



Topway Display LMT035DNJFWD-1 LCD Module User Manual

[Home](#) » [Topway Display](#) » Topway Display LMT035DNJFWD-1 LCD Module User Manual 

Contents

- 1 Topway Display LMT035DNJFWD-1 LCD Module
- 2 Product Information
- 3 Product Usage Instructions
- 4 Basic Specifications
 - 4.1 Block Diagram
 - 4.2 Terminal Functions
- 5 Absolute Maximum Ratings
- 6 Electrical Characteristics
 - 6.1 DC Characteristics
 - 6.2 LED Backlight Circuit Characteristics
- 7 AC Characteristics
 - 7.1 DBI Type B
 - 7.2 3-Line SPI Interface Timing Characteristic
 - 7.3 4-Line SPI Interface Timing Characteristic
 - 7.4 DPI Interface
 - 7.5 Power ON/OFF Sequence
 - 7.6 Reset timing
- 8 Optical Characteristics
- 9 Inspection Condition
 - 9.1 Display Pattern
 - 9.2 Quality Level and Sampling
 - 9.3 Handling Precaution
- 10 Packing Drawing
- 11 Documents / Resources
 - 11.1 References
- 12 Related Posts



Topway Display LMT035DNJFWD-1 LCD Module



Product Information

The LMT035DNJFWD-1 is an LCD module that provides high-quality display technology with a screen size of 3.5 inches (diagonal). The module has a color depth of up to 262K colors and a resolution of 320×240 pixels. The active area of the module is 70.08mm x 52.56mm, and the dot pitch is 0.219mm x 0.219mm. The display mode is transmissive, and the pixel configuration is RGB vertical stripe.

The viewing direction is 6 o'clock, and the polarizer surface treatment is anti-glare. The backlight type used in this module is a white LED backlight. The outline dimension of the module is 76.9mm x 63.9mm x 3.2mm (max).

Product Usage Instructions

To use the LMT035DNJFWD-1 LCD module, please follow these instructions:

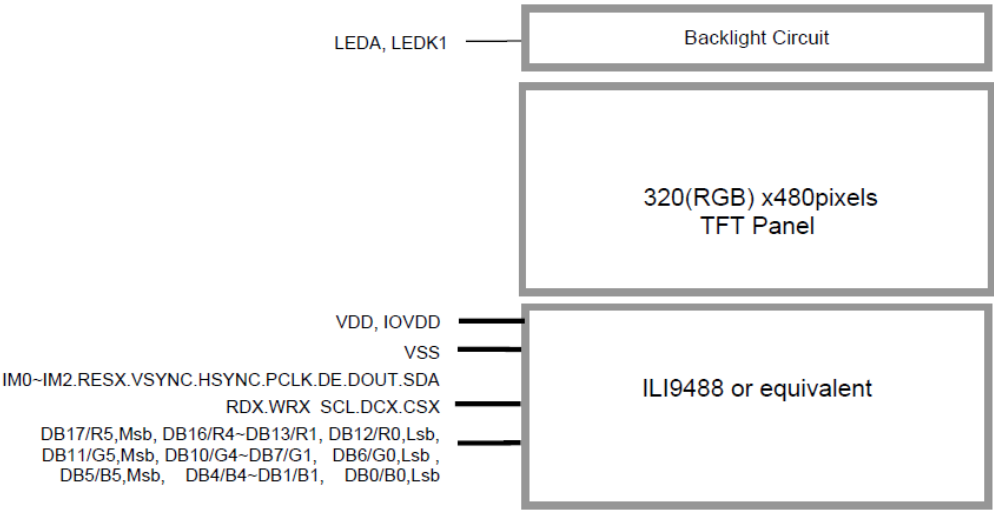
Basic Specifications

- Screen Size(Diagonal) : 3.5"
- Color Depth: 65K/262K Color
- Number of dots : 320(RGB)x480
- Active Area : 48.96×73.44mm
- Dot Pitch : 0.153×0.153mm
- Display Technology : a-Si TFT active matrix
- Display Mode : Transmissive With Normally white
- Pixel Configuration : RGB Vertical Stripe
- Viewing Direction : 12H (*1) (gray scale inverse) 6H (*2)
- Polarizer Surface Treatment: HC
- Backlight Type: LEDs
- Outline Dimension : 55.26x 84.69 x 2.2 mm (exclude FPC , see dwg for details)
- Operating Temperature : - 20 ~ +70°C (No Condensation)
- Storage Temperature : - 30 ~ +80°C (No Condensation)

Note:

- For saturated color display content (eg. pure-red, pure-green, pure-blue or pure-colors-combinations).
- For “color scales” display content.
- Color tone may slightly change by temperature and driving condition.

Block Diagram



Terminal Functions

Pin No.	PIN Name	I/O	Descriptions
1	VSS	Power	Negative power supply,0V
2,3	IOVDD	Power	IO Positive Power
4,5	VDD	Power	Positive power supply
6	IM0	Input	MPU system interface mode select

7	IM1	Input	MPU system interface mode select
8	IM2	Input	MPU system interface mode select
9	RESX	Input	Reset signal RESX = L, Initialization is executed RESX = H, Normal running.
10	VSYNC	Input	Vertical sync. signal in RGB mode If no used, please connect this pin to VSS
11	HSYNC	Input	Horizontal sync, signal in RGB mode If no used, please connect this pin to VSS
12	PCLK	Input	Pixel clock signal in RGB mode If no used, please connect this pin to VSS
13	DE	Output	Data enable signal in RGB mode If no used, please fix this pin at VSS level
14	DB17/R5,Msb	I/O	Data Bus
15	DB16/R4	I/O	
:	:	:	
18	DB13/R1	I/O	
19	DB12/R0,Lsb	I/O	
20	DB11/G5,Msb	I/O	
21	DB10/G4	I/O	
:	:	:	
24	DB7/G1	I/O	
25	DB6/G0,Lsb	I/O	
26	DB5/B5,Msb	I/O	
27	DB4/B4	I/O	
:	:	:	
30	DB1/B1	I/O	
31	DB0/B0,Lsb	I/O	
32	VSS	Power	Negative power supply,0V
33	DOUT	Output	Serial data output pin If no used, leave this pin open
34	SDA	I/O	serial data input /output bi-direction pin
35	RDX	Input	serve as a read signal
36	WRX_SCL	Input	(WR) Write data enable pin in DBI Type B (SCL) Write data enable pin in DBI Type C If no used, please connect this pin to IOVDD
37	DCX	Input	Data/Command Selection pin Low: Command High: Parameter

38	CSX	Input	Chip select signal If no used, please connect this pin to IOVDD
39	NC(XR)	—	No connect
40	NC(YD)		
41	NC(XL)		
42	NC(YU)		
43	LEDA	Power	LED ANODE
44~49	LEDK	Power	LEDK CATHODE
50	VSS	Power	Negative power supply,0V

IM2	IM1	IM0	Interface	WR/SCL	DATA Bus use	
					Command/Parament	GRAM
0	0	0	DBI TYPE-B 18-bit (DB_EN='0')	WR	DB7~DB0	DB 17 ~DB0:18bits Data
0	0	1	DBI TYPE-B 9-bit	WR	DB7~DB0	DB8 ~DB0: 9bits Data
0	1	0	DBI TYPE-B 16-bit	WR	DB7~DB0	DB15~DB0:16bits Data
0	1	1	DBI TYPE-B 8-bit	WR	DB7~DB0	DB7 ~DB0:8bits Data
1	0	1	DBI TYPE-C Option 1(3 wire)	SCL	SDA/DOUT	
1	1	1	DBI TYPE-C Option 3(4 wire)	SCL	SDA/DOUT	

System interface select

Absolute Maximum Ratings

Items	Symbol	Min.	Max.	Unit	Condition
Power Voltage	VDD	-0.3	+3.6	V	VSS = 0V
Input Voltage	VIN	-0.3	+3.6	V	VSS = 0V
Operating Temperature	TOP	-20	+70	°C	No Condensation
Storage Temperature	TST	-30	+80	°C	No Condensation

Cautions:

Any Stresses exceeding the Absolute Maximum Ratings may cause substantial damage to the device. Functional operation of this device at other conditions beyond those listed in the specification is not implied and prolonged exposure to extreme conditions may affect device reliability.

Electrical Characteristics

DC Characteristics

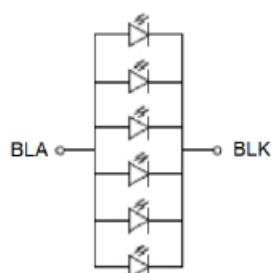
Items	Symbol	MIN.	TYP.	MAX.	Unit	Condition / Application Pin
Operating Voltage	VDD	2.65	3.0	3.6	V	VDD,IOVDD
Input High Voltage	VIH	0.7xVDD	—	VDD	V	IM0~IM2,RESX,VSYN,HSY NC, PCLK,DB17/R5,Msb, DB16/R4~ DB13/R1
Input Low Voltage	VIL	-0.3	—	0.3xVDD	V	,DB12/R0,Lsb,DB11/G5,Msb, DB 10/G4~DB7/G1 ,DB6/G0,Lsb,DB5/B5,Msb, DB4/ B4~DB1/B1,DB0/B0,Lsb, SDA,R DX,WRX_SCL,DCX, CSX,
Output Low Voltage	VOL	0	—	0.99	V	DB17/R5,Msb, DB16/R4~DB13/R1 ,DB12/R0,Ls b,DB11/G5,Msb, DB10/G4~DB7/ G1 ,DB6/G0,Lsb,DB5/B5,Msb, D B4/B4~DB1/B1,DB0/B0,Lsb, DE, SDA,DOUT
Operating Current	IDD	—	8	—	mA	VDD (*1)

Note: *1. VDD=3.0V

LED Backlight Circuit Characteristics

Items	Symbol	MIN.	TYP.	MAX.	Unit	Remark
Forward Voltage	Vf	—	3.2	—	V	For each LED
Forward Current	If	—	20	—	mA	For each LED
LED lifetime	—	—	30000	—	Hours	

Note1:LED CIRCUIT DIAGRAM



No. of LEDs = 6pcs

Note 2:LED: VF =3.2V, IF =20mA(TYP)

Note 3:IF is defined for one LED.

Optical performance should be evaluated at Ta=25°C only.

If LED is driven by high current, high ambient temperature & humidity condition.

The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness.

