



TAC TB-C07 Arrow Side Steps Running Boards Instruction Manual

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TB-C07 Arrow Side Steps Running Boards

FITS:	2019-Up Chevy Silverado 1500 Regular Cab 2020-Up Chevy Silverado 2500-3500 Regular Cab 2019-Up GMC Sierra 1500 Regular Cab 2020-Up GMC Sierra 2500-3500 Regular Cab
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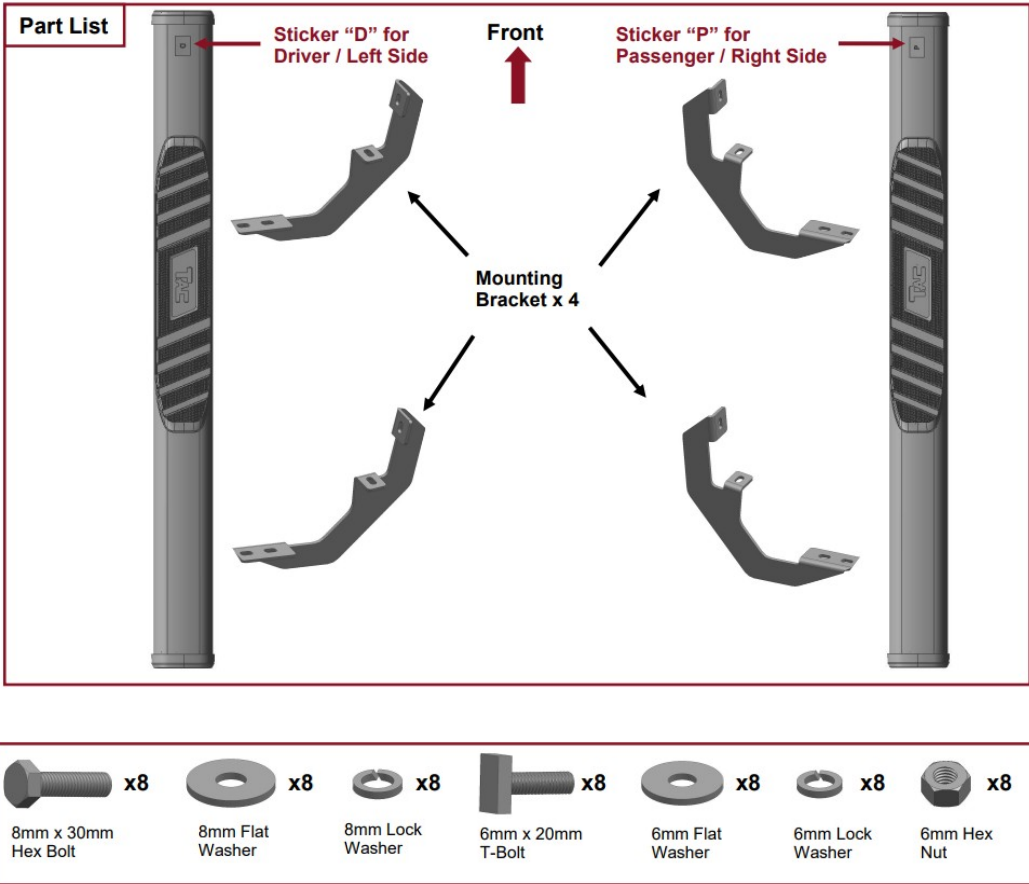
		
60-120min	Cutting Not Required	Drilling Not Required

Torque & Tools

Fastener Size	Tightening Torque (ft-lbs)	Wrench Required		Allen Wrench Required	
 6mm	 7-8.5		 10mm		 4mm
 8mm	 18-20		 13mm		 5mm
 10mm	 35-40		 16mm		 6mm
 12mm	 60-70		 18mm		 8mm

