



[Home](#) » [U-Line](#) » **U-LINE U-3018CLRINT-00C Built-In Clear Ice Maker User Manual** 

## Contents [ [hide](#) ]

- [1 U-LINE U-3018CLRINT-00C Built-In Clear Ice Maker](#)
- [2 Product Information](#)
- [3 PRODUCT INFORMATION](#)
- [4 Integrated Panel Dimensions](#)
- [5 INTEGRATED PANEL](#)
- [6 Panel Preparation](#)
- [7 Integrated Panel Dimensions](#)
- [8 Handleless Integrated Panel Dimensions](#)
- [9 EXTENDED INTEGRATED PANEL](#)
- [10 Integrated Panel Installation](#)
- [11 Grille Installation](#)
- [12 FAQ](#)
- [13 Documents / Resources](#)
  - [13.1 References](#)



## U-LINE U-3018CLRINT-00C Built-In Clear Ice Maker



## Specifications

- Model: U-3018CLRINT-00C
- Weight Limit for Door Panel: 20 lbs (10 kg)
- Minimum Space Required for Appliance: 34-1/2 inches (876 mm) to the underside of the counter

## Product Information

Welcome to U-Line! For additional information on your product, including User Guides, Spec Sheets, CAD Drawings, and Product Warranty information, please visit [u-line.com](http://u-line.com).

### WELCOME TO U-LINE

Congratulations on your U-Line purchase! Our products are focused on functionality, style, and inspired innovations — paying close attention to even the smallest details. Applications include residential, outdoor, ADA height compliant, marine, and commercial. Product categories include Beverage Centers, Wine Refrigerators, Ice Machines, Refrigerators, Freezers, and Dispensers. Our advanced refrigeration systems, large and flexible capacities, and clean integrated look are what makes our products Built-In to Stand Out®. Since 2014, U-Line has been part of the Middleby family of brands. U-Line — RIGHT PRODUCT. RIGHT PLACE. RIGHT TEMPERATURE.®

## PRODUCT INFORMATION

Looking for additional information on your product? User Guides, Spec Sheets, CAD Drawings, and Product Warranty information are available digitally on [u-line.com](https://u-line.com).

## PROPERTY DAMAGE / INJURY CONCERNS

In the unlikely event property damage or personal injury is suspected related to a U-Line product, please take the following steps:

1. U-Line Customer Care must be contacted immediately at +1.414.354.0300.
2. Service or repairs performed on the unit without prior written approval from U-Line is not permitted. If the unit has been altered or repaired in the field without prior written approval from U-Line, claims will not be eligible.

## GENERAL INQUIRIES

- U-Line Corporation
- 8900 N. 55th Street
- Milwaukee, Wisconsin 53223 USA
- Monday – Friday 8:00 am to 4:30 pm CST
- T: +1.414.354.0300
- Email: [sales@u-line.com](mailto:sales@u-line.com)
- [u-line.com](https://u-line.com)

## CONNECT WITH US AT MIDDLEBY REFRIGERATION

### SERVICE & PARTS ASSISTANCE

- Monday – Friday 8:00 am to 4:30 pm CST
- T: +1.414.354.0300
- Service Email: [onlineservice@u-line.com](mailto:onlineservice@u-line.com)
- Parts Email: [onlineparts@u-line.com](mailto:onlineparts@u-line.com)

## Integrated Panel Dimensions

Metric measurements rounded and optimized.

# INTEGRATED PANEL

## NOTICE

Due to differences in surrounding cabinetry the panel may not perfectly align with door. The procedure below is designed to provide a finished integrated panel that seamlessly integrates with surrounding cabinetry.

## Panel Preparation

A full integrated door panel completely covers the door frame and provides a built-in appearance.

## NOTICE

The door panel must not weigh more than 20 lbs (10 kg).

