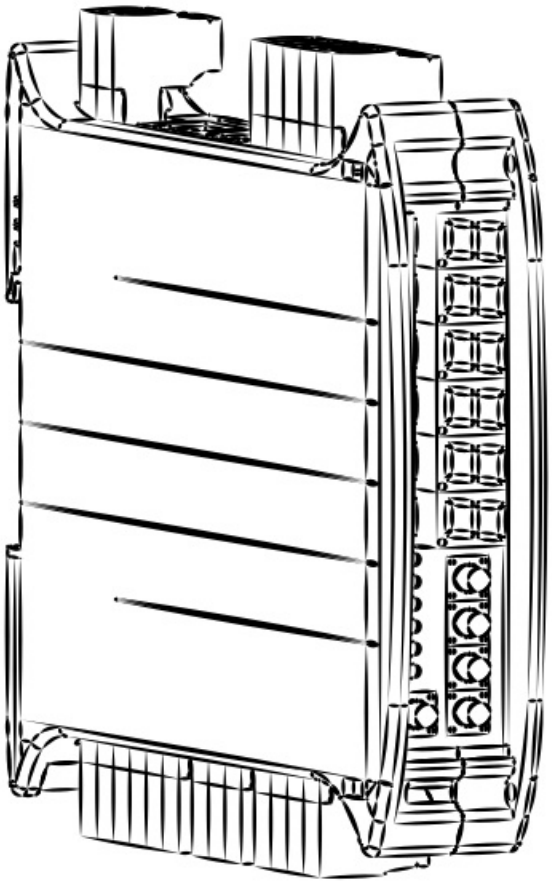
RICE LAKE SCT-1SX-Ethernet Indicators and Controller User Guide

