

## Winsen GM-502B MEMS VOC Gas Sensor User Manual

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MEMS VOC Gas Sensor  
Model No.:GM-502B  
Manual  
Version: 2.2 Valid from: 2020.08.25  
Zhengzhou Winsen Electronics Technology Co., Ltd

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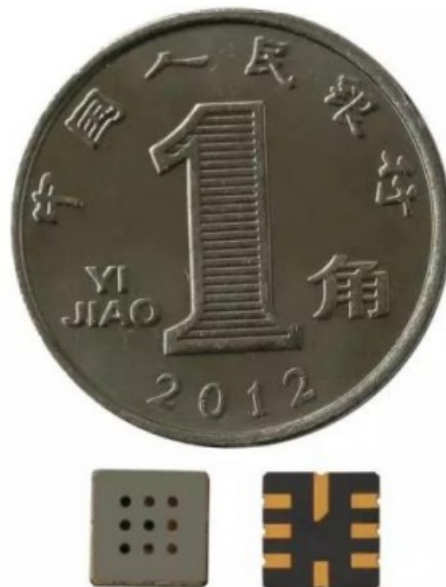
## Statement

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Thanks for purchasing our product. In order to let the customer use it better and reduce the faults caused by misuse, please read the manual carefully and operate it correctly in accordance with the instructions. If users disobey the terms or remove, disassemble, or change the components inside of the sensor, we shall not be responsible for the loss. The specific such as color, appearance, sizes &, etc..., please in kind prevail. We are devoting ourselves to product development and technical innovation, so we reserve the right to improve the products without notice. Please confirm it is the valid version before using this manual. At the same time, users' comments on the optimized using way are welcome. Please keep the manual properly, in order to get help if you have questions during the usage in the future.

Zhengzhou Winsen Electronics Technology CO., LTD  
GM-502B MEMS VOC Gas Sensor

## Product Description



MEMS VOC gas sensor is using MEMS micro-fabrication hot plate on a Si substrate base, gas-sensitive materials used in the clean air with low conductivity metal oxide semiconductor material. When the sensor is exposed to the gas atmosphere, the conductivity is changing as the detected gas concentration in the air. The higher the concentration of the gas, the higher the conductivity. Using a simple circuit can convert the change of conductivity of the gas concentration corresponding to the output signal.

## Characters

MEMS technology, strong structure

Low power consumption  
 High sensitivity  
 Fast response and resume  
 Simple drive circuit

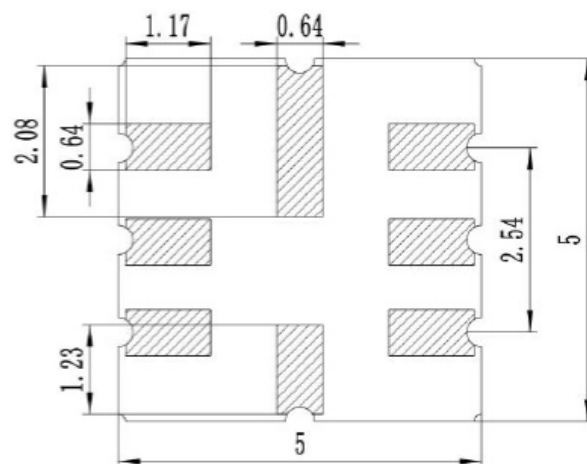
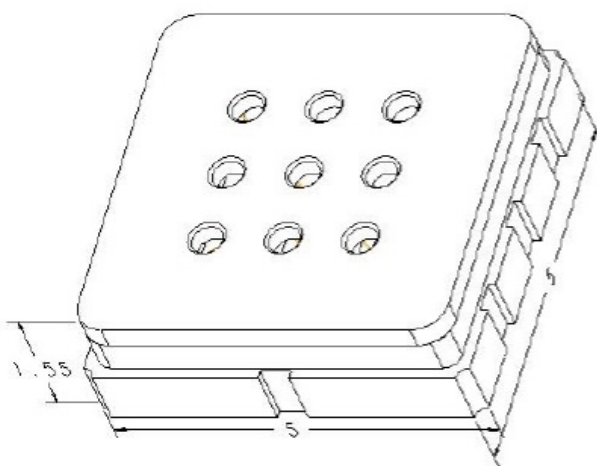
#### Application

Gas leak detection for mobile phones, computers, and other consumer electronics applications, also for breathing gas detection control, smoke alarm indoor, etc.

