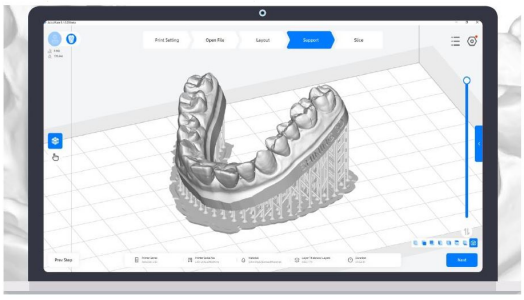

SHINING 3D AccuWare Data Preparation Software for AccuFab printers User Manual

Contents

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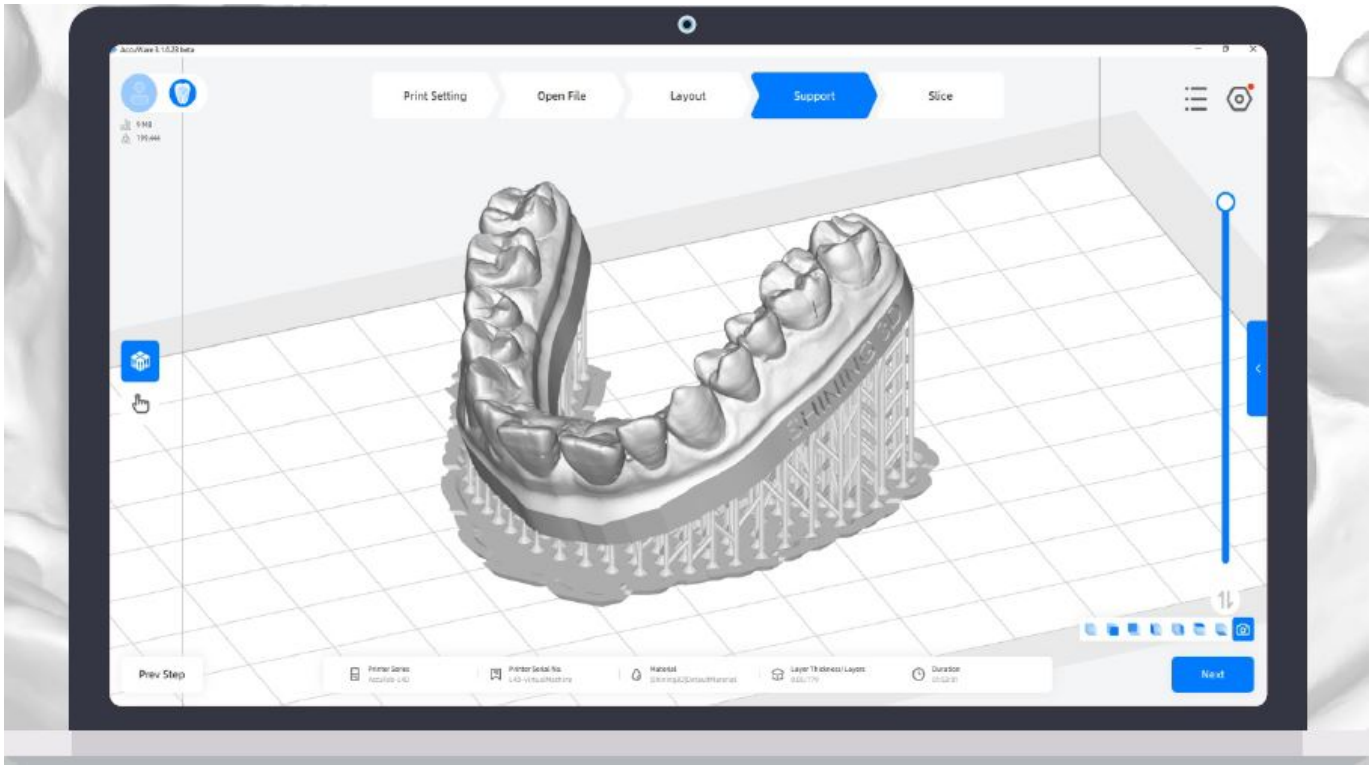

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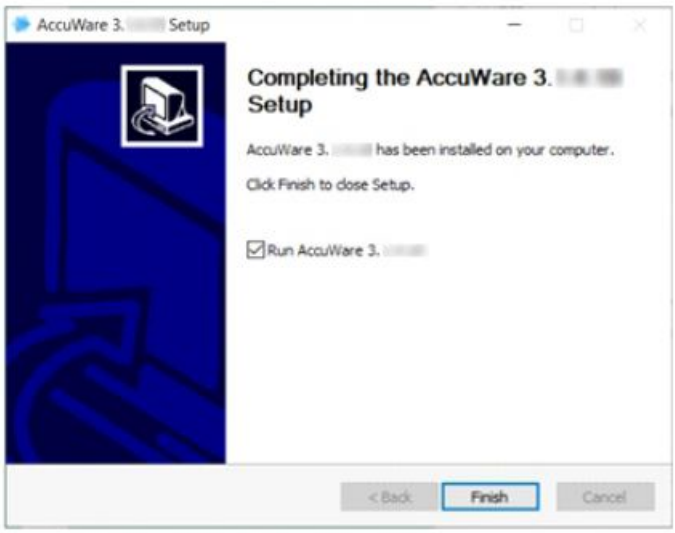

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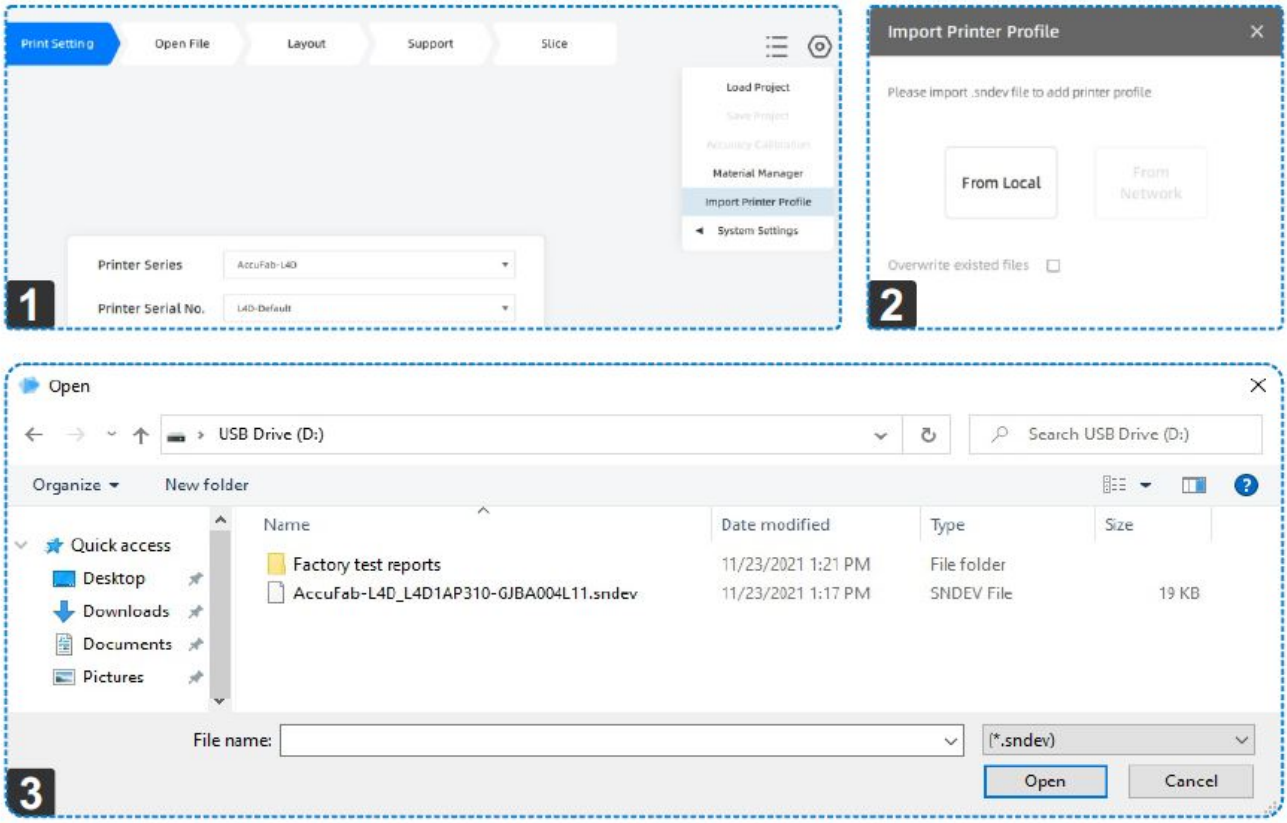

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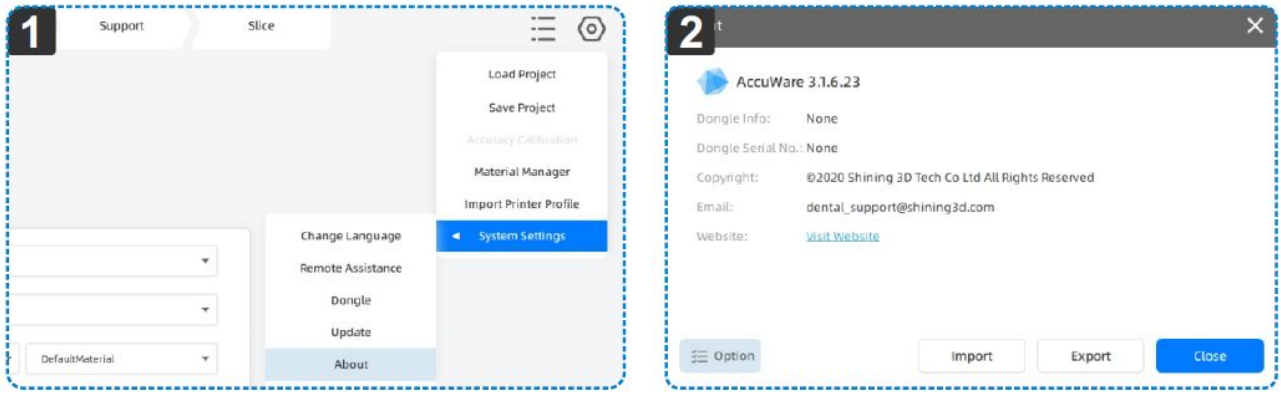

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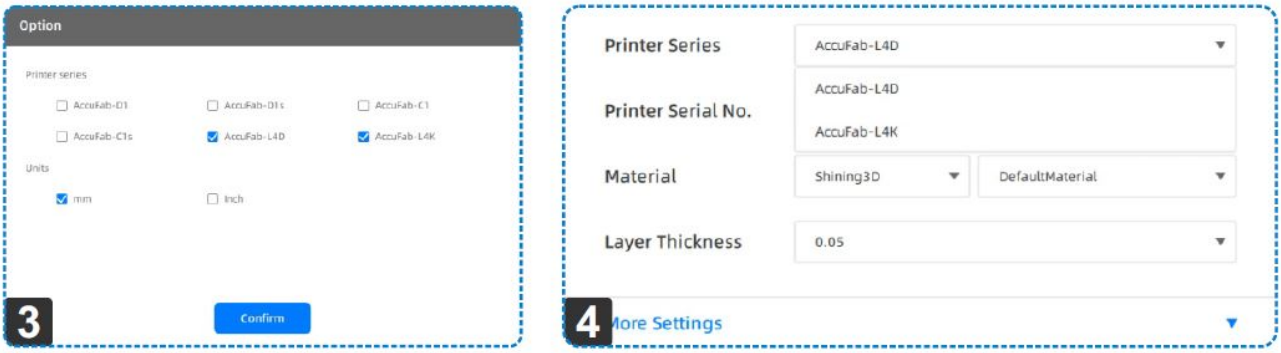

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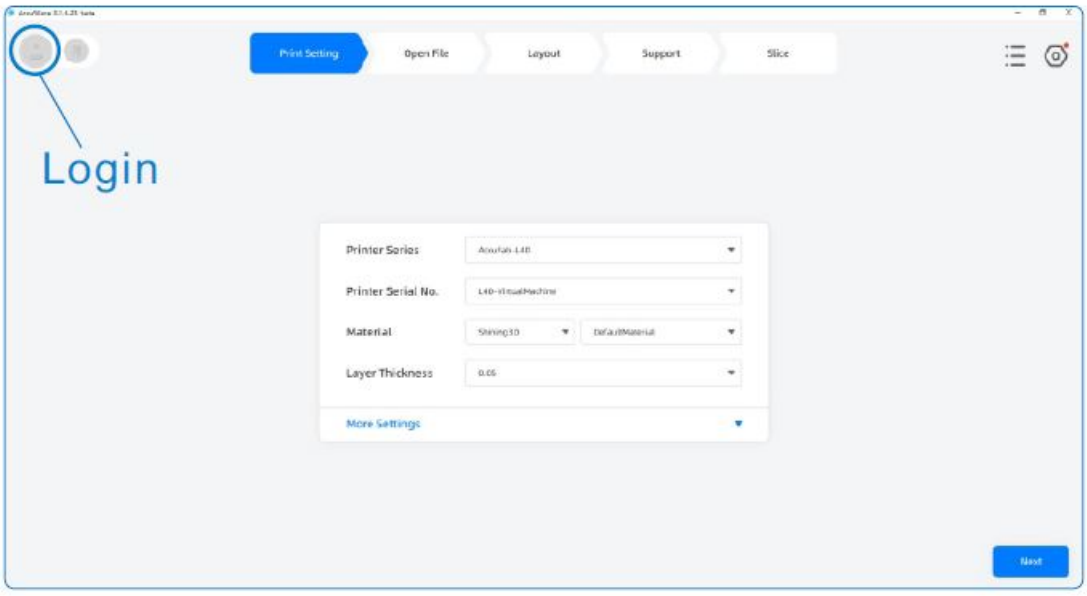

