


PRACTYL
130MD1.5 Rotary
Minitool



PRACTYL 130MD1.5 Rotary Minitool Instruction Manual

[Home](#) » [PRACTYL](#) » PRACTYL 130MD1.5 Rotary Minitool Instruction Manual 

Contents

- 1 [PRACTYL 130MD1.5 Rotary Minitool](#)
- 2 [Specifications](#)
- 3 [Product Usage Instructions](#)
- 4 [FAQ](#)
- 5 [GENERAL POWER TOOL SAFETY WARNINGS](#)
- 6 [SAFETY INSTRUCTIONS FOR ALL OPERATIONS](#)
- 7 [SPECIFIC SAFETY RULES](#)
- 8 [COMPONENT LIST](#)
- 9 [PACKAGE CONTENT LIST](#)
- 10 [ASSEMBLY](#)
- 11 [OPERATION](#)
- 12 [TECHNICAL DATA](#)
- 13 [CLEANING AND MAINTENANCE](#)
- 14 [ENVIRONMENT](#)
- 15 [WARRANTY](#)
- 16 [DETAILED VIEW](#)
- 17 [Documents / Resources](#)
 - 17.1 [References](#)

PRACTYL

PRACTYL 130MD1.5 Rotary Minitool



Specifications

- **Product Name:** Rotary Minitool 130MD1.5
- **EAN CODE:** 3276007771602
- **Original Instructions:** 2024/01

Product Usage Instructions

- Always wear hearing protection while operating the tool.
- Follow all warnings and instructions to prevent accidents.
- Use common sense when using the tool to avoid injuries.
- Do not misuse the power cord. Never use it to carry or pull the tool.
- Keep your finger on the switch or unplug tools with the switch in the 'on' position to prevent accidents.
- Ensure accessories are properly fitted on the mounting device before use.
- Avoid contact between cutting accessories and wires under tension to prevent tool rotation.
- Do not place hands in line with the rotating wheel to prevent injuries.
- Turn off the tool if an accessory breaks to avoid kickback.
- Clear work areas of obstructions before use to prevent accidents.
- Always wear eye protection when using the tool.

FAQ

- **Q:** Can I use the Rotary Minitool 130MD1.5 in dark or confined spaces?
- **A:** Avoid using the tool in dark or confined spaces as they can increase the risk of accidents.
- **Q:** How should I handle accessories that do not fit securely?
- **A:** Do not force accessories onto the mounting device. Always ensure a proper fit to prevent accidents.

SYMBOLS



WARNING-To reduce the risk of injury, user must read instructions carefully.



In accordance with essential applicable safety standards of European directives.



Class II machine – Double insulation – You don't need any earthed plug.



Wear safety glasses.



Wear Ear protection.



Do not dispose of electrical equipment in the Domestic waste.



This product is recyclable. If it cannot be used anymore, please take it to waste recycling centre.



Conformity marking that product complies with applicable Ukrainian technical regulations.

GENERAL POWER TOOL SAFETY WARNINGS

WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference. The term «power tool» in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

WORK AREA SAFETY

- Keep work area clean and well-lit. Cluttered and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks that may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

ELECTRICAL SAFETY

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.
Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

PERSONAL SAFETY

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use personal protective equipment. Always wear eye protection. Protective equipment such as dust masks, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- Prevent unintentional starting. Ensure the switch is in the off-position before connecting to a power source and /or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

POWER TOOL USE AND CARE

- Do not force the power tool. Use the correct power tool for your application.
The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- Use the power tool, accessories and tool bits etc. by these instructions, taking into account the working

conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

SERVICE

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

SAFETY INSTRUCTIONS FOR ALL OPERATIONS

Safety warnings common for grinding, sanding, polishing, carving or abrasive cutting-off operations:

- This power tool is intended to function as a grinder, sander, polisher, carving or cut-off tool. Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury
- Operations such as wire brushing are not recommended to be performed with this power tool. Operations for which the power tool was not designed may create a hazard and cause personal injury.
- Do not use accessories that are not specifically designed and recommended by the tool manufacturer. Just because the accessory can be attached to your power tool, it does not assure safe operation.
- The rated speed of the grinding accessories must be at least equal to the maximum speed marked on the power tool. Grinding accessories running faster than their rated speed can break and fly apart.
- The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool. Incorrectly sized accessories cannot be adequately controlled.
- The arbor size of wheels, sanding drums or any other accessory must properly fit the spindle or collet of the power tool. Accessories that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.
- Mandrel mounted wheels, sanding drums, cutters or other accessories must be fully inserted into the collet or chuck. If the mandrel is insufficiently held and/or the overhang of the wheel is too long, the mounted wheel may become loose and be ejected at high velocity.
- Do not use a damaged accessory. Before each use inspect the accessories such as abrasive wheels for chips and cracks, sanding drum for cracks, tear or excess wear, and wire brush for loose or cracked wires. If a power tool or accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute. Damaged accessories will normally break apart during this test time.
- Wear personal protective equipment. Depending on the application, use a face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and a workshop apron capable of stopping small abrasive or workpiece fragments. The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtering particles generated by your operation.
Prolonged exposure to high-intensity noise may cause hearing loss.
- Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment. Fragments of workpieces or of a broken accessory may fly away and cause injury beyond the immediate area of operation.

- Hold power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a «live» wire may make exposed metal parts of the power tool «live» and could give the operator an electric shock.
- Always hold the tool firmly in your hand(s) during the start-up. The reaction torque of the motor, as it accelerates to full speed, can cause the tool to twist.
- Use clamps to support the workpiece whenever practical. Never hold a small workpiece in one hand and the tool in the other hand while in use. Clamping a small workpiece allows you to use your hand(s) to control the tool. Round materials such as dowel rods, pipes or tubing tend to roll while being cut, and may cause the bit to bind or jump toward you.
- Position the cord clear of the spinning accessory. If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.
- Never lay the power tool down until the accessory has come to a complete stop. The spinning accessory may grab the surface and pull the power tool out of your control.
- After changing the bits or making any adjustments, make sure the collet nut, chuck or any other adjustment devices are securely tightened. Loose adjustment devices can unexpectedly shift, causing loss of control; loose rotating components will be violently thrown.
- Do not run the power tool while carrying it at your side. Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.
- Regularly clean the power tool's air vents. The motor's fan will draw dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.
- Do not operate the power tool near flammable materials. Sparks could ignite these materials.
- Do not use accessories that require liquid coolants. Using water or other liquid coolants may result in electrocution or shock.

Further safety instructions for all operations

Kickback and related warnings any other accessory. Pinching or snagging causes rapid stalling of the rotating accessory which in turn causes the uncontrolled power tool to be forced in the direction opposite of the accessory's rotation.

For example, if an abrasive wheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either jump toward or away from the operator, depending on the direction of the wheel's movement at the point of pinching. Abrasive wheels may also break under these conditions.

Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

- Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. The operator can control kickback forces, if proper precautions are taken.
- Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory. Corners, sharp edges or bouncing tend to snag the rotating accessory and cause loss of control or kickback.
- Do not attach a toothed saw blade. Such blades create frequent kickbacks and loss of control.
- Always feed the bit into the material in the same direction as the cutting edge is exiting from the material (which is the same direction as the chips are thrown). Feeding the tool in the wrong direction causes the cutting edge of the bit to climb out of the work and pull the tool in the direction of this feed.
- When using rotary files, cut-off wheels, high-speed cutters or tungsten carbide cutters, always have the work securely clamped. These wheels will grab if they become slightly canted in the groove, and can kickback. When a cut-off wheel grabs, the wheel itself usually breaks. When a rotary file, high-speed cutter or tungsten carbide

cutter grabs, it may jump from the groove and you could lose control of the tool.

Additional safety instructions for grinding and cutting-off operations Safety warnings specific for grinding and abrasive cutting-off operations

