

SUNLU

**S4 3D
Upgrade
Storage
Saving Arid
Machine**



sunlu S4 3D Upgrade Storage Saving Arid Machine User Guide

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PRODUCT INFORMATION

Foreword Vorwort

- **Thank you for using SUNLU products!**
 - If you have any questions about this product, please contact the customer service of the official store where you purchased it.
 - Please read this manual carefully to avoid wrong installation and use. Scan the QR code on the cover to download detailed instructions for use.

Product Parts Description



- **1 3 5:** Filament outlet
- **2:** Control Panel Top Cover (0 Power Input)
- **4:** Top Cover
- **6:** Power Input

Usage Steps

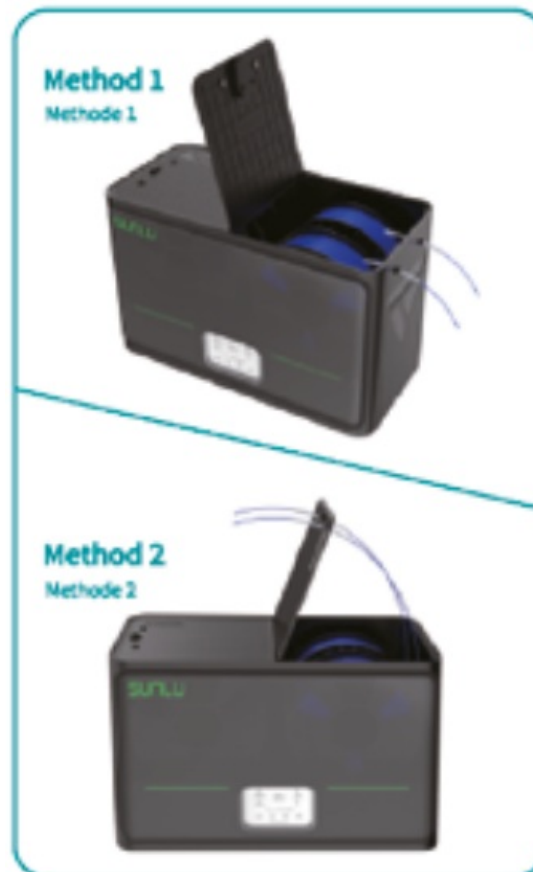
- **Step 1** Insert the Teflon tube into the filament outlet according to the picture.



- **Step 2** Open the top cover and put the filament into the dryer box.