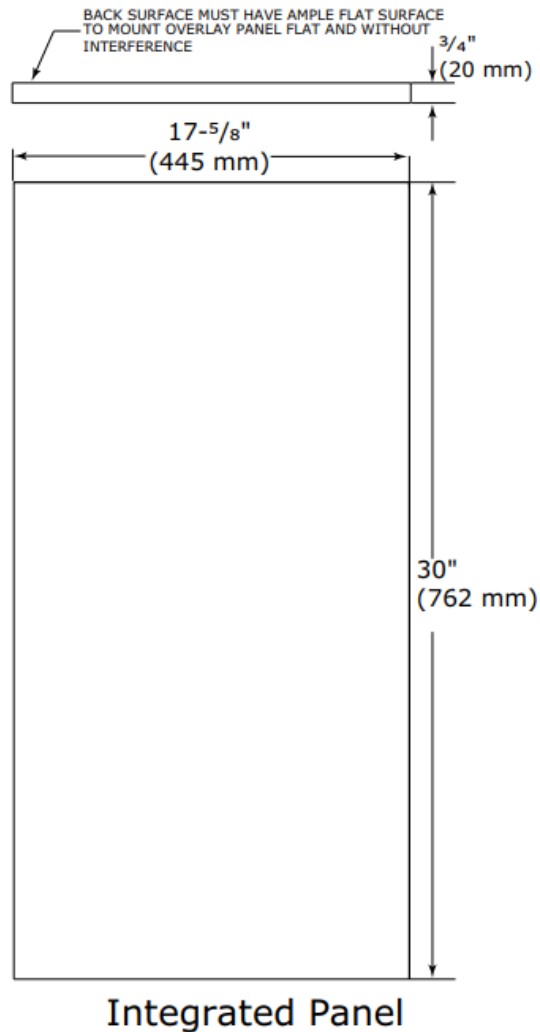
It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.

1. Cut the panels to the dimensions listed in the diagram below.
2. Optional: Stain or finish panel to desired stain or color. Be sure to closely follow the instructions provided by the manufacturer.
3. Optional: Install handles and hardware.

## NOTICE

When applying an integrated panel to a unit, ensure that both sides are finished in order to prevent warping. In some panel installations, the panel may be visible through the glass while the door is open.

## Integrated Panel Dimensions



## HANDLELESS INTEGRATED DOOR PANEL

The following procedure is designed to provide a finished, handleless solid panel for an 18" (450 mm) door that seamlessly integrates with its surrounding cabinetry.

NOTE: Many cabinet manufacturers provide a ready solution for a handleless, integrated design that can be easily applied to your model. Consult your cabinet manufacturer for applicable design and installation details. The cabinet manufacturer's solution to this design and integration detail will often result in an integrated panel solution wherein the size of the panel may result in a height dimension taller than what we specify. This can be achieved provided the additional height is positioned above the appliance door.

## NOTICE

- The integrated panel aligns with the surrounding cabinetry and, due to differences in cabinetry, may not align perfectly with the door.
- The appliance will need up to 34-1/2" (876 mm) to the underside of the counter to leave room for leveling adjustments.

- A single prepared panel with insert must not weigh more than 20 lbs (10 kg).

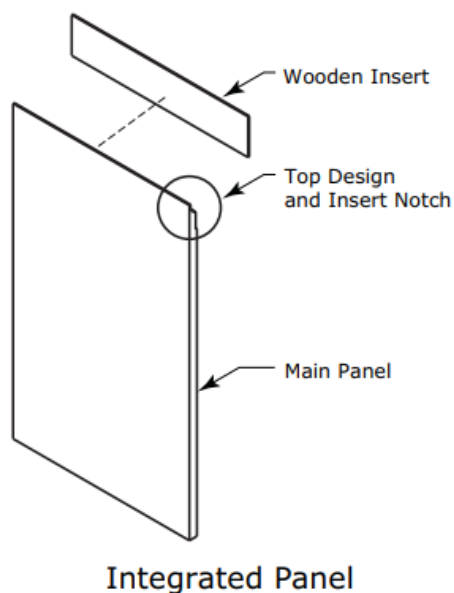
## Integrated Panel Preparation

1. Cut the main panel to the dimensions below. For details, see the drawings on the next page.

Main panel width	Main panel height
17-5/8" (445 mm)	28-13/16" (732 mm)

2. Create the top design for the handleless feature and the 1/8" (3 mm) notch for the insert(s) indicated on the Top Detail drawing, on the next page.
3. Prepare the insert(s) that will back up the handleless design. Wooden Insert – Cut 1/8" (3 mm) thick wooden insert(s) to the dimensions below.

