

## Troy-Bilt TB25C Curved Shaft String Trimmer User Manual

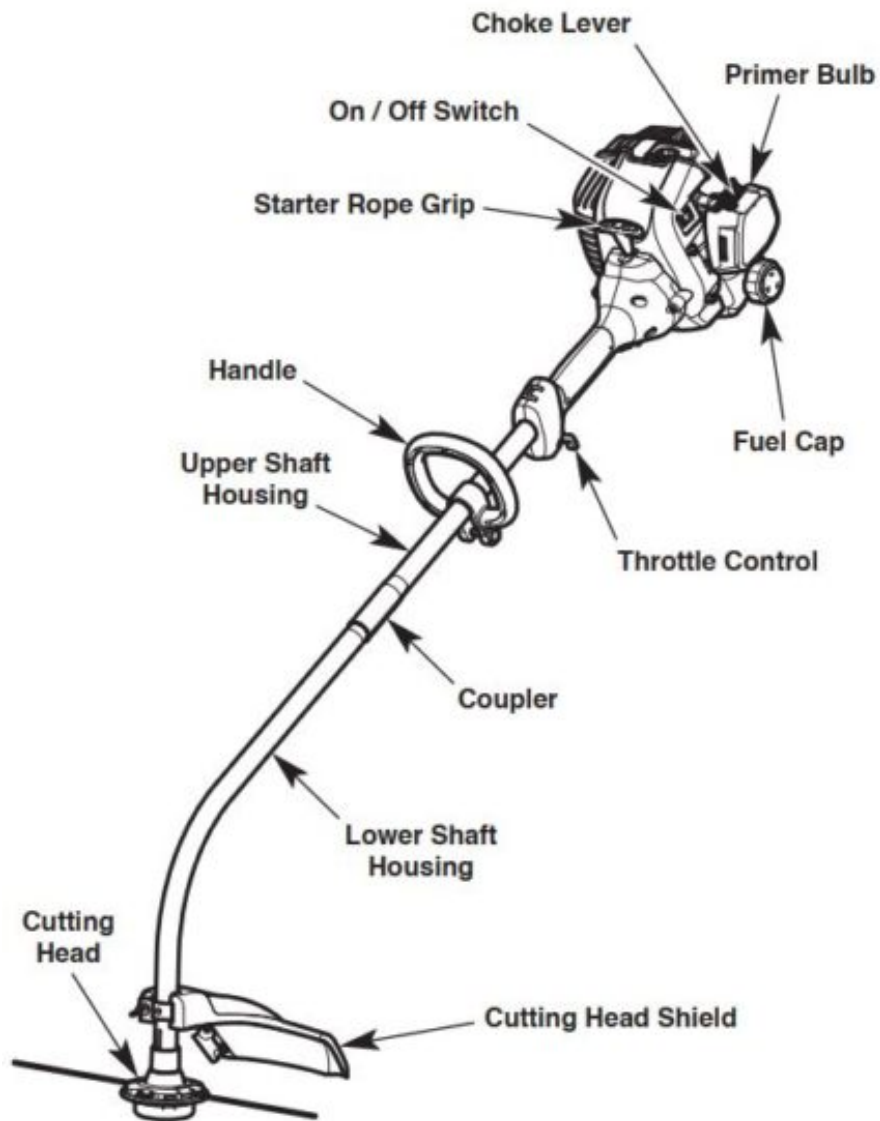
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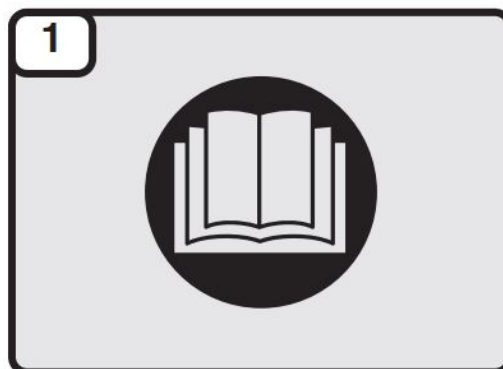
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**Troy-Bilt TB25C Curved Shaft String Trimmer User Manual**