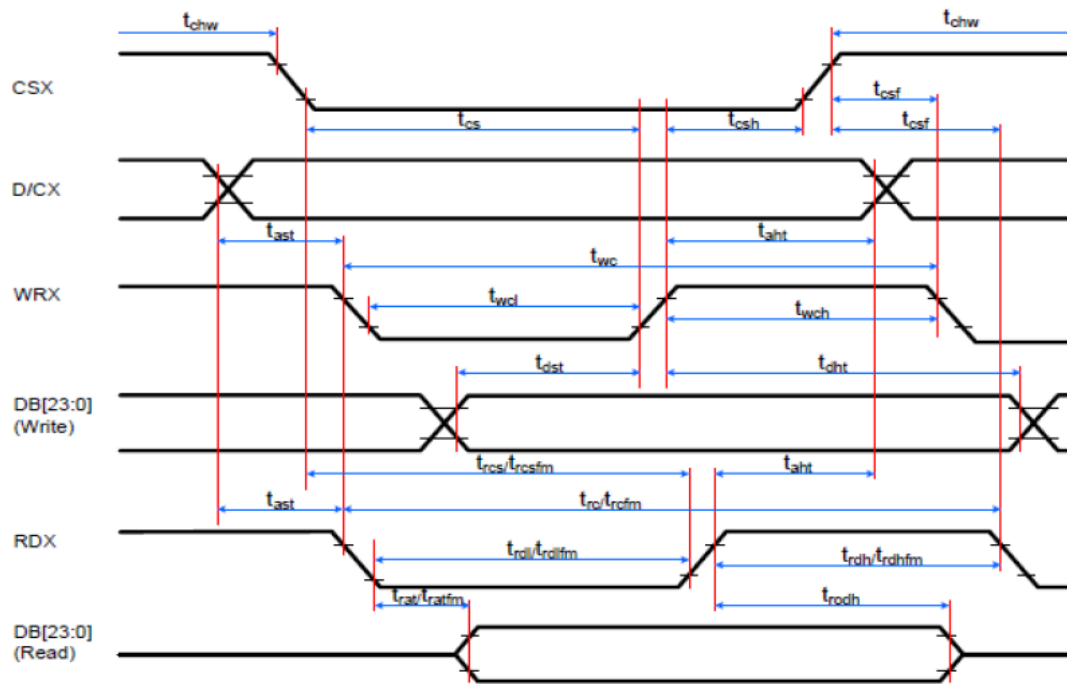
Typical operating life time is estimated data.

Note 4:Under LCM operating, the stable forward current should be inputted. And forward voltage is for reference only.

AC Characteristics

DBI Type B

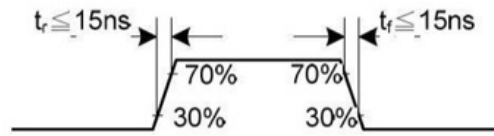
DBI Type B Timing Characteristic



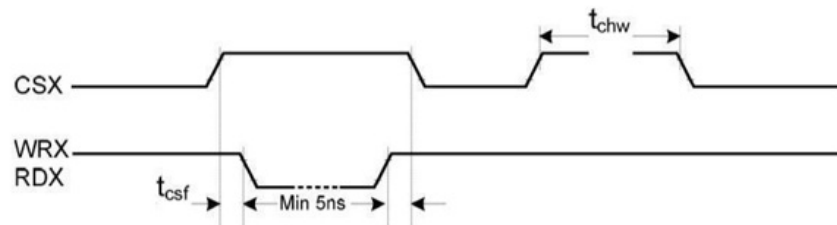
Signal	Symbol	Parameter	min	max	Unit	Description
DCX	tast	Address setup time	0	-	ns	-
	taht	Address hold time (Write/Read)	0	-	ns	-
CSX	tchwh	CSX "H" pulse width	0	-	ns	-
	tcs	Chip Select setup time (Write)	15	-	ns	-
	trcs	Chip Select setup time (Read ID)	45	-	ns	-
	trcsfm	Chip Select setup time (Read FM)	355	-	ns	-
	tcsf	Chip Select Wait time (Write/Read)	0	-	ns	-
WRX	twc	Write cycle	40	-	ns	-
	twrh	Write Control pulse H duration	15	-	ns	-
	twrl	Write Control pulse L duration	15	-	ns	-
RDX (FM)	trcfm	Read Cycle (FM)	450	-	ns	When read from Frame Memory
	trdhfm	Read Control H duration (FM)	90	-	ns	
	trdlfm	Read Control L duration (FM)	355	-	ns	
RDX (ID)	trc	Read cycle (ID)	160	-	ns	When read ID data
	trdh	Read Control pulse H duration	90	-	ns	
	trdl	Read Control pulse L duration	45	-	ns	
DB [23:0], DB [17:0], DB [15:0], DB [8:0], DB [7:0]	tdst	Write data setup time	10	-	ns	For maximum, CL=30pF For minimum, CL=8pF
	tdht	Write data hold time	10	-	ns	
	trat	Read access time	-	40	ns	
	tratfm	Read access time	-	340	ns	
	trod	Read output disable time	20	80	ns	

Notes:

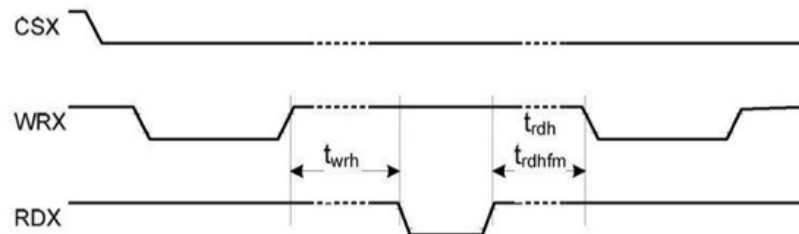
1. $T_a = -30$ to $70\text{ }^{\circ}\text{C}$, IOVDD, VDD = 2.5V to 3.3V, VSS = 0V
2. Logic high and low levels are specified as 30% and 70% of IOVDD for input signals.
3. Input signal rising time and falling time:



4. The CSX timing:

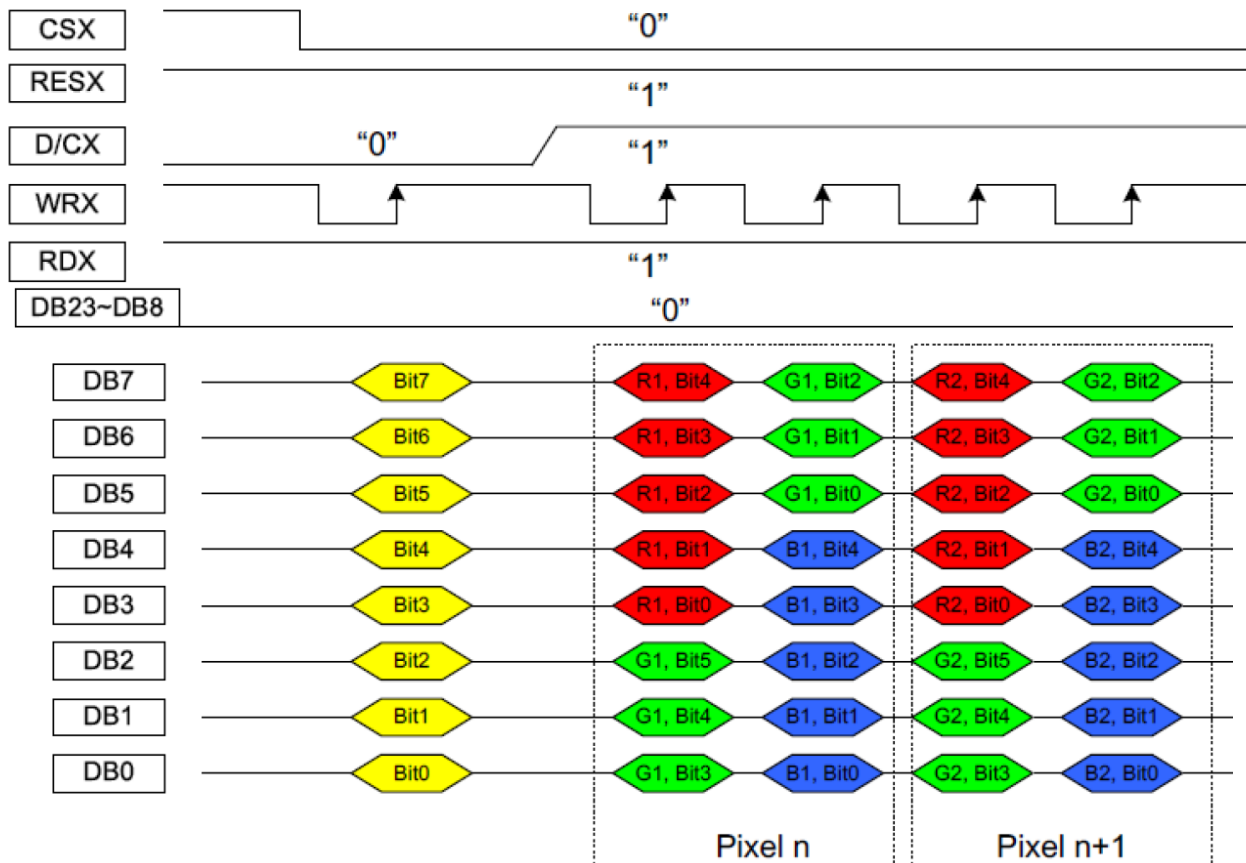


5. The Write to Read or the Read to Write timing:

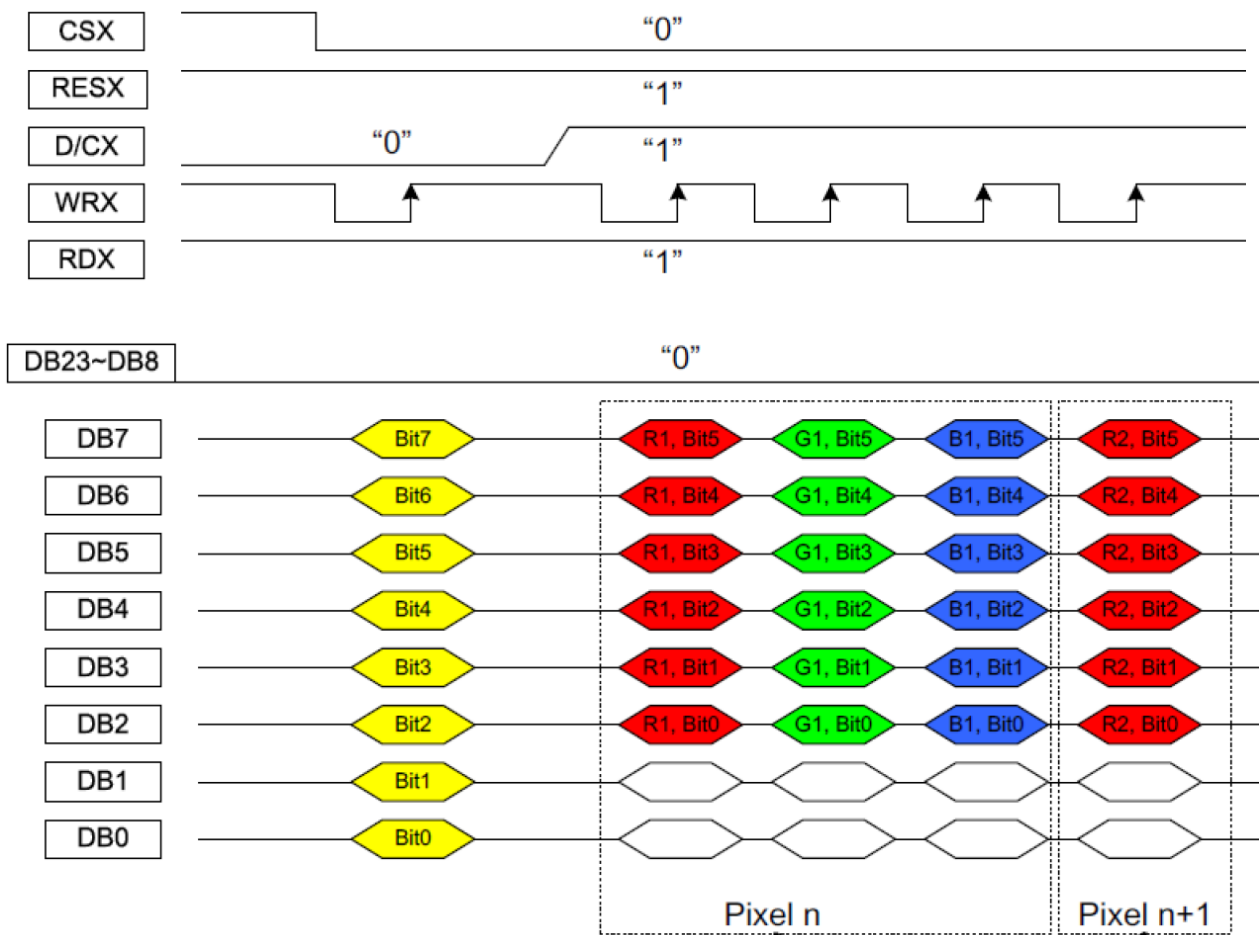


DBI Type B Data Bus

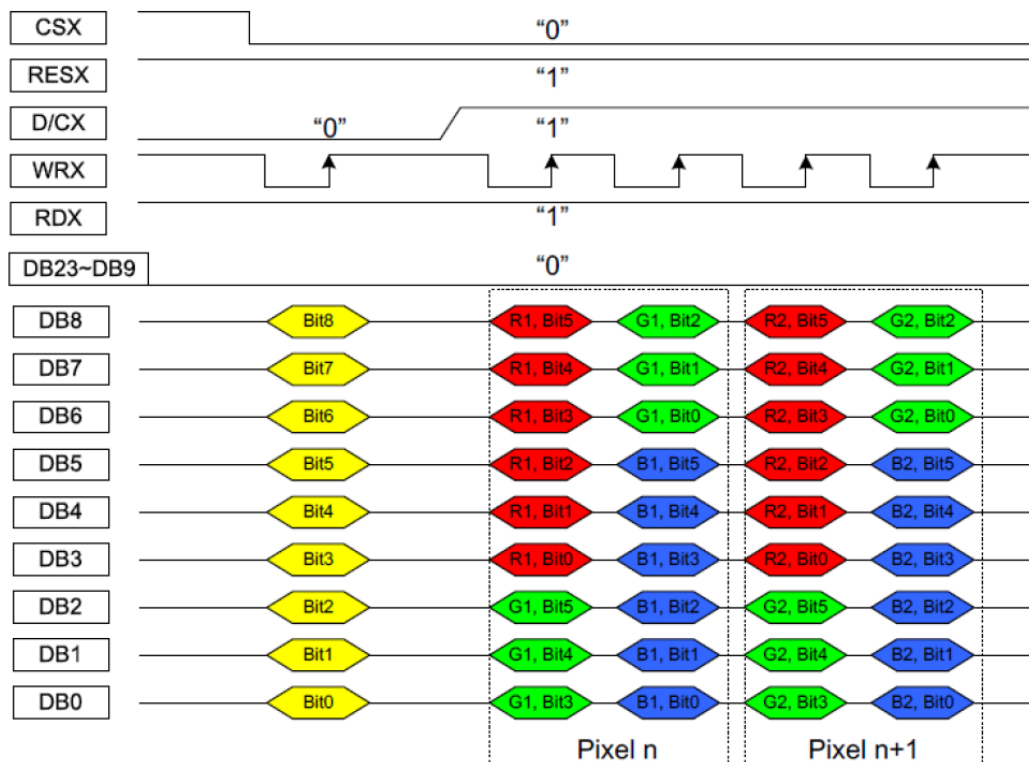
8-bit Data Bus for 16-bit/pixel (RGB 5-6-5 Bits Input), 65K-color



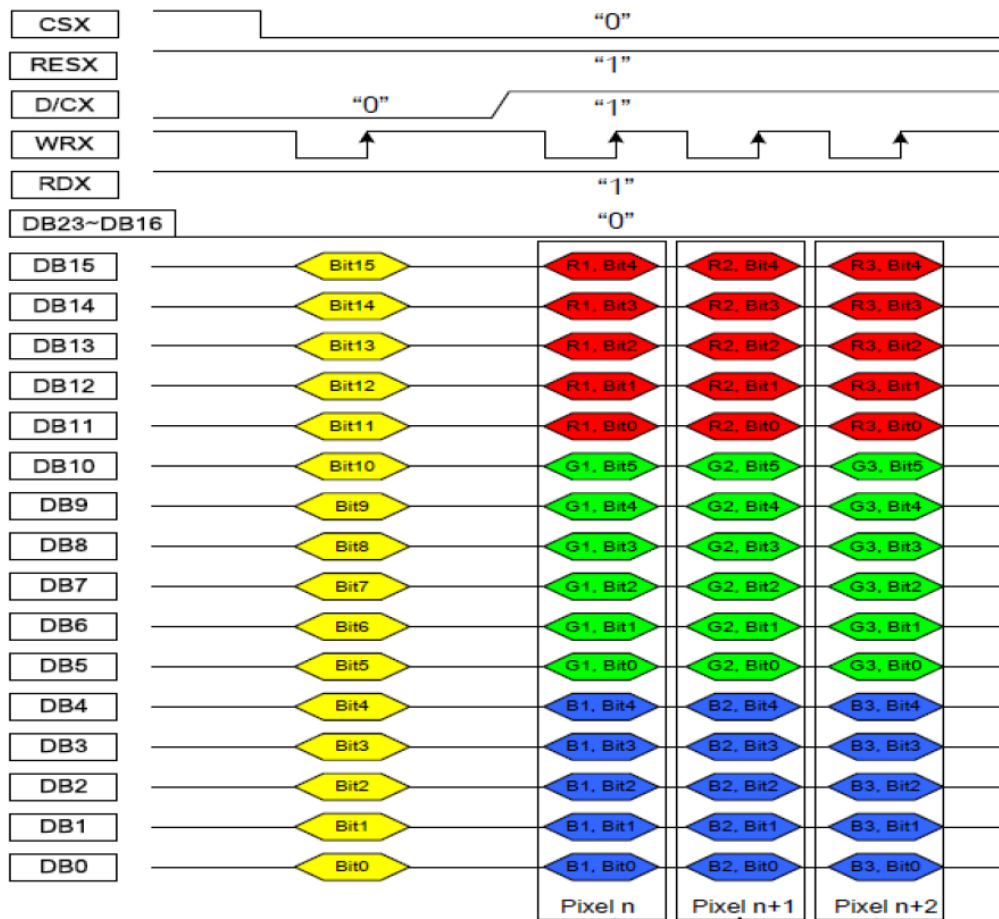
8-bit Data Bus for 18-bit/pixel (RGB 6-6-6Bits Input), 262 K-color



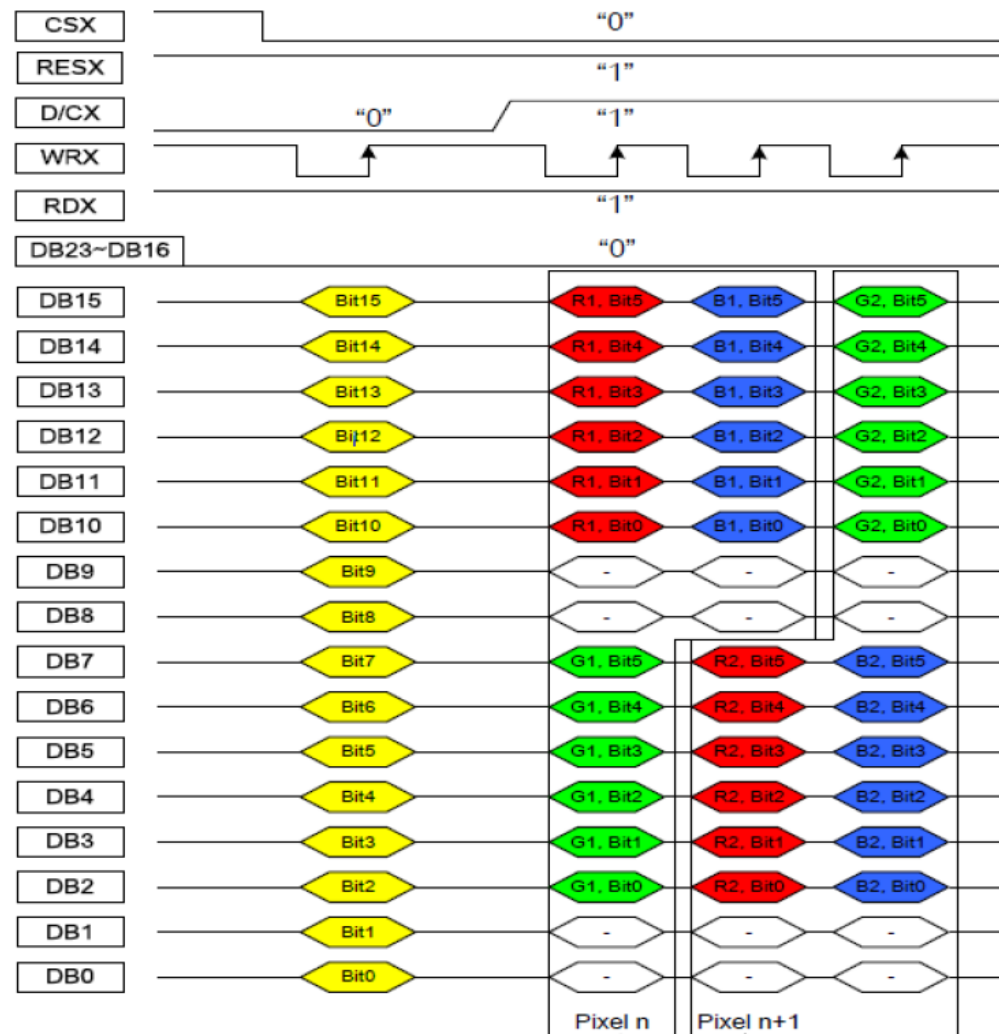
9-bit Data Bus for 18-bit/pixel (RGB 6-6-6Bits Input), 262 K-color



