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MPPT

MPPT OAE-40 Solar Charge Controller



Thank you for choosing our product !

Important Safety Instructions

Please keep this manual for future review.

This manual contains all instructions of safety, installation and operation for Maximum Power Point Tracking (MPPT) controller (“the controller” as referred to in this manual).

General Safety Information

1. Read carefully all the instructions and warnings in the manual before installation.
2. No user serviceable components inside the controller. Don't disassemble or attempt to repair the controller.
3. Mount the controller indoors. Avoid exposure the components and do not allow water to enter the controller.
4. Install the controller in a well ventilated place. The controller's heat sink may become very hot during operation.
5. Suggest installing appropriate external fuses/breakers.
6. Make sure to switch off all PV array connections and the battery fuse or breakers before controller installation and adjustment.
7. Power connections must remain tight to avoid excessive heating from loose connection.

Explanation of symbols

- To enable users to use the product efficiently and ensure personal and property safety, please read related literature accompanying the following symbols.
- Please read the literature accompanying the following symbols.
- Tips: Indicate recommendations that can be referred to.
- IMPORTANT: Indicates a critical tip during the operation, if ignored, may cause the device to run in error.
- CAUTION: Indicates potential hazards, if not avoided, may cause the device damaged.
- WARNING: Indicates the danger of electric shock; if not avoided, it would cause casualties.

General Information

Overview

- The MPPT controller is based on Multi phase synchronous rectification technology and advanced MPPT control algorithm, adopt a co-negative design, with LCD displaying the running status. The MPPT control algorithm can minimize the maximum power point loss rate and loss time, quickly track the maximum power point of the PV array and obtain the maximum energy from solar modules under any conditions, and can increase the ratio of energy utilization in the solar system by 20%-30% compared with a PWM charging method.
- The MPPT controller owns a self-adaptive three-stage charging mode based on a digital control circuit. This function can effectively prolong the battery's lifespan and significantly improve the system's performance.
- Limiting the charging power and reducing charging power functions ensure the system stable with over PV modules in high high-temperature environment.
With comprehensive electronic fault self-detecting functions and powerful electronic protection functions built inside the controller, component damage caused by installation errors or system failures can be avoided to the greatest extent possible.
- The utility/generator dry contact to connect external devices conveniently composes a hybrid power system easily.
- The isolated RS485 port with standard MODBUS communication protocol and 5V power supply is easy to expand the application. The controller can be widely used for various applications, e.g., solar RV, household system and field monitoring, etc.

Features

- With the advanced dual-peak or multi-peak tracking technology, when the solar panel is shadowed or part of the panel fails resulting in multiple peaks on the I-V curve, the controller is still able to accurately track the maximum power point.
- Advanced MPPT technology, with efficiency no less than 99.5%
- Maximum DC/DC conversion efficiency of 98%
- Ultra-fast tracking speed and guaranteed tracking efficiency
- Advanced MPPT control algorithm to minimize the MPP loss rate and loss time
- Wide MPP operating voltage range

- Limit charging power & current over rated range. When the solar panel power exceeds a certain level and the charging current is larger than the rated current, the controller will automatically lower the charging power and bring the charging current to the rated level.
- Support the lead-acid, gel, flooded with the needed Temp. compensation and support lithium batteries starting from solar panel
- Real-time working record function
- Load dry contact to control the external load switch
- Auto-control of utility and generator dry contact design to compose a hybrid power system easily
- Power reduction automatically over temperature range
- TVS lightning protection.

Characteristics

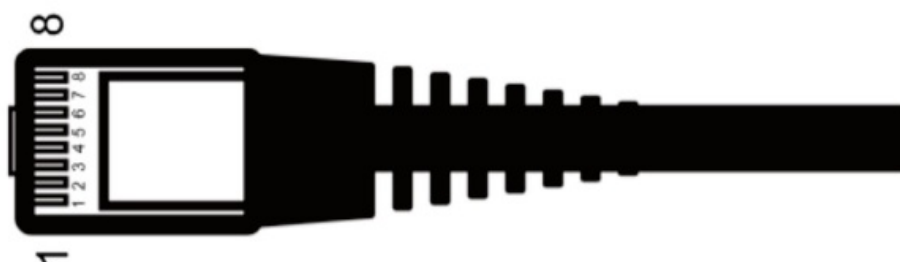


1. LED
2. LCD with backlight
3. Screw Hole(M3)
4. RTS interface(2)
5. RJ45 Port(5VDC/200mA)(3)
6. Mounting Hole
7. Battery positive polarity terminals
8. Battery negative polarity terminals
9. Solar Panel negative polarity terminals
10. Solar Panel positive polarity terminals
11. Return
12. OK

13. Down
14. up
15. Menu
16. Load positive polarity terminals (only 60A)
17. Load negative polarity terminals (only 60A)

Figure 1-1 Product Characteristics

1. The controller is designed with a common negative polarity. The negative polarity of the PV and the battery is located on the same busbar.
2. Connect an RTS (Remote Temperature Sensor) to remotely detect the battery temperature. The sampling distance is no longer than 20m.
3. If the temperature sensor is short-circuited or damaged, the controller will charge at the default temperature setting of 25°C.(no temperature compensation)
4. When connecting the controller to external devices,only one of the RJ45 port can be used.when connecting multiple controller in parallel,RJ45 port are for cascade use.



Maximum Power Point Tracking Technology

Due to the nonlinear characteristics of solar array, there is a maximum energy output point (Max Power Point) on its curve. Traditional controllers, with switch charging technology and PWM charging technology, can't charge the battery at the maximum power point, so can't harvest the maximum energy available from PV array, but the solar charge controller with Maximum

Power Point Tracking (MPPT) Technology can lock on the point to harvest the maximum energy and deliver it to the battery.

The MPPT algorithm of our company continuously compares and adjusts the operating points to attempt to locate the maximum power point of the array. The tracking process is fully automatic and does not need user adjustment.

As the Figure 1-2, the curve is also the characteristic curve of the array, the MPPT

technology will 'boost' the battery charge current through tracking the MPP. Assuming 100% conversion efficiency of the solar system, in that way, the following formula is established:

$$\begin{aligned} &\text{Input power (Ppv)} = \text{Output power} \\ &\text{Input voltage (V}_{\text{Mpp}}) * \text{input current (I}_{\text{pv}}) = \text{Battery voltage (V}_{\text{Bat}}) * \text{battery current (I}_{\text{Bat}}) \end{aligned}$$

Normally, the V_{Mpp} is always higher than V_{Bat} , Due to the principle of conservation of energy, the I_{Bat} is always higher than I_{PV} . The greater the discrepancy between V_{Mpp} & V_{Bat} , the greater the discrepancy between I_{PV} & I_{Bat} . The greater the discrepancy between array and battery, the bigger reduction of the conversion efficiency of the system, thus the controller's conversion efficiency is particularly important in the PV system.

