

**MICROTECH**

141078192 Microtech  
Wireless Double Force  
Caliper Microtech



# 141078192 Microtech Wireless Double Force Caliper Microtech User Manual

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**MICROTECH**

## 141078192 Microtech Wireless Double Force Caliper Microtech



## Specifications

- Brand: MICROTECH
- Website: [www.microtech.tools](http://www.microtech.tools)
- IP Rating: IP67
- Origin: Swiss
- Features: Wireless, Double Force, Calibration ISO 17025:2017, ISO 9001:2015

## Product Usage Instructions

### Caliper Range and Resolution

The caliper is available in various ranges (mm and inch) with corresponding resolutions as follows:

Item No	Range	Resolution	Accuracy*	Double Force (N)	Jaws	Protection
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### Battery Replacement

If the display blinks or is absent, follow these steps for battery replacement:

1. Open the battery cover.
2. Insert a CR2032 battery with correct polarity.
3. Close the cover.

### Measuring Procedures

#### External Measuring with Force 8N

1. Contact external jaws to each other for zero setting.
2. Push Force roll up to double-lines on the left side.

#### Internal Measuring with Force 4N:

1. Contact internal jaws inside the setting ring.
2. Preset the setting ring size on the caliper.
3. Push Force roll up to right lines on the Force indicator and press SET button for 2 seconds.

### Power Consumption Modes

- WIRELESS OFF
- WIRELESS TO MDS
- STANDARD ECO (GATT)
- WIRELESS HID
- WIRELESS HID+MAC

### Frequently Asked Questions (FAQ):

**Q: How do I connect the caliper wirelessly to the MDS app?**

A: Switch on the wireless module by pressing the button for 2 seconds. In the WIRELESS TO MDS mode, the display will blink until it connects to the MDS app. You can then select STANDARD or ECO sub-mode for data transfer.

**WIRELESS DOUBLE FORCE CALIPER MICROTECH****USER MANUAL****WIRELESS DOUBLE FORCE caliper IP67**

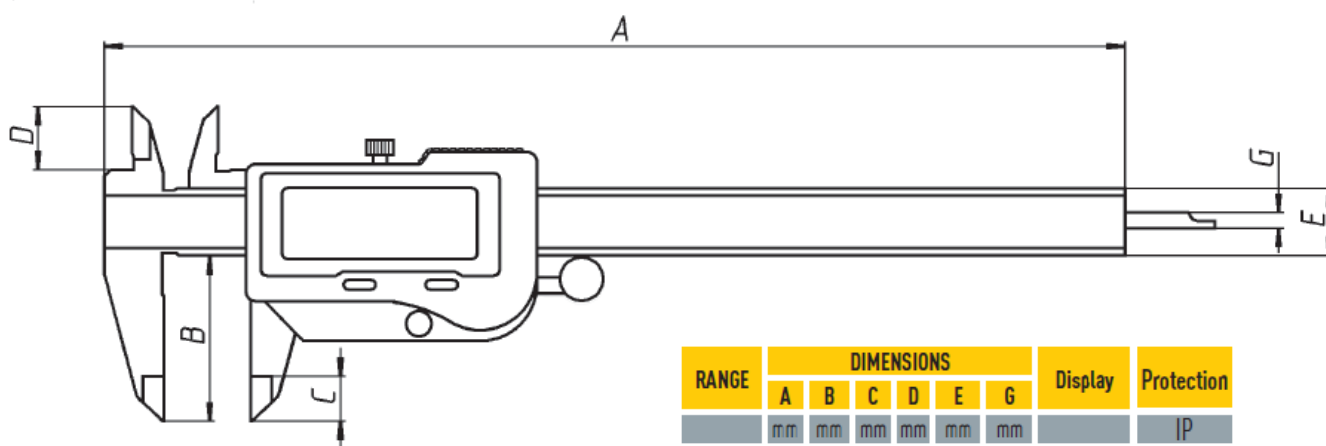
Item No	Range		Resolutio n	Accuracy *	Double force	Display	Protectio n	Carbid e jaws	Wireles s data out put
	mm	inch	mm	μm	N				
141078192	0-150	0-6”	0,01	±10	8 ext 4 int	Swiss D igit heig ht 11m m	IP-67		•
141078192C								•	
141078292	0-200	0-8”		±10					•
141078229C								•	
141078392	0-300	0-12”		±20					•
141078329C								•	

