



## SIEMENS 1512SP-1 PN Simatic DP CPU User Manual

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# SIEMENS

EQUIPMENT MANUAL SIMATIC ET 200SP  
6ES7512-1DM03-0AB0  
CPU 1512SP-1 PN



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## Legal information

### Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.



#### **DANGER**

indicates that death or severe personal injury will result if proper precautions are not taken.



#### **WARNING**

indicates that death or severe personal injury may result if proper precautions are not taken.



#### **CAUTION**

indicates that minor personal injury can result if proper precautions are not taken.

#### **NOTICE**

indicates that property damage can result if proper precautions are not taken.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.



#### **WARNING**

Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

#### **Trademarks**

All names identified by ® are registered trademarks of Siemens AG. The remaining trademarks in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owner.

#### **Disclaimer of Liability**

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

## Introduction

### 1.1 Introduction

#### Purpose of the documentation

This Equipment Manual supplements the ET 200SP Distributed I/O System (<https://support.automation.siemens.com/WW/view/en/58649293>) System Manual as well as the Function Manuals. This Equipment Manual contains a concise description of the modulespecific information. The system-related functions are described in the System Manual. All system-spanning functions are described in the Function Manuals. The information provided in this Equipment manual and the System Manual allows you to commission the CPU.

#### **Conventions**

STEP 7: In this documentation, "STEP 7" is used as a synonym for all versions of the configuration and programming software "STEP 7 (TIA Portal)". Please also observe the notes marked as follows:

#### **NOTE**

A note contains important information on the product described in the documentation, on the handling of the product or on the section of the documentation to which particular attention should be paid.

#### **Recycling and disposal**

##### Industry Mall

For environmentally friendly recycling and disposal of your old equipment, contact a certified electronic waste disposal company and dispose of the equipment according to the applicable regulations in your country.

The Industry Mall is the catalog and order system of Siemens AG for automation and drive solutions on the basis of Totally Integrated Automation (TIA) and Totally Integrated Power (TIP).

You can find catalogs for all automation and drive products on the Internet (<https://mall.industry.siemens.com>).  
**ID-Link for the digital nameplate**



<https://i.siemens.com/1P6ES7512-1DM03-0AB0+S123ABC>

The ID-Link is a globally unique identifier according to IEC 61406-1, which you will find as a QR code on your product in the future.

The figure shows an example of an ID-Link for the CPU 1512SP-1 PN.

You can recognize the ID-Link by the frame with a black corner at the bottom right. The ID-Link takes you to the digital nameplate of your product.

Scan the QR code on the product or on the packaging label with a smartphone camera, barcode scanner, or reader app. Call the ID-Link.

In the digital nameplate, you will find product data, manuals, declarations of conformity, certificates, and other helpful information about your product.

## **1.2 ET 200SP Documentation Guide**

### **1.2.1 Information classes ET 200SP**



The documentation for the SIMATIC ET 200SP distributed I/O system is arranged into three areas.

This arrangement enables you to access the specific content you require. You can download the documentation free of charge from the Internet (<https://support.industry.siemens.com/cs/ww/en/view/109742709>).

#### **Basic information**



The System Manual describes in detail the configuration, installation, wiring and commissioning of the SIMATIC ET 200SP distributed I/O system.

The STEP 7 online help supports you in the configuration and programming.

#### **Examples:**

- ET 200SP System Manual
- System Manual ET 200SP HA/ET 200SP modules for devices used in a hazardous area
- Online help TIA Portal

#### **Device information**



Equipment manuals contain a compact description of the module-specific information, such as properties, wiring diagrams, characteristics and technical specifications.

**Examples:**

- Equipment Manuals CPUs
- Equipment Manuals Interface Modules
- Equipment Manuals Digital Modules
- Equipment Manuals Analog Modules
- Equipment Manuals Motor Starter
- BaseUnits Equipment Manuals
- Equipment Manual Server Module
- Equipment Manuals Communications Modules
- Equipment Manuals Technology Modules

**General information**



The function manuals contain detailed descriptions on general topics relating to the SIMATIC ET 200SP distributed I/O system.

**Examples:**

- Function Manual ET 200AL/ET 200SP Mixed Configuration
- Function Manual Diagnostics
- Function Manual Communication
- PROFINET Function Manual
- PROFIBUS Function Manual
- Function Manual Designing Interference-free Controllers
- MultiFieldbus Function Manual

**Product Information**

Changes and supplements to the manuals are documented in a Product Information. The Product Information takes precedence over the device and system manuals.

You can find the latest Product Information on the ET 200SP distributed I/O system on the Internet. (<https://support.industry.siemens.com/cs/de/en/view/73021864>)

**Manual Collection ET 200SP**

The Manual Collection contains the complete documentation on the SIMATIC ET 200SP distributed I/O system gathered together in one file.

You can find the Manual Collection on the Internet.

(<https://support.industry.siemens.com/cs/cn/en/view/84133942>)

### Manual Collection fail-safe modules

The Manual Collection contains the complete documentation on the fail-safe SIMATIC modules, gathered together in one file.

You can find the Manual Collection on the Internet.

(<https://support.industry.siemens.com/cs/ww/en/view/109806400>)

### 1.2.2 SIMATIC Technical Documentation

Additional SIMATIC documents will complete your information. You can find these documents and their use at the following links and QR codes.

The Industry Online Support gives you the option to get information on all topics. Application examples support you in solving your automation tasks.

#### Overview of the SIMATIC Technical Documentation

Here you will find an overview of the SIMATIC documentation available in Siemens Industry Online Support:



Industry Online Support International

(<https://support.industry.siemens.com/cs/ww/en/view/109742705>)

Watch this short video to find out where you can find the overview directly in Siemens Industry Online Support and how to use Siemens Industry Online Support on your mobile device:



Quick introduction to the technical documentation of automation products per video

(<https://support.industry.siemens.com/cs/us/en/view/109780491>)



YouTube video: Siemens Automation Products – Technical Documentation at a Glance

(<https://youtu.be/TwLSxxRQQsA>)

#### Retention of the documentation

Retain the documentation for later use.

For documentation provided in digital form:

1. Download the associated documentation after receiving your product and before initial installation/commissioning. Use the following download options:
  - Industry Online Support International: (<https://support.industry.siemens.com>) The article number is used to assign the documentation to the product. The article number is specified on the product and on the packaging label. Products with new, non-compatible functions are provided with a new article number and

documentation.

– ID link:

Your product may have an ID link. The ID link is a QR code with a frame and a black frame corner at the bottom right. The ID link takes you to the digital nameplate of your product. Scan the QR code on the product or on the packaging label with a smartphone camera, barcode scanner, or reader app. Call up the ID link.

2. Retain this version of the documentation.

### Updating the documentation

The documentation of the product is updated in digital form. In particular in the case of function extensions, the new performance features are provided in an updated version.

1. Download the current version as described above via the Industry Online Support or the ID link.
2. Also retain this version of the documentation.

### mySupport

With “mySupport” you can get the most out of your Industry Online Support.

<b>Registration</b>	You must register once to use the full functionality of “mySupport”. After registration, you can create filters, favorites and tabs in your personal workspace.
<b>Support requests</b>	Your data is already filled out in support requests, and you can get an overview of your current requests at any time.
<b>Documentation</b>	In the Documentation area you can build your personal library.
<b>Favorites</b>	You can use the “Add to mySupport favorites” to flag especially interesting or frequently needed content. Under “Favorites”, you will find a list of your flagged entries.
<b>Recently viewed articles</b>	The most recently viewed pages in mySupport are available under “Recently viewed articles”.
<b>CAX data</b>	The CAX data area gives you access to the latest product data for your CAX or CAE system. You configure your own download package with a few clicks: <ul style="list-style-type: none"><li>• Product images, 2D dimension drawings, 3D models, internal circuit diagrams, EPLAN macro files</li><li>• Manuals, characteristics, operating manuals, certificates</li><li>• Product master data</li></ul>

You can find “mySupport” on the Internet. (<https://support.industry.siemens.com/My/ww/en>)

### Application examples

The application examples support you with various tools and examples for solving your automation tasks. Solutions are shown in interplay with multiple components in the system separated from the focus on individual products. You can find the application examples on the Internet. (<https://support.industry.siemens.com/cs/ww/en/ps/ae>)

## Industrial cybersecurity

### 2.1 Introduction to industrial cybersecurity

Due to the digitalization and increasing networking of machines and industrial plants, the risk of cyber attacks is also growing. Appropriate protective measures are therefore mandatory, particularly in the case of critical infrastructure facilities.

Refer to the System Manual (<https://support.industry.siemens.com/cs/us/en/view/58649293>) for general information and measures regarding industrial cybersecurity.

This section provides an overview of security-related information pertaining to your SIEMENS device.

**NOTE**

Security-relevant changes to software or devices are documented in the section New functions (Page 13).

**2.2 Cybersecurity information**

Siemens provides products and solutions with industrial cybersecurity functions that support the secure operation of plants, systems, machines, and networks.

