



TAUT6 Auto Trail
Excel Towbars



Tow-Trust TAUT6 Auto Trail Excel Towbars User Guide

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Tow-Trust TAUT6 Auto Trail Excel Towbars



Specifications

- **Product:** Tow-Trust Towbars
- **Model Compatibility:** TAUT6 Auto-Trail Excel Models 675B, 690L & 690T (Not 620G) 2023>, F-Line All Models F60, F62, F68, F70, F72, F74 2019>, Ford Skeletal Chassis Based Vehicles 2014>

Product Usage Instructions

1. Remove the four fixings at the rearmost mounting points.
2. Loosely attach side arms (items B) to the inside face of each chassis with chassis spacer plates (items E) as spacers at the rearmost mounting point on the skeletal chassis.
3. Fix side arms in place using bolts (items M) with flat washers (items N) and fix other components using the specified items according to the instructions provided.
4. Attach the crossbar (item A) to the side arms using specified bolts and nuts.
5. Attach extension (item F) to the crossbar ensuring proper alignment and use the spacer tube (item T1) at the lower mounting point.
6. Fix additional components as per the instructions and fully tighten all fixings to ensure the towbar is rigid, square, and secure.

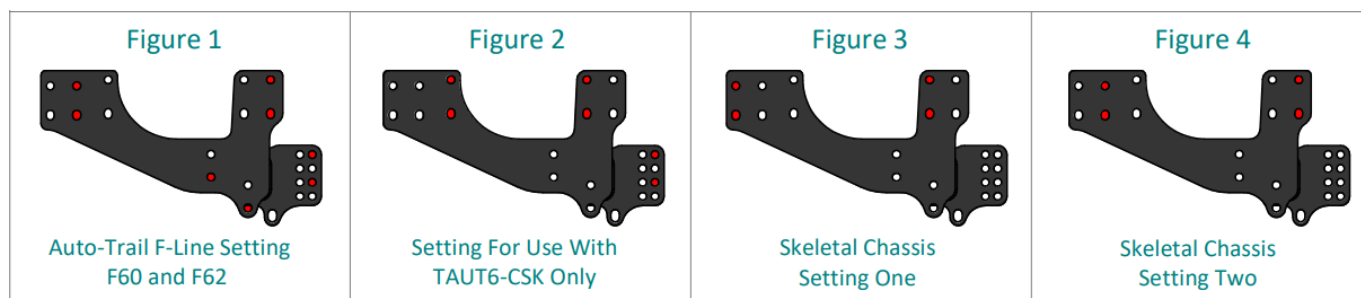
TAUT6 Auto-Trail Excel Models 675B, 690L & 690T (Not 620G) 2023> / F-Line All Models F60, F62, F68, F70, F72, F74 2019> & Ford Skeletal Chassis Based Vehicles 2014>

Item	Qty	Description	Item	Qty	Description
A	1	TAUT6 Crossbar	H	2	M16 x 50 Bolts & Nyloc Nuts
B	2	Side Arms	J	2	M12 x 40 Bolts & Nyloc Nuts
C	4	19 mm O/D 52 mm Long Spacer Tubes	K	1	M12 x 120 Bolt (10.9) & Nyloc Nut
D	4	19 mm O/D 60 mm Long Spacer Tubes	L	4	M12 x 45 Bolts & Nyloc Nuts
E	2	Chassis Spacer Plates	M	8	M12 x 90 Bolts & Nyloc Nuts
F	1	Extension	N	24	12 x 25 Flat Washers
S	1	ASP5	P	4	12 x 40 Flat Washers
T	1	ATT—T1	T1	1	30 mm O/D 60 mm Long Spacer Tube