**MICRON WIRELESS DOUBLE FORCE caliper IP67**

Item No	Range		Resolution	Accuracy*	Double force	Jaws	Protection	Preset	mm/inch	Auto on/off	WIRELESS
	mm	inch	mm	μm	N	mm					
141079192	0-150	0-6"	0,001	±5	8 ext 4 int	40/16	IP-67	•	•	•	•
141079292	0-200	0-8"		±8		50/17		•	•	•	•
141079392	0-300	0-12"		±10		60/20		•	•	•	•

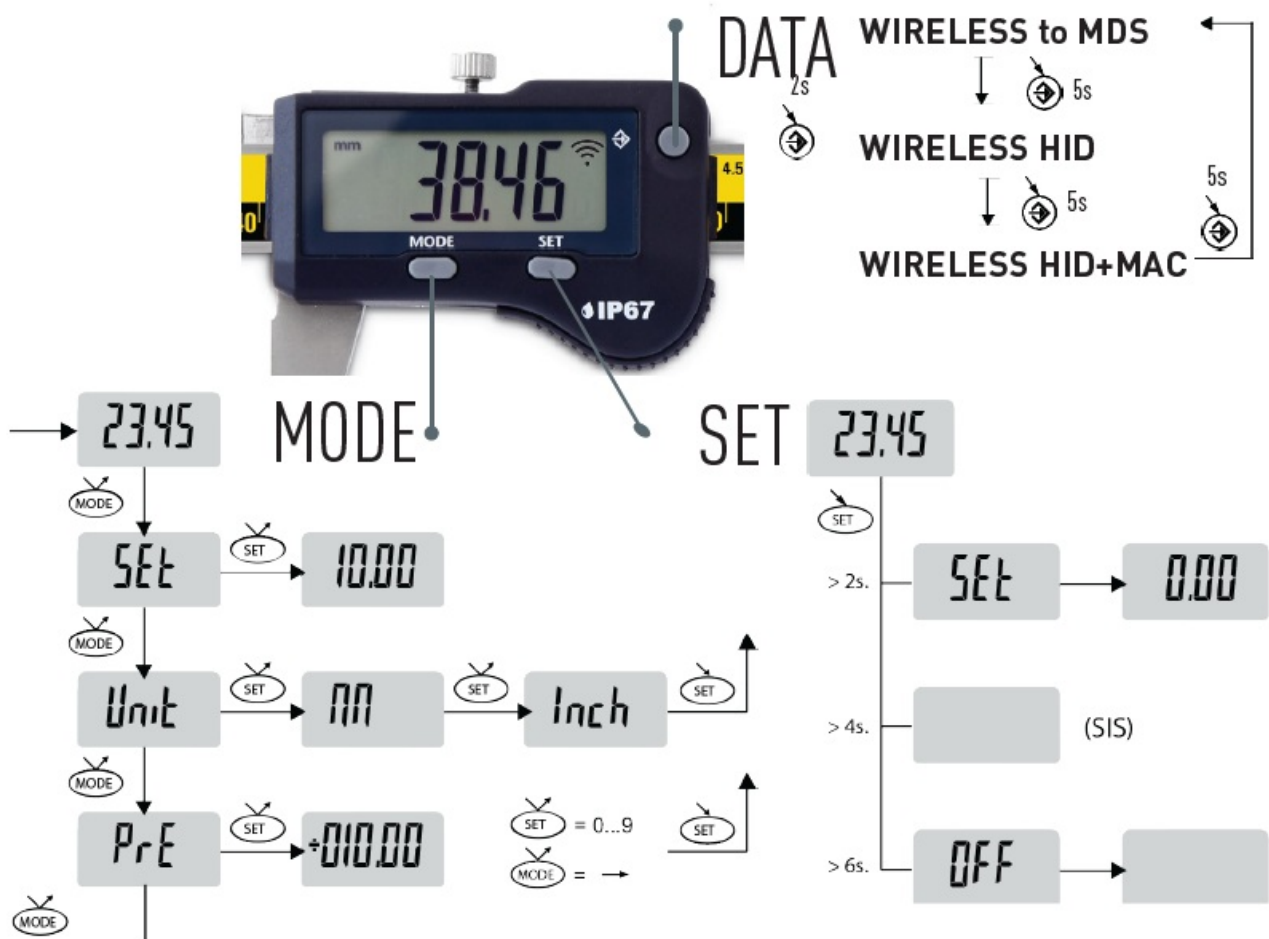
\*MAX ERROR FOR INTERNAL END DEPTH MEASUREMENTS DIN-862

## INSTRUMENT FIGURE



RANGE	DIMENSIONS						Display	Protection
	A	B	C	D	E	G		
	mm	mm	mm	mm	mm	mm		IP
0-150	235	40	10	16	16	4x1,4	Swiss	IP-67
0-200	290	50	10	18	16	4x1,4	Digit height	
0-300	395	60	11	21	16	4x1,4	11mm	

## BUTTONS



## BATTERY REPLACEMENT

If necessary, open the battery cover; insert the battery (type CR2032) according to the polarity of the electrodes. Blinking display information or absence suggests replacing battery.



