



WAINLUX K10 Cutlabx PC Software Engraving Parameter Table Instructions

[Home](#) » [WAINLUX](#) » WAINLUX K10 Cutlabx PC Software Engraving Parameter Table Instructions 

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NOTE

1. When engraving white ceramics, white ceramic tiles, and transparent glass, you need to use laser engraving paper (black).
2. The results would be different in even same material with different finishing or different colors, so you need to adjust the Speed and Power rate based on different objects. Also, please adjust the focal length to be the best, make the focal spot to be the smallest.
3. When engraving low-ignition point materials, it is recommended to increase the engraving Speed, otherwise there is a risk of **fire**.
4. When the laser engraving machine is working, the operator must pay close attention and must not leave the machine midway to prevent the engraving material from catching fire.

Contents

[1 K10 Cutlabx PC Software Engraving Parameter Table](#)

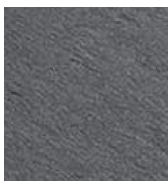
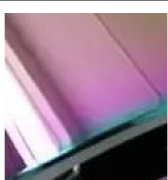
[2 Documents / Resources](#)

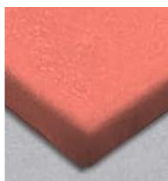
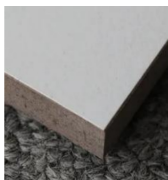
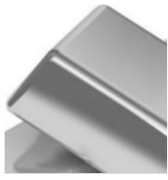
[2.1 References](#)

[3 Related Posts](#)

K10 Cutlabx PC Software Engraving Parameter Table

Material	Picture	3W
MDF		Image Mode: Monochrome Monochrome Interval (mm): 0.05 Speed (mm/m): 3000mm/min Power (%) : 100
Basswood Plywood		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 2000mm/min Power (%) : 100
Birch Plywood		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 2000mm/min Power (%) : 100
Pine Board		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 3000mm/min Power (%) : 100
Paulownia Wood Board		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 3000mm/min Power (%) : 100
Bamboo		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 1500mm/min Power (%) : 100
Paperboard (Cardboard Box)		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 3000mm/min Power (%) : 100
A4 Paper (Not White)		Image Mode: Monochrome Interval (mm): 0.1 Speed (mm/m): 3000mm/min Power (%) : 65

Scraping Paper		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 3000mm/min Power (%) : 30
Kraft Paper 250g		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 2500mm/min Power (%) : 100
Leather		Image Mode: Monochrome Interval (mm): 0.1 Speed (mm/m): 3000mm/min Power (%) : 100
Black Acrylic		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 1500mm/min Power (%) : 100
Cobblestone (Dark-Colored)		X
Black Slate		Image Mode: Monochrome Interval (mm): 0.1 Speed (mm/m): 1500mm/min Power (%) : 100
Ceramics (Need Blackened)		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 100mm/min Power (%) : 100
Glass (Need Blackened)		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 200mm/min Power (%) : 100
Coated Metal		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 500mm/min Power (%) : 100
Plated Metal		X

Stainless Steel		X
Rubber		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 1500mm/min Power (%) : 100
PVC		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 3000mm/min Power (%) : 40
Silica Gel		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 800mm/min Power (%) : 100
Ceramic Tile (Need Blackened)		Image Mode: Monochrome Interval (mm): 0.05 Speed (mm/m): 200mm/min Power (%) : 100
Gold		X
Silver		X
Copper		X
Pure Aluminum		X



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K10 Cutlabx PC Software Engraving Parameter Table	
Model	Model
Material	Material
Power	Power
Speed	Speed
Feed	Feed
Depth	Depth
Angle	Angle
Time	Time
Cost	Cost
Notes	Notes

[WAINLUX K10 Cutlabx PC Software Engraving Parameter Table](#) [pdf] Instructions
K10 Cutlabx PC Software Engraving Parameter Table, K10, Cutlabx PC Software Engraving Parameter Table, Software Engraving Parameter Table, Engraving Parameter Table, Parameter Table

References

- [User Manual](#)

[Manuals+](#), [Privacy Policy](#)

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