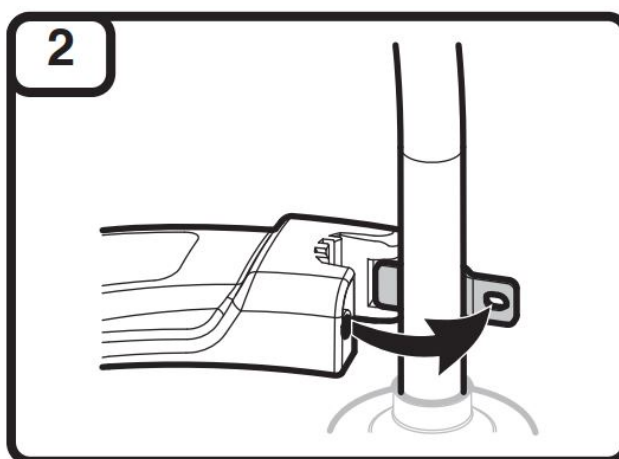
#### ASSEMBLY TOOLS REQUIRED

- #2 Phillips screwdriver

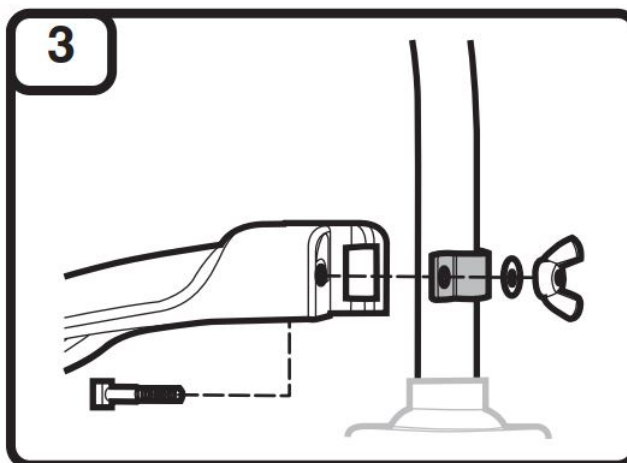


Read the operator's manual thoroughly before operating the unit. Follow all warnings and safety instructions. This fast guide is intended as a reference for users that have already read the operator's manual and are familiar with the necessary safety precautions.

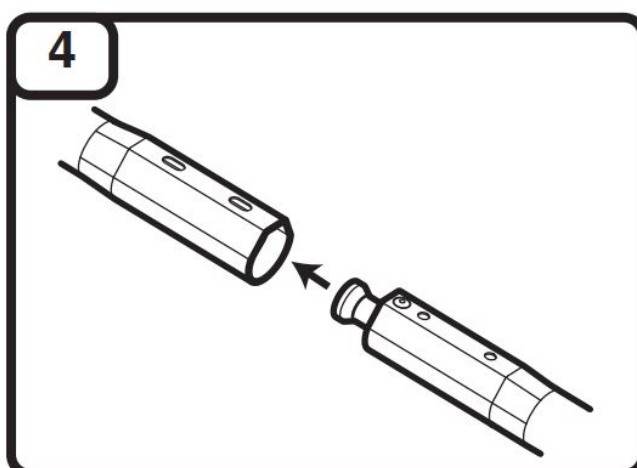
## ASSEMBLY



Insert the short tab (the one without a hole) on the mount bracket into the slot on the cutting head shield. Rotate the cutting head shield counterclockwise.

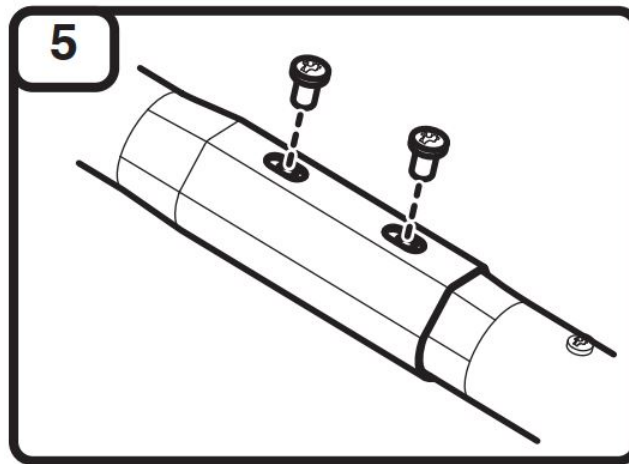


Insert the square bolt into the hole underneath the cutting head shield. Push the square bolt through the cutting head shield and mount bracket. Place the washer and wing nut onto the square bolt. Tighten the wing nut securely.

