



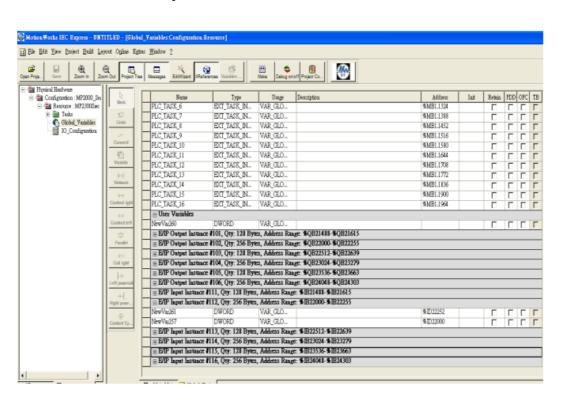
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## MP2300Siec PLC No Response



### **Specifications**

Product: YASKAWA MP2300Siec (Ethernet)

• Website: Yaskawa Website

PLC Type: Ethernet

• PLC I/F Port no.: 44818

Assembly Instance:

Input: 101

Output: 111

• Multicast: Disable

• Electronic key: Use

## YASKAWA MP2300Siec (Ethernet)

Website: <a href="http://www.yaskawa.com/site/home.nsf/home/home.html">http://www.yaskawa.com/site/home.nsf/home/home.html</a>

#### **HMI Setting:**

Parameters	Recommended	Options	Notes
PLC type	YASKAWA MP23		
PLC I/F	Ethernet		
Port no.	44818		
Assembly	Input::101	Input::101~106	
instance	Output:111	Output:111~116	
Multicast	Disable	Disable / Enable	
Electronic key	Use	Use / None	

Online simulator	YES
Multiple device connections	NO

## **PLC Setting:**

## MP2300Siec-Motion Works IEC Express (YASKAWA) Settings:

Step 1. Before HMI communicates with MP2300Siec using Ethernet/IP, the Instance Input and Instance Output of MP2300Siec device must be set correctly. Multiple Instances are allowed to be built at one time, please click [Save] after setting.

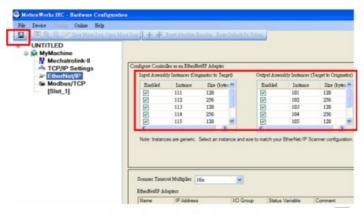


Fig. 1 Assembly Instances

Step 2.Global Variables will automatically add in E/IP Input and Output data, Input and Output data name and address type can be user-defined.

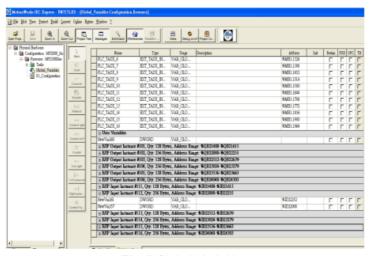


Fig. 2 Global Variables

Step 3. When download Project to device (MP2300Siec), please go to (Fig. 3) Resource->Settings to access setting dialog (Fig. 4) for setting MP2300Siec IP address.

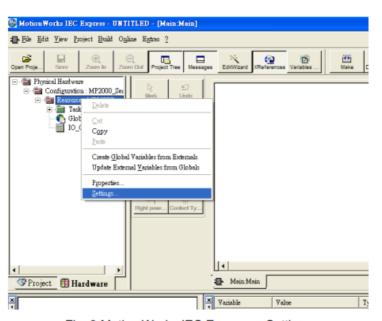


Fig. 3 Motion Works IEC Express - Settings

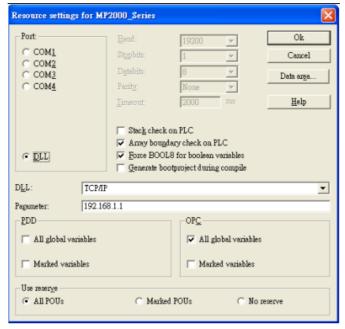


Fig. 4 Resource Settings

### Step 4. Start compilation

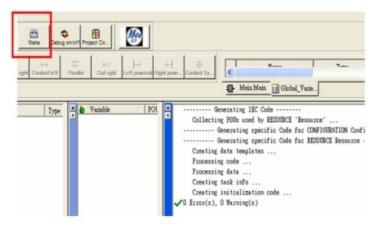


Fig. 5 Editing Screen

### Step 5. Download project to device- MP2300Siec, and execute Cold

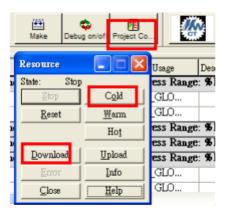


Fig. 6 Project Downloading

You may use one of the two drivers to connect Yaskawa MP2300Siec:

- 1. Yaskawa MP2300Siec driver.
- 2. Rockwell EtherNet/IP (CompactLogix) Free Tag Names driver.

#### Yaskawa MP2300Siec driver.

- Step 1. System Parameter Settings
- Open EasyBuilder project, as shown in Fig. 7, Assembly Instance and Size must match the software default factory settings, and please don't select UDP. Fig.8 below shows how
- HMI Input / Output address is mapped to MP2300Siec device.