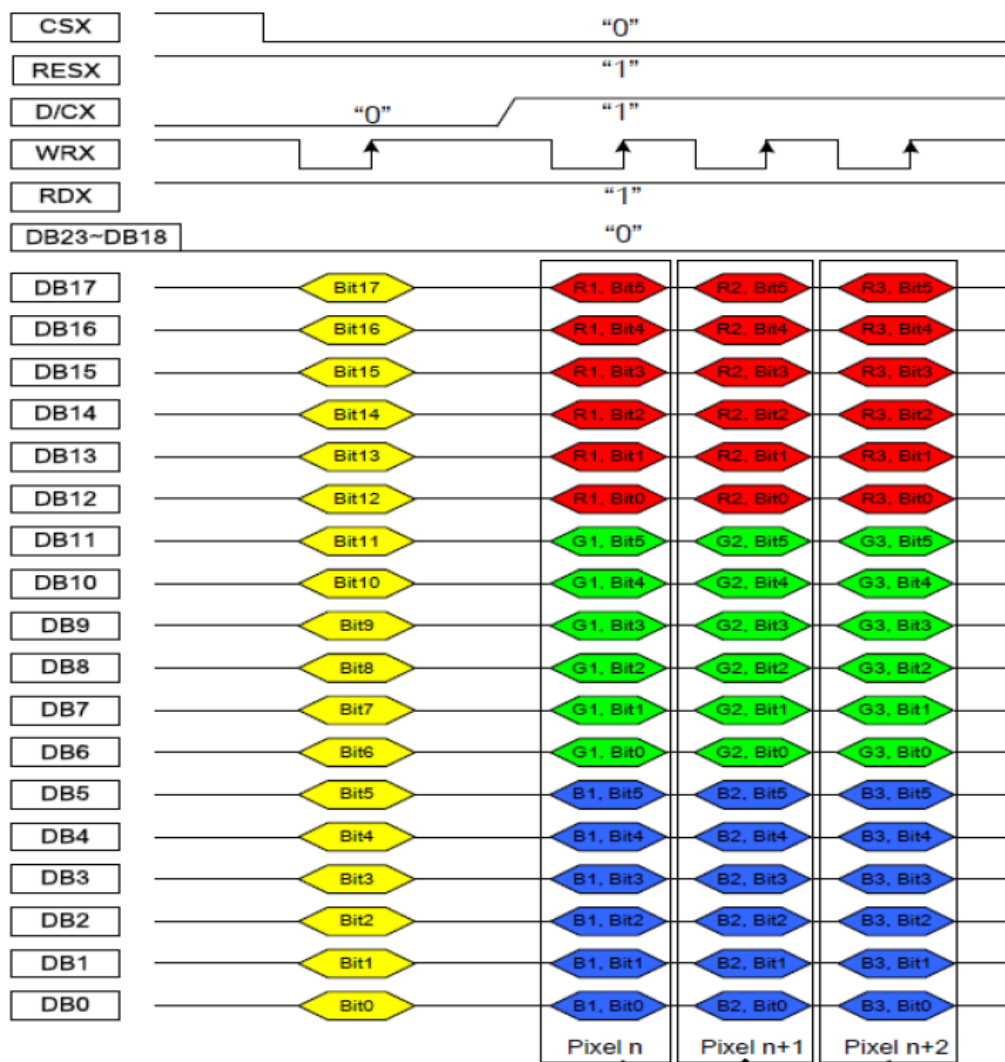
16-bit Data Bus for 16-bit/pixel (RGB 5-6-5 Bits Input), 65K-color



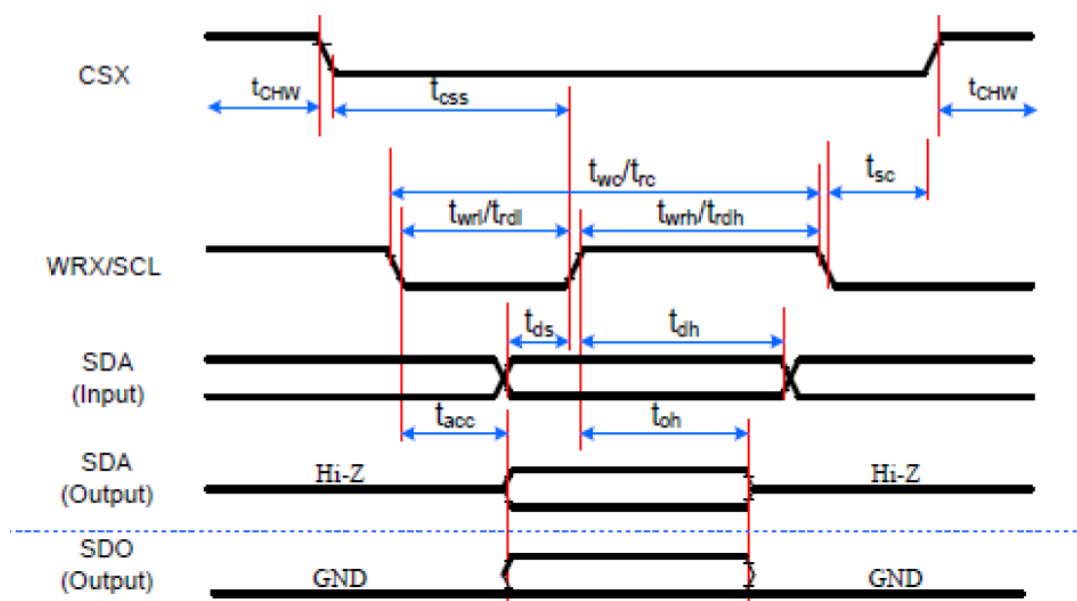
16-bit Data Bus for 18-bit/pixel (RGB 6-6-6Bits Input), 262 K-color



18-bit Data Bus for 18-bit/pixel (RGB 6-6-6Bits Input), 262 K-color

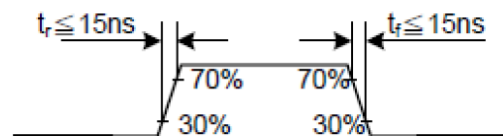


3-Line SPI Interface Timing Characteristic

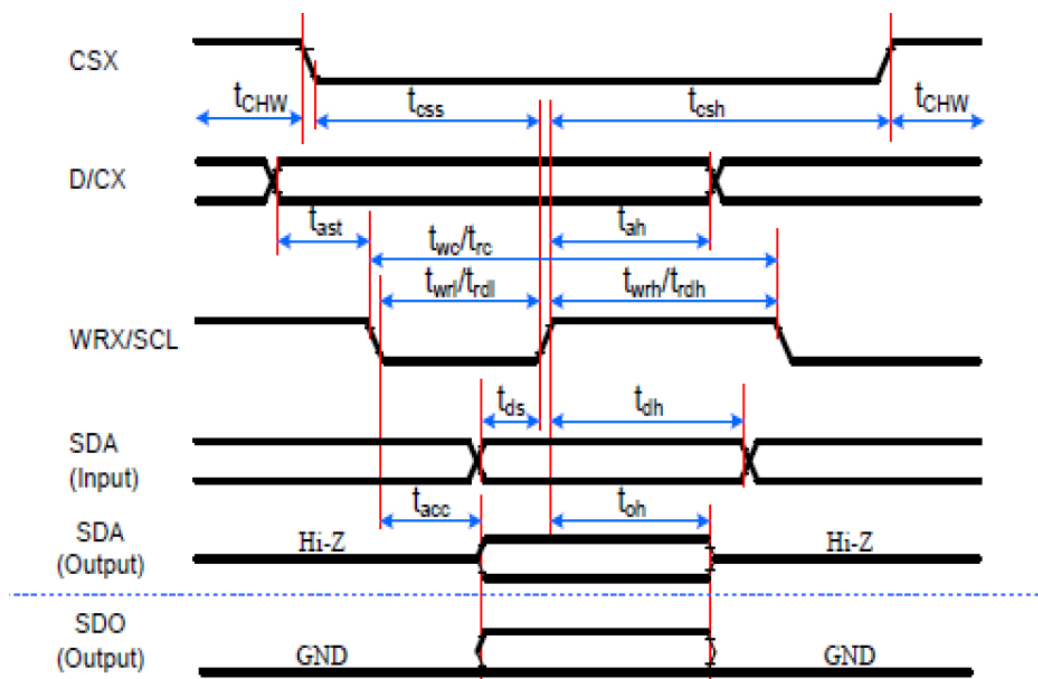


Signal	Symbol	Parameter	min	max	Unit	Description
CSX	tsc	SCL-CSX	15	-	ns	
	tchwh	CSX H Pulse Width	40	-	ns	
	tcss	Chip select time (Write)	60	-	ns	
	tosh	Chip select hold time (Read)	65	-	ns	
SCL	twc	Serial Clock Cycle (Write)	66	-	ns	
	twrh	SCL H Pulse Width (Write)	15	-	ns	
	twrl	SCL L Pulse Width (Write)	15	-	ns	
	trc	Serial Clock Cycle (Read)	150	-	ns	
	trdh	SCL H Pulse Width (Read)	60	-	ns	
	trdl	SCL L Pulse Width (Read)	60	-	ns	
SDA (Input)	tds	Data setup time (Write)	10	-	ns	
	tdh	Data hold time (Write)	10	-	ns	
SDA/SDO (Output)	tacc	Access time (Read)	10	50	ns	For maximum CL=30pF
	toh	Output disable time (Read)	15	50	ns	For minimum CL=8pF