Figure 1-3 is the maximum power point curve, the shaded area is charging range of traditional solar charge controller (PWM Charging Mode), it can obviously diagnose that the MPPT mode can improve the usage of the solar energy resource. According to our test, the MPPT controller can raise 20%-30% efficiency compared to the PWM controller. (Value may be fluctuant due to the influence of the ambient circumstance and energy loss.)

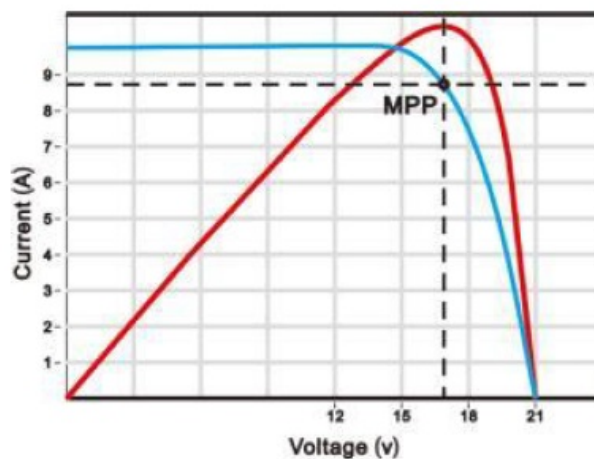


Figure 1-3 Maximum Power Point Curve

In actual application, as shading from cloud, tree and snow, the panel maybe appear Multi-MPP, but in actually there is only one real Maximum Power Point. As the below Figure 1-3 shows:

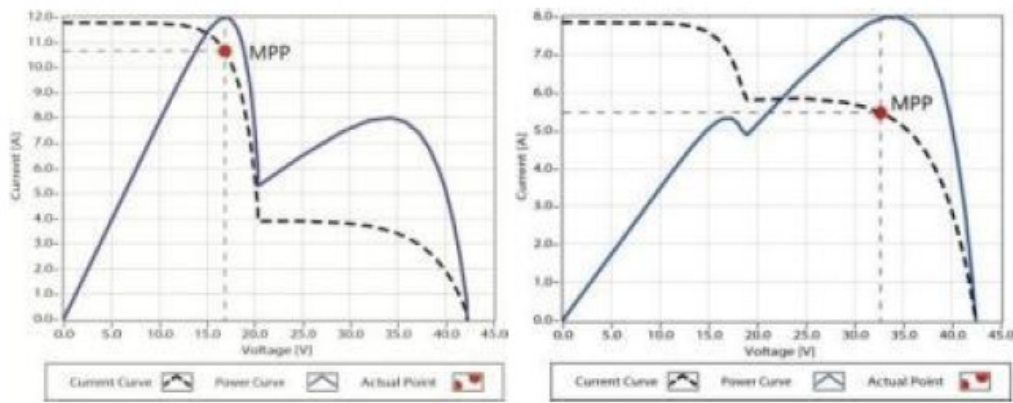


Figure 1-4 Mutil-MPP Curve

If the program works improperly after appearing Multi-MPP, the system will not work on the real max power point, which may waste most solar energy resources and seriously affect the normal operation of the system. The typical MPPT algorithm, designed by our company, can track the real MPP quickly and accurately, improve the utilization rate of the array and avoid the waste of resources.

Battery Charging Stage

The controller has a 3 stages battery charging algorithm (Bulk Charging, Boost Charging and Float Charging) for rapid, efficient, and safe battery charging.

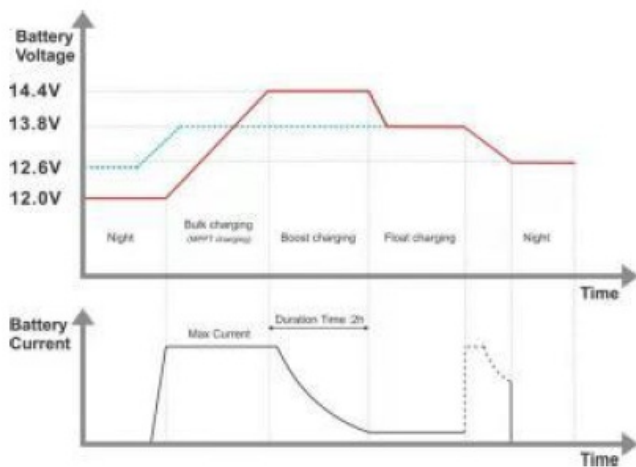


Figure 1-5 Lead acid Battery charging stage Curve

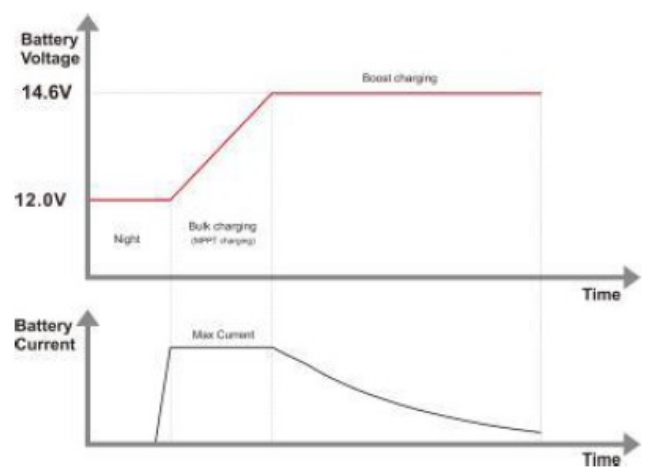


Figure 1-6 Li Battery charging stage curve

1. Bulk Charging

In this stage, the battery voltage has not yet reached boost voltage, the controller operates in constant current mode, delivering its maximum current to the batteries (MPPT Charging).

2. Boost Charging

When the battery voltage reaches the boost voltage set point, the controller will start to operate in constant charging mode, this process is no longer MPPT charging, and in the meantime the charging current will drop gradually, the process is not the MPPT


charging. The Boost stage maintain 2 hours in default. When the accumulate time reach to 2hours, the charging mode will turn to Float charging.

3. Float Charging

After the boost voltage stage, the controller will reduce charging current to Float Voltage set point. This stage will have no more chemical reactions and all the charge current transforms into heat and gas at this time. Then the controller reduces the voltage to the floating stage, charging with a smaller voltage and current. It will reduce the temperature of the battery and prevent the gassing and charging the battery slightly at the same time. The purpose of Float stage is to offset the power consumption caused by self consumption and small loads in the whole system, while maintaining full battery storage capacity.