- Use only wheel types that are recommended for your power tool and only for recommended applications. For example: do not grind with the side of a cut-off wheel. Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.
- For threaded abrasive cones and plugs use only undamaged wheel mandrels with an unrelieved shoulder flange that are of the correct size and length. Proper mandrels will reduce the possibility of breakage.
- Do not “jam” a cut-off wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut. Overstressing the wheel increases the loading and susceptibility to twisting or snagging of the wheel in the cut and the possibility of kickback or wheel breakage.
- Do not position your hand in line with and behind the rotating wheel. When the wheel, at the point of operation, is moving away from your hand, the possible kickback may propel the spinning wheel and the power tool directly at you.
- When the wheel is pinched, snagged or when interrupting a cut for any reason, switch off the power tool and hold the power tool motionless until the wheel comes to a complete stop. Never attempt to remove the cut-off wheel from the cut while the wheel is in motion otherwise kickback may occur. Investigate and take corrective action to eliminate the cause of wheel pinching or snagging.
- Do not restart the cutting operation in the workpiece. Let the wheel reach full speed and carefully re-enter the cut. The wheel may bind, walk up or kickback if the power tool is restarted in the workpiece.
- Support panels or any oversized workpiece to minimize the risk of wheel pinching and kickback. Large workpieces tend to sag under their own weight. Supports must be placed under the workpiece near the line of cut and near the edge of the workpiece on both sides of the wheel.
- Use extra caution when making a “pocket cut” into existing walls or other blind areas. The protruding wheel may cut gas or water pipes, electrical wiring or objects that can cause kickback.

Additional safety instructions for wire brushing operations Safety warnings specific for wire brushing operations:

- Be aware that wire bristles are thrown by the brush even during ordinary operation. Do not overstress the wires by applying excessive load to the brush. The wire bristles can easily penetrate light clothing and/or skin.
- Allow brushes to run at operating speed for at least one minute before using them. During this time no one is to stand in front or in line with the brush. Loose bristles or wires will be discharged during the run-in time.
- Direct the discharge of the spinning wire brush away from you. Small particles and tiny wire fragments may be discharged at high velocity during the use of these brushes and may become embedded in your skin.

SPECIFIC SAFETY RULES

Before attempting to operate this tool, please read and follow the instructions carefully.

Important: Always wear eye protection when using this tool. Ear protection should be worn when using this tool.

1. Children

All children and onlookers should be kept well away from the work area. This tool must not be operated by

children. When not in use keep the tool in a secure place and out of reach of children.

2. Avoid electric shock.

Keep the cable clear of the tool while working. Do not work on or near equipment that is connected to an electrical supply.

3. Work environment.

Do not use the tool in damp areas, or near inflammable liquids or gases.

4. Personal safety.

For your safety, always wear safety goggles and ear protection. Tie back long hair and keep your fingers clear of moving parts.

5. Clothing

Avoid wearing loose clothing or jewelry.

6. Protect the cable.

Do not carry the tool by the cable or pull the cable to remove the plug from the socket. Protect the cable from heat. Oil, solvents, sharp objects, or anything that could damage the insulation.

7. Disconnect tools.

Always ensure the mains supply is disconnected when not in use or changing tools.

8. Inspect the cable before use.

Inspect the tool cable and any extension leads used periodically for excessive wear or damage. If damaged do not use. A qualified electrician should carry out repairs.

9. Inspect the tools before use.

Inspect the tool for any damage, cracks or missing parts. If in any doubt, do not use and consult a qualified electrician.

10. Avoid unintentional starting

Ensure the on/off switch is OFF before plugging into the mains.

11. Be alert.

Power tools require the user to concentrate at all times. Do not use if distracted or tired.

12. Your tool stops.

If the tool stops unexpectedly or appears to break down in use, disconnect from the mains supply before handling tool bits or other moving parts.

13. Caution

Only use the power transformer supplied.

14. Secure your work.

Always make sure you fasten or clamp your work securely before using the tool.

