



# Shinko QTC1 Control Module Instruction Manual

[Home](#) » [Shinko](#) » Shinko QTC1 Control Module Instruction Manual 

## Contents

- 1 Shinko QTC1 Control Module
- 2 Preface
- 3 SAFETY PRECAUTIONS
  - 3.1 Meaning of Warning Message on Model Label
- 4 Precautions for Use
  - 4.1 Installation Precautions
  - 4.2 Wiring Precautions
  - 4.3 Operation and Maintenance Precautions
  - 4.4 Compliance with Safety Standards
- 5 Specifications
- 6 Overview
- 7 Model
- 8 Name and Functions
- 9 Communication Parameter Setting
  - 9.1 Selection of Communication Specifications
  - 9.2 Selection of communication speed
  - 9.3 Selection of Module Address
- 10 Mounting
  - 10.1 Mounting
- 11 Wiring
  - 11.1 Terminal Arrangement
  - 11.2 Power Supply and Serial Communication Terminal Arrangement
  - 11.3 Single-phase
  - 11.4 3-phase
  - 11.5 Using Terminal Cover Precaution
- 12 SHINKO TECHNOS CO., LTD.
- 13 Documents / Resources
  - 13.1 References
- 14 Related Posts

# SHINKO



## Preface

Thank you for purchasing our control module [QTC1]. This manual contains instructions for mounting and wiring when operating the control module [QTC1]. To prevent accidents arising from the misuse of this instrument, please ensure the operator receives this manual.



For details on how to use it, refer to the instruction manual (detailed version) of each model. Please access our website from the following URL or QR code to download the instruction manual (detailed version). [https://shinko-technos.co.jp/e/download/d\\_manual\\_download.html#Q](https://shinko-technos.co.jp/e/download/d_manual_download.html#Q)

## Notes

- This instrument should be used in accordance with the specifications described in the manual.
- If it is not used according to the specifications, it may malfunction or cause a fire.
- Be sure to follow the warnings, cautions and notices. If they are not observed, serious injury or malfunction may occur.
- The contents of this instruction manual are subject to change without notice.
- Care has been taken to ensure that the contents of this instruction manual are correct, but if there are any doubts, mistakes or questions, please inform our sales department.
- This instrument is designed to be installed on a DIN rail within a control panel indoors. If it is not, measures must be taken to ensure that the operator does not touch power terminals or other high voltage sections.
- Any unauthorized transfer or copying of this document, in part or in whole, is prohibited.

- Shinko Technos Co., Ltd. is not liable for any damage or secondary damage(s) incurred as a result of using this product, including any indirect damage.

## **SAFETY PRECAUTIONS**

(Be sure to read these precautions before using our products.)

The safety precautions are classified into categories: “Warning” and “Caution”. Depending on circumstances, procedures indicated by Caution may result in serious consequences, so be sure to follow the directions for usage.

**Warning:** Procedures that may lead to dangerous conditions and cause death or serious injury, if not carried out properly.

**Caution:** Procedures that may lead to dangerous conditions and cause superficial to medium injury or physical damage or may degrade or damage the product, if not carried out properly.

### **Warning**

- To prevent an electrical shock or fire, only Shinko or qualified service personnel may handle the inner assembly.
- To prevent an electrical shock, fire, or damage to instrument, parts replacement may only be undertaken by Shinko or qualified service personnel.

### **Safety Precautions**

- To ensure safe and correct use, thoroughly read and understand this manual before using this instrument.
- This instrument is intended to be used for industrial machinery, machine tools and measuring equipment. Verify correct usage after purpose-of-use consultation with our agency or main office. (Never use this instrument for medical purposes with which human lives are involved.)
- External protection devices such as protective equipment against excessive temperature rise, etc. must be installed, as malfunction of this product could result in serious damage to the system or injury to personnel. Proper periodic maintenance is also required.
- This instrument must be used under the conditions and environment described in this manual. Shinko Technos Co., Ltd. does not accept liability for any injury, loss of life or damage occurring due to the instrument being used under conditions not otherwise stated in this manual.

### **Meaning of Warning Message on Model Label**

**Caution:** If do not handle this instrument correctly, may suffer minor or moderate injury or property damage due to fire, malfunction, or electric shock. Please read this manual carefully and fully understand it before using it.

### **Caution with Respect to Export Trade Control Ordinance**

To avoid this instrument from being used as a component in, or as being utilized in the manufacture of weapons of mass destruction (i.e. military applications, military equipment, etc.), please investigate the end users and the final use of this instrument. In the case of resale, ensure that this instrument is not illegally exported.

## Precautions for Use

### Installation Precautions

#### Caution

This instrument is intended to be used under the following environmental conditions (IEC61010-1):

- Pollution degree 2
- Ensure the mounting location corresponds to the following conditions:
- A minimum of dust, and an absence of corrosive gases
- No flammable, explosive gases
- No mechanical vibrations or shocks
- No exposure to direct sunlight, an ambient temperature of -10 to 50°C (14°F to 122°F) that does not change rapidly, and no icing
- An ambient non-condensing humidity of 35 to 85 %RH
- No large capacity electromagnetic switches or cables through which large current is flowing
- No water, oil or chemicals or the vapors of these substances can come into direct contact with the unit.
- When installing this unit within a control panel, please note that ambient temperature of this unit – not the ambient temperature of the control panel – must not exceed 50°C (122°F).
- Otherwise, the life of electronic components (especially electrolytic capacitor) may be shortened.
- Avoid setting this instrument directly on or near flammable material even though the case of this instrument is made of flame-resistant resin.

### Wiring Precautions

#### Caution

- Do not connect two or more control module QTC1-2P (with power supply / communication option) or QTC1-4P (with power supply / communication option) in one unit.
- Do not leave bits of wire in the instrument, because they could cause a fire and malfunction.
- When wiring, use a crimping pliers and a solderless terminal with an insulation sleeve in which an M3 screw fits.
- The terminal block of this instrument has a structure that is wired from the left side. Be sure to insert the lead wire into the terminal of the instrument from the left side and tighten the terminal screw.
- Tighten the terminal screw using the specified torque. If excessive force is applied to the screw when tightening, the screw or case may be damaged.
- Do not pull or bend the lead wire with the terminal as the base point during or after wiring work. It may cause malfunction.
- This instrument does not have a built-in power switch, circuit breaker and fuse. It is necessary to install a power switch, circuit breaker and fuse near the instrument. (Recommended fuse: Time-lag fuse, rated voltage 250 V AC, rated current 3 A)
- When wiring the power supply (24 VDC), do not confuse the polarities.
- Do not apply a commercial power source to the sensor which is connected to the input terminal nor allow the power source to come into contact with the sensor.