Wooden insert width	Wooden insert height
17-5/8" (445 mm)	3-1/2" (89 mm)



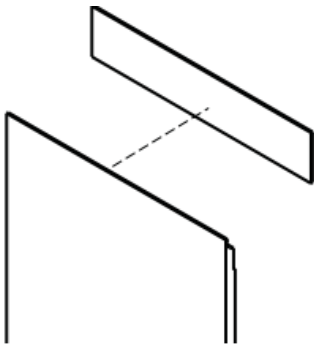
4. Optional: Stain or finish panel and wooden insert to desired stain or color. Be sure to closely follow the instructions provided by the manufacturer.

### NOTICE

If finishing panel or wooden insert, all sides must be finished to prevent warping.

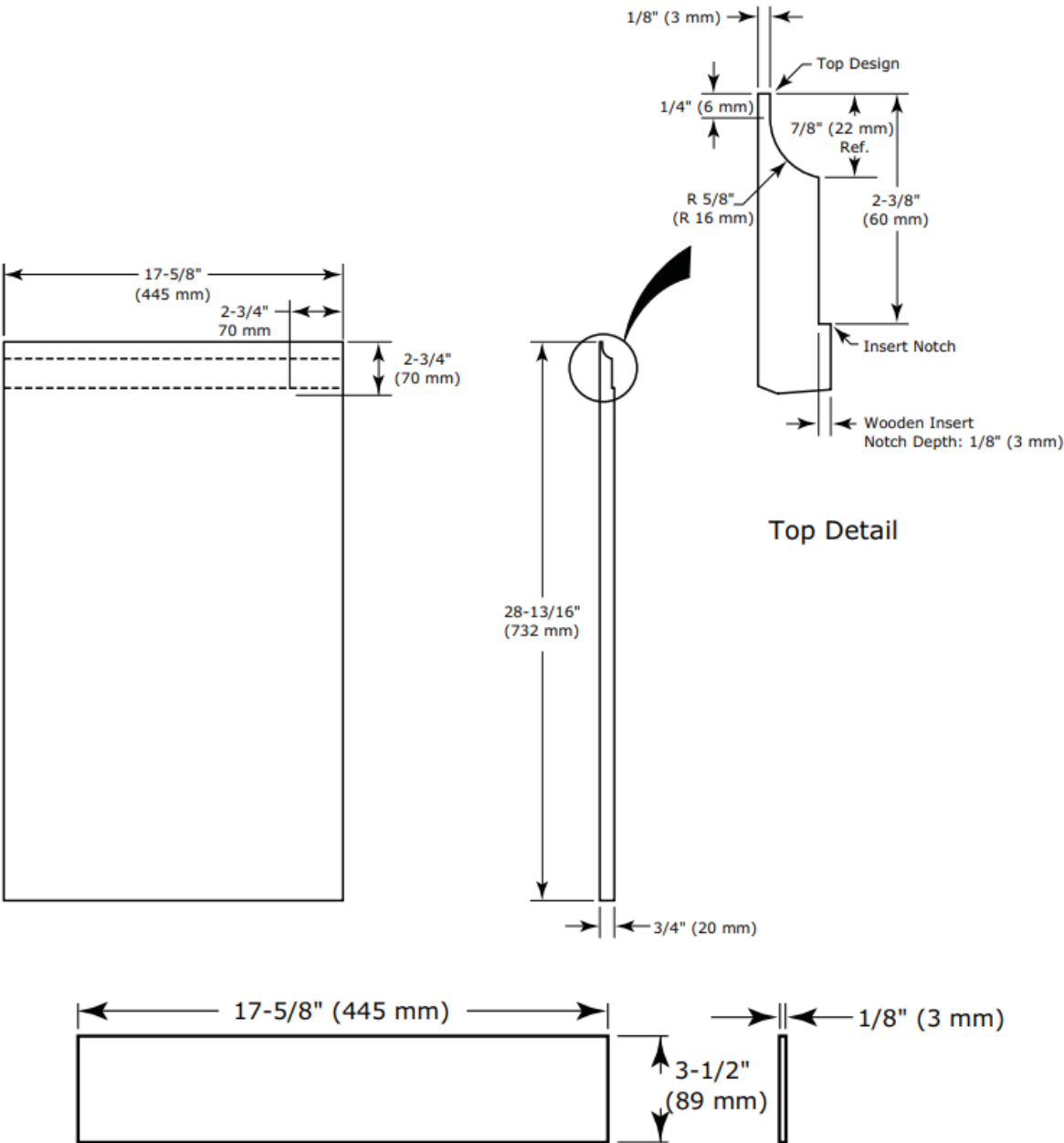
5. Attach the insert to the panel. Wood glue or equivalent adhesive should be used to