RICE LAKE
WEIGHING SYSTEMS

SCT-1SX-Ethernet/IP
Quick Start Guide



Contents

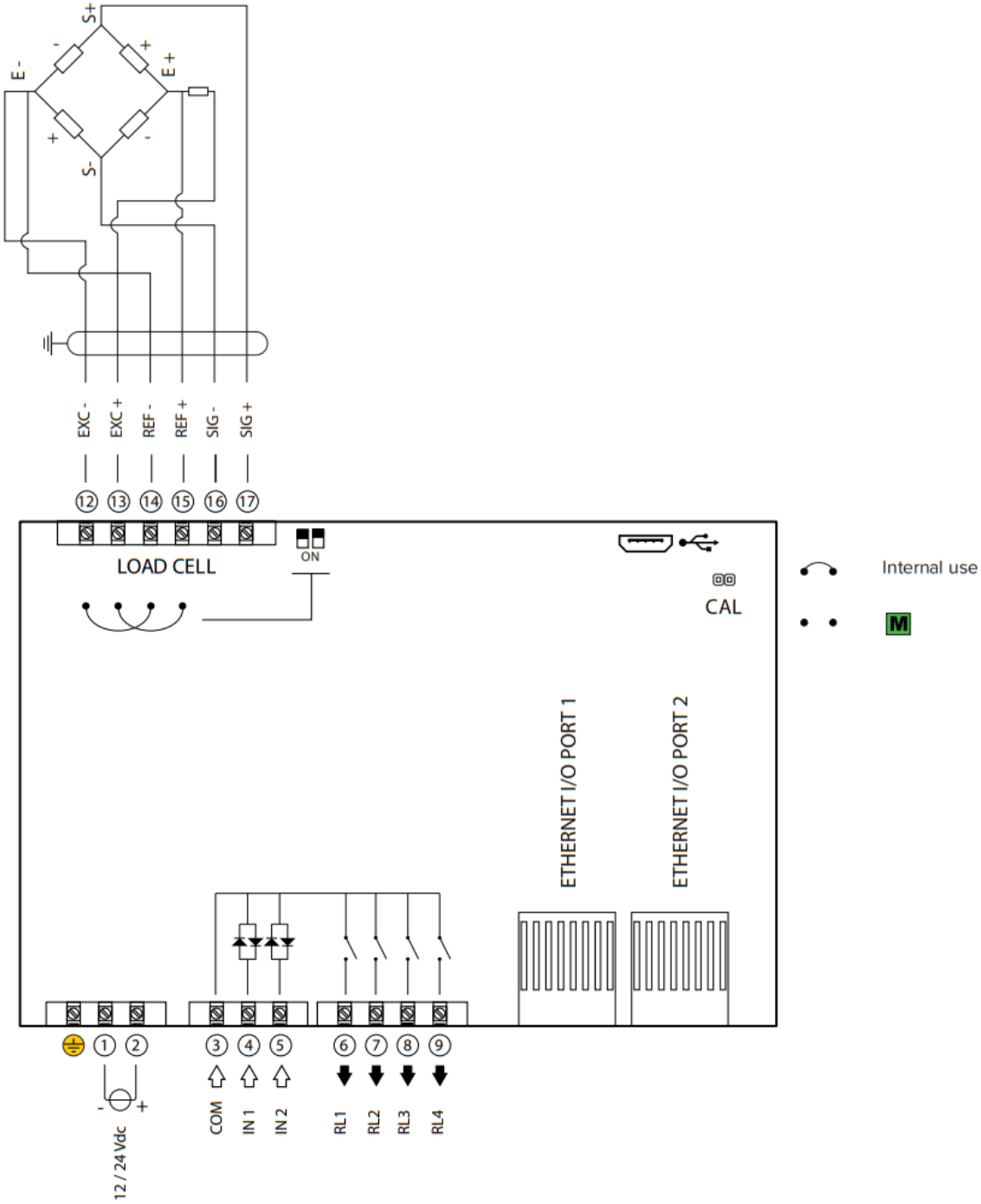
Electrical Schematic

⚠ Load cells excitation: 5 V.
Load cells output: 6 mV/V max.

⚠ INPUT: 12 to 48 Vdc
OUTPUT: 48Vac or 60Vdc, 0.5 A max

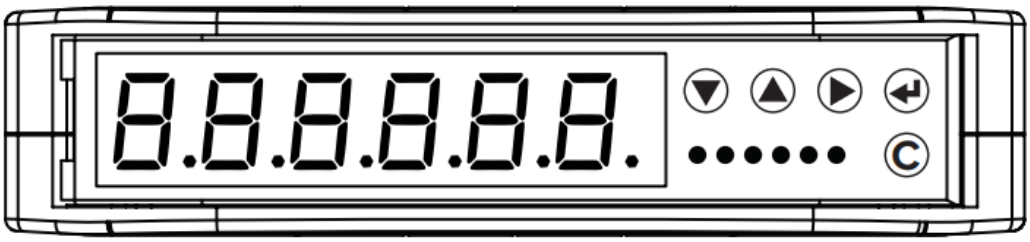
UL For UL approved models: equipment to be powered by 12 to 24 Vdc LPS or Class 2 power source.

⚠ CONSUMPTION: 4 W max. (without load cells).



Manuals are available from Rice Lake Weighing Systems at www.ricelake.com/manuals
Warranty information is available at www.ricelake.com/warranties

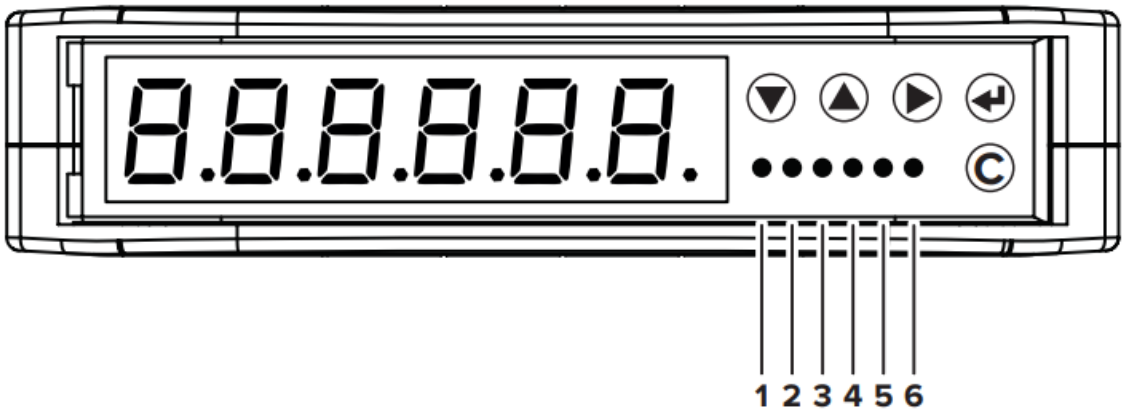
Key Functions



Configuration menu	
▼	Decreases digit / Scrolls down.
▲	Increases digit / Scrolls up.
▶	Enters the setup. Selects digit to modify.
↵	Enters a step / Confirms.
C	Clears / Exits a step (no save).

Weighing mode	
▼	Clears the displayed gross weight.
▲	Short press: executes semiautomatic tare. Long press: allows to enter known tare.
▶	Activates / deactivates the function.
↵	Short press executes data transmission on the printer serial port. Long press: Setpoint configuration.
C	ON/Standby of the instrument.

