



Unitronics UIA-0800N Uni-I/O Modules Instruction Manual

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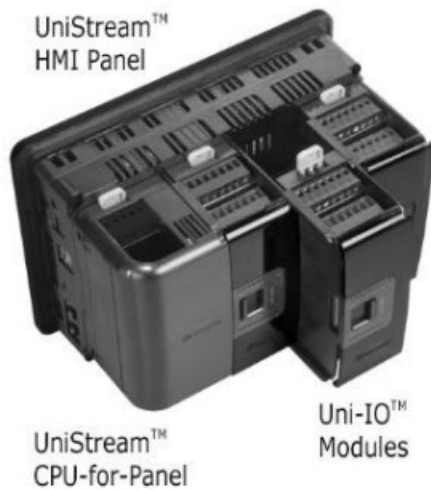
Uni-I/O™ Modules
Installation Guide
UIA-0800N

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UIA-0800N Uni-I/O Modules

Uni-I/O™ is a family of Input/Output modules that are compatible with the UniStream™ control platform. This guide provides basic installation information for the UIA-0800N module. Technical specifications may be downloaded from the Unitronics website.



The UniStream™ platform comprises CPU controllers, HMI panels, and local I/O modules that snap together to form an all-in-one Programmable Logic Controller (PLC).

Install Uni-I/O™ modules:

- Onto the back of any UniStream™ HMIPanel comprising a CPU-for-Panel.
- Onto a DIN-rail, using a Local Expansion Kit.

The maximum number of Uni-I/O™ modules that can be connected to a single CPU controller is limited. For details, please refer to the specification sheets of the UniStream™ CPU or any of the relevant Local Expansion Kits.

Before You Begin

Before installing the device, the installer must:

- Read and understand this document.
- Verify the Kit Contents.

Installation option requirements

If you are installing a Uni-I/O™ module onto:

- A UniStream™ HMI Panel; the Panel must comprise a CPU-for-Panel, installed according to the CPU-forPanel installation guide.
- A DIN-rail; you must use a Local Expansion Kit, available by separate order, to integrate the Uni-I/O™ modules on the DIN-rail into a UniStream™ control system.

Alert Symbols and General Restrictions

When any of the following symbols appear, read the associated information carefully.

Symbol	Meaning	Description
Caution	Danger Warning Caution	The identified danger causes physical and property damage. The identified danger could cause physical and property damage. Use caution.

- All examples and diagrams are intended to aid understanding, and do not guarantee operation. Unitronics accepts no responsibility for actual use of this product based on these examples.
- Please dispose of this product according to local and national standards and regulations.
- This product should be installed only by qualified personnel.
- Failure to comply with appropriate safety guidelines can cause severe injury or property damage.
- Do not attempt to use this device with parameters that exceed permissible levels.
- Do not connect/disconnect the device when power is on.

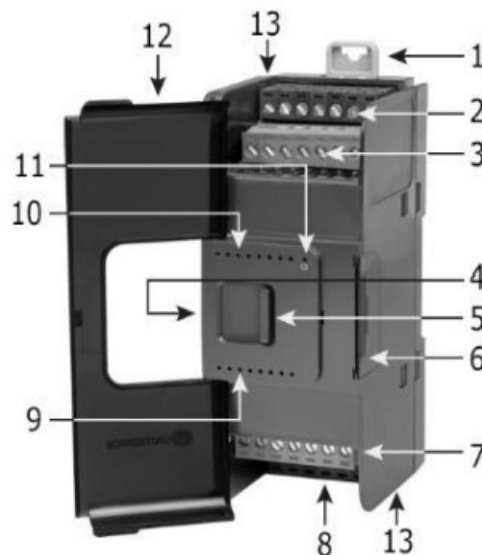
Environmental Considerations

- Ventilation: 10mm (0.4") of space is required between the device top/bottom edges and the enclosure's walls.
- Do not install in areas with: excessive or conductive dust, corrosive or flammable gas, moisture or rain, excessive heat, regular impact shocks or excessive vibration, in accordance with the standards and limitations given in the product's technical specification sheet.
- Do not place in water or let water leak onto the unit.
- Do not allow debris to fall inside the unit during installation.
- Install at maximum distance from high-voltage cables and power equipment.