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

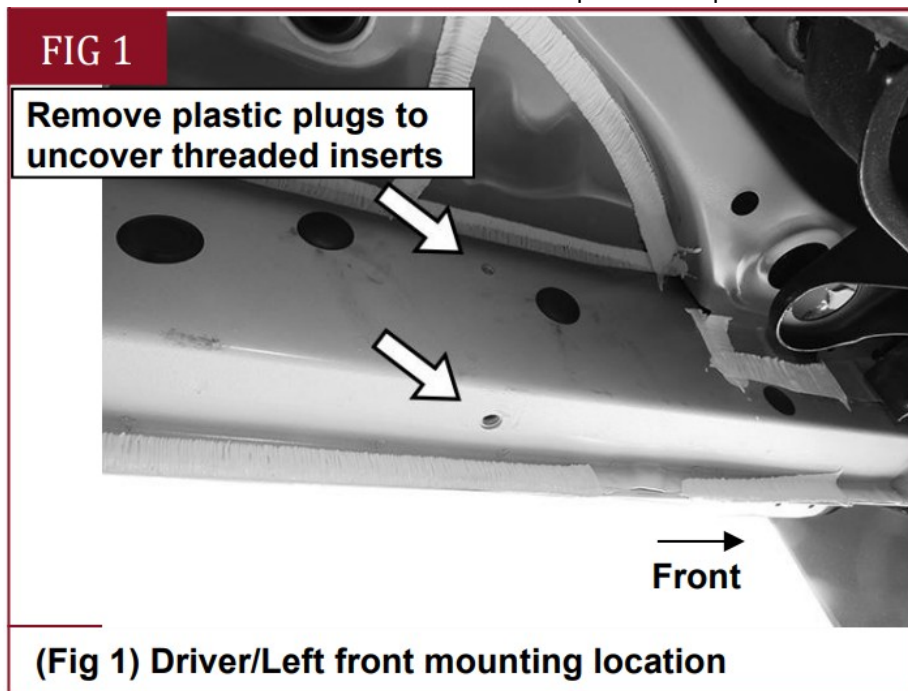


PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE DRIVER SIDE INSTALLATION

STEP 1

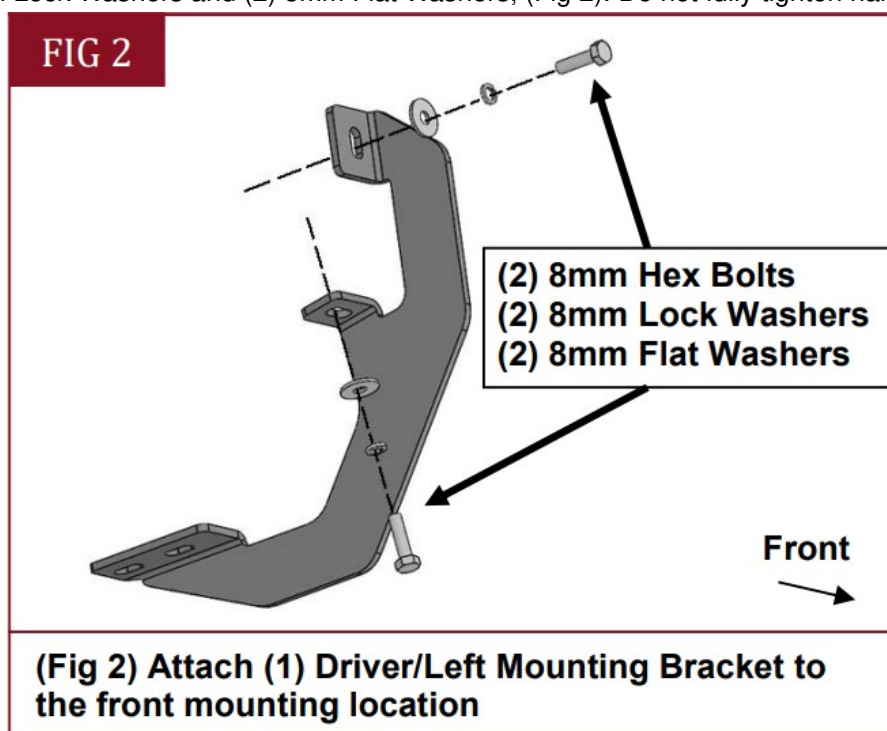
Start the installation under the Driver/Left side of the vehicle. Remove the plastic plugs along the bottom edge of the body, (Fig 1). Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a Mounting Bracket up in place to help determine the correct mounting holes to use along the body.

NOTE: Thread an 8mm Hex Bolt into the threaded inserts to clear paint as required.



STEP 2

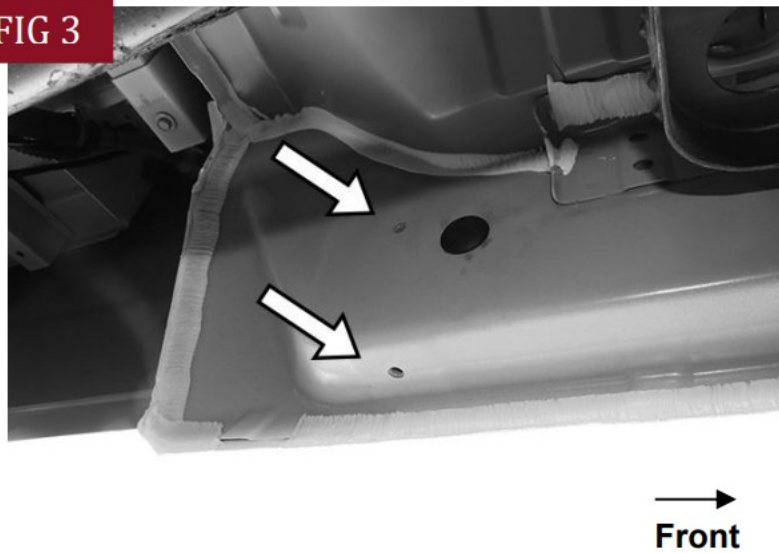
Select (1) Driver/Left Mounting Bracket. Attach the Mounting Bracket to the front location with (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Fig 2). Do not fully tighten hardware.