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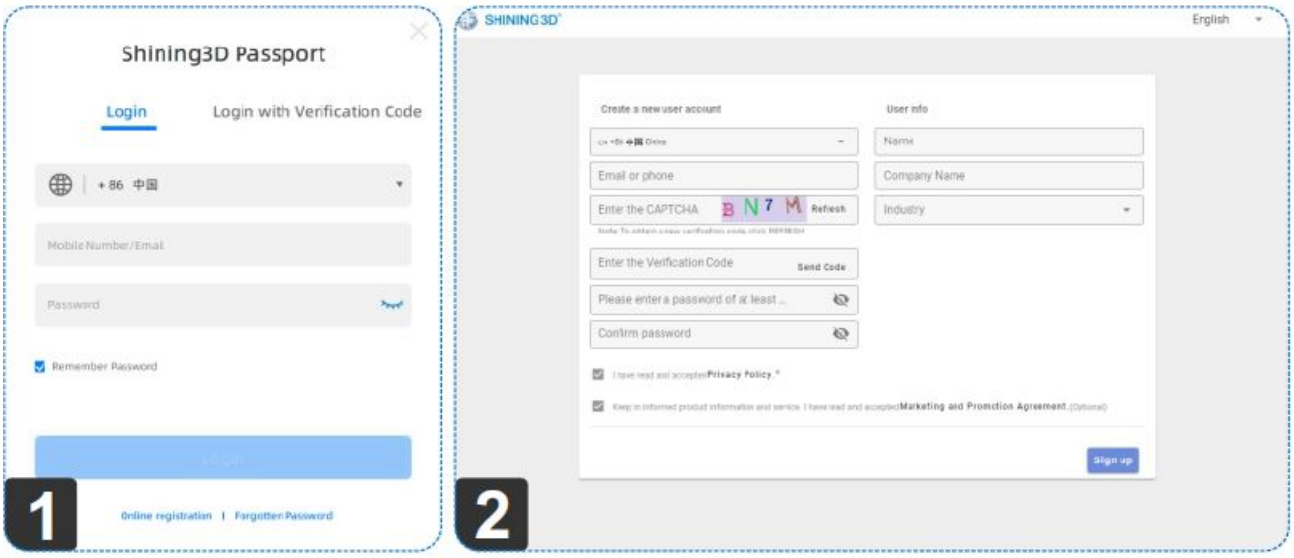

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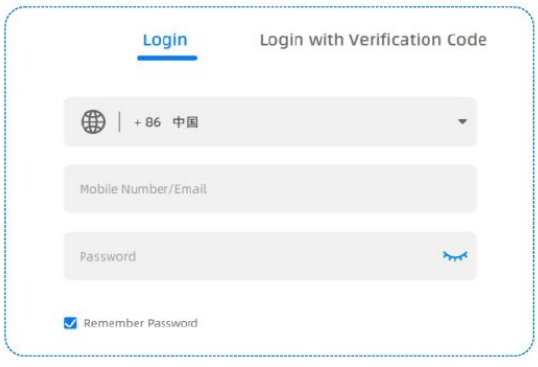

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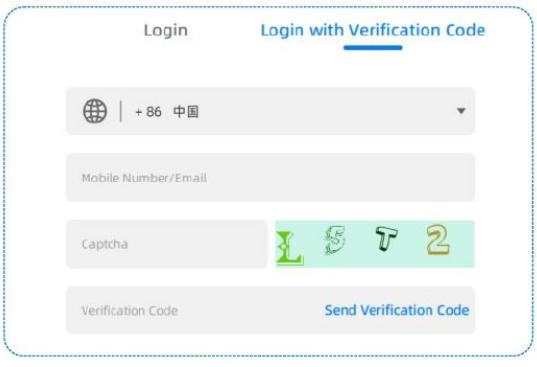

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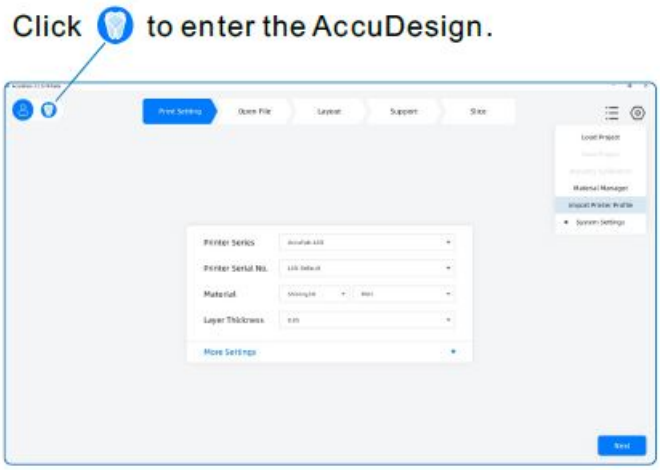

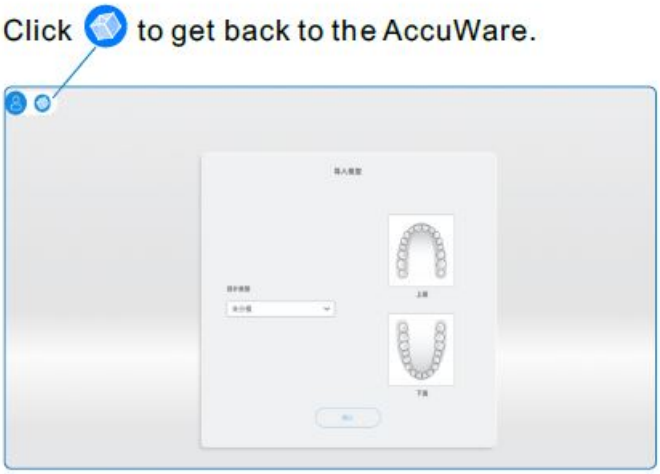

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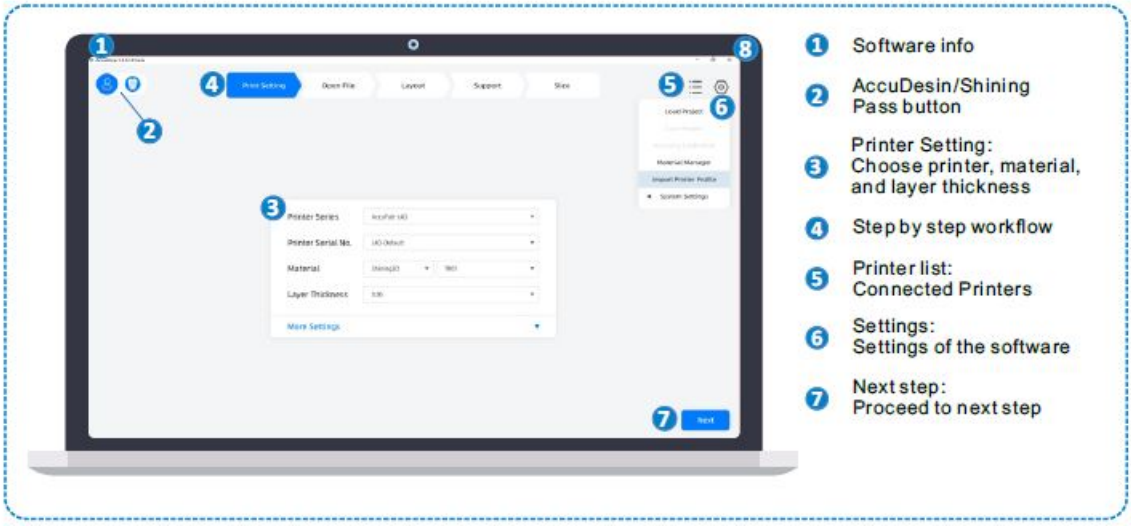

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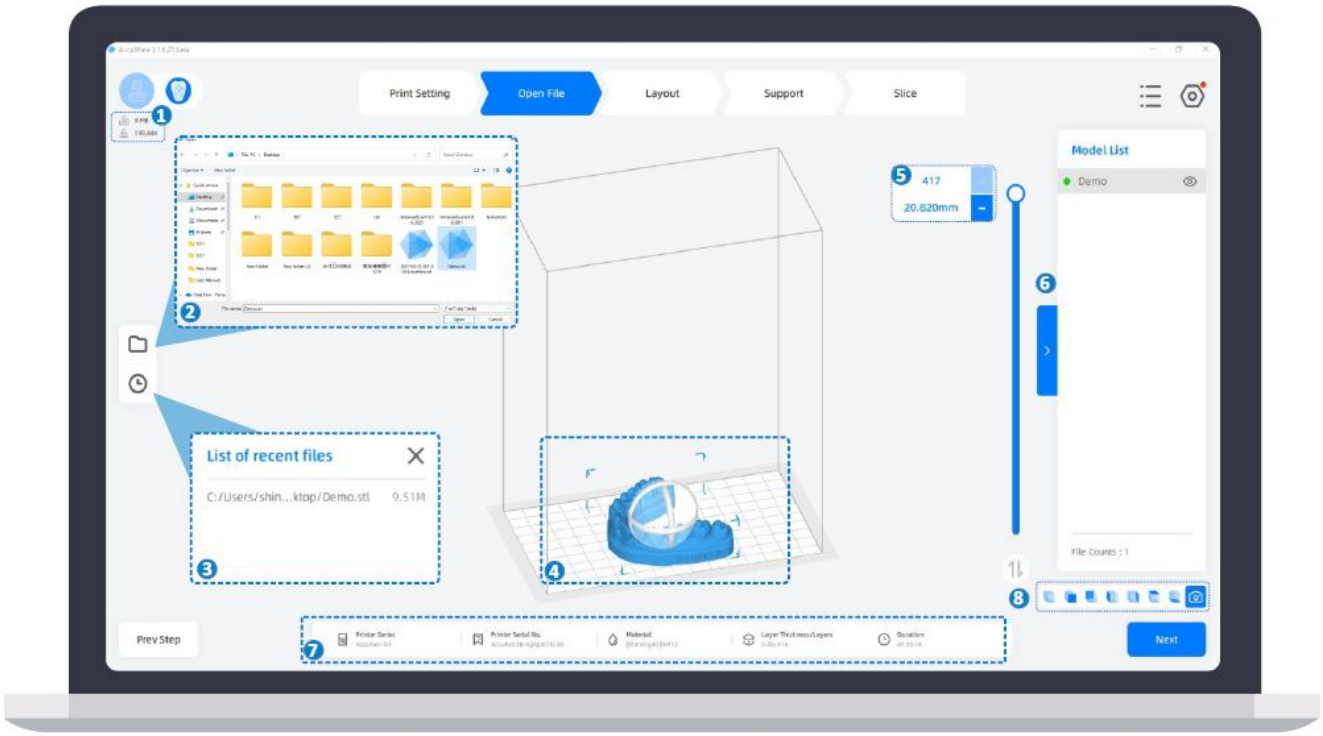

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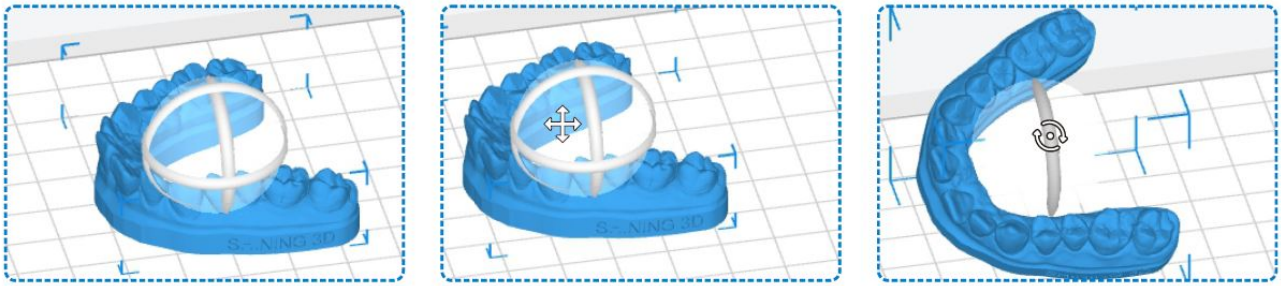