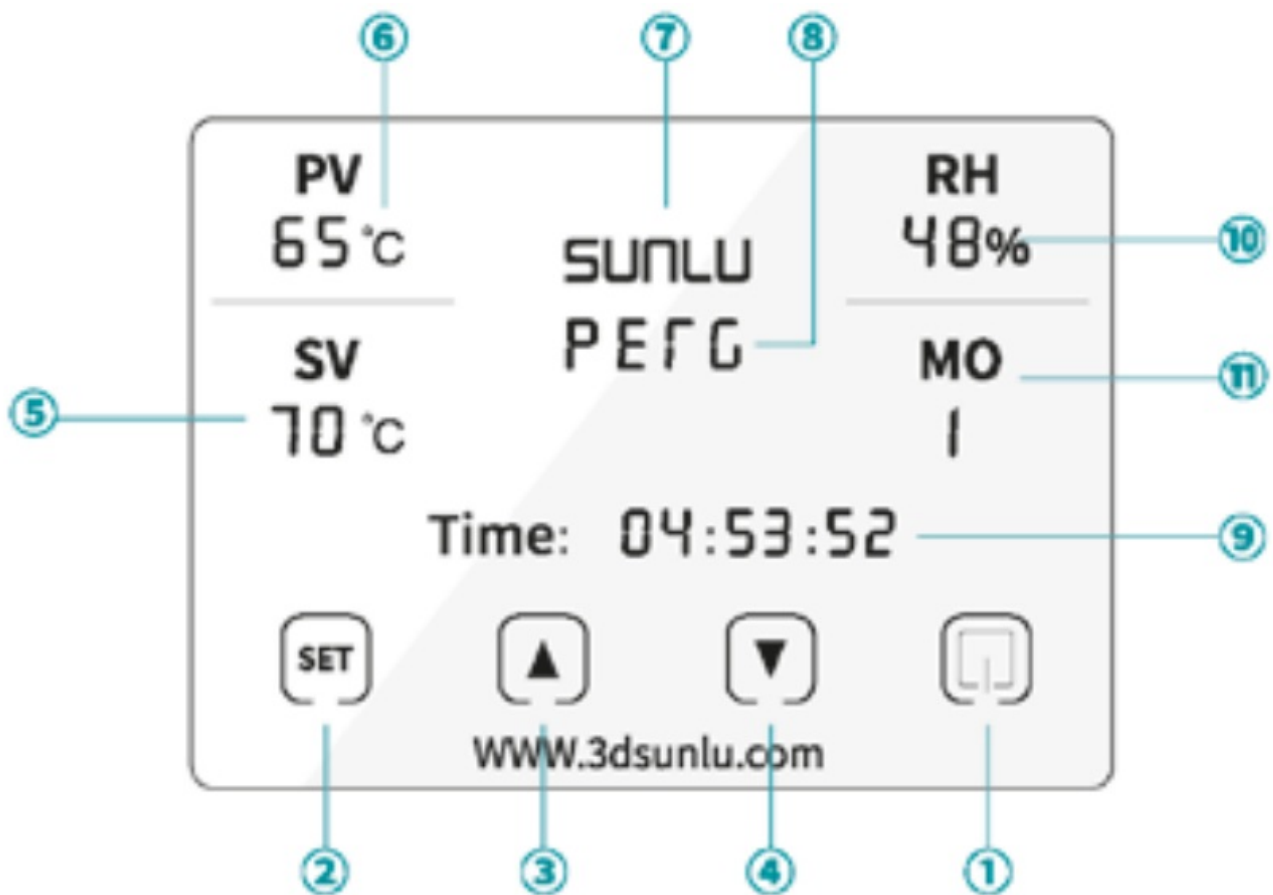
- **Step 3** Thread the filament through the filament output of the filament dryer and the Teflon tube.






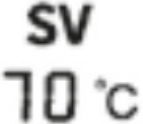









- **Step 4** Connect the power supply and press the switch.





Touch Screen



1. Click the  to turn on; double-click the  button to turn off.
2. Click the  button to select the menu. pay attention to the flashing status of screen characters at this time.
3. Click the  button to increase the value (or change the state).
4. Click the  button to decrease the value (or change the state).
5. When the  is flashing, the target heating temperature can be set. Click the   button to increase/ decrease the setting temperature.
6. When the 'C is flashing, Click the   button to Switch the °C/°F unit.
7. When the  is flashing, Click the   button to change the LED running light status (flow led, always on or turn off)

8. When the **PERG** is flashing, Click the   button to set the type of filament and use the recommended temperature parameters.

9. When the **Time: 04:53:52** is flashing, Click the   button to set the drying time (Maximum 99h)

10. When the **RH 48%** is flashing, click the   button to preset the automatic startup humidity value of MO2 mode (Maximum 50%, minimum 30%).