- Use the thermocouple and compensation lead wire that match the sensor input specifications of the instrument.
- Use a RTD of a 3-conducting wire type that meets the sensor input specifications of this instrument.
- When using a relay contact output type, externally use a relay according to the capacity of the load to protect the built-in relay contact.
- Separate the input line (thermocouple, RTD, etc.) from the power line and load line.

## **Operation and Maintenance Precautions**

### **Caution**

- It is recommended that auto-tuning (AT) be performed on the trial run.
- Do not touch live terminals. This may cause electrical shock or problems in operation.
- Turn the power supply to the instrument OFF when retightening the terminal or cleaning. Working on or touching the terminal with the power switched ON may result in severe injury or death due to electrical shock.
- Use a soft, dry cloth when cleaning the instrument. (Alcohol based substances may tarnish or deface the unit.)
- As the display section is vulnerable, be careful not to put pressure on, scratch or strike it with a hard object.

## **Compliance with Safety Standards**

### **Caution**

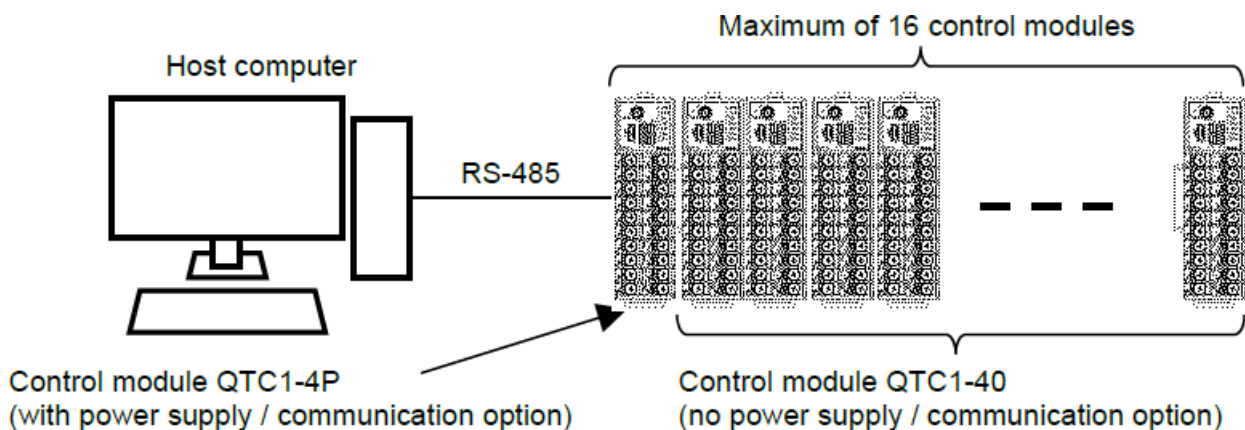
- Use the recommended fuse as described in the instruction manual.
- For analog input
  - When inputting voltage or current, set the input type to match the input specification.
  - Do not use for measurement of circuits that fall into measurement categories II, III, or IV.
  - Do not use for measurement of objects to which a voltage exceeding 30 Vrms or 60 V DC is applied.
- If the instrument is used in a manner not specified by the manufacturer, the protection provided by the instrument may be impaired.
- Use equipment that is reinforced-insulated or double-insulated from the primary power supply for external circuits connected to this instrument.

## **Specifications**

Power supply voltage	24 V DC
Allowable voltage fluctuation	20 to 28 V DC
Power consumption	5 W or less
Indication accuracy (Ambient temp.: 23°C)	Thermocouple input: (Within $\pm 0.2\%$ of each input span) Within 0 °C, within $\pm 0.4\%$ of each input span R, S input, 0 to 200 °C (32 to 392 °F): Within $\pm 6$ °C (12 °F) B input, 0 to 300 °C (32 to 572 °F): Accuracy is not guaranteed.
Event input	RTD input: Within $\pm 0.1\%$ of each input span DC current input, DC voltage input: Within $\pm 0.2\%$ of each input span Input type: Voltage contact input sink type Circuit current when closed: Approx. 6 mA Acquisition judgment time: 40 ms to 40 ms + within the range of input sampling
CT input	20A type (-2) Rated voltage 0.9 V Rated current 30 mA 100A type (-A) Rated voltage 0.9 V Rated current 120 mA
Control output	Relay contact output: 1a 3 A 250 V AC (resistive load) 1 A 250 V AC (inductive load $\cos\phi=0.4$ ) Electrical life: 100,000 cycles Non-contact voltage (for SSR drive) output: 12 V DC $\pm 15\%$ Max. 40 mA (short circuit protected) Non-isolated between power supply and output DC current output: 4 to 20 mA DC, 0 to 20 mA DC Resolution: 12000 Load resistance: Max. 550 $\Omega$ Non-isolated between power supply and output DC voltage output: 0 to 1 V DC, 0 to 5 V DC, 1 to 5 V DC, 0 to 10 V DC Resolution: 12000 Allowable load resistance: 1 k $\Omega$ or more Non-isolated between power supply and output Open collector output: NPN Allowable load current: 100 mA or less Load voltage: 30 V DC or less Triac output: AC output Zero-cross type Allowable load current: 0.5 A or less Load voltage: 75 to 250 V AC
Event output	Circuit: NPN open collector Max. load voltage: 30 V DC Max. load capacity: 50 mA
Control type	2 DOF PID control, Fast-PID control, Slow-PID control, ON-OFF control or Gap-PID control
Ambient temperature	-10 to 50 °C (no condensation or freezing)
Ambient humidity	35 to 85 %RH (no condensation)
Altitude	2,000 m or less
Recommended fuse	Time-lag fuse, rated voltage 250 V AC, rated current 3 A
Weight	Approx. 170 g
Installation environment	Pollution degree 2 (IEC61010-1)
Memory protection	Non-volatile memory (Number of writes: 1 million times)

## Overview

This instrument is a control module that can be 2ch or 4ch controlled. A multi-point control system can be configured with the control module alone, or via a host computer or PLC. A maximum of 16 instruments can be connected via BUS, and a maximum of 64 points can be controlled. One block connected to BUS is called “1 unit”.