In Float charging stage, loads are able to obtain almost all power from solar panel. If loads exceed the power, the controller will no longer be able to maintain battery voltage in Float charging stage. If the battery voltage remains below the Recharge Voltage, the system will leave Float charging stage and return to Bulk charging stage.

Included accessories

No.	accessories	Instruction	Quantity	Picture
1	Remote Temperature Sensor	the standard length of the cable is 1M. 2P-3.5mm	1 pc	

The above-included accessories are packed in a plastic bag and a box, Please check after opening the package.

The manufacturer may adjust the standard Bluetooth module without prior notice.

Do not insert the same model terminals into different interfaces. Otherwise, the controller will be damaged.

Installation Instructions

General Installation Notes

- Please read the entire installation instructions to get familiar with the installation steps before installation.
- Be very careful when installing the batteries, especially flooded lead-acid battery. Please wear eye protection, and have fresh water available to wash and clean any contact with battery acid.

- Keep the battery away from any metal objects, which may cause short circuit of the battery.
- Explosive battery gases may come out from the battery during charging, so make sure ventilation condition is good.
- Ventilation is highly recommended if mounted in an enclosure. Never install the controller in a sealed enclosure with flooded batteries! Battery fumes from vented batteries will corrode and destroy the controller circuits.
- Loose power connections and corroded wires may result in high heat that can melt wire insulation, burn surrounding materials, or even cause fire. Ensure tight connections and use cable clamps to secure cables and prevent them from swaying in mobile applications.
- Lead-acid battery and lithium battery are recommended, other kinds please refer to the battery manufacturer.
- Battery connection may be wired to one battery or a bank of batteries. The following instructions refer to a singular battery, but it is implied that the battery connection can be made to either one battery or a group of batteries in a battery bank.
- Multiple same models of controllers can be installed in parallel on the same battery bank to achieve higher charging current. Each controller must have its own solar module(s).
- When selecting connection wires for the system, follow the criterion that the current density is not larger than $5A/mm^2$.

PV Array Requirements

Serial connection (string) of PV modules

As the core component of PV system, controller could be suitable for various types of PV modules and maximize converting solar energy into electrical energy. According to the open circuit voltage (V_{oc}) and the maximum power point voltage (V_{Mpp}) of the MPPT controller, the series number of different types PV modules can be calculated. The below table is for reference only.

Table 2-1-1 _PV 150V

System voltage	36 cell Voc 23 V		48 cell Voc 31 V		54 cell Voc 34 V		60 cell Voc 38 V	
	Max.	Best	Max.	Best	Max.	Best	Max.	Best
12V	4	2	2	1	2	1	2	1
24V	6	3	4	2	4	2	3	2
48V	6	5	4	3	4	3	3	3

System voltage	72 cell Voc 46V		96 cell Voc 62V		Thin-Film Module Voc 80V
	Max.	Best	Max.	Best	
12V	2	1	1	1	1
24V	3	2	2	1	1
48V	3	2	2	2	1

System voltage	36 cell Voc 23 V		48 cell Voc 31 V		54 cell Voc 34 V		60 cell Voc 38 V	
	Max.	Best	Max.	Best	Max.	Best	Max.	Best
12V	4	2	3	1	2	1	2	1
24V	6	3	4	2	4	2	3	2
48V	8	5	5	4	5	3	4	3

	72 cell Voc 46V	96 cell Voc 62V	Thin-Film Modul

System voltage	Max.	Best	Max.	Best	e Voc 80V
12V	2	1	1	1	1
24V	3	2	2	1	1
48V	4	3	2	2	2

NOTE: The above parameter values are calculated under standard test conditions (STC (Standard Test Condition) Irradiance 1000W/m², Module Temperature 25°C, Air Mass1.5.)

Maximum PV array power

The MPPT controller has the function of current/power-limiting, that is, during the charging process, when the charging current or power exceeds the rated charging current or power, the controller will automatically limit the charging current or power to the rated charging current or power, which can effectively protect the charging parts of controller, and prevent damages to the controller due to the connection of some over-specification PV modules. The actual operation of PV array is as follows:

1. Condition 1:

Actual charging power of PV array \leq Rated charging power of controller

2. Condition 2:

Actual charging current of PV array \leq Rated charging current of controller

When the controller operates under “Condition 1” or “Condition 2” , it will carry out the charging as per the actual current or power; at this time, the controller can work at the maximum power point of PV array.

WARNING: When the power of PV is not greater than the rated charging power, but the maximum open-circuit voltage of PV array is more than 200V(at the lowest environmental temperature), the controller may be damaged.

3. Condition 3:

Actual charging power of PV array $>$ Rated charging power of controller

4. Condition 4:

Actual charging current of PV array Rated charging current of controller

When the controller operates under “Condition 3” or “Condition 4”, it will carry out the charging as per the rated current or power.

WARNING: When the power of PV module is greater than the rated charging power, and the maximum open-circuit voltage of PV array is more than 200V(at the lowest environmental temperature), the controller may be damaged.

According to “Peak Sun Hours diagram”, if the power of PV array exceeds the rated charging power of controller, then the charging time as per the rated power will be prolonged, so that more energy can be obtained for charging the battery. However, in the practical application, the maximum power of PV array shall be not greater than 1.5 x the rated charging power of controller. If the maximum power of PV array exceeds the rated charging power of controller too much, it will not only cause the waste of PV modules, but also increase the open-circuit voltage of PV array due to the influence of environmental temperature, which may make the probability of damage to the controller rise. Therefore, it is very important to configure the system reasonably. For the recommended maximum power of PV array for this controller, please refer to the table below:

Table 2-2 maximum power of PV array for this controller

Rated Charge C urrent	Rated Charge Po wer	Max. PV Array Po wer	Max. PV open circuit voltage	
			150V	200V
60A	800W/12V	1200W/12V		
	1600W/24V	2400W/24V		
	3200W/48V	4800W/48V		
	1000W/12V	1500W/12V		

80A	2100W/24V 4200W/48V	3150W/24V 6300W/48V	138V(25 °C)	180V(25°C)
	1300W/12V	1950W/12V	150V(Lo west	200V(Low est
100A	2600W/24V	3900W/24V	temperatu re)	temperatur e)
	5200W/48V	7800W/48V		
	1500W/12V	2200W/12V		
120A	3000W/24V	4500W/24V		
	6000W/48V	9000W/48V		

Wire Size

The wiring and installation methods must conform to all national and local electrical code requirements.

PV Wire Size

Since PV array output can vary due to the PV module size, connection method or sunlight angle, the minimum wire size can be calculated by the I_{sc} of PV array. Please refer to the value of I_{sc} in the PV module specification. When PV modules connect in series, the I_{sc} is equal to a PV modules I_{sc} . When PV modules connect in parallel, the I_{sc} is equal to the sum of the PV module's I_{sc} . The I_{sc} of the PV array must not exceed the controller's maximum PV input current. Please refer to the table as below:

NOTE: All PV modules in a given array are assumed to be identical.

