



TORO 44931 Material Handler Instruction Manual

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Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The

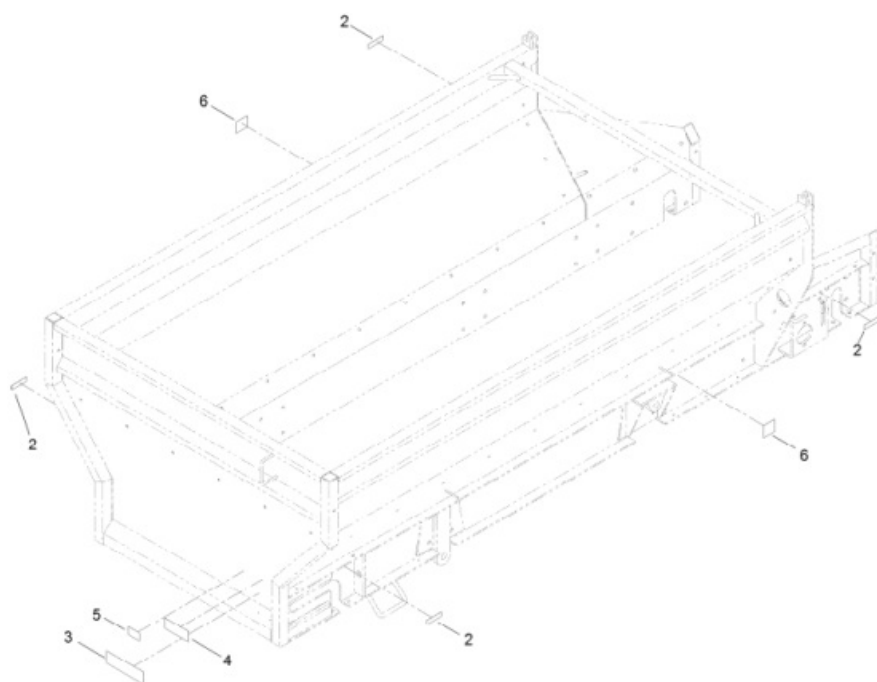
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

This technical drawing is an exploded view of a metal frame assembly, likely for a vehicle or industrial equipment. The main components are labeled with numbers 1 through 32. The assembly includes a base frame (1), side rails (11), and a rear panel (2). Various fasteners, bolts, and structural brackets are shown in their relative positions to the main components. A label 'ТУРА' is visible on the side rail. The diagram illustrates the relationship between the parts and how they are assembled.

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-0890	1	Box Frame ASM
2	120-0891	1	Tailgate ASM
2:2	119-6838	2	Decal-Warning, Conveyor
3	T36031200	1	Tailgate Jack ASM
3:2	T36031210	1	Handle-Crank
5	32121-45	2	Pin-Spring
6	T36011220-01	1	Crank-Jack
7	92-2678	1	Convex Mirror ASM
7:1	322-2	1	Screw-HH
7:2	3253-4	1	Washer-Lock
8	125-0150	1	Mirror-Arm, Adjustable
9	T36015790	2	Attachment Bracket ASM
9:1	119-6872-01	1	Bracket-Attachment
9:2	T01-13489B	1	Tab-Spacer
9:3	T36015200	2	Bar-Bearing
9:4	323-10	2	Screw-HH
9:5	3253-21	2	Washer-Lock
10	T36015800	2	Attachment Clamp ASM
11	119-6782-01	1	Panel-Front, Upper

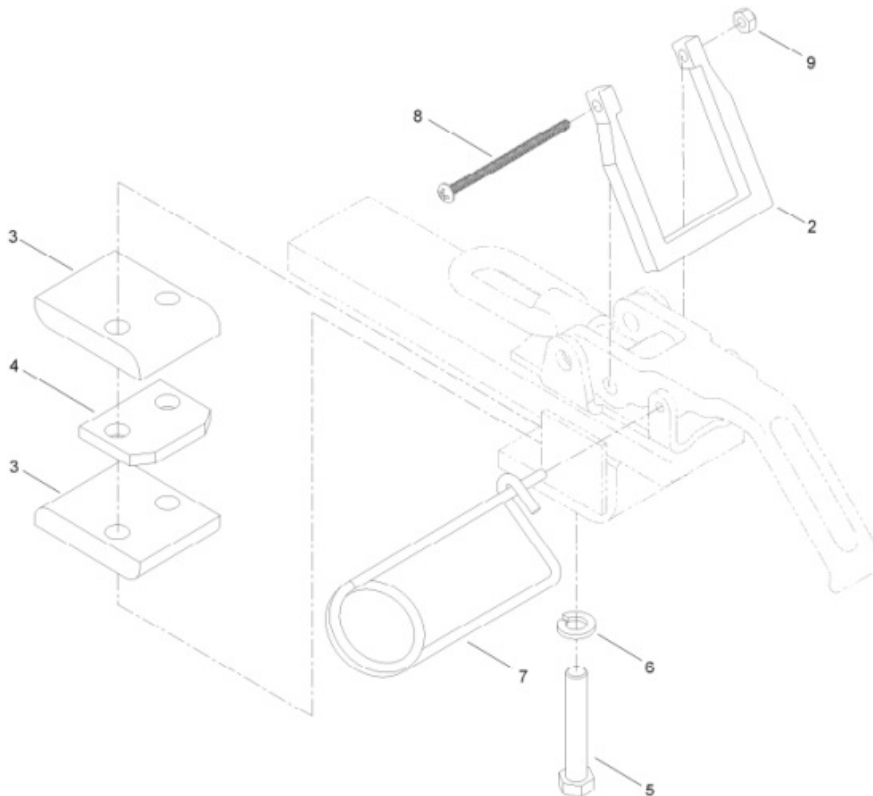
12	322-11	2	Screw-HH
13	104-8300	2	Nut-HF, NI
14	3256-24	10	Washer-Plain
15	323-14	5	Screw-HH
16	104-8301	14	Nut-HF, NI
17	T36011650	2	Bar-Bridge
18	114-4681	1	Screw-HHF
19	3234-42	6	Screw-HHF
20	323-13	2	Screw-HH
21	100-6116	8	Screw-HHF
22	99-5107	8	Nut-Lock
23	3256-23	2	Washer-Plain
24	119-6869	1	Decal-Adjustment, Tailgate
25	66-6140	3	Decal
26	119-6802	3	Decal
30	T62021030	2	Latch-Spring
31	321-6	8	Screw-HH
32	104-7201	8	Nut-HF, NI

Box Frame Decal Assembly No. 120-0890



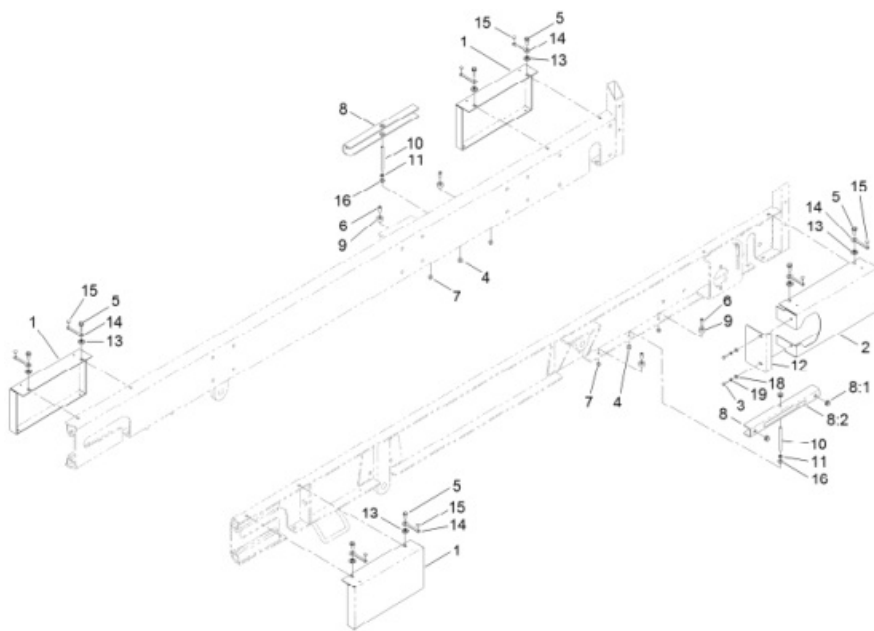
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	119-0217	4	Decal-Danger
3	119-6806	1	Decal-Danger
4	119-6812	1	Decal-Warning, Tipping Hazard
5	119-6833	1	Decal-Max Load
6	93-9899	2	Decal-Warning