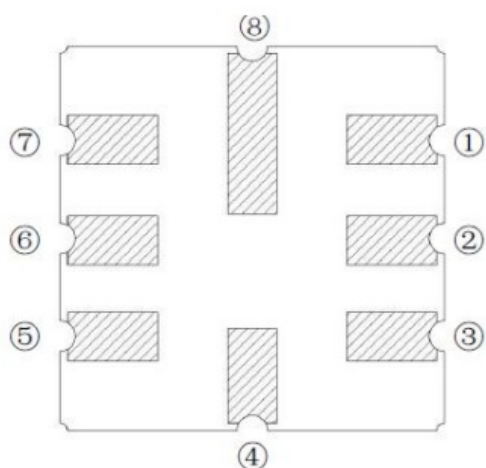
#### Main Parameter:

Part No.			GM-502B
Sensor Type			MEMS VOC Sensor
Standard Encapsulation			Ceramic
Detection Gas			Ethanol, formaldehyde, toluene &etc.
Detection Range			1-500ppm
Standard Circuit Conditions	Loop Voltage	Vc	524V DC
	Heater Voltage	VH	2.5V±0.1V AC or DC
	Load Resistance	RL	Adjustable
Sensor character under standard test conditions	Heater Resistance	RH	800±200 (room temperature)
	Heater consumption	I:L	550mW
	sensitive materials resistance	R,	1K0—30K0(in 50ppm ethanol)
	Concentration slope	a	.g:).9(R20Oppm/RS0Oppm ethanol )
	Sensitivity	S	Ro(in air)/Rs( in 50ppm ethanol )23.0
Standard test conditions	Temp. Humidity		20°C±2°C: 55%±5%RH-1
	Standard test circuit		VH:2.5V±0.1V: Vc:5.0V±0.1V

#### Sensor Structure Diagram

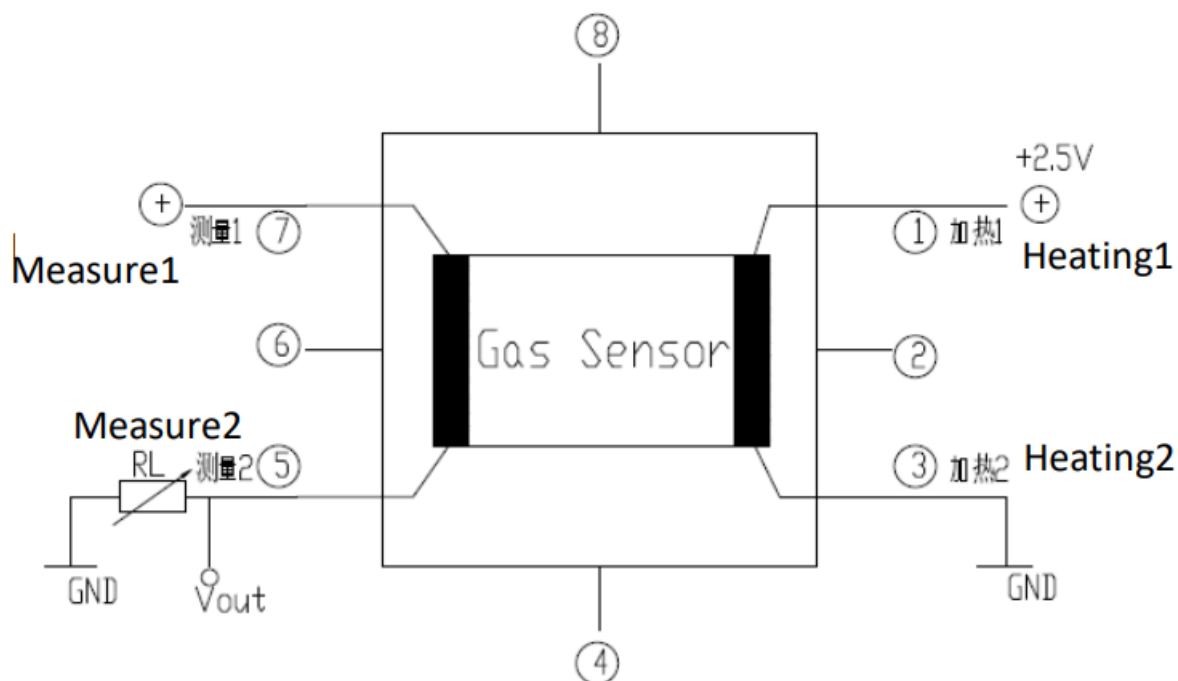


From bottom.(Unit is mm)