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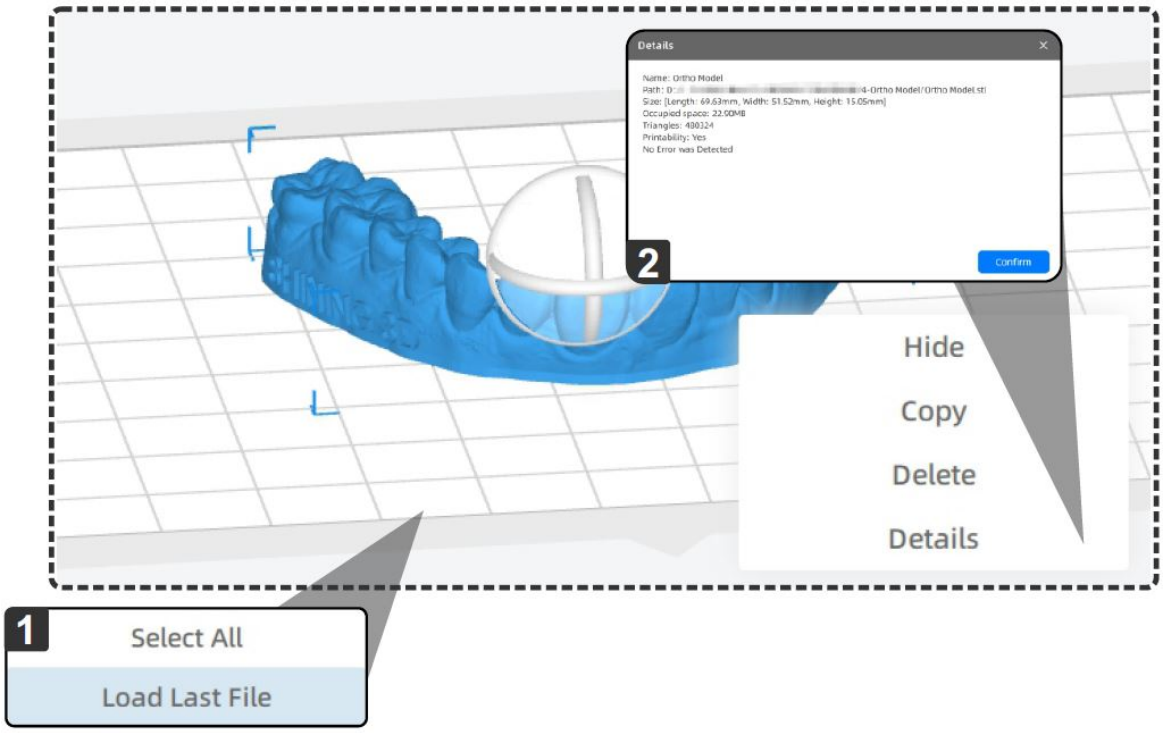

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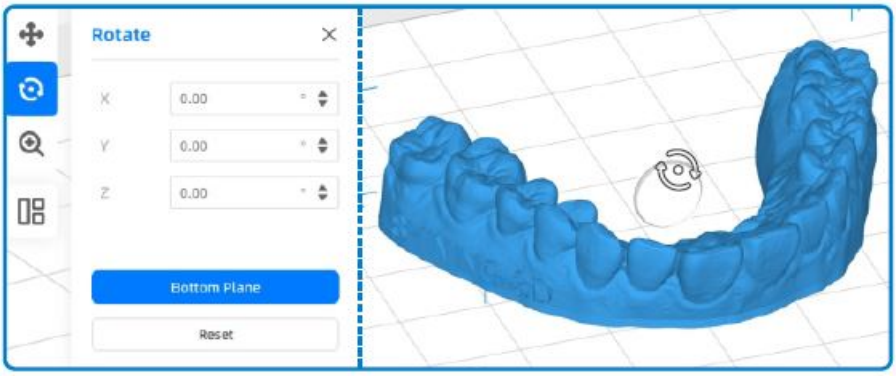

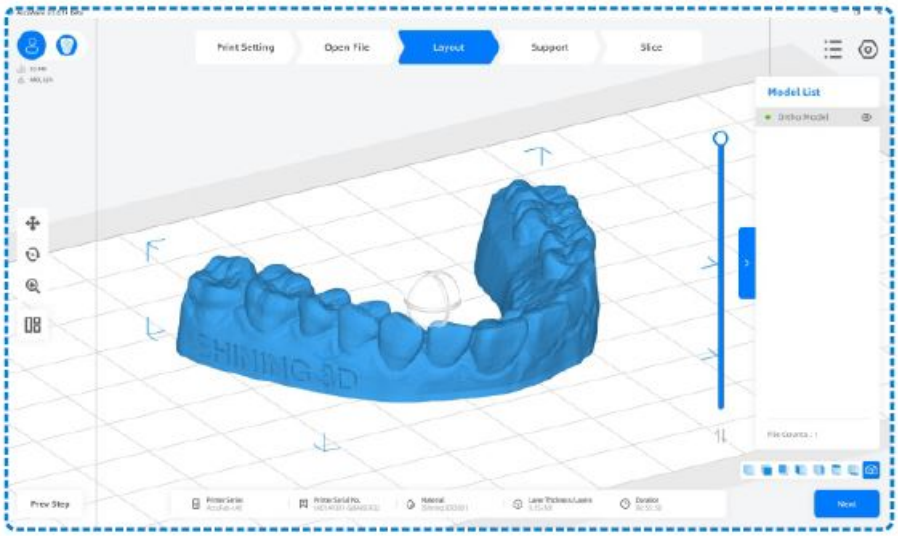

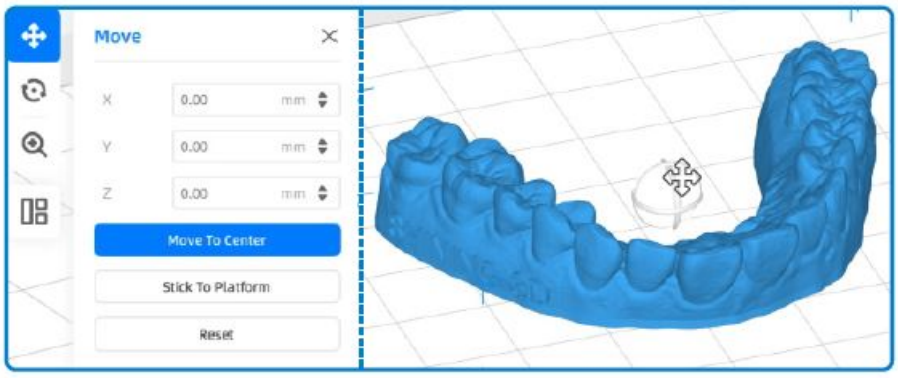

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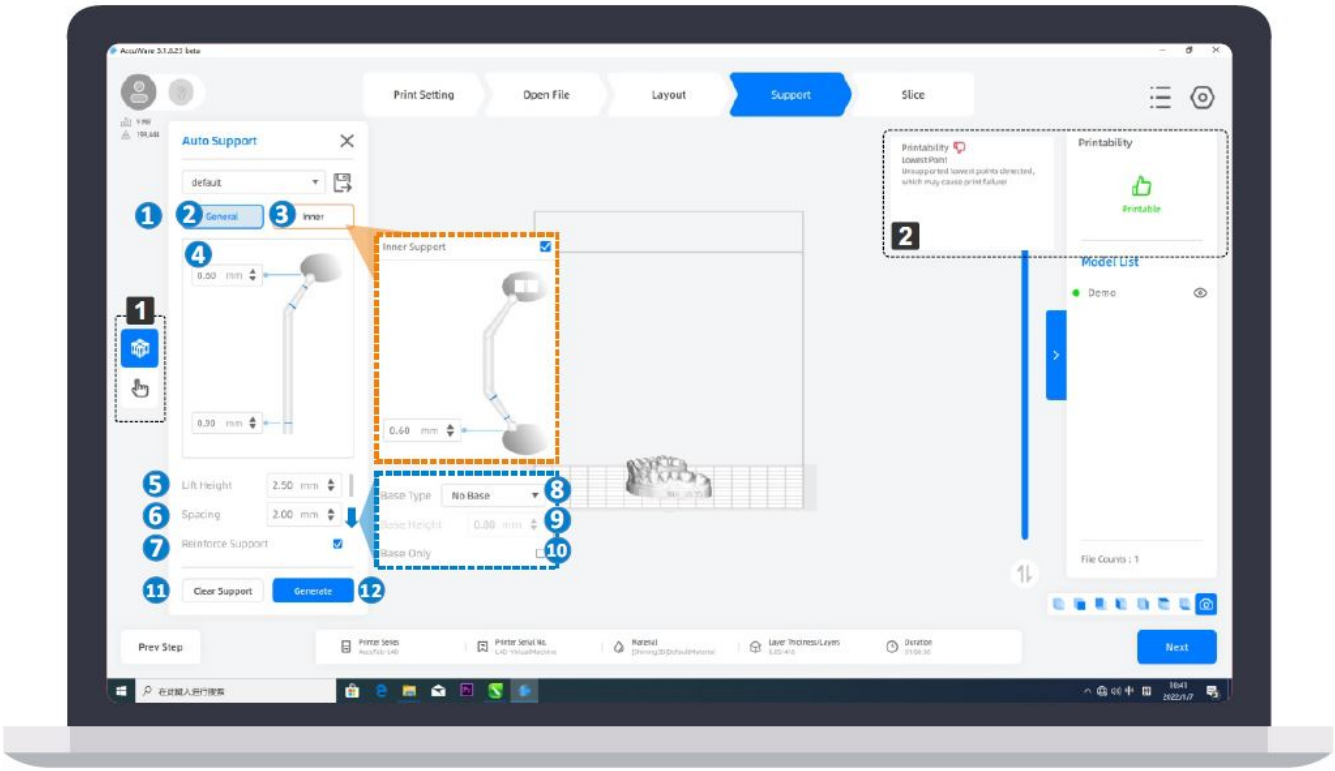
Spacing: The distance difference of adjacent models. Confirm: Apply the auto layout Reset: Reset the auto layout operation Right click on the model to bring up the shortcut key for Layout

Support

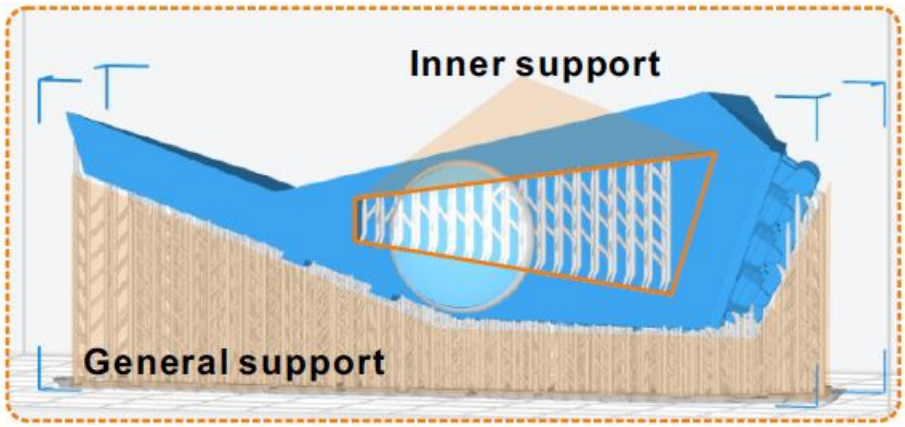


In support page. User can generate support for the model. Generate automatically by parameter setting or add manually.

Support generation options: Auto and Manual
Printability tab: Software will check the support for the lowest area of the model. If part is properly supported.It will display thumbs up in green. Otherwise, it will display thumbs down in red.

1. Support style:Choose a support style or save current setting to the library.
2. IInnnneerr s: upport settings Setting of the diameter of 4 contacting point
3. Lift Height:
4. Move the model up by the setting
5. SSppaaccine bge: tween adjacent support Reinforce Support:
6. Enable reinforce support
7. Base Type: Choose base type for the support
8. Base Height:
9. Height of the base for support
10. Base Only: Generate base only.
11. Clear Support: Clear the current support
12. Generate: Generate support based on the settings above.

Auto Support



SHINING 3D

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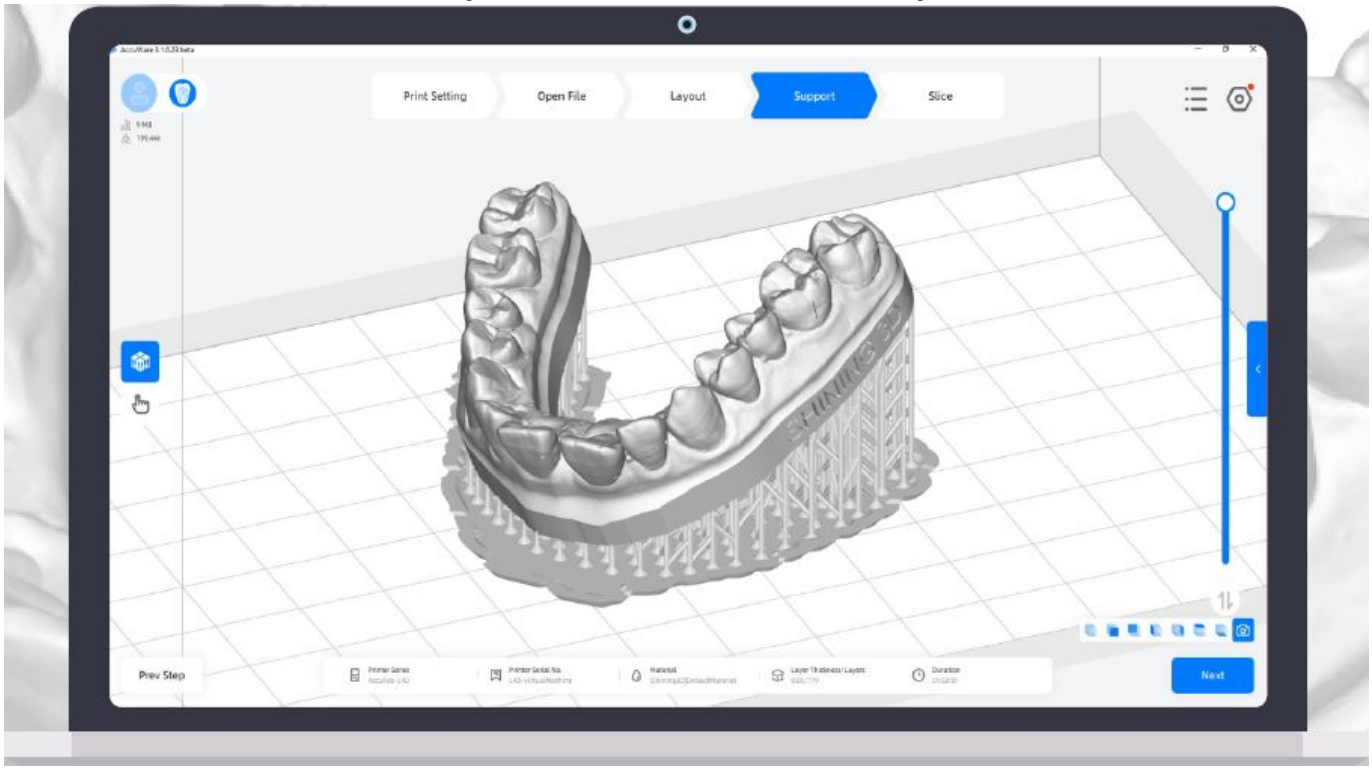

