



# MOXA UC-2200A Series Dual Core 64 Bit Industrial Computers Installation Guide

[Home](#) » [MOXA](#) » MOXA UC-2200A Series Dual Core 64 Bit Industrial Computers Installation Guide 



© 2023 Moxa Inc. All rights reserved.

**UC-2200A Series**

**Quick Installation Guide**

**Version 1.1, November 2023**

## Contents

- [1 UC-2200A Series Dual Core 64 Bit Industrial Computers](#)
- [2 Overview](#)
- [3 Package Checklist](#)
- [4 Panel Layouts](#)
- [5 LED Indicators](#)
- [6 Installing the UC-2200A](#)
- [7 Connector Descriptions](#)
- [8 Specifications](#)
- [9 Accessing the UC-2200A Using a PC](#)
- [10 BSMI Certification for Taiwan](#)
- [11 Documents / Resources](#)
  - [11.1 References](#)
- [12 Related Posts](#)

## UC-2200A Series Dual Core 64 Bit Industrial Computers

Technical Support Contact Information [www.moxa.com/support](http://www.moxa.com/support)

P/N: 1802022220011



## Overview

The UC-2200A computing platform is designed for embedded data acquisition applications. The UC-2200A computer comes with two RS232/422/485 serial ports, two 10/100/1000 Mbps Ethernet ports, and a Mini PCIe socket to support cellular modules. These versatile communication capabilities let users efficiently adapt the UC-2200A to a variety of complex communications solutions.

## Package Checklist

Before installing the UC-2200A, verify that the package contains the following items:

- UC-2200A Series computer
- 3 round stickers for the screws to preventing tampering
- Quick installation guide (printed)
- Warranty card



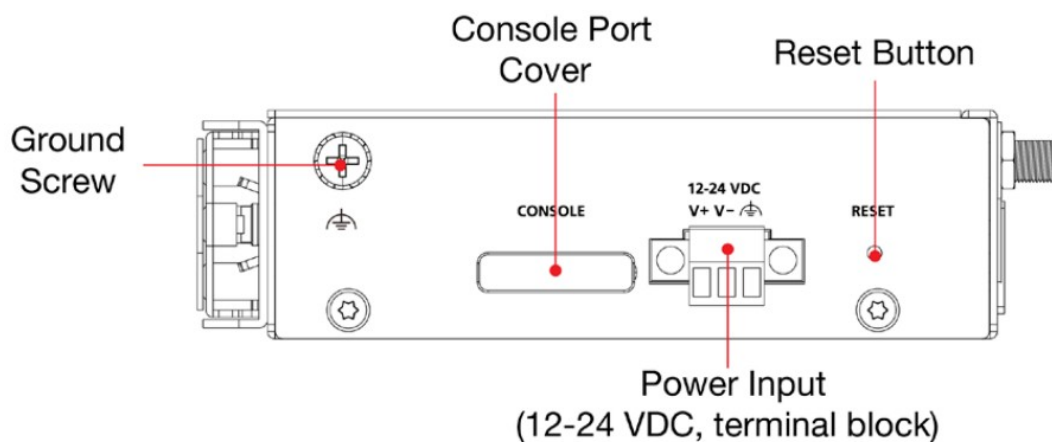
### IMPORTANT!

Notify your sales representative if any of the above items are missing or damaged.