15. Do not use damaged or bent attachments. Discard immediately.

16. Check the collet tightness regularly if using the tool at high speeds or for an extended period.

17. Accessories must be rated for at least the speed recommended on the tool warning label.

18. For your own safety, use only the manufacturer's accessories and attachments.

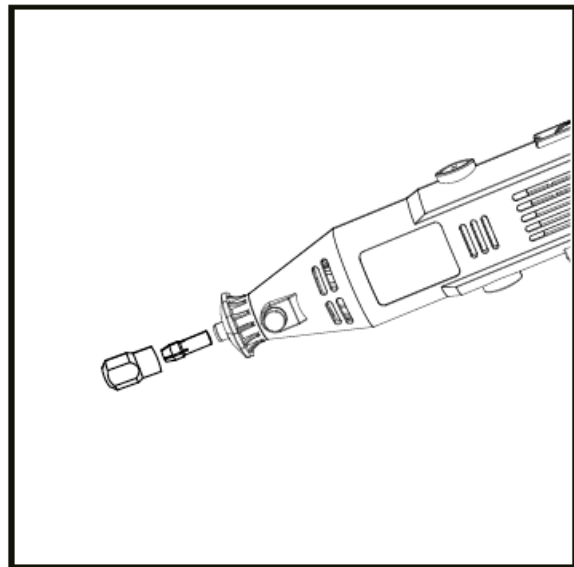
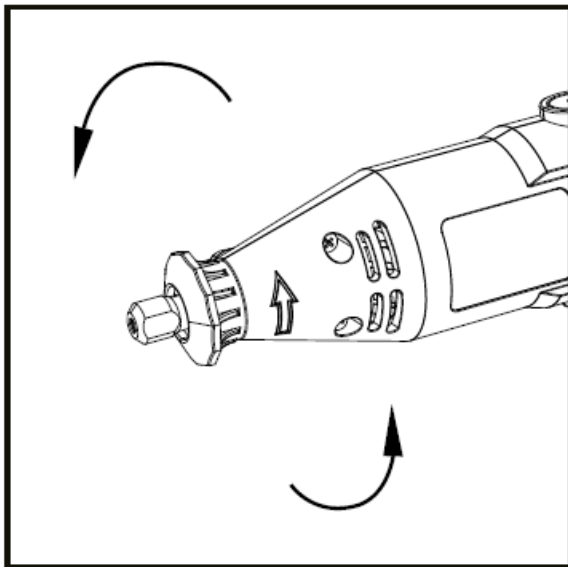
19. Ensure that the wheel dimensions are compatible with the grinder.

20. Ensure that blotters are used when they are provided with the bonded abrasive product and when they are required;

21. Ensure that the abrasive product is correctly and tightened before use and run the tool at no load for 30 s in a safe position, stop immediately if there is considerable vibration or if other defects are detected. If this condition occurs, check the machine to determine the cause;

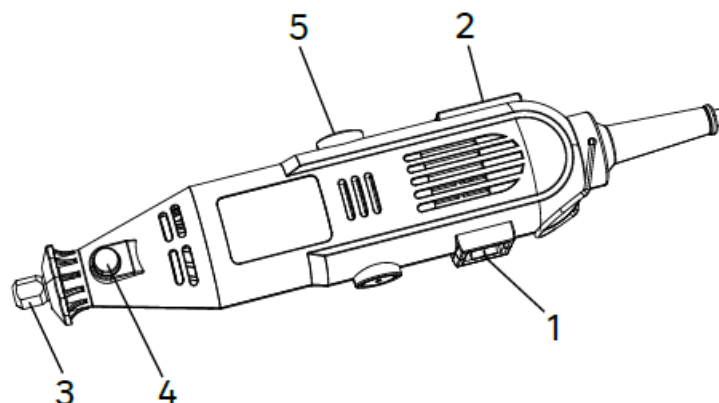
22. Do not use separate reducing bushings or adapters to adapt large hole abrasive wheels;

23. Do not use cutting off wheel for side grinding;
24. Ensure that sparks resulting from use do not create a hazard e.g. do not hit persons, or ignite flammable substances;
25. Ensure that ventilation openings are kept clear when working in dusty conditions. If it should become necessary to clear dust, first disconnect the tool from the mains supply (use nonmetallic objects) and avoid damaging internal parts;
26. Always use eye and ear protection. Other personal protective equipment such as dust mask, gloves, helmet and apron should be worn;
27. The wheel continues to rotate after the tool is switched off.
28. Check that the workpiece is properly supported.