Kit Contents

- 1 UIA-0800N module
- 4 I/O terminal blocks (2 black and 2 gray)

UIA-0800N Diagram



1	DIN-rail clips	Provide physical support for CPU and modules. There are two clips: one at the top (shown), one at the bottom (not shown).
2	Inputs 0-1	Input connection points
3	Inputs 2-3	
4	I/O Bus – Left	Left-side Connector
5	Bus Connector Lock	Slide the Bus Connector Lock to the left, to electrically connect the Uni-I/O™ module to the CPU or adjacent module.
6	I/O Bus – Right	Right-Side Connector, shipped covered. Leave covered when not in use.
	Bus Connector Cover	
7	Inputs 6-7	Input connection points
8	Inputs 4-5	

9	Input LEDs (4-7)	Red LEDs
10	Input LEDs (0-3)	Red LEDs
11	Status LED	Tricolor LED, Green/Red/Orange

NOTE § Refer to the module's specification sheet for LED indications.

12	Module door	Shipped covered with protective tape to prevent the door from being scratched. Remove tape during installation.
13	Screw holes	Enable panel-mounting; hole diameter: 4mm (0.15").

About the I/O Bus Connectors

The I/O Bus connectors provide the physical and electrical connection points between modules. The connector is shipped covered by a protective cover, protecting the connector from debris, damage, and ESD.

The I/O Bus – Left (#4 in diagram) can be connected to either a CPU-for-Panel, a Uni-COM™ module, to another Uni-I/O™ module or to the End Unit of a Local Expansion Kit.

The I/O Bus – Right (#6 in diagram) can be connected to another I/O module, or to the Base Unit of the Local Expansion Kit.

Caution

- If the I/O module is located last in the configuration, and nothing is to be connected to it, do not remove its Bus Connector Cover.

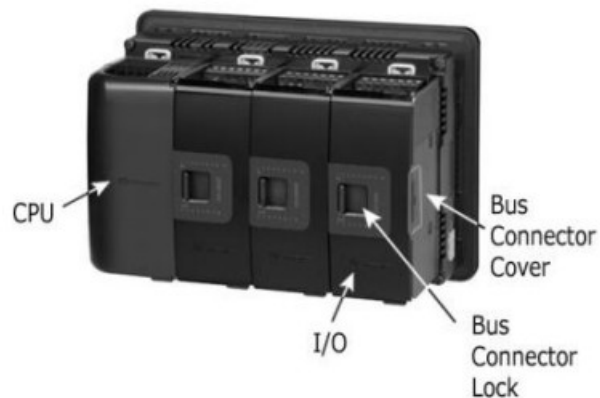
Installation

- Turn off system power before connecting or disconnecting any modules or devices.
- Use proper precautions to prevent Electro-Static Discharge (ESD).

Installing a Uni-I/O™ Module onto a UniStream™ HMI Panel

NOTE The DIN-rail type structure on the back of the panel provides the physical support for the Uni-I/O™ module.

1. Check the unit to which you will connect the Uni-I/O™ module to verify that its Bus Connector is not covered.
If the Uni-I/O™ module is to be the last one in the configuration, do not remove the cover of its I/O Bus Connector – Right.
2. Open the door of the Uni-I/O™ module and hold it as shown in the accompanying figure.
3. Use the upper and lower guide-tunnels (tongue & groove) to slide the Uni-I/O™ module into place.
4. Verify that the DIN-rail clips located at the top and bottom of the Uni-I/O™ module have snapped onto the DIN-rail.



5. Slide the Bus Connector Lock all the way to the left as shown in the accompanying figure.
6. If there is already a module located to its right, complete the connection by sliding the Bus Connector lock of the adjacent unit to the left.
7. If the module is the last in the configuration, leave the I/O bus connector covered.