attach insert to panel.



Attach Wooden Insert

Handleless Integrated Panel Dimensions



## **EXTENDED INTEGRATED PANEL**

### **NOTICE**

Due to differences in surrounding cabinetry the panel may not perfectly align with door. The procedure below is designed to provide a finished panel that seamlessly integrates with surrounding cabinetry.

### **Panel Preparation**

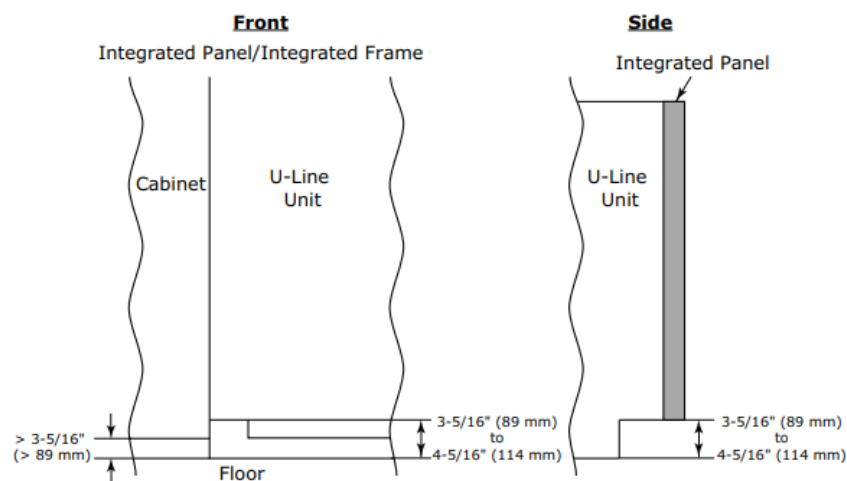
An extended integrated panel can be used to maintain alignment with an adjacent extended cabinet height or a reduced toe-kick/grille application.

1. Cut the panels to the dimensions listed in the appropriate diagram on the next page.
2. Optional: Stain or finish panel to desired stain or color. Be sure to closely follow the instructions provided by the manufacturer.
3. Optional: Install handles and hardware.

### **NOTICE**

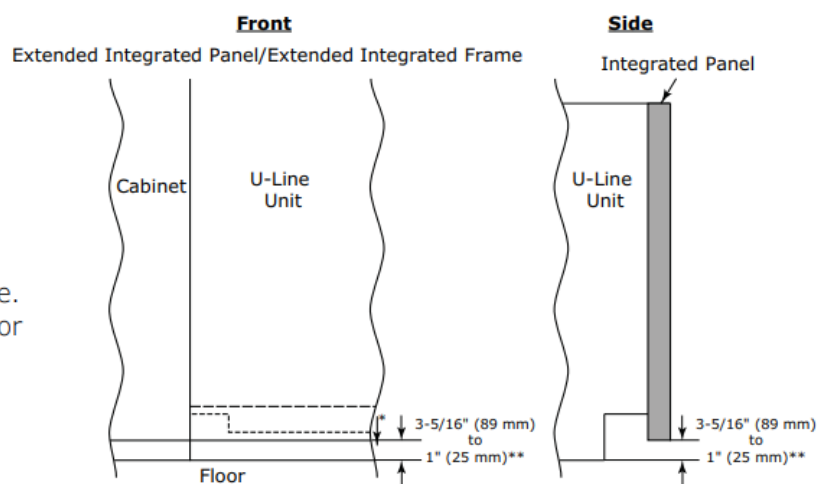
- The door panel must not weigh more than 20 lbs (10 kg).
- It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardware is installed.
- Appliance will need up to 34-1/2" (876 mm) to the underside of the counter to leave room for leveling adjustments.
- When applying an integrated panel to a unit, ensure that both sides are finished in order to prevent warping. In some installations, the panel may be visible through the glass while the door is open.