## Model

QTC1-	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
ch	2							2ch					
	4							4ch					
Power supply / communication option	0							No option					
	P							With power supply / communication option					
Wiring type		T						Terminal block type					
CH1 Control output			<input type="checkbox"/>					Refer to output code table					
CH2 Control output				<input type="checkbox"/>									
CH3 Control output (*1)					<input type="checkbox"/>								
CH4 Control output (*1)						<input type="checkbox"/>							
CH1 Input							<input type="checkbox"/>					Refer to input code table	
CH2 Input								<input type="checkbox"/>					
CH3 Input (*1)									<input type="checkbox"/>				
CH4 Input (*1)										<input type="checkbox"/>			
Heater burnout alarm option (*2)	No option							0					
	CT 4 points 20 A (*3) (*4)							2					
	CT 4 points 100 A (*3) (*4)							A					
Event input/output option	No option							0					
	Event input (4 points) (*5) (*6)							1					
	Event output (4 points) (*5) (*6)							2					

1. For the QTC1-2 , CH3 and CH4 are not available.
2. Cannot be added to DC current output type, DC voltage output type, or Triac output type.
3. CT and connector harness are sold separately.
4. Single-phase or 3-phase is available for the QTC1-2.
5. Connector harness is sold separately.
6. For the QTC1-2 , 2 points of Event input/output.

## Output code table

Output code	Output type
R	Relay contact output
S	Non-contact voltage output (For SSR drive)
A	DC current output 4 to 20 mA DC
0	DC current output 0 to 20 mA DC
V	DC voltage output 0 to 1 V DC
1	DC voltage output 0 to 5 V DC
2	DC voltage output 1 to 5 V DC
3	DC voltage output 0 to 10 V DC
C	Open collector output
T	Triac output

**Input code table**

Input code	Input type		Range
		K	-200 to 1370 °C
		K	-200.0 to 400.0 °C



Thermocouple in  
put

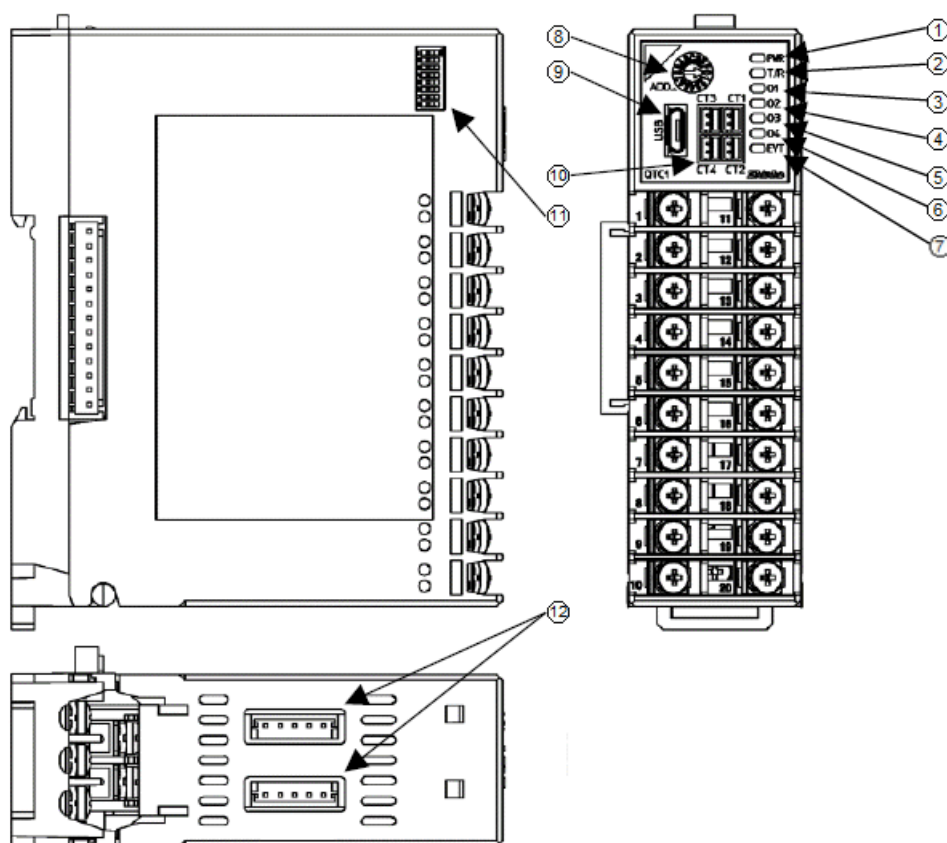
J	-200 to 1000 °C
R	0 to 1760 °C
S	0 to 1760 °C
B	0 to 1820 °C
E	-200 to 800 °C
T	-200.0 to 400.0 °C
N	-200 to 1300 °C
PL-II	0 to 1390 °C
C(W/Re5-26)	0 to 2315 °C
K	-328 to 2498 °F
K	-328.0 to 752.0 °F
J	-328 to 1832 °F
R	32 to 3200 °F

M		S	32 to 3200 °F
		B	32 to 3308 °F
		E	-328 to 1472 °F
		T	-328.0 to 752.0 °F
		N	-328 to 2372 °F
		PL-II	32 to 2534 °F
		C(W/Re5-26)	32 to 4199 °F
	RTD input	Pt100	-200.0 to 850.0 °C
		Pt100	-328.0 to 1562.0 °F
	DC voltage input	0 to 1 V DC	-2000 to 10000
	DC current input	4 to 20 mA DC	-2000 to 10000
		0 to 20 mA DC	-2000 to 10000