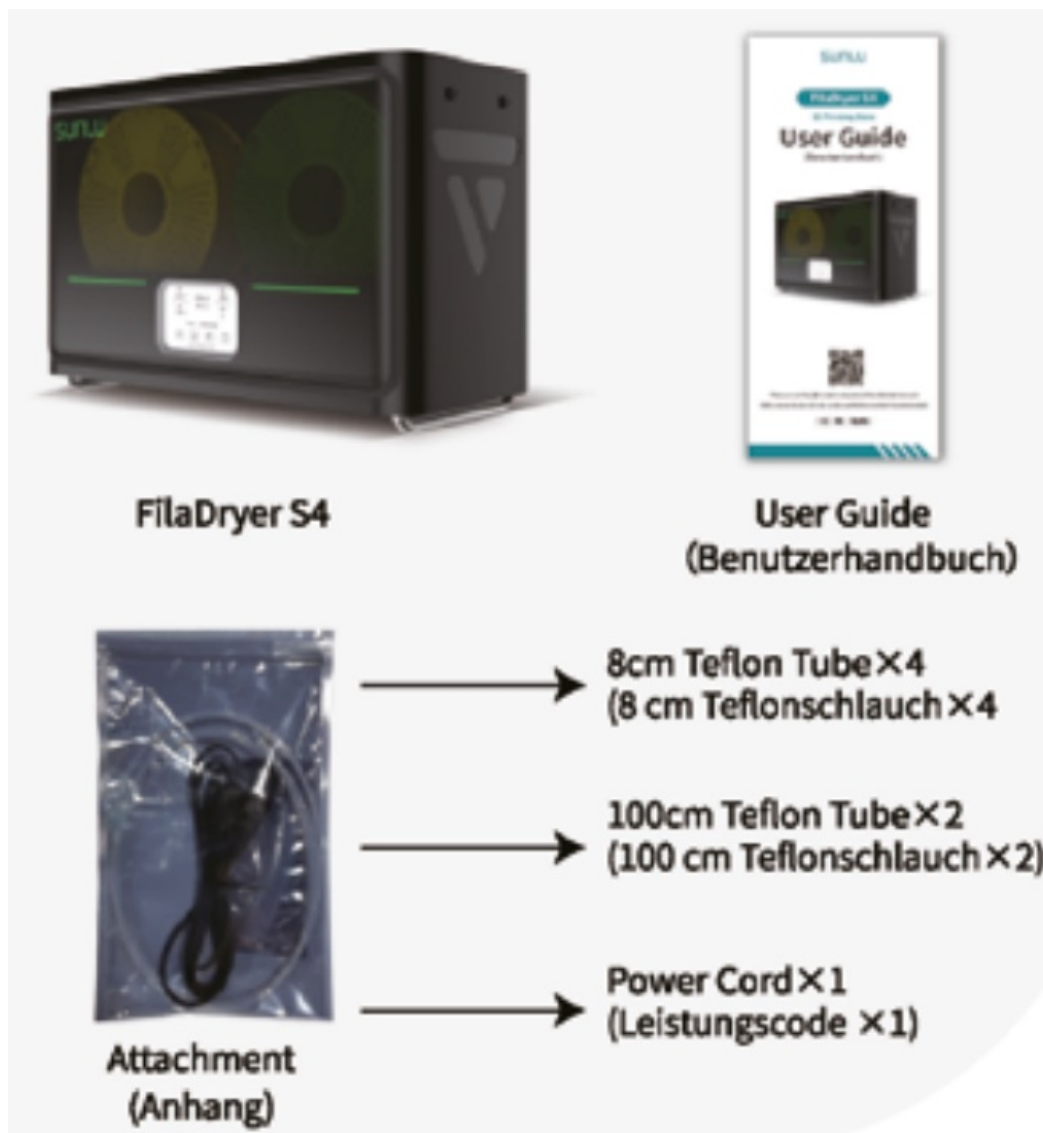
11. When the **MO 1** is flashing, click the   button to switch between MO1|MO2

- **Modes**

- **MO 1** Time control mode (shut down after countdown)
- **MO 2** Humidity control mode (after the countdown ends, when the humidity slowly rises to 50% or the User-set humidity value, it will automatically start heating until the humidity drops to 25%)

Note: If the humidity does not decrease to the target value, please check whether the top cover is properly closed, or appropriately increase the set heating temperature by 5°C.

Packing Listing



Temperature Reference

Material (Material)	PLA/ PLA+	WOOD	PETG	PVB	ABS/ ABS+	HIPS	PVA	ASA	TPU	PMMA	PA/PC
Baking Temp (Backtemperatur)	45-50°C			50-55°C							60-70°C
Time (Zeit)	3-6h										

CONTACT INFORMATION

- Enjoy 3D Printing with SUNLU



- Zhuhai Sunlu Industrial Co., Ltd.

- Official website: www.3dsunlu.com
- Brand cooperation: branding@sunlu.com
- Business cooperation: sales@sunlu.com
- After-sales service: support@sunlu.com
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Xiangzhou District, Zhuhai City, Guangdong Province, China
- Please scan the QR code to download the detailed manual



Documents / Resources



[sunlu S4 3D Upgrade Storage Saving Arid Machine](#) [pdf] User Guide
S4 3D Upgrade Storage Saving Arid Machine, S4 3D, Upgrade Storage Saving Arid Machine, S
storage Saving Arid Machine, Saving Arid Machine, Arid Machine, Machine

References

- [User Manual](#)

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