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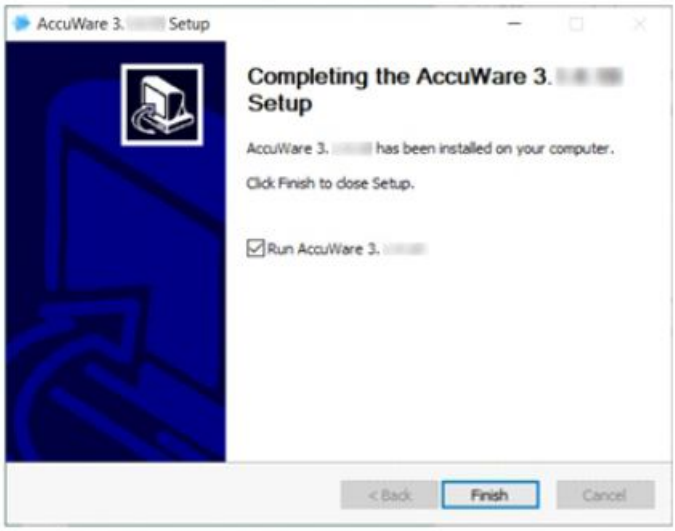

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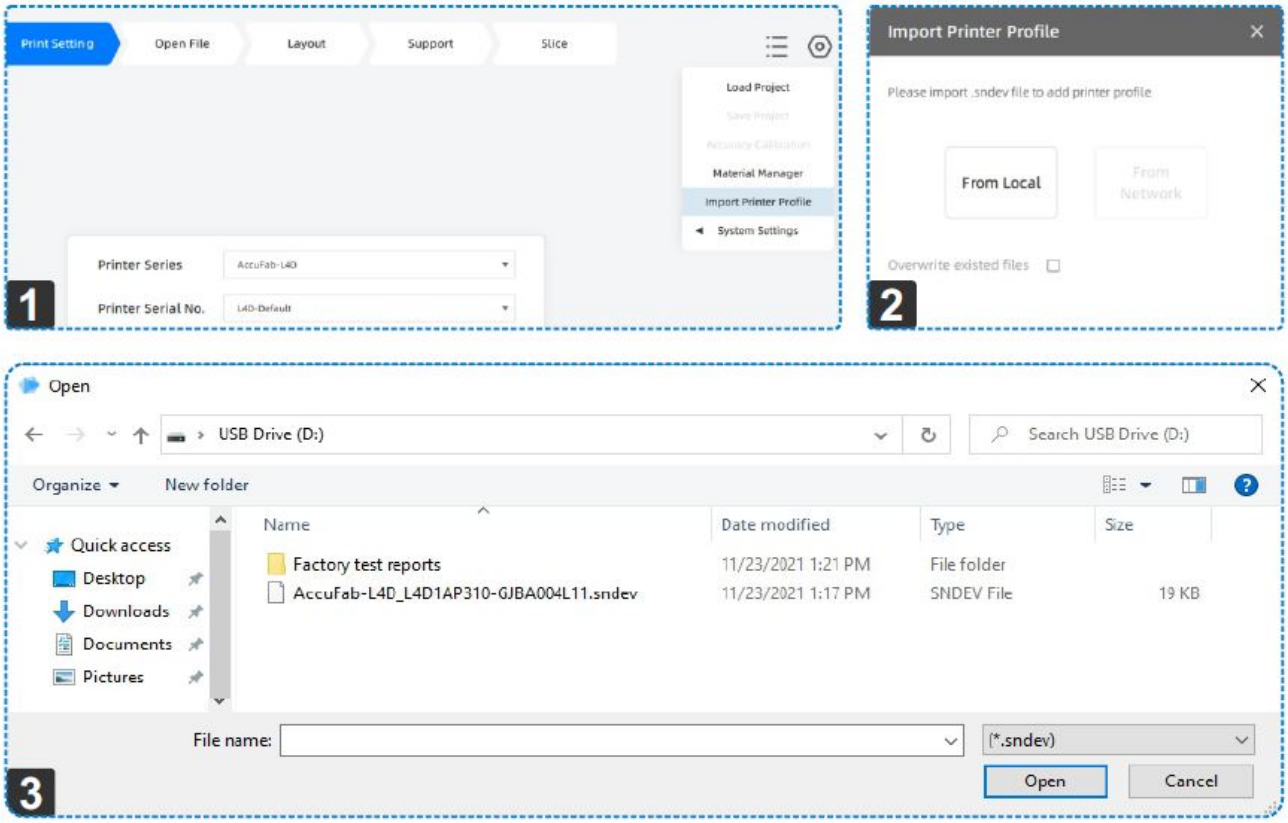

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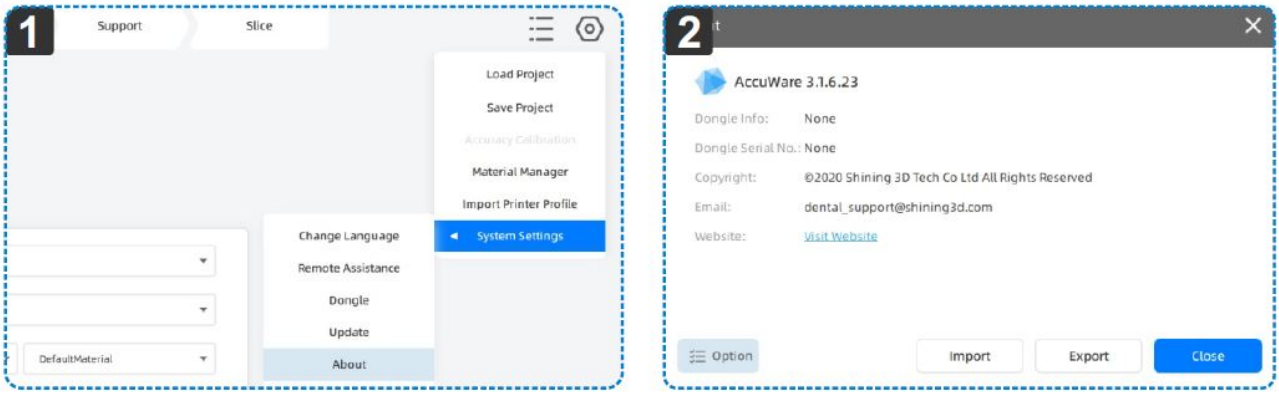

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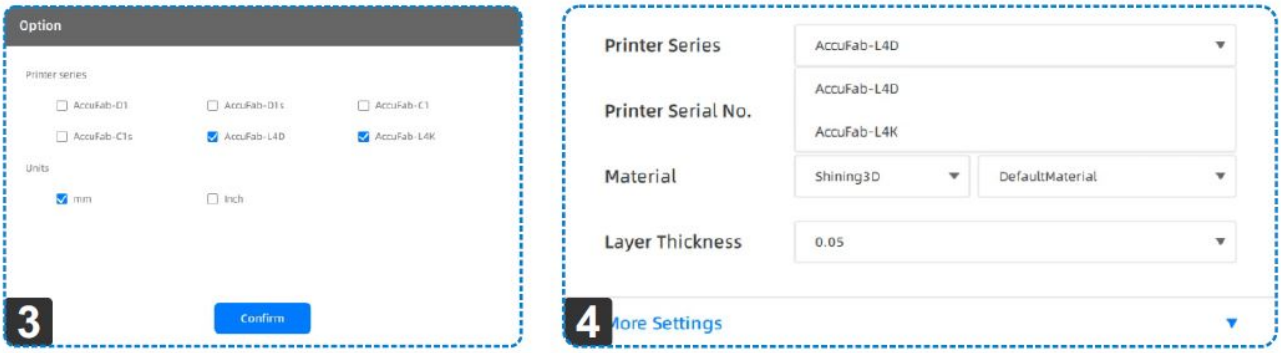

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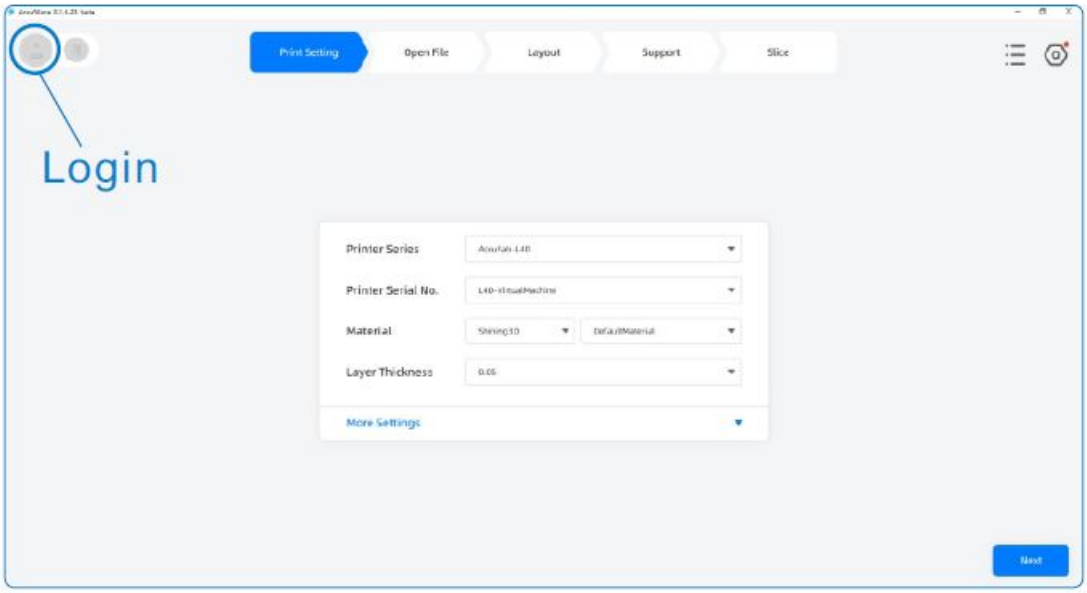

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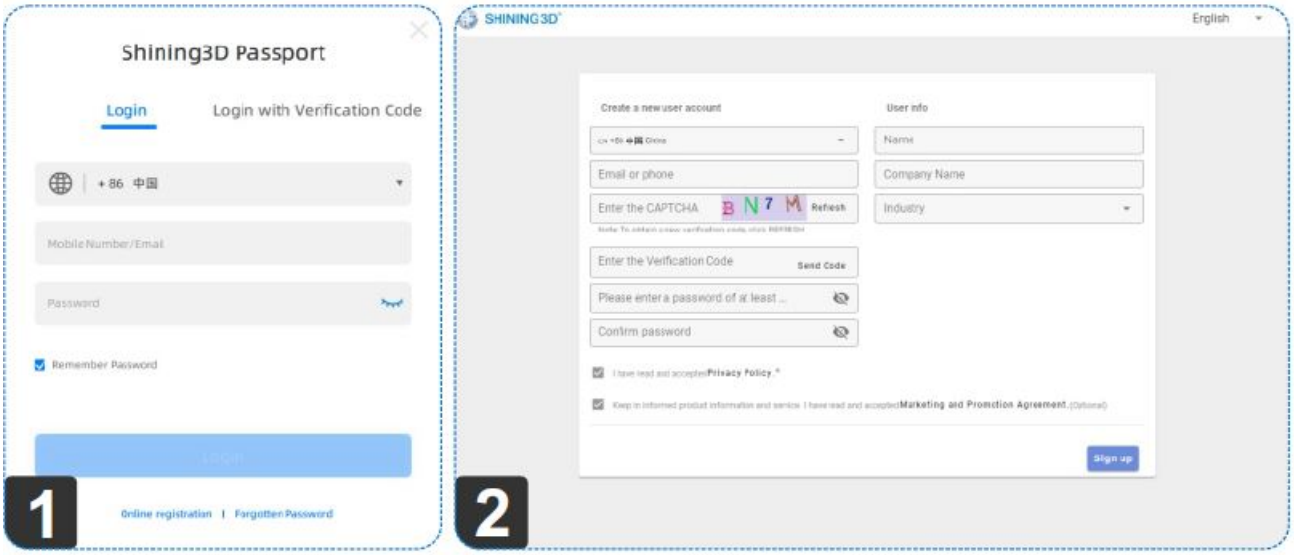

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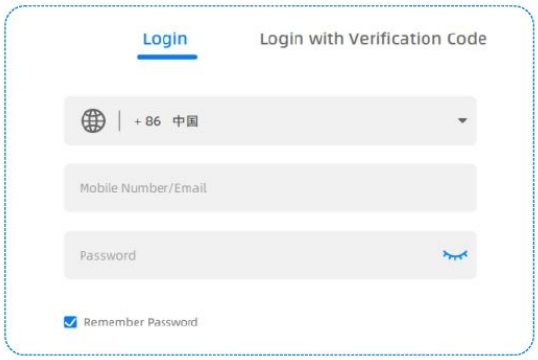