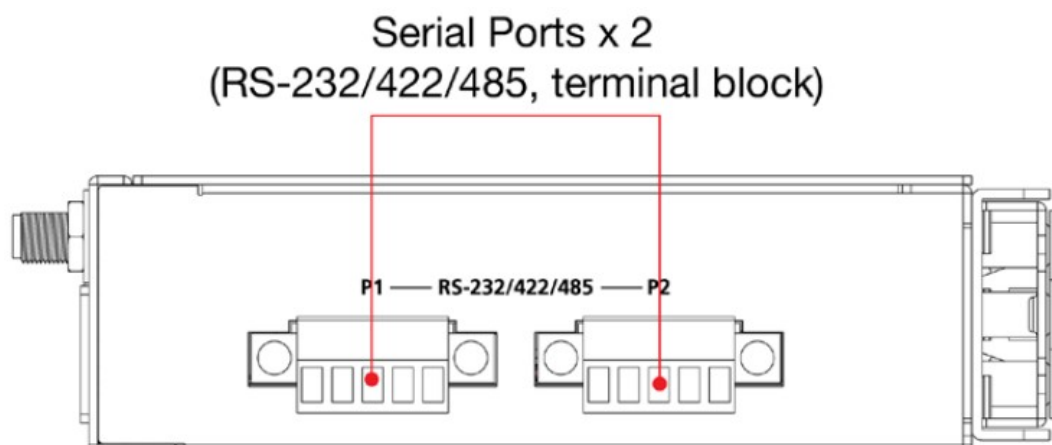
## Panel Layouts

The following figures show the panel layouts of the UC-2200A:

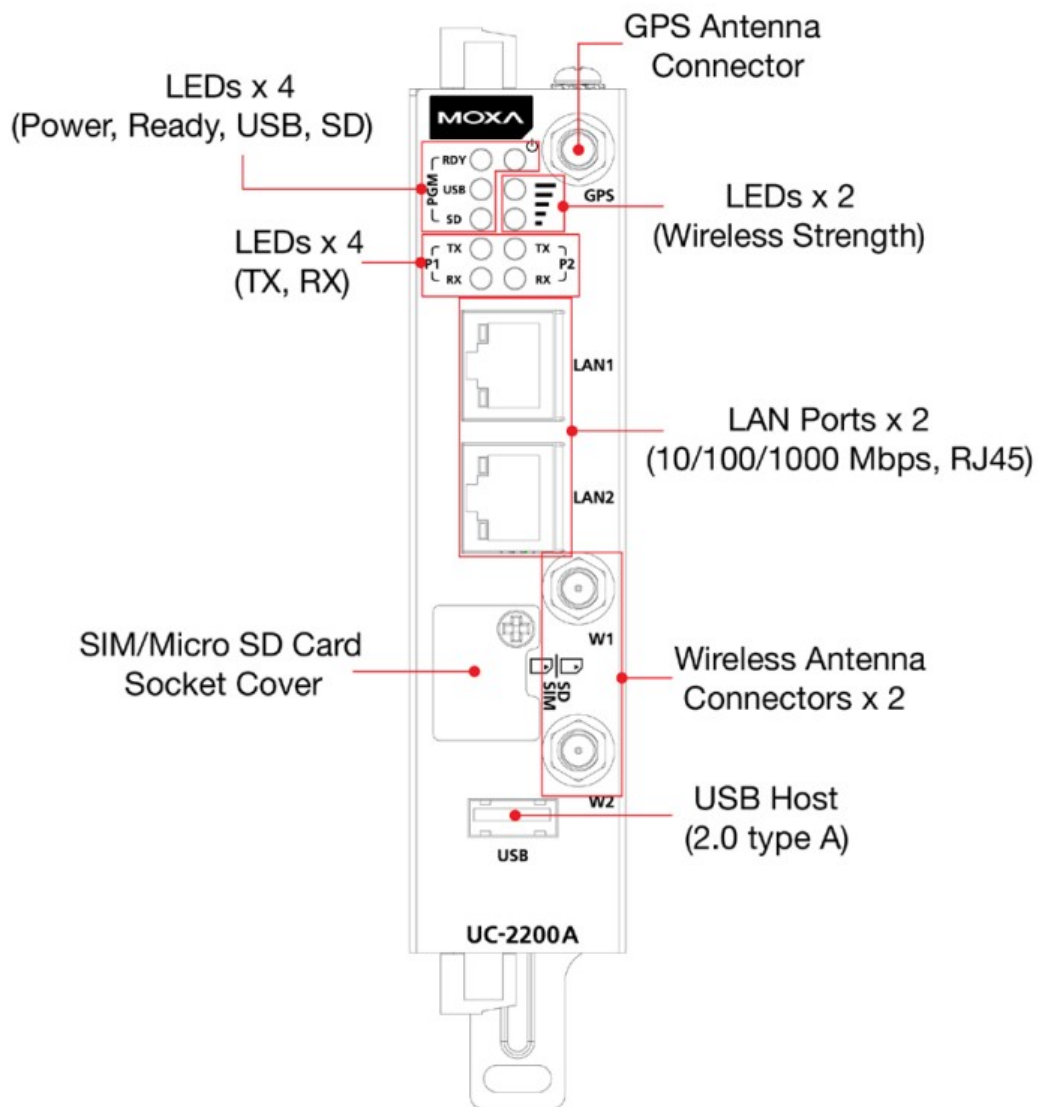
### Top Panel View



### Bottom Panel View



### Front Panel View



## LED Indicators

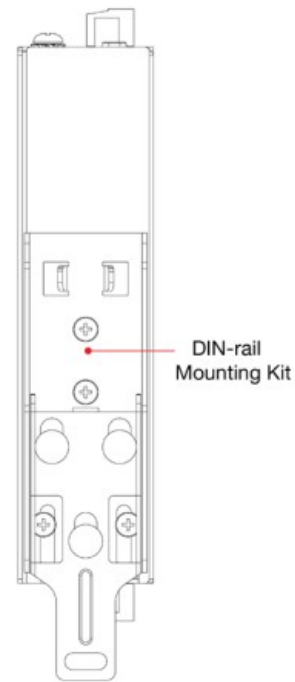
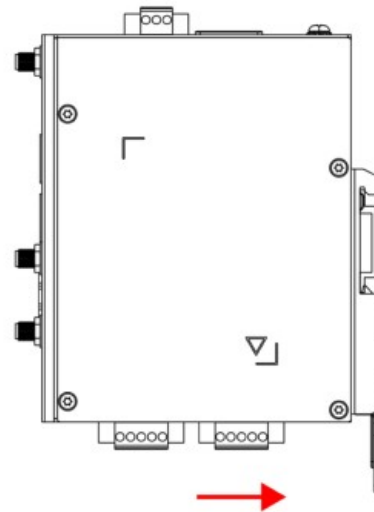
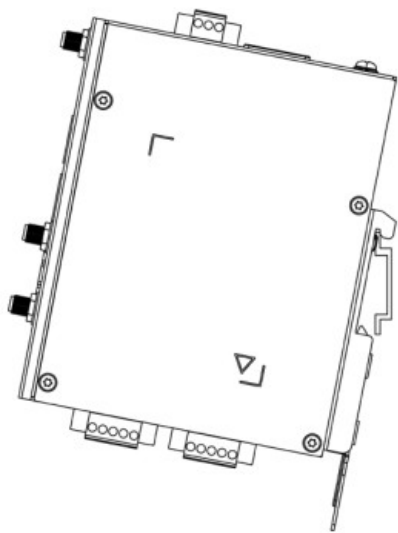
LED	Status	Function
Power	Green	Power plugged in
	OFF	Power is OFF
SW Ready/ Programmable	Yellow	System is ON and the computer is working normally
	OFF	System is not ready.
USB/ Programmable	Green	USB device is connected and working normally
	OFF	USB device is not connected
SD/ Programmable	Green	Micro SD card inserted and working normally
	OFF	Micro SD card is not detected.
Wireless Signal Strength/ Programmable	Yellow	The number of glowing LEDs indicates the signal strength: 2 (both Yellow): Excellent 1 (Yellow): Poor 1 (Yellow, blinking, heartbeat): Very Poor
	OFF	Wireless module is not detected.
Serial Tx	Green	Steady ON: Serial 1/2 not working normally Blinking: Serial 1/2 transmitting data
	OFF	Serial 1/2 not used
Serial Rx	Yellow	Steady ON: Serial 1/2 working normally Blinking: Serial 1/2 receiving data
	OFF	Serial 1/2 not being used.
LAN	Green	Steady ON: A 10/100 M link has been established Blinking: Receiving or Transmitting data
	Yellow	Steady ON: A 1000 M link has been established Blinking: Receiving or Transmitting data
	OFF	No Ethernet connection

## Installing the UC-2200A

### DIN-rail Mounting

The stainless-steel DIN-rail mounting plate comes attached to the product's casing (the specification for the screws is M3 x 6 mm). To mount the UC-2200A on to a DIN rail, make sure that the stiff metal spring is facing upwards and follow these steps.