In order to protect plants, systems, machines, and networks against cyber threats, it is necessary to implement – and continuously maintain – a holistic, state-of-the-art industrial cybersecurity concept. Siemens' products and solutions constitute one element of such a concept.

Customers are responsible for preventing unauthorized access to their plants, systems, machines and networks. Such systems, machines and components should only be connected to an enterprise network or the internet if and to the extent such a connection is necessary and only when appropriate security measures (e.g. firewalls and/or network segmentation) are in place.

For more information on protective industrial cybersecurity measures for implementation, please visit (<https://www.siemens.com/global/en/products/automation/topic-areas/industrialcybersecurity.html>).

Siemens' products and solutions undergo continuous development to make them more secure. Siemens strongly recommends that product updates are applied as soon as they are available and that the latest product versions are used. Use of product versions that are no longer supported, and failure to apply the latest updates may increase customers' exposure to cyber threats.

To stay informed about product updates at all times, subscribe to the Siemens Industrial Cybersecurity RSS Feed under (<https://new.siemens.com/global/en/products/services/cert.html>).

**2.3 Cybersecurity-relevant information**

Note all cybersecurity-relevant information.

Topics with cybersecurity-relevant information	Reference
<b>Operational application environment and security assumptions</b>	
Requirements for the operational application environment of the system and security assumptions	This section is found in the System Manual ( <a href="https://support.industry.siemens.com/cs/us/en/view/58649293">https://support.industry.siemens.com/cs/us/en/view/58649293</a> ).
<b>Security properties of the product</b>	
<p>Access protection Physical protection:</p> <ul style="list-style-type: none"> <li>You can protect the CPU against unauthorized access by locking the front flap.</li> </ul> <p>Password protection</p> <p>You can also protect the CPU with a password. Password categories:</p> <ul style="list-style-type: none"> <li>Password to protect confidential configuration data</li> <li>Passwords in the context of user management (UM AC)</li> <li>Password for display</li> </ul>	<p>Information on locking and on password protection can be found in this Equipment Manual in the section Operator controls and display elements (<a href="#">Page 21</a>).</p> <p>Also note the information on the topic of access protection in the Protection section of the System Manual (<a href="https://support.industry.siemens.com/cs/us/en/view/58649293">https://support.industry.siemens.com/cs/us/en/view/58649293</a>).</p>
<p>Integrated protection functions</p> <ul style="list-style-type: none"> <li>The CPUs have integrated protection functions.</li> </ul>	<p>For information on the protection functions, refer to the "Overview of protection functions" section of the System Manual (<a href="https://support.industry.siemens.com/cs/us/en/view/58649293">https://support.industry.siemens.com/cs/us/en/view/58649293</a>).</p>
<p>PROFINET Security Class 1</p> <ul style="list-style-type: none"> <li>The device supports PROFINET Security Class 1.</li> <li>With the introduction of PROFINET Security Class 1, additional security settings have been integrated into the PROFINET communication.</li> </ul>	<p>Detailed information about PROFINET Security Class 1 and the additional security settings can be found in the PROFINET with STEP 7 Function Manual (<a href="https://support.industry.siemens.com/cs/us/en/view/49948856">https://support.industry.siemens.com/cs/us/en/view/49948856</a>).</p>
Reading out and verifying signatures	You can find detailed information on reading and verifying signatures in the STEP 7 online help (TIA Portal).
Supported Ethernet services	<p>Information about supported services can be found in the section Technical specifications (<a href="#">Page 29</a>).</p> <p>You can find detailed information on the supported Ethernet services in the Communication Function Manual (<a href="https://support.industry.siemens.com/cs/us/en/view/59192925">https://support.industry.siemens.com/cs/us/en/view/59192925</a>).</p>
<b>Interfaces, ports, protocols and services</b>	
<p>Information on the following is security related:</p> <ul style="list-style-type: none"> <li>Communications layer and communication role</li> <li>Default states</li> <li>Enabling/disabling ports and services</li> </ul>	<p>You can find detailed information on these topics in the Communication Function Manual (<a href="https://support.industry.siemens.com/cs/us/en/view/59192925">https://support.industry.siemens.com/cs/us/en/view/59192925</a>).</p>
<b>Secure operation</b>	
Corrective measures for known risks	<p>Corrective measures for known risks are announced on the Siemens ProductCERT (<a href="https://siemens.com/productcert">https://siemens.com/productcert</a>) Web page.</p> <p>For more information on SIEMENS ProductCERT, refer to the System Manual (<a href="https://support.industry.siemens.com/cs/us/en/view/58649293">https://support.industry.siemens.com/cs/us/en/view/58649293</a>).</p>

## 2.3 Cybersecurity-relevant information



Topics with cybersecurity-relevant information	Reference
Security checks	Application-specific security measures such as cyclic checks of the configuration via checksums are described in the System Manual ( <a href="https://support.industry.siemens.com/cs/us/en/view/58649293">https://support.industry.siemens.com/cs/us/en/view/58649293</a> ).
Recording Security events	Information on recording security events can be found in the “Safe operation of CPUs” section of the System Manual ( <a href="https://support.industry.siemens.com/cs/us/en/view/58649293">https://support.industry.siemens.com/cs/us/en/view/58649293</a> ).
Secure decommissioning Products that contain security-relevant data must be securely decommissioned before disposal or resale.	Information on secure decommissioning can be found in the “Safe operation of the system” section of the System Manual ( <a href="https://support.industry.siemens.com/cs/us/en/view/58649293">https://support.industry.siemens.com/cs/us/en/view/58649293</a> ).

## Product overview

### 3.1 New functions

This section contains an overview of the most important new firmware functions of the CPU compared with the predecessor version CPU (V3.0).

#### New functions of the CPU in firmware version V3.1

New functions	Applications	Customer benefits
<b>Integrated safety</b>		
Syslog messages	The CPU stores syslog messages in a local cache (temporary memory). The messages can be forwarded to a syslog server.	The syslog server saves all syslog messages from its connected devices. The messages can be displayed on the interface of the server and potential security risks can be identified.
Local user management	As of TIA Portal version V19 and FW version V3.1, the CPUs feature improved management of users, roles, and CPU function rights (User Management & Access Control, UMAC). Starting with the above mentioned version, you can manage all project users with their rights (e.g. access rights) for all CPUs in the project. You can do this in the editor for users and roles in the TIA Portal.	Project users can be managed via the TIA Portal with their rights (for example, access rights) for all CPUs in the project in the editor for users and roles.
<b>Communication of the CPU</b>		
Implementation of PROFINET Security Class 1	As of V19, STEP 7 offers extended configuration options for the SNMP and DCP protocols in order to meet the requirements for PROFINET Security Class 1.	Additional protection of communication within your PROFINET network.
Project-internal shared device/shared I-device	As of STEP7 V19, a shared device/shared I-device together with a maximum of two IO controllers can be created in a single project. Previously, the second IO controller required its own project.	Simpler configuration.
Handling timeouts while exchanging data	When network loads are high, timeouts may occur in PROFINET IO devices during data record communication. Previously, the PROFINET IO communication was reduced by the CPU in this case. As of STEP 7 V19 and FW version V3.1, you can configure the behavior of the respective PROFINET interface.	PROFINET IO communication is maintained even under high grid loads
<b>Web server of the CPU</b>		
New Web API methods:	Many new API methods extend your access options to the CPU via the Web API.	Additional applications for the web server
<b>Technology functions of the CPU</b>		

New functions	Applications	Customer benefits
Axis functions	Measuring gearbox for positioning/synchronous axis	Advanced configuration options
	Torque feedforward control for positioning/synchronous axis: The torque feedforward control of the CPU controls the torque required to accelerate the axis, taking into account the motion profile.	Complex motion sequences can be executed faster and more precisely. This leads to a reduction of following errors in acceleration phases.
	Three drive stop modes can be configured for the alarm response "Remove enable".	You can choose between a deceleration ramp, coasting down, and rapid stop.
	Dynamic filter with floating mean value	The new "Floating mean value filter" mode is available for the dynamic filter.
	Standstill signal on external encoder	The standstill signal is also available for external encoders. The standstill signal is output when the encoder values are within the defined standstill window.
	Virtual axis	The axis is operated in the virtual mode with improved runtime behavior. The new mode replaces the existing behavior of the virtual axis.
Measuring input functions	Monitoring measuring input	With the "Measuring via monitoring" measuring input type, the measuring input can capture the measured signal of another configured measuring input.
	Cyclic measuring for central measuring input	Cyclic measuring possible without additional technology module
<b>Trace functionality of the CPU</b>		
Live monitoring for the long-term trace	With live monitoring for the long-term trace, you can: <ul style="list-style-type: none"> <li>• Display and analyze values directly in the graph during recording</li> <li>• Use superimposed measurements for the long-term trace</li> <li>• Synchronize time bases</li> </ul>	Improved display and analysis of long-term traces
Long-term project trace	With the long-term project trace, you can record signals of different S7-1500 CPUs simultaneously. The CPUs must be configured in a network. The recording is stored on a drive that you have configured.	Extended scope of functions

## Reference

You can find an overview of all new functions, improvements and revisions in the respective firmware versions on the Internet (<https://support.industry.siemens.com/cs/ww/en/view/109478459>).