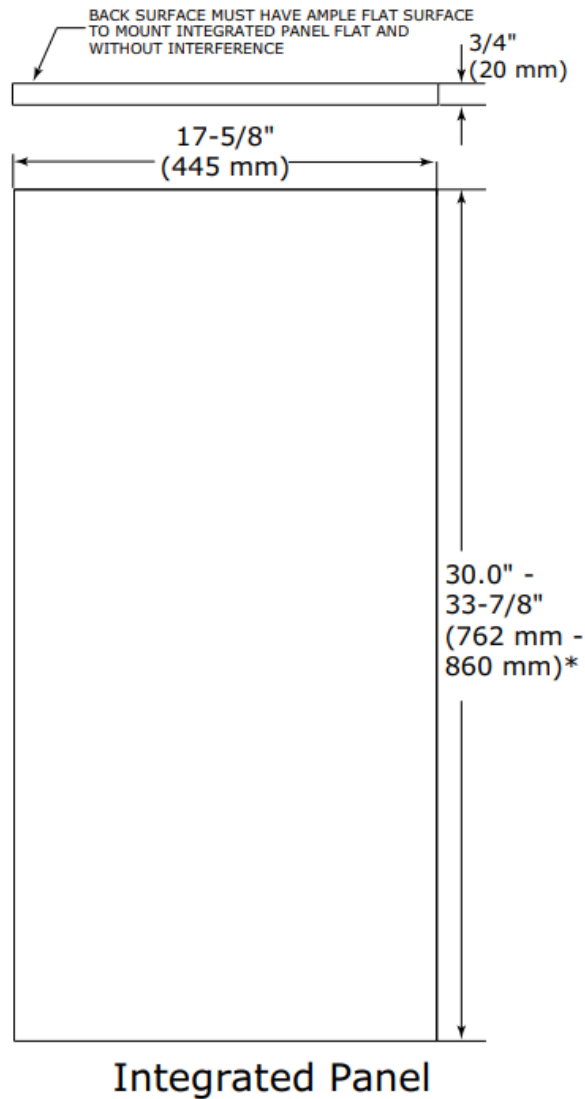


\*Panel can extend beyond the door frame.

\*\*A minimum of 1" (25 mm) from the floor is required for proper ventilation.



## Extended Integrated Panel Dimensions



\* A minimum of 1" (25 mm) is required from the floor to the bottom of the extended integrated panel/frame for proper ventilation.

