



SQUARE D SCTK20 and SCTK30 CSED Tunnel Kits Instruction Manual

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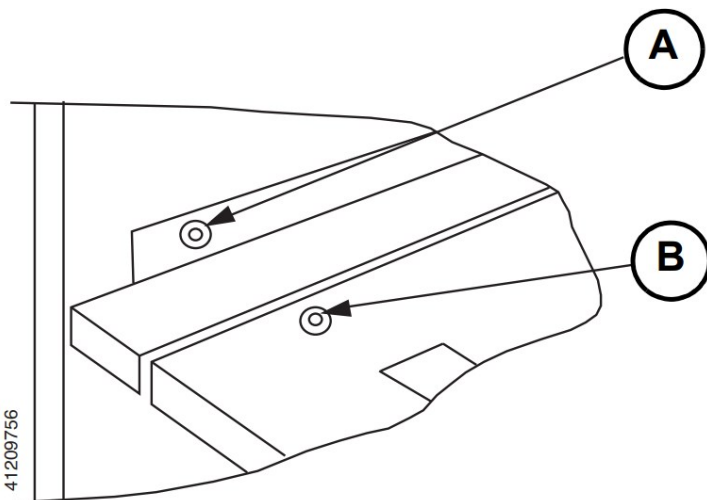
HAZARD OF ELECTRIC SHOCK, EXPLOSION, OR ARC FLASH

- Apply appropriate personal protective equipment (PPE) and follow safe electrical work practices. See NFPA 70E.
- This equipment must only be installed and serviced by qualified electrical personnel.
- Turn off all power supplying the equipment where this kit will be installed before working on or inside equipment.
- Always use a properly rated voltage sensing device to confirm power is off.
- Replace all devices, doors and covers before turning on power to this equipment.

Failure to follow these instructions will result in death or serious injury

Barrier Removal

1. Turn off all power supplying the equipment where this kit will be installed, before working on or inside the equipment
2. Remove and retain barrier mounting screw **(A)**.
3. Remove and retain barrier mounting screw from pullbox side **(B)**.
4. Remove and discard barrier.

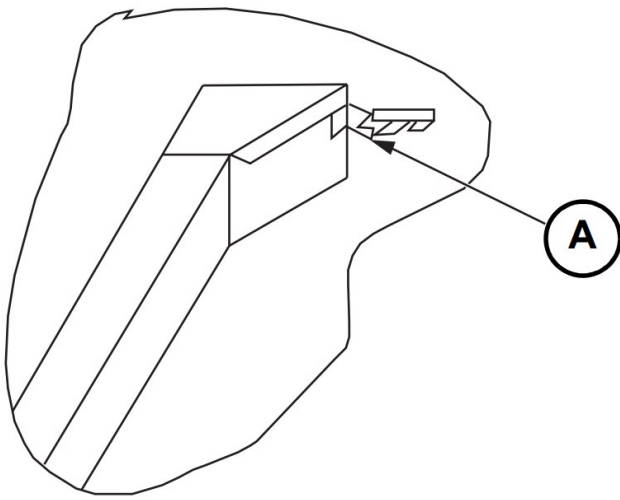


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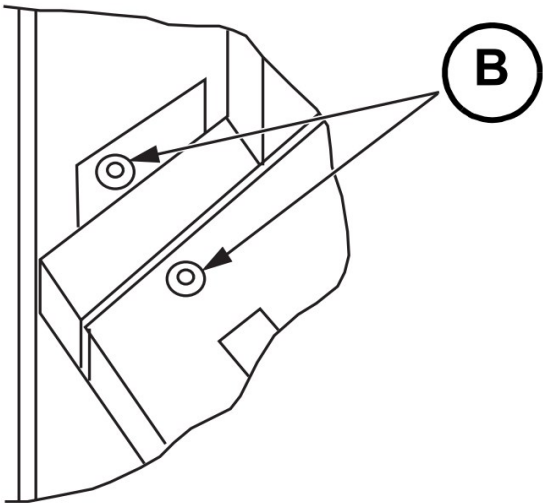
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Tunnel Installation

1. Orient tunnel in enclosure so that tunnel bracket is behind trim bracket on top endwall **(A)**.



2. Attach tunnel to enclosure and barrier with screws removed during barrier removal **(B)**. Torque screws to 30 lbs-in. (3.4 N•m).



Kit Contents

Tunnel Kit	Devices Used On	Provided in Kit
SCTK20	F002M0402CS ,F521M0402CS ,F002F618CS ,F002L21CS	Tunnel, Instruction Bulletin
SCTK30	FP522M2403CS ,FP002M2403CS ,F522M0403CS ,F002M0403CS	
SCTK20P	SC12L200F 1, SC816F200PF, SC2040M125PF, SC2040M200PF	
SCTK30P	SC3042M200PF, SC3042M225PF	



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