STEP 3

Repeat Steps 1 & 2 to attach the remaining (1) Driver/Left Mounting Bracket to the rear mounting location along the body panel, (Fig 3).

FIG 3



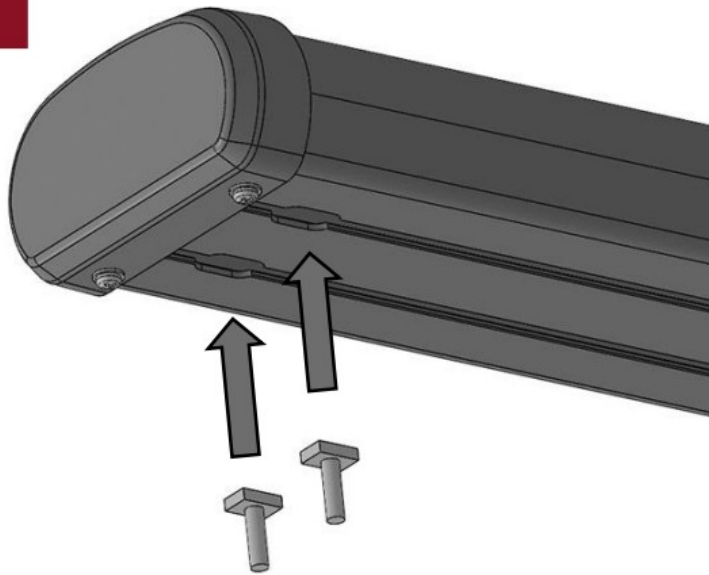
(Fig 3) Driver/Left rear mounting location

STEP 4

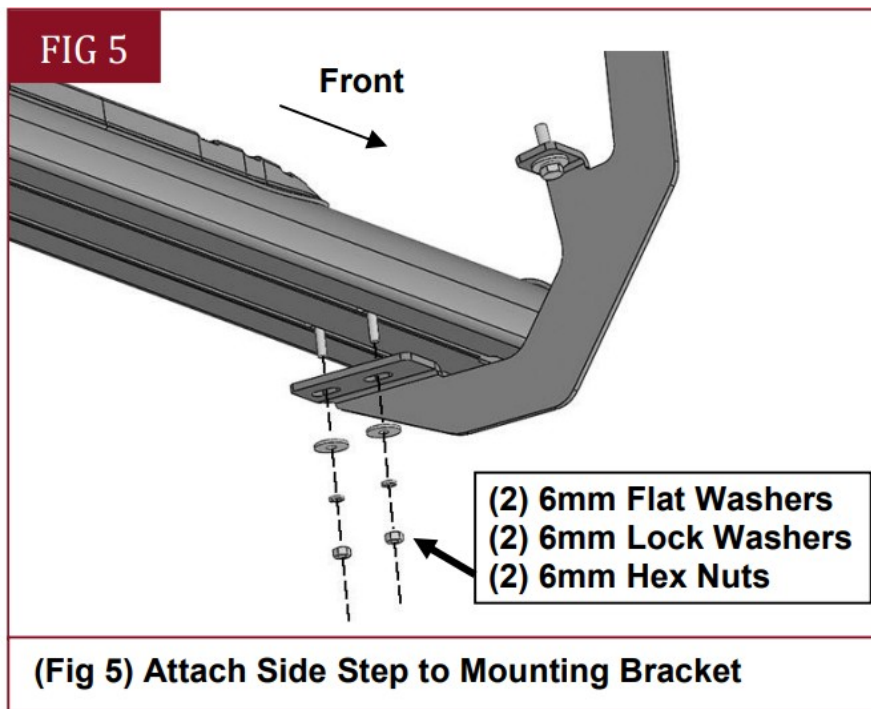
Select the Driver/Left Side Step.

NOTE: The Driver/Left Side Step will have a Sticker “D” on the front. Insert (4) 6mm T-Bolts into the channels in the bottom of the Side Step, (Fig 4), (2 T-Bolts per channel). Attach the Side Step to the (2) Mounting Brackets with (4) 6mm Flat Washers, (4) 6mm Lock Washers and (4) 6mm Hex Nuts, (Fig 5). Do not tighten hardware.

FIG 4



(Fig 4) Insert (4) 6mm T-Bolts into the channels in the bottom of the Side Step, (2 T-Bolts per channel)



STEP 5

Level and adjust the Side Step and fully tighten all hardware.

STEP 6

Repeat Steps 1—5 to attach the Passenger/Right Side Step.

STEP 7

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

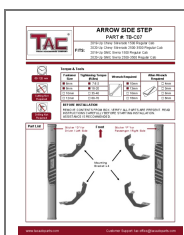
Mild soap may be used also to clean the Side Steps.



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Documents / Resources



[TAC TB-C07 Arrow Side Steps Running Boards](#) [pdf] Instruction Manual

TB-C07 Arrow Side Steps Running Boards, TB-C07, Arrow Side Steps Running Boards, Steps Running Boards, Running Boards

References

-  [TACUSA](#)
- [User Manual](#)

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