3.2 Hardware properties

Article number

View of the module

6ES7512-1DM03-0AB0

The figure below shows the CPU 1512SP-1PN.



Figure 3-1 CPU 1512SP-1 PN

Properties

The CPU 1512SP-1 PN has the following technical properties:

Property	Description	Additional information
Supply voltage	The 24 V DC supply voltage is fed via a 4-pin connection plug located at the bottom left on the front panel of the CPU.	<ul style="list-style-type: none"><li>• Section Connecting (Page 23 )</li><li>• ET 200SP System Manual (<a href="https://support.industry.siemens.com/cs/ww/en/view/58649">https://support.industry.siemens.com/cs/ww/en/view/58649</a>)</li></ul>
Standalone CPU	You can also use the CPU 1512SP-1 PN in the distributed I/O system ET 200SP as a “central system” without a higher-level controller.	
PROFINET IO		

3.2 Hardware properties

Property	Description	Additional information
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PROFINET interface (X1)	<p>The interface has an integrated 3-port switch. Port 1 and port 2 are located on the optionally pluggable BusAdapter. Port 3 is integrated in the housing of the CPU. You can connect the PROFINET IO to the CPU via the BusAdapter. You will find information on the BusAdapters supported by the CPU in the Connecting <a href="#">(Page 23)</a> section.</p> <p>In addition to PROFINET basic functionality, the interface also supports PROFINET IO RT (real-time) and IRT (isochronous realtime). PROFINET IO communication or real-time settings can be configured. The basic functionality of PROFINET supports HMI communication, communication with the configuration system, communication with a higher-level network (backbone, router, Internet) and communication with another machine or automation cell.</p> <p>Port 1 and port 2 can also be used as ring ports for the configuration of redundant ring structures in Ethernet.</p>	<ul style="list-style-type: none"> <li>PROFINET Function Manual (<a href="https://support.industry.siemens.com/cs/ww/en/view/49948856">https://support.industry.siemens.com/cs/ww/en/view/49948856</a>)</li> <li>ET 200SP System Manual (<a href="https://support.industry.siemens.com/cs/ww/en/view/58649293">https://support.industry.siemens.com/cs/ww/en/view/58649293</a>)</li> </ul>
<p>Operation of the CPU as</p> <ul style="list-style-type: none"> <li>IO controller</li> <li>I-device</li> </ul>	<ul style="list-style-type: none"> <li><b>IO controller:</b> As an IO controller, the CPU addresses the connected IO devices</li> <li><b>I-device:</b> As an I-device (intelligent IO device), the CPU is assigned to a higher-level IO controller and is used in the process as an intelligent pre-processing unit of sub-processes</li> </ul>	
<b>PROFIBUS DP</b>		
DP master	To use the ET 200SP CPU as a DP master, you need the CPU and the optional communication module CM DP (PROFIBUS interface X2). When used as a DP master, the ET 200SP CPU exchanges data with the connected DP devices via PROFIBUS DP.	<ul style="list-style-type: none"> <li>PROFIBUS Function Manual (<a href="https://support.industry.siemens.com/cs/ww/en/view/59193579">https://support.industry.siemens.com/cs/ww/en/view/59193579</a>)</li> </ul>
Intelligent DP device (I-DP device)	To use the ET 200SP CPU as an intelligent DP device (I-DP device), you need the CPU and the optional CM DP communications module (PROFIBUS interface X2). As an intelligent DP device, the ET 200SP CPU is connected via PROFIBUS DP to a higher-level DP master and exchanges data with it.	<ul style="list-style-type: none"> <li>Communication module CM DP Equipment Manual (<a href="https://support.industry.siemens.com/cs/ww/en/view/90156526">https://support.industry.siemens.com/cs/ww/en/view/90156526</a>)</li> </ul>

## Accessories

You can find information on the topic of “Accessories/spare parts” in the Distributed I/O system ET 200SP (<https://support.industry.siemens.com/cs/ww/en/view/58649293>) System Manual.

### NOTE

The CPU is delivered without a BusAdapter. You can find an overview of supported BusAdapters in the “Connecting (Page 23)” section. You can find the article numbers of the BusAdapters in the ET 200SP BusAdapter (<https://support.industry.siemens.com/cs/us/en/view/109751716>) Equipment Manual.

### NOTE

You must provide covers for unused BusAdapter interfaces. You can find the article numbers of the covers in the ET 200SP Distributed I/O System (<https://support.industry.siemens.com/cs/ww/en/view/58649293>) System Manual, in the “Accessories/spare parts” section.

### 3.3 Firmware functions

#### Functions

The CPU supports the following functions:

Function	Description	Additional information
<b>Integrated system diagnostics</b>	The system automatically generates the messages for the system diagnostics and outputs these messages via a programming device/PC, HMI device, the web server or the integrated display. System diagnostics information is also available when the CPU is in STOP mode.	Diagnostics Function Manual ( <a href="https://support.automation.siemens.com/WW/view/en/59192926">https://support.automation.siemens.com/WW/view/en/59192926</a> )
<b>Integrated web server</b>	The web server lets you access the CPU data by means of a network. Evaluations, diagnostics, and modifications are thus possible over long distances. Monitoring and evaluation is possible without STEP 7; all you need is a web browser. Make sure that you take appropriate measures (e.g. limiting network access, using firewalls) to protect the CPU from being compromised.	<ul style="list-style-type: none"><li>• Web server Function Manual (<a href="https://support.automation.siemens.com/WW/view/en/59193560">https://support.automation.siemens.com/WW/view/en/59193560</a>)</li><li>• Security with SIMATIC S7 controllers System Manual (<a href="https://support.industry.siemens.com/cs/ww/en/view/90885010">https://support.industry.siemens.com/cs/ww/en/view/90885010</a>)</li></ul>
<b>Integrated trace functionality</b>	Trace functionality supports you in troubleshooting and/or optimizing the user program. You can record device tags and evaluate the recordings with the trace and logic analyzer function. Tags are, for example, drive parameters or system and user tags of a CPU. The device saves the recordings. You can read out and permanently save the recordings with the configuration system (ES), if required. The trace and logic analyzer function is therefore suitable for monitoring highly dynamic processes.	Using the trace and logic analyzer function Function Manual ( <a href="https://support.automation.siemens.com/WW/view/en/64897128">https://support.automation.siemens.com/WW/view/en/64897128</a> )

### 3.3 Firmware functions

Function	Description	Additional information
	<p>The trace record can also be displayed through the web server.</p> <p>With the project trace, you can record the variables of multiple devices within a project, for example, a controller and a drive.</p> <p>With the long-term trace, you can record up to 64 different tags for each cycle in a .csv file over a long period (e.g. hours, days).</p>	

<b>OPC UA</b>	<p>With OPC UA, you can exchange data via an open and manufacturer-neutral communication protocol.</p> <p>The CPU can act as OPC UA server. The CPU acting as the OPC UA server can communicate with OPC UA clients.</p> <p>In turn, as an OPC UA client, the CPU can access an OPC UA server, allow the OPC UA server to run methods and read out information from the OPC UA server.</p> <p>The OPC UA Companion Specification allows methods to be specified uniformly and independently of the manufacturer. Using these specified methods, you can easily integrate devices from various manufacturers into your plants and production processes.</p>	<p>Communication Function Manual (<a href="https://support.industry.siemens.com/cs/ww/en/view/59192925">https://support.industry.siemens.com/cs/ww/en/view/59192925</a>)</p>
<b>Configuration control</b>	<p>You can use configuration control to operate different real hardware configurations with a configured maximum configuration of the hardware. Especially in series machine manufacturing, this means you have the option of operating/configuring different configuration variants of a machine with a single project.</p>	<p>ET 200SP System Manual (<a href="https://support.industry.siemens.com/cs/ww/en/view/58649293">https://support.industry.siemens.com/cs/ww/en/view/58649293</a>)</p>
<b>PROFINET IO</b>		
<b>RT (real time)</b>	<p>RT prioritizes PROFINET IO telegrams over standard telegrams. This ensures the required determinism in the automation technology. In this process the data is transferred via prioritized Ethernet telegrams.</p>	<p>PROFINET Function Manual (<a href="https://support.automation.siemens.com/WW/view/en/49948856">https://support.automation.siemens.com/WW/view/en/49948856</a>)</p>
<b>IRT (isochronous real time)</b>	<p>A reserved bandwidth within the send clock is available for IRT data. The reserved bandwidth ensures that the IRT data can be transmitted in time-synchronized intervals, unaffected by other high network loading (e.g. TCP/IP communication or additional real time communication). Update times with maximum determinism can be realized through IRT. Isochronous applications are possible with IRT.</p>	
<b>Isochronous mode</b>	<p>The Isochronous mode system property acquires measured values and process data and processes the signals in a fixed system clock. Isochronous mode thus contributes to high control quality and hence to greater manufacturing precision. Isochronous mode reduces possible fluctuations of the process reaction times to a minimum. Time-assured processing makes higher machine cycles possible.</p>	