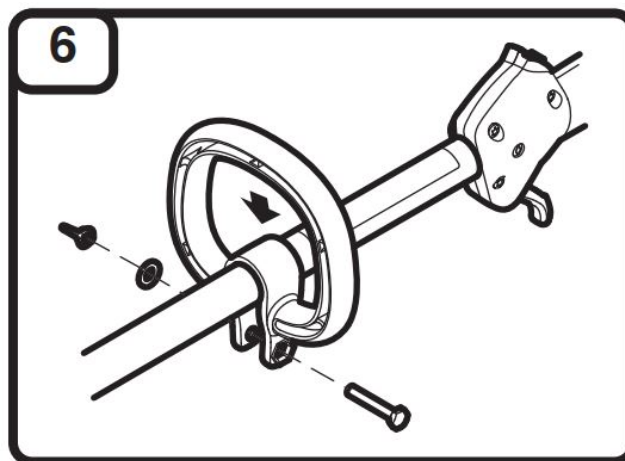


Push the lower shaft housing into the coupler. The holes on the lower shaft housing should align with the holes on the coupler.

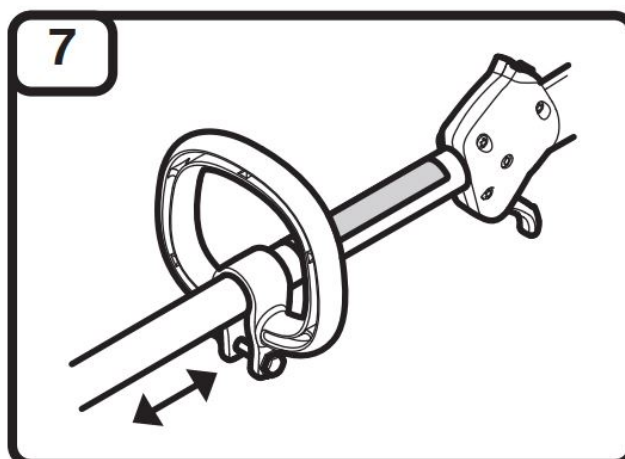
NOTE: If the holes do not align, remove the lower shaft housing, rotate the cutting head slightly ( $1/8$ th turn), and repeat this step.



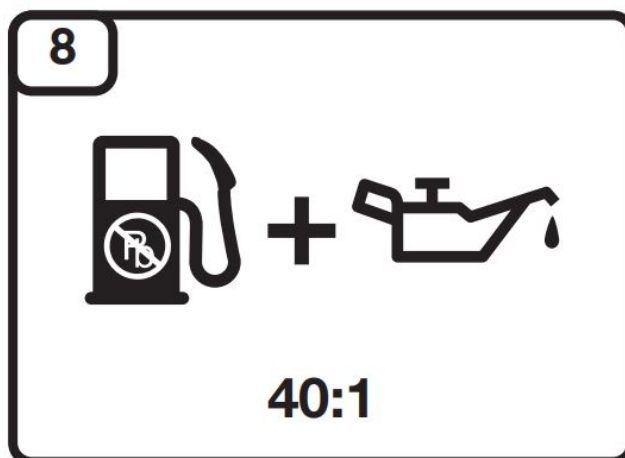
Insert the screws (x2) into the aligned holes. Tighten the screws securely with a #2 Phillips screwdriver.



Push the handle down onto the upper shaft housing. Make sure the hex hole faces left. Insert the bolt into the hex hole. Place the washer onto the bolt. Screw the wing nut onto the bolt, but do not tighten it completely.