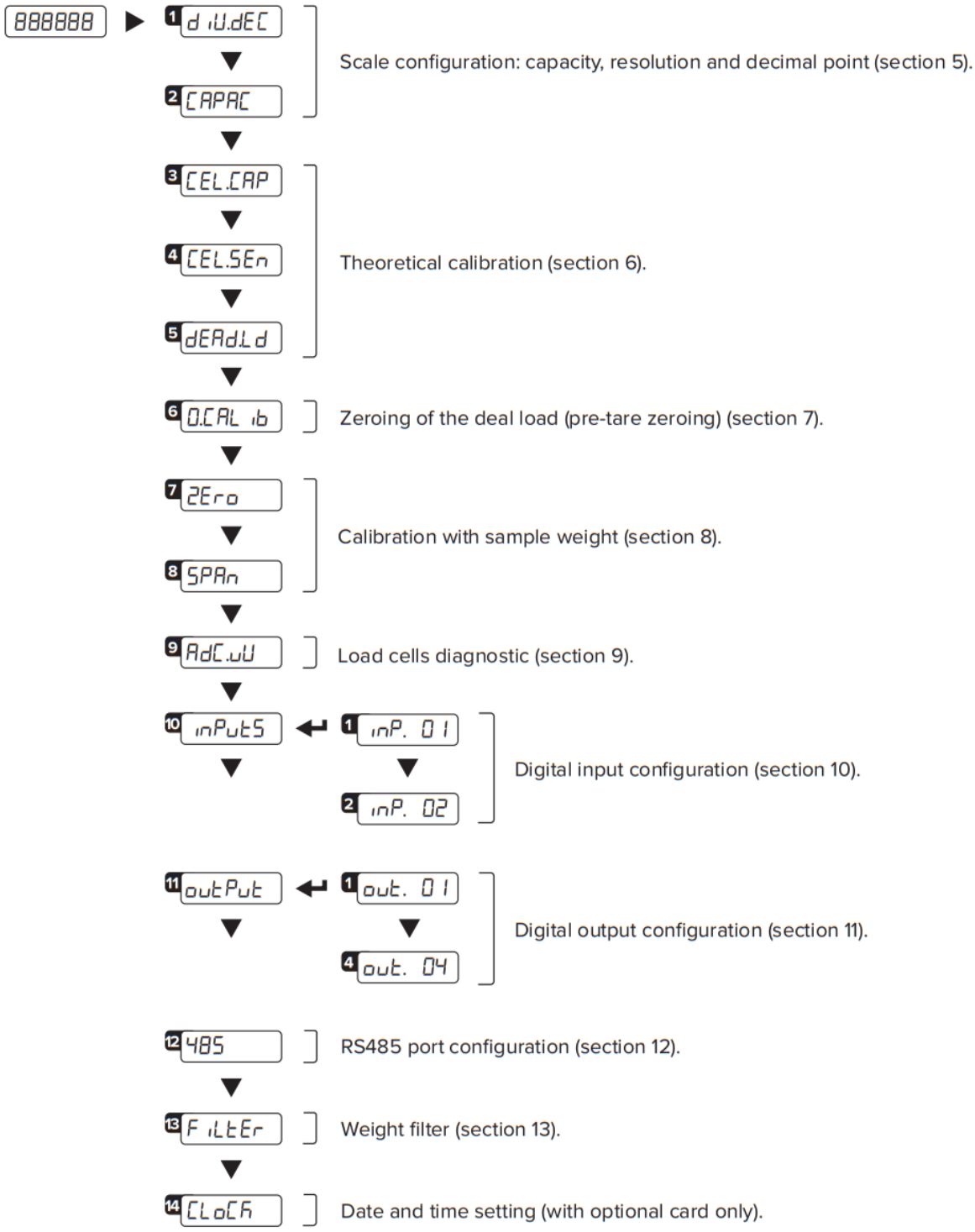
Indicator Light Descriptions



1	Weight on zero.
2	Unstable weight.
3	A tare is active.
4	A function is active.
5	Digital output 1 is active.
6	Digital output 2 is active.