INSTALLATION INSTRUCTION

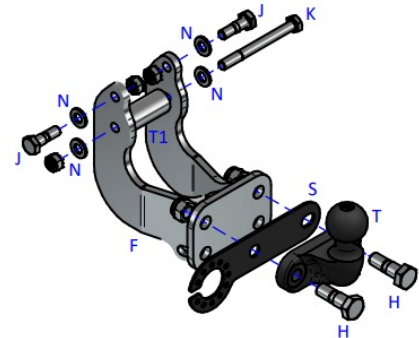
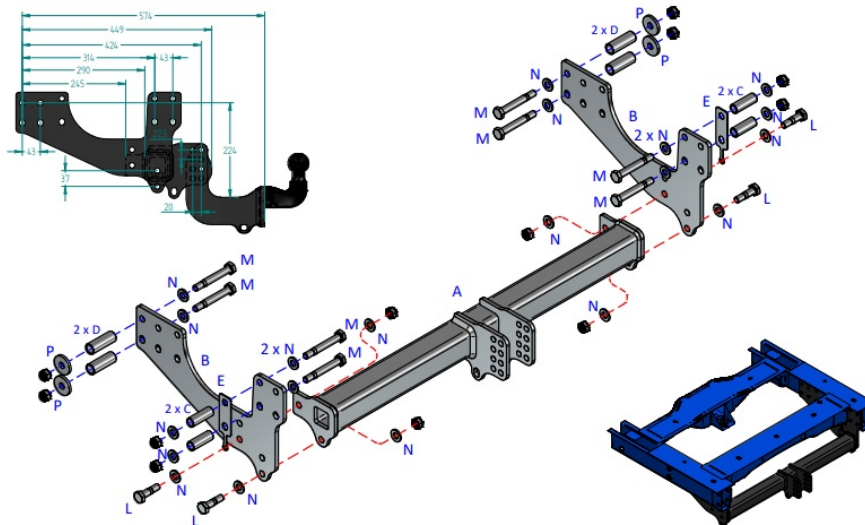
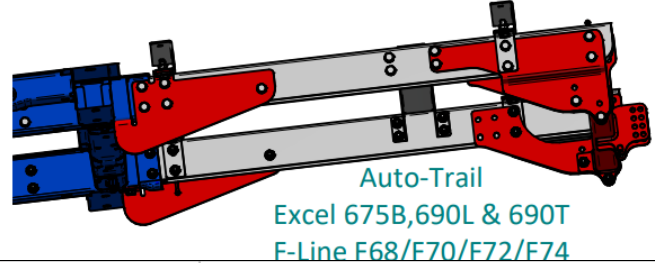
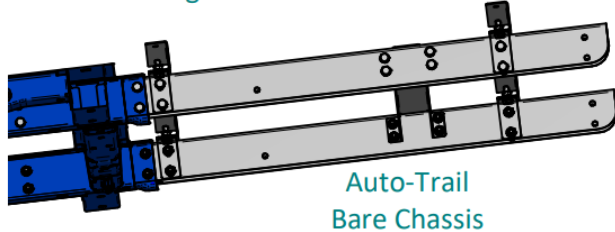
Towbar Installation

1. Remove the four fixings at the rearmost mounting points. (Auto-Trail Models F60/F62, these Models will not use item E).
2. Loosely attach items B to the inside face of each chassis, with items E as spacers at the rearmost mounting point on the skeletal chassis and fix in place using items M with items N and items P with items C and D inserted into the chassis. (Note: Items C are inserted through the ends of the chassis and items D through the side face). Using the locations shown in Figures 1 to 4.
3. Using items L with items N loosely fix item A to items B.
4. Using items J with items N and item K with items N fix item F to item A ensuring item T1 is fitted at the lower mounting point to the position shown in Figures 1 & 2 for Auto-Trail Models, for other skeletal based vehicle to the setting best suited to the vehicle.
5. Using item H fix item S and T to item F then fully tighten all fixings ensuring the Towbar is rigid, square, and secure.



When Fitting To Models With Chassis Extensions, Order TAUT6-CSK In Addition For Full Installation

When Fitting To Models With Chassis Extensions, Order TAUT6-CSK In Addition For Full Installation



Notes:

1. For Torque settings see general notes overleaf.
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.
3. We recommend the use of PRO-TOW Couplings with all our products.

FAQ

- **What are the torque settings for this towbar installation?**
 - For torque settings, please refer to the general notes provided in the manual.
- **Are there any weight limits I need to consider when using this towbar?**
 - Yes, nose load limits and vehicle manufacturer's trailer/caravan weight limits must be observed for safe usage.
- **Is there a recommended coupling to use with this product?**
 - We recommend the use of PRO-TOW Couplings with all our products for optimal performance.

Documents / Resources



[Tow-Trust TAUT6 Auto Trail Excel Towbars](#) [pdf] User Guide

675B, 690L, 690T, F60, F62, F68, F70, F72, F74, TAUT6 Auto Trail Excel Towbars, TAUT6, Towbars, TAUT6 Towbars, Auto Trail Excel Towbars

References

- [User Manual](#)

[Manuals+](#), [Privacy Policy](#)

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