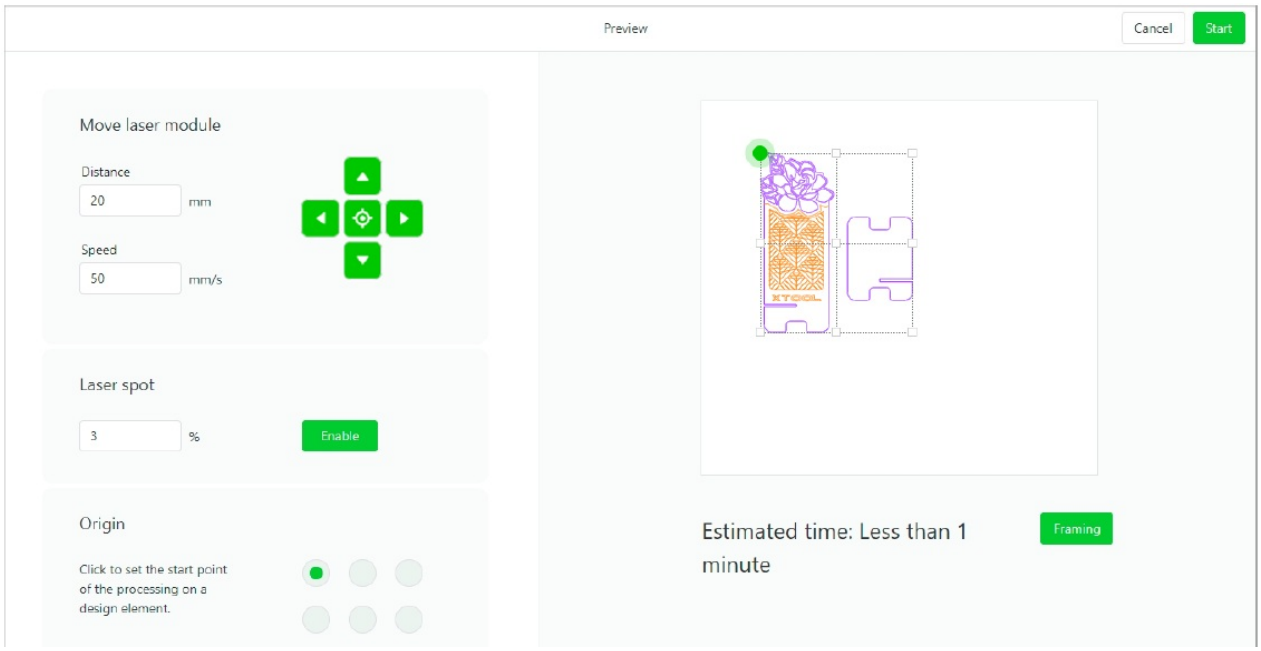


  - After importing the file, you can see the design elements on the canvas.

  - You don’t have to set the other parameters. The default settings in the project file arerecommended.
- **STEP 09**
  - Click the start icon in the lower right corner.



- The Preview window is displayed.



- The green point indicates where the processing start point is in the design elements.
- Click Framing to preview the processing range.
- Ensure that the processing range is within the basswood board.
- Otherwise, the designelements can’t be properly engraved or cut.

- **STEP 10**
  - Click Start and wait for the processing to end.

  - After the processing ends, you can get the wood pieces to make your phone holder.

  - Phone holder-1.xcs 200 KB

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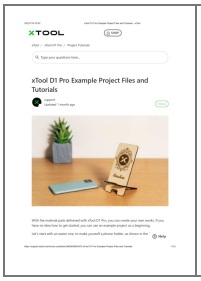	XTOOL D1 Pro Example Project Files and Tutorials [pdf] Instruction Manual D1 Pro Example Project Files and Tutorials, D1 Pro, Example Project Files and Tutorials, Project Files and Tutorials, Files and Tutorials, Tutorials

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