Removing a Module

1. Turn off the system power.
2. Disconnect the I/O terminals (#2,3,7,8 in the diagram).
3. Disconnect the Uni-I/O™ module from the adjacent units: slide its Bus Connector Lock to the right. If there is a unit located on its right, slide the lock of this module to the right as well.
4. On the Uni-I/O™ module, pull the top DIN-rail clip up and the bottom clip down.

5. Open the door of the Uni-I/O™ and hold it with two fingers as shown in the figure on page 3; then pull it carefully from its place.

Installing Uni-I/O™ modules onto a DIN-rail

To mount modules onto a DIN-rail, follow steps 1-7 in Installing a Uni-I/O™ Module onto a UniStream™ HMI Panel on page 3.

In order to connect the modules to a UniStream™ controller, you must use a Local Expansion Kit.

These kits are available with and without power supplies, and with cables of varying lengths. For complete information, please refer to the installation guide of the relevant Local Expansion Kit.

Numbering Modules

You can number modules for reference purposes. A set of 20 stickers is provided with every CPU-for-Panel; use these stickers to number the modules.



- The set contains numbered and blank stickers as shown in the figure to the left.
- Place them on the modules as shown in the figure to the right.



UL Compliance

The following section is relevant to Unitronics' products that are listed with the UL.

The following models: UIA-0006, UID-0808R, UID-W1616R, UIS-WCB1 are UL listed for Hazardous Locations.

The following models: UIA-0006, UIA-0402N, UIA-0402NL, UIA-0800N, UID-0016R, UID-0016RL, UID-0016T, UID-0808R, UID-0808RL, UID-0808T, UID-0808THS, UID-0808THSL, UID-0808TL, UID-1600, UID-1600L, UID-W1616R, UID-W1616T, UIS-04PTKN, UIS-04PTN, UIS-08TC, UIS-WCB1, UIS-WCB2 are UL listed for Ordinary Location.

UL Ratings, Programmable Controllers for Use in Hazardous Locations, Class I, Division 2, Groups A, B, C and D. These Release Notes relate to all Unitronics products that bear the UL symbols used to mark products that have been approved for use in hazardous locations, Class I, Division 2, Groups A, B, C and D.

Caution

- This equipment is suitable for use in Class I, Division 2, Groups A, B, C and D, or Nonhazardous locations only.
- Input and output wiring must be in accordance with Class I, Division 2 wiring methods and in accordance with

the authority having jurisdiction.

- **WARNING—Explosion Hazard**—substitution of components may impair suitability for Class I, Division 2.
- **WARNING – EXPLOSION HAZARD** – Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous.
- **WARNING** – Exposure to some chemicals may degrade the sealing properties of material used in Relays.
- This equipment must be installed using wiring methods as required for Class I, Division 2 as per the NEC and/or CEC.

Wiring

-  This equipment is designed to operate only at SELV/PELV/Class 2/Limited Power environments.
- All power supplies in the system must include double insulation. Power supply outputs must be rated as SELV/PELV/Class 2/Limited Power.
- Do not connect either the 'Neutral' or 'Line' signal of the 110/220VAC to device's 0V point.
- Do not touch live wires.
-  All wiring activities should be performed while power is OFF.
- Unused points should not be connected (unless otherwise specified). Ignoring this directive may damage the device.
- Double-check all wiring before turning on the power supply.

Caution

- To avoid damaging the wire, use a maximum torque of 0.5 N·m (5 kgf·cm).
- Do not use tin, solder, or any substance on stripped wire that might cause the wire strand to break.
- Install at maximum distance from high-voltage cables and power equipment.

Wiring Procedure

Use crimp terminals for wiring; use 26-12 AWG wire (0.13 mm² –3.31 mm²).

1. Strip the wire to a length of 7±0.5mm (0.250–0.300 inches).
2. Unscrew the terminal to its widest position before inserting a wire.
3. Insert the wire completely into the terminal to ensure a proper connection.
4. Tighten enough to keep the wire from pulling free.