MRP (Media Redundancy Protocol)	<p>It is possible to establish redundant networks via the Media Redundancy Protocol. Redundant transmission links (ring topology) ensure that an alternative communication path is made available if a transmission link fails. The PROFINET devices that are part of this redundant network form an MRP domain.</p> <p>RT operation is possible with the use of MRP.</p>	
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### 3.3 Firmware functions

Function	Description	Additional information
MRPD (Media Redundancy with Planned Duplication)	The advantage of the MRP extension MRPD is that, in the event of a failure of a device or a line in the ring, all other devices continue to be supplied with IO data without interruption and with short update times. MRPD is based on IRT and MRP. To realize media redundancy with short update times, the PROFINET devices participating in the ring send their data in both directions. The devices receive this data at both ring ports so that there is no reconfiguration time.	PROFINET Function Manual ( <a href="https://support.automation.siemens.com/WW/view/en/49948856">https://support.automation.siemens.com/WW/view/en/49948856</a> )
Shared device	The “Shared device” function allows you to divide the modules or submodules of an IO device up among different IO controllers. Numerous IO controllers are often used in larger or widely distributed systems. Without the “Shared device” function, each I/O module of an IO device is assigned to the same IO controller. Therefore, if sensors in close proximity to each other need to provide data to different IO controllers, multiple IO devices are required. The “Shared device” function allows the modules or submodules of an IO device to be divided up among different IO controllers, thus allowing flexible automation concepts. You can, for example, combine I/O modules that are physically close to each other in one IO device.	
PROFenergy	PROFenergy is a PROFINET-based data interface for switching off consumers centrally and with full coordination during pause times regardless of the manufacturer or device type. The goal is that the process is only provided with the energy that is absolutely required. The majority of the energy is saved by the process; the PROFINET device itself only contributes a few watts of savings potential.	
Integrated technology		



Motion Control	<p>The CPUs support the S7-1500 Motion Control functions via the technology objects speed axes, positioning axes, synchronized axes, external encoders, cams, cam tracks, and measuring inputs.</p> <ul style="list-style-type: none"> <li>• Speed-controlled axis for controlling a drive with speed specification</li> <li>• Positioning axis for position-controlled positioning of a drive</li> <li>• Synchronous axis to interconnect with a master value. The axis is synchronized to the master axis position.</li> <li>• External encoder for detecting the actual position of an encoder and its use as a master value for synchronous operation</li> <li>• Cams, cam track for position-dependent generation of switching signals</li> <li>• Measuring input for fast, accurate, and event-dependent sensing of actual positions</li> </ul> <p>You program the technology objects with Motion Control instructions according to PLCopen.</p>	<p>Motion Control topic page (<a href="https://support.industry.siemens.com/cs/ww/en/view/109751049">https://support.industry.siemens.com/cs/ww/en/view/109751049</a>)</p>
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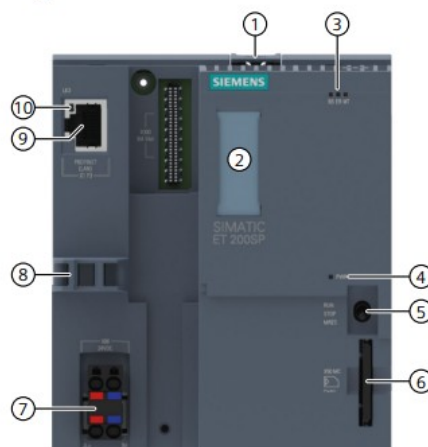
Function	Description	Additional information
Integrated closed-loop control functionality	<ul style="list-style-type: none"> <li>•PID Compact (continuous PID controller)</li> <li>•PID 3Step (step controller for integrating actuators)</li> <li>•PID Temp (temperature controller for heating and cooling with two separate actuators)</li> </ul>	<p>PID control Function Manual (<a href="https://support.industry.siemens.com/cs/ww/en/view/1108210036">https://support.industry.siemens.com/cs/ww/en/view/1108210036</a>)</p>
Integrated safety		
Know-how protection	The know-how protection protects user blocks against unauthorized access and modifications.	
Copy protection	Copy protection links user blocks to the serial number of the SIMATIC Memory Card or to the serial number of the CPU. User programs cannot run without the corresponding SIMATIC Memory Card or CPU.	
Local user management (as of FW version V 3.1)	Improved management of users, roles, and CPU function rights (User Management & Access Control, UMAC). You can use the local user management in the editor to manage all project users along with their rights (e.g. access rights) for users and roles of the project in the TIA Portal.	
Access protection (up to FW version V3.0)	You can use authorization levels to assign separate rights to different user groups.	
		ET 200SP System Manual ( <a href="https://support.industry.siemens.com/cs/ww/en/view/1108210036">https://support.industry.siemens.com/cs/ww/en/view/1108210036</a> )

Integrity protection	The CPUs feature an integrity protection function by default. This helps to detect any manipulation of the engineering data on the SIMATIC Memory Card or during data transfer between the TIA Portal and the CPU, and to check communication from a SIMATIC HMI system to the CPU for possible manipulation of engineering data. The user receives a corresponding message about manipulation of engineering data detected by the integrity protection.
Password provider	As an alternative to manual password input you can connect a password provider to STEP 7. A password provider offers the following advantages: <ul style="list-style-type: none"> <li>•Convenient handling of passwords. STEP 7 reads the password automatically for the blocks. This saves you time.</li> <li>•Optimum block protection because the users do not know the password itself.</li> </ul>

### 3.4 Operating and display elements

#### 3.4.1 Front view of the module

The figure shows the CPU 1512SP-1 PN.



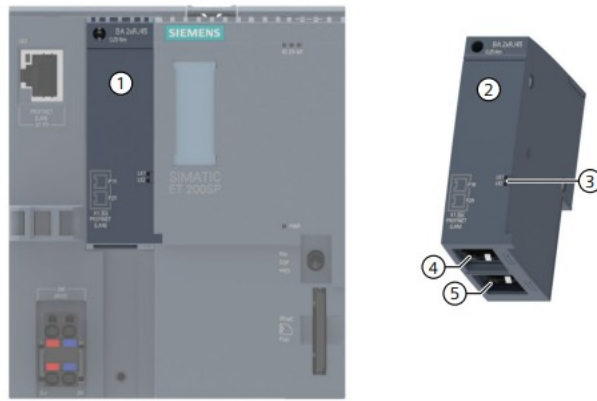
- ① Mounting rail release
- ② Labeling strips
- ③ LEDs for status and error displays
- ④ LED for display of the supply voltage
- ⑤ Mode switch
- ⑥ Slot for the SIMATIC Memory Card
- ⑦ Connection for supply voltage (included in scope of supply)
- ⑧ Cable support and attachment for port P3 of the PROFINET interface
- ⑨ Port P3 of the PROFINET interface X1
- ⑩ LEDs for status displays of the PROFINET interface X1

Figure 3-2 Front view without BusAdapter

### 3.5 Mode switch

#### Front view with BusAdapter

The figure on the left shows the CPU 1512SP-1 PN including a plugged BA 2xRJ45 BusAdapter. The BusAdapter is not included in scope of supply. The figure on the right shows a separate view of the BA 2xRJ45 BusAdapter.



- ① BusAdapter BA 2xRJ45
- ② Separate view of the BusAdapter
- ③ LEDs for status displays of the PROFINET interface: LK1 and LK2 on BusAdapter
- ④ Port P1R of the PROFINET interface: RJ45 socket on BusAdapter BA 2xRJ45  
R: Ring port for configuring a ring topology with media redundancy
- ⑤ Port P2R of the PROFINET interface: RJ45 socket on BusAdapter BA 2xRJ45  
R: Ring port for configuring a ring topology with media redundancy

Figure 3-3 Front view of the CPU 1512SP-1 PN with BA 2xRJ45 BusAdapter

### 3.5 Mode switch

Use the mode switch to set the CPU operating mode.

The following table shows the position of the switch and the corresponding meaning.

Table 3-1 Mode switch settings

Position	Meaning	Explanation
RUN	RUN mode	The CPU can process the user program.
STOP	STOP mode	The user program is not being executed.
MRES	Memory reset	Position for CPU memory reset.

This section provides information on the pin assignment of the individual interfaces and the block diagram of the CPU 1512SP-1 PN.

### 24 V DC supply voltage (X80)

The connector for the supply voltage is plugged in when the CPU ships from the factory.

The following table shows the signal names and the descriptions of the pin assignment of the 24 V DC supply voltage.

Table 4-1 Pin assignment 24 V DC supply voltage

View	Signal name.°		Description
Connector			
	1	1 L+	+ 24 V DC of the supply voltage
	2	1M	Ground of the supply voltage
	3	2M	Ground of the supply voltage for loop-through 2)
	4	2L+	+ 24 V DC of the supply voltage for loop-through 2)

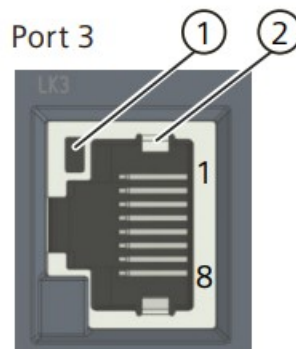
1L+ and 2L+ as well as 1M and 2M are bridged internally

Maximum 10 A permitted

### PROFINET IO interface on the CPU (X1 P3)

The assignment corresponds to the Ethernet standard for an RJ45 connector.