I_{sc} =short circuit current(amps) V_{oc} =open circuit voltage. Table 2-3 PV array must not exceed the controller's maximum

Model	Max.battery wire size	Max. PV wire size
60A	25mm ² /4AWG	25mm ² /4AWG
80A	35mm ² /2AWG	35mm ² /2AWG
100A	35mm ² /2AWG	35mm ² /2AWG
120A	35mm ² /2AWG	35mm ² /2AWG

These are the maximum wire sizes that will fit the controller terminal

1. The wire size is only for reference. Suppose a long-distance exists between the PV array and the controller or between the controller and the battery. In that case, larger wires shall be used to reduce the voltage drop and improve the system performance.
2. The recommended wire for the battery that its terminals are not connected to any additional inverter.

Mounting

Warning: risk of explosion! Never install the controller and an open battery in the same enclosed space! Nor shall the controller be installed in an enclosed space where battery gas may accumulate.

Warning: danger of high voltage! Photovoltaic arrays may produce a very high open-circuit voltage. Open the breaker or fuse before wiring, and be very careful during the wiring process.

Note: when installing the controller, make sure that enough air flows through the controller's radiator, and leave at least 100mm of space both above and below the controller so as to ensure natural convection for heat dissipation. If the controller is installed in an enclosed box, make sure the box delivers reliable heat dissipation effect.

Installation Procedure

1. Step 1: choose the installation site

Do not install the controller at a place that is subject to direct sunlight, high temperature or water intrusion, and make sure the ambient environment is well

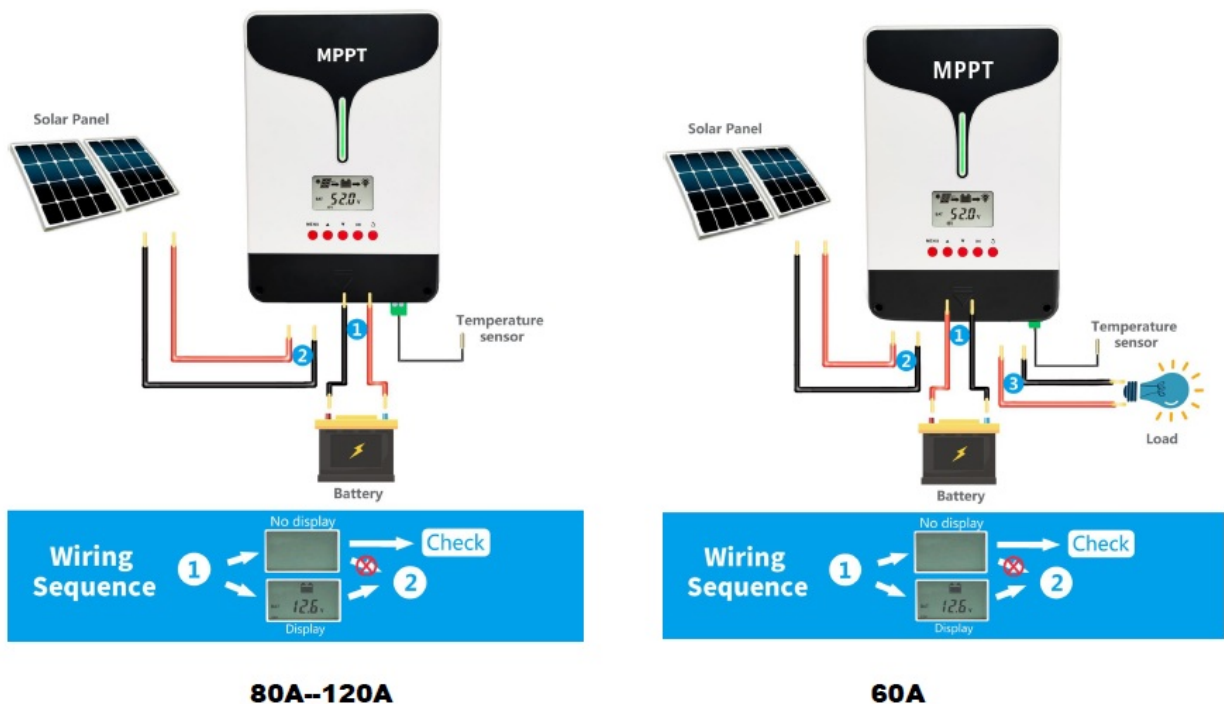
ventilated.

- Step 2: Place the controller at a proper position, use a screw driver to fit screws in mounting hole.

CAUTION: If the controller is to be installed in an enclosed box, it is important to ensure reliable heat dissipation through the box.

- Step 3: wire Connect the system in the order of ❶battery ❷ PV array ❸load(only 60A) in accordance with Figure 2-2, “Schematic Wiring Diagram” and disconnect the system in the reverse order ❸❷❶.

1. Single controller



2. Connection in parallel

Parallel Charging:

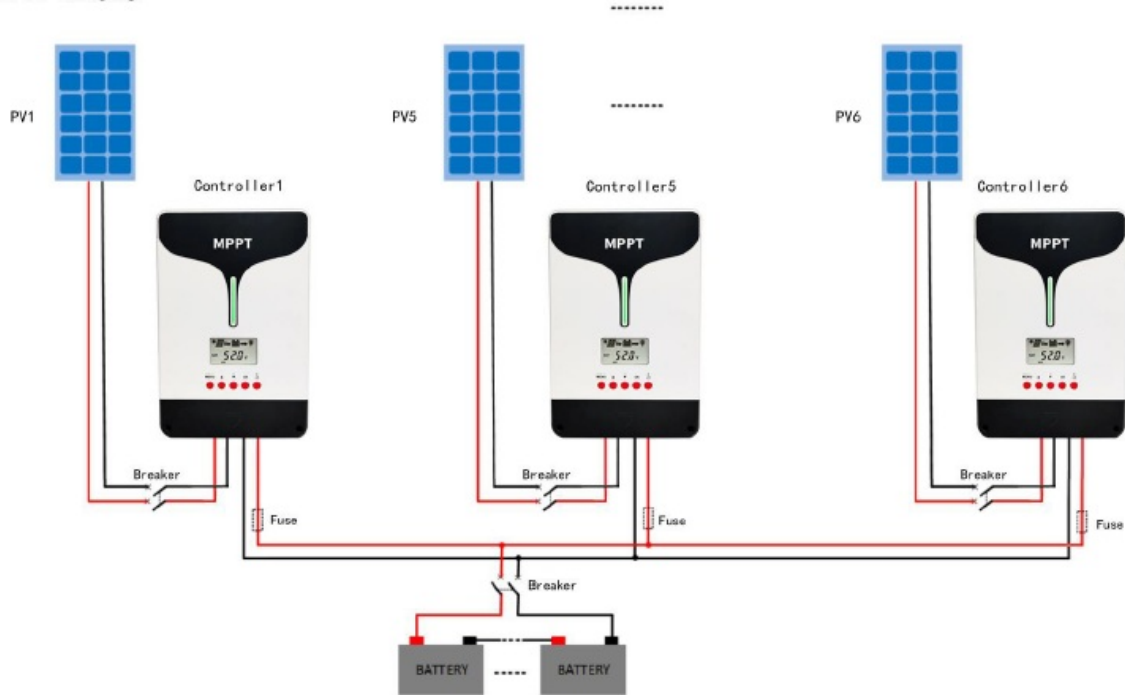


Figure 2-2 Schematic of wiring diagram

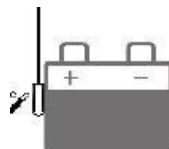
CAUTION: While wiring the controller do not close the circuit breaker or fuse and make sure that the leads of “+” and “-” poles are connected correctly.

CAUTION: A fuse which current is 1.25 to 2 times the rated current of the controller, must be installed on the battery side with a distance from the battery not greater than 150 mm.

CAUTION: If an inverter is to be connected to the system, connect the inverter directly to the battery.

4. Step 4 Connect accessories

1. Connect the remote temperature sensor cable to the interface and place the other end close to the battery
2. Plug the external Bluetooth or WiFi module into the RJ45 interface and the indicator light on the module will be on.



5. Step 5: Grounding

Tracer Dream 200V series are common-negative controllers. Negative terminals of the PV array, the battery can be grounded simultaneously. However, according to the practical application, the PV array and battery's negative terminals can also be grounded.

For common-negative systems,such as the RV system, it is recommended to use a common-negative controller. If a common-positive controller is used and the positive electrode is grounded in the common-negative system, the controller may be damaged.

6. Step 6 Power on the controller

1. After connecting all power wires solidly and reliably, check again whether wiring is correct and if the positive and negative poles are reversely connected. After confirming that no faults exist, firstly switch on breaker of the battery, then see whether the LED indicators light be on and the LCD screen displays information. If the LCD screen fails to display information,switch off the breaker immediately and recheck if all connections are correctly done.
2. If the battery functions normally, then connect the solar panel or switch on the breaker of solar panel. If sunlight is intense enough, the controller’s charging indicator will light up or flash and begin to charge the battery

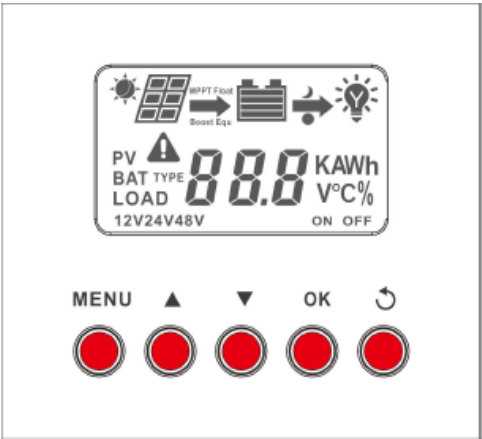
If no remote temperature sensor is connected to the controller, the battery temperature value will stay at 25 °C.

If an inverter is deployed in the system, directly connect the inverter to the battery.

Operation








Button

Mode	Note
Dry contact ON/OFF	Short press the “OK” button can turn on/off the dry contact
Clear Fault	Press the “Return” button(↻) on the charging power(AH) interface
Browsing Mode	Press the “UP”(▲)and”Down”(▼) button.
Working Record	Long press “MENU”and”UP”(▲)for more than 5 seconds
Setting Mode	Press the “UP”(▲)and”Down”(▼) button to browse, then press “OK” to enter the setting mode Press the”UP”(▲)and”Down”(▼) button to adjust the parameters.Long press the “OK” button. to save the setting parameters.if no operation for 10s or press”Return” button(↻) to exit the setting mode.







Interface

1. Status Description

Item	Icon	Status
PV array		In daytime and PV connected correctly
		At night or no PV connect or reverse connect
		No Charging
		Charging In MPPT
		In Float Charging Mode
		In Boost Charging Mode
	PV	PV Voltage, Current and Power
Battery		Battery Capacity Indicating
	12V 24V 48V	Current System Voltage
	BAT	Battery Voltage and Current
	BAT TYPE	Battery Type

2. LED Indicator

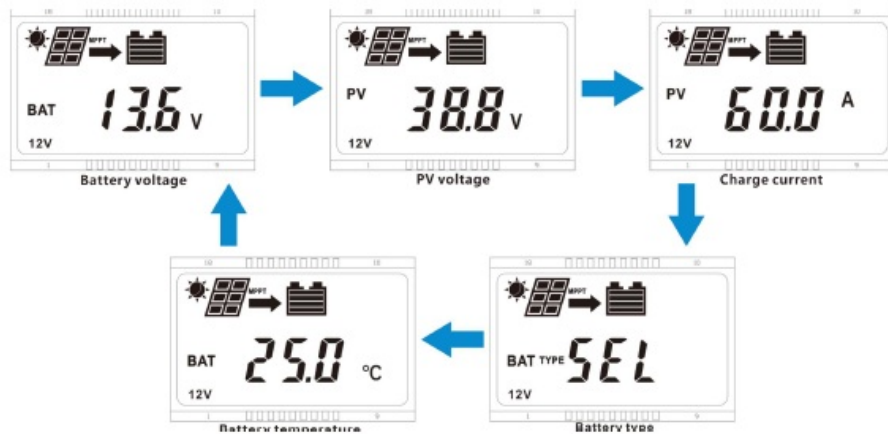
Status	Icon	Description
Battery over discharged		Battery level shows empty, battery frame blink, fault icon blink
Battery over voltage		Battery level shows full, battery frame blink, fault icon blink
Controller over temperature		Temp.icon shows Temp.inside controller is higher than 75℃, temperature icon blink, fault icon blink
PV over voltage		It shows PV voltage is higher than rated PV open voltage.PV icon blink,fault icon blink

Note: the LED screen has a sleep function to save power. When it is detected that the solar panel cannot be charged, the controller will dim brightness of the display after a delay of 5 minutes.Press any key or Restart charging can wake up the LED screen again.

