



## PCE-VM 20 Vibration Analyzer User Manual

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### PCE-VM 20 Vibration Analyzer User Manual



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## Safety notes

Please read this manual carefully and completely before you use the device for the first time. The device may only be used by qualified personnel and repaired by PCE Instruments personnel.

Damage or injuries caused by non-observance of the manual are excluded from our liability and not covered by our warranty.

- The device must only be used as described in this instruction manual. If used otherwise, this can cause dangerous situations for the user and damage to the meter.
- The instrument may only be used if the environmental conditions (temperature, relative humidity, ...) are within the ranges stated in the technical specifications. Do not expose the device to extreme temperatures, direct sunlight, extreme humidity or moisture.
- Do not expose the device to shocks or strong vibrations.
- Do not expose the meter to magnetic fields, corrosive media or dust.
- The case should only be opened by qualified PCE Instruments personnel.
- Never use the instrument when your hands are wet.
- You must not make any technical changes to the device.
- The appliance should only be cleaned with a damp cloth. Use only pH-neutral cleaner, no abrasives or solvents.
- The device must only be used with accessories from PCE Instruments or equivalent.
- Before each use, inspect the case for visible damage. If any damage is visible, do not use the device.
- Do not use the instrument in explosive atmospheres.
- The measurement range as stated in the specifications must not be exceeded under any circumstances.
- Non-observance of the safety notes can cause damage to the device and injuries to the user.
- Do not place the sensor on surfaces which are subject to high voltages to avoid injuries.
- Keep the sensor cable away from rotating objects.

We do not assume liability for printing errors or any other mistakes in this manual.

We expressly point to our general guarantee terms which can be found in our general terms of business.

If you have any questions please contact PCE Instruments. The contact details can be found at the end of this manual.

## Specifications

## **Technical specifications**

<b>Specification</b>	<b>Description</b>
Measurement range	Frequency: 1... 10000 Hz Vibration acceleration: 0...200 m/s <sup>2</sup> (RMS and Peak) Vibration velocity: 0... 200 mm/s (RMS) Vibration displacement: 0... 2000 µm (Peak-Peak)
Accuracy	Vibration: ±5 % Temperature: ±0.5 % (0 ... +60 °C) ±1 % (-40 ... +120 °C) ±2 % (-70 ... +180 °C) ±4 % (-70 ... +380 °C) Revolutions: ±0.1 % ±1 rpm
Resolution	FFT spectrum 400, 800, 1600 lines
Operating modes	Vibration mode
Measurable parameters	Vibration [Hz], acceleration [mm/s <sup>2</sup> ], velocity [mm/s], displacement [µm], real-time FFT spectrum
Units	Metric [Hz, mm/s <sup>2</sup> , mm/s, µm]
Data transfer	USB 2.0
Memory	4 GB microSD card

Battery life	Up to 8 h continuous operation
Power supply	Rechargeable lithium polymer battery
Display	128 x 160 colour LCD, easy to read in sunlight
Environmental conditions	-10 ... +55 °C / 14 ... 131 °F ≤80 % RH, non-condensing
Dimensions	132 mm x 70 mm x 33 mm
Weight	150 g

### **Specifications of the sensor**

Model	Specifications	Description
	Sensitivity	100 mV/g
	Frequency response	±3 dB (0.5... 15000 Hz) ±10 % (2.0... 10000 Hz)
	Dynamic range	±50 g, peak
	Power supply (IEPE)	18 ... 30 V DC
	Constant current source	2 ... 10 mA

Acceleration sensor AC 102-1A	Spectral noise	at 10 Hz: 14 $\mu\text{g}/\sqrt{\text{Hz}}$ at 100 Hz: 2.3 $\mu\text{g}/\sqrt{\text{Hz}}$ at 1000 Hz: 2 $\mu\text{g}/\sqrt{\text{Hz}}$
	Output impedance	<100 $\Omega$
	Bias voltage	10 ... 14 V DC
	Housing insulation	>100 M $\Omega$
	Environmental conditions	-50 ... +121 °C
	Maximum impact protection	5000 g, peak
	Resonant frequency	23000 Hz
	Housing material	316L stainless steel
	Connection	2 Pin MIL-C-5015
	Protection class	IP68
	Weight	90 g

### **Delivery contents**

- 1 x vibration meter PCE-VM 20
- 1 x magnetic acceleration sensor with cable (1.8 m / 5.9 ft)
- 1 x USB cable with charger (100... 240 V AC)
- 1 x PC software
- 1 x user manual

### **Optional accessories**

## System description

The PCE-VM 20 is a compact meter for vibration analysis that measures all vibration parameters (acceleration, velocity, displacement, frequency, amplitude). Via Fast Fourier Transformation (FFT), machine vibration is directly analysed and represented graphically. The graphical representation can be adapted to the respective vibration mode. In line with the standard ISO 10816, the readings are also evaluated and classified by colours. For machine monitoring, the meter has a route mode for route-based data acquisition and the collected data can be organised via the computer software.