- When autonegotiation is deactivated, the RJ45 socket is allocated as a switch (MDI-X).
- If autonegotiation is activated, then autocrossing is active and the RJ45 socket has either a device assignment (MDI) or switch assignment (MDI-X).



1. LINK LED for port P3 (green LED on CPU)
2. Shielding

### BusAdapter

The following BusAdapters can be selected for use with the CPU 1512SP-1 PN :

- BusAdapter BA 2×RJ45
- BusAdapter BA SCRJ/RJ45
- BusAdapter BA LC/RJ45
- BusAdapter BA 2×FC
- BusAdapter BA 2xSCRJ
- BusAdapter BA SCRJ/FC
- BusAdapter BA 2xLC
- BusAdapter BA LC/FC
- BusAdapter BA 2xM12

For more information on the various BusAdapters, please refer to the SIMATIC ET 200SP BusAdapter (<https://support.industry.siemens.com/cs/us/en/view/109751716>) Equipment Manual.

### Reference

You can find more information on the topics of “Connecting the CPU” and “Accessories/spare parts” in the ET 200SP distributed I/O system (<https://support.automation.siemens.com/WW/view/en/58649293>) System Manual.

### Assignment of the MAC addresses

The MAC address is a globally unique device identifier that is assigned to each PROFINET device in the factory. Its 6 bytes are divided into 3 bytes for the manufacturer ID and 3 bytes for the device ID (serial number). The front of the CPU 1512SP-1 PN is lasered with the MAC address of the PROFINET interface.

The PROFINET interface X1 of the CPU 1512SP-1 PN has three ports. Port 3 is located on the CPU. Ports 1 and 2 are located on the optional BusAdapter. In addition to the PROFINET interface, each PROFINET port also has a separate MAC address. There is therefore a total of four MAC addresses for the CPU 1512SP-1 PN.

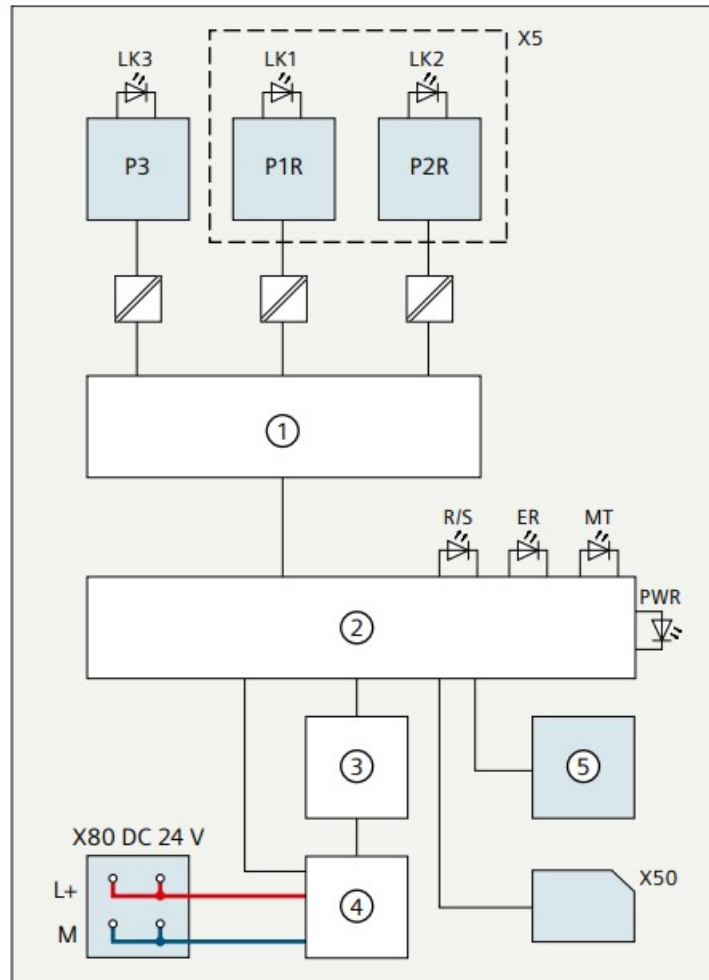
The MAC addresses of the PROFINET ports are needed for the LLDP protocol, for example for the neighborhood discovery function. The table below shows how the MAC addresses are assigned.

Table 4-2 Assignment of the MAC addresses

	Assignment
<b>MAC address 1</b>	PROFINET interface X1 <ul style="list-style-type: none"> <li>Visible in STEP 7 for accessible devices</li> <li>Lasered on the front of the CPU (start of the number range)</li> </ul>
<b>MAC address 2</b>	Port X1 P1R (required for LLDP, for example)
<b>MAC address 3</b>	Port X1 P2R (required for LLDP, for example)
<b>MAC address 4</b>	Port X1 P3 (required for LLDP, for example)

### Block diagram

The following figure shows the block diagram of the CPU 1512SP-1 PN.



1. PROFINET switch
  2. Electronics
  3. Backplane bus interface
  4. Internal supply voltage
  5. RUN/STOP/MRES mode selector
- X5 BusAdapter  
X50 SIMATIC Memory Card  
X80 24 V DC Infeed of supply voltage  
P1R PROFINET interface X1 Port 1  
P2R PROFINET interface X1 Port 2  
P3 PROFINET interface X1 Port 3

- L+ 24 V DC supply voltage
- M Ground
- LK1, 2, 3 LED Link TX/RX (green)
- R/S RUN/STOP LED (green/yellow)
- ER ERROR LED (red)
- MT MAINT LED (yellow)
- PWR POWER LED (green)

Figure 4-1 Block diagram of the CPU 1512SP-1 PN

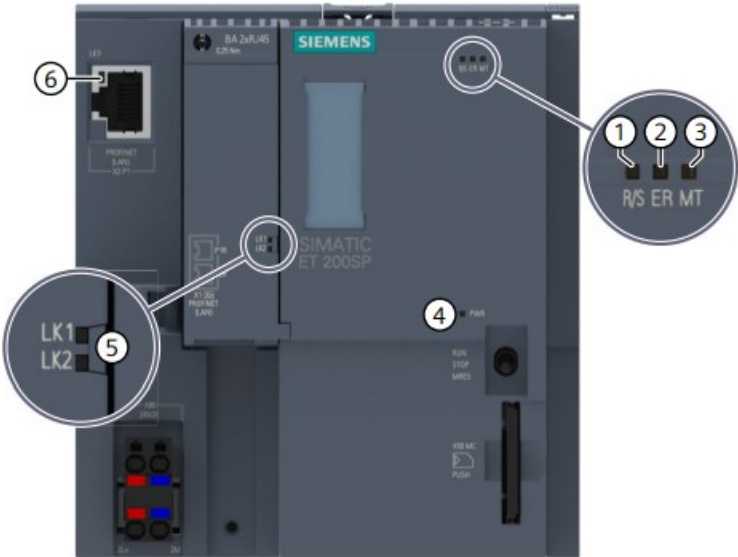
Interrupts, error messages, diagnostics and system alarms

The status and error displays of the CPU 1512SP-1 PN are described below. You will find additional information on “Interrupts” in the STEP 7 online help. You can find additional information on the topics of “Diagnostics” and “System alarms” in the Diagnostics (<https://support.automation.siemens.com/WW/view/en/59192926>) function manual.

5.1 Status and error display of the CPU

LED displays

The figure below shows the LED displays of the CPU 1512SP-1 PN and the BA 2xRJ45 BusAdapter.

















1. RUN/STOP LED (green/yellow LED)
2. ERROR LED (red LED)
3. MAINT LED (yellow LED)
4. POWER LED (green LED)
5. LINK RX/TX-LED for the ports X1 P1 and X1 P2 (green LEDs on the BusAdapter)
6. LINK RX/TX LED for port X1 P3 (green LED on the CPU)





Figure 5-1 LED displays on the CPU and BusAdapter

Meaning of the POWER, RUN/STOP, ERROR and MAINT LEDs

CPU 1512SP-1 PN features an LED for monitoring the supply voltage of the electronics (PWR) and three LEDs for displaying the current operating and diagnostics status. The following table shows the meaning of the various combinations of colors for the POWER, RUN/STOP, ERROR and MAINT LEDs.