Attachment Clamp Assembly No. T36015800



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	T36015794	1	Lock-Clamp, Attachment
3	T36015200	2	Bar-Bearing
4	T01-13489B	1	Tab-Spacer
5	323-11	2	Screw-HH
6	3253-21	2	Washer-Lock
7	T0000-3247	1	Pin-Lock
8	120-0884	1	Screw-PRH
9	3296-2	1	Nut-Lock, NI

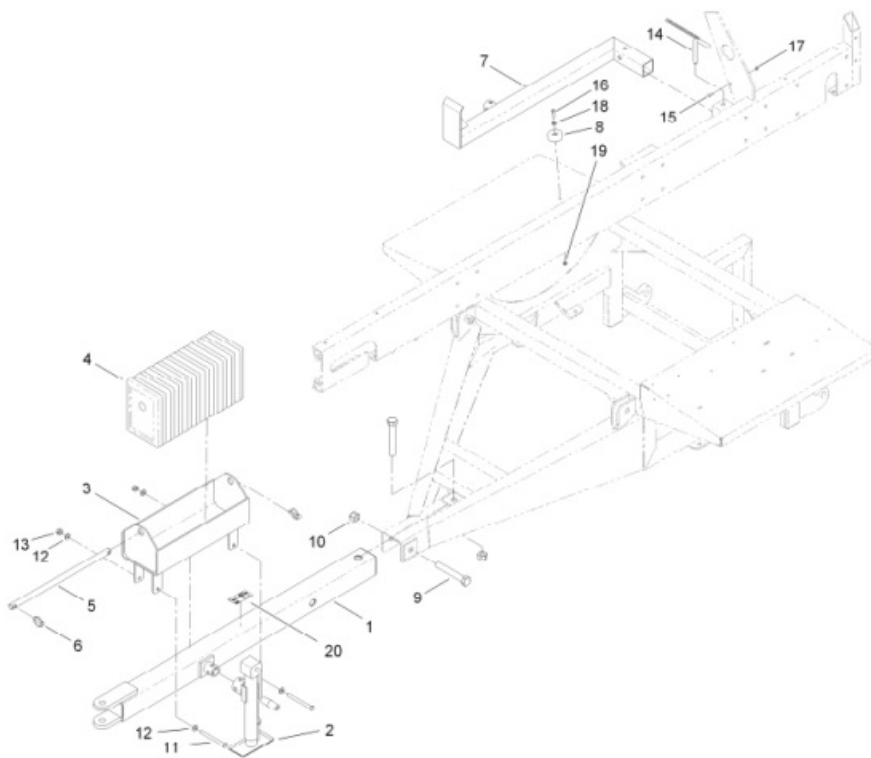
Guard Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	T36011630-03	3	Guard-Idler
2	T36011640-03	1	Guard-Drive
3	321-5	2	Screw-HH
4	104-8301	2	Nut-HF, NI
5	3234-42	8	Screw-HHF
6	3274-104	4	Screw-HSBH
7	104-8300	4	Nut-HF, NI
8	T36011580	2	Lift Cylinder Stop ASM
8:1	92-5972	4	Grommet-Rubber
8:2	93-9852	1	Decal-Warning

9	T0001-3570	4	Spacer-Stop, Lift Cylinder
10	T36011590	2	Pin-Stop, Lift Cylinder
11	3218-3	2	Nut-Jam
12	T0000-5529-03	1	Guard-Motor, Drive
13	117-8347	8	Nut-Shoulder
14	117-8339	8	Lanyard-3 Inch
15	146489	8	Rivet
16	3256-24	2	Washer-Plain
18	3256-22	2	Washer-Flat
19	3253-3	2	Washer-Lock

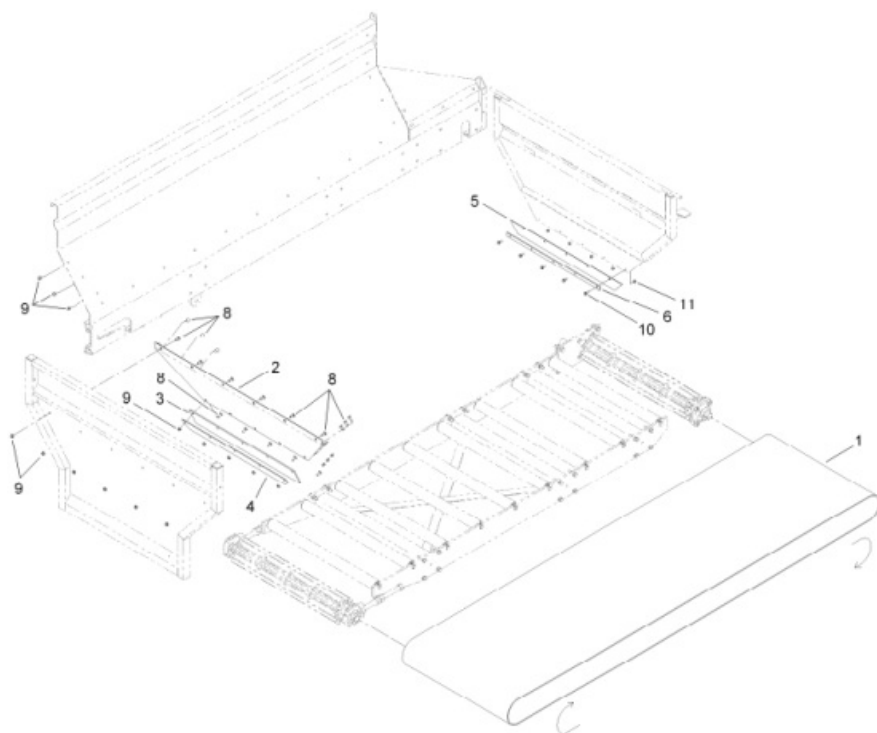
Hitch Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	T36012112-01	1	Tube-Hitch
2	T0000-3423	1	Jack-Sidewind
3	T36028000-01	1	Box-Weight
4	119-6860-01	10	Casting-Counterweight
5	T36028010-01	1	Shaft-Weight Box
6	283-71	2	Pin-Lynch
7	T36011190-01	1	Leg-Jack
8	108-1605	1	Bumper-Recess
9	120-0887	2	Screw-HH
10	120-0888	2	Nut-HH

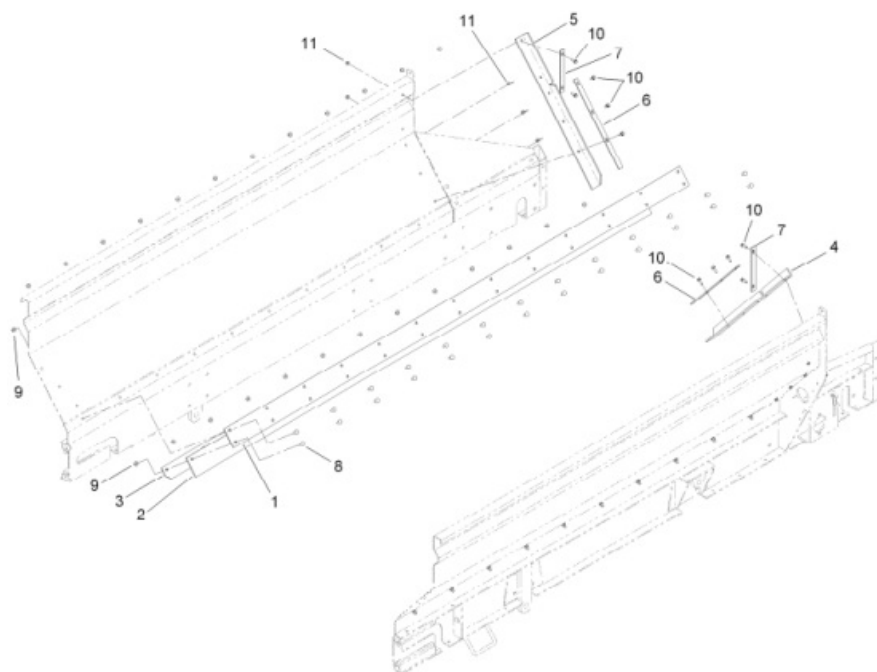
11	325-22	2	Screw-HH
12	3256-26	4	Washer-Flat
13	99-5107	2	Nut-Lock
14	T36011195	1	Pin
15	3229-2	1	Screw-CARR
16	322-6	1	Screw-HH
17	104-7201	1	Nut-HF, NI
18	3256-3	1	Washer-Flat
19	104-8300	1	Nut-HF, NI
20	119-6836	1	Decal-Weight Case

