

TAC 415020-1 Side Steps Running Boards



# TAC 415020-1 Side Steps Running Boards Instruction Manual

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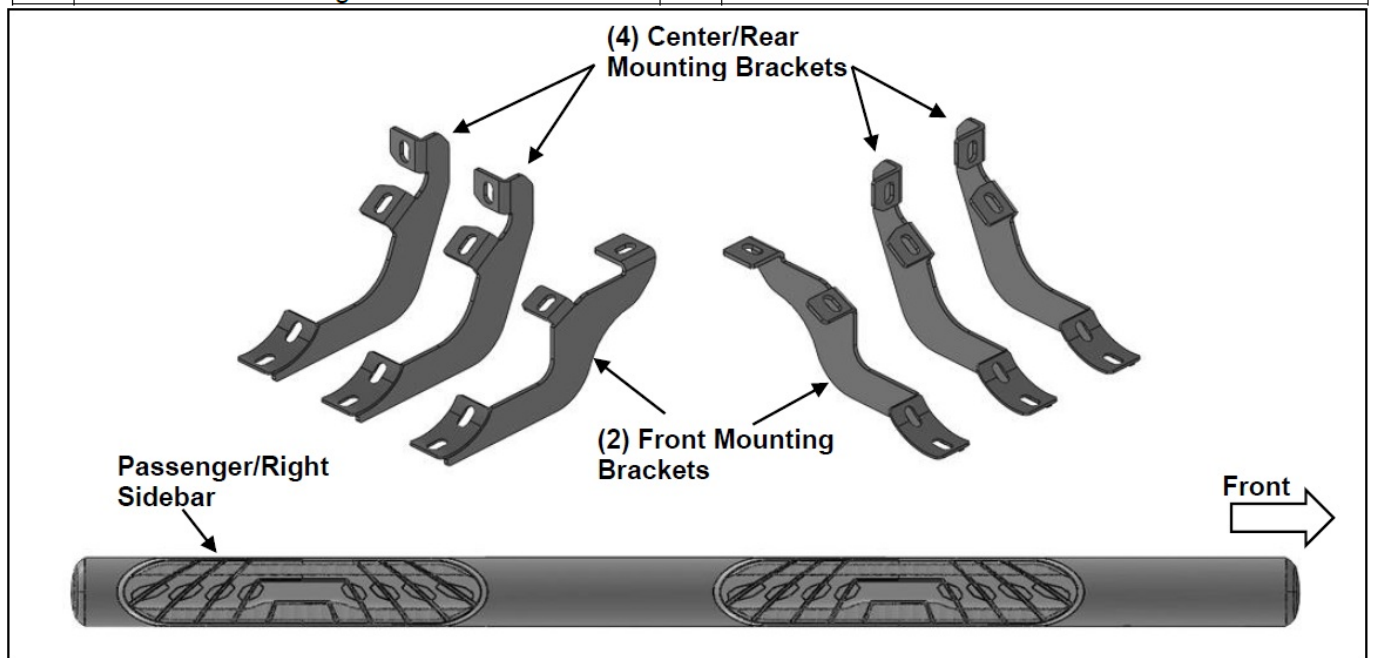


**TAC 415020-1 Side Steps Running Boards**



## PARTS LIST

1	Driver/Left Sidebar	12	10mm x 30mm Hex Bolts
1	Passenger/Right Sidebar	12	10mm Lock Washers
2	Front Mounting Brackets	12	10mm x 27mm OD x 3mm Flat Washers
4	Center/Rear Mounting Brackets	12	8mm x 25mm Combo Bolts