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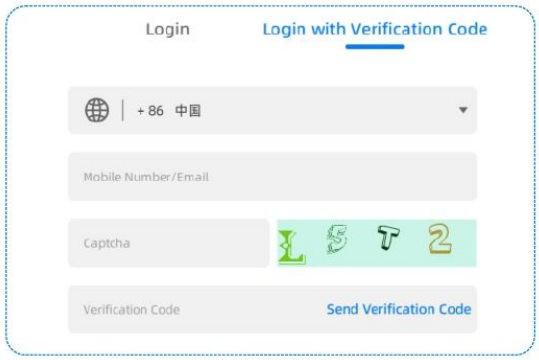

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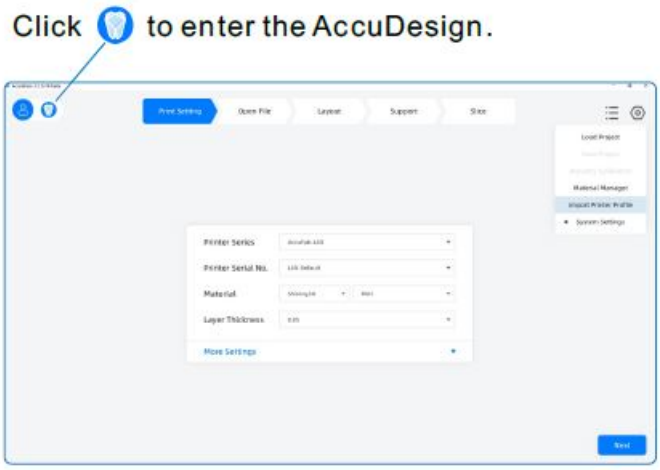

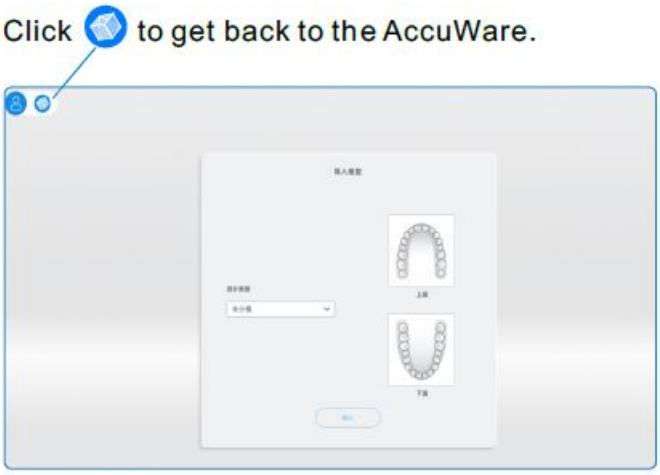

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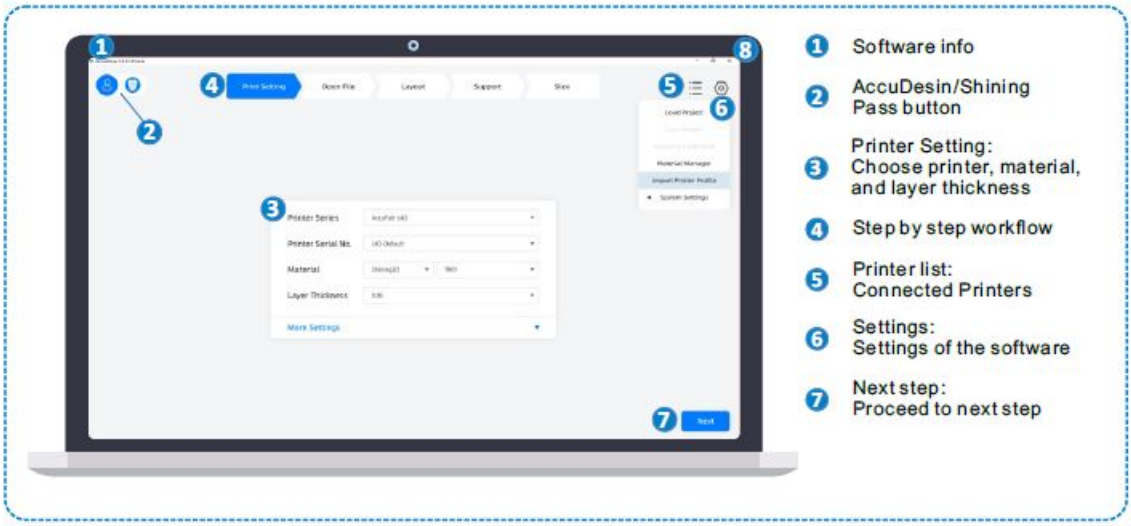

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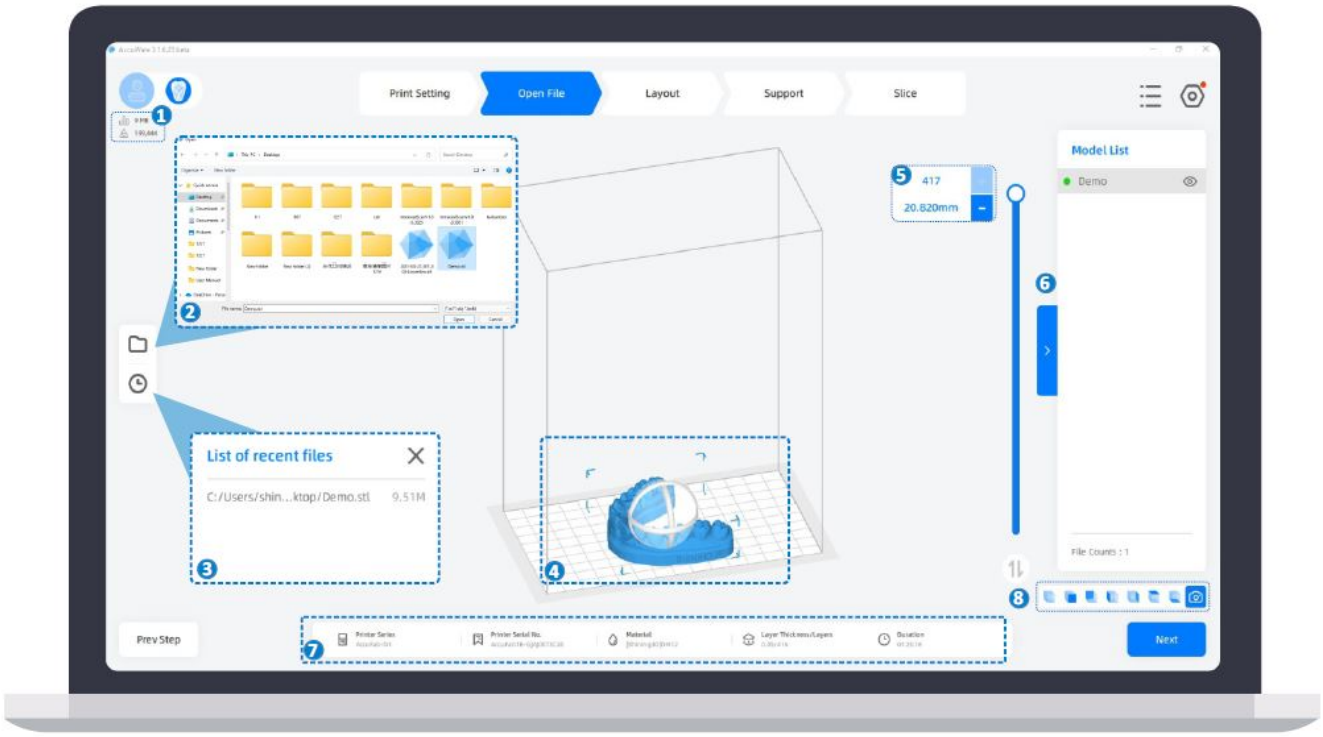

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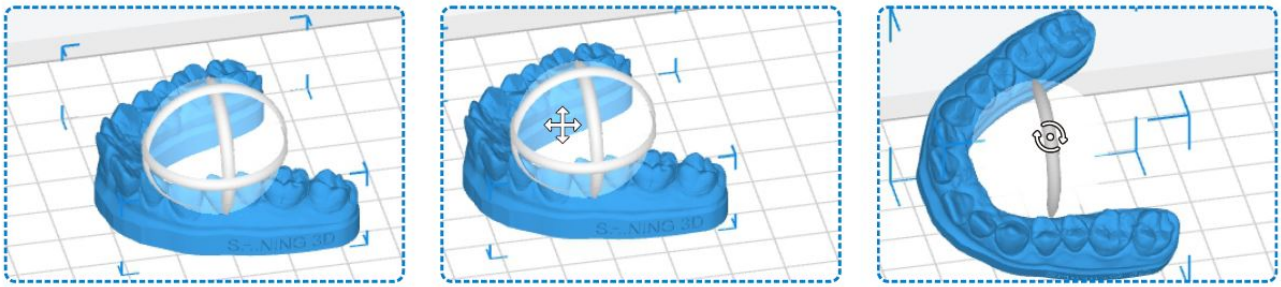

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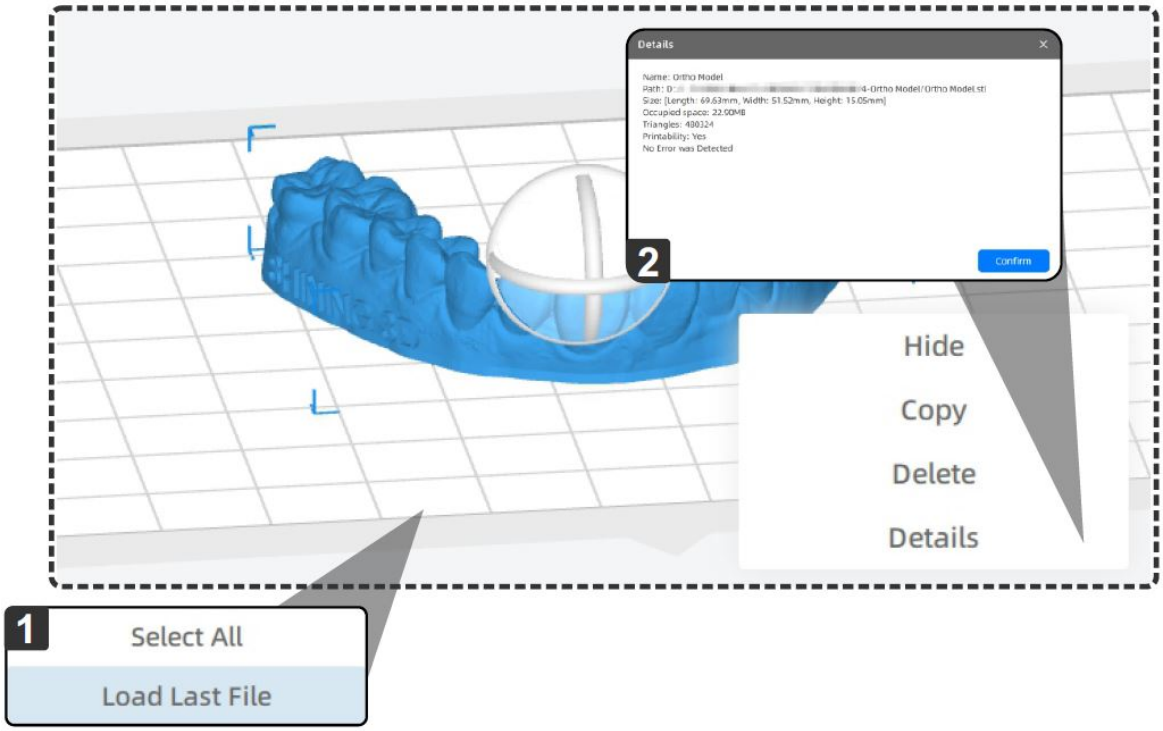

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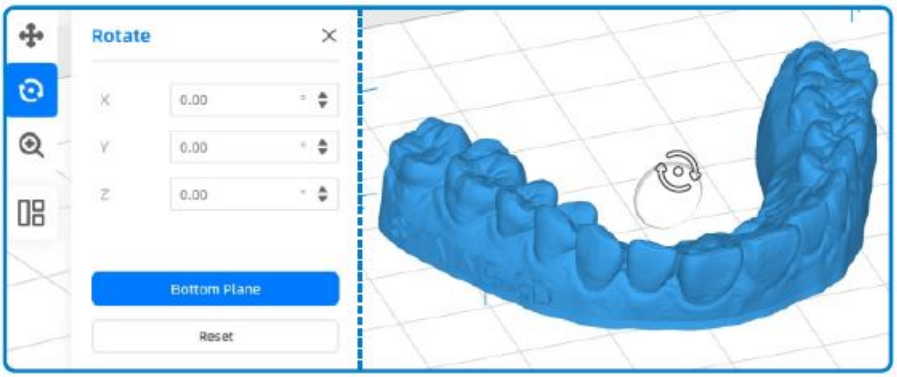