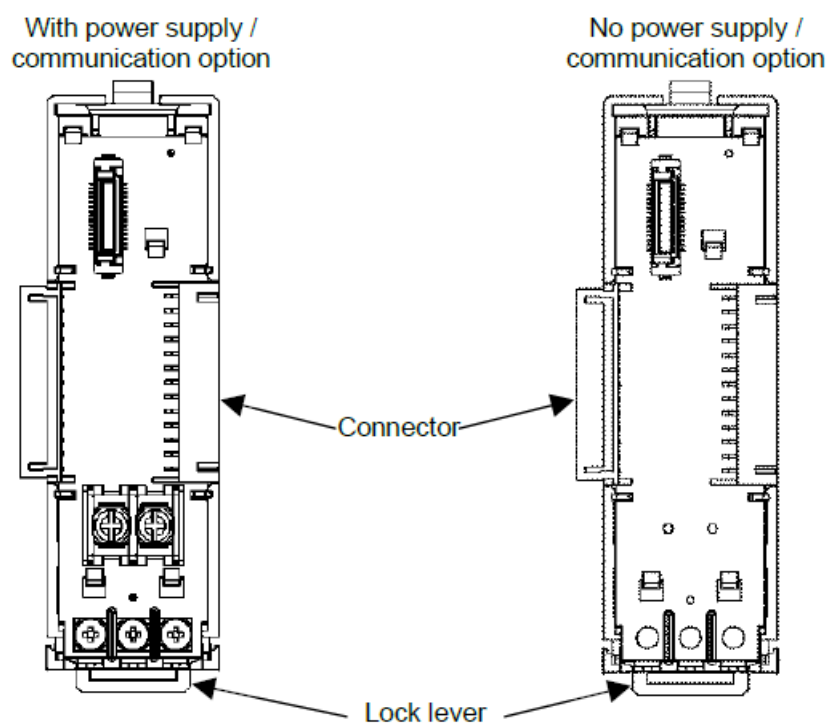
A	DC current input	4 to 20 mA DC (Built-in receiving resistor)	-2000 to 10000
		0 to 20 mA DC (Built-in receiving resistor)	-2000 to 10000
V	DC voltage input	0 to 5 V DC	-2000 to 10000
		1 to 5 V DC	-2000 to 10000
		0 to 10 V DC	-2000 to 10000

## Name and Functions

### QTC1-4

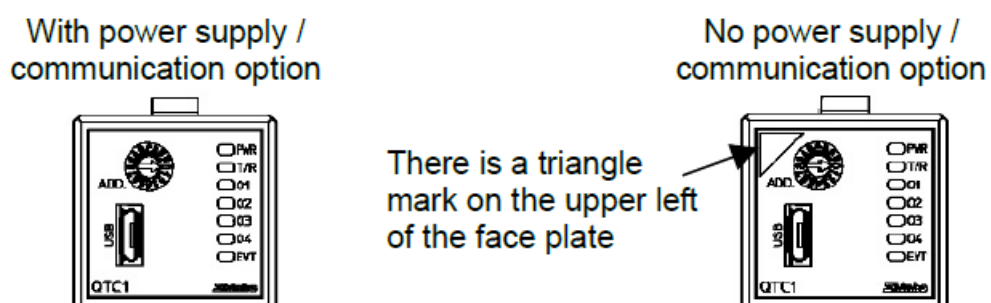


## Base part



## Panel part

Depending on whether have the option, the panel design differs.



## Operation indicator

No.	Symbol (color)	Name and Function
1	PWR (Green)	Power indicator
2	T/R (Yellow)	Communication indicator
3	O1 (Green)	CH1 control output indicator
4	O2 (Green)	CH2 control output indicator
5	O3 (Green)	CH3 control output indicator (*)
6	O4 (Green)	CH4 control output indicator (*)
7	EVT (Red)	Event indicator

- (\*): For the QTC1-2 , O3 and O4 are not available

## Switch and connector

No.	Symbol (color)	Name and Function
8	ADD.	Module address selection rotary switch
9	USB	Console communication connector
10	CT1	CH1 CT input connector (*1)
	CT2	CH2 CT input connector (*1)
	CT3	CH3 CT input connector (*1)
	CT4	CH4 CT input connector (*1)
11		Communication specification selection dip switch
12		Event input/output connector (*2)(*3)

1. When the Heater burnout alarm option is added
2. When the Event input/output option is added
3. For the QTC1-2, Event3 and Event4 are not available.

## Communication Parameter Setting

### Selection of Communication Specifications

**Caution:** When connecting to the communication expansion module QMC1, the communication specification selection is not required. Use it in the factory default (all OFF).

Use the communication specification selection dip switch on the left side of the instrument to select

communication specifications. Select the communication speed, data bit, parity, stop bit and communication protocol.

All are off when shipped from the factory

- **Communication speed:** 57600 bps
- **Data bit:** 8 bits
- **Parity:** Even
- **Stop bit:** 1 bit
- **Communication protocol:** MODBUS specification.

#### Selection of communication speed

Communication specification selection dip switch		Communication speed
1	2	
OFF	OFF	57600 bps
ON	OFF	38400 bps
OFF	ON	19200 bps
ON	ON	9600 bps

#### Selection of data bit, parity and stop bit

Communication specification selection dip switch			Data bit, parity and stop bit
3	4	5	
OFF	OFF	OFF	8 bits, Even, 1 bit
ON	OFF	OFF	8 bits, Even, 2 bits
OFF	ON	OFF	8 bits, Odd, 1 bit
ON	ON	OFF	8 bits, Odd, 2 bits
OFF	OFF	ON	8 bits, None, 1 bit
ON	OFF	ON	8 bits, None, 2 bits

### Selection of communication protocol

Communication specification selection dip switch	Communication protocol
6	
OFF	MODBUS specification
ON	SIF specification

- Dip switches No.7 and No.8 does not use. Leave it OFF.

### Selection of Module Address

**Caution:** When SIF specification is selected in “Selection of communication protocol”, select module addresses from 1 to consecutive numbers. If select MODBUS specification, select any number from 0 to F (1 to 16).

## Module address selection rotary switch



- The module address is selected with the rotary switch.
- Use a small flat-blade screwdriver to select the module address.
- The value obtained by adding 1 to the value of the selected rotary switch becomes the module address.