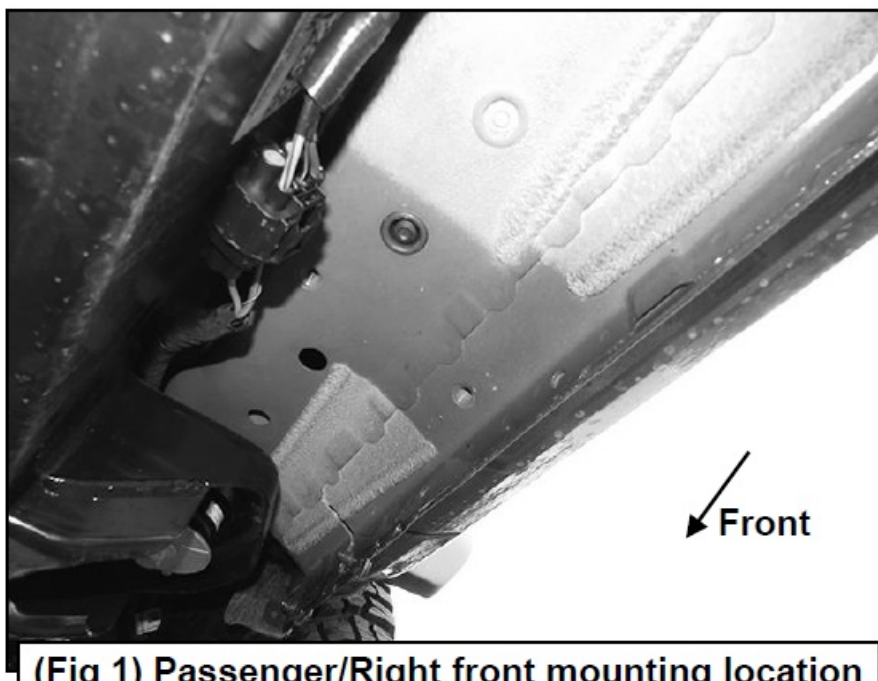


## PROCEDURE

1. REMOVE CONTENTS FROM THE BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS

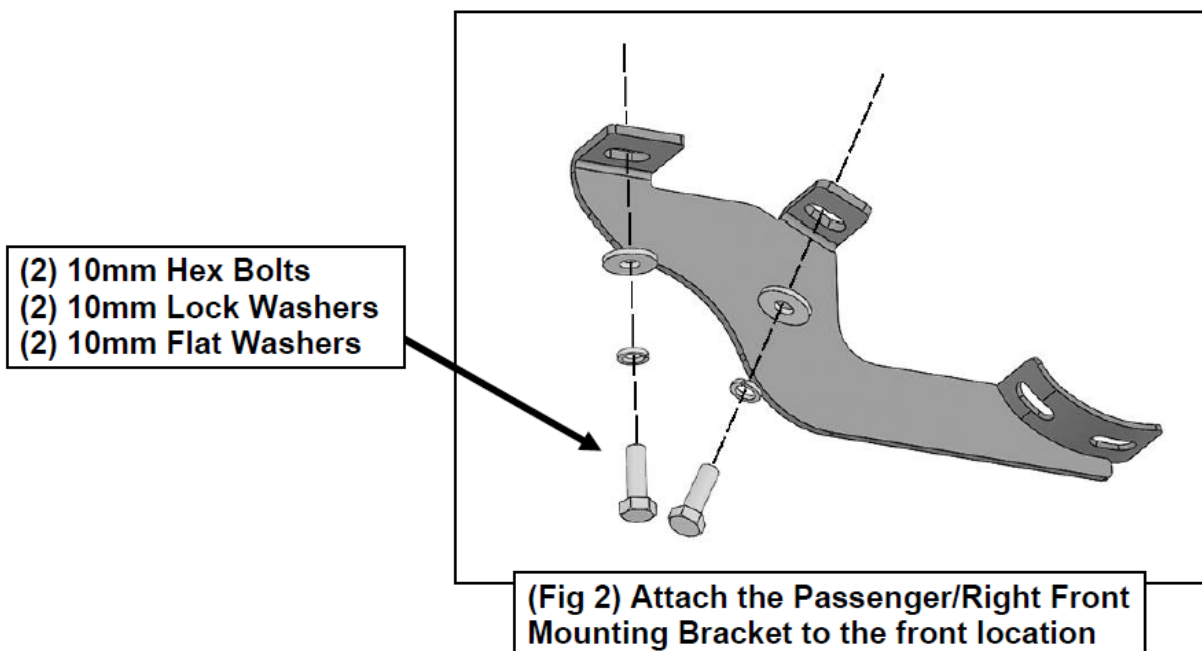
CAREFULLY BEFORE STARTING INSTALLATION.