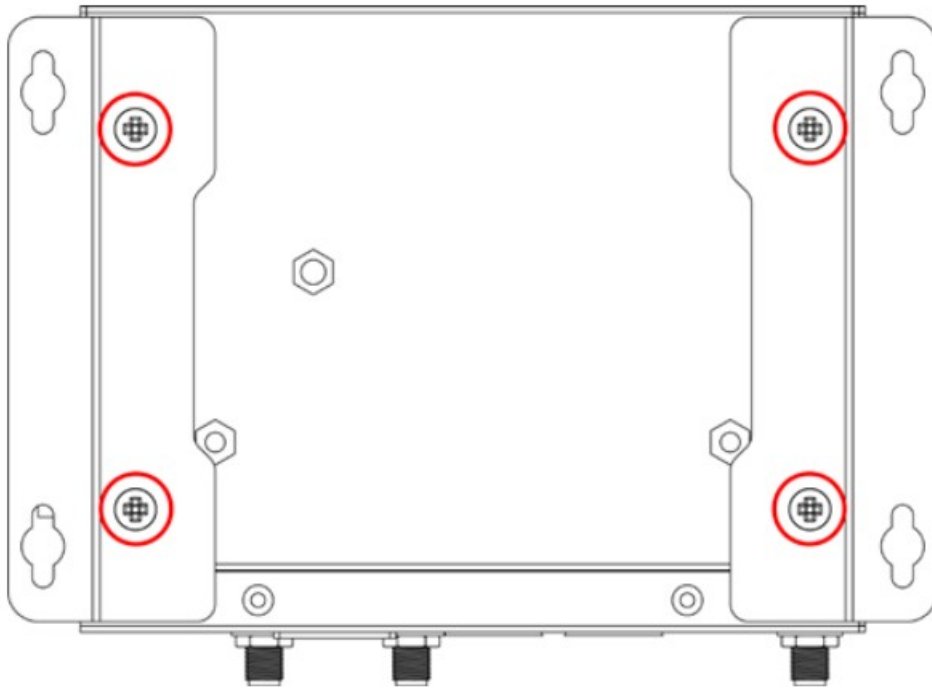
1. Insert the top of the DIN rail into the slot just below the upper hook of the DIN-rail bracket.
2. Latch the unit firmly onto the DIN rail as shown in the illustrations below:



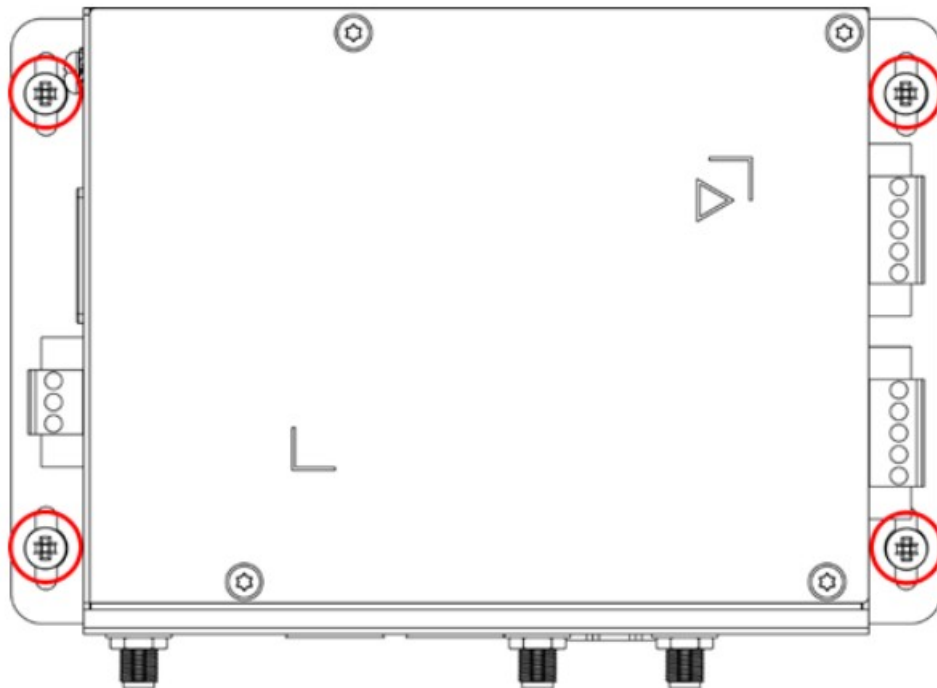
### Wall Mounting (optional)