COMPONENT LIST

1. On/Off switch
2. Speed selector
3. Collet nut
4. Spindle lock button
5. Carbon brush cap



PACKAGE CONTENT LIST

Picture	Name	Specification	Quantity
	Grinding Stones with shank	Shank Dia:Φ3.2mm	5
	Diamond bit	Shank Dia:Φ3.2mm	2
	Mandrel for sanding band	Point Dia:Φ12.7mm	1
	Sanding Discs	Φ20X 0.3mm	10
	Cut-off wheel	Φ22 X 0.9mm	10
	Mandrel for cut-off wheel	Shank Dia:Φ3.2mm	1

Picture	Name	Specification	Quantity
	Mandrel for felt wheel	Shank Dia:Φ3.2mm	1
	Spanner	Carbon steel	1
	Sanding band	Φ12.7mm	5
	Collet(pre-assembled in machine)	Φ3.2mm	1
	Felt wheel	Φ25x5mm Φ13x9mm	2
	Whet stone	26x10x10mm	1

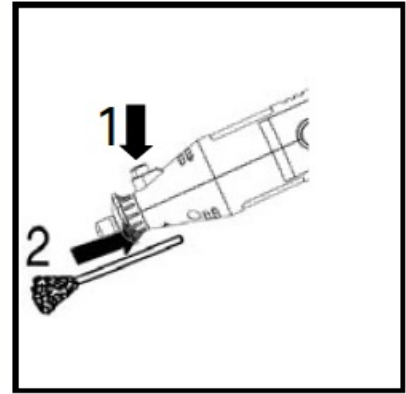
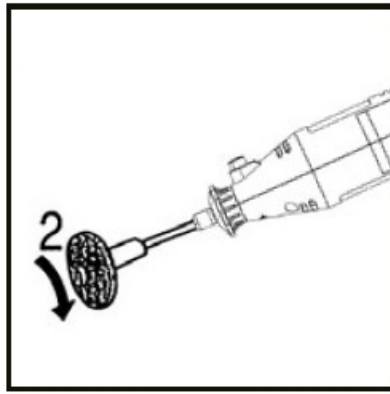
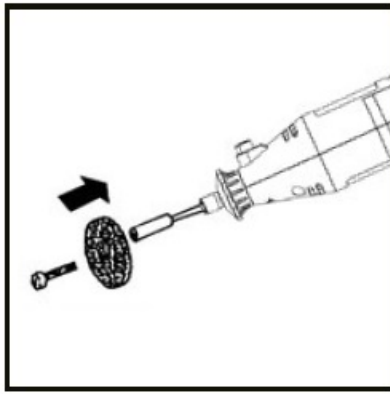
ASSEMBLY

Locating and changing a tool

- While pressing the spindle lock button, rotate the clamping jaw slowly until the button is fully depressed and engaged. Never press the locking pin while the tool is running.
- Press the locking pin and turn counter-clockwise to loose the collet nut.
- Insert the shaft of the accessory into the collet. Always select the appropriate sized collet for the bit being inserted. Ensure all tools are fully inserted, to reduce the risk of bending an accessory, or excessive vibrations.
- Press the locking pin and turn clockwise to lightly tighten the collet nut.

Locating disc accessories

- Use the mandrel supplied.
- Insert the mandrel as per locating a tool ensuring the collet nut is tight and the mandrel secure.
- Use the small screw on top of the mandrel to attach the disc.
- Do not over-tighten as this may damage the accessory.



OPERATION

- Your mini grinder can be used for grinding and cutting. To get the best performance from your tool please read the following guidelines.
- Before using the tool ensure the work area is clean and well lit.
- Before switching on set the speed dial to the slowest setting.
- The best performance is achieved by using the correct speed and not high pressure.
- As a guide use slow speeds for the larger tools, and high speeds for the small tools. Use slow speeds on wood and plastics, or when using polishing and brushing accessories.
- For milling or engraving hold the tool like a pen, and keep the ventilation slots clear. For heavier work hold the tool like a hammer.
- For cutting disks hold the tool in both hands and use high speeds. This accessory is brittle and should only be used for straight cuts. Do not sand or curved holes.
- If the tool slows down or overheats you may be applying too much pressure.
- The tool is most effective with clean sharp tools. If more pressure is needed try cleaning or replacing the accessory.
- Some accessories are brittle. Use the tools speed and not pressure to do the work.
- It is recommended it is run for 15 minutes of normal use. The tools should then be allowed to cool for 30 minutes. Heavy use may give less than 15 minutes of continuous use.
- The mini grinder has a variable speed control mechanism designed to allow the operator to control and adjust speed. The speed can be increased or decreased by the rotation of the Speed selector.
- To lock on the mini grinder, push the switch and squeeze the lock-on button laterally along the locked direction.
- To turn off the mini grinder, push the lock-on button laterally in the unlocked direction.