## Integrated Panel Installation

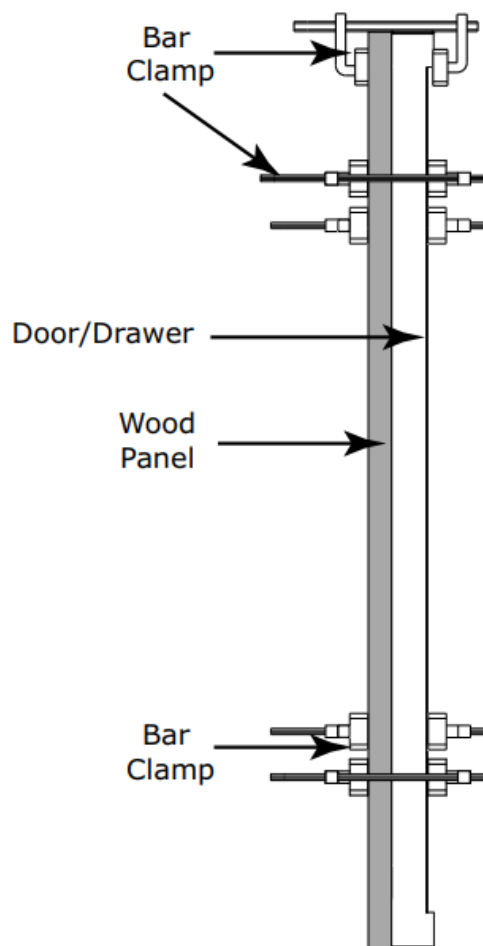
1. Fully open door.
2. Starting at corner, pull gasket away from door.
3. Continue to pull gasket free from gasket channel.
4. Upon removal, lay gasket down on a flat surface.
5. Align top of panel with top edge of door. Center panel on **door**.



### **NOTICE**

Due to differences in floor construction or surrounding cabinetry, the panel may not sit flush with the top of the door.

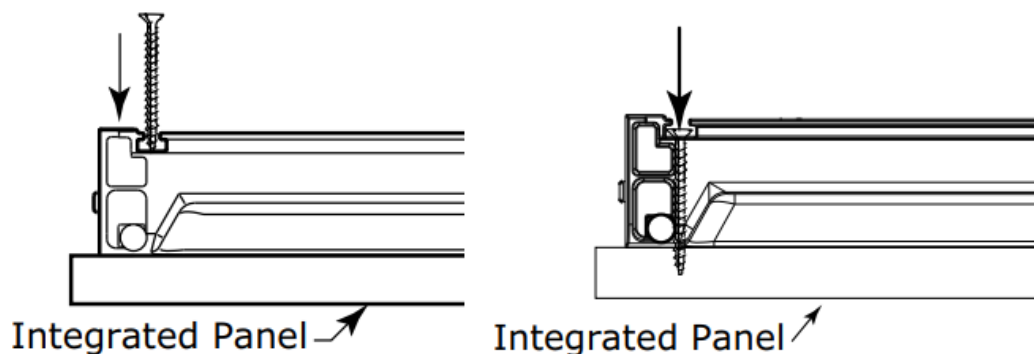
6. Secure integrated panel to door using clamps. A robust tape may also be used. U-Line recommends the use of bar clamps to secure the panel to the door. If using tape, be certain the tape will not damage panel finish upon removal.
7. Using a 7/64" (3 mm) drill bit, drill 6 pilot holes into the wood panel 1/2" (12 mm) deep using the holes in the door frame as a guide.



## NOTICE

It is important to ensure that all drilled holes are drilled to the correct depth in order to avoid splits in the wood when hardwood is installed.

8. Locate 6 of the #6x 1-1/2" (38 mm) screws provided with your unit.
9. Using a Phillips screwdriver, place one screw into each of the 6 pilot holes and screw down. Do not overtighten screws.
10. Ensure the screws sit flush against the bottom of the channel.



11. Remove clamps from door.

## NOTICE

If panel requires additional adjustment after removing clamps, slightly loosen each screw and adjust panel as necessary. Tighten screws upon completion.

12. Starting at the corners, re-install the gasket into the gasket channel in the frame.  
Make sure the gasket is fully seated.

## **Grille Installation**

### **REMOVING AND INSTALLING GRILLE**

#### **WARNING**

Disconnect electric power to the unit before removing the grille.

When using the unit, the grille must be installed.

