
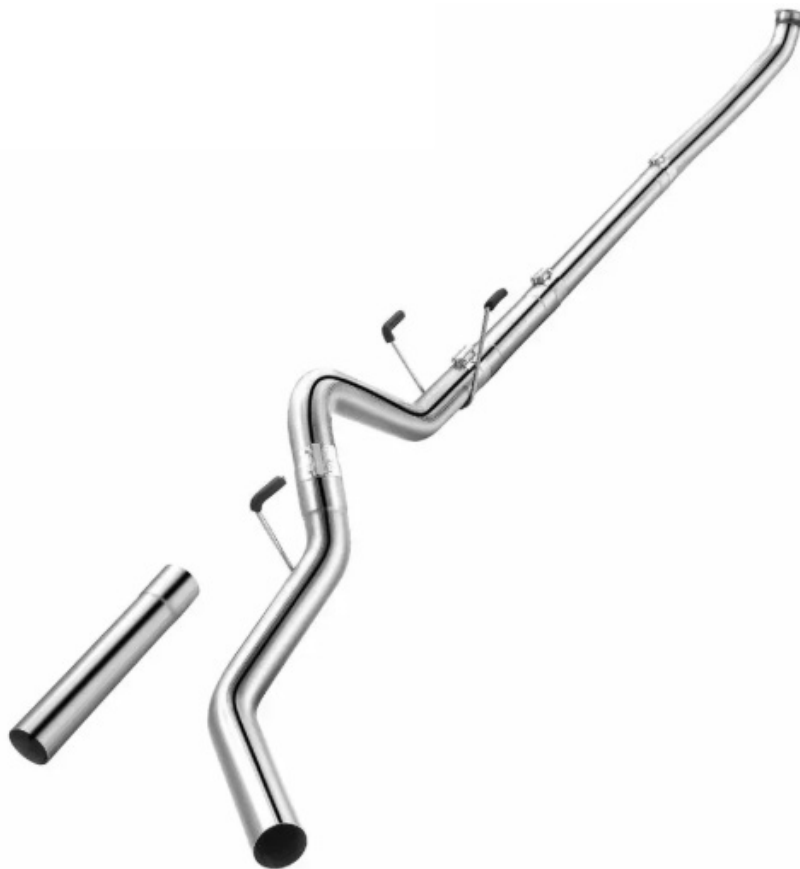




## SPETUNER 2013-2018 Dpf Delete Pipe User Guide

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**DPF  
DELETE PIPE  
2013-2018 DODGE RAM 2500/3500 6.7L CUMMINS**

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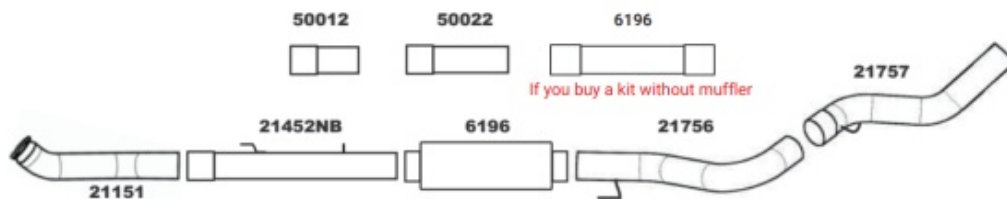
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## 2013-2018 Dpf Delete Pipe



Email: [service@spetuner.com](mailto:service@spetuner.com)  
<https://spetuner.com>

## PACKING INCLUDE:



- 1-21151(5-1)
- 1-50022(4-8)
- 1-6196
- 1-21452NB(6-1)
- 1-50012(4-8)
- 1-21756 (5A-2)
- 1-21757 (5A-1)
- 5-LJ500

**WARNING** BEFORE YOU BEGIN, VER FYTHAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THEREVERSE PAGE

### Warning:

This system is designed for race use only. May also void manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

## INSTALLATION STEPS

BEFORE STARTING REMOVAL OF STOCK EXHAUST SYSTEM

- SPETUNER Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes.
- Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.
- WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

### Removal of OEM Exhaust System

1. Remove all sensors, DEF injector connections from downpipe, SCR and Diesel Particulate Filter.
2. Unbolt both flange connections and loosen clamp at the tailpipe end. Remove the SCR and DPF from truck then proceed to remove tailpipe. At the turbo, remove the band clamp holding the downpipe by loosening the bolt enough to unlatch the clamp. Pry away the clamp from flange at three spots with a flathead screwdriver. Remove downpipe and keep band clamp as it will be re-used.



### Installation Instructions of new Exhaust System

1. Make sure to place clamps on all connections before installations of pipes and muffler.
2. Install downpipe using the stock turbo band clamp. Snug the clamp down so it will hold the pipe but it can still be moved.
3. Install pipe# 21452NB inserting metal hangers into the OEM rubber insulators. Sensors and lines do not need to go back on the exhaust system. Read your tuner instructions.
4. Add extension pipes if necessary – 50012 is required for MegaCab/SB, 50022 for CrewCab/LB – onto the end of pipe# 21452NB.
5. Next install the part # 6196 muffler, 21756 over-the-axle pipe\* and 21757 tailpipe placing hangers into OEM rubber isolators


**\*Note:** For some trucks you will be required to move the two FACTORY rubber isolators from the factory exhaust to the metal hangers on cross member on truck in front of rear axle.



6. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all connections and clamps starting at the turbo working your way to the back.



## Documents / Resources

	<p><a href="#">SPETUNER 2013-2018 Dpf Delete Pipe</a> [pdf] User Guide 2013-2018 Dpf Delete Pipe, 2013-2018, Dpf Delete Pipe, Delete Pipe, Pipe</p>
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## References

- [SPETUNER | Diesel Delete Kits & Performance Parts for Ford, RAM & GMC – SPETuner](#)
- [User Manual](#)

[Manuals+](#), [Privacy Policy](#)

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