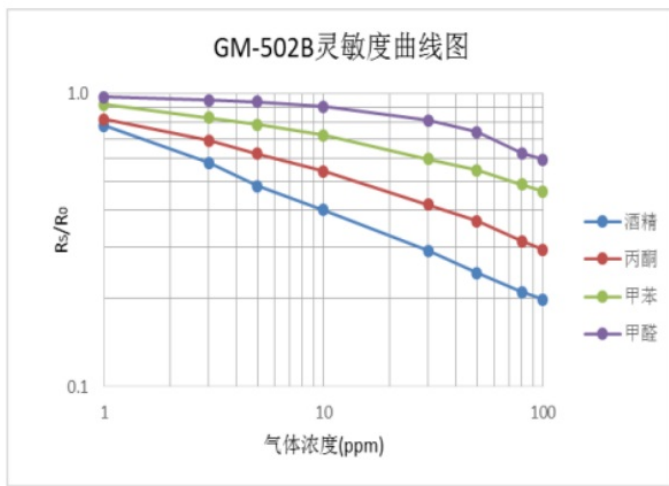
Pin	Connect
①	RH1
②	
③	RH2
④	
⑤	RS1
⑥	
⑦	RS2
⑧	

### Recommend Circuit



Instructions: The above fig is the basic test circuit of GM-502B. The sensor requires two voltage inputs: heater voltage (VH) and circuit voltage (VC). VH is used to supply specific working temperatures to the sensor and it can adopt DC or AC power. Vout is the voltage of load resistance RL which is in series with sensor. Vc supplies the detect voltage to load resistance RL and it should adopt DC power.

### Sensitivity Characteristics:

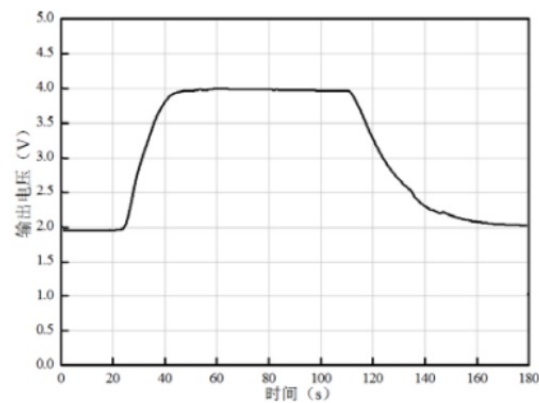
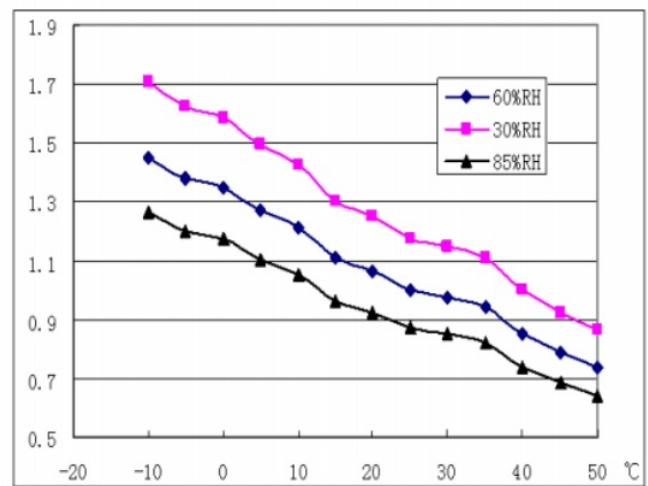


**Fig3. Typical Sensitivity Curve**

$R_s$  means resistance in target gas with different concentrations,  $R_0$  means the resistance of the sensor in clean air. All tests are finished under standard test conditions.

**Fig4. Typical temperature/humidity characteristics**

$R_s$  means the resistance of the sensor in 50ppm alcohol gas under different temp. and humidity.  $R_{s0}$  means the resistance of the sensor in 50ppm alcohol gas under 20/55%RH.