UIA-0800N Connection Points

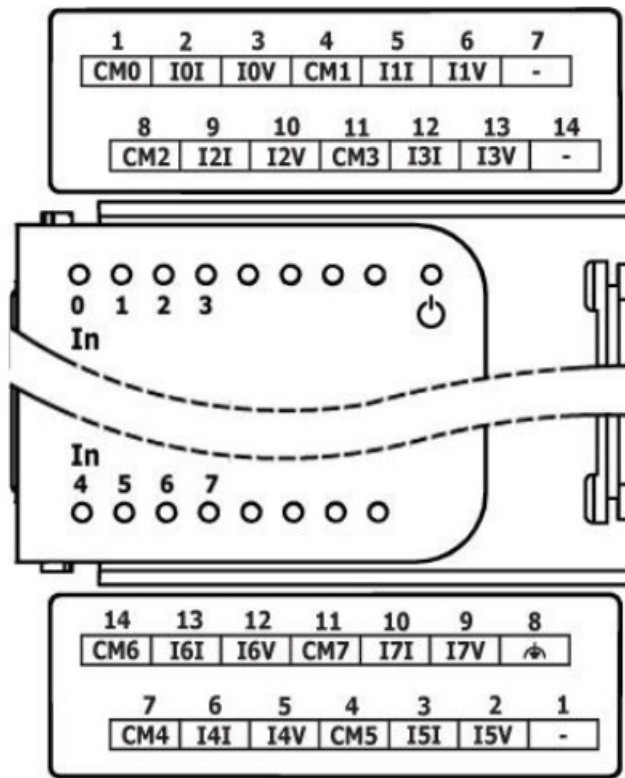
All wiring diagrams and instructions in this document refer to the UIA-0800N connection points. These points are arranged in four groups of 7 points as shown in the figure to the right.

Two top groups

Input connection points (0,1,2,3)

Two bottom groups

Input connection points (4,5,6,7)



Wiring Guidelines

In order to ensure that the device will operate properly and to avoid electromagnetic interference:

- Use a metal cabinet. Make sure the cabinet and its doors are properly earthed.
- Use wires that are properly sized for the load.
- Use shielded twisted pair cables for wiring Analog I/O signals; do not use the cable shield as a signal common (CM) / return path.
- Route each I/O signal with its own dedicated common wire. Connect common wires at their respective common (CM) points at the I/O module.
Individually connect each 0V point and each common (CM) point in the system to the power supply 0V terminal, unless otherwise specified.
- Individually connect each functional ground point () to the earth of the system (preferably to the metal cabinet chassis).
Use the shortest and thickest wires possible: less than 1m (3.3') in length, minimum thickness 14 AWG (2 mm 2).
- Connect the power supply 0V to the earth of the system.
- Earthing the cables' shield:
 - Connect the cable shield to the earth of the system – preferably to the metal cabinet chassis. Note that the shield must be connected only at one end of the cable; typically, earthing the shield at the UIA0800N end performs better.
 - Keep shield connections as short as possible.
 - Ensure shield continuity when extending shielded cables.

NOTE For detailed information, refer to the document System Wiring Guidelines, located in the Technical Library in the Unitronics' website.

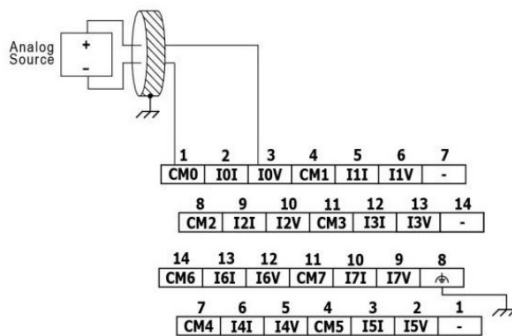
Wiring the Analog Inputs

NOTE

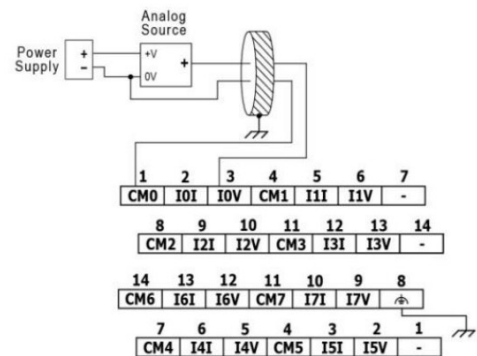
- The inputs are not isolated.
- Each input offers two modes: voltage or current. You can set each input independently.
The mode is determined both by wiring and by the hardware configuration within the software application.
- Voltage and current modes use distinct points. Connect only the point associated with the selected mode; leave the other point unconnected
- Each input has its own common point (CM0 for I0, etc.).

