



# SERVER 07604 Express Pump User Manual

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**SERVER 07604 Express Pump**



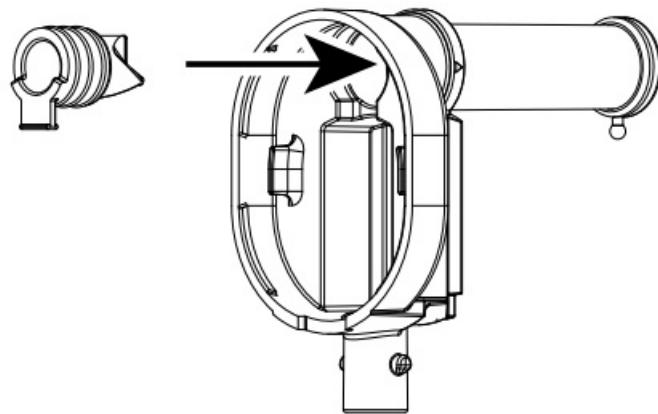
## Thank You

for purchasing our Server Express® Pump. Express™ pouched condiment systems are sealed and sanitary, achieve excellent evacuation and have only a few parts for easy clean-up.  
SIMPLIFY CONDIMENT MANAGEMENT—GO POUCHED

## ASSEMBLY

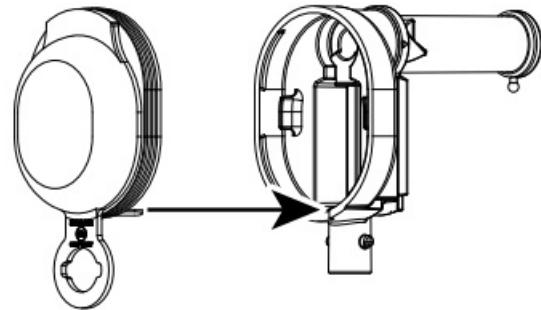
### INSERT PINCH VALVE into pump housing.

**TIP:** Squeeze the pinch valve open before installation to ensure it isn't stuck shut.

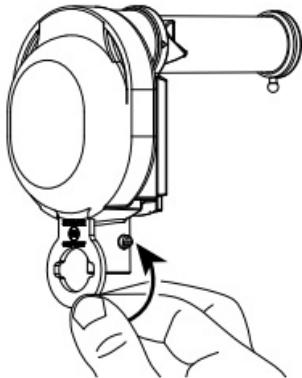


### INSTALL DOME

Press dome into housing fully. Ensure valve flap covers bottom opening.

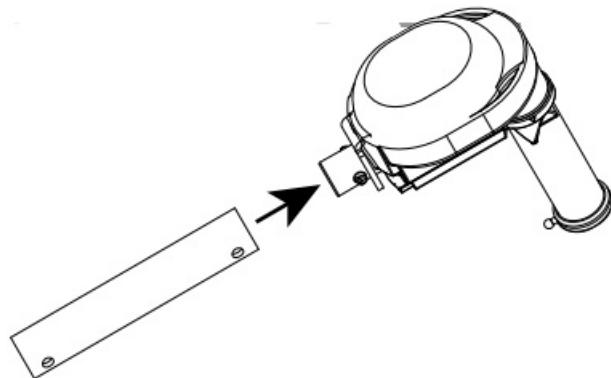


Press dome into housing fully. Ensure valve flap covers bottom opening.



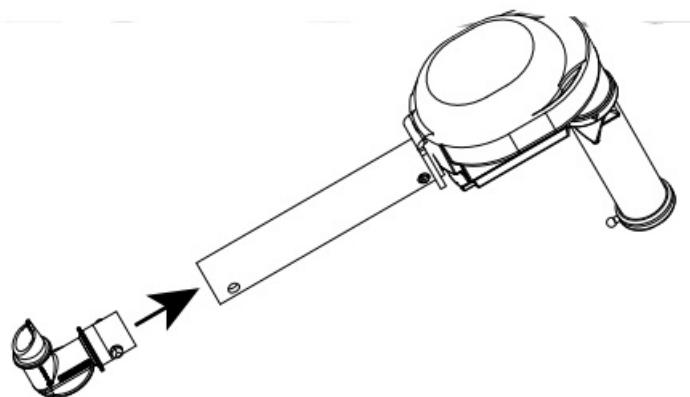
#### INSTALL TUBE

Lubricate with a small amount of clean water. Rotate and position until both pegs on housing fit into holes on tube.