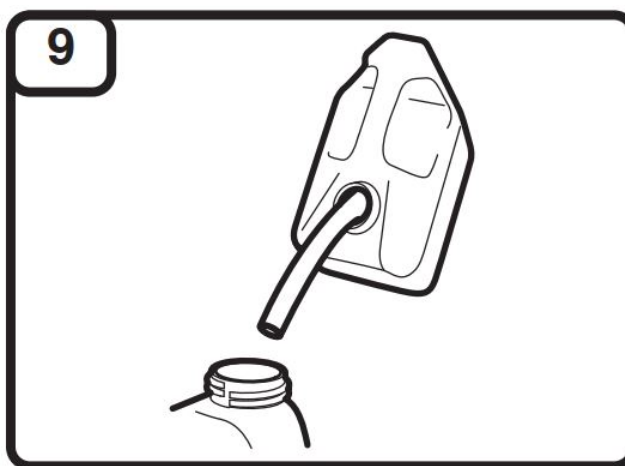
Move the handle to a comfortable location. Make sure the handle is positioned beyond the end of the safety label. Tighten the wing nut until the handle is secure.



Mix thoroughly in a separate fuel can:

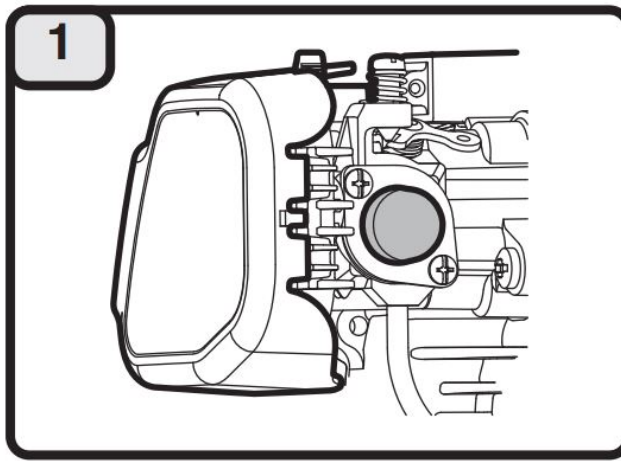
- 3.2 fl. oz. of 2-cycle engine oil
- 1 gallon of fresh unleaded gasoline (less than 30 days old)

**NOTE:** Do not mix directly in the unit fuel tank.



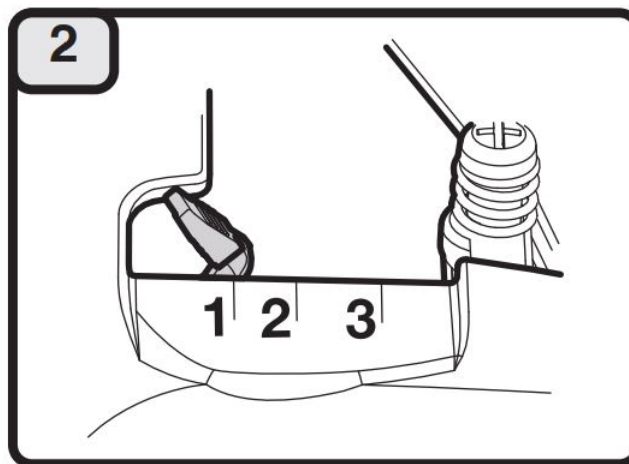
Position the unit with the fuel cap facing up. Slowly remove the fuel cap. Fill the fuel tank. Reinstall the fuel cap. Move the unit at least 30 ft. (9.1 m) from the fuel container and the fueling site before starting the engine.

## STARTING



**PRIME:**

Slowly press and release the primer bulb 10 times, or until fuel is visible.



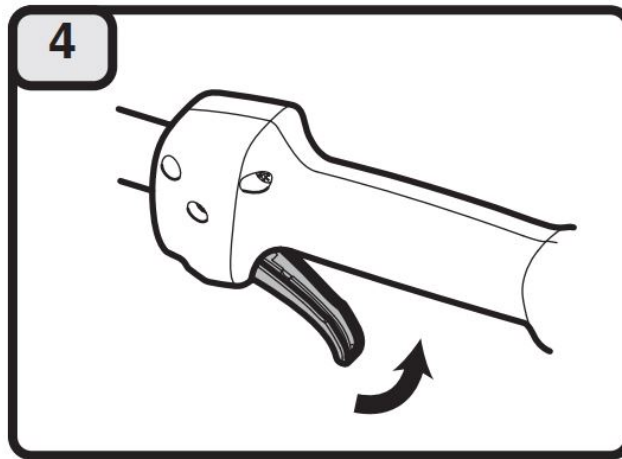
**PRIME:**

Move the choke lever to Position 1.