The UC-2200A can be mounted using a wall-mounting kit, which needs to be purchased separately. Follow these steps to mount the computer on to a wall:

**Step 1:** Use four screws (M3 x 4 mm) to fasten the wall-mounting brackets on the left panel of the computer.



**Step 2:** Use another four screws (M3 x 6 mm) to mount the computer on a wall or a cabinet.



## Connector Descriptions

### Power Connector

Connect the power jack (in the package) to the UC-2200A's DC terminal block (located on the top panel), and then connect the power adapter. It takes about 30 seconds for the system to boot up. Once the system is ready, the Power LED will light up.



### ATTENTION

The wiring for the input terminal block should be installed by a skilled person. The wire type should be copper (Cu), wire size should be 14 to 16 AWG, and a torque of 0.19 n-m should be used for V+, V-, and GND connections. The wire size of the power input and earthing conductor should be the same.



### WARNING

The product is intended to be supplied by a UL Listed Power Unit marked "L.P.S." (or "Limited Power Source") and is rated 12 to 24 VDC, 0.9 A min., T<sub>ma</sub> = 75°C (min). If you need further help with purchasing the power

source, please contact Moxa for further information.



**WARNING**

The means of power cord of adapter should be connected to a socket-outlet with earthing connection.



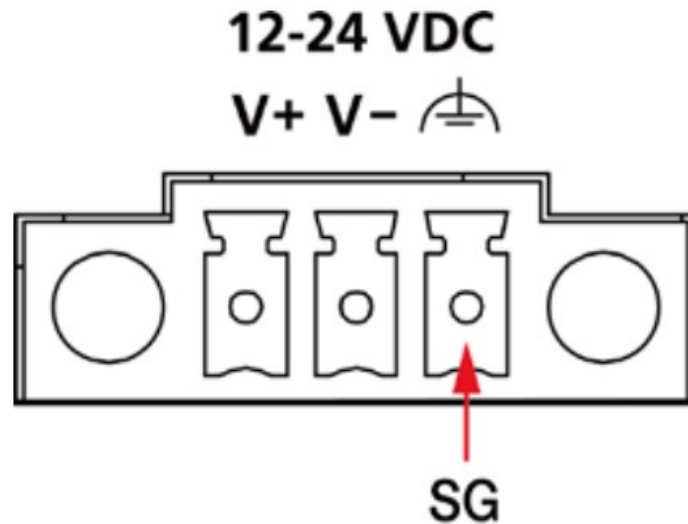
**WARNING**

**EXPLOSION HAZARD!**

Do not disconnect equipment unless the power has been removed or the area is known to be non-hazardous.

**Grounding the UC-2200A**

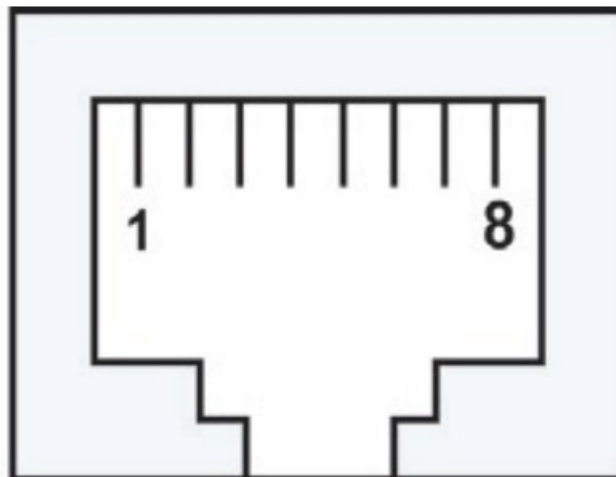
Grounding and wire routing help limit the effects of noise due to electromagnetic interference (EMI).