### Device












1. TFT LCD colour display
2. Membrane keypad
3. Magnetic acceleration sensor

### Interfaces



1. Connection socket (2-pin MIL-C-5015) for magnetic acceleration sensor
2. USB 2.0 port

## Function keys


Key	Designation	Functions
	On/off	On (3 s) Off (press and release)
	Enter	Entry, confirmation, start measurement
	Up	Navigate up, change measurement mode during vibration measurement
	Down	Navigate down
	Left	Navigate left, select parameters in menu
	Right	Navigate right, select parameters in menu
	Option key F1	Call up additional functions
	Menu	Navigate to relevant settings
	Back	Back, complete measurement



## Getting started

### Power supply


The meter is powered by a rechargeable lithium polymer battery. For charging, connect the meter to the power supply via the USB cable. If the meter is turned off and the connection is correct, a red LED will glow during charging.

### Start-up

To start the device, press and hold  for approx. 3 seconds, until the green LED below the PCE logo starts glowing. The main menu will be shown as start screen. Make the following settings first.

To do so, go to “Settings” by pressing the navigation key  and confirm with Enter .

### Date and time

In the sub-menu “Settings”, use the   keys to go to “Date/Time” and confirm with Enter . Press F1  and select the month and year with the keys. Then release F1  and select the day. Confirm with Enter  to get to the time setting.







Settings

Set Date

◀ February 2019 ▶

Mo	Tu	We	Th	Fr	Sa	Su
				1	2	3
4	5	6	7	8	9	10
11	12	13	14	15	16	17
18	19	20	21	22	23	24
25	26	27	28			

ENTER to apply

Set the minutes by using the navigation keys  . Press the Menu key  to go to „Hours“. When this field has been selected, it will be bordered in red. Set the hours with the navigation keys  . Confirm your entry by pressing Enter .

Settings

Set Time

Hours:











Minutes:

09

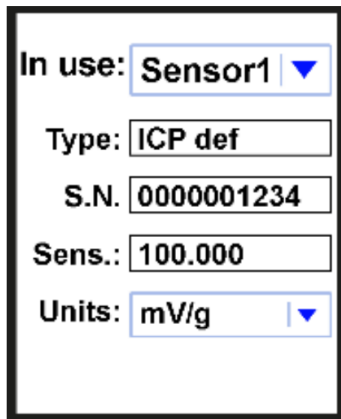
50

ENTER to apply

## Sensors

The sensor setting is only relevant for vibration measurement. In the sub-menu „Settings“, use the keys   to go to "Sensors" and confirm with Enter . Use the keys   to set the sensor used for vibration measurement. You can choose either the IEPE sensor (Sensor1) or a sensor with charge output (Sensor2). Navigate to further settings with the Menu key . "Type", "S.N" and "Sens." can be changed via the keys   and the respective digit of the value can be selected via the navigation keys  . Under "Units", the unit for the respective sensor can be set to mV/g or pC/ms<sup>2</sup>.

The IEPE sensor is pre-selected.



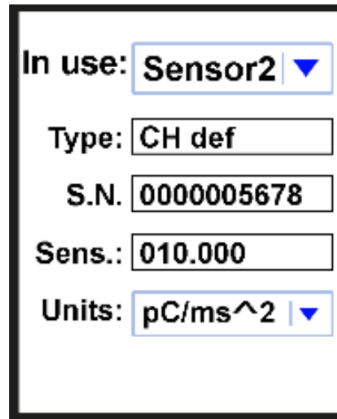
In use: **Sensor1** ▼

Type: **ICP def**

S.N. **0000001234**

Sens.: **100.000**

Units: **mV/g** ▼



In use: **Sensor2** ▼

Type: **CH def**

S.N. **0000005678**







Sens.: **010.000**

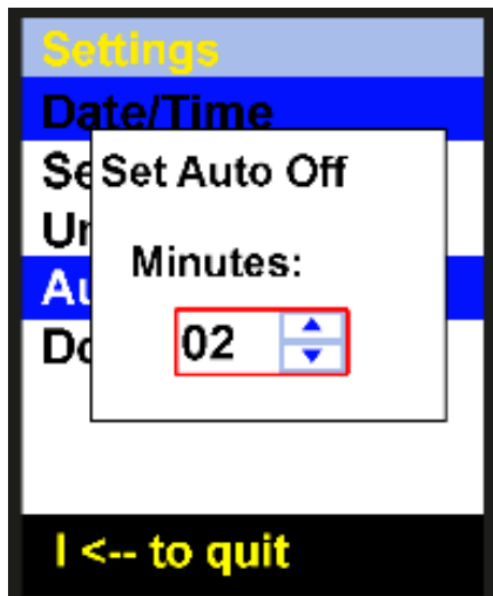
Units: **pC/ms<sup>2</sup>** ▼

## Unit

The "Units" setting is "metric" and cannot be changed.

## Automatische Power Off

In the sub-menu "Settings", navigate to "Auto OFF" by using the keys   and confirm with Enter . Set the desired power off time with the keys   and confirm your entry with .