Configuration Menu

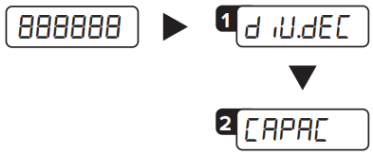
1. Reboot the weight transmitter
2. Press the ▶ key when display shows the 888888 message:



HOW TO EXIT THE MENU AND SAVE YOUR CONFIGURATION

1. Press **C** key repeatedly until SAVEP appears; press ↵ to save or press **C** to exit without saving.

Maximum Scale Capacity, Increment and Decimal Point Settings

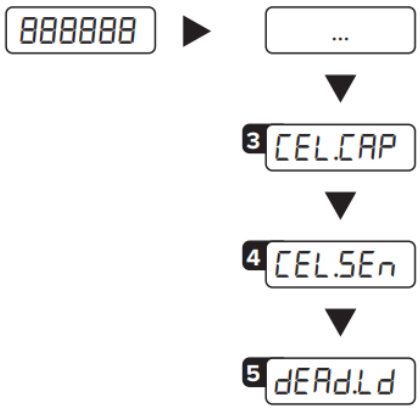
	Set the decimal point position and the minimum scale increment*1 *(0.001 - 0.002 - 0.005 - 0.01 - 0.02 - 0.05 - 0.1 - 0.2 - 0.5 - 1 - 2 - 5 - 10 - 20 - 50).* Set the maximum scale capacity*2 (max 999999).

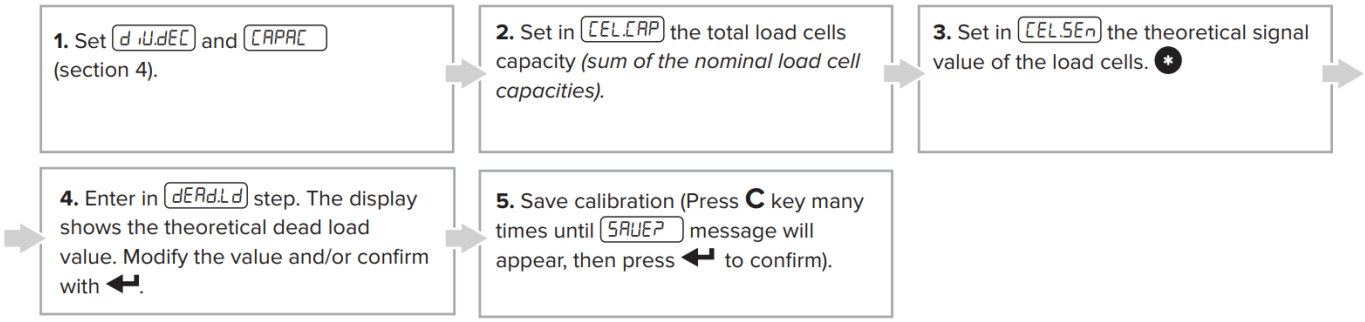
Examples:

For a 60000 lb scale, with 2 lb increment: d iU.dEC = 2 CAPAC = 60000	For a 10000 g scale, with 0.1 g increment: d iU.dEC = 0.1 CAPAC = 10000.0	For a 3000 lb scale, with 0.05 lb increment: d iU.dEC = 0.05 CAPAC = 3000.00

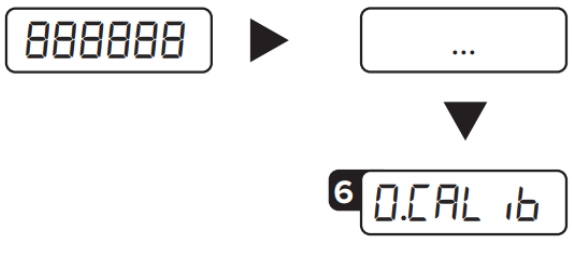
*1 Increment = the amount that the scale will increment by as weight is added or removed.
*2 Maximum capacity = the maximum weight that can be measured using the scale you are creating.

Theoretical Calibration

	Set the total load cells capacity (up to 999999). Set the load cells sensitivity (up to 999999). ✱ Dead load weight (from -9999.9 to 999999.9).

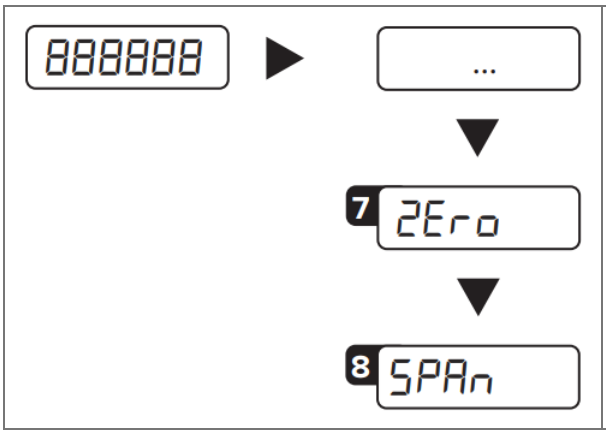


Zero Mechanical Tare (pre-tare zeroing)