**SG:** The Shielded Ground (sometimes called Protected Ground) contact is the right-most contact of the 3-pin power terminal block connector when viewed from the angle shown here. Connect the SG wire to an appropriate grounded metal surface.

**Ethernet Ports**

The two 10/100/1000 Mbps Ethernet ports (LAN 1 and LAN 2) come with RJ45 connectors. The pin diagram of the ports is given below:



**10/100 Mbps**

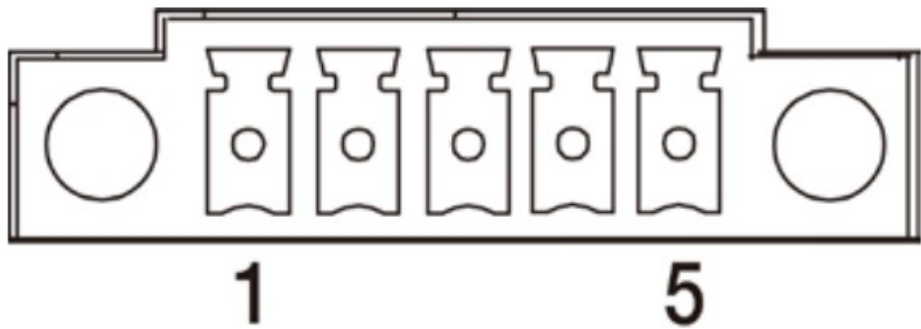
Pin	Signal
1	Tx+
2	Tx-
3	Rx+
4	–
5	–
6	Rx-
7	–
8	–

**1000 Mbps**

Pin	Definition
1	TRD(0)+
2	TRD(0)-
3	TRD(1)+
4	TRD(2)+
5	TRD(2)-
6	TRD(1)-
7	TRD(3)+
8	TRD(3)-

**Serial Ports**

The two serial ports (P1 and P2) come with terminal-block connectors. Each port can be configured by software for the RS-232, RS-422, or RS-485 mode. The pin assignments for the ports are given below:



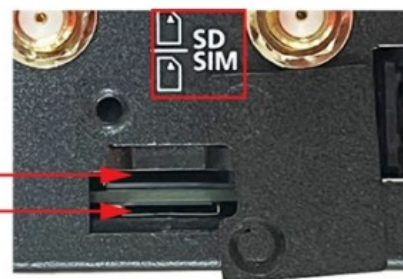
Pin	RS-232	RS-422	RS-485
1	TXD	TXD+	–
2	RXD	TXD-	–
3	RTS	RXD+	D+
4	CTS	RXD-	D-
5	GND	GND	GND

### Micro SD/SIM Card Sockets

The UC-2200A comes with a Micro SD socket for storage expansion and a SIM card socket for cellular communication. The Micro SD card and SIM card sockets are located on the lower part of the front panel. To install the cards, remove the screw and the protection cover to access the sockets and insert the Micro SD card or the SIM card into the sockets. Make sure you insert the cards in the correct direction. Refer to the instructions above the socket. You will hear a click when the cards are in place. To remove the cards, push the cards in before releasing them.



Micro SD Card Socket  
SIM Card Socket



### Console Port

The console port is an RS-232 port that can be connected to a 4-pin pin header cable. You can use this port for debugging or firmware upgrade. The console port is located on the top panel of the device and is accessible after removing the cover of the slot.



Pin	Signal
1	TxD
2	RxD
3	NC
4	GND

## USB Port

The USB 2.0 port is located at the lower part of the front panel. By default, the USB auto-mount is disabled. If enabled, the USB storage is mounted at /media/USB\_P1 /media/USB\_P2.