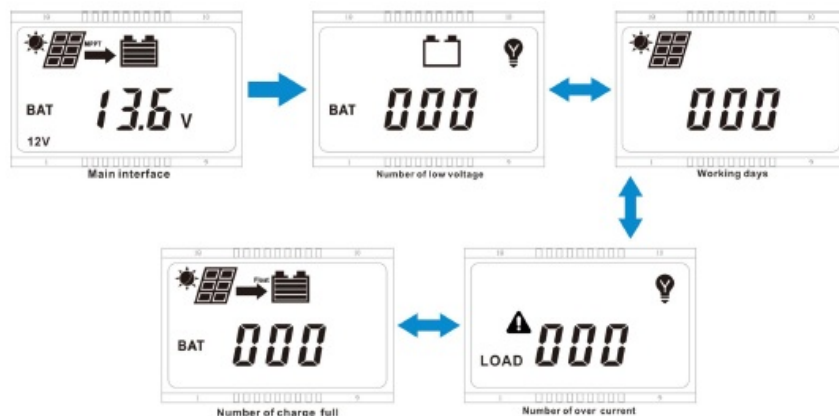
3. Fault Indication

4. Browse interface

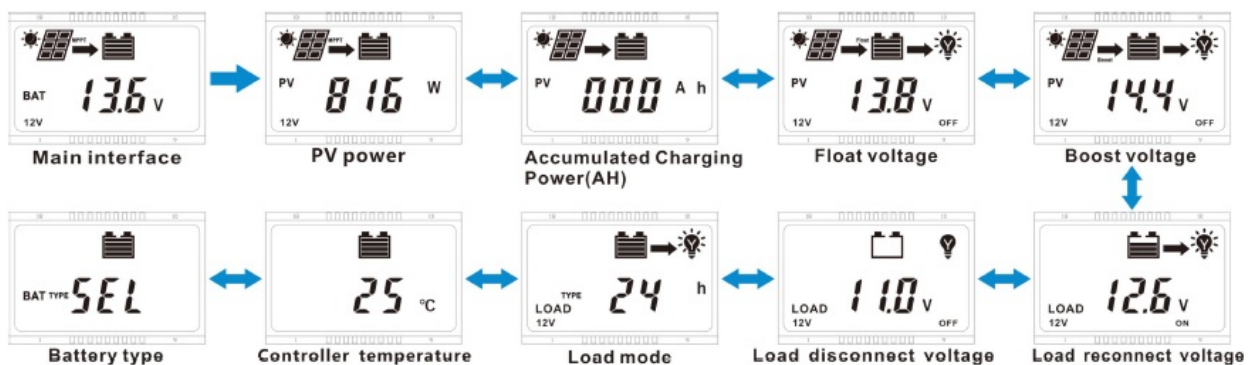
1. If there is no operation within 20s or after powered on within 10s in any interface.The main interface will cycle to display the battery voltage,PV voltage,charging current,battery type and battery temperature every 3s.Long press the“UP”(▲)and”Down”(▼) can speed up the cycle display time.



2. At main interface(cycle display),long press “MENU”and”UP”(▲) for more than 5S at same time to enter working record status,it can show times of low voltage,working days,times of over current and times of full charging.Press “Return” button(↵)to return to the main menu.



3. At main interface(cycle display),Press the “MENU” button and enter menu interface.Press”↵ ” to exit from any interface.



Setting

1. Clear the charging power(AH) Operation:

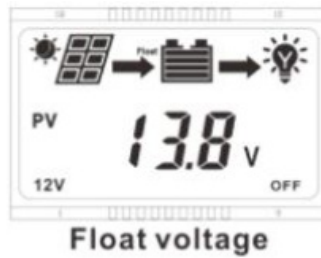
Press the “Return” button(↵) on the charging power(AH) interface and the value will be cleared.

2. Float Voltage Setting Operation:

1. Step 1: At main interface(cycle display),Press “UP”(▲)and”Down”(▼) to enter

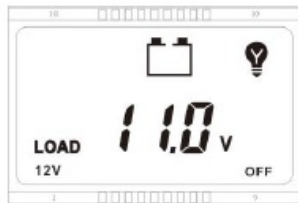
float voltage interface.

2. Step 2: Press the “OK” button and the value flashes, Now it enters the setting state.
3. Step 3: Press the “UP”(▲) and “Down”(▼) button to change the value.

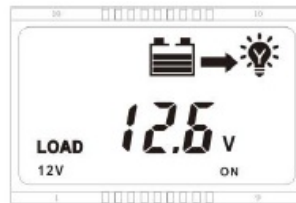


3. Setting of boost voltage, low voltage reconnect voltage and low voltage disconnect voltage

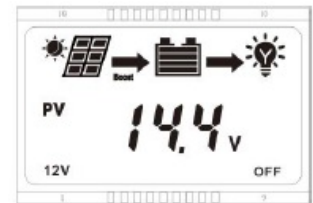
Operation: At main interface (cycle display), Press the “UP”(▲) and “Down”(▼) button to enter the relevant interface below



Low Voltage Disconnection Voltage



Low Voltage Reconnection Voltage



Boost voltage

The operation method of setting is the same as float voltage setting, Please refer to the above “(2)”

The following rules must be observed when modifying the parameter values in User

1. Charging Limit Voltage > Boost Charging Voltage > Float Charging Voltage > Boost Reconnect Charging Voltage.
2. Low Voltage Reconnect Voltage > Low Voltage Disconnect Voltage (BMS+0.2V)
3. Boost Reconnect Charging voltage > Low Voltage Reconnect Voltage > Low Voltage Disconnect Voltage (BMS+0.2V)

Battery Voltage Control Parameters

Below parameters are in 12V system at 25 °C, please double the values in 24V system and quadruple the values in 48V system

Batter y Type	SEL 24 V*2;48 V*4	GEL 2 4V*2;4 8V*4	FLD 24 V*2;48 V*4	LF4(LiFePO4 4S/12V) LF8 (LiFePO4 8S /24V*2) LFG (LiFePO4 16 S/48V*4)	LI3 (Li(NiCo Mn)O2 3S/12V) LI6 (Li(NiCoMn)O 2 6S/24V*2)	LI7 (Li(NiCoMn)O 2 7S/24V) LI8 (Li(NiCoMn)O 2 14S/48V*2)
Over V oltage Discon nect	16.0V	16.0 V	16.0 V	16.0V	17.0 V	32.0V
Chargi ng Limi ted Vol tage	15.0 V	15.0 V	15.0 V	14.8V	17.0 V	30.0V
Over V oltage Recon nect	15.0 V	15.0 V	15.0 V	14.8V	17.0 V	30.0V
Boost charge	14.4 V	14.2 V	14.6 V	14.6V	12.6V	29.4V
Float c harge	13.8 V	13.8 V	13.8 V	14.4V	12.4V	29.0V
Boost Restart Volutag e	12.6V	12.6V	12.6V	13.0V	11.5V	26.0V