#### **WARNING**

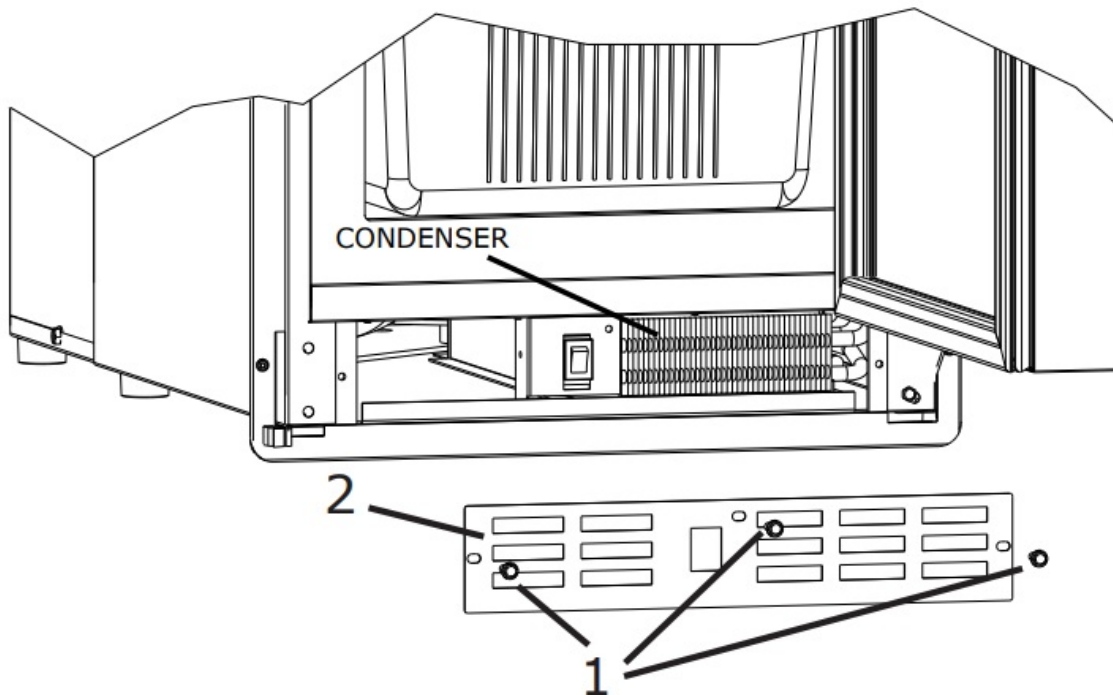
Do NOT touch the condenser fins. The condenser fins are SHARP and can be easily damaged.

#### **Removing the grille**

1. Disconnect power to the unit.
2. Remove the three screws (1).
3. Remove grille (2) from unit.

#### **Installing the grille**

1. Align cabinet and grille holes and secure, but do not over tighten grille screws (1).
2. Reconnect power to the unit.



## FAQ

### Property Damage/Injury Concerns

**Q: What should I do if I suspect property damage or personal injury related to a U-Line product?**

**A:** Contact U-Line Customer Care immediately at +1.414.354.0300. Do not perform service or repairs without prior written approval from U-Line.

### General Inquiries

**Q: How can I contact U-Line for general inquiries?**


**A:** You can reach U-Line Corporation at 8900 N. 55th Street Milwaukee, Wisconsin 53223 USA, Monday – Friday 8:00 am to 4:30 pm CST, by calling +1.414.354.0300 or emailing [sales@u-line.com](mailto:sales@u-line.com).

### Service & Parts Assistance

**Q: How can I get service or parts assistance?**

**A:** For service, contact [onlineservice@u-line.com](mailto:onlineservice@u-line.com) and for parts assistance, contact [onlineparts@u-line.com](mailto:onlineparts@u-line.com) during Monday – Friday 8:00 am to 4:30 pm CST.

# Documents / Resources

	<a href="#">U-LINE U-3018CLRINT-00C Built-In Clear Ice Maker [pdf]</a> User Manual U3018CLRINT00C, U-3018CLRINT-00C, U-3018CLRINT-00C Built-In Clear Ice Maker, U-3018CLRINT-00C, Built-In Clear Ice Maker, Clear Ice Maker, Ice Maker
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## References

- [User Manual](#)

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Built In Clear Ice Maker, Clear Ice Maker, Ice Maker, U-3018CLRINT-00C, U-3018CLRINT-00C Built-In Clear Ice Maker, U-Line, U3018CLRINT00C

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