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WEINTEK Ethernet Easy Tag



Specifications

- Product Name: Inovance Easy Tag (Ethernet)
- Supported Series: Inovance Easy Series

- Website: <http://www.inovance.cn/>
- PLC Connection Guide:
 - HMI Settings:
 - PLC type: Inovance Easy Tag (Ethernet)
 - PLC I/F Port no.: 44818
 - PLC Settings:
 - [EtherNet/IP Adapter] -> Add connection
 - After adding a connection channel and downloading it correctly
 - To the PLC, the HMI can communicate with the PLC normally.

Product Usage Instructions

PLC Connection Guide:

1. Import Tags:

- Use AutoShop V4.2.0.0 software
- Variable -> Right click -> Export -> Save CSV File
- EasyBuilder Pro -> System Parameter Settings -> Tag Manager -> Import Tags (CSV)
- Ensure imported tag information is successful.

Support Device Type:

Data types supported include Bool, Byte, Int, DInt, Real, String, Array in EasyBuilder data format.

Wiring Diagram:

Ethernet cable: [Include wiring diagram here]

Inovance Easy Tag (Ethernet)

- Supported Series: Inovance Easy Series
- Website: <http://www.inovance.cn/>

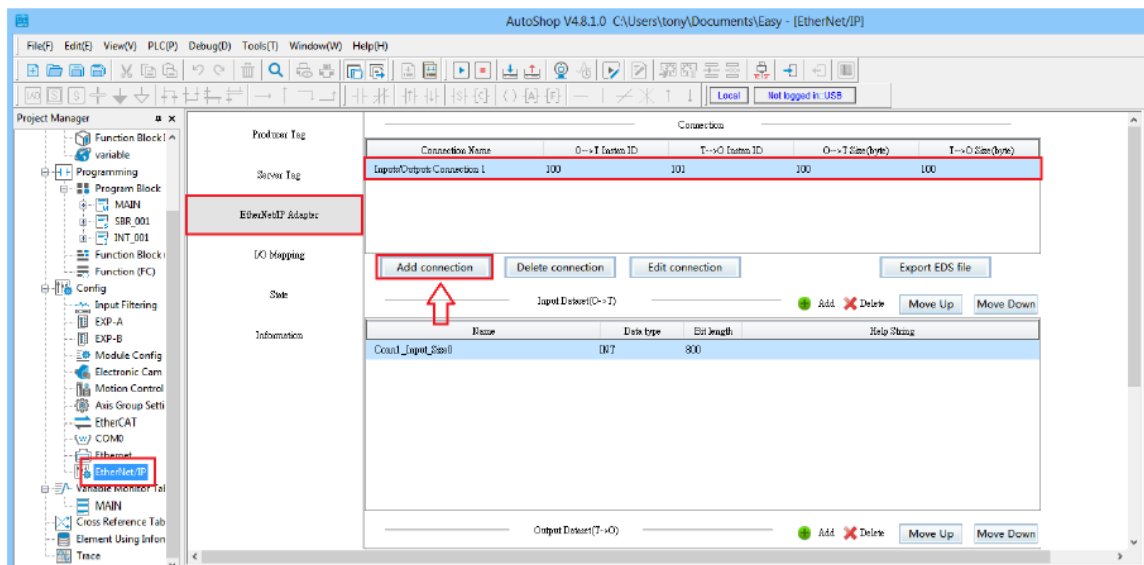
HMI Settings:

Parameters	Recommended	Options	Notes
PLC type	Inovance Easy Tag (Ethernet)		
PLC I/F	Ethernet		
Port no.	44818		