## Antenna Connectors



There are three antenna connectors on the front panel of the UC-2200A. W1 and W2 are for cellular modules. A GPS antenna connector is located at the top of the front panel. All three connectors are of SMA type.

## Real-time Clock

The real-time clock in the UC-2200A is powered by a lithium battery. We strongly recommend that you do not replace the lithium battery without the help of a Moxa support engineer. If you need to change the battery, contact the Moxa RMA service team.

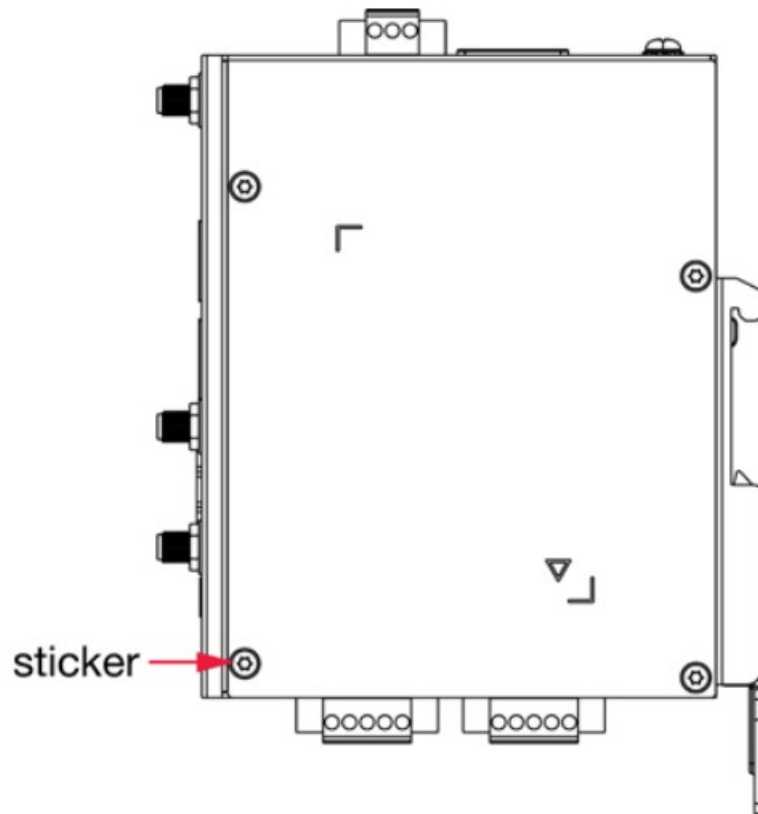


## ATTENTION

There is a risk of explosion if the battery is replaced with an incorrect type of battery. Replace only with the same or equivalent type recommended by the manufacturer. Dispose of used batteries according to the manufacturer's instructions.

## Placing a Round Sticker on a Screw

Three round stickers are included in the product package. Stick one of them on to an external screw as indicated in the figure below to help detect unauthorized access and tampering.



Follow these steps to place the stickers.

1. Use a cloth to clean the surface of the screws with a 75% alcohol solution.
2. Use a tweezer to place the stickers.
3. Press the sticker down on to the screw with 15 psi (pound/square inch) pressure for at least 15 seconds.
4. Keep the device at room temperature for 24 hours before deploying the devices in harsh environments.

#### **NOTE**

1. Place the stickers carefully as they are thin and fragile.
2. The ideal environment for the stickers to be stored in is 22°C (72°F) and 50% relative humidity.
3. Keep the extra two stickers in a safe place so that only authorized persons can access them.