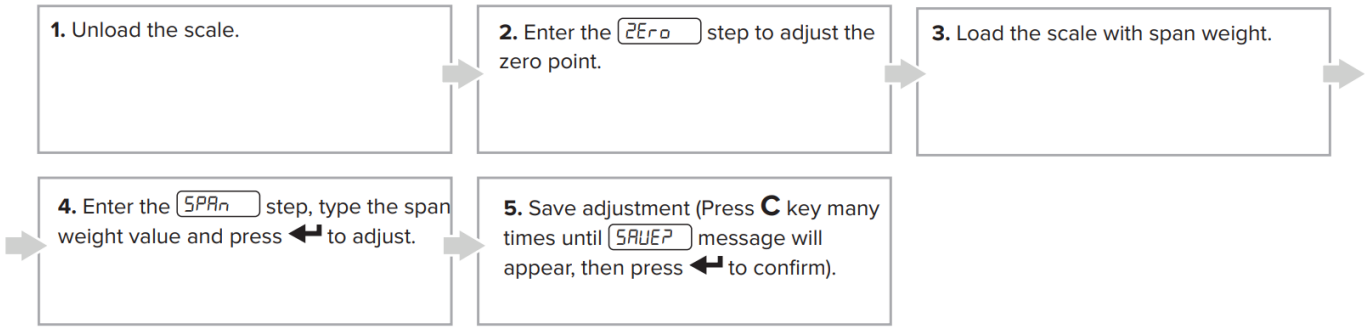
	Zeroing of the pre-tare (or mechanical tare).

This functionality allows to zero the weigh of the scale structure (e.g. empty silo, conveyor, etc.) without changing the calibration in memory.

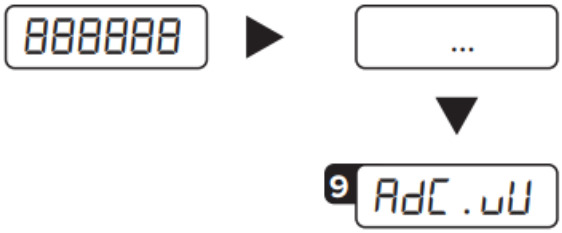
Calibration with Sample Weight



Zero point acquisition.
Sample weight acquisition.