Table 5-1 Meaning of the LEDs

POWER LED	RUN/STOP LED	ERROR LED	MAINT LED	Meaning
 LED off	 LED off	 LED off	 LED off	Missing or insufficient supply voltage on the CPU.
 LED lit green	 LED off	 LED flashes red	 LED off	An error has occurred.
 LED lit green	 LED lit green	 LED off	 LED off	CPU is in RUN mode.
 LED lit green	 LED lit green	 LED off	 LED lit yellow	Maintenance demanded for the plant. You need to check/replace the affected hardware within a short period of time.
				Active Force job.
				OPC UA server of the CPU expects initial trust lists and CRLs via GDS Push function.
 LED lit green	 LED lit green	 LED flashes red	 LED off	A diagnostics event is pending. The CPU is in RUN mode.
 LED lit green	 LED lit yellow	 LED flashes red	 LED off	A diagnostics event is pending. The CPU is in STOP mode.
 LED lit green	 LED lit yellow	 LED off	 LED flashes yellow	Firmware update using SIMATIC Memory Card successfully completed.
 LED lit green	 LED lit yellow	 LED off	 LED off	CPU is in STOP mode.
				CPU runs a program with active breakpoints. The program is at a breakpoint.
 LED lit green	 LED lit yellow	 LED flashes red	 LED flashes yellow	The program on the SIMATIC Memory Card is causing an error.
				Firmware update using SIMATIC Memory Card failed.
				The CPU has detected an error state. Additional information is available via the CPU diagnostic buffer.
 LED lit green	 LED flashes yellow	 LED off	 LED off	CPU is performing internal activities during STOP, e.g. startup after STOP.
				Download of the user program from the SIMATIC Memory Card
				CPU carries out a program with active breakpoint. The program is presently moving from one breakpoint to another.

				Firmware update is being performed.
 LED lit green	 LED flashes yellow/green	 LED off	 LED off	Startup (transition from STOP → RUN)

## Interrupts, error messages, diagnostics and system alarms




### 5.1 Status and error display of the CPU

POWER LED	RUN/STOP LED	ERROR LED	MAINT LED	Meaning
 LED lit green	 LED flashes yellow/green	 LED flashes red	 LED flashes yellow	Startup (CPU booting)
				LED testing during startup.
				Flash LEDs

#### Meaning of the LINK LED

Each port has a LINK LED (LK1, LK2, LK3). The table below shows the various “LED scenarios” of ports for the CPU 1512SP-1 PN.

Table 5-2 Meaning of the LEDs

LINK LED	Meaning
 LED off	There is no Ethernet connection between the PROFINET interface of the PROFINET device and the communication partner. No data is currently being sent/received via the PROFINET interface. There is no LINK connection.
 LED flashes green	The CPU is performing an “LED flash test”.
 LED lit green	There is an Ethernet connection between the PROFINET interface of your PROFINET device and a communication partner.

#### NOTE

##### “LED” instruction

You can read the status (e.g. “On” or “Off”) of LEDs of a CPU or a module using the “LED” instruction. Note, however, that it is not possible to read the LED status of the LINK RX/TX LEDs on all S7-1500 CPUs.

You can find additional information on the “LED” instruction in the STEP 7 online help.

### Technical specifications

The following table shows the technical specifications as of 11/2023. You can find a data sheet with the latest technical specifications on the Internet (<https://support.industry.siemens.com/cs/ww/en/pv/6ES7512-1DM03-0AB0/t?dl=en>).

Article number	6ES7512-1DM03-0AB0
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<b>General information</b>	
Product type designation	CPU 1512SP-1 PN
HW functional status	FS03
Firmware version	V3.1
• FW update possible	Yes
<b>Product function</b> <ul style="list-style-type: none"> <li>• I&amp;M data</li> <li>• Module swapping during operation (hot swapping)</li> <li>• Isochronous mode</li> <li>• SysLog</li> </ul>	Yes; I&M0 to I&M3
	Yes; Multi-hot swapping
	Yes; only with PROFINET; with minimum OB 6x
	cycle of 500 µs
	Yes
<b>Configuration control</b>	Yes
via dataset	
<b>Control elements</b>	1
Mode selector switch	
<b>Supply voltage</b>	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
<b>Mains buffering</b> <ul style="list-style-type: none"> <li>• Mains/voltage failure stored energy time</li> </ul>	10 ms
<b>Input current</b>	

Current consumption (rated value)	0.48 A
Current consumption, max.	0.7 A
Inrush current, max.	1.34 A; Rated value
$I^2t$	0.3 A <sup>2</sup> ·s
<b>Power</b>	8.05 W
Infeed power to the backplane bus	
<b>Power loss</b>	3.5 W
Power loss, typ.	

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<b>Memory</b>	1 Yes
Number of slots for SIMATIC memory card SIMATIC memory card required	
<b>Work memory</b> <ul style="list-style-type: none"> <li>integrated (for program)</li> <li>integrated (for data)</li> </ul>	400 kbyte 2 Mbyte
<b>Load memory</b> <ul style="list-style-type: none"> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
<b>Backup</b> <ul style="list-style-type: none"> <li>maintenance-free</li> </ul>	Yes
<b>CPU processing times</b>	25 ns 32 ns 42 ns 170 ns
for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. for floating point arithmetic, typ.	
<b>CPU-blocks</b>	4 000; Blocks (OB, FB, FC, DB) and UDTs
Number of elements (total)	
<b>DB</b> <ul style="list-style-type: none"> <li>Number range</li> <li>Size, max.</li> </ul>	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
<b>FB</b> <ul style="list-style-type: none"> <li>Number range</li> <li>Size, max.</li> </ul>	0 ... 65 535 400 kbyte
<b>FC</b> <ul style="list-style-type: none"> <li>Number range</li> <li>Size, max.</li> </ul>	0 ... 65 535 400 kbyte
<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>

<b>OB</b> <ul style="list-style-type: none"> <li>• Size, max.</li> <li>• Number of free cycle OBs</li> <li>• Number of time alarm OBs</li> <li>• Number of delay alarm OBs</li> <li>• Number of cyclic interrupt OBs</li> <li>• Number of process alarm OBs</li> <li>• Number of DPV1 alarm OBs</li> <li>• Number of isochronous mode OBs</li> <li>• Number of technology synchronous alarm OBs</li> <li>• Number of startup OBs</li> <li>• Number of asynchronous error OBs</li> <li>• Number of synchronous error OBs</li> <li>• Number of diagnostic alarm OBs</li> </ul>	400 kbyte 100 20 20 20; With minimum OB 3x cycle of 250 µs 50 3 1 2 100 4 2 1
<b>Nesting depth</b> <ul style="list-style-type: none"> <li>• per priority class</li> </ul>	24
<b>Counters, timers and their retentivity</b>	
<b>S7 counter</b> <ul style="list-style-type: none"> <li>• Number</li> </ul> <b>Retentivity</b> – adjustable	2 048 Yes
<b>IEC counter</b> <ul style="list-style-type: none"> <li>• Number</li> </ul> <b>Retentivity</b> – adjustable	Any (only limited by the main memory) Yes
<b>S7 times</b> <ul style="list-style-type: none"> <li>• Number</li> </ul> <b>Retentivity</b> – adjustable	2 048 Yes
<b>IEC timer</b> <ul style="list-style-type: none"> <li>• Number</li> </ul> <b>Retentivity</b> – adjustable	Any (only limited by the main memory) Yes

<b>Data areas and their retentivity</b>	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Retentive data area (incl. timers, counters, flags), max.	

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<b>Flag</b> <ul style="list-style-type: none"> <li>• Size, max.</li> <li>• Number of clock memories</li> </ul>	16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
<b>Data blocks</b> <ul style="list-style-type: none"> <li>• Retentivity adjustable</li> <li>• Retentivity preset</li> </ul>	Yes No
<b>Local data</b> <ul style="list-style-type: none"> <li>• per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
<b>Address area</b>	2 048; max. number of modules / submodules
Number of IO modules	
<b>I/O address area</b> <ul style="list-style-type: none"> <li>• Inputs</li> <li>• Outputs</li> </ul> <b>per integrated IO subsystem</b> <ul style="list-style-type: none"> <li>– Inputs (volume)</li> <li>– Outputs (volume)</li> </ul> <b>per CM/CP</b> <ul style="list-style-type: none"> <li>– Inputs (volume)</li> <li>– Outputs (volume)</li> </ul>	32 kbyte; All inputs are in the process image 32 kbyte; All outputs are in the process image 8 kbyte 8 kbyte 8 kbyte 8 kbyte
<b>Subprocess images</b> <ul style="list-style-type: none"> <li>• Number of subprocess images, max.</li> </ul>	32
<b>Address space per module</b> <ul style="list-style-type: none"> <li>• Address space per module, max.</li> </ul>	288 byte; For input and output data respectively

<b>Address space per station</b> <ul style="list-style-type: none"> <li>Address space per station, max.</li> </ul>	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
<b>Hardware configuration</b>	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. I E/PB-Link)
Number of distributed IO systems	
<b>Number of DP masters</b> <ul style="list-style-type: none"> <li>Via CM</li> </ul>	1
<b>Number of IO Controllers</b> <ul style="list-style-type: none"> <li>integrated</li> <li>Via CM</li> </ul>	1 0