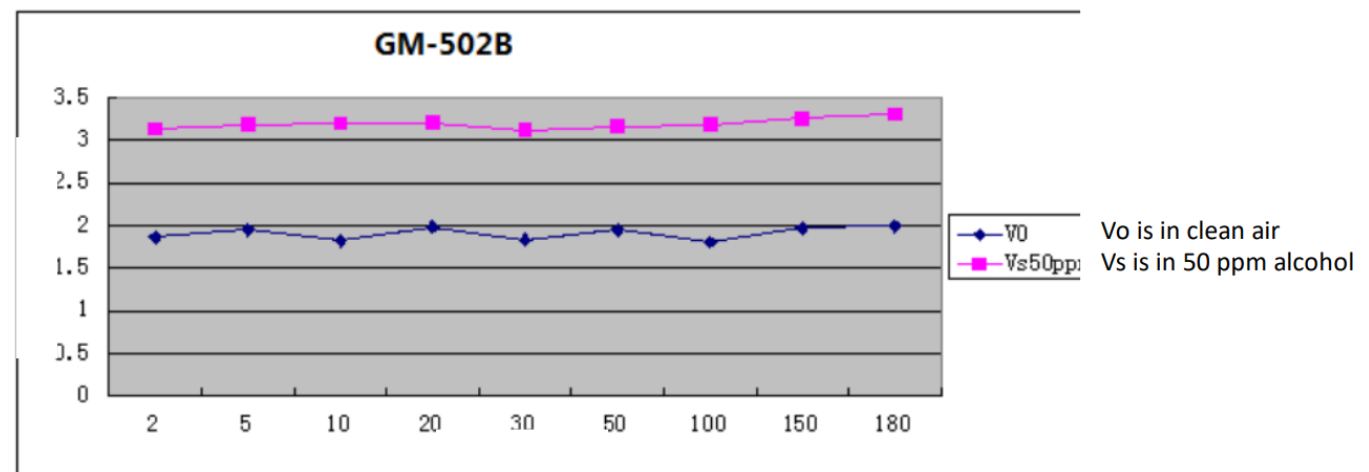
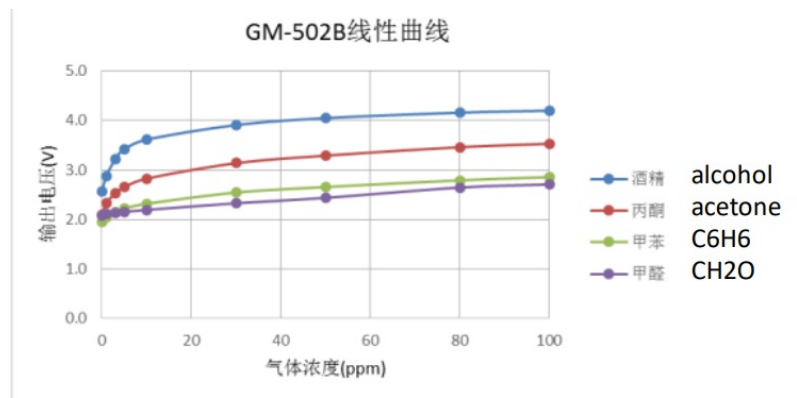
**Fig5. Response and Resume**

The output in the above Fig is the voltage of RL which is in series with the sensor. All tests are finished under standard test conditions and the test gas is 50ppm alcohol gas.

**Fig6. Linearity character**

The output in the above Fig is the voltage of RL which is in series with the sensor. All tests are finished under standard test conditions.

#### Long-term stability



**Fig7. long-term Stability**

The test is finished in standard test conditions, the abscissa is observing time and the ordinate is the voltage

output of RL.

## Instructions:

### 1. Preheating time

Sensors' resistance may drift reversibly after long-term storage without power. It needs to preheat the sensor to reach inside chemical equilibrium. Preheating voltage is the same as heating voltage VH. The suggested preheating time as follow:

Storage Time	Suggested aging time
Less than one month	No less than 24 hours
1 ~ 6 months	No less than 48 hours
More than six months	No less than 72 hours

### Calibration

Sensor's accuracy is affected by many factors such as reference resistance difference, the sensitivity difference, temperature, humidity, interfering gases, preheating time, the relationship between input and output is not linear, hysteric and non-repetitive. For absolute concentration measurement, they need regular calibration (one-point calibration / multi-point calibration for full scale) to ensure that the measuring value is accurate. For relative measurement, calibration is not required.

#### Cautions 1. The following conditions must be prohibited

##### 1.1 Exposed to organic silicon steam

Sensing material will lose sensitivity and never recover if the sensor absorbs organic silicon steam. Sensors must avoid exposure to silicon bonds, fixtures, silicon latex, putty or plastic-containing silicon environment.

##### 1.2 High Corrosive gas

If the sensors are exposed to high concentration corrosive gas (such as H<sub>2</sub>S, SOX, Cl<sub>2</sub>, HCL, etc.), it will not only result in corrosion of the structure of the sensor, but also it causes sincere sensitivity attenuation.

##### 1.3 Alkali, Alkali metals salt, halogen pollution

The sensor's performance will be changed badly if sensors are sprayed polluted by alkali metals salt, especially brine, or exposed to halogen such as fluorine.

##### 1.4 Touch water

Sensitivity of the sensors will be reduced when spattered or dipped in water.