TECHNICAL DATA

Power supply	230V~50Hz
Power input	130W
Rated Speed	10000-36000/min
Collet capacity(max)	Ø3.2mm
Grinding disc (max)	Ø25mm
Mandrel Length(max)	45mm

NOISE

LPA (Sound pressure level)	71 dB(A) K=3 dB
LWA (Sound power level)	82dB(A) K=3 dB
Vibration level ah	1.554m/s ² K=1.5m/s ²

Note

- that the declared vibration total value has been measured by a standard test method and may be used for comparing one tool with another;
- that the declared vibration total value may also be used in a preliminary assessment of exposure.

Warning:

- that the vibration emission during the actual use of the power tool can differ from the declared total value depending on how the tool is used;
- the emission need to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).
- avoid vibration risk

Suggestion:

1. wear gloves during operation
2. limit operating time and shorten trigger time

CLEANING AND MAINTENANCE

- This tool does not require any special maintenance. Regularly clean the ventilation a lot. Do not get liquid inside the tool. Do not use household chemicals to clean the tool e.g. turpentine, or paint thinners.
- If the carbon brushes need to be replaced, have this done by a qualified repair person (always replace the two brushes at the same time).
- If it becomes necessary to replace the power cable, this must be carried out by the manufacturer or an approved agent to avoid safety hazards.

ENVIRONMENT

- Should your machine need replacement after extended use, do not put it in the domestic waste but dispose of it in an environmentally safe way.
- Waste electrical products should not be disposed of with household waste.
- Please recycle where facilities exist. Check with your Local Authority or retailer for recycling advice.

CAUTION! This product has been marked with a symbol relating to removing electric and electronic waste. This means that this product shall not be discarded with household waste but that it shall be returned to a collection

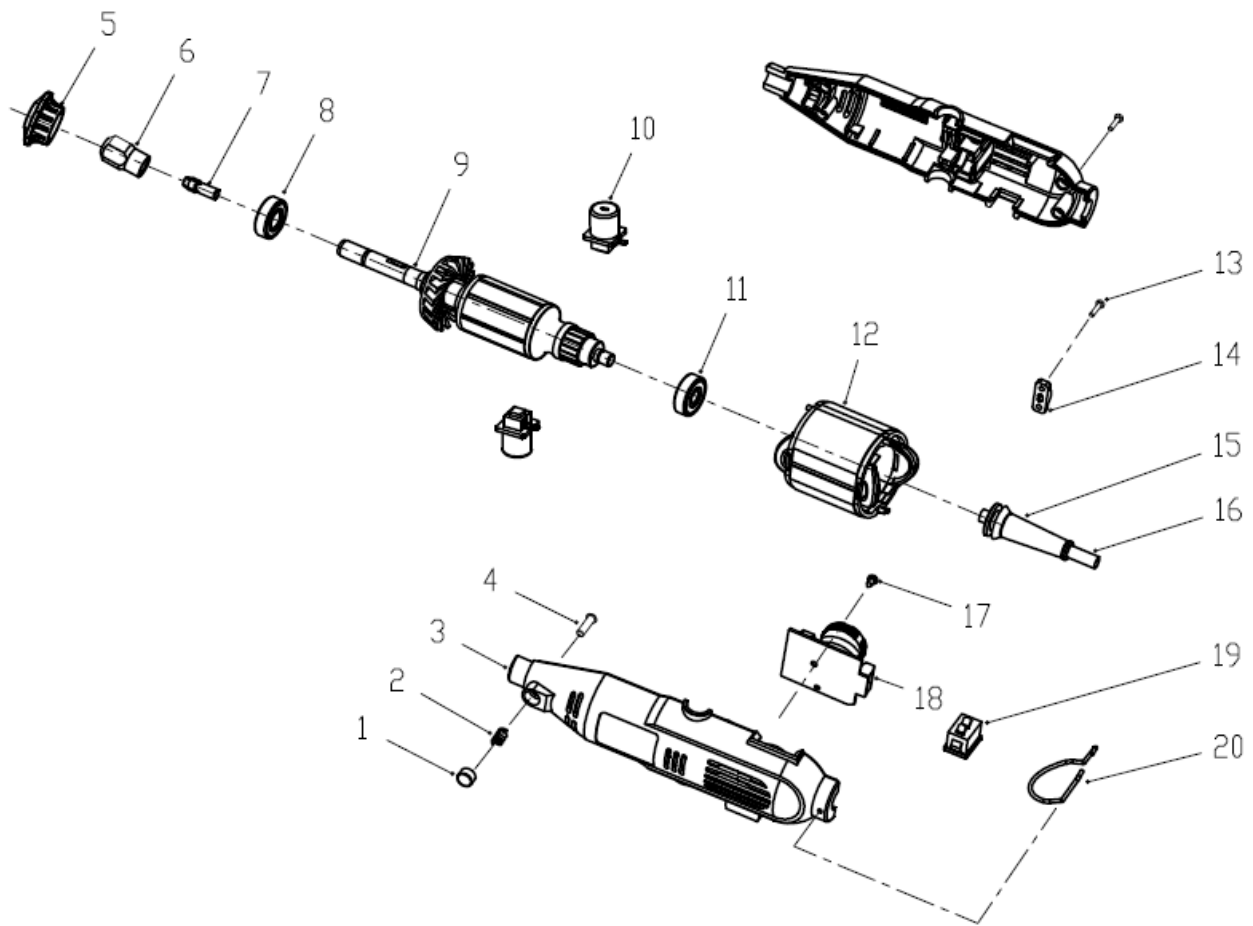
system that conforms to the European WEEE Directive. Contact your local authorities or stocks for advice on recycling. It will then be recycled or dismantled in order to reduce the impact on the environment. Electric and electronic equipment can be hazardous for the environment and for human health since they contain hazardous substances.