**Settings**

**Date/Time**

**Se Set Auto Off**

**Un**

**Minutes:**

**02**  

**I <-- to quit**

## Doc Fields...

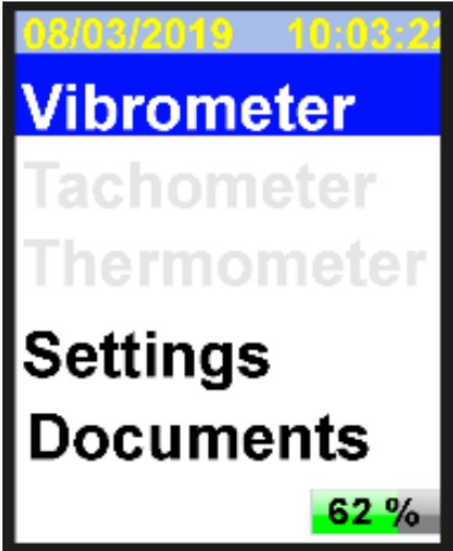
The setting „Doc Fields“ is not available.

## Operation



### Vibration measurement

Connect the acceleration sensor AC 102-1A to connection socket 1 of the meter. In the main menu, select

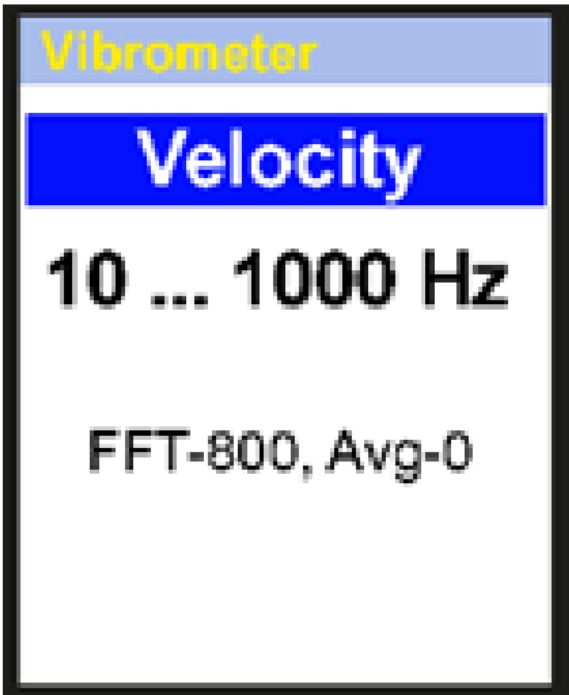
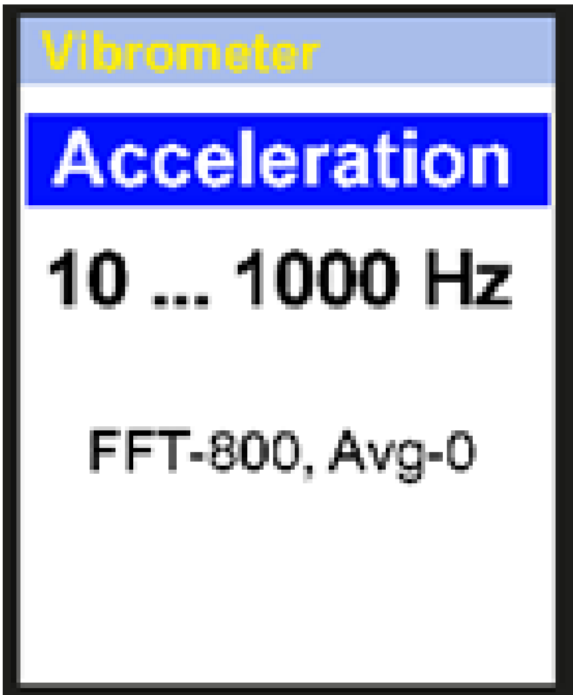
“Vibrometer“ by using the keys   and confirm your selection with Enter .

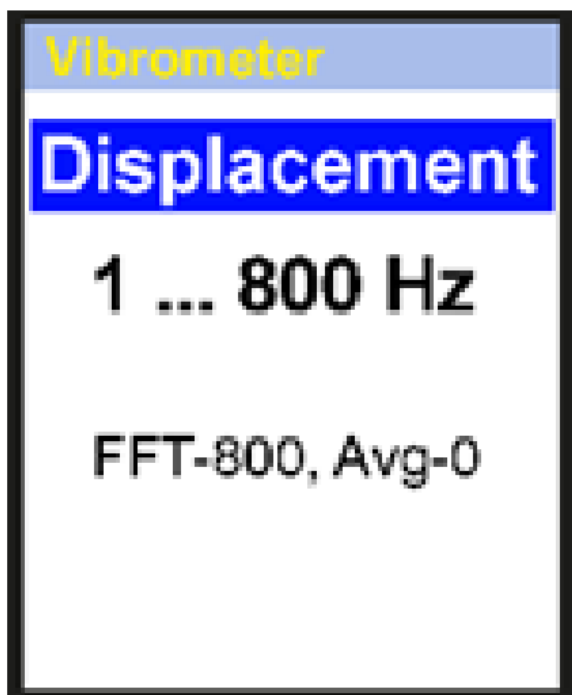


**Selection**

Now select one out of four measuring modes. To do so, navigate up and down with the keys to highlight the desired mode. If you wish to previously change the settings for the selected parameter, press the Menu key  (See 5.1.1). If you do not wish to change the setting, directly press Enter  to enter measurement mode.