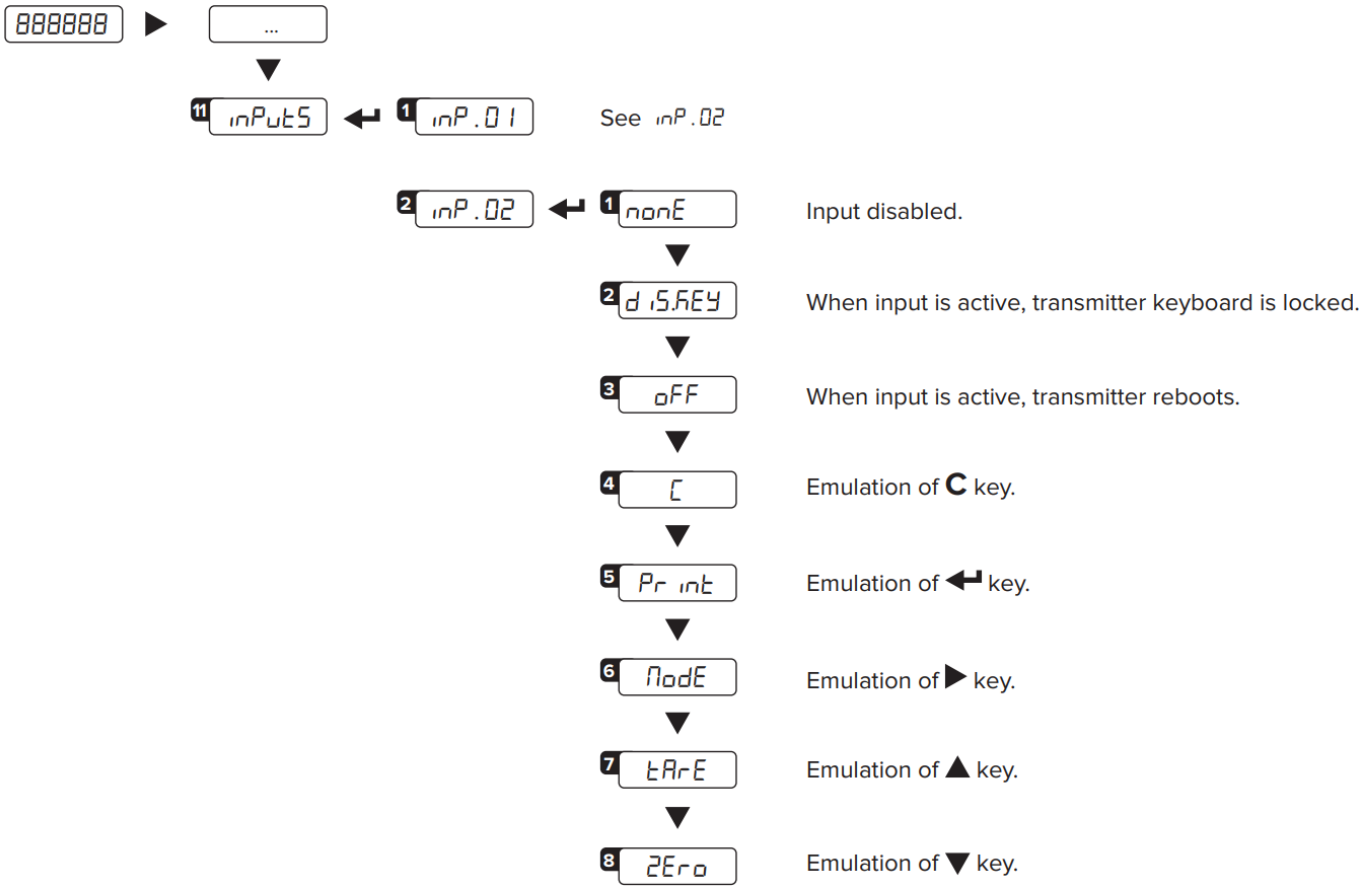


Load Cells Diagnostics (µV/V)

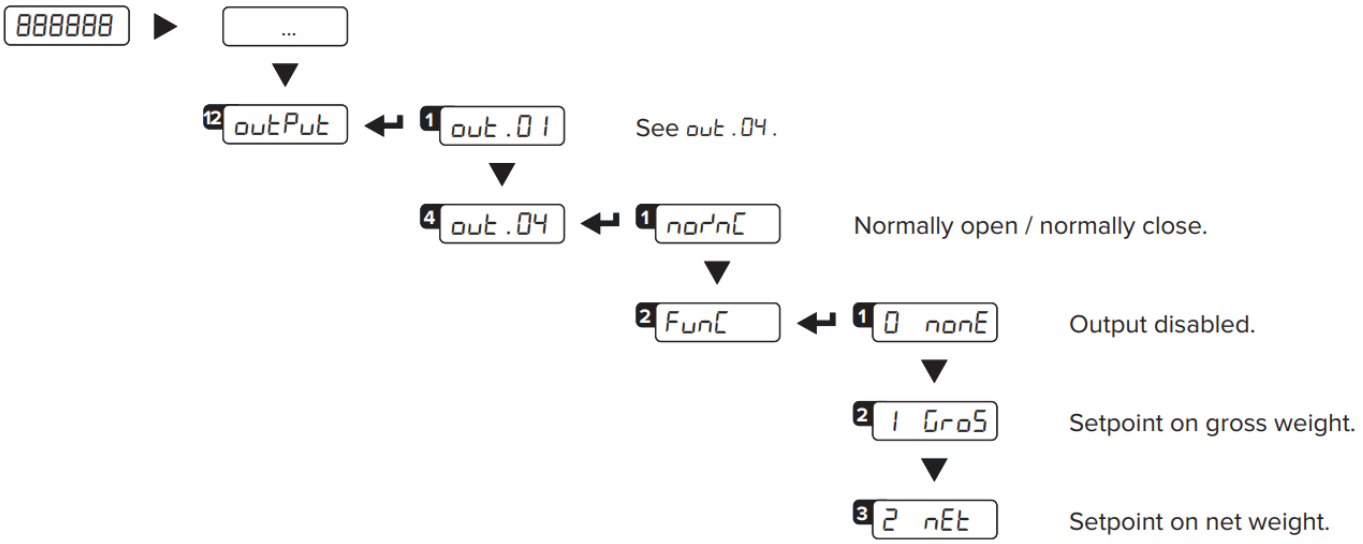


It allows to verify signal of each channel. It must be included into the range 0 to 3 mV/V.
Signal have to be stable and it have to increase by increasing the weight on the scale.