WARRANTY

1. The products are designed to the highest DIY quality standards. We offer a 60-month warranty for its products, from the date of purchase. This warranty applies to all material and manufacturing defects that may arise. Further claims of any nature, whether direct or indirect, with regard to persons and/or materials, are not possible.
2. In the event of a problem or defect, you should first always consult your dealer. In most cases, the dealer will be able to solve the problem or correct the defect.
3. Repairs or the replacement of parts will not extend the original warranty period.
4. Defects that have arisen as a result of improper use or wear are not covered by the warranty.
Amongst other things, this relates to switches, protective circuit switches, and motors, in the event of wear.
5. Your claim upon the warranty can only be processed if:
 - Proof of the purchase date can be provided in the form of a receipt
 - No repairs and/or replacements have been carried out by third parties
 - The appliance has not been subjected to improper use (overloading of the machine or fitting non-approved accessories).
 - There is no damage caused by external influences or foreign bodies such as sand or stones.
 - There is no damage caused by non-observance of the safety instructions and the instructions for use.
6. The warranty stipulations apply in combination with our terms of sale and delivery.
7. Faulty tools to be returned to via your dealer will be collected by as long as the product is properly packaged. If faulty goods are sent directly to by the consumer, we will only be able to process these goods if the consumer pays the shipping costs.
8. Products that are delivered in a poorly packaged condition will not be accepted.

DETAILED VIEW



EU/EC Declaration of Conformity

- Product Model: 797394

Name and address of the manufacturer or his authorized representative

ADEO Services, 135 Rue Sadi Carnot – CS 00001 59790 RONCHIN – France

- This declaration of conformity is issued under the sole responsibility of the manufacturer

The object of the declaration

- Product Type: Mini Grinder
- Product Reference: 797394 – EAN Code: 3276007771602 Industrial Type Design Reference: 130MD1.5
- Product Brand: PRACTYL
- Serial number coding or batch number: SSSSSSSSSSXXDDMMYYNNPPPPPP (SSSSSSSSSS: supplier code; XX: Factory ID; DDMMYY: Production date; NN: number of version of product; PPPPPP: PO number)

The object of the declaration described above conforms with the relevant Union harmonization legislation
References to the relevant harmonized standards used or references to the specifications about which conformity is declared

When applicable, the name and number of the notified body number

- 2006_42_EC_MACHINE: EN 60745-1:2009+A11:2010 EN 60745-2-23:2013

- Compiled, signed by and on behalf: Select the responsible and type code
Place and date of issue: Select the responsible and type code 2024/3/5

Signature

- User Manual

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