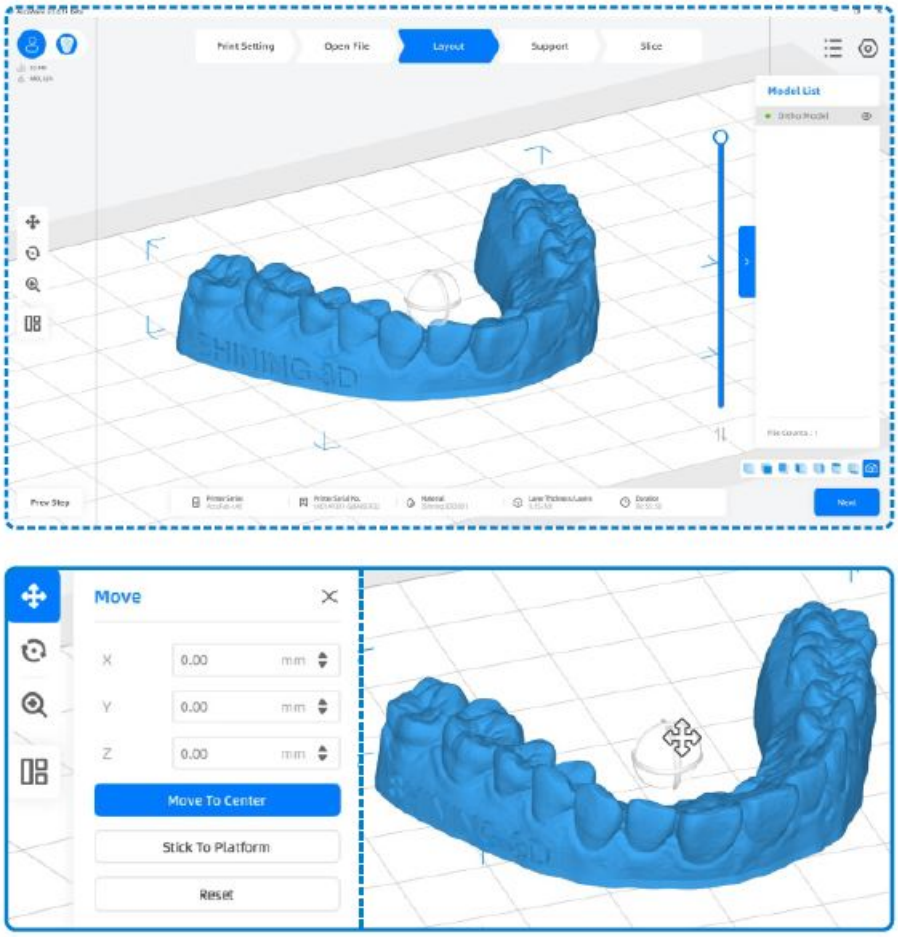

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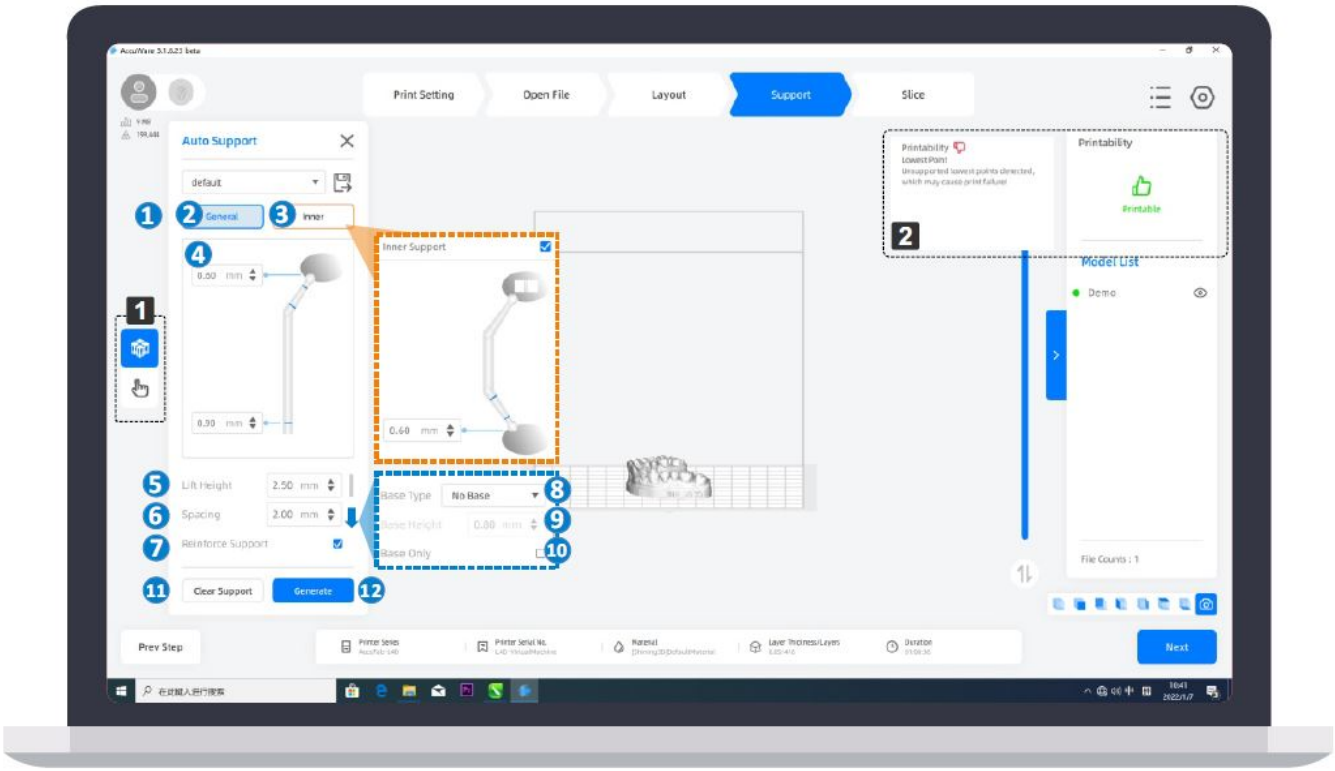
X,Y,Z: Scale the model by setting changing one axis or 3 axes together with “Uniform Scale” . Scale: Scale the model by setting a factor Reset: Reset the Scale operations

Auto Layout
Spacing: The distance difference of adjacent models. Confirm: Apply the auto layout Reset: Reset the auto layout operation Right click on the model to bring up the shortcut key for Layout

Support

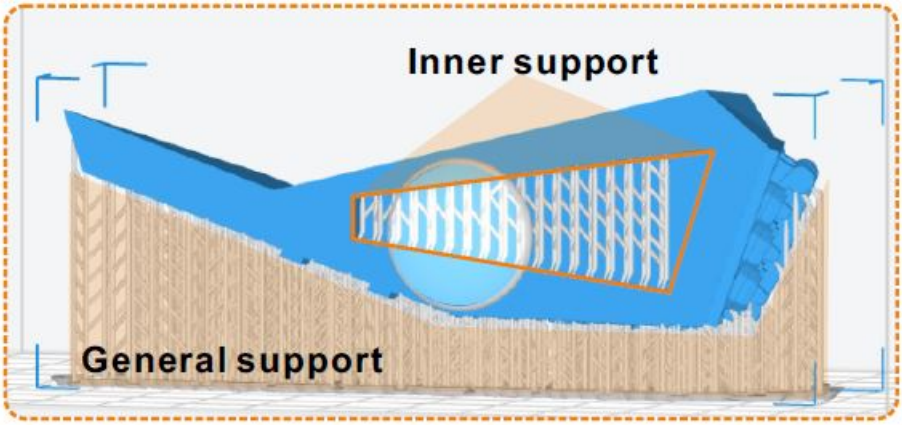


In support page. User can generate support for the model. Generate automatically by parameter setting or add manually.

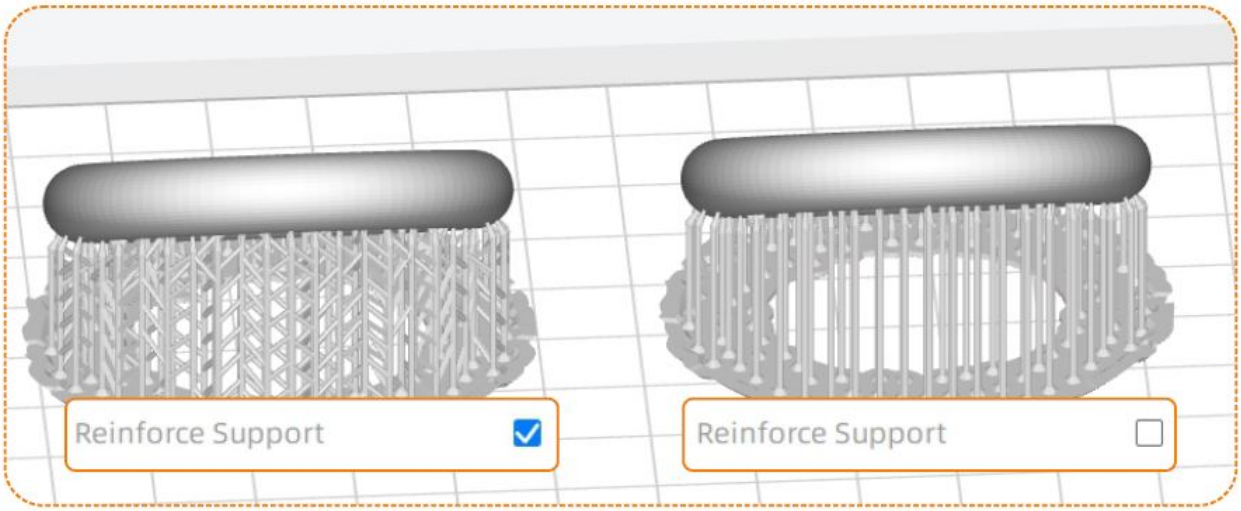
Support generation options: Auto and Manual
Printability tab: Software will check the support for the lowest area of the model. If part is properly supported.It will display thumbs up in green. Otherwise, it will display thumbs down in red.

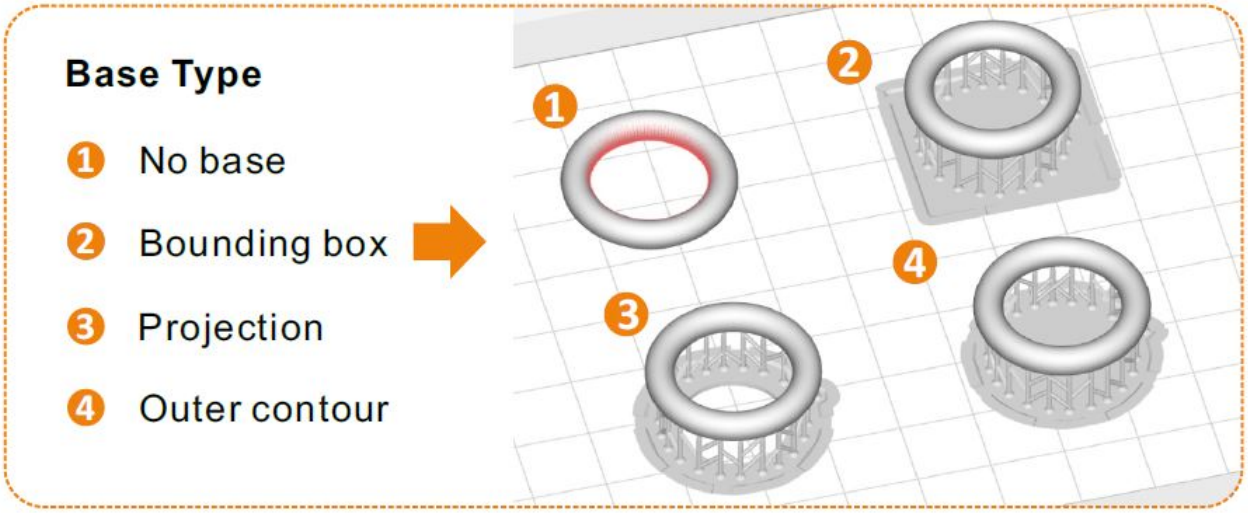
1. Support style:Choose a support style or save current setting to the library.
2. IInnnneerr s: upport settings Setting of the diameter of 4 contacting point
3. Lift Height:
4. Move the model up by the setting
5. SSppaaccine bge: tween adjacent support Reinforce Support:
6. Enable reinforce support
7. Base Type: Choose base type for the support
8. Base Height:
9. Height of the base for support
10. Base Only: Generate base only.
11. Clear Support: Clear the current support
12. Generate: Generate support based on the settings above.

Auto Support



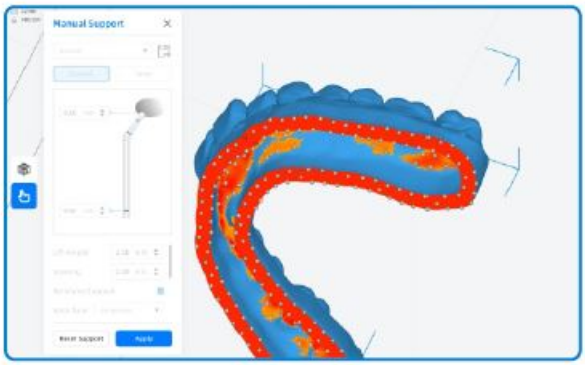
Support
Set up the parameters and then click Generate.

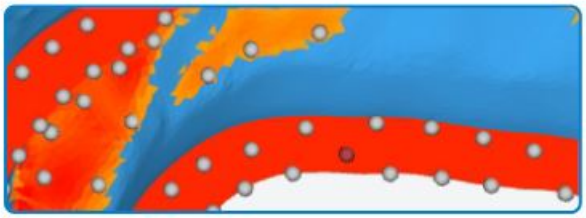




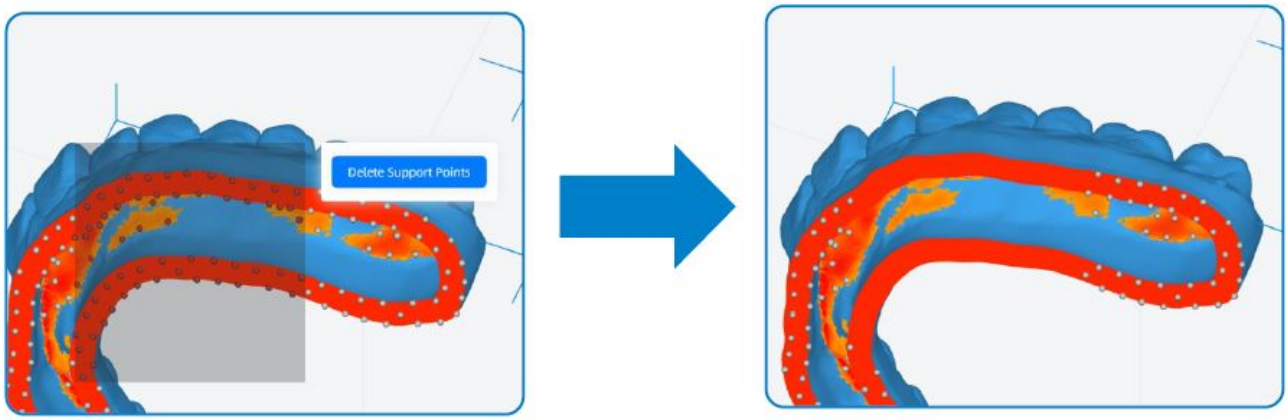
Manual Support
Manual enables the manual adding or deleting of the support. User can modify the auto supports or add the support manually. Reset Support: Reset the support back to the original state.Apply: Apply the manual support editing.