Note: Ta = -30 to 70 °C, IOVDD,VDD=2.5V to 3.3V,VSS=0V, T = 10+/-0.5ns



4-Line SPI Interface Timing Characteristic

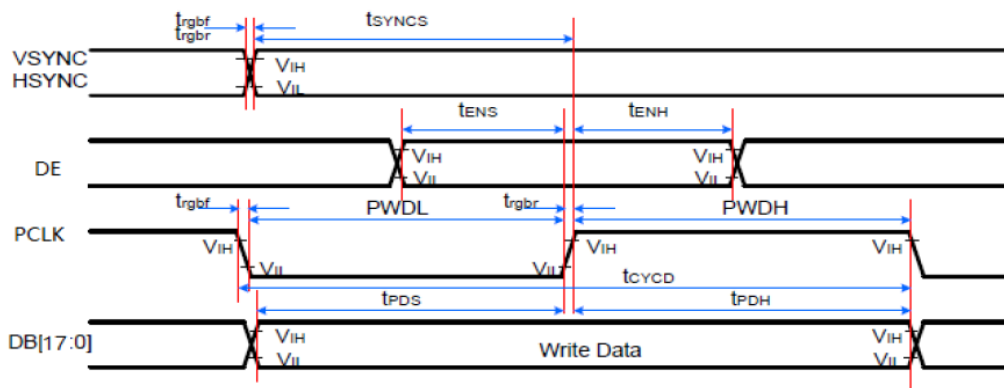


Signal	Symbol	Parameter	min	max	Unit	Description
CSX	tcss	Chip select time (Write)	15	-	ns	
	tcsch	Chip select hold time (Read)	15	-	ns	
	tCHW	CS H pulse width	40	-	ns	
SCL	twc	Serial clock cycle (Write)	50	-	ns	
	twrh	SCL H pulse width (Write)	10	-	ns	
	twrl	SCL L pulse width (Write)	10	-	ns	
	trc	Serial clock cycle (Read)	150	-	ns	
	trdh	SCL H pulse width (Read)	60	-	ns	
	trdl	SCL L pulse width (Read)	60	-	ns	
D/CX	tas	D/CX setup time	10	-	ns	
	tah	D/CX hold time (Write/Read)	10	-	ns	
SDA (Input)	tds	Data setup time (Write)	10	-	ns	
	tdh	Data hold time (Write)	10	-	ns	
SDA/SDO (Output)	tacc	Access time (Read)	10	50	ns	For maximum CL=30pF
	tod	Output disable time (Read)	15	50	ns	For minimum CL=8pF

Note: Ta=-30 to 70°C IOVDD VDD=2.5V to 3.3V VSS=0V T=10+/-0.5ns. Please refer to IC: ILI9488 data sheet for more details.

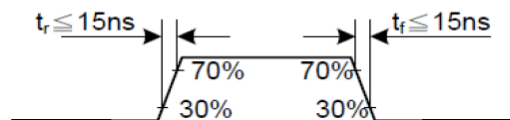
DPI Interface

DPI Interface Characteristic



Signal	Symbol	Parameter	min	max	Unit	Description
VSYNC/ HSYNC	tSYNCS	VSYNC/HSYNC setup time	15	-	ns	16-/18-/24-bit bus RGB interface mode
	tSYNCH	VSYNC/HSYNC hold time	15	-	ns	
DE	tENS	DE setup time	15	-	ns	
	tENH	DE hold time	15	-	ns	
DB[17:0]	tPOS	Data setup time	15	-	ns	
	tPDH	Data hold time	15	-	ns	
PCLK	PWDH	DOTCLK high-level period	20	-	ns	
	PWDL	DOTCLK low-level period	20	-	ns	
	tCYCD	DOTCLK cycle time	50	-	ns	
	tRGBF, tRGBR	DOTCLK, HSYNC, VSYNC rise/fall time	-	15	ns	

Note: Ta = -30 to 70 °C, IOVCC , VDD=2.5V to 3.3V, VSS=0V, T=10+/-0.5ns.



DPI Interface pixel format

18-bit DPI interface connection (DB [17:0] is used): set pixel format DPI [2:0] = 3'h6

DB23	DB22	DB21	DB20	DB19	DB18	DB17	DB16	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
						R[5]	R[4]	R[3]	R[2]	R[1]	R[0]	G[5]	G[4]	G[3]	G[2]	G[1]	G[0]	B[5]	B[4]	B[3]	B[2]	B[1]	B[0]

16-bit DPI interface connection (DB [15:0] is used): set pixel format DPI [2:0] = 3'h5

DB23	DB22	DB21	DB20	DB19	DB18	DB17	DB16	DB15	DB14	DB13	DB12	DB11	DB10	DB9	DB8	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
								R[4]	R[3]	R[2]	R[1]	R[0]	G[5]	G[4]	G[3]	G[2]	G[1]	G[0]	B[4]	B[3]	B[2]	B[1]	B[0]

The Pixel clock (DCLK) runs all the time without stop. It is used to enter VS, HS, DE and D[17: 0] states when there is a rising edge of the DCLK. The DCLK cannot be used as the internal clock for other functions of the display module.

Vertical synchronization (VS) is used to indicate when a new frame of the display is received. This is low enable and its state is read to the display module by a rising edge of the DCLK signal.

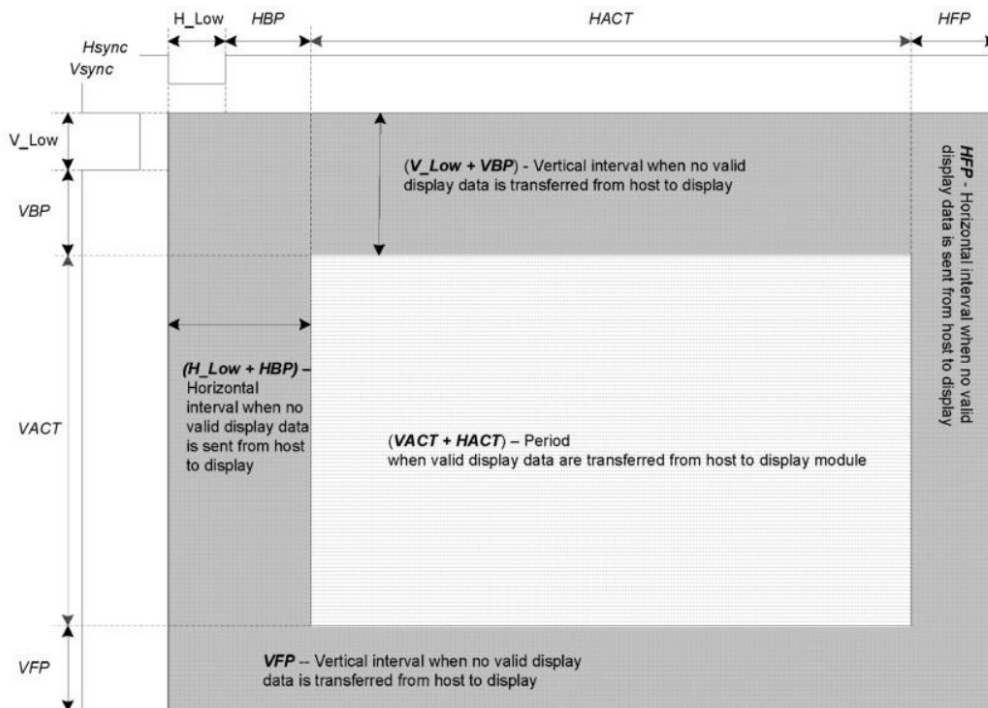
Horizontal synchronization (HS) IS used to indicate when a new line of the frame is received. This is low enable and its state is read to the display module by a rising edge of the DCLK signal.

Data Enable (DE) is used to indicate when the RGB information that should be transferred in the display is received. This is a high enable, and its state is read to the display module by a rising edge of the DCLK signal.

D[17:0] is used to indicate what is the information of the image that is transferred on the display (when DE = 0 (low) and there is a rising edge of DCLK). D[17:0] can be 0(low) or 1(high). These lines are read by a rising edge of the DCLK signal. In RGB interface modes, the input display data is written to GRAM first then outputs the corresponding source voltage according to the gray data from GRAM.

Note Please refer to IC: ILI9488 data sheet for more details.