**PRIME:**

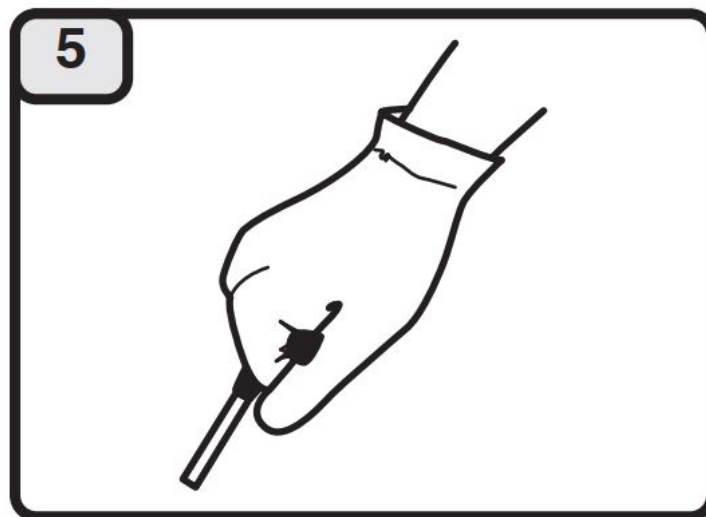
Crouch in the starting position.



**PRIME:**

Squeeze and hold the throttle control.

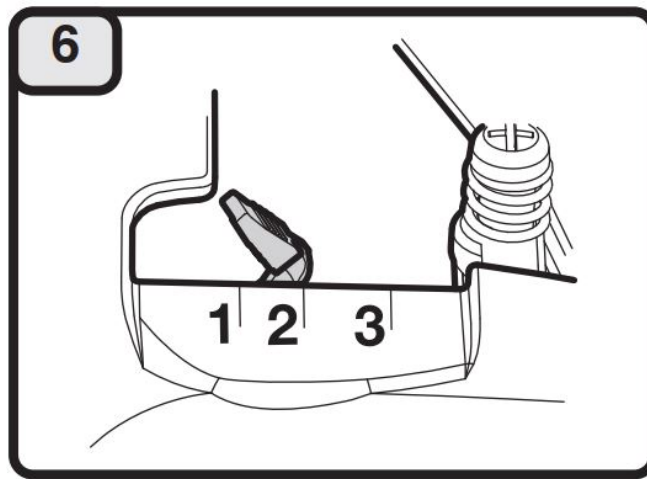
NOTE: Continue to SQUEEZE and HOLD the throttle control for ALL further steps.



**PRIME:**

Pull the starter rope with a controlled and steady motion 5 times.

DO NOT pull the starter rope more than 5 times.

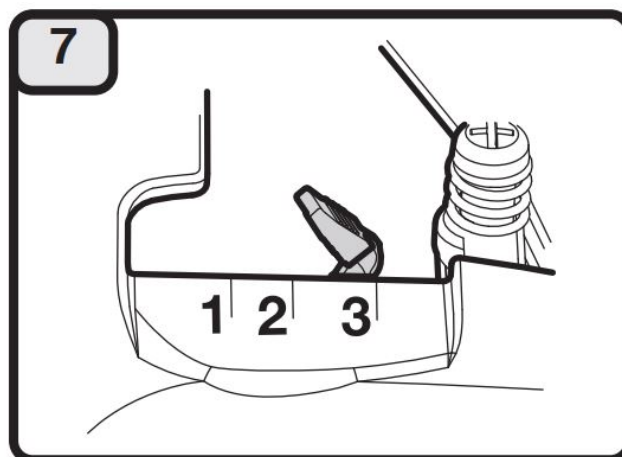


**START:**

Move the choke lever to Position 2.

Pull the starter rope with a controlled and steady motion 5 to 10 times to start the engine.

Allow the engine to warm up for 60 seconds.



**START:**

Move the choke lever to Position 3.

Allow the engine to warm up for an additional 60 seconds. The unit may be used during this time.

**DIDN'T START?**

Repeat the starting instructions.

If the unit still fails to start, refer to the operator's manual for additional starting and troubleshooting information.

**IMPORTANT:** READ THE OPERATOR'S MANUAL THOROUGHLY AND FOLLOW THE SAFE OPERATION PRACTICES WHILE OPERATING THE UNIT.

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