Low voltage reconnect	12.6V	12.6V	12.6V	12.6V	11.0V	25.2V
Low voltage disconnect	11.0V	11.0V	11.0V	10.5V	9.0V	21.0V

Battery type

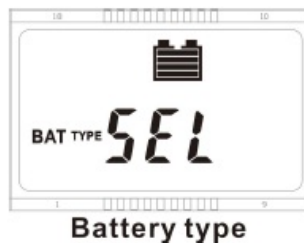
1. Support battery types

Lead-acid battery	Sealed(default)
	Gel
	Flooded
	User
Lithium battery	LiFePO4(LF4/12V;LF8/24V;LF16/48V)
	Li(NiCoMn)O2 (LI3/12V;LI6/24V;LI7/24V;LI8/48V)

2. Setting the battery type via LCD

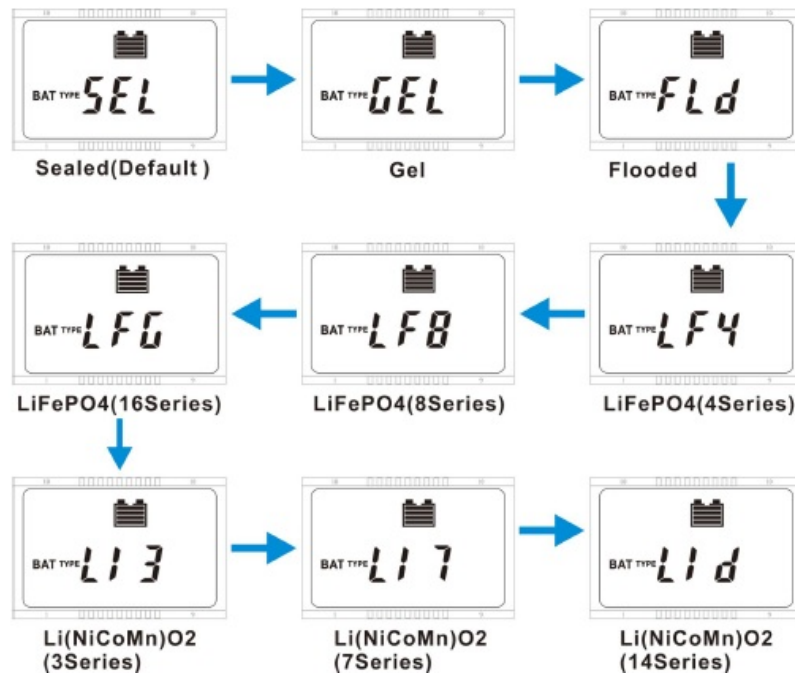
- Step 1: At main interface(cycle display),Press the “UP” (▲) and “Down” (▼) button to enter battery type mode interface.

3.



Step 2: Press the “OK” button once and the “SEL” flashes, then it enters the setting state.

4. Step 3: Press the “UP” (▲) and “Down” (▼) button to select the battery type below:



5. Step 4: Long press the “OK” button (≥5S) to save the new setting. Press “Return” button (↵) to exit without saving. If there is no operation within 20s, the controller will enter the main interface and cycle to display automatically.

Protections, Troubleshooting and Maintenance

Protection






<p>PV current/power limiting protection</p>	<p>When the charging current or power of the PV array exceeds the controller's rated current or power, it will be charged at the rated current or power.</p> <p>NOTE: When the PV modules are in series, ensure that the open-circuit voltage of the PV array does not exceed the “maximum PV open-circuit voltage” rating. Otherwise the controller may be damaged.</p>
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PV Short Circuit	When not in PV charging state, the controller will not be damaged in case of a short-circuiting in the PV array.
PV Reverse Polarity	When the polarity of the PV array is reversed, the controller may not be damaged and can continue to operate normally after the polarity is corrected.
Night Reverse Charging	Prevents the battery from discharging through the PV module at night.
Battery Reverse Polarity	<p>Fully protected against battery reverse polarity; no damage will occur for the battery. Correct the wrong wiring to resume normal operation.</p> <p>NOTE: Limited to the characteristic of lithium battery, when the PV connection is correct and battery connection reversed, the controller will be damaged.</p>
Night reverse charging protection	Prevent the battery from discharging to the PV module at night.
Battery Over Voltage	When the battery voltage reaches the over voltage disconnect voltage, it will automatically stop battery charging to prevent battery damage caused by over-charging.
Battery Over Discharge	When the battery voltage reaches the low voltage disconnect voltage, it will automatically stop battery discharging to prevent battery damage caused by over-discharging. (Any controller connected loads will be disconnected. Loads directly connected to the battery will not be affected and may continue to discharge the battery.)

Controller Overheating	The controller is able to detect the temperature inside the battery. The controller stops working when its temperature exceeds 85 °C and restart to work when its temperature is below 65 °C.
TVS High Voltage Transients	The internal circuitry of the controller is designed with Transient Voltage Suppressors (TVS) which can only protect against high-voltage surge pulses with less energy. If the controller is to be used in an area with frequent lightning strikes, it is recommended to install an external surge arrester.

When the internal temperature is 75°C, the reducing power charging mode which reduce the charging power of 5% every increase 1 °C is turned on. If the internal temperature is greater than 85°C, the controller will stop charging. When the temperature declines to be below 65 °C, the controller will resume.

Troubleshooting

Possible reasons	Faults	Troubleshooting
PV array disconnection	LCD display during daytime 	Confirm that PV wire connections are correct and tight.
Battery voltage is lower than 8V	Wire connection is correct, the controller is not working.	Please check the voltage of battery. At least 8V voltage to activate the controller.
Battery over voltage	  Battery level shows full, battery frame blink, fault icon blink	Check if battery voltage is higher than OVD(over voltage disconnect voltage), and disconnect the PV.
Battery over discharged	  Battery level shows empty ,battery frame n blink	When the battery voltage is restored to or above LVR(low voltage reconnect voltage), the load will recover

Maintenance

The following inspections and maintenance tasks are recommended at least two times per year for best performance.

- Make sure controller firmly installed in a clean and dry ambient.
- Make sure no block on air-flow around the controller. Clear up any dirt and fragments on radiator.
- Check all the naked wires to make sure insulation is not damaged for solarization,

- Tighten all the terminals. Inspect for loose, broken, or burnt wire connections.
- Check and confirm that LED is consistent with required. Pay attention to any troubleshooting or error indication .Take corrective action if necessary.
- Confirm that all the system components are ground connected tightly and correctly.
- Confirm that all the terminals have no corrosion, no damaged insulation, high temperature or burnt/discolored sign, tighten terminal screws to the suggested torque.
- Check for dirt, nesting insects and corrosion. If so, clear up in time.
- Check and confirm that the lightning arrester is in good condition. Replace a new one in time to avoid damaging of the controller and even other equipments.