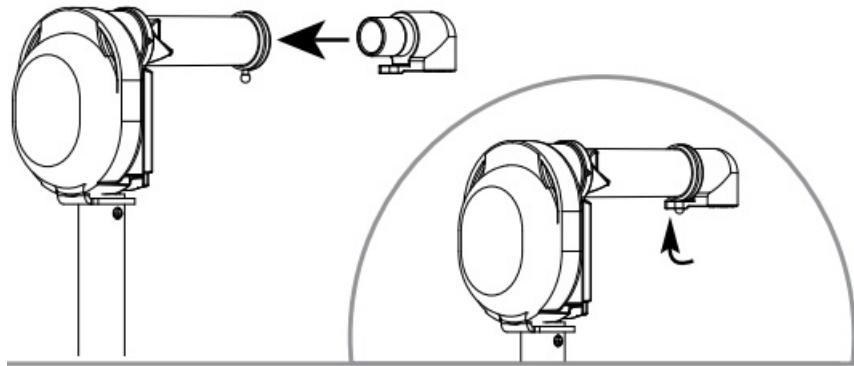
#### INSERT CONNECTOR

Lubricate with a small amount of clean water. Rotate and position until both pegs on connector fit into holes on tube. Connector must point away from end of discharge tube.



#### INSERT DISCHARGE FITTING

into pump housing discharge tube. Place loop of fitting around peg on end of discharge tube to secure.

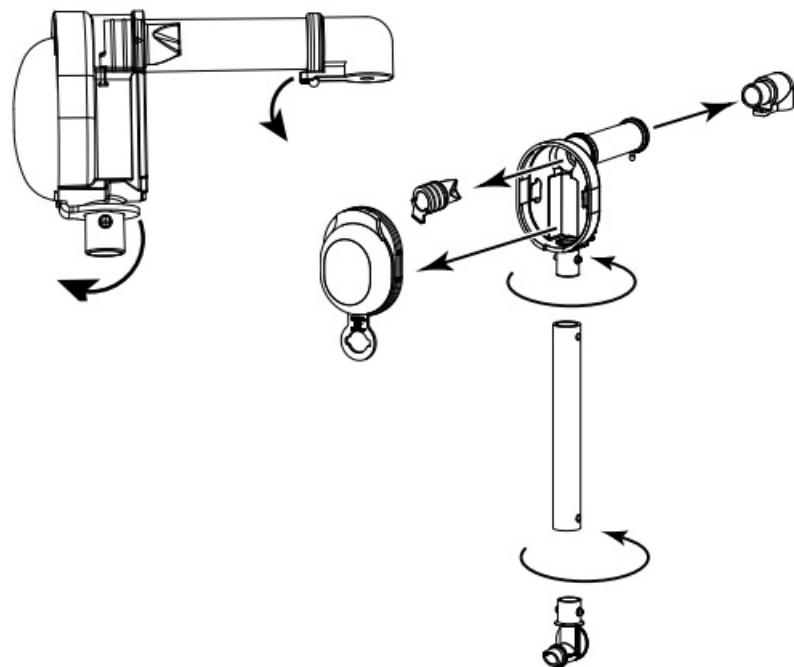


## SAFETY

### IMPORTANT

Clean, rinse, sanitize, and dry parts daily or regularly to comply with local sanitization requirements.= According to food and safety regulations, most foods must be stored and/or served at certain temperatures or they could become hazardous. Check with local food and safety regulators for specific guidelines. Server Products, Inc. cannot be responsible for the serving of potentially hazardous product.

## DISASSEMBLY



## CLEANING

### 1. FLUSH & RINSE

all pump surfaces with hot water. Place lower end of pump into container of hot water and operate pump until all remaining product is expelled and only hot water is discharged.