Belt and Skirting Assembly



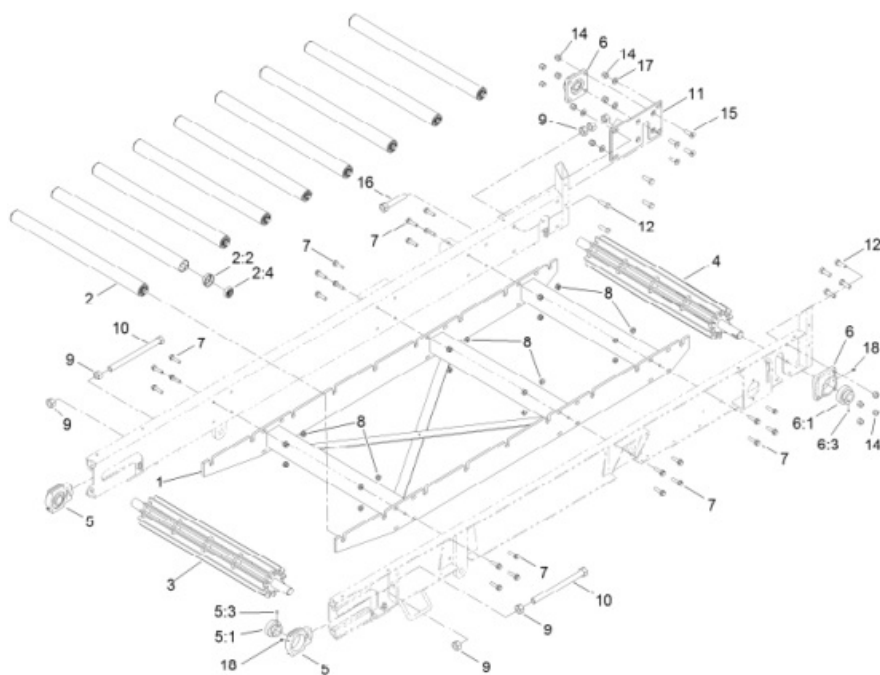
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	T60191215	1	Belt-Endless
2	T36011525-01	1	Panel-Sloped
3	T01-22002B	1	Skirt-Front Seal, Rubber
4	T36011535-01	1	Bar-Front Seal
5	T36013010	1	Seal-Belt
6	T36011230-01	1	Seal-Retainer, Belt
8	3231-22	17	Screw-CARR
9	104-8301	17	Nut-HF, NI
10	3234-29	5	Screw-HHF
11	104-8300	5	Nut-HF, NI

Skirting Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	T36011520-01	2	Seal-Panel, Side
2	T01-22000B	2	Seal-Rubber, Side
3	T36011530-01	2	Seal-Bar, Side
4	T36011260	1	Seal-Tailgate, LH
5	T36011270	1	Seal-Tailgate, RH
6	T36011280-01	2	Seal-Bar, Lower
7	T36011290-01	2	Seal-Bar, Upper
8	3231-22	52	Screw-CARR
9	104-8301	52	Nut-HF, NI
10	3234-29	10	Screw-HHF
11	104-8300	10	Nut-HF, NI

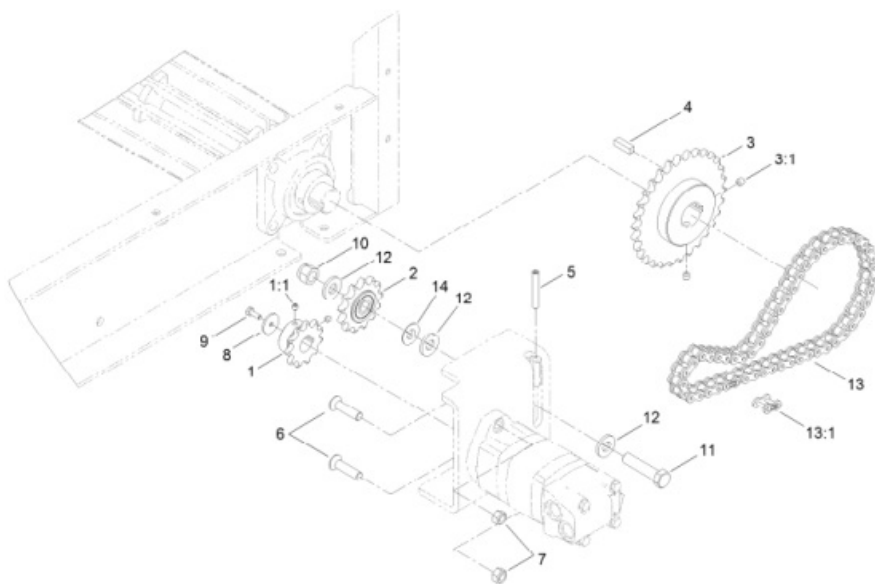
Conveyor Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	T36011600-01	1	Frame-Roller
2	T36011680	9	Belt Roller ASM
2:2	T36011685	2	Insert-Roller
2:4	T60111000	2	Bearing-Ball
3	T36011620-03	1	Idler Roller ASM
4	119-6892-03	1	Roller-Drive
5	T60114305	2	Take-Up Bearing ASM
5:1	120-0817	1	Bearing-Collar, Lock
5:3	3246-17	1	Setscrew-HSH
6	T60116355	2	4-Bolt Bearing ASM
6:1	120-0817	1	Bearing-Collar, Lock
6:3	3246-17	1	Setscrew-HSH

7	3234-27	24	Screw-HHF
8	99-5107	24	Nut-Lock
9	SG330081	7	Nut-Hex
10	T36011670	2	Rod-Tensioner
11	T36011690-01	1	Plate-Mounting
12	327-6	8	Screw-HH
14	3296-53	12	Nut-Lock, NI
15	120-0904	4	Screw-HSH
16	T36011675	1	Rod-Lock
17	3256-27	4	Washer-Flat
18	302-10	4	Fitting-Grease

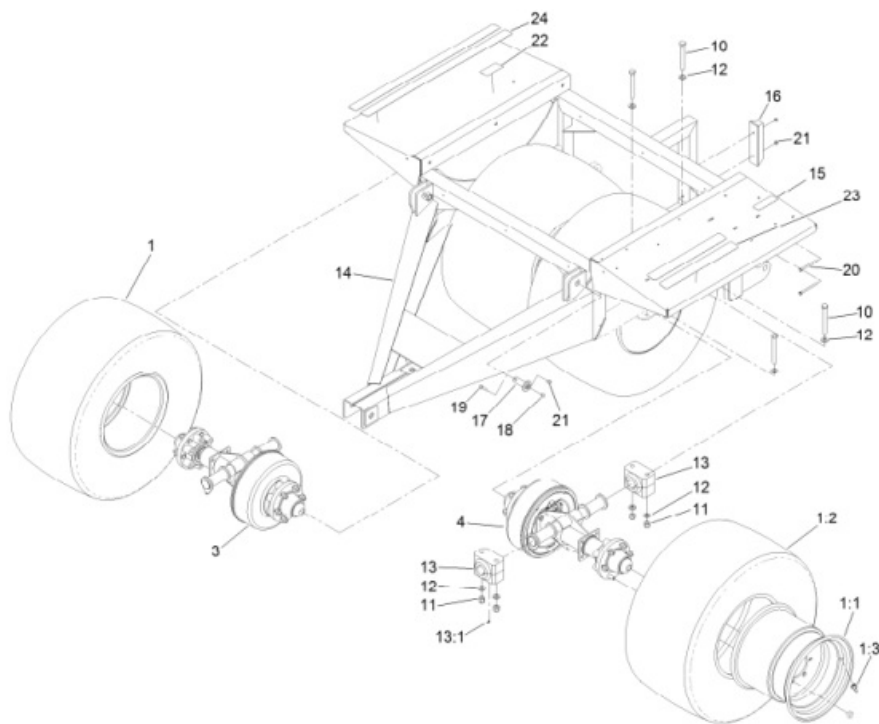
Chain Drive Assembly



Ref.	Part Number	Qty.	Description
1	T60135010	1	Sprocket
1:1	3246-2	2	Screw-Set, HSH
2	T60134090	1	Sprocket
3	T60135750	1	Sprocket
3:1	3247-2	2	Screw-Set, HSH
4	T36011810	1	Key
5	120-0909	1	Screw-HSH
6	120-0898	2	Screw-Fhhs
7	97-1206	2	Locknut