##### 1.5 Freezing

Do avoid icing on the sensor's surface, otherwise sensing material will be broken and lost sensitivity

##### . 1.6 Applied voltage

The applied voltage on the sensor should not be higher than 120mW, it will cause irreversible heater damage, also hurt from static, so anti-static precautions should be taken when touching sensors.

#### 2. Following conditions must be avoided

##### 2.1 Water Condensation In Indoor conditions, slight water condensation will influence sensors' performance

lightly. However, if water condensation on sensors' surface and keeps a certain period, the sensors' sensitivity will be decreased.

##### 2.2 Used in high gas concentration

No matter whether the sensor is electrified or not, if it is placed in high gas concentration for a long time, sensors characteristic will be affected. If lighter gas sprays the sensor, it will cause extreme damage.

##### 2.3 Long time exposed to extreme environment

No matter the sensors are electrified or not, if exposed to an adverse environment for a long time, such as high humidity, high temperature, or high pollution etc., it will influence the sensors' performance badly.

2.4 Vibration Continual vibration will result in sensors' down-lead response then break. In transportation or assembling lines, a pneumatic screwdriver/ultrasonic welding machine can lead this vibration.

2.5 Concussion If sensors meet strong concussion, it may lead its lead wire disconnected.

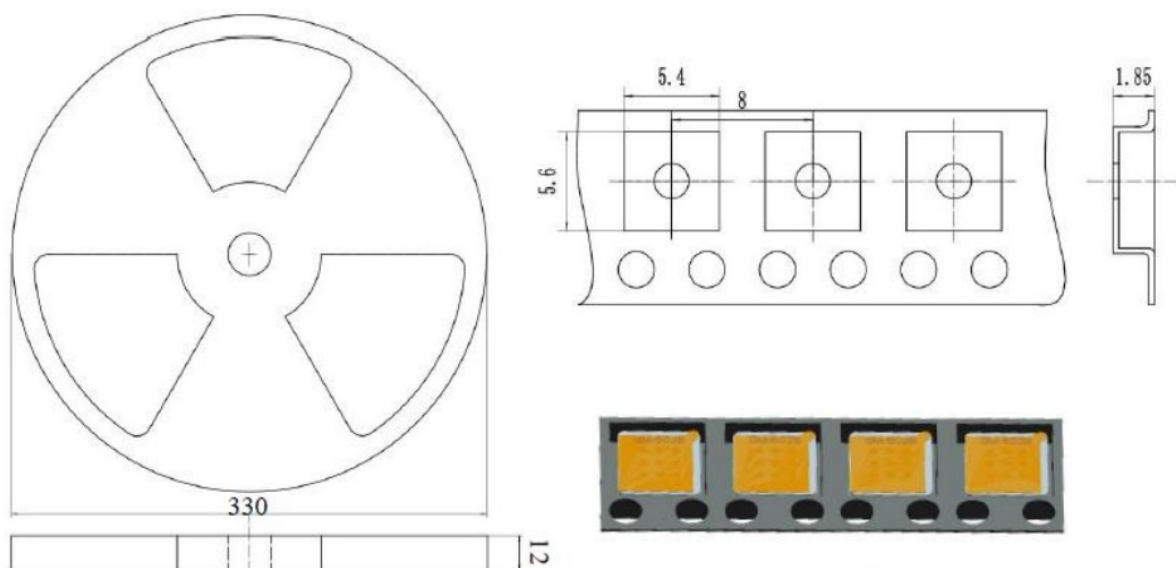
##### 2.6 Soldering

2.6.1 Recommended conditions for reflow soldering neutral atmosphere soldering temperature 250±10 avoid flux steam

2.6.2 Recommended conditions for manually soldering rosin flux with least chlorine soldering temperature 350 lasting time 5s. If disobeying the above-using terms, sensors sensitivity will be reduced.

## Package

The surface of the MEMS sensor is affixed with a special protective film to prevent the influence of dust, water, atmosphere, and high temperature. After the welding is completed, the protective film can be removed.




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## Documents / Resources

 MEMS VOC Gas Sensor (GM-502B, GM-502C)  Manual  Version 1.1 Valid from 2020-06-25  Zhengzhou Winsen Electronics Technology Co., Ltd	<a href="#">Winsen GM-502B MEMS VOC Gas Sensor</a> [pdf] User Manual GM-502B, MEMS VOC Gas Sensor, VOC Gas Sensor, Gas Sensor, GM-502B, Sensor
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## References

- [Winsen Gas Sensor\\_CO2 Sensor\\_Air Quality Sensor\\_Dust Sensor\\_CO Sensor-Winsen Electronics](#)