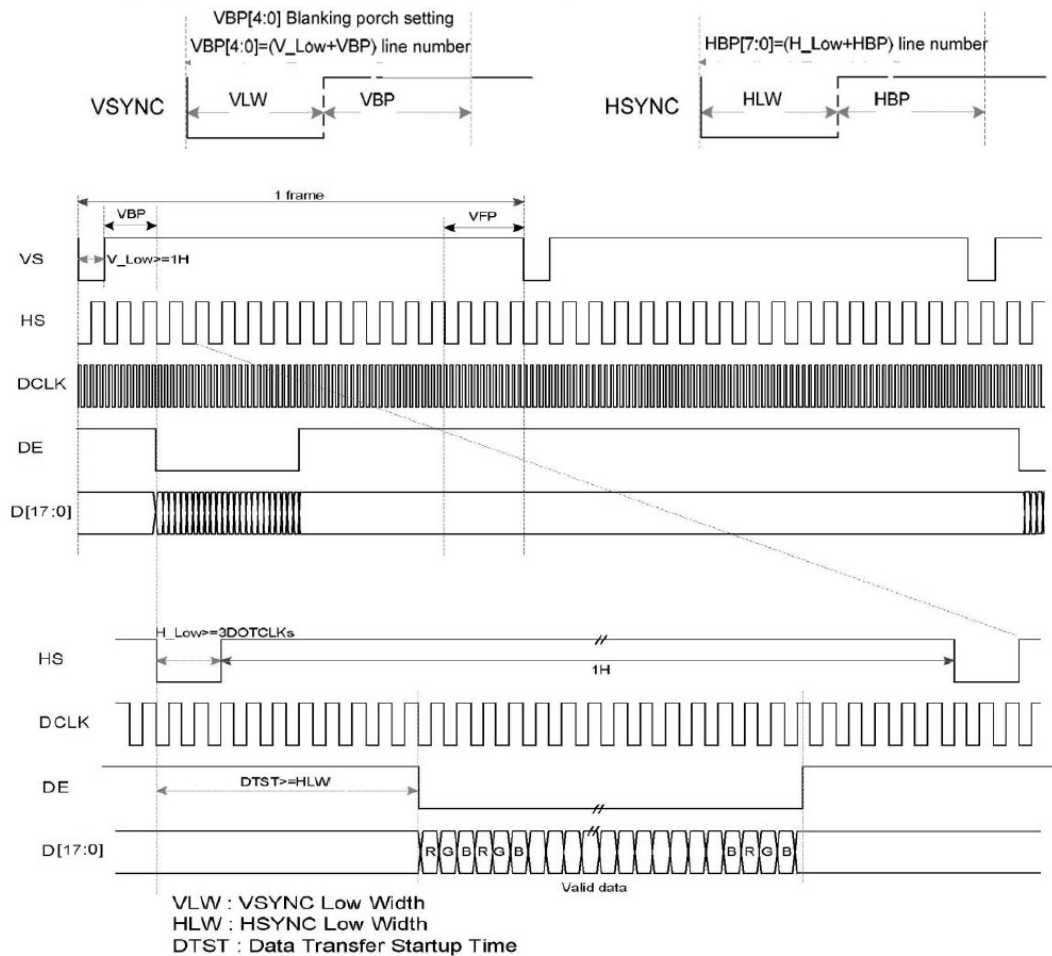
DPI(RGB) Interface timing



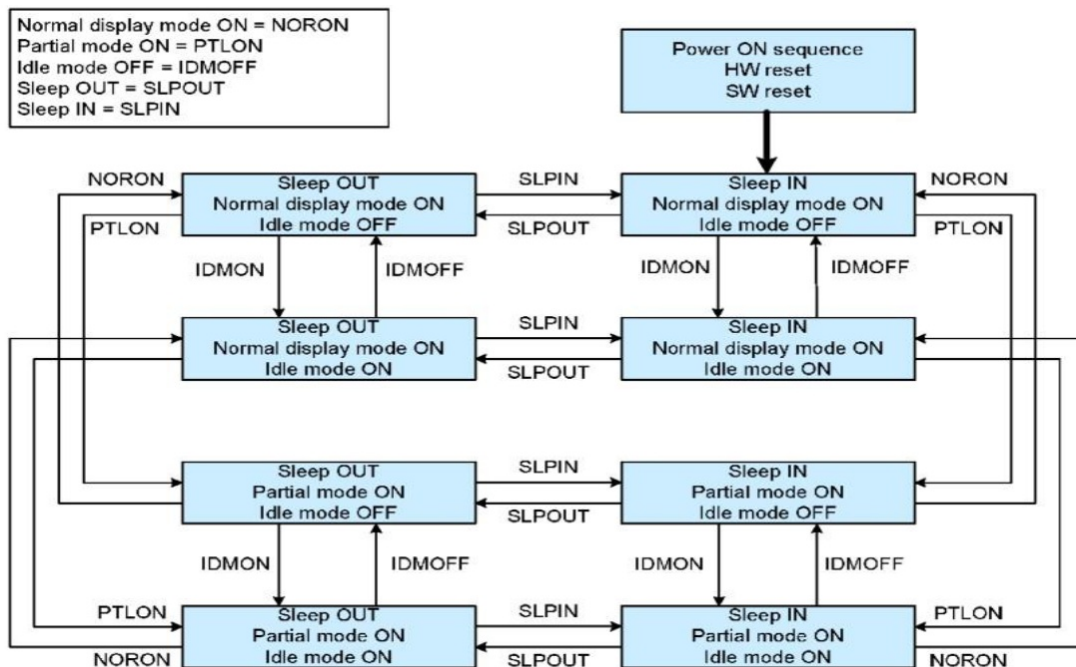
Parameters	Symbols	Min.	Typ.	Max.	Units
Horizontal Synchronization	H_Low	3	-	H_Low+HBP <192	DCLK
Horizontal Back Porch	HBP	3	-		DCLK
Horizontal Front Porch	HFP	3	-	255	DCLK
Horizontal Address	HACT	-	320	-	DCLK
Horizontal Frequency		-	-	33	KHz
Vertical Synchronization	V_Low	1	-	V_Low+VBP+VFP < 32	Line
Vertical Back Porch	VBP	2	-		Line
Vertical Front Porch	VFP	2	-		Line
Vertical Address	VACT	-	480	-	Line
Vertical Frequency		60	-	70	Hz
DCLK cycle		100	-	50	ns
DCLK Frequency		10	-	20	MHz

Example : DCLK = 20Mhz, TE=70Hz, V_Low+VBP=2, VFP=2, H_Low+HBP=100, HFP=170.

Note: VBP[4:0]/HBP[7:0] (Blanking Porch Control, RB5h) define as follows:



Power ON/OFF Sequence



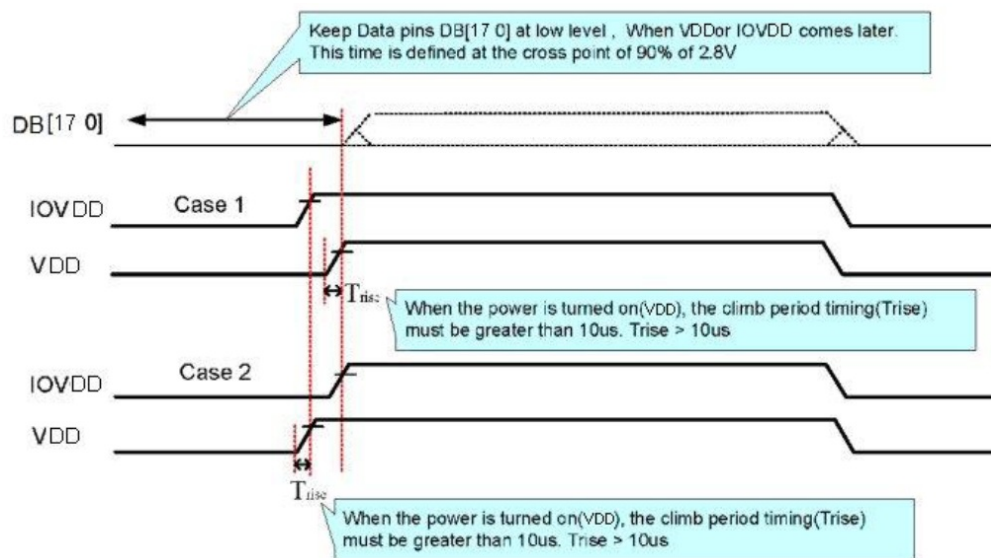
Notes:

1. There are not any abnormal visual effects when one power mode changes to another power mode.
2. There is not any limitation, which is not specified by users, when one power mode changes to another power mode.

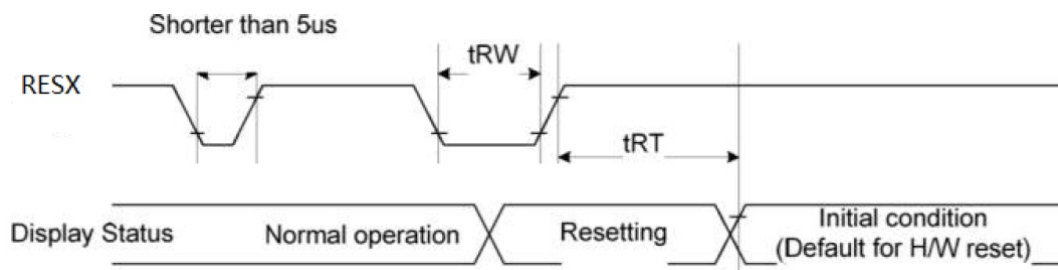
IOVDD and VDD can be applied or powered down in any order. During the Power Off sequence, if the LCD is in the Sleep In mode, VDD and IOVDD must be powered down with a minimum of 120 msec. If the LCD is in the Sleep In mode, VDD and IOVDD can be powered down with a minimum of 0msec after the /RST has been released. /CS can be applied at any time or can be permanently grounded. /RST has priority over /CS.

Notes:

1. There will be no damage to the ILI9488 if the power sequences are not met.
2. There will be no abnormal visible effects on the display panel during the Power On/Off Sequence.
3. There will be no abnormal visible effects on the display between the end of the Power On Sequence and before receiving the Sleep Out command, and also between receiving the Sleep In command and the Power Off Sequence.
4. If the /RST line is not steadily held by the host during the Power On Sequence as defined in Sections 11.1 and 11.2 (ILI9488 datasheet), then it will be necessary to apply the Hardware /RST after the completion of the Host Power On Sequence to ensure correct operations. Otherwise, all the functions are not guaranteed.
5. When the power is turned on, the climb period timing (Trise) must be greater than 10us.
6. Keep data pins D[17:0] at low level, or IOVDD comes later



Reset timing



Item	Symbol	MIN.	TYP.	MAX.	Unit
Reset LOW pulse width	t_{RW}	1.0	—	—	us
Reset time	TRT	—	—	120	ms

Note Please refer to IC: ILI9488 data sheet for more details.