8	103995	1	Washer
9	321-4	1	Screw-HH
10	3296-53	1	Nut-Lock, NI
11	327-8	1	Screw-HH
12	99-7667	3	Washer-Flat
13	T36011800	1	Chain-Drive, 39 Inch
13:1	T60151016	1	Link-Connecting, #60
14	3256-27	1	Washer-Flat

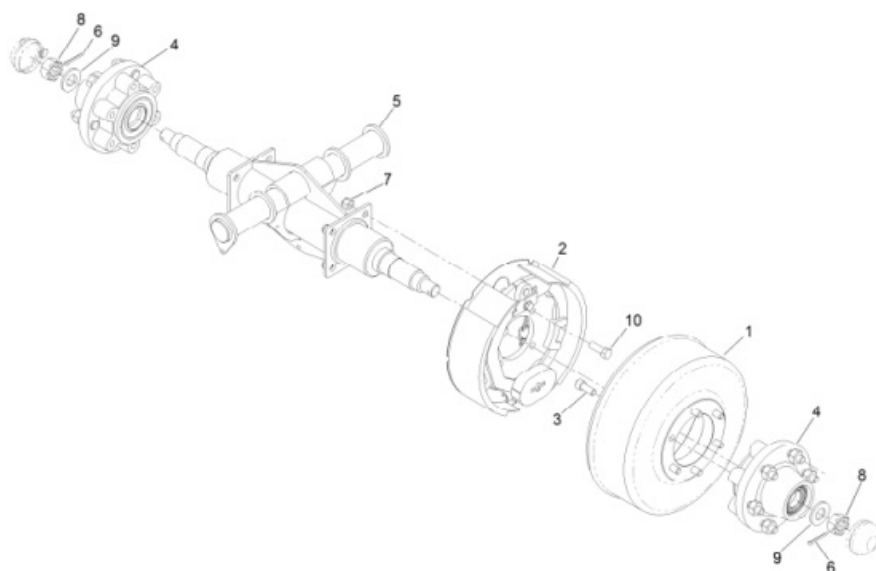
Wheel Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-9410	4	Wheel And Tire ASM
1:1	120-9411	1	Wheel-Turf
1:2	120-9412	1	Tire-Turf
1:3	232-24	1	Stem-Valve
3	120-9401	1	RH Shaft ASM
4	120-9402	1	LH Shaft ASM
10	120-0923	8	Screw-HH
11	120-0924	8	Nut-Hex
12	119-1868	16	Washer
13	T60111196	4	Bearing-Polyurethane
13:1	302-19	1	Fitting-Grease

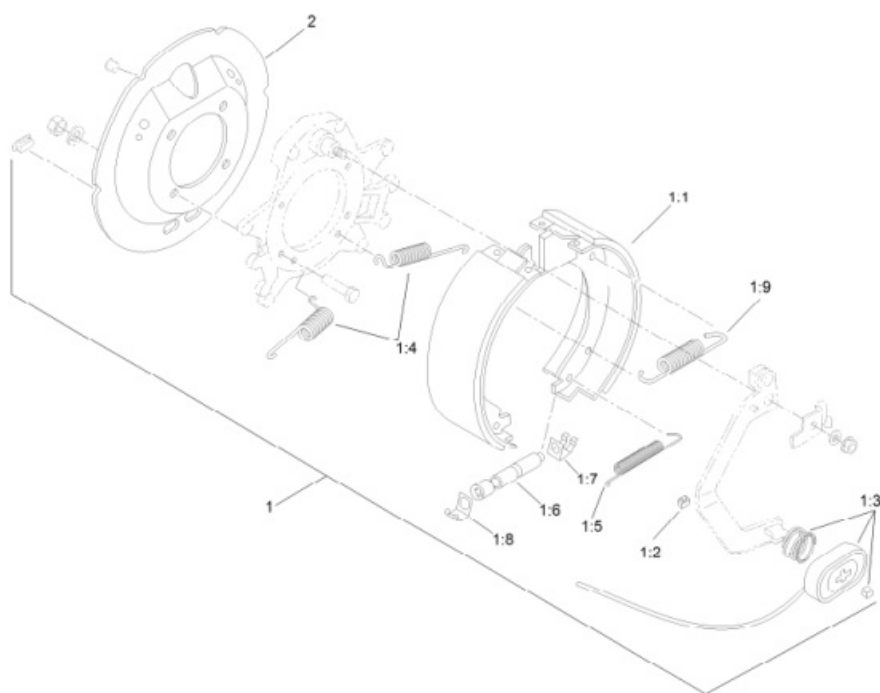
14	125-0166-01	1	Frame
15	119-6823	1	Decal-Hydraulic Control
16	T62011021	1	Bumper-Rubber
17	T36012070-01	2	Pin-Hinge
18	302-2	2	Fitting-Grease
19	322-10	2	Screw-HH
20	322-19	2	Screw-HH
21	104-8300	4	Nut-HF, NI
22	119-6835	1	Decal-Jack
23	T36013050	2	Thread-Walk, Safety
24	T36013052	2	Thread-Walk, Safety

RH Shaft Assembly No. 120-9401



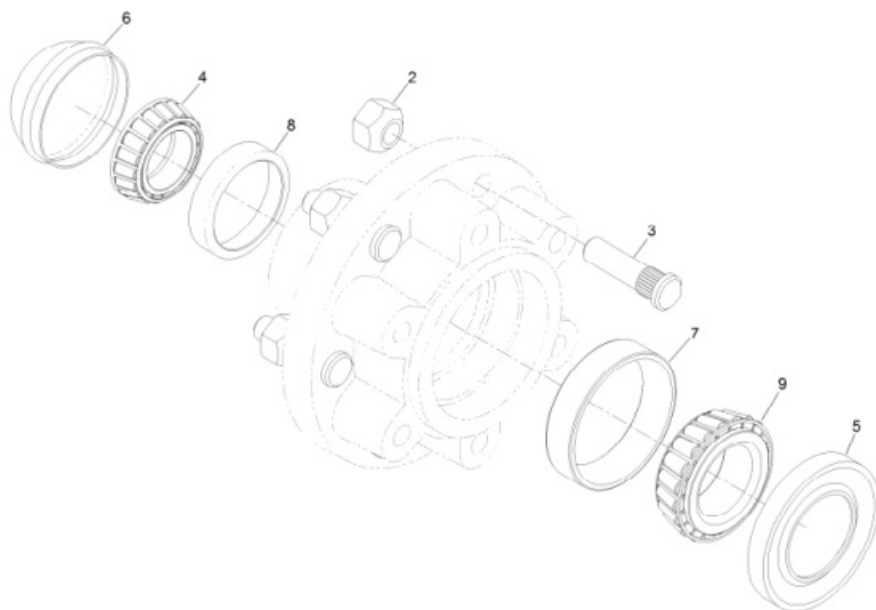
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-6871	1	Drum-Brake
2	120-9437	1	LH Brake ASM
3	120-0940	6	Screw-HSH
4	120-9404	2	Hub ASM
5	120-9405-03	1	Beam-Walking
6	3272-23	2	Pin-Cotter
7	3296-19	4	Nut-Hex
8	32136-11	2	Nut-Hex, Slot
9	T54051068	2	Washer-Spindle
10	325-6	4	Screw-HH