**Module address:** 0 to F(1 to 16)

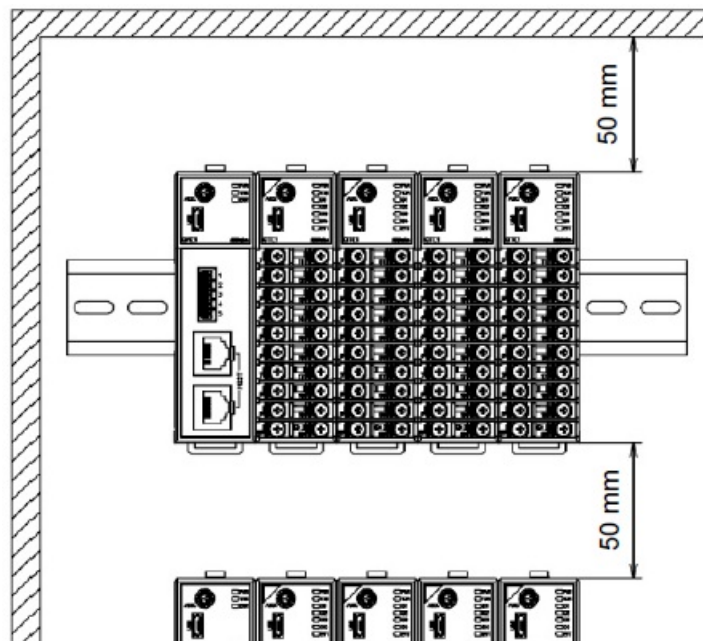
Rotary switch	0	1		9	A	B		F
Module address	1	2		10	11	12		16

## Mounting

### Caution

- Do not connect two or more control module QTC1-2P (with power supply/ communication option) or QTC1-4P (with power supply/communication option) in one unit.
- Mount the DIN rail horizontally.
- This instrument fits the following DIN rails.
- Top hat rail TH35 JIS C 2812-1988
- If this instrument is mounted in a position susceptible to vibration or shock, mount commercially available end plate at both ends of the instrument.
- When installing, make sure that the orientation (upper and lower) of this instrument is correct.
- When mounting or removing this instrument on the DIN rail, it must be tilted slightly. Secure a space of 50 mm or more in the vertical direction of the instrument, considering the wiring space of the power supply/communication line and heat dissipation.

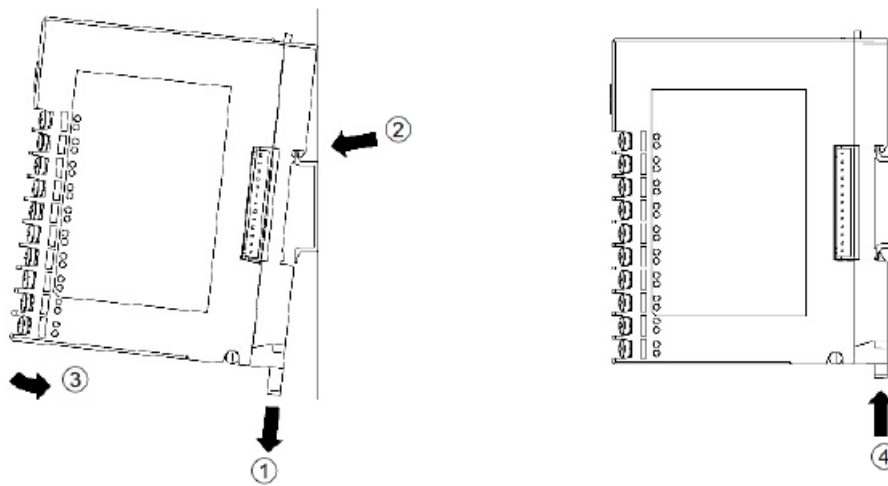
### Mounting example



### Mounting

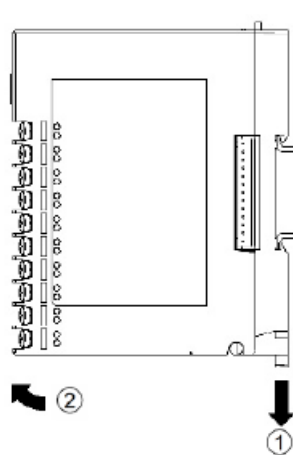
#### Mounting to the DIN rail





1. Lower the lock lever of this instrument. (The lock lever of this instrument has a spring structure, but if lower it in the direction of the arrow until it stops, it will be locked in that position.)
2. Hook the part 2 of this instrument onto the top of the DIN rail.
3. Insert the lower part of this instrument with the part 2 as a fulcrum.
4. Raise the lock lever of this instrument. Make sure it is fixed to the DIN rail.