Delete single support
Move the mouse to the existing support. Click when it turns to red.

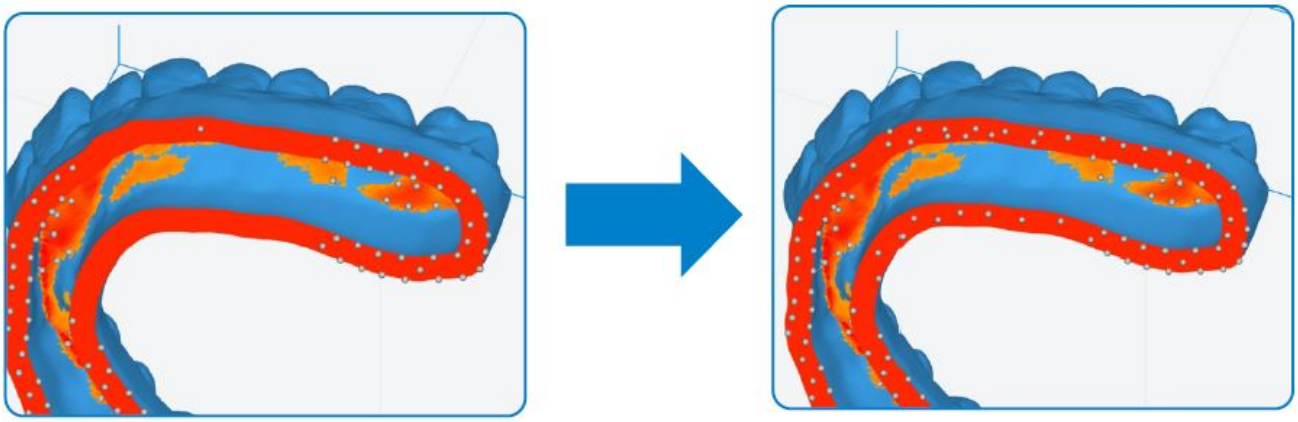




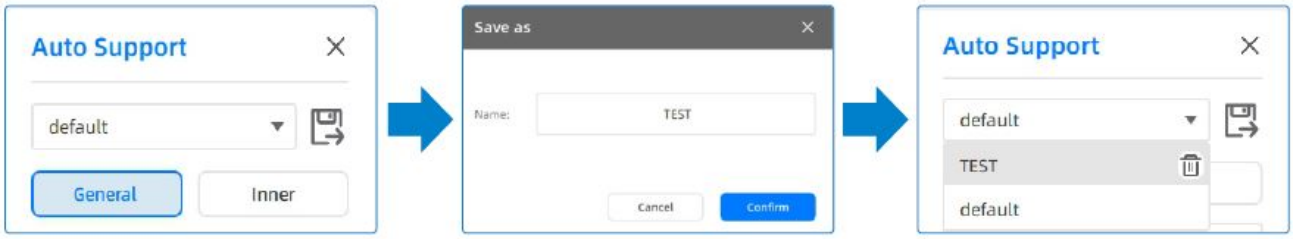
Support
Delete multiple supports Select multiple supports by pressing the left key and drag. And choose” delete support points.”



Add support
Left click on the area you want to add a support. Click Apply when finished



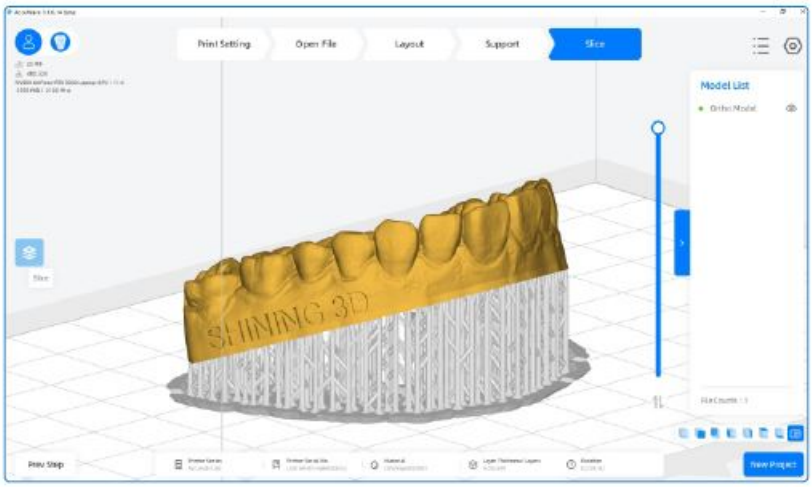
Add to support list
Click the save button to save the current setting with a new name. And it can be a support style to choose from.

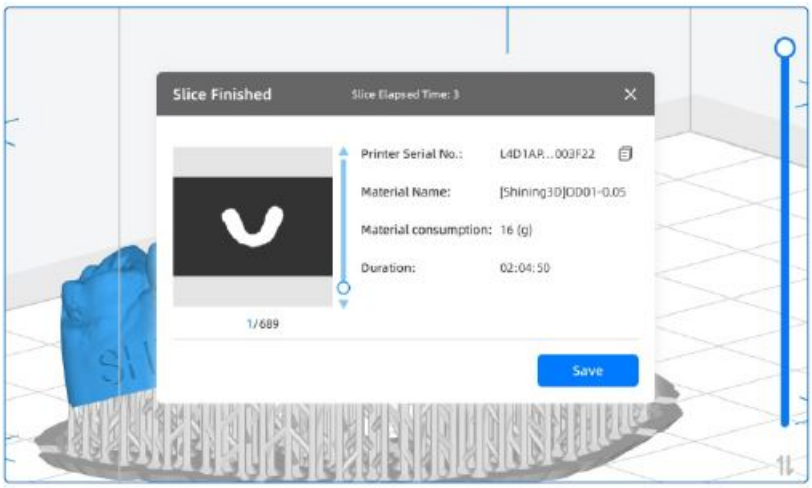


Right-click on the model to bring up the shortcut keys.

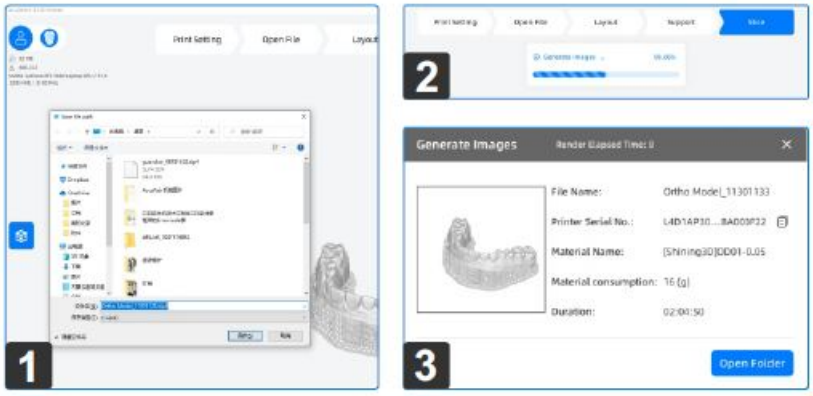
Slice

In this step. We can slice the model with current setting. Click ‘Slice’ to slice the model.





Basic information will be displayed such as estimated material consumption and print duration. Also, in this window, user can view the sliced images by dragging the bar on the right of the layer display. Click Save to choose the save path for “*.slp4” file. And click ‘save’. Software will generate slice file according to the slice setting. Slice Finished.



Note: Slicing time much depending on the performance of the PC. AccuWare supports GPU accelerate for the slicing function with a graphic card of GTX 750 or higher.
Software will show the info of the graphic card and CUDA version. Check the upper left corner of the slicing interface. The information displayed in red indicates that the GPU is not on If the CUDA version shows “undefined,” it means the driver version is not the latest version. Please update. Please change the setting for AccuWare if you don’t see the info of the independent graphic card displayed.

Send print job
Open “Printer list” The connected printer will be displayed.

Online sending:
In the printer list. User can check the status of printer. And be able to choose the printer to select the sliced “.slp4” file to ‘send’ or to “send and print”.

Function

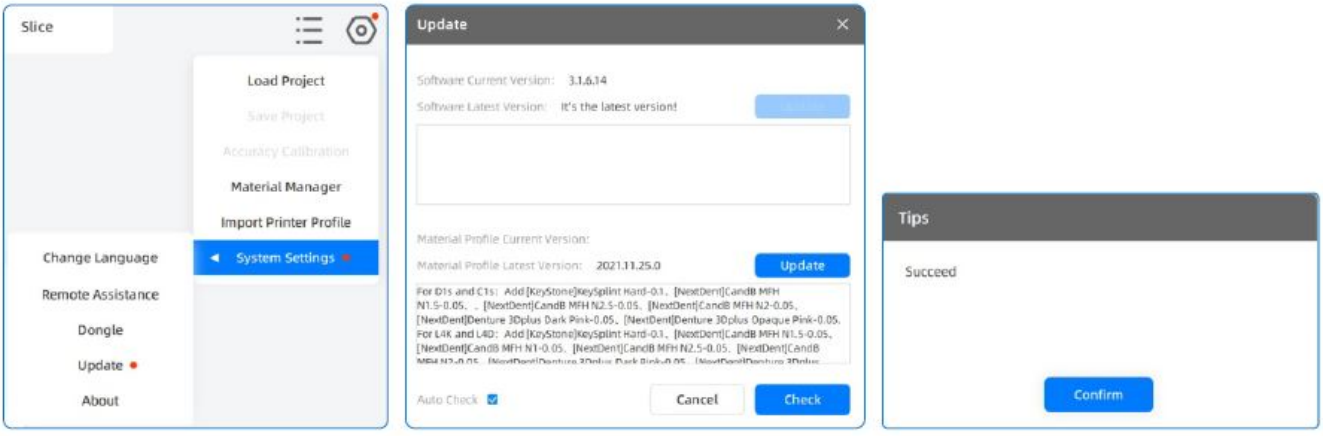
Module	Name	Icon	Function Description
File	Open File		Insert STL file selected by the user in the current file.
	Recent File		Link to the recently used STL model, and click it to load the model into the software.
Layout	Select All		Select all models.
	Copy		Copy the selected model.
	Hide		Hide the selected model.
	Delete		Delete the selected model.
	Details		Display the name, path, dimensions, occupied space, triangle patch of the model, and whether any problem with the model.
	Move Model		Move the model in XYZ axial directions.
	Rotate Model		Rotate the model in XYZ axial directions.
	Scale Model		Secale the model in XYZ axial or equal scale.
	Automatic Layout		Intelligent layout of the loaded model in XY plane.
	Automatic Support		Set support parameters for the model file and automatically generate support.
	Manual Support		Set support parameters for the model file and manually generate the support.
	Slice		Generate a "*.slp4" path file for the data whose printing parameters have been set, and set the path of exportationon.
View	Default View		View the model selection area from "upper front."
	Front View		View the model selection area from "front."
	Back View		View the model selection area from "back."
	Left View		View the model selection area from "left."
	Right View		View the model selection area from "right."

Module	Name	Icon	Function Description
View	Top View		View the model selection area from "top."
	Bottom View		View the model selection area from "bottom."
Settings	Setttings		Contains some file contents and tools in the software. Click this button in the upper right corner to view for operation.
	Priner List		Display the name of the printer for connection.
	Load Project		Import the saved *.accu file order into the software.
	Save Project		Save the current order locally.
	Layer Preview		View the current model by layer.
	Accuracy Calibration		Calibration settings for the accuracy of printed models.
	Material Manager		Display local material information.
	Import to Machine		Import new machine parameters from PC/LAN.
System Settings	Change Language		Display local material information.
	Remote Assistance		Import new machine parameters from PC/LAN.
	Dongle		Dongle driver installation and registration access.
	Update		Accept update push, and prompt update when connecting with dongle.
	About		Enter/exit administrator rights, display dongle information, etc.

Update and Assistance

Update software and material profile

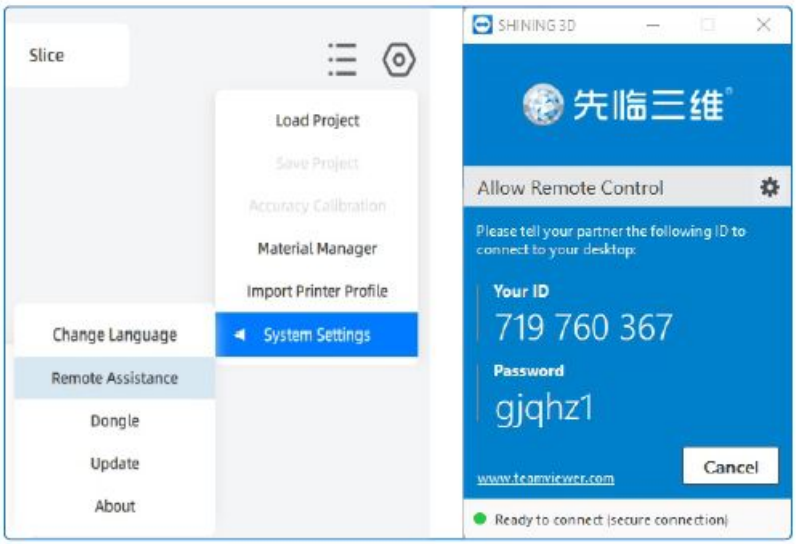
Open “Printer list”
The connected printer will be displayed.