Measuring mode	Description
Acceleration	Vibration acceleration [mm/s <sup>2</sup> ]
Velocity	Vibration velocity [mm/s]
Displacement	Vibration displacement [μm]
ISO 10816	Analysis mode according to the standard ISO 10816 [mm/s]





In ISO 10816 analysis mode, readings are compared to the following chart according to the standard ISO 10816. As shown in the following images, in ISO 10816 mode the meter will show the current RMS value in the colour it has in the ISO 10816 chart.



**2.4607 mm/s**

**4.0313 mm/s**

**11.042 mm/s**


#### Machine vibration (DIN ISO 10816)





Group		1		2		3		4	
Definition		big machines P = 300 kW ... 50 MW, electrical machines with an axle height h of ≥315 mm		medium-sized machines P = 15 kW ... 300 kW, electrical machines with an axle height h of 160 ...315 mm		pumps with multiblade rotors and separate drive P >15 kW		pumps with multiblade rotors and direct drive P >15 kW	
Base		hard	stretch	hard	stretch	hard	stretch	hard	stretch
Vibration velocities in mm/s 10 – 1000 Hz n >800 min <sup>-1</sup> (1 – 1000 Hz n >120 min <sup>-1</sup> )	11.00 ... ∞	D	D	D	D	D	D	D	D
	7.10 ... 11	D	C	D	D	D	C	D	D
	4.50 ... 7.10	C	B	D	C	C	B	D	C
	3.50 ... 4.50	B	B	C	B	B	B	C	B
	2.80 ... 3.50	B	A	C	B	B	A	C	B
	2.30 ... 2.80	B	A	B	B	B	A	B	B
	1.40 ... 2.30	A	A	B	A	A	A	B	A
	0.00 ... 1.40	A	A	A	A	A	A	A	A

A – very good, B – good, C – critical, D – prohibited

Vibration velocity measurements should be made in three axis directions (X, Y and Z axis), vertical to the surface of the machine housing.

### Setting the measuring mode

When you see the desired measuring mode on the screen, press the Menu key  to enter the sub-menu.

Navigate to the settings you wish to make by using the   keys and change the values with the   keys.


Then press the Back key to go back to measurement mode selection.

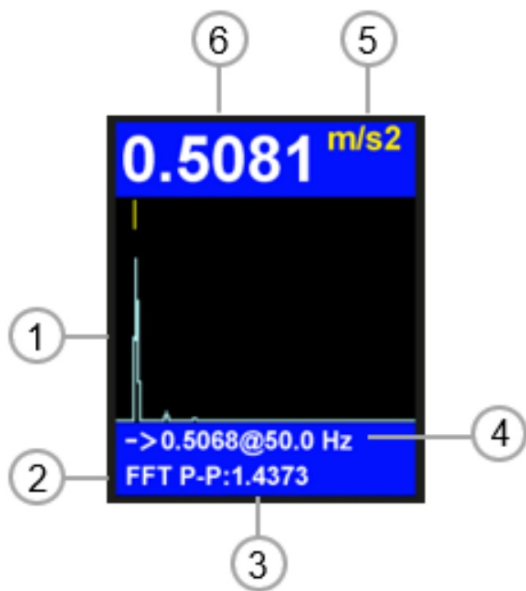


Function	Description	Values
Low Freq	Lower frequency limit	1, 2, 10 Hz
Hi Freq	Upper frequency limit	200 ... 10000 Hz for acceleration measurement 200 ... 5000 Hz for velocity measurement 200 ... 800 Hz for displacement measurement
FFT lines	FFT resolution	400, 800, 1600 lines
Trigger	Not available	/
Averaging	Averaging	0 ... 64 values, 0 = averaging deactivated
Window	Window setting	Hanning, rectangular
ISO Group	ISO setting (Must be adapted to the machine type in line with the chart under <a href="#">5.1</a> )	R1&3: group 1&3 hard F1&3: group 1&3 stretch R2&4: group 2&4 hard F2&4: group 2&4 stretch



## Measurement

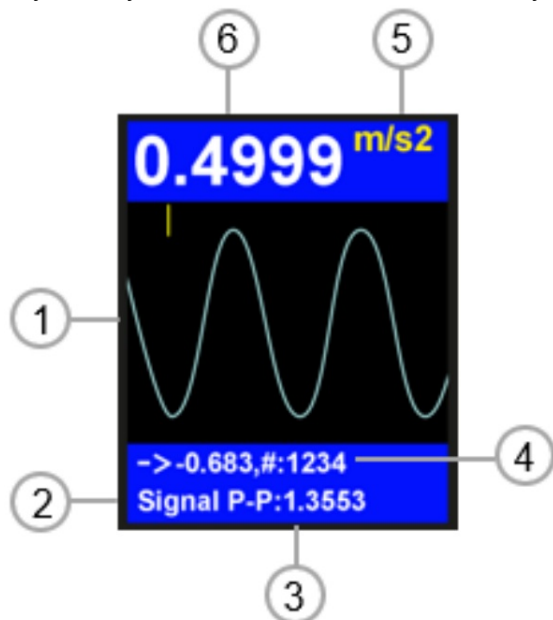
If you have not yet selected a measuring mode, start with chapter 5.1 Vibration measurement.

Otherwise confirm your selected measurement mode by pressing Enter . The measurement will be started. In the following image, you can see FFT mode. The display will look the same in any measurement mode. Only the parameters are different.