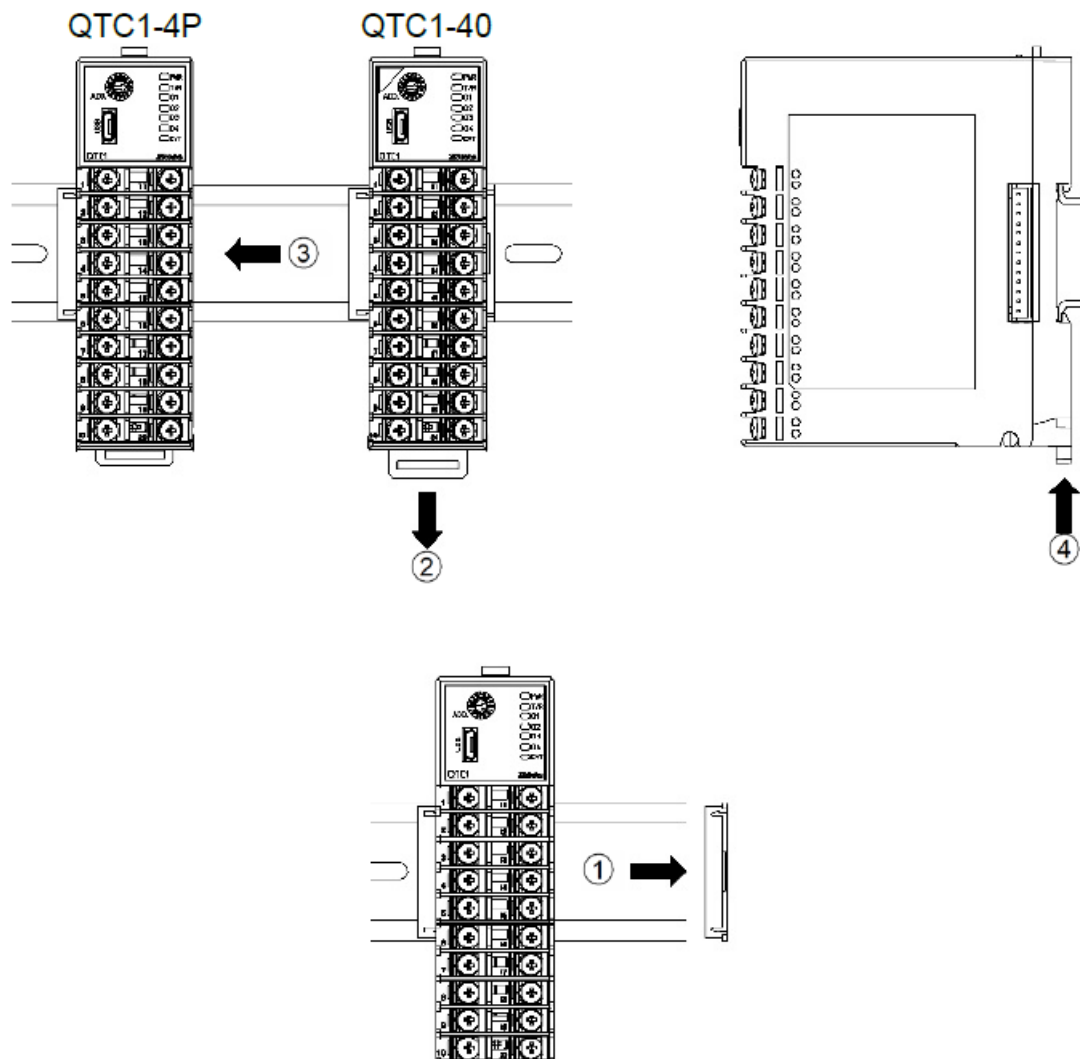
#### **Removal from the DIN rail**



1. Insert a flat blade screwdriver into the lock lever of this instrument and lower the lock lever until it stops.
2. Remove this instrument from the DIN rail by lifting it from below.

#### **Mounting multiple modules to the DIN rail**

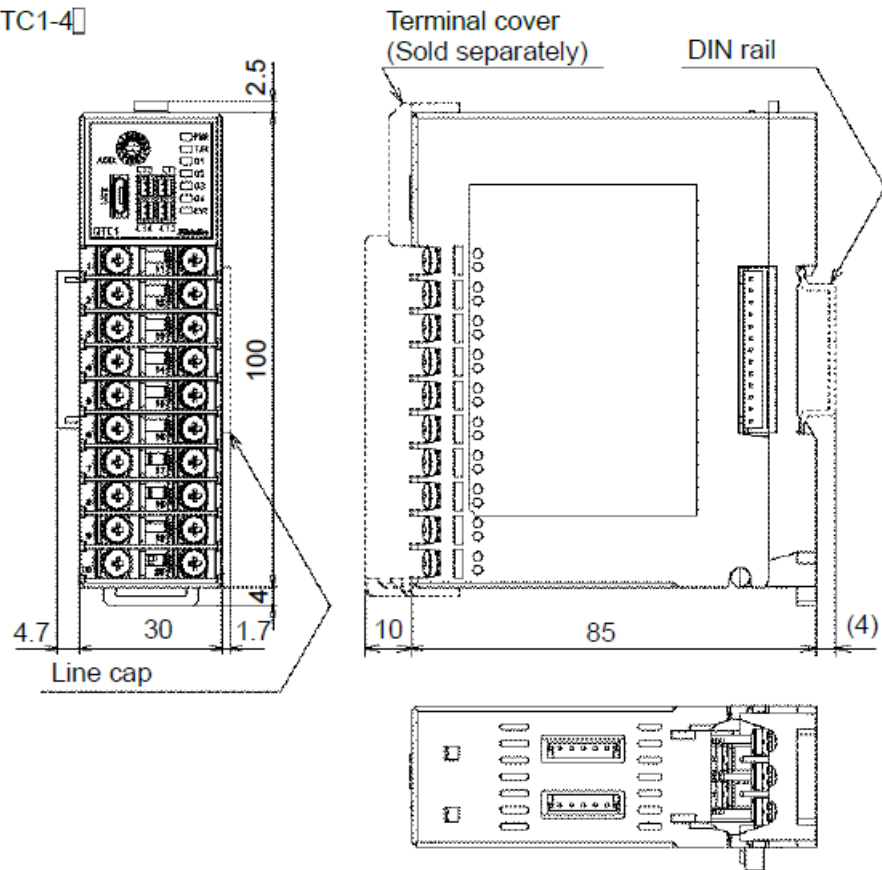
This section describes an example of mounting multiple control modules QTC1-4 on the DIN rail.



1. Remove the line cap on the right side of the QTC1-4P.
2. Lower the lock lever of the QTC1-40, and mounting the QTC1-40 to the DIN rail.
3. Slide the QTC1-40 to the left and connect the connectors to each other.
4. Raise the lock lever of this instrument. Make sure it is fixed to the DIN rail.

**External Dimensions(Scale: mm)**

QTC1-4



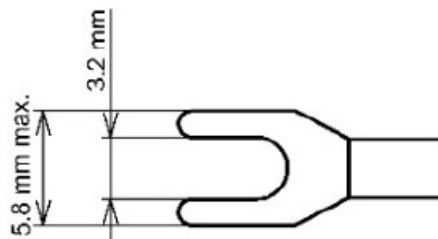
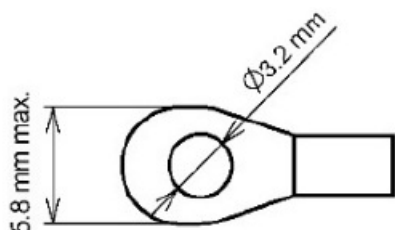
## Wiring

**Warning:** Turn off the power supply to this instrument before wiring. If you work while the power is supplied, you may get an electric shock, which could result in an accident resulting in death or serious injury.

## Recommended Terminal

Use a solderless terminal with an insulation sleeve in which an M3 screw fits as shown below. Use the Ring-type for the power supply and serial communication section.