#### **Specifications**

<b>Input Current</b>	Models Without Built-in LTE: 600 mA @ 12 VDC 300 mA @ 24 VDC Models With Built-in LTE: 900 mA @ 12 VDC 450 mA @ 24 VDC
<b>Input Voltage</b>	12 to 24 VDC (3-pin terminal block, V+, V-, SG)
<b>Power Consumption</b>	Models Without Built-in LTE: 4.5 W (w/o external USB device attached) 7.2 W (external USB device attached) Models With Built-in LTE: 7.8 W (w/o external USB device attached) 10.5 W (external USB device attached)
<b>Operating Temperature</b>	Models Without Built-in LTE: -40 to 75°C (-40 to 167°F) Models With Built-in LTE: -40 to 70°C (-40 to 158°F)
<b>Storage Temperature</b>	-40 to 80°C (-40 to 176°F)

## Accessing the UC-2200A Using a PC

You can use a PC to access the UC-2200A by one of the following methods:

A. Through the serial console port with the following settings: Baudrate=115200 bps, Parity=None, Data bits=8, Stop bits =1, Flow Control=None



### ATTENTION

Remember to choose the "VT100" terminal type. Use the console cable to connect a PC to the UC-2200A's serial console port

B. Using SSH over the network. Refer to the following IP addresses and login information:

	<b>Default IP Address</b>	<b>Netmask</b>
<b>LAN 2</b>	192.168.4.127	255.255.255.0

**Login:** moxa

**Password:** moxa

## BSMI Certification for Taiwan

Declaration of the Presence Condition of the Restricted Substances Marking

Equipment name Type designation (Type)						
Unit	Restricted substances and its chemical symbols					
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent chromium (Cr+6)	Polybrominated biphenyls (PBB)	Polybrominated diphenyl ethers (PBDE)
shell	○	○	○	○	○	○
Printed circuit boards and their electronic components pieces	—	○	○	○	○	○
cable/wire/ Connector	—	○	○	○	○	○
Mechanical components-Metal		○	○	○	○	○
Mechanical components-non metal	○	○	○	○	○	○
<b>Note 1:</b> “Exceeding 0.1 wt %” and “exceeding 0.01 wt %” indicate that the percentage content of the restricted substance exceeds the reference percentage value of presence condition. <b>Note 2:</b> “○” indicates that the percentage content of the restricted substance does not exceed the percentage of reference value of presence. <b>Note 3:</b> The “—” indicates that the restricted substance corresponds to the exemption.						

**Warning:** To avoid electromagnetic interference, this product should not be installed or used in residential environments.

**Warning:** Replacing an incorrect battery type may cause explosion. Please dispose of used batteries according to the manufacturer's instructions.

**Manufacturer:** 404 Technology Co., Ltd.

**Address:** 13th Floor, No. 3, Section 4, New Taipei Avenue, Xinzhuang District, New Taipei City

**Service hotline:** 02 8919 1230

This device has undergone a suitability assessment for use in a business environment.

As a device, there is a risk of radio interference if used in a home environment.

**Company Name:** Moxa Inc.




**Equipment name:** LTE mobile communication wireless equipment (others)

**Model Name:** UC-2222A-T, UC-2222A-T-AP

Manufacturer and country of manufacture: Moxa Inc. / taiwan



© 2023 Moxa Inc. All rights reserved.

<div><div>UC-2200A Series</div><div>Quick Installation Guide</div><div>Version 1.1, November 2023</div><div>Technical Support Contact Information</div><div>www.moxa.com/support</div><div></div><div>© 2023 Moxa Inc. All rights reserved.</div><div></div></div>	<p><a href="#">MOXA UC-2200A Series Dual Core 64 Bit Industrial Computers</a> [pdf] Installation Guide</p> <p>UC-2200A Series, UC-2200A Series Dual Core 64 Bit Industrial Computers, Dual Core 64 Bit Industrial Computers, Core 64 Bit Industrial Computers, 64 Bit Industrial Computers, Industrial Computers, Computers</p>
<div><div>UC-2200A Series Hardware User Manual</div><div>Version 1.0, November 2023</div><div></div></div>	<p><a href="#">MOXA UC-2200A Series Dual Core 64 Bit Industrial Computers</a> [pdf] User Manual</p> <p>UC-2200A Series, UC-2200A Series Dual Core 64 Bit Industrial Computers, Dual Core 64 Bit Industrial Computers, 64 Bit Industrial Computers, Industrial Computers, Computers</p>

References

- [Moxa - Products](#)
- [Moxa - Support](#)
- [Moxa - Your Trusted Partner in Automation](#)
- [User Manual](#)