1. FFT graphic
2. FFT mode
3. Peak-Peak value
4. Max. amplitude and frequency of FFT
5. Unit of measuring mode
6. Current RMS value

Via the F1  key, the chart of measured values can be displayed during the measurement. Via the navigation key , you can switch between FFT analysis and time signal. The time signal is shown in the following image.




1. Time signal graphic
2. Time signal
3. Peak-Peak value
4. Max. amplitude and consecutive sample number
5. Unit of measuring mode
6. Current RMS value

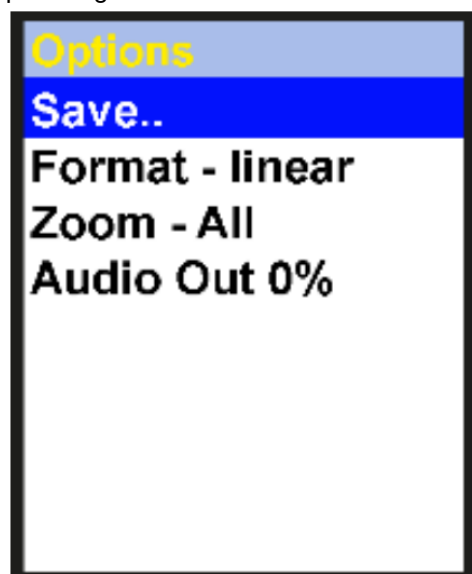
## Further measuring functions


Press the Menu key  during the measurement to open further measuring functions. Go to the settings you wish to make by using the keys   and change the values with the keys. Then press the Back key  to continue the measurement.

Function	Description	Values
Save	Save data	/
Format	Format of graphic	linear, log
Zoom	Zoom graphic	all, 1 pixel, 2 pixels
Audio Out	Change volume	0 ... 100 %

### Save data


As described above, go to the menu for further measuring functions and select "Save". Confirm your selection by pressing Enter .

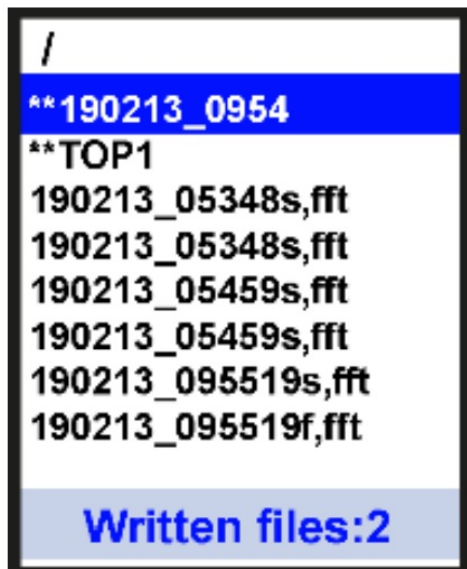


The existing folders (\*\*folder name) and files (file name.fft) are displayed. If you wish to create a new folder, press F1 .



The standard folder and file names consist of the date and time. The names can be changed in the PC software.

Navigate to the target and press the Menu key  to save the measurement.



### Route measurement

For machine monitoring, the meter has a route mode for route-based data acquisition and the collected data can be organised via the computer software. To do so, the PC software that comes with the meter must be installed and the meter must be connected to the PC.