Solderless Terminal	Manufacturer	Model	Tightening torque
Y-type	Nichifu Terminal Industries Co., Ltd.	TMEX1.25Y-3	Input/output section: 0.63 N m  Power supply section: 0.5 N m  serial communication section: 0.3 N m
	Japan Solderless Terminal MFG Co., Ltd.	VD1.25-B3A	
Ring-type	Nichifu Terminal Industries Co., Ltd.	TMEX1.25-3	
	Japan Solderless Terminal MFG Co., Ltd.	V1.25-3	

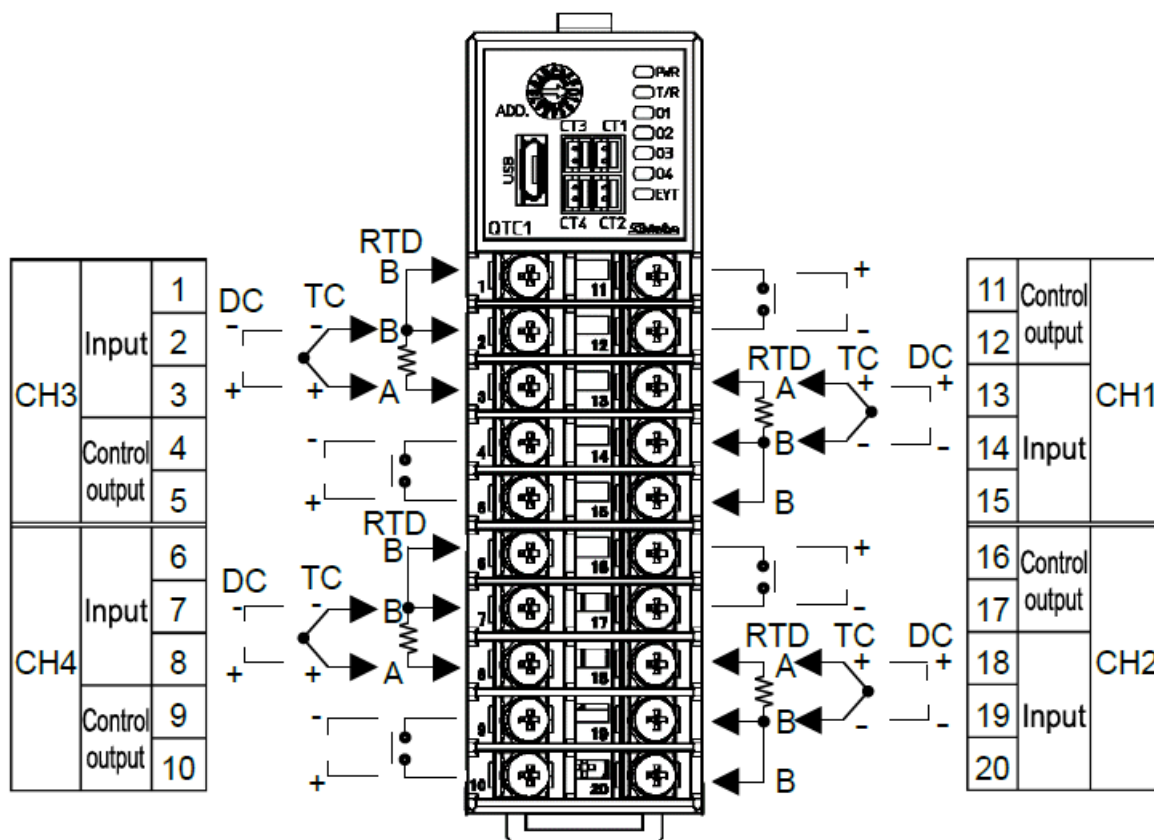


## Terminal Arrangement

### *Input and Output Terminal Arrangement*

**Caution:** Please note that CH1, CH2 and CH3, CH4 have different terminal arrangements. For the QTC1-2 , CH3 and CH4 are not available.

## QTC1-4

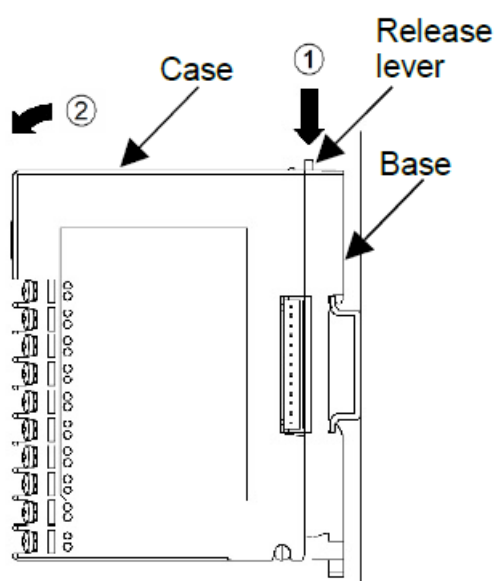


#### Power Supply and Serial Communication Terminal Arrangement

**Caution:** Do not confuse the polarities.

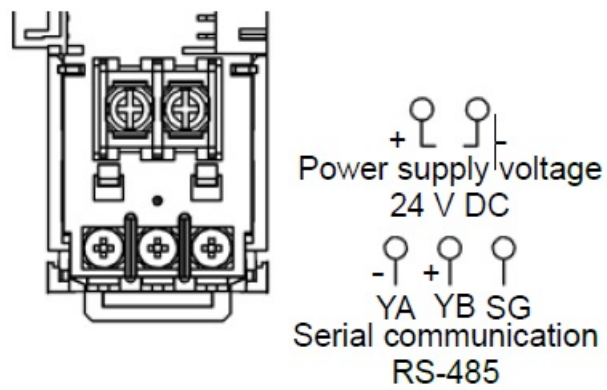
The terminal block for power supply and serial communication is located on the base of this instrument. Wiring by the following procedure.