Make sure that all the power is turned off before above operations, and then follow the corresponding inspections and operations.

Electrical Parameters

System nominal voltage	12/24/48VDC Auto ①						
Rated charge current	60A/150V	80A/150V	100A/150V	60A/200V	80A/200V	100A/200V	120A/200V
Rated load current	30A	—		30A	—		
Battery voltage range	8~68V						

Max. PV open circuit voltage	② 150V ③ 138V			② 200V ③ 180V			
MPP voltage range	(Battery voltage +2V) 108V			(Battery voltage +2V) 144V			
Rated charge power	800W/12V	1000W/12V	1300W/12V	800W/12V	1000W/12V	1300W/12V	1500W/12V
	1600W/24V	2100W/24V	2600W/24V	1600W/24V	2100W/24V	2600W/24V	3000W/24V
	3200W/48V	4200W/48V	5200W/48V	3200W/48V	4200W/48V	5200W/48V	6000W/48V
Self-consumption	≤50mA(12V)/37mA(24V)/27mA(48V)						
LVD	11.0V ADJ 9V....12V ×2/24V ×4/48V						
LVR	12.6V ADJ 11V....13.5V ×2/24V ×4/48V						
Float voltage	13.8V ADJ 13V....15V ×2/24V ×4/48V						
Boost voltage	14.4V ×2/24 ×4/48V Battery Voltage less than 12.6V Start Boost charging for 2hours(Li-battery not)						
MPPT tracking efficiency	≥99.5%						
Max. Conversion efficiency	98%						
Grounding	Common negative						

Battery Type	Sealed(Default)/Gel/Flooded/LiFePO4/ Li(NiCoMn)O2/ User	
Temperature compensate Coefficient ④	-4mv/°C/2V	
Communication method	RS485(5VDC/200mA	
LCD backlight time	—	Default: 15S

1. When a lithium battery is used, the system voltage can't be identified automatically.
2. At minimum operating environment temperature
3. At 25°C environment temperature
4. When a lithium battery is used, the temperature compensate coefficient will be 0.

Environmental Parameters

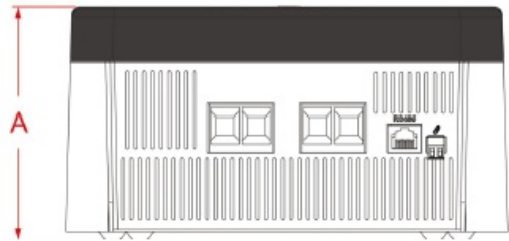
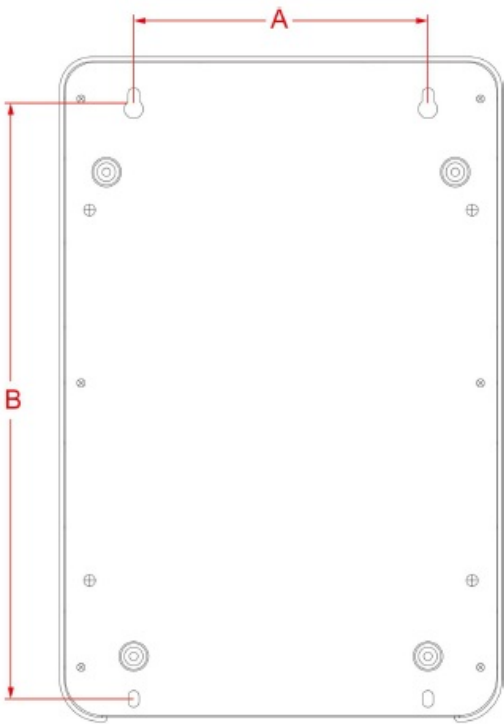
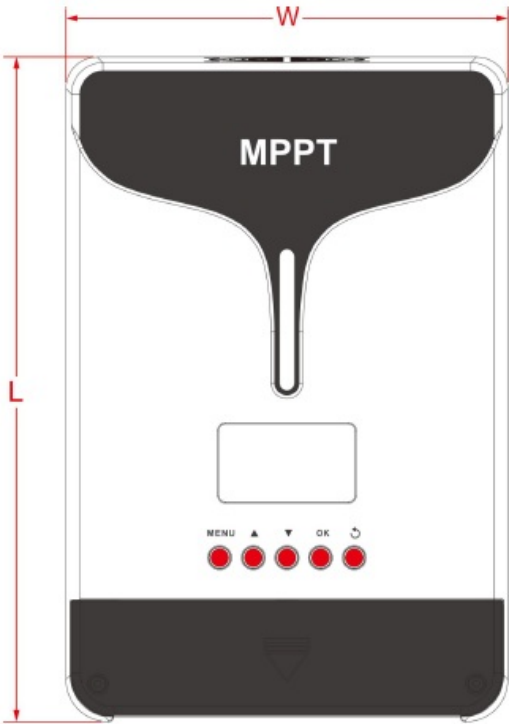
Working environment temperature	-20°C +50°C(100% input and output)
Storage temperature range	-20°C +70°C
Relative humidity	≤95%, N.C.
Enclosure	IP30

The controller can work under full load in the working environment temperature, When the internal temperature is more than 80°C, the reducing power charging mode is turned on.

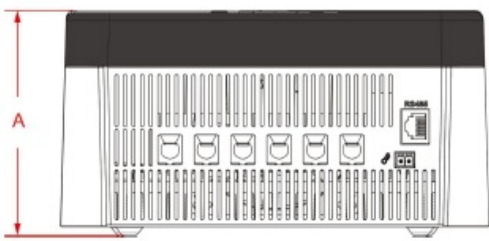
Mechanical Parameters

Item	60A	80A	100A	120A
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Dimension(L*W*H)	260×200×105 mm	316*210*110 mm	316*210*110 mm	316*210*110 mm
Mounting Dimension(A*B)	120×230mm	140×283mm	140×283mm	140×283mm
Mounting hole size	Φ5mm			
Weight	2.4Kgs	3.8Kgs	3.9Kgs	4.0Kgs



80A--120A

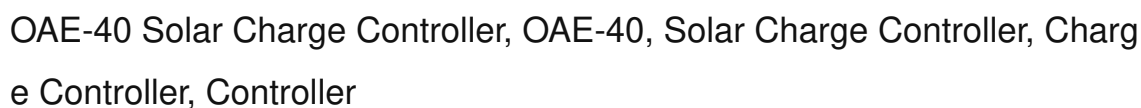


60A

Product updated or any changed without prior notice,Please refer to product label

Version: V1.3

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