### 2. DISASSEMBLE & CLEAN

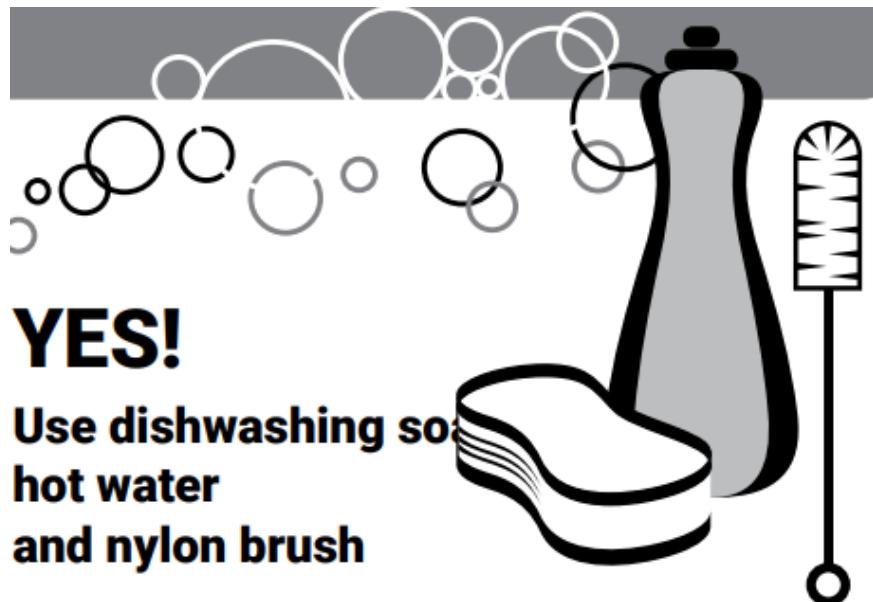
all washable parts with soap and hot water. Use brush to clean any confined areas.

### 3. RINSE fully with clear water.

### 4. SANITIZE

all parts according to local sanitization requirements. All parts in contact with food must be sanitized.

### 5. AIR DRY all parts fully.

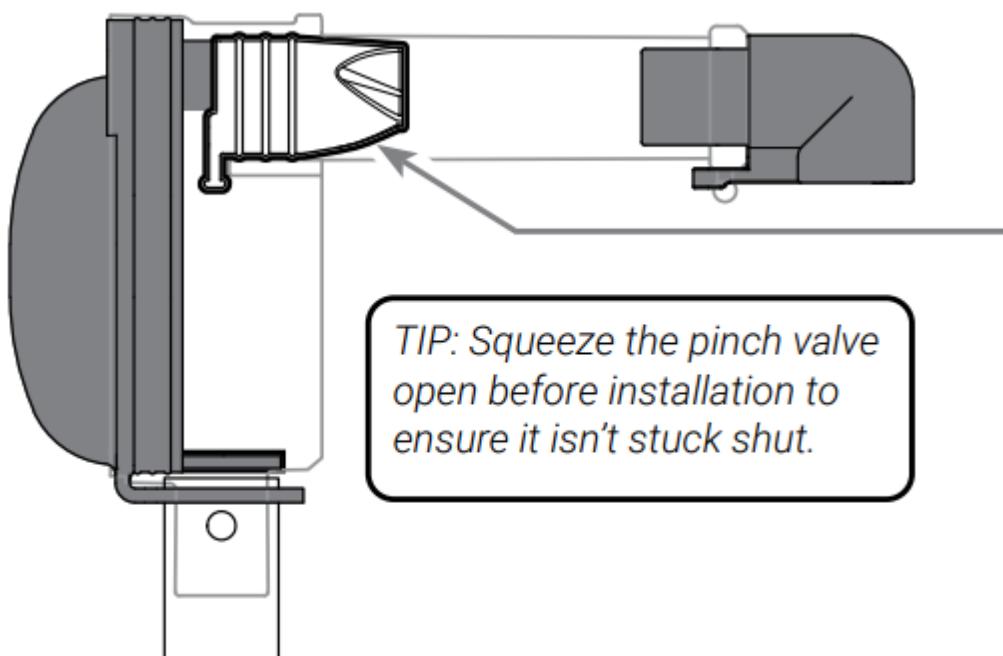


**YES!**

**Use dishwashing soap, hot water and nylon brush**

- Dishwasher safe
- Do not use abrasive, caustic or ammonia based cleansers.
- Do not use cleansing agents with high concentrations of acid, alkaline or chlorine.
- Do not use metal scrapers or cleaning pads that could scratch surfaces.