LH Brake Assembly No. 120-9437



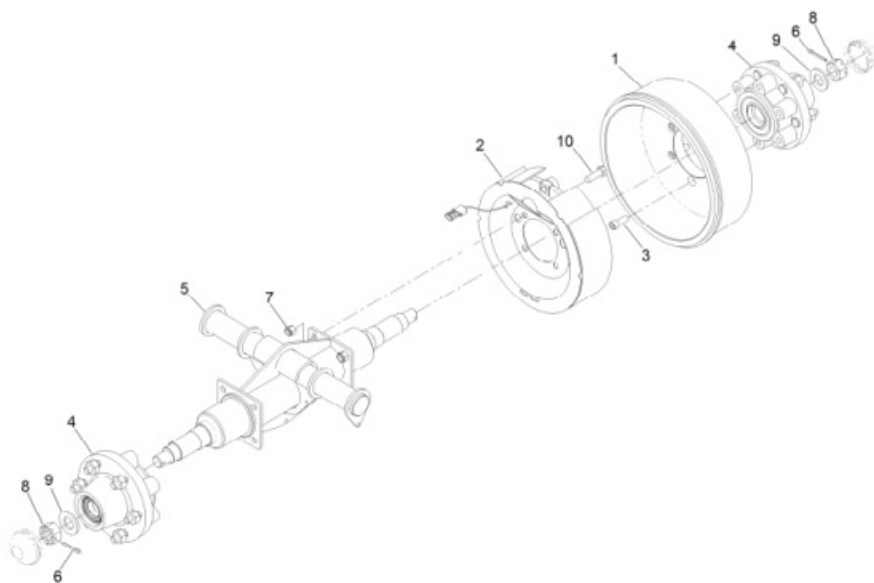
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Brake-LH ●
1:1	120-9441	1	LH Shoe And Lining Kit
1:2	120-9443	1	Clip-Wire
1:3	120-9444	1	Magnet Kit
1:4	120-9445	2	Spring-Centering
1:5	120-9446	1	Spring-Adjuster
1:6	120-9447	1	Adjuster Assembly
1:7	120-9448	1	Clip-Adjuster
1:8	120-9449	1	Clip-Adjuster
1:9	120-9396	1	Spring-Return
2	120-9433	1	Cover-Dust, Brake

Hub Assembly No. 120-9404



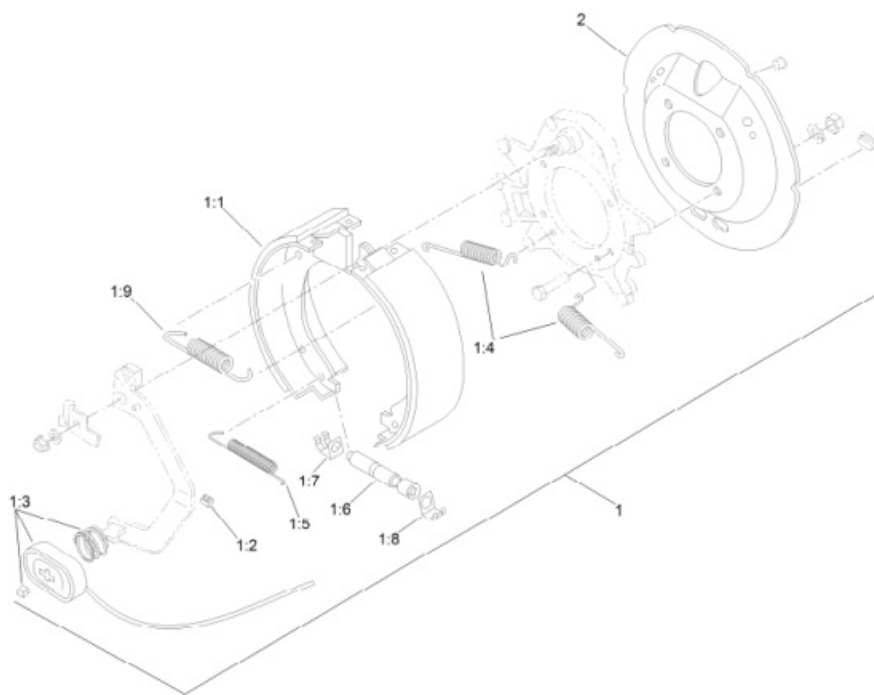
Ref.	Part Number	Qty.	Description
2	T54031040	6	Nut-Wheel
3	T54031042	6	Stud-Wheel
4	T54051010	1	Bearing-Hub, Outer
5	T54051019	1	Seal-Bearing
6	T54051026	1	Cap-Hub (5000/6000 Lb)
7	T54051037	1	Race-Bearing, Inner
8	T54051042	1	Races-Bearing, Outer
9	T54051100	1	Bearing-Hub, Inner

LH Shaft Assembly No. 120-9402



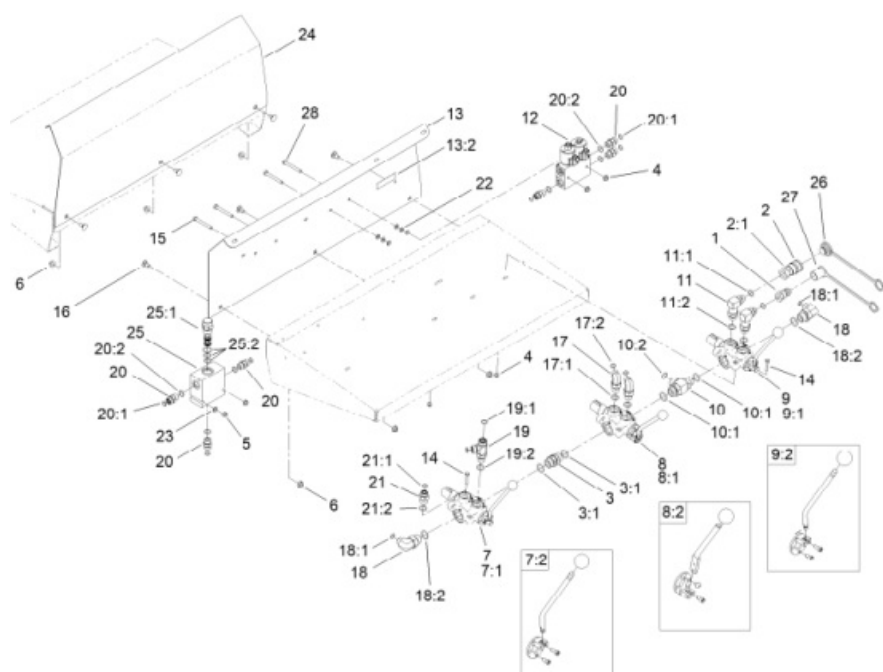
Ref.	Part Number	Qty.	Description
1	119-6871	1	Drum-Brake
2	120-9436	1	RH Brake ASM
3	120-0940	6	Screw-HSH
4	120-9404	2	Hub ASM
5	120-9405-03	1	Beam-Walking
6	3272-23	2	Pin-Cotter
7	3296-19	4	Nut-Hex
8	32136-11	2	Nut-Hex, Slot
9	T54051068	2	Washer-Spindle
10	325-6	4	Screw-HH

RH Brake Assembly No. 120-9436



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Brake-RH ●
1:1	120-9442	1	RH Shoe And Lining Kit
1:2	120-9443	1	Clip-Wire
1:3	120-9444	1	Magnet Kit
1:4	120-9445	2	Spring-Centering
1:5	120-9446	1	Spring-Adjuster
1:6	120-9447	1	Adjuster Assembly
1:7	120-9448	1	Clip-Adjuster
1:8	120-9449	1	Clip-Adjuster
1:9	120-9396	1	Spring-Return
2	120-9433	1	Cover-Dust, Brake

