





MUD 02-24-V1 Station Wagon Side Window Trims Instruction **Manual**

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MUD 02-24-V1 Station Wagon Side Window Trims



Specifications

• Product Name: MUD Station Wagon Side Window Trims

• Model: 02/24/V1

• Material: Aluminium, Plastic, Foam

• Compatibility: Defender 90 & 110 models

Product Usage Instructions

Installation of Window Trims

- Place the large brackets along the top edge of the window trim, hooking them into the internal gutter of the Defender.
- 2. Use witness marks for rivet fixing locations and fit plastic cup washers under the head of the 3mm rivets before installation.
- 3. Rivet the brackets in place and snap the grey caps onto the cup washer base.
- 4. Wrap foam strips over the top brackets to prevent metal-to-metal rattles.
- 5. Attach aluminum tubular spacers to the back of the large holes running across the bottom of the panel.

Spacer Attachment

- 1. Ensure the shallow end of the spacer goes into the hole in the panel from the reverse side.
- 2. Peel out the center of the washer, remove one side of the adhesive backing, slide over the shallow end of the spacer, and stick the washer onto the spacer.
- 3. Peel off the backing from the other side of the washer and stick the spacer into the hole-in trim from the inside. Press firmly.

Fixing Plates and Fasteners

- 1. Threaded lower fixing plates slide into rectangular openings in the bottom of the body capping rail corresponding with spacer locations.
- 2. Use M6 fixings with spring washer and flat washer through rear seat bracket uprights to secure the panel.

Additional Instructions

- 1. If not installing seats in the back, attach the panel using supplied fasteners.
- 2. Rear end of Cant Rail trim tucks behind the front edge of the window trim on 110SW; the front end tucks behind top of the B-pillar trim.

FAQ

- Q: How many spacers are needed for Defender models 90 & 110?
- A: The number of spacers varies due to differences in seat fixing points. Land Rover recommends using foam to prevent vibration on specific areas.
- Q: How to secure the B-Pillar trim in place?

- A: The B-Pillar trim is fixed using 2 x fir-tree fasteners.
- Q: Any tips for installing seats on Defender models?
- A: For models with rear seats, ensure that seat frames align with spacers to avoid damaging trim panels.

Installation Instructions

MUD Station Wagon Side Window Trims

The installation of the MUD panels replicates the OE method of securing the Station Wagon Trims in place on the Defender.

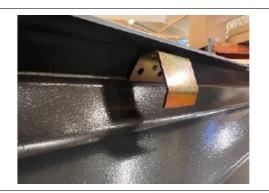
NOTE: These MUD trims are designed to fit the pre-TDC model Defender only. Later Defender windows have a different corner radius and the Tdci models use an alternative design of side window and quarter window trim to accommodate the 3-point seat belts for the forward-facing tip-up seats.

The various metal fixing brackets are not available to buy from Land Rover as separate parts so we've replicated all the Land Rover fixing brackets to create the fitting kit for the MUD panels. All of our fixings can also be utilized on original Land Rover trim panels.

The six large brackets fit along the top edge of the window trim . These brackets (three per side) hook

into the internal gutter of the Defender to locate the trim in plac e.

Witness marks are provided for the rivet fixing locations.



Fit plastic cup washer under the head of the 3mm rivet before i nstallation.



Rivet bracket in place and snap the grey cap onto the cup was her base.



Wrap a piece of the foam strip over the top brackets to prevent metal-to-metal rattles.



The aluminum tubular spacers attach to the back of the large h oles running across the bottom of the panel.



Note that one side of the spacer is shallower than the other.

The shallow end of the spacer goes into the hole in the panel fr om the reverse side of the panel.



To attach the spacers in place peel out the center of the washe r and remove one side of the adhesive

backing. Slide over the shallow end of the spacer and stick the washer onto the spacer.



Peel off the backing from the other side of the washer and stick the spacer into the hole in the trim from the inside of the trim. P ress firmly.

Note that 90 & 110 models use a different number of spacers because of the differences in seat fixing

points.



Land Rover attaches a piece of foam to the area next to the se at belt bracket (90 only) to prevent the inside of the trim from vi brating on the seat belt bracket.

Use spare foam on the inside of the panel.



The threaded lower fixing plates slide into the rectangular open ings in the bottom of the body

capping rail that corresponds with the location of the aluminum tubular spacers in the trim panel.



Use the M6 fixings with the spring washer and flat washer thro ugh the rear seat bracket uprights to secure the panel. Yes. Th ey're awkward and fiddly to get started! Blame Land Rover. A p en-style magnet can be useful for holding the threaded plates f or this task.



The rear seat frames butt up against the spacers to prevent yo u from crushing the trim panels.



If you're not installing seats in the back of your Defender then s imply attach the panel in place using the supplied fasteners.



The front lower corner of 90 & 110 panels is secured with fir-tre e fasteners. Note that if you're converting a 90 Hardtop (van), t he Hardtop models are not fitted with the corresponding corner bracket that the fir tree fits into. The Land Rover part number f or the bracket fitted to factory Station Wagon models is MXC32 76 or create your own from a bent piece of steel.



The Cant Rail has witness marks on the reverse of the RH pan el that will need cutting out to provide the mounting hole for the alarm sensor (when fitted).



The rear end of the Cant Rail trim tucks behind the front edge of the window trim on 110SW. The front end of the Cant Rail tri m tucks behind the top of the B-pillar trim. Can Rail is fixed in p lace with the grab-handle screws.



B-Pillar trim is fixed in place with 2 x fir-tree fasteners.



On 110 models slide the seat belt through the gap in one side of the seat belt escutcheon trim and clip it into place.

Note the location of prongs on the escutcheon. Escutcheon will only fit one way into the trim. Align prongs with notches in trim.



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References

• User Manual

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