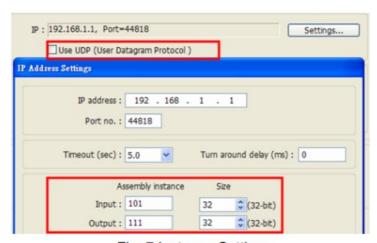


Fig. 7 Instance Setting

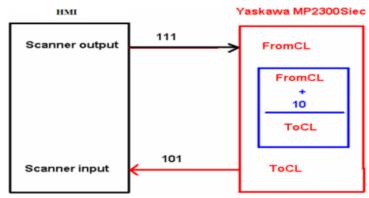


Fig.8 HMI and MP2300Siec I/O Mapping

Step 2. Address Setting: Instance 101 and Instance 111 are defined as 128Bytes, on the project window, WORD objects can be used, with data typed defined as 32-Bit Unsigned, Input addresses set to 0 2 4 6.....62 for reading Instance 101 data

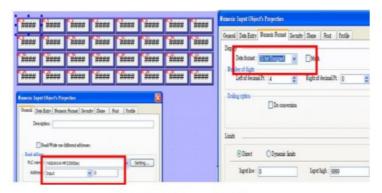


Fig. 9 Address Setting

Rockwell EtherNet/IP (CompactLogix) – Free Tag Names driver. Step 1. In EasyBuilder8000/EasyBuilder Pro project, when using Rockwell EIP driver to import CSV file (as in Fig. 10), please open Structure Editor (Fig. 11), and right click on Module Defined to add New Data Type.

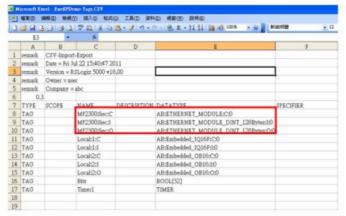


Fig. 10 RSLogix 5000 (Rockwell Software) Export Free Tag CSV File

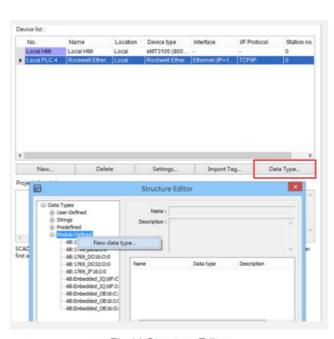


Fig.11 Structure Editor

Step 2. As in Fig 12, in Structure Editor add Name of the new data type. The Name must

be set identically to the Data Type in Free Tag CSV file. As in Fig 14, Data Member Name must be set identically to the Rockwell software (as Data in Fig. 13), then click [Save] (Fig. 15).



Fig.12 Structure Editor

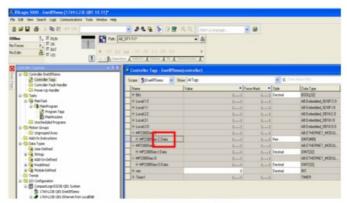


Fig.13 Tag Information

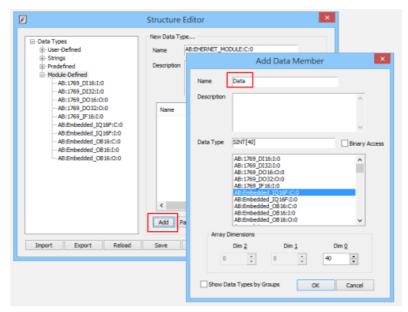


Fig.14 Add Data Member - Name Tag Information

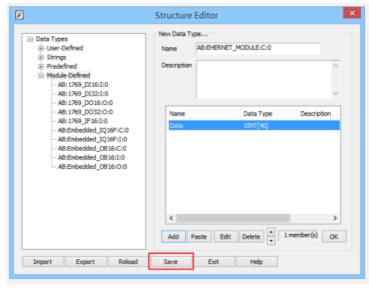


Fig. 15 Add Data Member-Settings - Save

Step 3. Import CSV file, Tag Information can be viewed from object address.

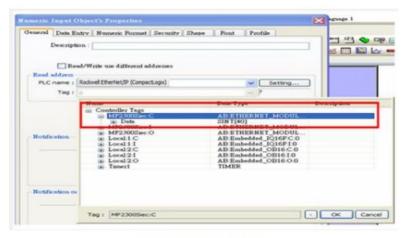
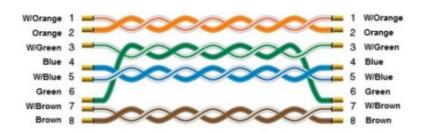


Fig.16 Tag Information

### **Device Address**

Bit/Word	Device type	Format	Range	Memo
В	Input_Bit	DDDdd	0 ~ 51215	
В	Output_Bit	DDDdd	0 ~ 51215	
DW	Input	DDD	0 ~ 512	
DW	Output	DDD	0 ~ 512	

## **Wiring Diagram**



after setting each Instance. "image-0="" headline-1="p" question-1="Q: What is the recommended option for the Electronic key?" answer-1="A: It is recommended to use the Electronic key. Make sure to set it accordingly in the settings. "image-1="" count="2" html="true" css class=""]

# **Documents / Resources**



WEINTEK MP2300Siec PLC No Response [pdf] User Guide MP2300Siec-Motion Works IEC Express, MP2300Siec PLC No Response , MP2300Siec, PLC No Response, No Response , Response

#### References

- User Manual
- **■** WEINTEK

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