Optical Characteristics

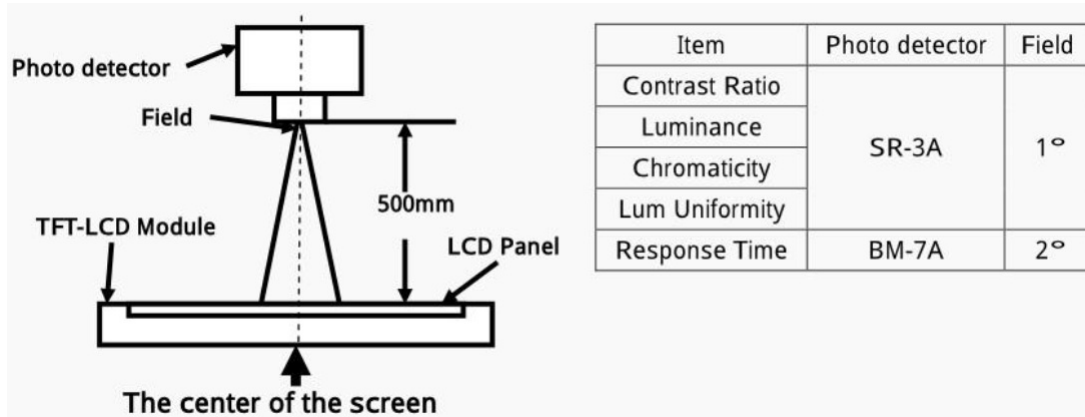
Item	Symbol	Condition	Min	Typ	Max	Unit	Remark
View Angles	θT	$CR \geq 10$	60	70		Degree	Note 2,3
	θB		50	60			
	θL		60	70			
	θR		60	70			
Contrast Ratio	CR	$\theta=0^\circ$	400	500			Note 3
Response Time	T_{ON}	25°C		25	35	ms	Note 4
	T_{OFF}						
Chromaticity	White	x		0.286			Note 1,5
		y		0.304			
	Red	x		0.608			Note 1,5
		y		0.336			
	Green	x		0.341			Note 1,5
		y		0.604			
	Blue	x		0.146			Note 1,5
		y		0.073			
Uniformity	U			80		%	Note 6
NTSC				60		%	Note 5
Luminance	L		200			cd/m ²	Note 7

Test Conditions:

1. $I_{BLA} = 120 \text{ mA}$, and the ambient temperature is 25°C.
2. The test systems refer to Note 1 and Note 2.

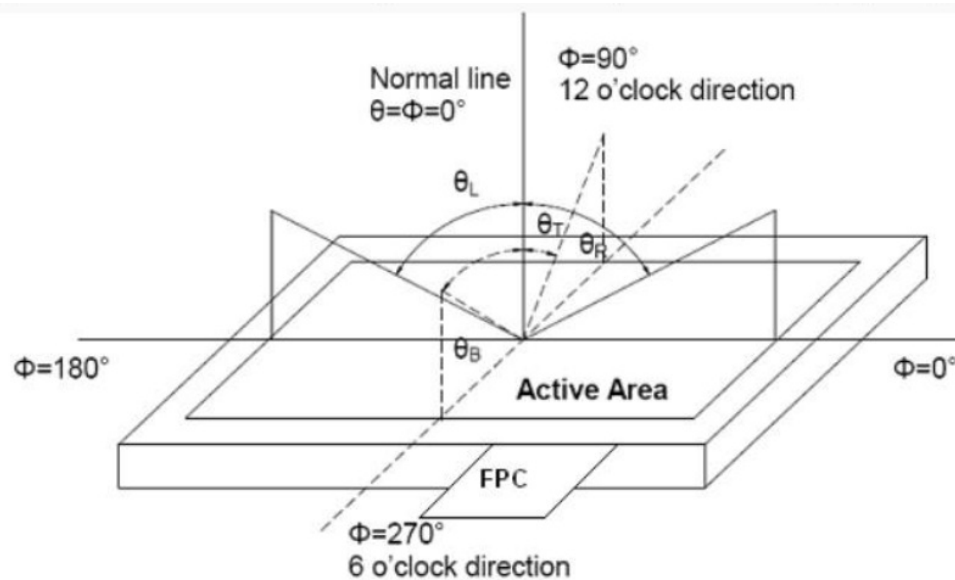
Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD is on the "White" state}}{\text{Luminance measured when LCD is on the "Black" state}}$$

"White state": The state is that the LCD should drive by white.

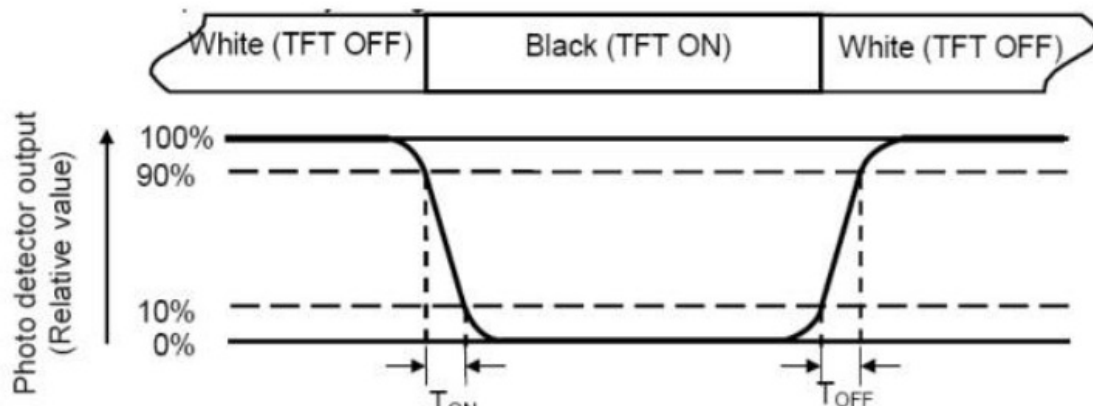
"Black state": The state is that the LCD should drive by black.

white: To be determined black: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state.

Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

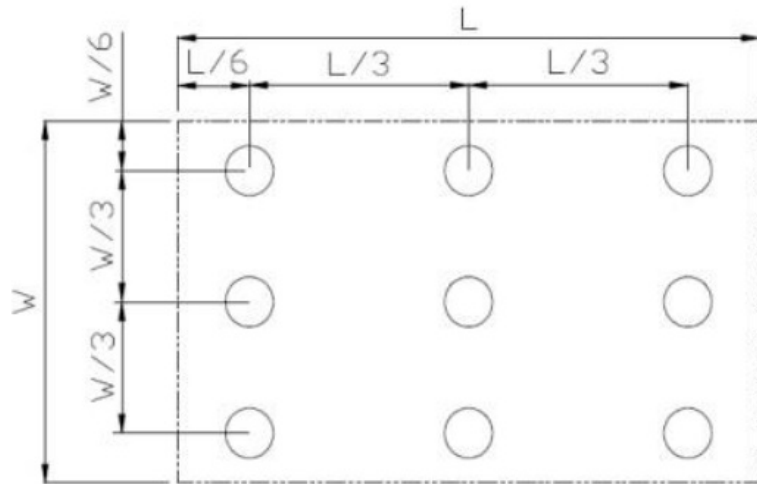
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = L_{min} / L_{max}

L-----Active area length W----- Active area width



L_{max} : The measured Maximum luminance of all measurement position.

L_{min} : The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

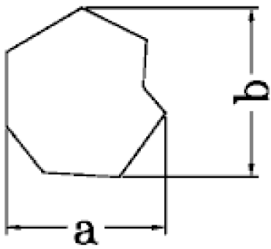
Measure the luminance of white state at center point.

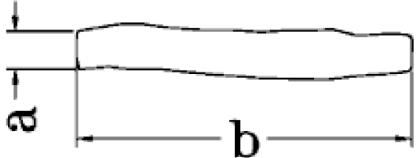
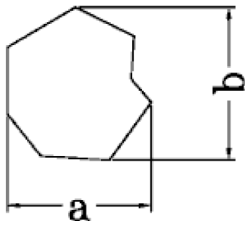
Inspection Condition


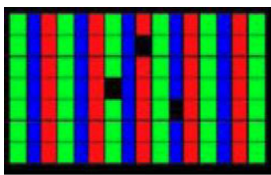
Unless otherwise stated all the inspections are carryout under the following condition

No.	Items	Conditions
1	Lighting	Illumination: Appearance 300-700Lux
2	Inspection Distance	30-40cm form the test sample within normal viewing angle
3	Temperature	Room Temperature (25 °C), no condensation
4	Viewing Angle	U/D: 45°/45°, L/R: 45°/45°
5	Inspection Time	15 seconds
6	Defect Allowance	Under 5.0" (include 5.0"): 3 5.0" to 7.0": 4 Above 7.0": 6

Display Pattern

No.	Items /Contents	Type			Standard	Judgment
		CR	MA	MI		
1	No Display/Unstable Display		√		—	Not Allowed
2	Line defect		√		—	Not Allowed
3	Display abnormally		√		—	Not Allowed
4	Function Defective		√		—	Not Allowed
5	Glass Crack		√		—	Not Allowed
6	Spot Defect Including: Black spot, White spot Foreign particle, Polarizer dirt, Cell particle 			√	Under 5.0" (include 5.0") 5	
					$(a+b)/2 \leq 0.15$	Allowed
					$0.15 < (a+b)/2 \leq 0.25$	3 max.
					$(a+b)/2 > 0.25$	Not Allowed
					Above 5.0" 5	
					$(a+b)/2 \leq 0.25$	Allowed
					$0.25 < (a+b)/2 \leq 0.5$	3 max.
					$(a+b)/2 > 0.5$	Not Allowed

7	Line Defect Including: Black line, White line, Scratch 			√	Under 5.0" (include 5.0")	
					$a \leq 0.03$	Allowed
					$0.03 < a \leq 0.05$ and $b \leq 5.0$	2 max.
					$a > 0.05$ or $b > 5.0$	Not Allowed
					Above 5.0"	
					$a \leq 0.03$	Allowed
					$0.03 < a \leq 0.05$ and $b \leq 5.0$	4 max.
					$a > 0.05$ or $b > 5.0$	Not Allowed
8	Polarizer Dent/Bubble 			√	Under 5.0" (include 5.0")	
					$(a+b)/2 \leq 0.25$	Allowed
					$0.25 < (a+b)/2 \leq 0.5$	3 max.
					$(a+b)/2 > 0.5$	Not Allowed
					Above 5.0" 5	
					$(a+b)/2 \leq 0.25$	Allowed
					$0.25 < (a+b)/2 \leq 0.5$	3 max.