2. Starting from underneath the Passenger/Right body panel, locate the front mounting location and the threaded holes in the body panel, (Figure 1). Remove the plastic plugs covering the holes.

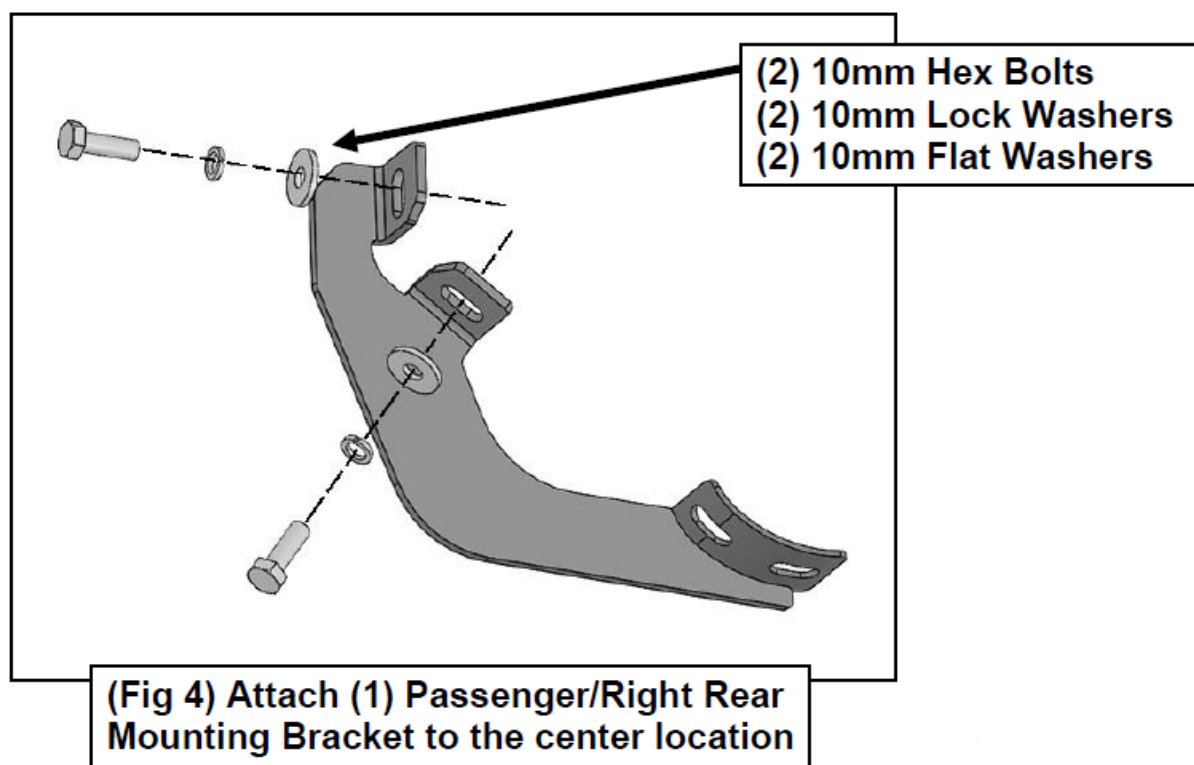
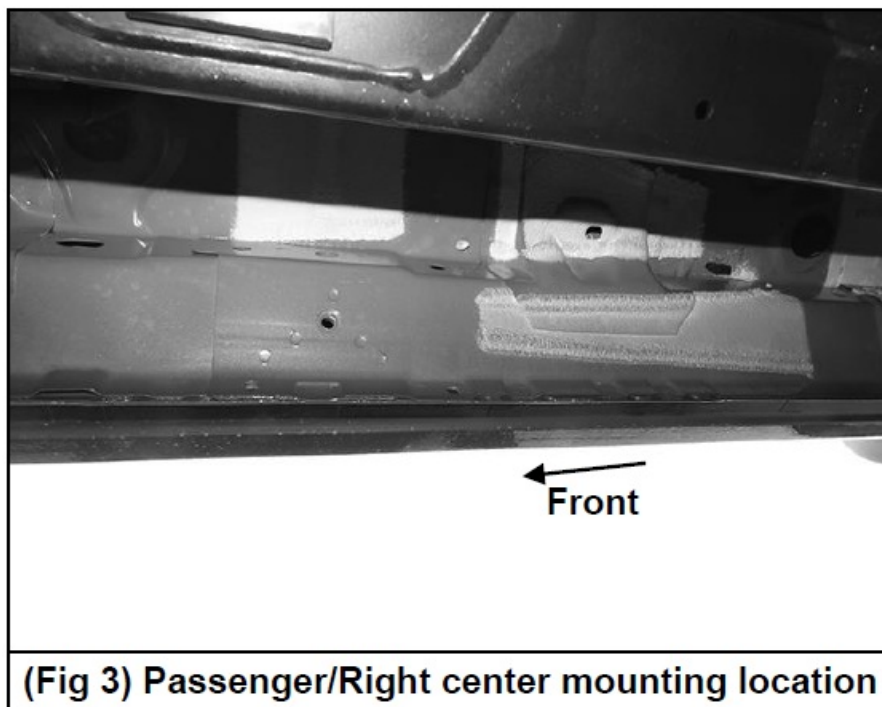