Input Settings



Output Settings



11.1 HOW TO PROGRAM SETPOINTS

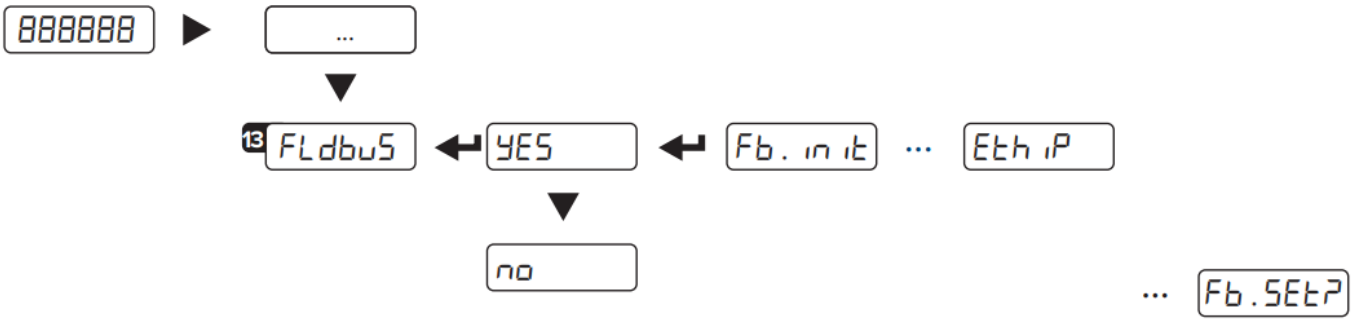
1. In weighing mode, press ↵ for 3 second.

2. Select the setpoint to modify:

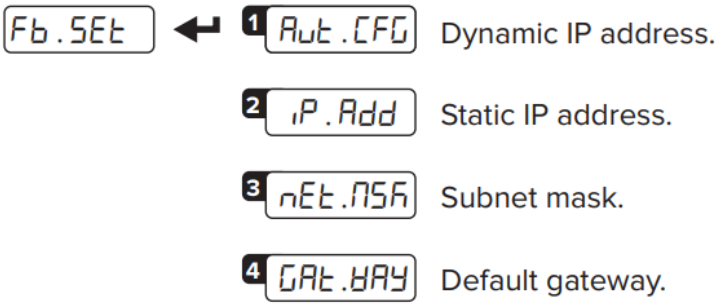
- S.1 on — Set the output 1 setpoint value.
- S.2 on ↵ — Set the output 2 setpoint value.

3. Press **C** key to save and exit the menu.

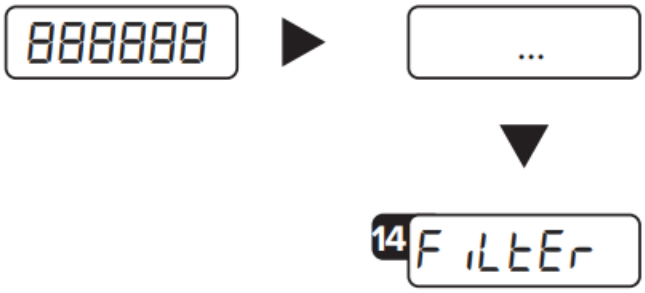
Fieldbus Settings



Set the IP address:



Weight Filter



The active weight filter is displayed, alternating with the weight value.
Press ▲ and ▼ keys to scroll through the available filters (from slowest to fastest, F1 to F11).

Programming Errors

MESSAGE	DESCRIPTION	SOLUTION
PrEC.	Calibration error	First calibrate the zero point (zero), then proceed with sa mple weight acquisition (sp n) (section 9).
Err.Pnt	Calibration error	Check the connection of the load cell. Verify the load cel l signal is stable, valid and greater than the previously ac quired point.
Er 11	Calibration error	Increase the calibration weight.
Er 12	Calibration error	Check the signal from the load cell increases when weig ht is incremented on the scale.
Er 37	Calibration error	Repeat calibration and verify capacity and division have been correctly set.
Er 39	Instrument not configured	Transmitter needs to be configurated.
C.Er.36	Calibration error	Verify the signal from the load cell is not negative.
C.Er.37	Calibration error	Verify the signal from the load cell is not negative.
Err.Not	Weight unstable	Check in AdC.uU parameter that the signal is stable. If the connection of the cells is with 4 wires, check that t he sense jumpers are inserted.
AdC.Err	A/D converter error	Converter failure. Reboot the instrument.
CEL.Err	Global load cell error	Signal anomaly: check the load cells connection.