						(a+b)/2 0.5	Not Allowed
9	Bright dot defect				√	Under 5.0" (include 5.0")	0 max.
						5.0" to 7.0"	2 max.
						Above 7.0"	3 max.
						3 consecutive dots	Not Allowed
10	Dark dot defect				√	Under 5.0" (include 5.0")	2 max.
						5.0" to 7.0"	4 max.
						Above 7.0"	5 max.
						3 consecutive dots	Not Allowed
11	Bright dot defect + Dark dot defect				√	Under 5.0" (include 5.0")	2 max.
						5.0" to 7.0"	4 max.
						Above 7.0"	5 max.
12	FPC or FFC broken FPC/FFC		√			—	Not Allowed
13	PCBA defect PCBA		√			Refer to IPC-A-610 IPC-A-610	—

Quality Level and Sampling

Items	Standard
Sampling Standard	MIL-STD-105E
Sampling Level	II
AQL level	MA: AQL=0.65 MI: AQL=1.0

Handling Precaution

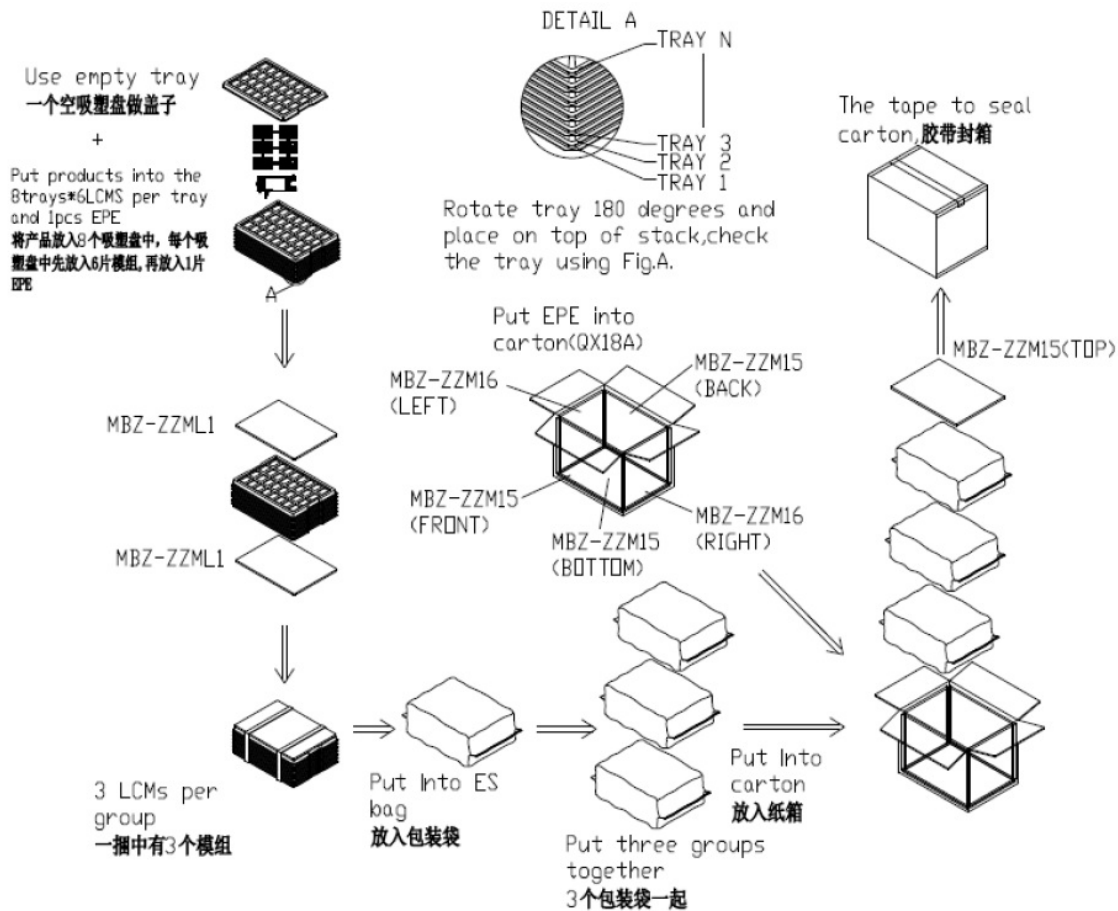
1. Never attempt to disassemble or rework LCD module
2. Never let LCD module contact with liquids
3. LCD module can be easily damaged by electrostatic charge.
Please maintain an optimum anti-static working environment.
4. LCD panel is made with glass.
Any mechanical shock (eg. Vibration, distortion, extrusion, impact drop) will damage the LCD module
5. Avoid showing a display pattern on screen for a long time (continuous ON segment)
6. The color and evenness of the display may slightly vary with the temperature
7. Signal and Power supply excess the operation range may damage the LCD module
8. Avoid touching the LCD surface to prevent any scratch on its surface

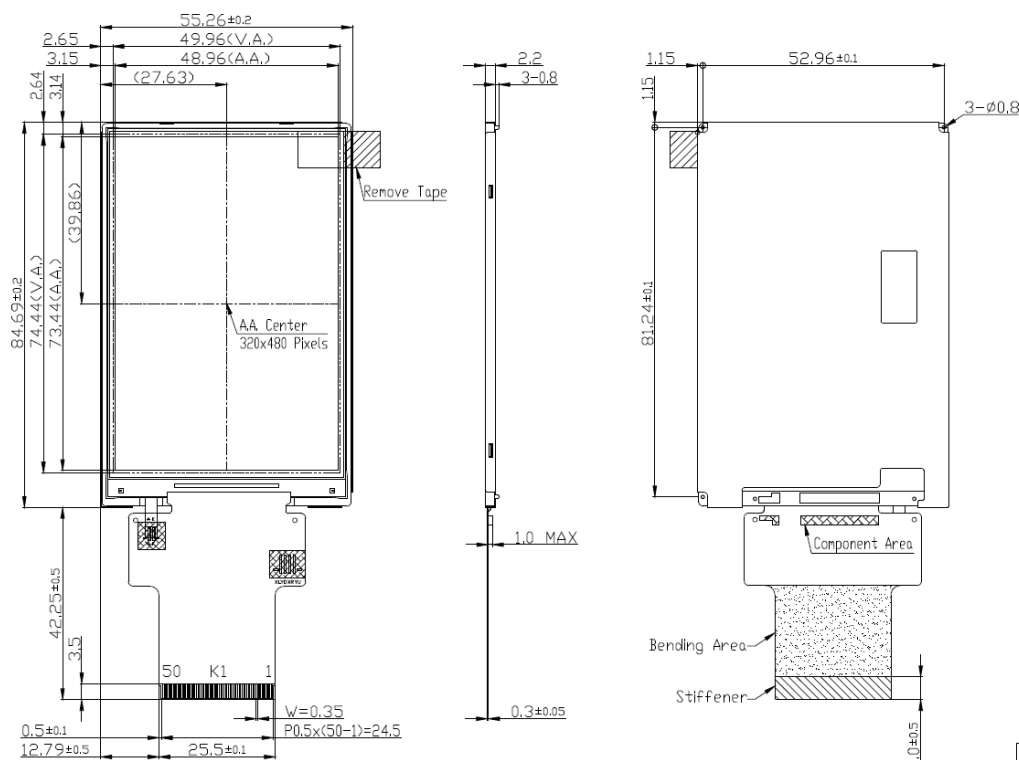
Packing Drawing

Per Carton

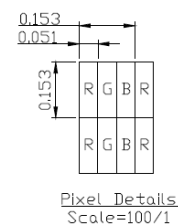
No	Item	Model (Materiel)	Dimensions(mm)	Unit Weight(Kg)	Quantity	Remark
1	LCM	LMT035DNJFWD-1	84.19*54.76*2.00	TBD	144	LMT035DNJFWD-1
2	Tray	PET	356*256*14.5	TBD	27	1150357260
3	EPE	EPE	196.78*191.54*2	0.002	24	1680370570
4	EPE (珍珠棉1)	MBZ-ZZML1	336*246*6	0.01	6	1680104800
5	EPE (珍珠棉2)	MBZ-ZZM15	375*275*10	0.014	4	1680267110
6	EPE (珍珠棉3)	MBZ-ZZM16	250*280*12	0.015	2	1680267120
7	Carton	QX18A	395*290*315	0.58	1	1680104790
8	ESD bag (防静电包装袋)	JD13	400*520	0.042	3	1680213550
9	Total Weight	TBD				

(1) LCM quantity per tray:6
(2) Total LCM quantity per group:48 (8trays×per tray 6 and 1 empty tray)
(3) Total LCM quantity in Carton: Number of PET trays 24× quantity per tray 6 = 144
Note: Please refer to the data from “estimated report about the dimension and stack of Carton ” about stacking carton





K1 Terminal	No.	Pin Name	K1 Terminal	No.	Pin Name
1	VSS	26	DB5/B5, Msb	27	DB4/B4
2	IDVDD	28	DB3/B3	29	DB2/B2
3	IDVDD	30	DB1/B1	31	DB0/B0, Lsb
4	VDD	32	VSS	33	DDUT
5	VDD	34	SDA	35	RDX
6	IM0	36	WRX_SCL	37	DCX
7	IM1	38	CSX	39	NC(XR)
8	IM2	40	NC(YD)	41	NC(XL)
9	RESX	42	NC(YU)	43	LEDA
10	VSX	44	LEDB	45	LEDC
11	HSX	46	LEDD	47	LEDE
12	PCLK	48	LEDK	49	LEDL
13	DE	50	VSS		




Note:

1. LCD Display Type : TFT.Transmissive
2. Pixel Arrangement • RGB-STRIFE
3. Color Depth : 262k Color
4. Operating Voltage<VDD , IDVDD> : 3.0V
5. Backlight : White LEDs
6. Backlight Supply : 6×20mA (VF=3.2V, TYP)
7. Recommended Connector K1 FH19SC-50S-0.5SHCHIRO> Or Equivalent
8. Operating
Temperature : -20°C~70°C
9. Storage
Temperature: -30°C~80°C

C					
B					
A					
Rev	Note				Date
Dwg	Title	LMT035DNJFW-1 Outline Dwg			
Dwg No.	MK-007050-1-1	Date	2020-09-16		
Scale	5/4	Tol.	±0.3	Unit	mm
Approved			Checked	Qiu Shaoping	
TOPWAY					

Note: Please keep the operating temperature of the module between -20°C to 70°C and the storage temperature between -30°C to 80°C. The color tone of the display may slightly change by temperature and driving condition.

Documents / Resources

	Topway Display LMT035DNJFWD-1 LCD Module [pdf] User Manual LMT035DNJFWD-1 LCD Module, LMT035DNJFWD-1, LCD Module, Module
---	---

References

- [-7 -2.8 -](#)
- [-TFT](#)
- [User Manual](#)