Voltage

Differential

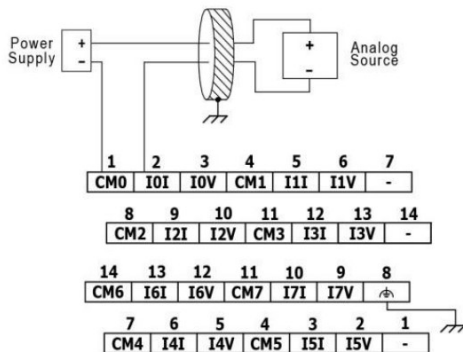


Single-ended

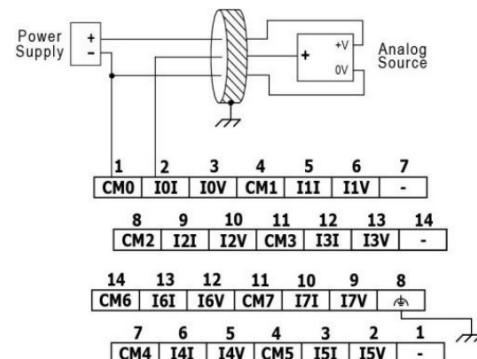


Current

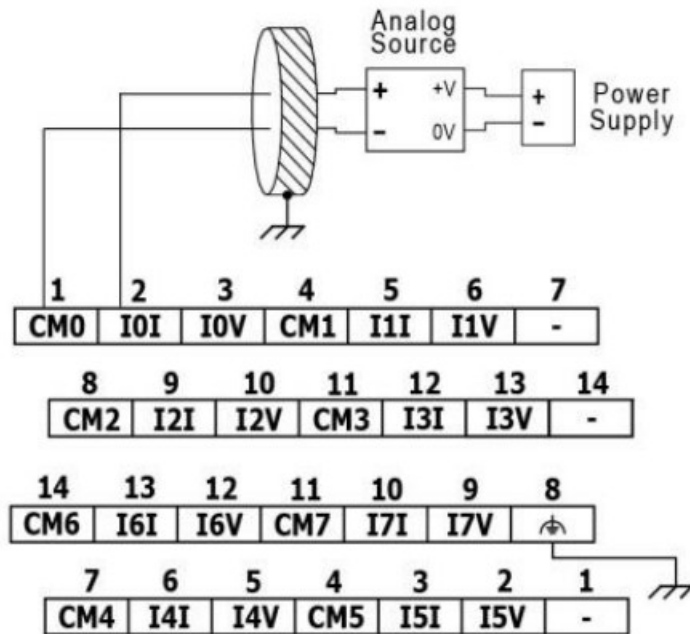
2-wire



3-wire



4-wire



Technical Specifications

This guide provides specifications for Unitronics' Uni-I/O™ module UIA-0800N. This module comprises:

- 8 analog inputs, 13 bit

Uni-I/O modules are compatible with UniStream™ family of Programmable Logic Controllers. They may be either snapped onto the back of a UniStream™ HMI Panel next to a CPU-for-Panel to create an all-in-one HMI + PLC controller, or installed on a standard DIN Rail using a Local Expansion Adapter.