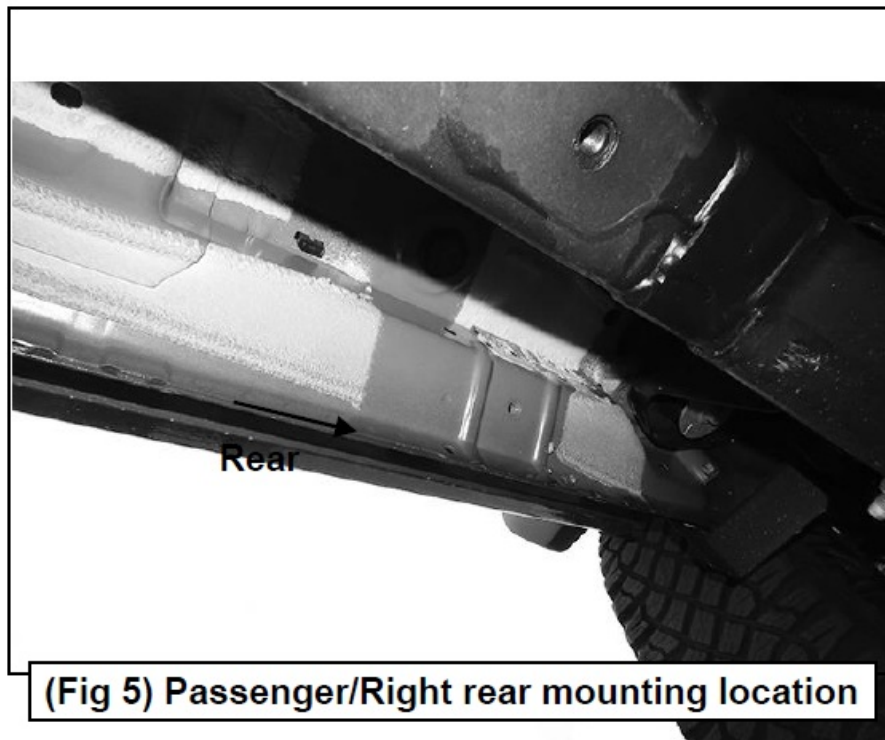
**(Fig 1) Passenger/Right front mounting location**

3. Select the Passenger/Right Front Mounting Bracket. Attach the Mounting Bracket to the front location with (2) 10mm Hex Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers, (Figure 2). Do not tighten the hardware.



4. Repeat Steps 2 & 4 to attach (2) Center/Rear Mounting Brackets to the centre and rear locations, (Figures 3—5). Do not tighten the hardware.