Ethernet/IP

15.1 ETHERNET/IP REGISTERS

Data	Byte	DESCRIPTION
Goss weight	0 (MSB)	Bytes 1, 2, 3 and 4 contain the Gross Weight value.
	1	
	2	
	3 (LSB)	
Net weight	4 (MSB)	Bytes 5, 6, 7 and 8 contain the Net Weight value.
	5	
	6	
	7 (LSB)	

<table>
<tr><td rowspan="2">Input status register</td><td>8 (MSB)</td><td>Bit 15 (msb)
Bit 14
Bit 13
Bit 12
Bit 11
Bit 10
Bit 9
Bit 8 (lsb)</td><td>Active channel.
Active channel.
No function.
No function.
No function.
No function.
Status of input n. 2.
Status of input n. 1.
<table><tr><th>Bit 15</th><th>Bit 14</th><th>Active Channel</th></tr><tr><td>0</td><td>0</td><td>Channel 1</td></tr><tr><td>0</td><td>1</td><td>Channel 2</td></tr><tr><td>1</td><td>0</td><td>Channel 3</td></tr><tr><td>1</td><td>1</td><td>Channel 4</td></tr></table></td></tr>
<tr><td>9 (LSB)</td><td>Bit 7(msb)
Bit 6
Bit 5
Bit 4
Bit 3
Bit 2
Bit 1
Bit 0 (lsb)</td><td>1 = Scale unloaded (gross weight = 0). Tare PT (1 = PT tare is active).
Tare (1 = Tare is active).
Overload condition (0 = No; 1 = Overload). Underload condition (0 = No; 1 = Underload). Weight Stability (0 = Unstable; 1 = Stable).
Gross Weight Polarity (0 = “+”; 1 = “-”). Net Weight Polarity (0 = “+”; 1 = “-”).</td></tr>
<tr><td rowspan="2">Command status register</td><td>10 (MSB)</td><td colspan="2">Last received command.</td></tr>
<tr><td>11 (LSB)</td><td>Bit 7(msb)
Bit 6
Bit 5
Bit 4
Bit 3
Bit 2
Bit 1
Bit 0 (lsb)</td><td>Last command result. Last command result. Last command result. Last command result.
Counting of processed commands. Counting of processed commands.
Counting of processed commands. Counting of processed commands.</td></tr>
<tr><td rowspan="2">Output status register</td><td>12 (MSB)</td><td colspan="2">No Function.</td></tr>
<tr><td>13 (LSB)</td><td>Bit 7(msb)
…
Bit 2
Bit 1
Bit 0(lsb)</td><td>No function.
…
No function.
Digital output 2 status (0 = OFF; 1 = ON). Digital output 1 status (0 = OFF; 1 = ON).</td></tr>
<tr><td rowspan="2">Selected page</td><td>14 (MSB)</td><td colspan="2" rowspan="2">Shows the value of the selected page (3001).</td></tr>
<tr><td>15 (LSB)</td></tr>
<tr><td rowspan="2"></td><td>16 (MSB)</td><td colspan="2" rowspan="2"></td></tr>
<tr><td></td></tr>
</table>

µV	17 (LSB)	µV value.

15.2 ETHERNET/IP REGISTERS FOR COMMAND SENDING

Data	Byte	DESCRIPTION
Not used	0	Always 0.
Command	1	Main available commands: Value / Command 00 Hex — No command 01 Hex — Scale zeroing 02 Hex — Tare 03 Hex — Preset Tare 0A Hex — Setpoint 1 setting 0B Hex — Setpoint 2 setting 19 Hex — Digital output setting 22 Hex — Reboot the weight transmitter
Parameter 1	2 (MSB)	First parameter of the command. Parameter is always expressed in absolute mode (no decimals, no sign).
	3	
	4	
	5 (LSB)	
Parameter 2	6 (MSB)	Second parameter of the command. Parameter is always expressed in absolute mode (no decimals, no sign).
	7	
	8	
	9 (LSB)	
	10(MSB)	Used in advanced configuration, refer to the complete Fieldbus manual for further information.
	…	
	31 (LSB)	

EXAMPLE 1
For zeroing the weight on the scale:
2. Set the command in byte 2

Byte	Value
1	00 Hex
2	01 Hex

EXAMPLE 2
For setting a preset tare of 1000 lb:

1. Set the tare value in parameter 1 (byte 3, 4, 5, 6)
2. Set the command in byte 2

Byte	Value
1	00 Hex
2	03 Hex
3(MSB)	00 Hex
4	00 Hex
5	03 Hex
6(LSB)	E8 Hex

No

Visit our website www.RiceLake.com
230 W. Coleman St. • Rice Lake, WI 54868 • USA USA: 800-472-6703 • International: +1-715-234-9171

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Documents / Resources

	RICE LAKE SCT-1SX-Ethernet Indicators and Controller [pdf] User Guide SCT-1SX-Ethernet Indicators and Controller, SCT-1SX-Ethernet, Indicators and Controller, and Controller, Controller

References

- User Manual