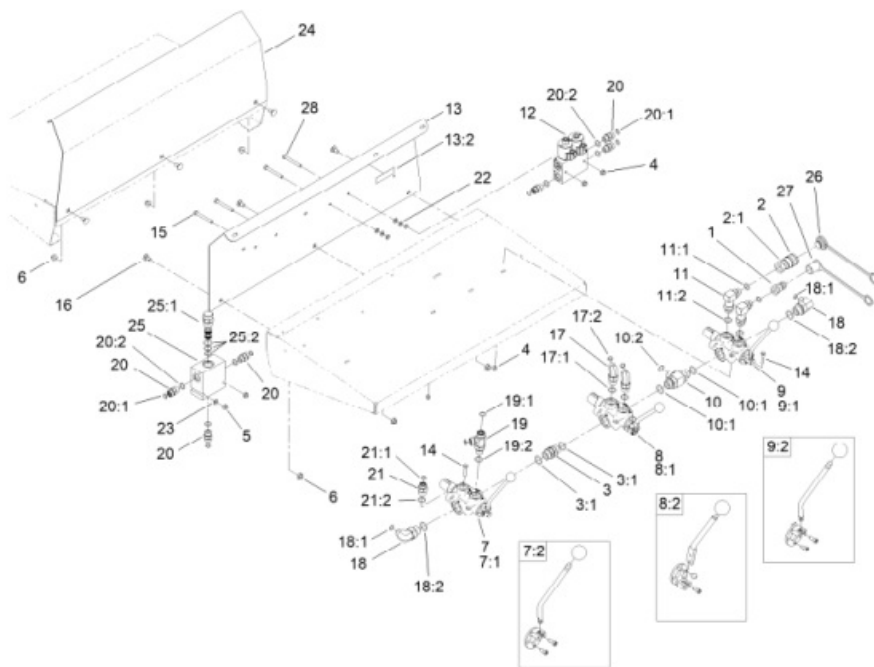
Hydraulic Valve and Manifold Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	98-4698	1	Male-Disconnect, Quick
2	98-4699	1	Female-Disconnect, Quick
2:1	100-4165	1	Seal Kit
3	98-9906	1	Fitting-Thread, Straight
3:1	237-81	2	O-Ring
4	104-7201	4	Nut-HF, NI
5	104-8300	4	Nut-HF, NI
6	104-8301	6	Nut-HF, NI
7	161-8381	1	Hydraulic Valve ASM
7:1	125-0119	1	Kit-Seal
7:2	161-8384	1	Kit-Lever, Valve
8	161-8382	1	Hydraulic Valve ASM
8:1	125-0119	1	Kit-Seal
8:2	161-8385	1	Kit-Lever, Valve
9	161-8383	1	Hydraulic Valve ASM
9:1	125-0119	1	Kit-Seal
9:2	161-8384	1	Kit-Lever, Valve
10	120-0844	1	Fitting-Tee
10:1	237-81	2	O-Ring
10:2	237-58	1	O-Ring
11	120-0847	2	Fitting-Elbow-90

11:1	237-79	1	O-Ring
11:2	237-80	1	O-Ring
12	125-0149	1	Conveyor Belt Manifold
			ASM
13	120-0921	1	LH Fender Guard ASM
13:2	119-0217	1	Decal-Danger
14	321-43	2	Capscrew
15	322-13	2	Screw-HH
16	3231-1	6	Screw-CARR
17	340-105	2	Fitting-Elbow, 90 DEG
17:1	237-80	1	O-Ring
17:2	237-30	1	O-Ring
18	340-131	2	Fitting-HYD, 90 DEG
18:1	237-30	1	O-Ring
18:2	237-81	1	O-Ring
19	340-22	1	Fitting-Tee
19:1	237-65	2	O-Ring
19:2	237-80	1	O-Ring
20	340-4	6	Fitting-Straight
20:1	237-30	1	O-Ring
20:2	237-79	1	O-Ring

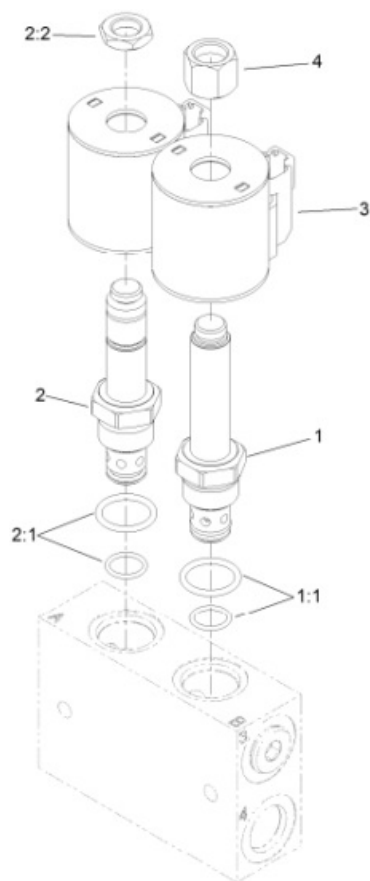
Hydraulic Valve and Manifold Assembly (continued)



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
21	340-6	1	Fitting-Straight
21:1	237-30	1	O-Ring
21:2	237-80	1	O-Ring
22	3256-22	6	Washer-Flat
23	3256-23	2	Washer-Plain
24	T36011720-01	1	Guard-Fender, RH
25	T56051020	1	Valve-HYD

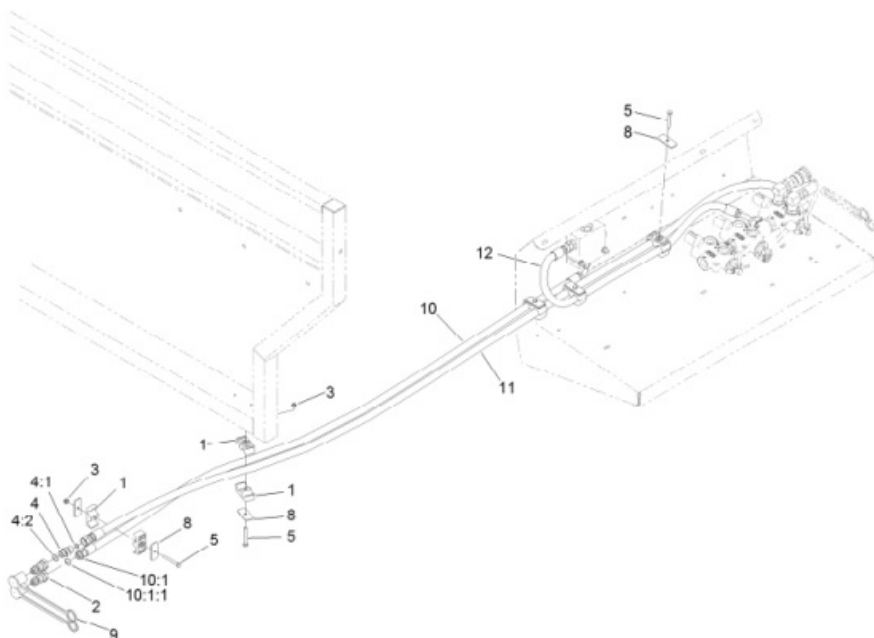
25:1	120-0851	1	Valve-Cartridge, Pressure
			Comp
25:2	114-5515	1	Seal Kit
26	T56152150	1	Plug-Quick Connect
27	T56152152	1	Cap-Connect, Quick
28	321-18	2	Screw-HH

