



Contents [[hide](#)]

[1 WEINTEK H5U Series Programmable Logic Controller User Guide](#)

[1.1 HMI Setting](#)

[1.2 Device Address](#)

[1.3 Support Device Type](#)

[1.4 Import Tags](#)

[1.5 Wiring Diagram](#)

[2 Documents / Resources](#)

[2.1 References](#)

WEINTEK H5U Series Programmable Logic Controller User Guide



PLC Connection Guide

Inovance H5U Series (Ethernet)

Supported Series: Inovance H5U Series

Website: <http://www.inovance.cn/>

HMI Setting

Parameters	Recommended	Options	Notes
PLC type	Inovance H5U Series (Ethernet)		
PLC I/F	Ethernet		
Port no.	12939		

Device Address

Bit/Word	Device type	Format	Range	Memo
B	UB	HHHHHHHH	0 ~ 4C4B400	
W	UW	HHHHHHHH	0 ~ 4C4B400	

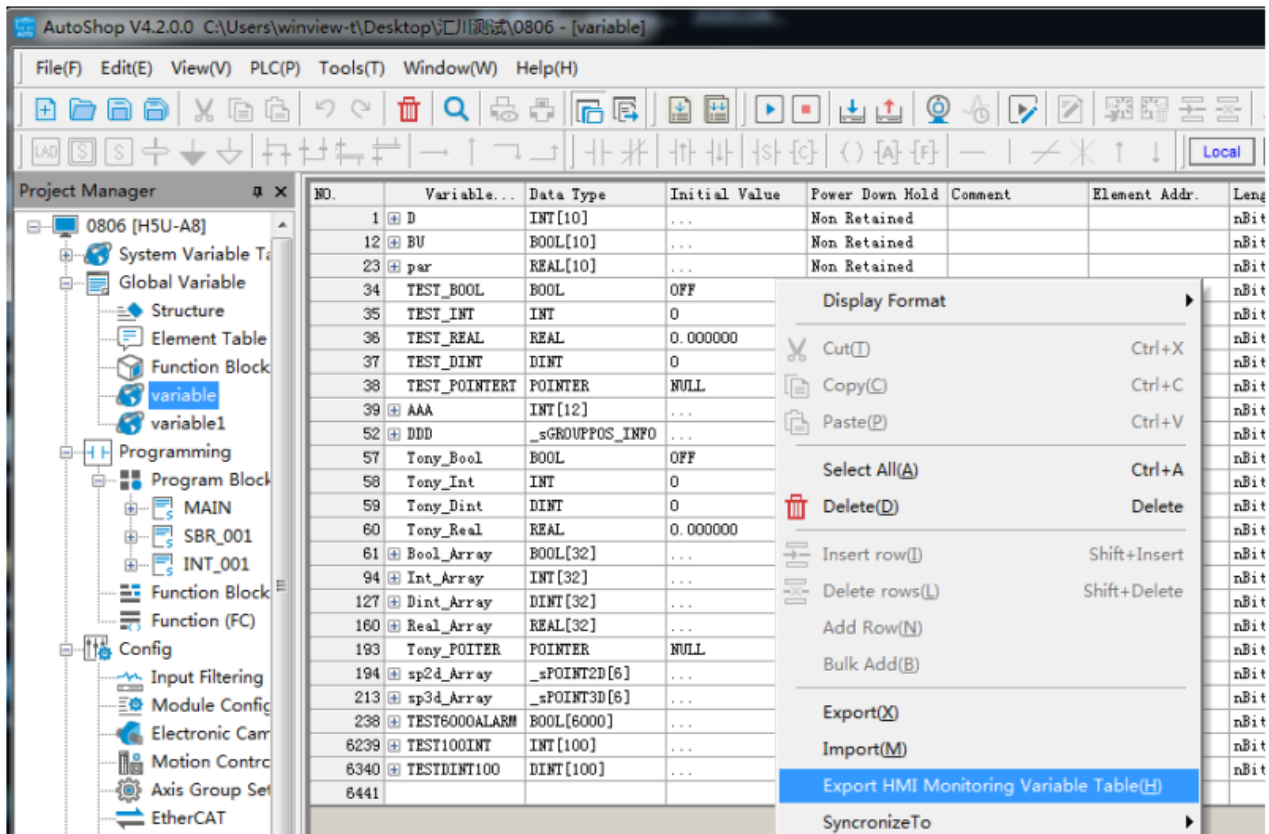
Support Device Type

Data type	EasyBuilder data format	Memo
Bool	bit	
Int	16-bit BCD, Hex, Binary, Signed	16-bit
DInt	16-bit BCD, Hex, Binary, Signed	32-bit
Real	32-bit Float	32-bit
Array		Bool, Int, DInt, Real

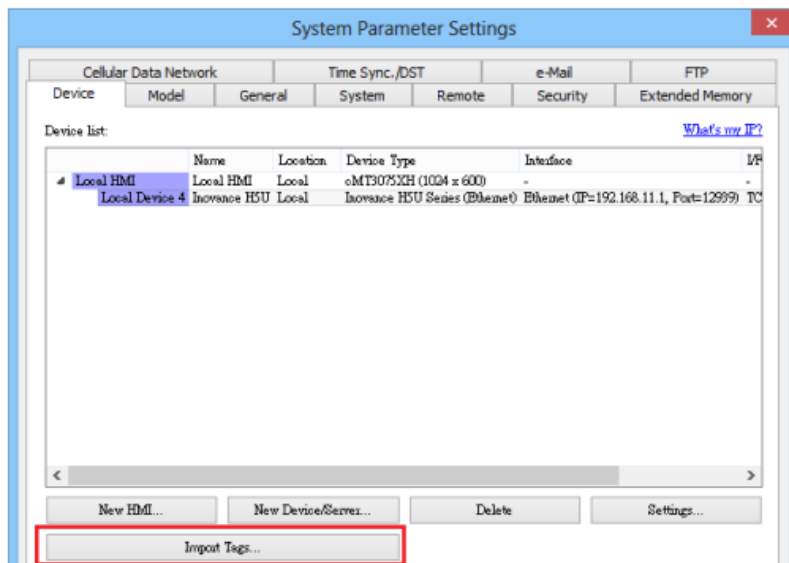
Import Tags

1.The following instructions use the software as: AutoShop V4.2.0.0

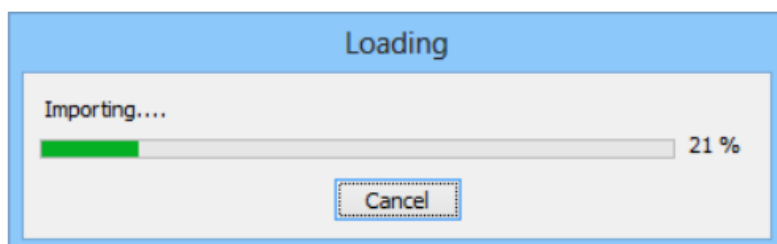
Variable -> Right click -> Export HMI Monitoring Variable Table -> Save CSV File