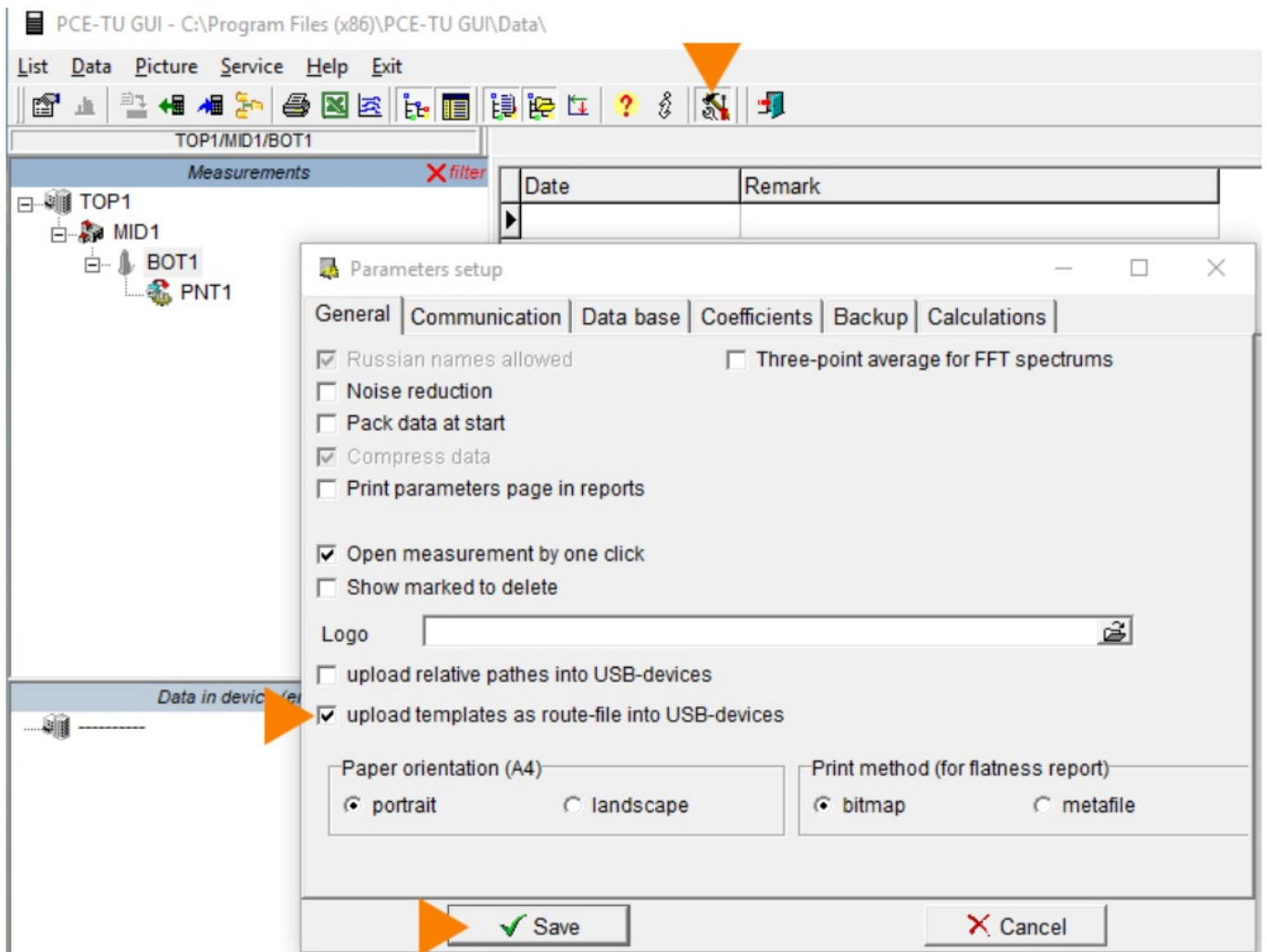
### Route creation

Enable the upload function for "templates".

To do so, either click on the tool icon (highlighted) in the bar or access the function via "Service → Setup".

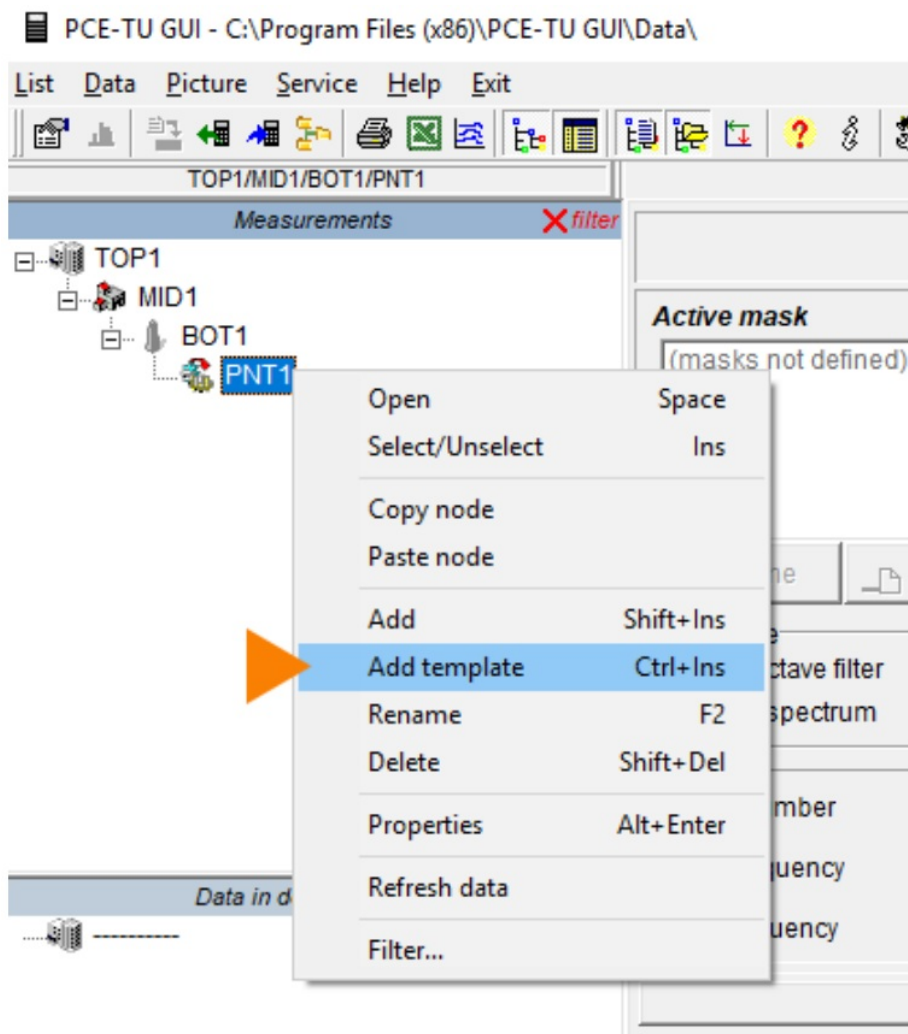
Tick the box in front of "upload templates as route- file into USB-devices".

Confirm your entry by clicking on the "Save" button.

