



TRAILFX DHS019B Drop Down Step Installation Guide

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TrailFX Drop Down Step Part No. DHS019B



Fits: Toyota Tacoma Double Cab 2005-2019

www.TrailFX.com Product image



TO AVOID BEING SCRATCHED, PLEASE PROTECT THE SURFACE OF THE TAILGATE VENT COVER CAREFULLY.



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



ALIGN THE STEP BARS AS DESIRED AND TIGHTEN ALL M10 FASTENERS TO 30 ft. – lbs., AND THE M8 FASTENERS TO 15 ft.-lbs.



60 min



Cutting Not Required



Drilling Not Required



support@trailfx.com



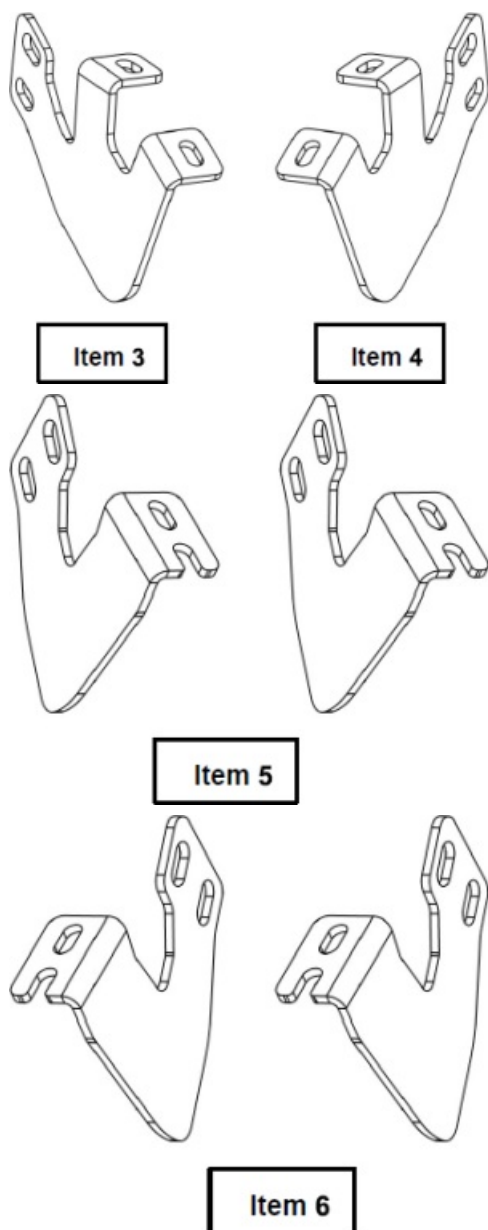
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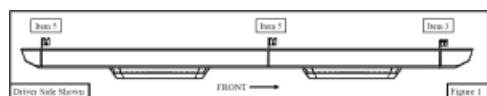
POLISHED STAINLESS STEEL LIMITED LIFETIME POWDER COATED BLACK 3 YEARS

PARTS LIST:			
Item	Qty	Part Description	Tools Needed
1	1	Step Bar Driver Side	13 MM SOCKET & WRENCH
2	1	Step Bar Passenger Side	14 MM SOCKET & WRENCH
3	1	Front Mounting Bracket Driver Side	15 MM SOCKET & WRENCH
4	1	Front Mounting Bracket Passenger Side	RATCHET
5	2	Mounting Bracket Driver Side	TORQUE WRENCH
6	2	Mounting Bracket Passenger Side	
7	12	M8 Bolt	
8	12	M8 Lock Washer	
9	12	M8 Flat Washer	
10	12	M10 Flange Bolt	
11	12	M10 Flange Nut	

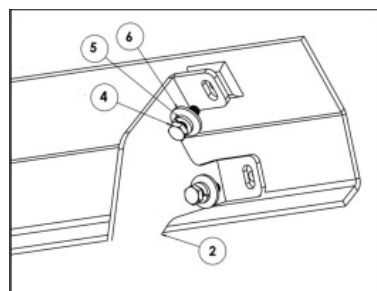
Mounting Kit Images



INSTALLATION PROCEDURE

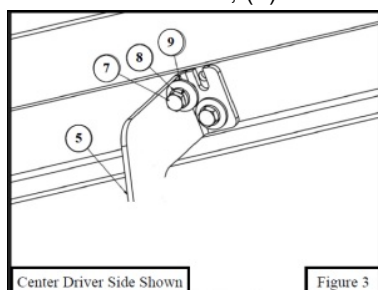


www.TrailFX.com Item 3



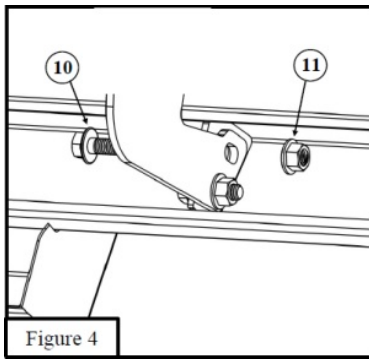
1. Start at the front driver side of vehicle and grab Driver Side Mount Bracket. Use (2) M8 hex head bolts, (2) M8 flat washer, and (2) M8 lock washer to loosely mount bracket to rocker panel. See Figure 2.

2. Move to the center driver side of vehicle and grab the Mount Bracket. Use (2) M8 hex head bolts, (2) M8 flat washer, and (2) M8 lock washer to loosely mount bracket to rocker panel. See Figure 3. Rear Mounting Position installs the same.



3. Repeat for passenger side

4. Grab Driver Side Bar and install to loosely mount brackets with (6) M10 Flange bolts and (6) Serrated Flange Nuts.



5. Repeat for passenger side.
6. Align and adjust step bars as needed and tighten all hardware.

COMPLETE INSTALLATION



PRODUCT CARE

1. Periodically check the product to ensure all fasteners are tight and components are intact.
2. Mild soap may be used to clean the product.

FAQ's

1. Mounting bracket are not getting Installed properly.
In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.
2. Products are thumping / rattling after installation. Please ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.
3. Missing / Excess Hardware. Recheck hardware count as per the part list.
4. Product not installing properly. Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

Check out these other TrailFX Products!!



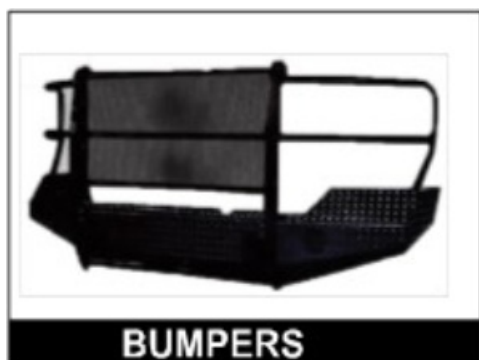
WINCHES



LED LIGHTS



HD GRILLE GUARDS



BUMPERS



TOOL BOXES

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Documents / Resources



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DHS019B, Drop Down Step