Open the ‘Update’ page. User can check the update manually or check the “Auto Check”option to reveive the

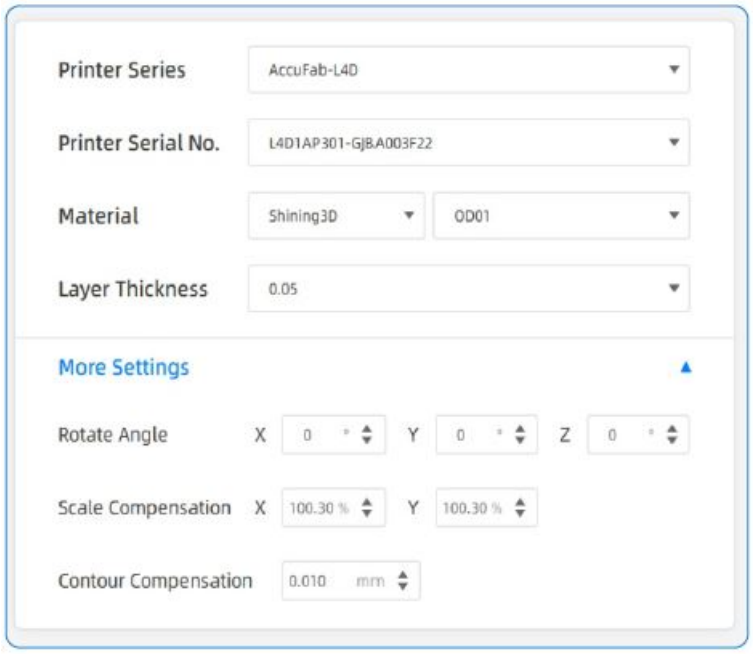
update notice. So that A red dot will be displayed on ‘Settings’ when there is new update of software or material profile. And by click on the ‘Update’ button.Update process will take place. The material profiles are uplode by the test department of Shining3D. User can then choose the material in “print setting”.

Remote Assistance



AccuWare has built in TeamViewer program. User can go to “Settings-System Settings-Remote Assistance” to open.When help is needed. User can contact support and offer the remote info as requested by the support engineer.

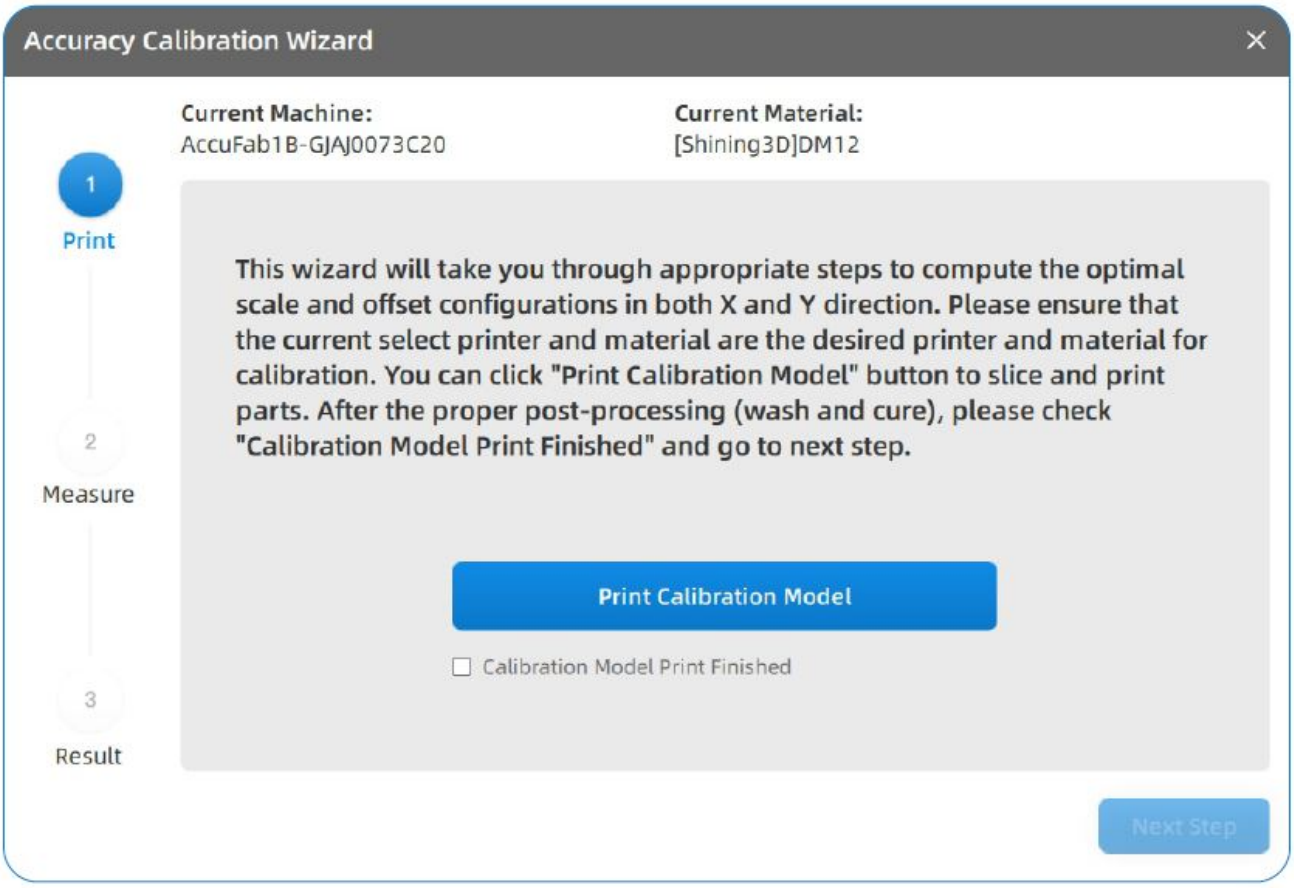
Accuracy Calibaration



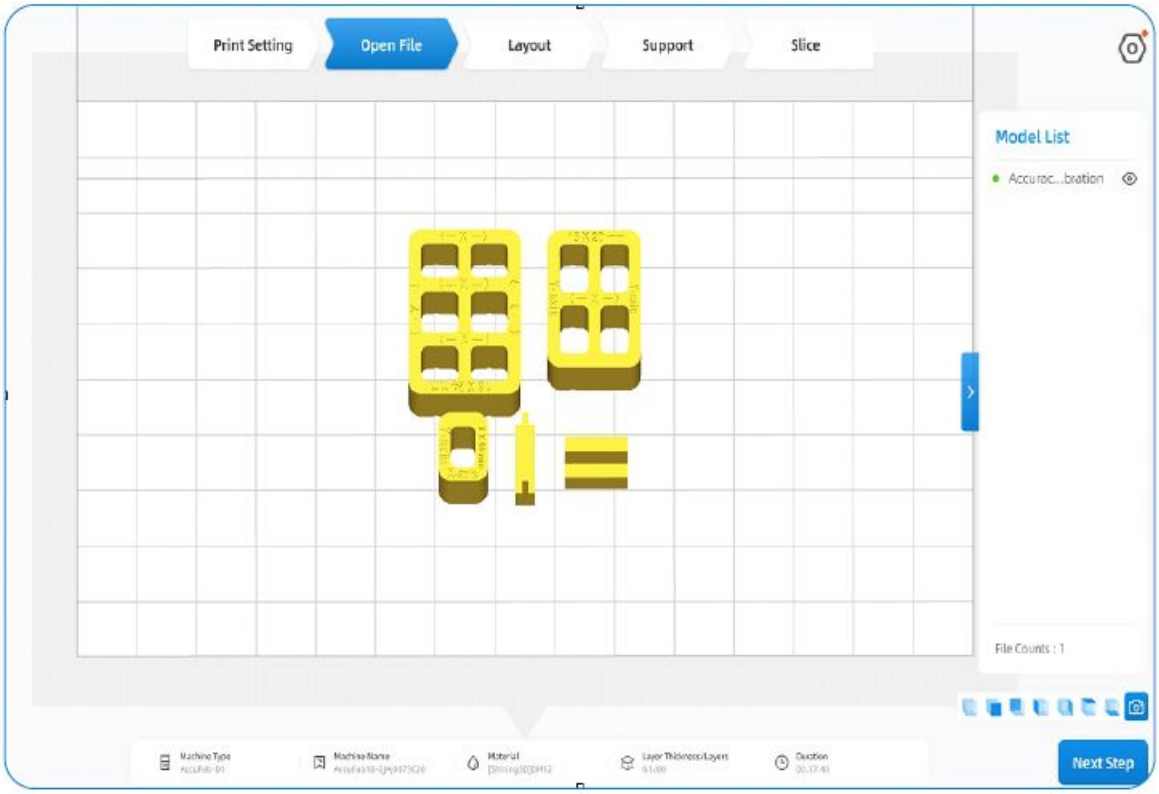
Accuracy calibration is needed when users encounter accuracy or fitting issue. Since the printing material is sensitive to the environment status such as temperature and humidity. Which is causing the change of the sensitivity of the material curing. Compensation of scale and contour setting with the standard environment may not be perfect for different environments.

Accuracy Calibration Wizard

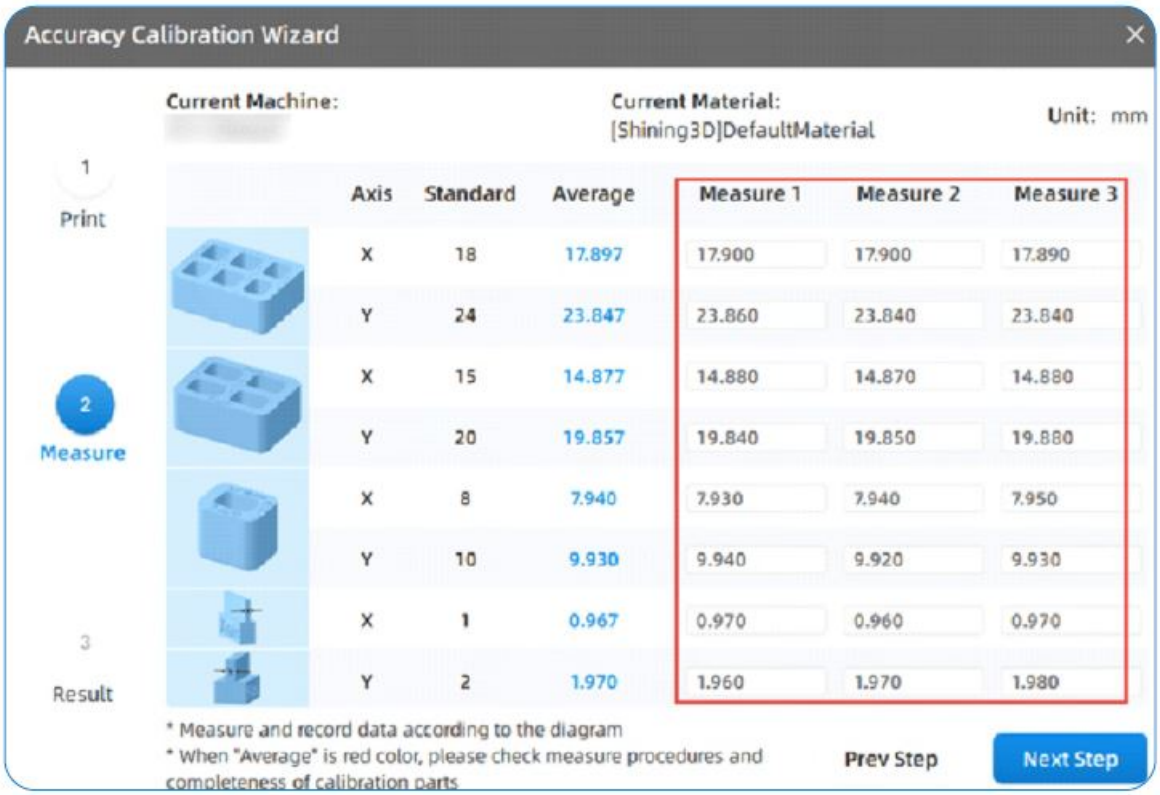
By clicking on the “Settings- Accuracy Calibration”, a window of “Accuracy Calibration Wizard ” will be open.



1. Click Print Calibration Model, and the platform displays the calibration model for slicing. User can go to slice directly. And start printing.



2. When print finished, check the option “Calibration Model Print Finished” to highlight the button of “Next Step”, and click “Next Step” to enter the measurement interface.Enter the measurement value in the measurement interface, and the “Next Step” button will be highlighted, then it will forward to the results page. Click the “Apply” button on the results page, apply the “scale offset” and “contour offset” value to the current material.



3. Note: For first-time software start, all printer series are selected by default.

Documents / Resources

	SHINING 3D AccuWare Data Preparation Software for AccuFab printers [pdf] User Manual AccuWare, Data Preparation Software for AccuFab printers, Data Preparation Software, Preparation Software, AccuWare, Software

References