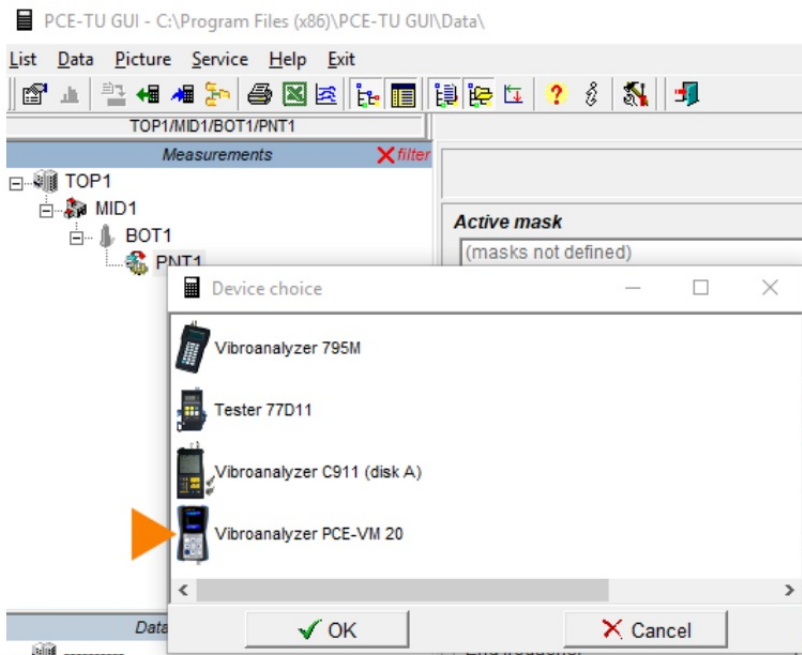


Use the same folder structure as in the image (Folder „TOP1“ + three subfolders, folder name is irrelevant).

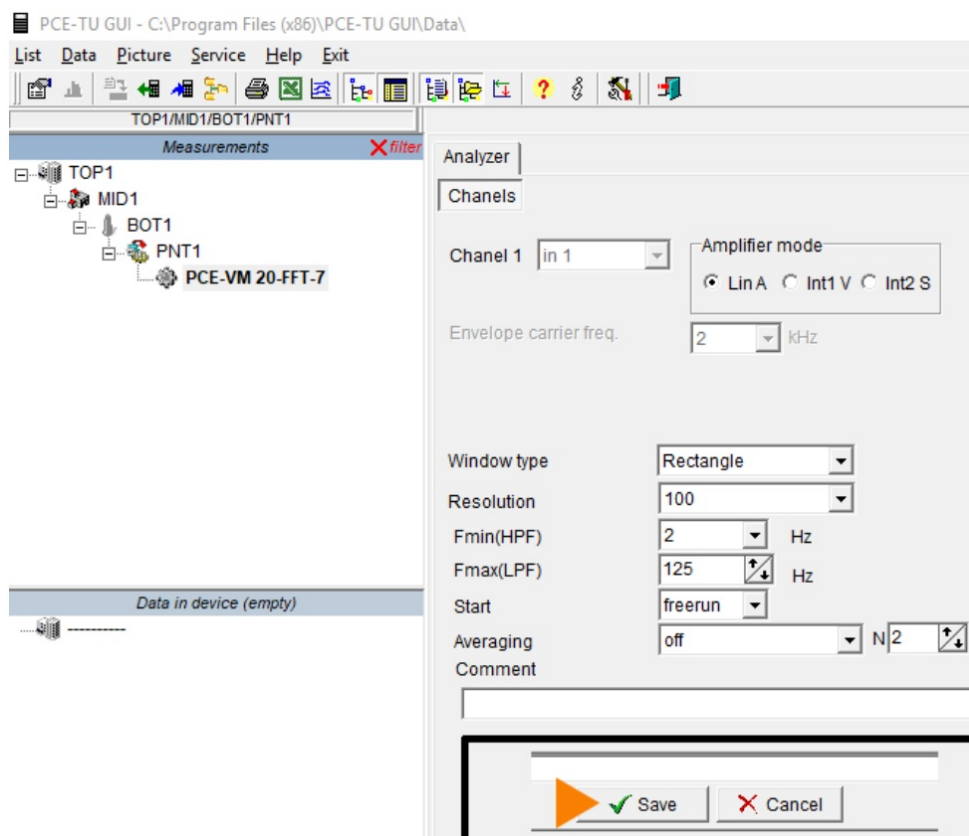
Right-click on the third subfolder “PNT1”.  
Click on “Add template”, as in the picture.



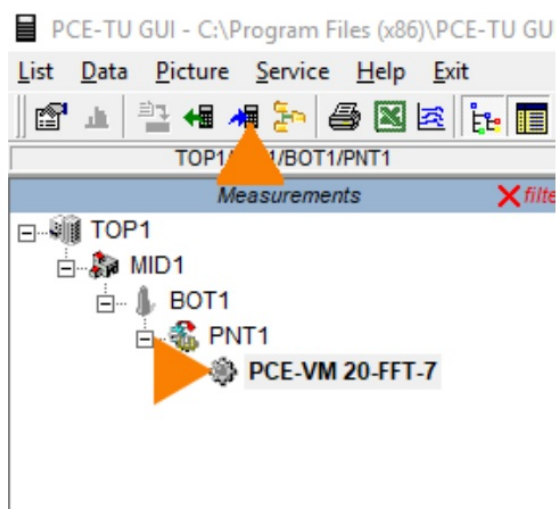
The "Device choice" window will open.  
Click on "PCE-VM 20" to select the device.