Conveyor Belt Manifold Assembly No. 125-0149



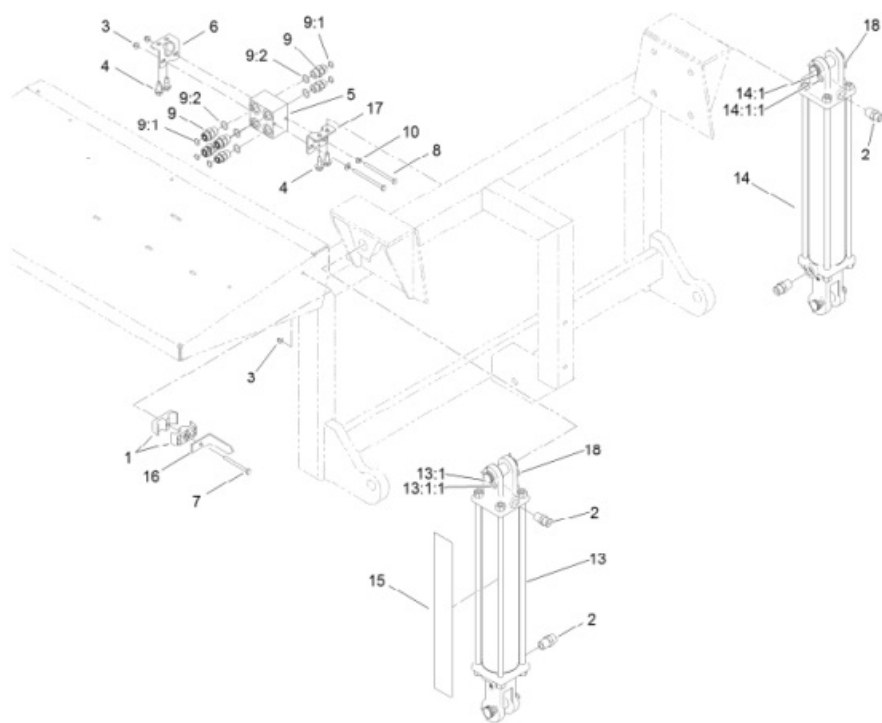
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-0945	1	Valve-Solenoid
1:1	105-9159	1	Seal Kit
2	T56054036	1	Valve-HYD, Solenoid (W/O Coil)
2:1	110-2633	1	Seal Kit
2:2	110-2634	1	Nut-Coil
3	115-3021	2	Coil-12V
4	110-2635	1	Nut-Coil

Hydraulic Hose and Clamp Assembly



Ref.	Part Number	Qty.	Description
1	56-7974	10	Clamp-Tube
2	98-4698	2	Male-Disconnect, Quick
3	104-7201	5	Nut-HF, NI
4	119-6898	1	Valve-Check, HYD
4:1	237-30	1	O-Ring
4:2	237-79	1	O-Ring
5	321-18	5	Screw-HH
8	T36033040	6	Plate-Clamp
9	T56152152	2	Cap-Connect, Quick
10	120-0862	1	Hose-HYD
10:1		1	Fitting-Straight ●
10:1:1	237-79	1	O-Ring
11	120-0863	1	Hose-HYD
12	120-0874	1	Hose-HYD

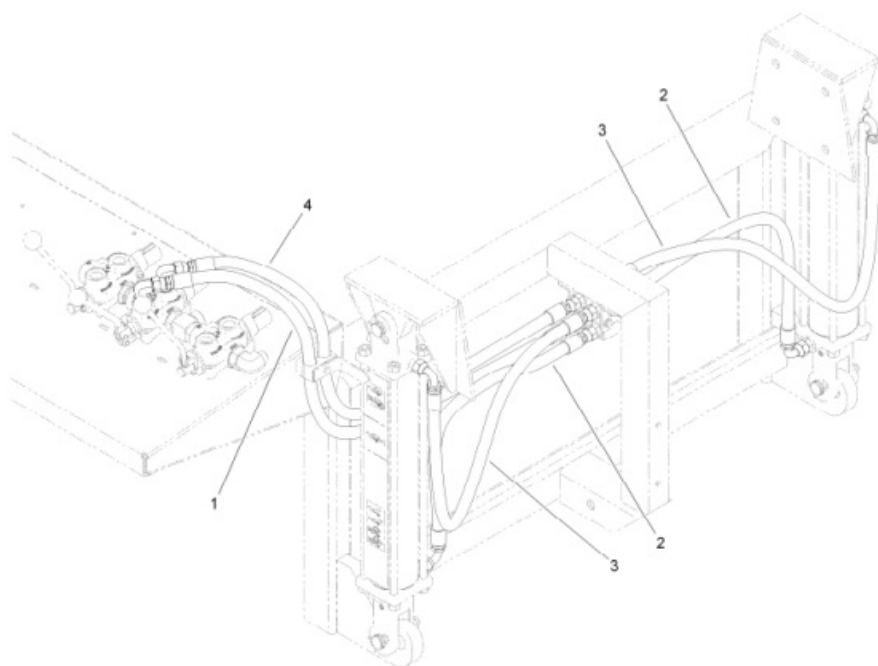
Hydraulic Cylinder and Junction Box Manifold Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	56-7974	2	Clamp-Tube
2	93-5107	4	Fitting-Adapter
3	104-7201	3	Nut-HF, NI
4	105-6245	4	Screw-Tapping
5	120-0848	1	Manifold-Junction Block
6	120-0875-03	1	Bracket-Mounting, Manifold
7	321-18	1	Screw-HH
8	321-28	2	Screw-HH
9	340-4	6	Fitting-Straight
9:1	237-30	1	O-Ring
9:2	237-79	1	O-Ring

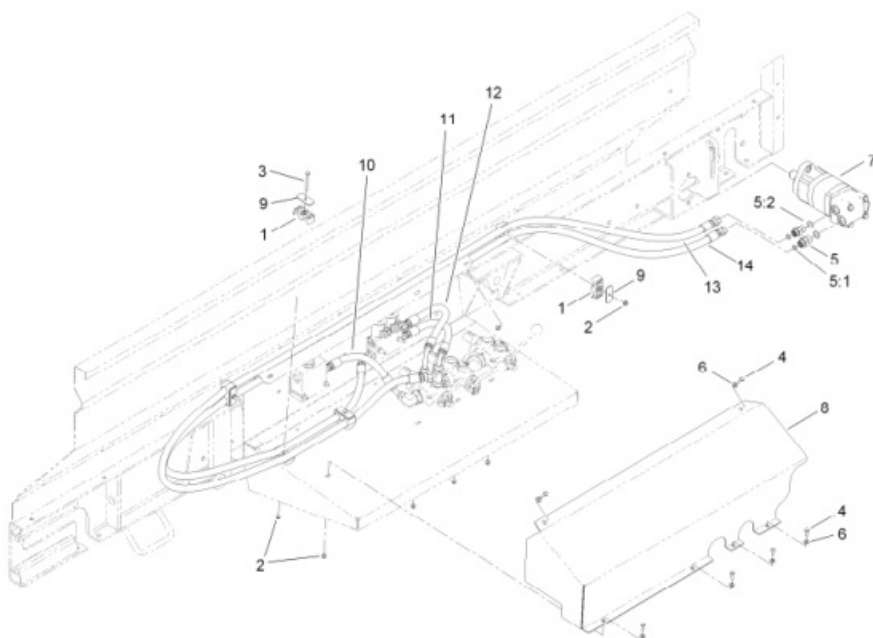
10	3256-22	2	Washer-Flat
13	T56071160	1	HYD Cylinder ASM
13:1	125-0153	1	Pin Kit (Set Of Two)
13:1:1	3272-23	4	Pin-Cotter
14	T56071170	1	HYD Cylinder ASM
14:1	125-0153	1	Pin Kit (Set Of Two)
14:1:1	3272-23	4	Pin-Cotter
15	119-6863	1	Decal-Load Range
16	T36011570	1	Bar-Indicator, Lift
17	120-0983-03	1	Bracket-Manifold
18	110-4439	2	Clip-Hairpin

Hydraulic Hose Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-0980	1	Hose-HYD
2	120-0869	2	Hose-HYD
3	120-0870	2	Hose-HYD
4	120-0981	1	Hose-HYD