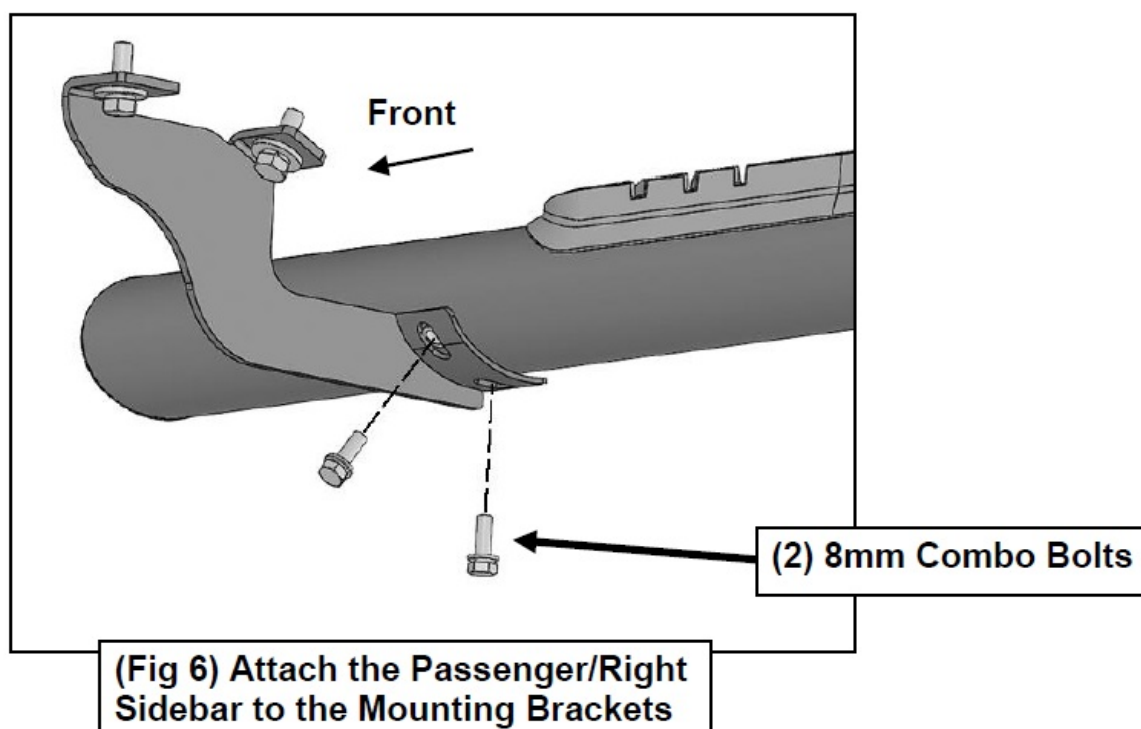




5. Select the Passenger/Right Sidebar. Place the Sidebar onto the cradles of the Mounting Brackets.

**IMPORTANT:** Do not rotate or slide the Sidebar front to back or damage to the finish may result. Attach the Sidebar to the Mounting Brackets with (6) 8mm Combo Bolts, (Figure 6). Do not tighten the hardware.

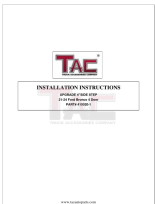
**Passenger/Right side Installation Pictured**



6. Level and adjust the Sidebar and tighten all hardware.
7. Repeat Steps 1—7 to attach the Driver/Left Sidebar.
8. Do periodic inspections of the installation to make sure that all hardware is secure and tight.
9. To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Sidebars.

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## Documents / Resources

	<p><b><a href="#">TAC 415020-1 Side Steps Running Boards</a></b> [pdf] Instruction Manual 415020-1 Side Steps Running Boards, 415020-1, Side Steps Running Boards, Steps Running Boards, Running Boards, Boards</p>
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## References

- [TAC TACUSA](#)
- [User Manual](#)

[Manuals+](#), [Privacy Policy](#)

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