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<b>Rack</b> <ul style="list-style-type: none"> <li>• Modules per rack, max.</li> <li>• Quantity of operable ET 200SP modules, max.</li> <li>• Quantity of operable ET 200AL modules, max.</li> <li>• Number of lines, max.</li> </ul>	82; CPU + 64 modules + server module (mount- ing wi dth max. 1 m) + 16 ET 200AL modules 64 16 1
<b>PtP CM</b> <ul style="list-style-type: none"> <li>• Number of PtP CMs</li> </ul>	the number of connectable PtP CMs is only lim- ited by the number of available slots
<b>Time of day</b>	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ .: 2 s
<b>Clock</b> <ul style="list-style-type: none"> <li>• Type</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> </ul>	
<b>Operating hours counter</b> <ul style="list-style-type: none"> <li>• Number</li> </ul>	16
<b>Clock synchronization</b> <ul style="list-style-type: none"> <li>• supported</li> <li>• to DP, master</li> <li>• to DP, slave</li> <li>• in AS, master</li> <li>• in AS, slave</li> <li>• on Ethernet via NTP</li> </ul>	Yes Yes; Via CM DP module Yes; Via CM DP module Yes Yes Yes
<b>Interfaces</b>	1 1; Via CM DP module No
Number of PROFINET interfaces Number of PROFIBUS interfaces Optical interface	
<b>1. Interface</b>	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45 3; 1. integr. + 2. via BusAdapter Yes Yes; compatible BusAdapters: BA 2x RJ45, BA 2x M12, BA 2x FC, BA 2x LC, BA LC/RJ45, BA LC/FC, B A 2x SCRJ, BA SCRJ/RJ45, BA SCRJ/FC
<b>Interface types</b> <ul style="list-style-type: none"> <li>• RJ 45 (Ethernet)</li> <li>• Number of ports</li> <li>• integrated switch</li> <li>• BusAdapter (PROFINET)</li> </ul>	

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<b>Protocols</b> <ul style="list-style-type: none"> <li>• IP protocol</li> <li>• PROFINET IO Controller</li> <li>• PROFINET IO Device</li> <li>• SIMATIC communication</li> <li>• Open IE communication</li> <li>• Web server</li> <li>• Media redundancy</li> </ul>	<p>Yes; IPv4 Yes</p> <p>Yes Yes</p> <p>Yes; Optionally also encrypted Yes</p> <p>Yes</p>
<b>PROFINET IO Controller Services</b> <ul style="list-style-type: none"> <li>– Isochronous mode</li> <li>– Direct data exchange</li> <li>– IRT</li> <li>– PROFIenergy</li> <li>– Prioritized startup</li> <li>– Number of connectable IO Devices, max.</li> <li>– Of which IO devices with IRT, max.</li> <li>– Number of connectable IO Devices for RT, max.</li> <li>– of which in line, max.</li> <li>– Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>– Number of IO Devices per tool, max.</li> <li>– Updating times</li> <li>– PROFINET Security Class</li> </ul> <b>Update time for IRT</b> <ul style="list-style-type: none"> <li>– for send cycle of 250 µs</li> <li>– for send cycle of 500 µs</li> <li>– for send cycle of 1 ms</li> <li>– for send cycle of 2 ms</li> <li>– for send cycle of 4 ms</li> <li>– With IRT and parameterization of “odd” send cycles</li> </ul>	<p>Yes</p> <p>Yes; Requirement: IRT and isochronous mode (MRPD optional)</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes; Max. 32 PROFINET devices</p> <p>128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET</p> <p>64</p> <p>128</p> <p>128</p> <p>8; in total across all interfaces</p> <p>8</p> <p>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</p> <p>1</p> <p>250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive</p> <p>500 µs to 8 ms</p> <p>1 ms to 16 ms</p> <p>2 ms to 32 ms</p> <p>4 ms to 64 ms</p> <p>Update time = set “odd” send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)</p>

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<b>Update time for RT</b> <ul style="list-style-type: none"> <li>– for send cycle of 250 µs</li> <li>– for send cycle of 500 µs</li> <li>– for send cycle of 1 ms</li> <li>– for send cycle of 2 ms</li> <li>– for send cycle of 4 ms</li> </ul>	<p>250 µs to 128 ms</p> <p>500 µs to 256 ms</p> <p>1 ms to 512 ms</p> <p>2 ms to 512 ms</p> <p>4 ms to 512 ms</p>



<b>PROFINET IO Device Services</b> <ul style="list-style-type: none"> <li>– Isochronous mode</li> <li>– IRT</li> <li>– PROFIenergy</li> <li>– Shared device</li> <li>– Number of IO Controllers with shared device, max.</li> <li>– activation/deactivation of I-devices</li> <li>– Asset management record</li> <li>– PROFINET Security Class</li> </ul>	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program SNMP Configuration and DCP Read Only
<b>2. Interface</b>	
<b>Interface types</b> <ul style="list-style-type: none"> <li>• RS 485</li> <li>• Number of ports</li> </ul>	Yes; Via CM DP module 1
<b>Protocols</b> <ul style="list-style-type: none"> <li>• PROFIBUS DP master</li> <li>• PROFIBUS DP slave</li> <li>• SIMATIC communication</li> </ul>	Yes Yes Yes
<b>PROFIBUS DP master</b> <ul style="list-style-type: none"> <li>• Number of connections, max.</li> <li>• Number of DP slaves, max.</li> </ul> <b>Services</b> <ul style="list-style-type: none"> <li>– Equidistance</li> <li>– Isochronous mode</li> <li>– Activation/deactivation of DP slaves</li> </ul>	48; Of which 4 each reserved for ES and HMI 125; In total, up to 512 distributed I/O devices can be c onnected via AS-i, PROFIBUS or PROFINET No No Yes
<b>Interface types</b>	
<b>RJ 45 (Ethernet)</b> <ul style="list-style-type: none"> <li>• 100 Mbps</li> <li>• Autonegotiation</li> <li>• Autocrossing</li> <li>• Industrial Ethernet status LED</li> </ul>	Yes Yes Yes Yes

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<b>Update time for RT</b> <ul style="list-style-type: none"> <li>– for send cycle of 250 µs</li> <li>– for send cycle of 500 µs</li> <li>– for send cycle of 1 ms</li> <li>– for send cycle of 2 ms</li> <li>– for send cycle of 4 ms</li> </ul>	250 µs to 128 ms 500 µs to 256 ms 1 ms to 512 ms 2 ms to 512 ms 4 ms to 512 ms
<b>PROFINET IO Device Services</b> <ul style="list-style-type: none"> <li>– Isochronous mode</li> <li>– IRT</li> <li>– PROFINergy</li> <li>– Shared device</li> <li>– Number of IO Controllers with shared device, max.</li> <li>– activation/deactivation of I-devices</li> <li>– Asset management record</li> <li>– PROFINET Security Class</li> </ul>	No Yes Yes; per user program Yes 4 Yes; per user program Yes; per user program SNMP Configuration and DCP Read Only
<b>2. Interface</b>	
<b>Interface types</b> <ul style="list-style-type: none"> <li>• RS 485</li> <li>• Number of ports</li> </ul>	Yes; Via CM DP module 1
<b>Protocols</b> <ul style="list-style-type: none"> <li>• PROFIBUS DP master</li> <li>• PROFIBUS DP slave</li> <li>• SIMATIC communication</li> </ul>	Yes Yes Yes
<b>PROFIBUS DP master</b> <ul style="list-style-type: none"> <li>• Number of connections, max.</li> <li>• Number of DP slaves, max.</li> </ul> <b>Services</b> <ul style="list-style-type: none"> <li>– Equidistance</li> <li>– Isochronous mode</li> <li>– Activation/deactivation of DP slaves</li> </ul>	48; Of which 4 each reserved for ES and HMI 125; In total, up to 512 distributed I/O devices can be c onnected via AS-i, PROFIBUS or PROFINET No No Yes
<b>Interface types</b>	
<b>RJ 45 (Ethernet)</b> <ul style="list-style-type: none"> <li>• 100 Mbps</li> <li>• Autonegotiation</li> <li>• Autocrossing</li> <li>• Industrial Ethernet status LED</li> </ul>	Yes Yes Yes Yes

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<ul style="list-style-type: none"> <li>• UDP <ul style="list-style-type: none"> <li>– Data length, max.</li> <li>– UDP multicast</li> </ul> </li> <li>• DHCP</li> <li>• DNS</li> <li>• SNMP</li> <li>• DCP</li> <li>• LLDP</li> <li>• Encryption</li> </ul>	<p>Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes; max. 78 multicast circuits</p> <p>Yes Yes Yes Yes Yes Yes; Optional</p>
<b>Web server</b> <ul style="list-style-type: none"> <li>• HTTP</li> <li>• HTTPS</li> </ul>	<p>Yes; Standard and user pages Yes; Standard and user pages</p>
<b>OPC UA</b> <ul style="list-style-type: none"> <li>• Runtime license required</li> <li>• OPC UA Client <ul style="list-style-type: none"> <li>– Application authentication</li> <li>– Security policies</li> <li>– User authentication</li> <li>– Number of connections, max.</li> <li>– Number of nodes of the client interfaces, recommended max.</li> <li>– Number of elements for one call of PC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max.</li> <li>– Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.</li> <li>– Number of elements for one call of OPC-UA_MethodGetHandleList, max.</li> <li>– Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>– Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>– Number of registerable nodes, max.</li> <li>– Number of registerable method calls of OPC-UA_MethodCall, max.</li> <li>– Number of inputs/outputs when calling OPC-UA_MethodCall, max.</li> </ul> </li> </ul>	<p>Yes; “Small” license required Yes; Data Access (registered Read/Write), Method Call</p> <p>Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 “anonymous” or by user name &amp; password</p> <p>4 1 000 300 20 100 1 5 5 000 100 20</p>