Set the measuring parameters for the route measurement. Save the entered data by clicking on the "Save" button.  
Create as many route files as you need.






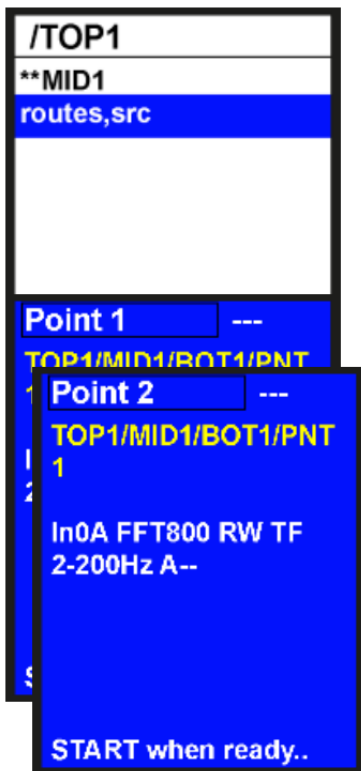
Select the created route files with your mouse and click on the icon “upload selected data to the device” which is highlighted in the menu. The files have now been transferred and saved to the meter.




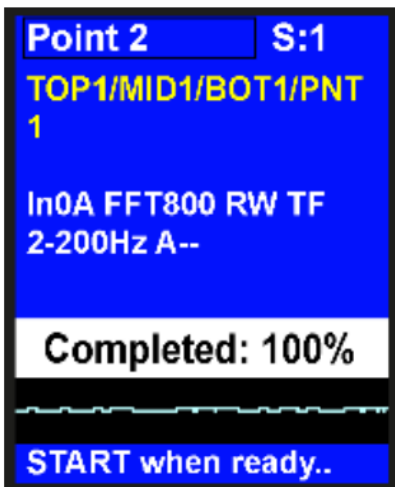
## How to make a route measurement

Connect the acceleration sensor to connection socket 1 of the meter and attach the measuring head of the sensor to the measurement spot on the machine. In the main menu, use the navigation key  to go to “Documents” and confirm with Enter . Find the route file (routes.src) in “Documents” and confirm with Enter . The file could be in a subfolder.

Select the route point with the   keys. As you can see from the images, the route points are numbered by “point ...” in the upper left corner. Start the route measurement by pressing Enter . In route measurement mode, the readings are collected in line with the set parameters.



Wait until “100 %“ is displayed on the screen. The file is saved to “Documents“. To leave route measurement, press the Back key .



## Contact

If you have any questions, suggestions or technical problems, please do not hesitate to contact us. You will find the relevant contact information at the end of this user manual.

## Disposal

For the disposal of batteries in the EU, the 2006/66/EC directive of the European Parliament applies.

Due to the contained pollutants, batteries must not be disposed of as household waste. They must be given to collection points designed for that purpose.

In order to comply with the EU directive 2012/19/EU we take our devices back. We either re-use them or give them to a recycling company which disposes of the devices in line with law.

For countries outside the EU, batteries and devices should be disposed of in accordance with your local waste regulations.

If you have any questions, please contact PCE Instruments.



## **PCE Instruments contact information**

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## Documents / Resources

 <p>The image shows the cover of the user manual for the PCE-VM 20 Vibration Analyzer. It features a photograph of the device, which is a handheld unit with a screen and buttons, and a probe. The text on the cover includes 'Bedienungsanleitung' and 'User Manual'.</p>	<p><a href="#">PCE PCE-VM 20 Vibration Analyzer</a> [pdf] User Manual</p> <p>PCE-VM 20 Vibration Analyzer, PCE-VM 20, PCE-VM 20 Analyzer, Vibration Analyzer, Analyzer</p>
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## References

- [France.fr : Actualités, destinations et infos du tourisme en France](#)

- [iberica.es](http://iberica.es)
- [instruments.cn](http://instruments.cn)
- [Computer Instruments | Home](#)
- [Discover Italy: Official Tourism Website - Italia.it](#)
- [N.E.E.D.S., \(Nutritional Ecological Environmental Delivery System\) specializes in providing products, information, and education](#)
- [PCEİ¼^âCE—ä-İ¼%ç\\$'æŠæœ%é™â...→â](#)
- [Industrial Measurement Products and Solutions | PCE Instruments](#)
- [Imrotek LTDA Distribuidor oficial de PCE Instruments | PCE Instruments](#)
- [PCE Deutschland GmbH Prüfgeräte vom Hersteller | PCE Instruments](#)
- [PCE Brookhuis B.V. | PCE Instruments](#)
- [PCE Americas Inc. : Test Instruments | PCE Instruments](#)
- [PCE Iberica S.L. Instrumentación | PCE Instruments](#)
- [PCE Instruments France | PCE Instruments](#)
- [PCE Italia s.r.l. / Strumenti di Misura | PCE Instruments](#)
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- [PCE Americas Inc. : Test Instruments | PCE Instruments](#)

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