PLC Settings

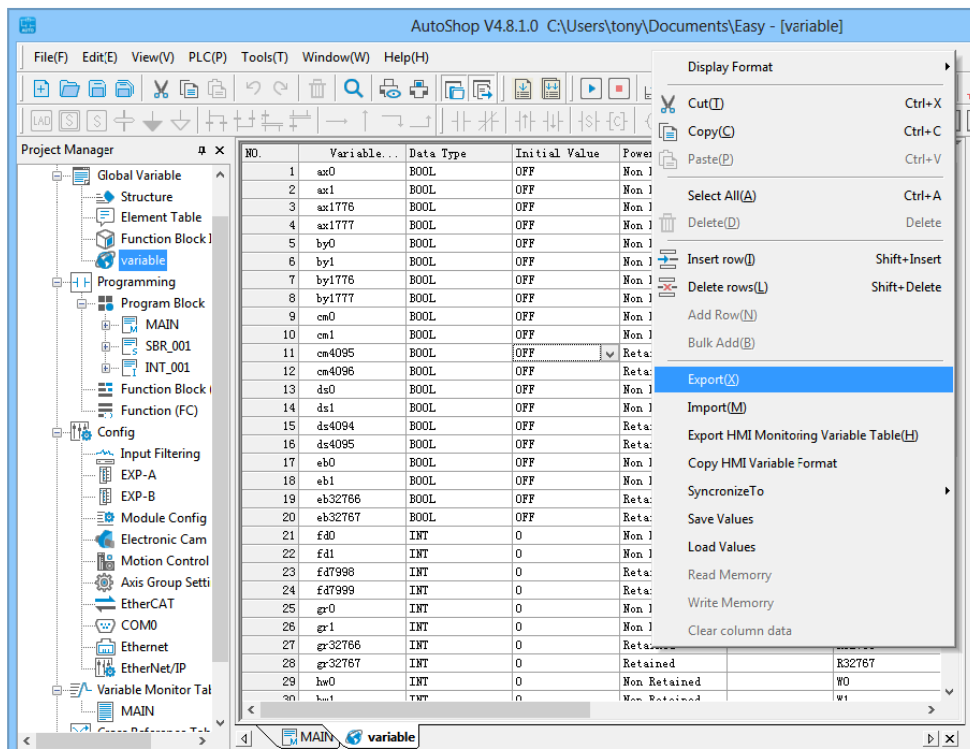
[EtherNet/IP Adapter] -> Add connection

After adding a connection channel and downloading it correctly to the PLC, the HMI can communicate with the PLC normally.

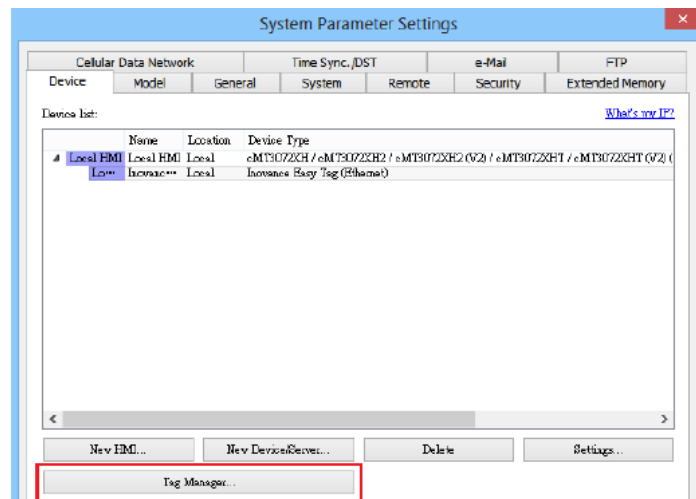


Import Tags

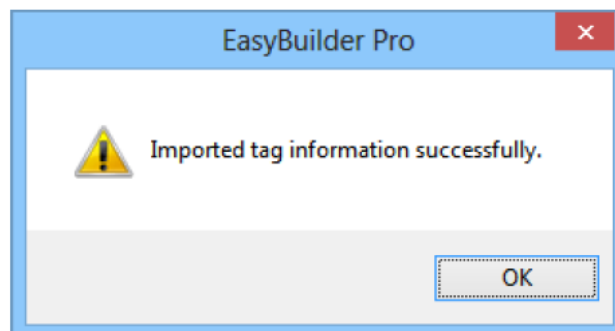
1. The following instructions use the software as: AutoShop V4.2.0.0 Variable -> Right click -> Export -> Save CSV File



2. EasyBuilder Pro -> System Parameter Settings -> Tag Manager -> Import Tags (CSV)



3. Imported tag information successfully.



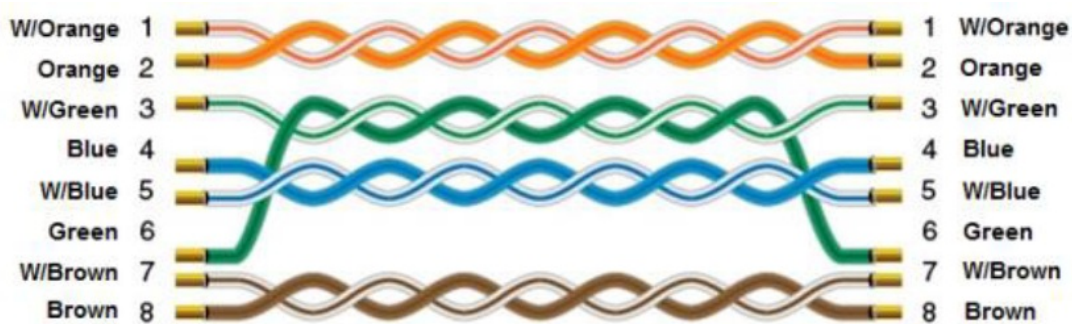
Support Device Type

Data type	EasyBuilder data format	Memo
Bool	Bit	

Byte	16-bit BCD, Hex, Binary, Signed	8-bit
Int	16-bit BCD, Hex, Binary, Signed	16-bit
DInt	16-bit BCD, Hex, Binary, Signed	32-bit
Real	32-bit Float	32-bit
String	ASCII input and ASCII display	
Array		Supports the above basic types

Wiring Diagram

Ethernet cable:



FAQS

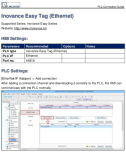
- **Q: How do I troubleshoot communication issues between the HMI and PLC?**

A: Check the Ethernet cable connections, ensure correct settings in the software, and verify proper PLC configuration.

- **Q: Can I use a different software version for importing tags?**

A: It is recommended to use the specified software version mentioned in the instructions for seamless tag import.

Documents / Resources



[WEINTEK Ethernet Easy Tag \[pdf\]](#) User Guide

Ethernet, Ethernet Easy Tag, Ethernet Easy Tag, Easy Tag, Tag

References

- [User Manual](#)

◆ Easy Tag, Ethernet, Ethernet Easy Tag, Tag,

■ WEINTEK WEINTEK

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