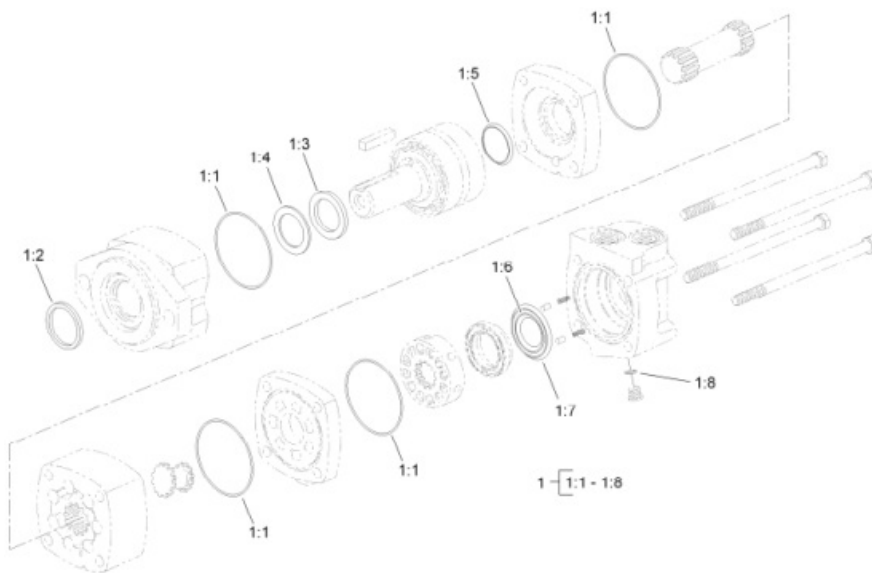
Hydraulic Guard Box Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	56-7974	8	Clamp-Tube
2	104-7201	10	Nut-HF, NI
3	321-18	2	Screw-HH
4	321-4	6	Screw-HH
5	340-6	2	Fitting-Straight
5:1	237-30	1	O-Ring
5:2	237-80	1	O-Ring
6	3256-22	6	Washer-Flat

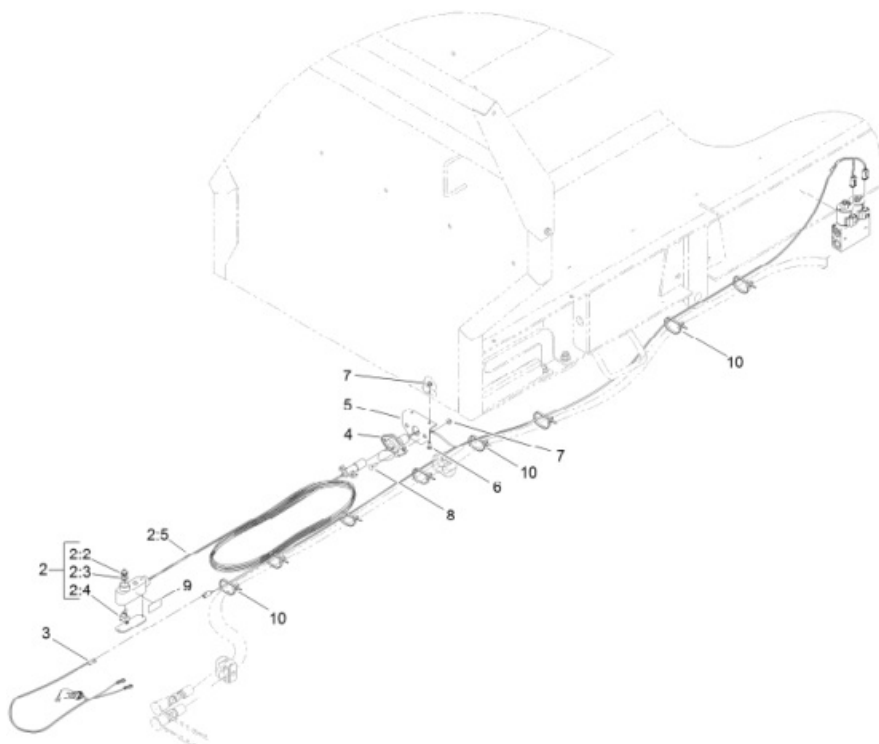
7	T0000-5303	1	HYD Motor ASM
8	T36011770-01	1	Guard-Hydraulic
9	T36033040	4	Plate-Clamp
10	120-0858	1	Hose-HYD
11	120-0860	1	Hose-HYD
12	120-0861	1	Hose-HYD
13	120-0864	1	Hose-HYD
14	119-4591	1	Hose-HYD

Hydraulic Motor Assembly No. T0000-5303



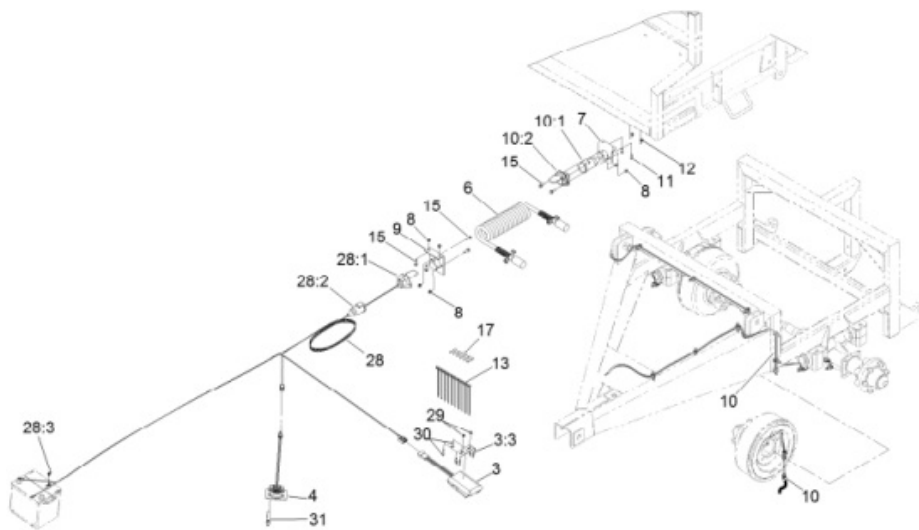
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	56-6890	1	Seal Kit
1:1		4	Seal ●
1:2		1	Exclusion Seal ●
1:3		1	Outer Face Seal ●
1:4		1	Inner Face Seal ●
1:5		1	Shaft Face Seal ●
1:6		1	Shaft Seal ●
1:7		1	Back-Up Washer ●
1:8		1	O-Ring ●

Electrical Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	120-0801	1	Pendant ASM
2:2	119-7554	1	Boot-Toggle Switch, Weatherproof
2:3	41-8440	1	Washer
2:4	119-7551	1	Switch-Toggle, 2-Way
2:5	120-0988	1	Harness-Wire
3	120-0852	1	Harness-Wire, Battery
4	120-0853	1	Harness-Wire, Rear
5	T36016086-01	1	Bracket-Socket
6	115-5103	2	Screw-HHF
7	104-7201	4	Nut-HF, NI
8	3229-2	2	Screw-CARR
9	119-6822	1	Decal-Floor Conveyor
10	3290-378	10	Tie-Cable

Brake Assembly



<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	130-4230	1	Controller-Brake
3:3	125-0114	1	Bracket-Controller, Brake
4	125-0108	1	Control-Foot,
6	T58071132	1	Cable-Coil, 12 Ft.
7	120-0892	1	Bracket-Connector
8	104-8300	6	Nut-HF, NI
9	T36016080	1	Bracket-Tractor
10	120-9438	1	Harness-Wire, Electric
			Brakes
10:1	120-0876	1	Boot-Socket
10:2	32160-322	1	Connector-Trailer, 7M
11	115-5103	2	Screw-HHF

12	104-7201	2	Nut-HF, NI
13	3290-378	10	Tie-Cable
15	3234-29	6	Screw-HHF
17	32180-046	6	Splice-Heats rink Covered
28	122-0075	1	Harness-Wire, Brake, Trailer
28:1	32160-322	1	Connector-Trailer, 7M
28:2	120-0876	1	Boot-Socket
28:3	218-578	1	Fuse-Blade, 10 Amp
29	3296-2	2	Nut-Lock, NI
30	106-9169	2	Screw-HWH
31	2412-42	1	Clamp-Hose

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Documents / Resources

The image shows the front cover of a Toro parts catalog. It features the Toro logo at the top left, the text 'Parts Catalog' vertically on the left side, and the model number 'MH-4005942 Material Handler' in the center.	TORO 44931 Material Handler [pdf] Instruction Manual 44931, 314000001, 44931 Material Handler, 44931, Material Handler, Handler
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References

- [User Manual](#)

[Manuals+](#), [Privacy Policy](#)

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