## TROUBLESHOOTING



**TIP:** Squeeze the pinch valve open before installation to ensure it isn't stuck shut.

- **DIFFICULT TO ATTACH PARTS?**

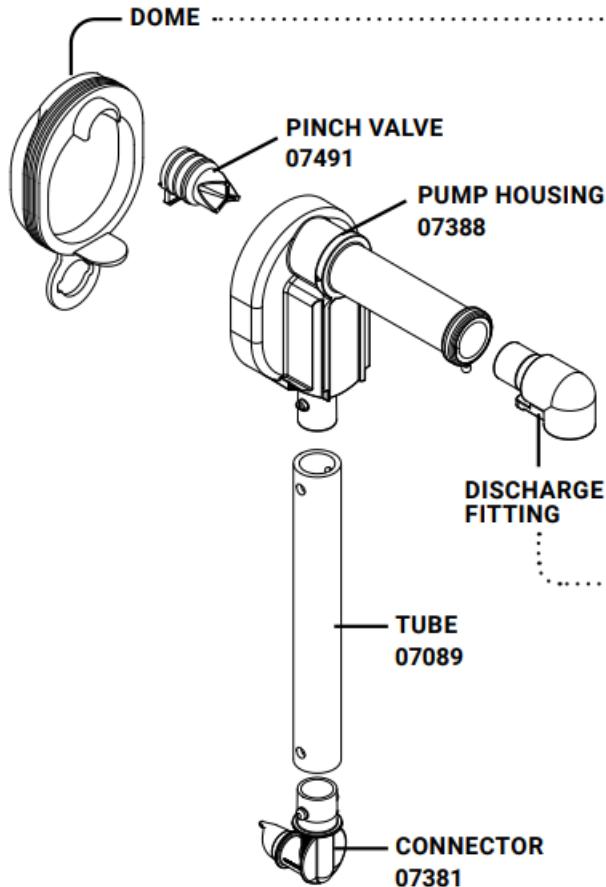
Wet parts with clean water to help fit.

- **PRODUCT DOESN'T PUMP?**

- Ensure pinch valve is inserted in housing.
- Ensure connector is snapped fully in place to fitment in pouch.
- Ensure pump is properly installed in unit.
- Clean pump thoroughly.

- DOME POPS OFF?
  - Clean thoroughly. Food residue could prevent a tight seal between dome and housing.
  - Ensure dome edges are flush with housing.

## PUMP COMPONENT PART NUMBERS



PUMP MODEL	PUMP DOME	PART NUMBER
07604	BLUE	07399
100163	BLUE	07399

PUMP MODEL	DISCHARGE FITTING SIZE	PART NUMBER
07604	.256, MEDIUM	07796
100163	.394, LARGE	07797

## SERVER PRODUCTS LIMITED WARRANTY

This Server product is backed by a two-year limited warranty against defects in materials and workmanship. See [Server-Products.com](http://Server-Products.com) for details.

### GENERAL SERVICE, REPAIR OR RETURNS

Before sending any item to Server Products for service, repair, or return, contact Server Products customer service to request a Return Authorization Number. Merchandise must be sent to Server Products with this number. Service is extremely prompt. Typically, units are repaired and ship out within 48 hours of receipt. Merchandise being returned for credit must be in new and unused condition and not more than 90 days old and will be subject to a 20% restocking charge.

### NEED HELP?

Server Products Inc.

3601 Pleasant Hill Road Richfield, WI 53076 USA

Chat with us!

[spsales@server-products.com](mailto:spsales@server-products.com)

262.628.5600 | 800.558.8722

Please be prepared with the Part Numbers for your items. Individual part numbers are listed above.

## Documents / Resources



## [SERVER 07604 Express Pump](#) [pdf] User Manual

07604, 100163, 07604 Express Pump, 07604, Express Pump

## References

- [products.com](#)
- [Server Products](#)

[Manuals+](#)