Installation Guides are available in the Unitronics Technical Library at www.unitronics.com

Analog Inputs					
Number of inputs	8				
Input range (1) (2)	Input Type	Nominal Values	Over-range Values		Overflow Values
	0 ÷ 10VDC	0 ≤ Vin ≤ 10VDC	10 < Vin ≤ 10.15VDC		Vin > 10.15VDC
	0 ÷ 20mA	0 ≤ Iin ≤ 20mA	20 < Iin ≤ 20.3mA		Iin > 20.3mA
Absolute maximum rating	±30V (Voltage), ±30mA (Current)				
Isolation	None				
Conversion method	Successive approximation				
Resolution	13 bits				
Accuracy (25°C / -20°C to 55°C)	±0.3% / ±0.5% of full scale (Voltage) ±0.3% / ±0.4% of full scale (Current)				
Input impedance	552kΩ (Voltage), 118Ω (Current)				
Noise rejection	10Hz, 50Hz, 60Hz, 200Hz				
Step response (3) (0 to 100% of final value)	Smoothing	Noise Rejection Frequency			
		200Hz	60Hz	50Hz	10Hz
	None	5.2ms	16.86ms	20.2ms	100.2ms
	Weak	20.2ms	66.86ms	80.2ms	400.2ms

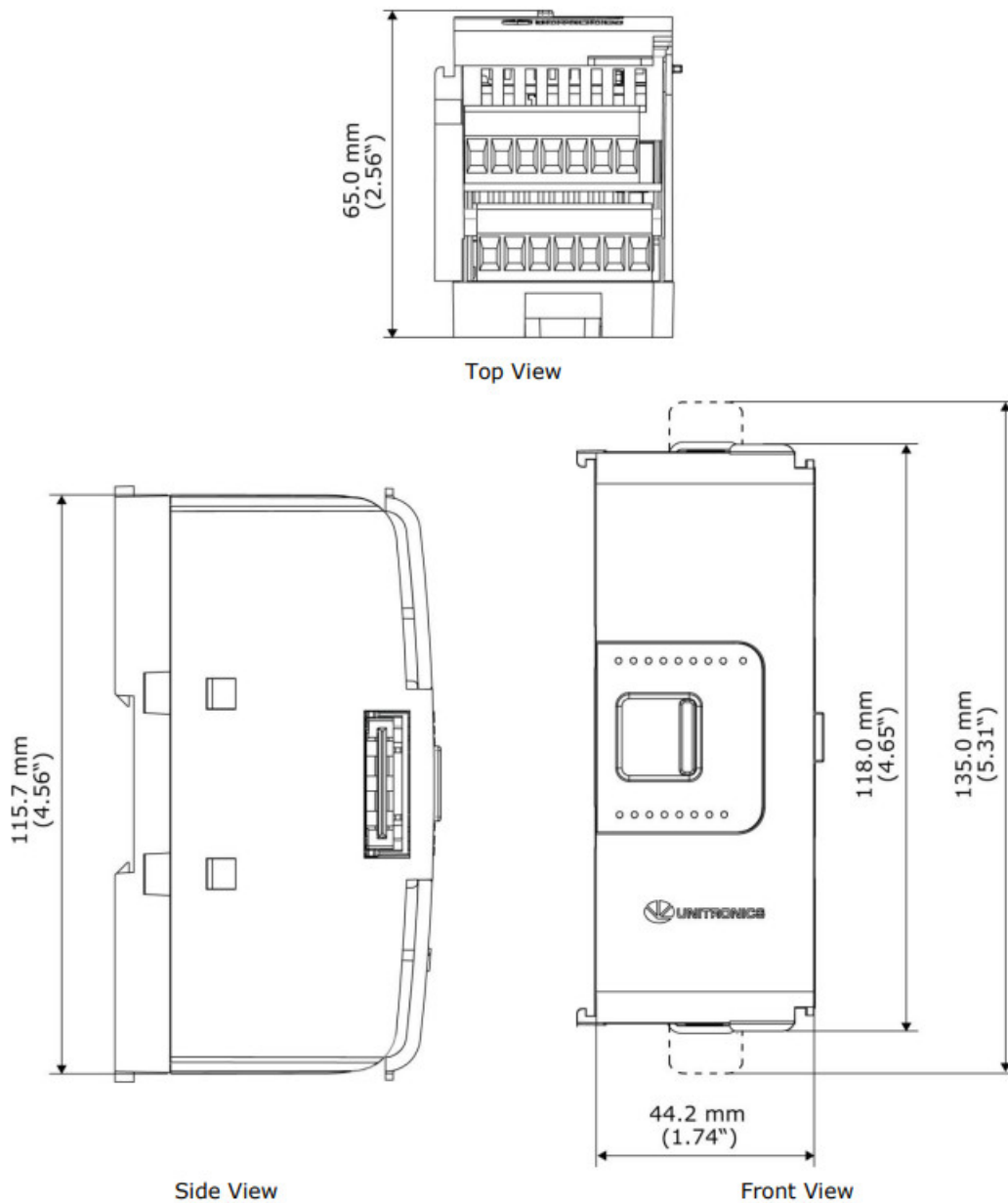
	Medium	40.2ms	133.53ms	160.2ms	800.2ms
	Strong	80.2ms	266.86ms	320.2ms	1600.2ms
Update time (3)	Noise Rejection Frequency			Update Time	
	200Hz			2.5ms	
	60Hz			8.33ms	
	50Hz			10ms	
	10Hz			50ms	
Operational signal range (signal + common mode)	Voltage mode – IxV: -1V ÷ 12.5V ; CMx: -1V ÷ 2.5V Current mode – IxI: -1V ÷ 2.8V ; CMx: -1V ÷ 0.4V (x=0,1,2 or 3)				
Common mode rejection	30dB @ 10Hz, 50Hz, 60Hz or 200Hz noise rejection mode				
Normal mode rejection	60dB @ 10Hz, 50Hz or 60Hz noise rejection mode 45dB @ 200Hz noise rejection mode				
Cable	Shielded twisted pair				
Diagnostics (4)	Analog input overflow				
IO/COM Bus					
Bus current consumption	70mA maximum				

