


PARKSIDE

**PPFB 15 A1
Router Bit
Set**



PARKSIDE PPFB 15 A1 Router Bit Set Instruction Manual

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PARKSIDE PPFB 15 A1 Router Bit Set



Specifications

- Product Name: Router Bit Set
- Model Number: IAN 445960_2307
- Maximum Speed: 30,000 min-1
- Material: HM/TC (Tungsten Carbide Base)

Product Information

Introduction

The router bits are designed for routing wood and wood-based materials in a routing machine and are intended for private use only. They are not suitable for commercial purposes.

Intended Use

The router bits are for manual feed and feature uncoated hard metal on a tungsten carbide base. Ensure the router bits are only used for routing wood materials in the appropriate routing machine.

Product Usage Instructions

Safety Instructions

Protective Equipment and Personal Precautions

- Wear eye protection, ear protection, and respiratory protection.

- Router bits can be sharp, so wear protective gloves when fitting or changing router bits.
- Do not wear gloves when operating the router.

Safe Working Practice

- Do not exceed the maximum rotational speed marked on the router bits.
- Do not use router bits with visible cracks.

Use

Router bits should only be used by trained individuals with experience in handling tools.

Mounting and Fastening of Router

Before fitting router bits, disconnect the router from the mains. Ensure tools and tool bodies are clamped securely to prevent loosening during operation.

Cleaning and Care

Cleaning

Regularly clean router bits by removing the bearing, cleaning with lubricating oil, tightening, and lubricating the bearing.

Maintenance of Router Bits

Ensure you follow the manufacturer's guidelines for maintaining the router bits to prolong their lifespan and ensure safe operation.

Disposal

Follow local regulations for the proper disposal of the router bits at the end of their usable life.

Service

If you encounter any issues with the router bit set, contact customer service or refer to the service section in the user manual for assistance.

FAQ

- **Q: Can these router bits be used on materials other than wood?**
 - A: No, these router bits are specifically designed for routing\ wood and wood-based materials and should not be used on other materials.
- **Q: How often should I clean the router bits?**
 - A: It is recommended to clean the router bits regularly, especially after heavy use, to maintain their performance and longevity.
- **Q: Can I sharpen the router bits if they become dull?**

- A: It is not recommended to sharpen the router bits yourself as it may affect their performance. Consider replacing them with newbits for optimal results.

ROUTER BIT SET

Introduction

We congratulate you on the purchase of your new product. You have chosen a high quality product. Familiarise yourself with the product before using it for the first time. In addition, please carefully refer to the operating instructions and the safety advice below. Only use the product as instructed and only for the indicated field of application. Keep these instructions in a safe place. If you pass the product on to anyone else, please ensure that you also pass on all the documentation with it.

Intended use

The router bits are designed for routing wood and wood based material in a routing machine and may not be used for any other purpose.

This product is intended for private use, and is not suitable for commercial purposes.

Abbreviations:

- MAN = For manual feed
- HW = Uncoated hard metal on tungsten carbide base
- TC = Tungsten carbide base

Safety instructions

WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result serious injury.

- Always store these assembly and safety advice inside the box and keep it for further reference.
- Observe the safety instructions supplied with the router you use with the router bits.
- Router bits should be used only by persons of training and experience who have knowledge of how to use and handle tools.

Protective equipment and personal precautions

Use suitable Personal Protective Equipment (PPE).



- Wear eye protection.



- Wear ear protection.



- Wear respiratory protection.



- Router bits can be very sharp. We recommend that you wear protective gloves when fitting or changing router bits (Fig. C).



- It is not permitted to wear gloves when operating the router (Fig. D)!

Safe working practice

Maximum speed (n_{max})

- The maximum rotational speed marked on the router bits must not be exceeded.
- Router bits with visible cracks must not be used (Fig. E).

Use

Mounting and fastening of router (Fig. C)



- Disconnect the router from the mains before fitting the router bits.
- Tools and tool bodies should be clamped in such a way to ensure they will not loosen during operation.
- The router bits should be clamped all the way to the marked point on the shank (Fig. C).
- Care shall be taken of router bits to ensure that the clamping is by the shank of the tool and that the cutting edges are not in contact with each other or with the clamping elements.
- Fastening screws and nuts should be tightened using the appropriate spanners, etc. provided by the manufacturer.
- Extension of the spanner or tightening using hammer blows is not permitted.
- Clamping surfaces should be cleaned to remove dirt, grease, oil and water.
- Clamping screws must be tightened according to instructions. 2 hex keys (2.0 mm/2.5 mm) and 3 spare ball bearings (small/ medium/large) are included in the scope of delivery.

Cleaning and care

Cleaning

- Router bits should be cleaned regularly.
- Remove the bearing.
- Clean the router bits with lubricating oil.

- Tighten and lubricate the bearing.

Maintenance of router bits

- Repair or regrounding of the router bits is not permitted.
- Dull or damaged router bits must not be used.
- When the bearing of the router bits does not roll smoothly, replace it as follows:
 1. Use the included hex key to loosen the cap screw.
 2. Remove the ball bearing.
 3. Install a suitable spare ball bearing.
 4. Tighten the cap screw.

Disposal

The packaging is made entirely of recyclable materials, which you may dispose of at local recycling facilities. Contact your local refuse disposal authority for more details of how to dispose of your worn-out product.

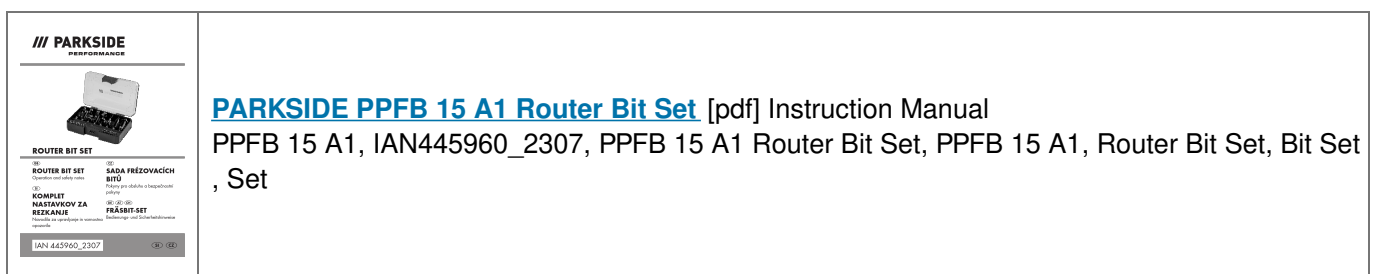
Service

- Service Great Britain
- Tel.: 0800 0569216
- E-Mail: owim@lidl.co.uk



- www.lidl-service.com

Documents / Resources



References

- [User Manual](#)

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