#### Case removal

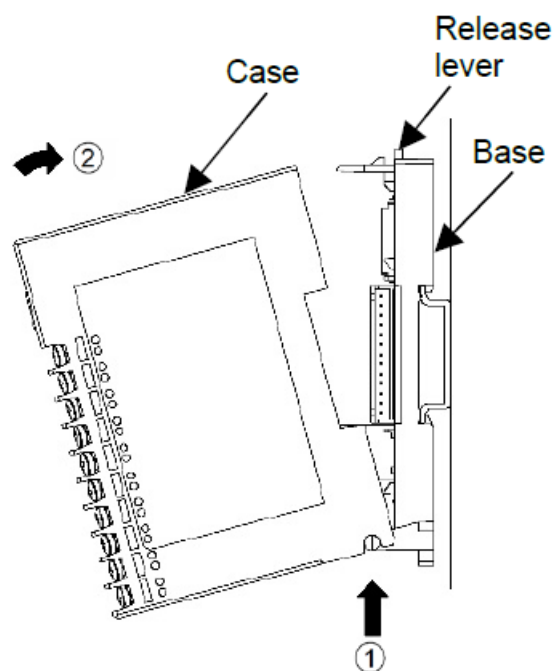


1. Push the release lever on the top of this instrument to unlock it.
2. Remove the case.

## Wiring

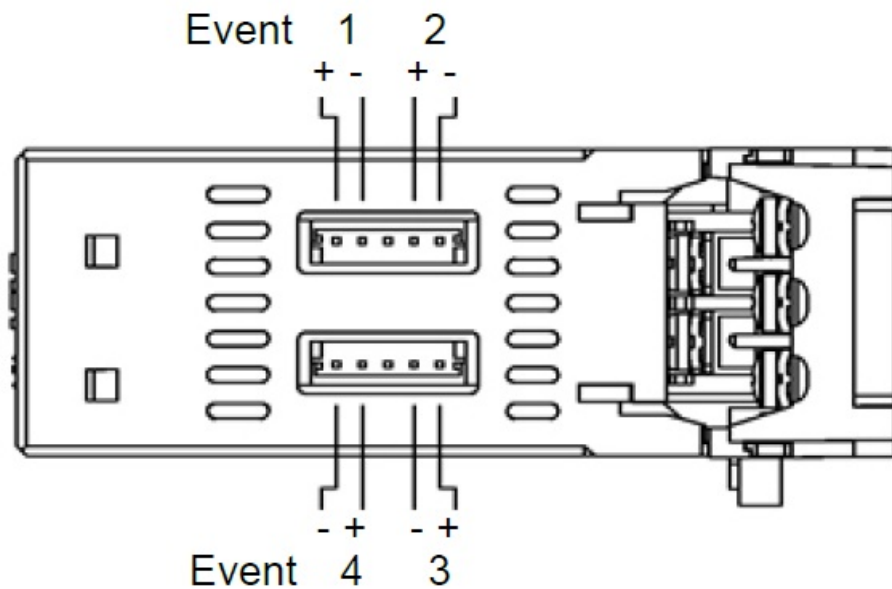


## Case mounting



1. Hook the case on the lower part 1 of this instrument.
2. Mount the case so that the lower part 1 of this instrument is the fulcrum and covers the release lever. There is a clicking sound.

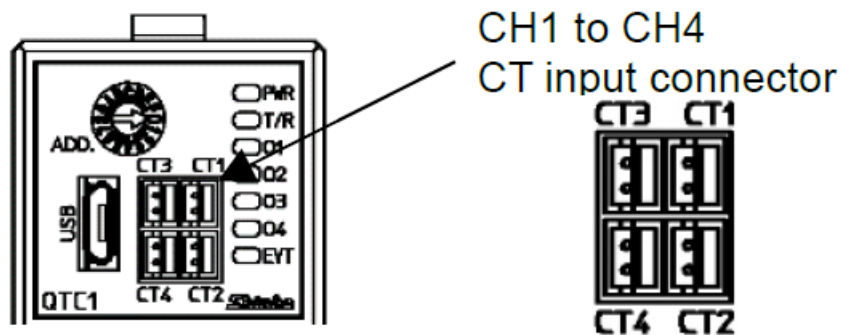
## Event Input and Output Terminal Arrangement



- Using the connector harness EVQ for event input/output. For the QTC1-2, Event3 and Event4 are not available.

### CT Input Connector Layout

Using the connector harness WQ for heater burnout alarm. For the QTC1-2, wiring by the following procedure.



### Single-phase

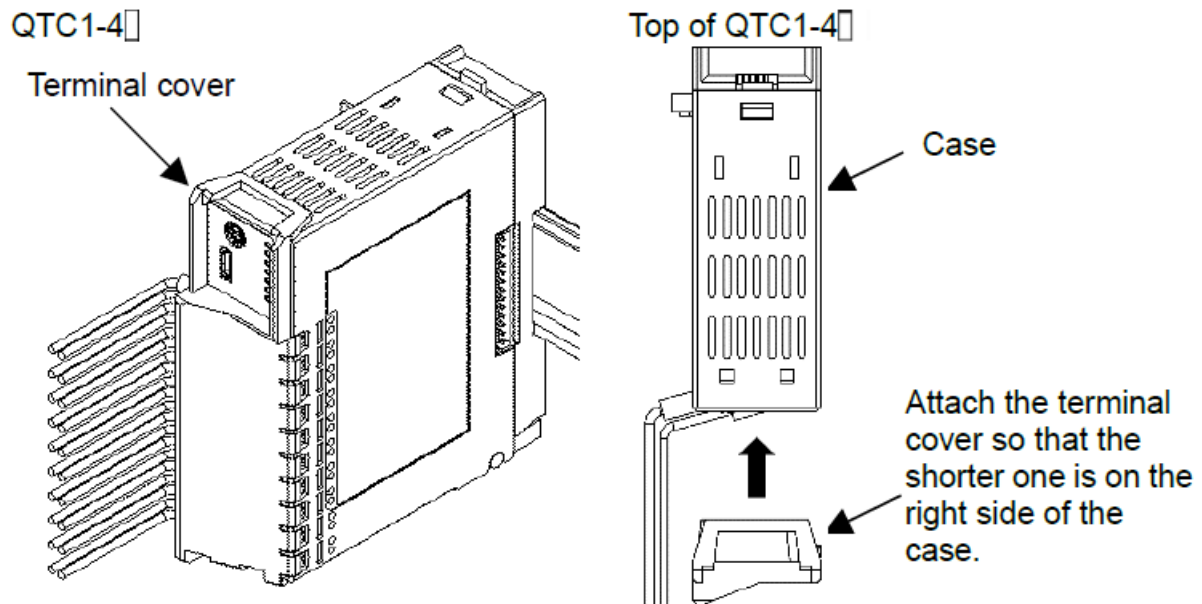
- CH1 CT1 input: CT1 or CT3
- CH2 CT1 input: CT2 or CT4

### 3-phase

- CH1 CT1 input: CT1
- CT2 input: CT3
- CH2 CT1 input: CT2
- CT2 input: CT4

### Using Terminal Cover Precaution

Attach the terminal cover TC-QTC (sold separately) so that the shorter one is on the right side of the case. For the wiring of terminal numbers 11 to 20, pass through the left side of the terminal cover.

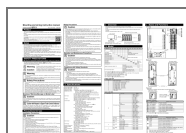


## SHINKO TECHNOS CO., LTD.

### OVERSEAS DIVISION

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### Documents / Resources



[Shinko QTC1 Control Module](#) [pdf] Instruction Manual  
QTC1, QTC11E3, QTC1 Control Module, Control Module, Module

### References

- [Shinko Technos for temperature and humidity control](#)
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