LED Indications			
Input LEDs	Red	On: Input value is in Overflow	
Status LED	A triple color LED. Indications are as follows:		
	Color	LED State	Status
	Green	On	Operating normally
		Slow blink	Boot
		Rapid blink	OS initialization
	Green/Red	Slow blink	Configuration mismatch
	Red	On	Supply voltage is low or missing
		Slow blink	No IO exchange
		Rapid blink	Communication error
	Orange	Rapid Blink	OS Upgrade

Environmental	
Protection	IP20, NEMA1
Operating temperature	-20°C to 55°C (-4°F to 131°F)
Storage temperature	-30°C to 70°C (-22°F to 158°F)
Relative Humidity (RH)	5% to 95% (non-condensing)

Operating altitude	2,000 m (6,562 ft)
Shock	IEC 60068-2-27, 15G, 11ms duration
Vibration	IEC 60068-2-6, 5Hz to 8.4Hz, 3.5mm constant amplitude, 8.4Hz to 150Hz, 1G acceleration

Dimensions	
Weight	0.13 Kg (0.286 lb)
Size	Refer to the images below



Notes:

1. The 4-20mA input option is implemented using 0-20mA input range.
2. The UIA-0800N measures values that are up to 1.5% higher than the nominal input range (i.e. Input Over-range). Note that when the input overflow occurs, it is indicated in the corresponding system tag while the input value is registered as the maximum permissible value. For example, if the specified input range is 0–10V, the Over-range values can reach up to 10.15V, and any input voltage higher than that will still register as 10.15V while the Overflow system tag is turned on.
3. Step response and update time are independent of the number of channels that are used.
4. See LED Indications Table above for description of the relevant indications. Note that the diagnostics results are also indicated in the system tags and can be observed through the UniApps™ or the online state of the UniLogic™.

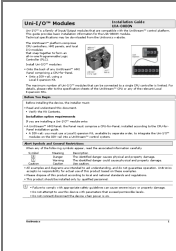
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Documents / Resources

	Unitronics UIA-0800N Uni-I O Modules [pdf] Instruction Manual UIA-0800N Uni-I O Modules, UIA-0800N, Uni-I O Modules, Modules
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