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<ul style="list-style-type: none"> <li>• OPC UA Server <ul style="list-style-type: none"> <li>– Application authentication</li> <li>– Security policies</li> <li>– User authentication</li> <li>– GDS support (certificate management)</li> <li>– Number of sessions, max.</li> <li>– Number of accessible variables, max.</li> <li>– Number of registerable nodes, max.</li> <li>– Number of subscriptions per session, max.</li> <li>– Sampling interval, min.</li> <li>– Publishing interval, min.</li> <li>– Number of server methods, max.</li> <li>– Number of inputs/outputs per server method, max.</li> <li>– Number of monitored items, recommended max.</li> <li>– Number of server interfaces, max.</li> <li>– Number of nodes for user-defined server interfaces, max.</li> </ul> </li> <li>• Alarms and Conditions <ul style="list-style-type: none"> <li>– Number of program alarms</li> <li>– Number of alarms for system diagnostics</li> </ul> </li> </ul>	<p>Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms &amp; Condition (A&amp;C), Custom Address Space</p> <p>Yes</p> <p>available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss</p> <p>“anonymous” or by user name &amp; password Yes</p> <p>32</p> <p>50 000</p> <p>10 000</p> <p>50</p> <p>100 ms</p> <p>200 ms</p> <p>20</p> <p>20</p> <p>4 000; for 1 s sampling interval and 1 s send interval</p> <p>10 of each “Server interfaces” / “Companion specification” type and 20 of the type “Reference namespace”</p> <p>15 000</p> <p>Yes 100</p> <p>50</p>
<b>Further protocols</b> <ul style="list-style-type: none"> <li>• MODBUS</li> </ul>	Yes; MODBUS TCP
<b>57 message functions</b>	32
Number of login stations for message functions, max.	250
number of subscriptions, max.	2 000
number of tags/attributes for subscriptions, max.	Yes
Program alarms	5 000; Program messages are generated by the “Program_Alarm” block, ProDiag or GRAPH
Number of configurable program messages, max.	5 000
Number of loadable program messages in RUN, max.	5 000

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<b>Test commissioning functions</b>	Yes; Parallel online access possible for up to 5 engineering systems
Joint commission (Team Engineering)	Yes; Up to 8 simultaneously (in total across all ES clients)
Status block Single step	No
Number of breakpoints	8
Profiling	Yes
<b>Status/control</b> <ul style="list-style-type: none"> <li>• Status/control variable</li> <li>• Variables</li> <li>• Number of variables, max. <ul style="list-style-type: none"> <li>– of which status variables, max.</li> <li>– of which control variables, max.</li> </ul> </li> </ul>	Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
<b>Forcing</b> <ul style="list-style-type: none"> <li>• Forcing</li> <li>• Forcing, variables</li> <li>• Number of variables, max.</li> </ul>	Yes Peripheral inputs/outputs 200
<b>Diagnostic buffer</b> <ul style="list-style-type: none"> <li>• present</li> <li>• Number of entries, max. <ul style="list-style-type: none"> <li>– of which powerfail-proof</li> </ul> </li> </ul>	Yes 1 000 500
<b>Traces</b> <ul style="list-style-type: none"> <li>• Number of configurable Traces</li> <li>• Memory size per trace, max.</li> </ul>	4 512 kbyte
<b>Interrupts/diagnostics/status information</b>	
<b>Diagnostics indication LED</b> <ul style="list-style-type: none"> <li>• RUN/STOP LED</li> <li>• ERROR LED</li> <li>• MAINT LED</li> <li>• Monitoring of the supply voltage (PWR-LED)</li> <li>• Connection display LINK TX/RX</li> </ul>	Yes Yes Yes Yes Yes

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<b>Supported technology objects</b>	<p>Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool</p> <p>1 120</p> <p>40</p> <p>80</p> <p>160</p> <p>80</p> <p>20</p> <p>160</p> <p>40</p> <p>11</p> <p>14</p> <p>Yes; Universal PID controller with integrated optimization</p> <p>Yes; PID controller with integrated optimization for valves</p> <p>Yes; PID controller with integrated optimization for temperature</p> <p>Yes</p>
<p>Motion Control</p> <ul style="list-style-type: none"> <li>• Number of available Motion Control resources for technology objects</li> <li>• Required Motion Control resources <ul style="list-style-type: none"> <li>– per speed-controlled axis</li> <li>– per positioning axis</li> <li>– per synchronous axis</li> <li>– per external encoder</li> <li>– per output cam</li> <li>– per cam track</li> <li>– per probe</li> </ul> </li> <li>• Positioning axis <ul style="list-style-type: none"> <li>– Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>– Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> </li> </ul> <p>Controller</p> <ul style="list-style-type: none"> <li>• PID_Compact</li> <li>• PID_3Step</li> <li>• PID-Temp Counting and measuring</li> <li>• High-speed counter</li> </ul>	
<b>Ambient conditions</b>	
<p><b>Ambient temperature during operation</b></p> <ul style="list-style-type: none"> <li>• horizontal installation, min.</li> <li>• horizontal installation, max.</li> <li>• vertical installation, min.</li> <li>• vertical installation, max.</li> </ul>	
<p><b>Altitude during operation relating to sea level</b></p> <ul style="list-style-type: none"> <li>• Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
<b>configuration / header</b>	
<b>configuration / programming / header</b>	

<b>Article number</b>	<b>6ES7512-1DM03-0AB0</b>
<b>Programming language</b> <ul style="list-style-type: none"> <li>– LAD</li> <li>– FBD</li> <li>– STL</li> <li>– SCL</li> <li>– CFC</li> <li>– GRAPH</li> </ul>	Yes Yes Yes Yes Yes Yes
<b>Know-how protection</b> <ul style="list-style-type: none"> <li>• User program protection/password protection</li> <li>• Copy protection</li> <li>• Block protection</li> </ul>	Yes Yes Yes
<b>Access protection</b> <ul style="list-style-type: none"> <li>• protection of confidential configuration data</li> <li>• Protection level: Write protection</li> <li>• Protection level: Read/write protection</li> <li>• Protection level: Write protection for Failsafe</li> <li>• Protection level: Complete protection</li> <li>• User administration</li> </ul>	Yes Yes Yes No Yes Yes 
<b>programming / cycle time monitoring / header</b> <ul style="list-style-type: none"> <li>• lower limit</li> <li>• upper limit</li> </ul>	adjustable minimum cycle time adjustable maximum cycle time
<b>Dimensions</b>	100 mm 117 mm 75 mm
Width Height Depth	
<b>Weights</b>	265 g
Weight, approx.	

### General technical specifications

You can find information on the general technical specifications, such as standards and approvals, electromagnetic compatibility, protection class, etc. in the ET 200SP distributed I/O system (<https://support.automation.siemens.com/WW/view/en/58649293>) System Manual.

### Dimension drawing

This section contains a dimension drawing of the module mounted on a mounting rail. Always observe the specified dimensions for installation in cabinets, control rooms, etc.

### Dimension drawing of the CPU 1512SP-1 PN





- [!\[\]\(71ac35c616fd8bfda805d579390e24d8\_img.jpg\) SIOS](#)
- [!\[\]\(b10a8b91056068472be58f587e00cb47\_img.jpg\) SIOS](#)
- [!\[\]\(26a0aa65ffdf9b4c0922ec277970eeda\_img.jpg\) SIOS](#)
- [!\[\]\(94aeee9c39a3a3d10654831c4bdd6b76\_img.jpg\) SIOS](#)
- [!\[\]\(3e6c1aedeeaa8d5deb59d3ee4ab46da3\_img.jpg\) SIOS](#)
- [!\[\]\(c902edf397a6ca641da2827a7619fb31\_img.jpg\) SIOS](#)
- [!\[\]\(2eeb38d109c7620c04b72105577a1616\_img.jpg\) SIOS](#)
- [!\[\]\(9b13254820f9ffd91316055c68d8eb60\_img.jpg\) SIOS](#)
- [!\[\]\(77cc4955267260b8e40fe850d4fd81f6\_img.jpg\) SIOS](#)
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- [!\[\]\(5c387e5a75a789fa99a236343bca2d24\_img.jpg\) SIOS](#)
- [!\[\]\(38bb85a21bd8aa529f78d3d8fa76b623\_img.jpg\) SIOS](#)
- [!\[\]\(30e403e066c2b42c8cfd719e90afa03d\_img.jpg\) Industrial Cybersecurity - Siemens Global](#)
- [User Manual](#)

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