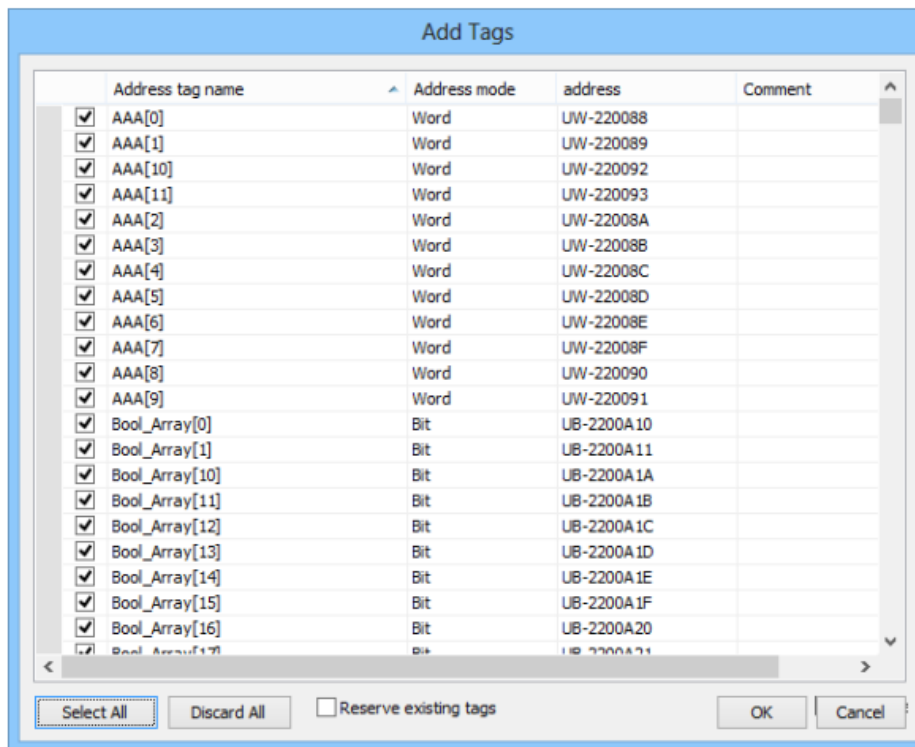
2. EasyBuilder Pro -> System Parameter Settings -> Import Tags (CSV)



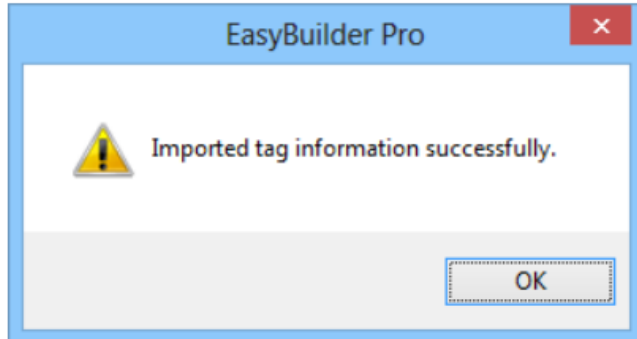
3. Loading



4. Select the imported tag -> OK

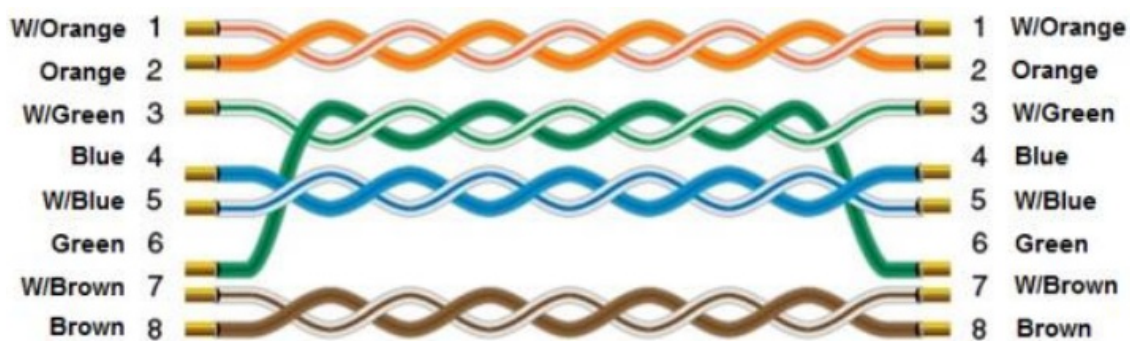


5. Imported tag information successfully.

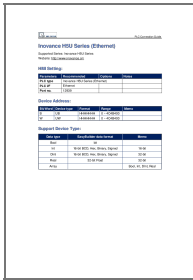


Wiring Diagram

Ethernet cable:



Documents / Resources



[WEINTEK H5U Series Programmable Logic Controller \[pdf\]](#) User Guide
H5U Series, H5U Series Programmable Logic Controller, H5U Series, Programmable Logic Controller, Logic Controller, Controller

References

- [User Manual](#)

 WEINTEK

 controller, H5U Series, H5U Series Programmable Logic Controller, Logic Controller, Programmable Logic Controller, WEINTEK

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