## DOUBLE FORCE CONTROL MEASURING



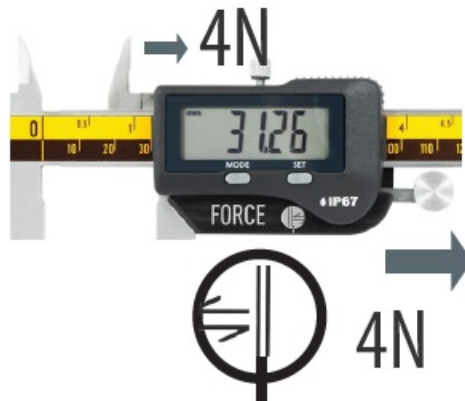
## EXTERNAL MEASURING with FORCE 8N

### ZERO SETTING FOR EXTERNAL

- Contact external jaws to each other
- Push Force roll up to double-lines comes left on Force indicator and press SET button 2s.

### EXTERNAL MEASURING

- When double-lines on Force indicator in left position – Measuring Force on External jaws  $8 \pm 2\text{N}$ .



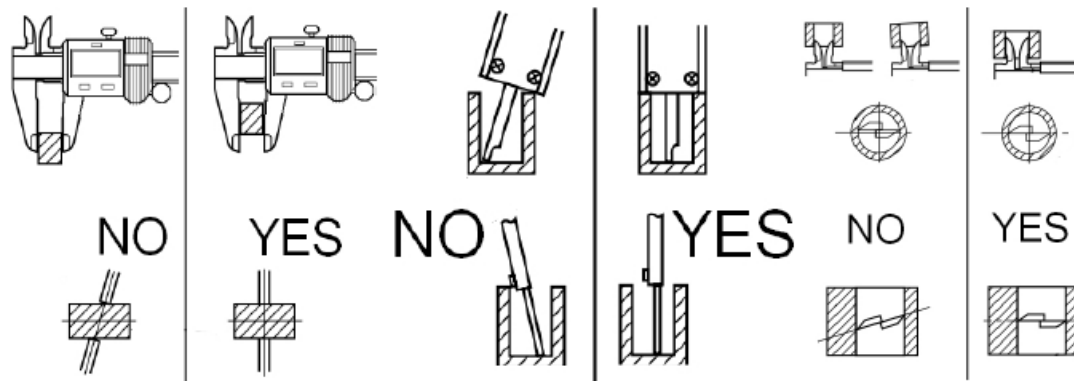
## INTERNAL MEASURING with FORCE 4N PRESET INTERNAL VALUE

- Contact internal jaws inside setting ring
- PRESET setting ring size on caliper
- Push Force roll up to right lines on Force indicator and press SET button 2s.

### INTERNAL MEASURING

- When double-lines on Force indicator in right position – Measuring Force on Internal jaws  $4 \pm 1\text{N}$ .

## CORRECT MEASURING



## POWER CONSUMPTION

MODE		TRANSFER DATA
WIRELESS OFF		45 $\mu$ A
WIRELESS TO MDS	STANDARD	2.0 mA
	ECO (GATT)	45-100 $\mu$ A
WIRELESS HID		0.4 mA
WIRELESS HID+MAC		0.4 mA






### WARNING!

IN THE PROCESS OF WORKING WITH CALIPERS SHOULD BE AVOIDED: Scratches on the measuring surfaces;

Measuring the size of object in the process of machining;

Shocks or dropping, avoid bending of rod or other surfaces.

## WIRELESS TO MDS APP CONNECTION

- SWITCH ON WIRELESS module push  button 2 sec;
- In WIRELESS TO MDS  non-stop blinking on display up to connection to MDS app and selecting STANDARD or ECO sub-mode.
- In STANDARD submode data transfer 4 times/sec and all time on display.
- Push  button to save data to MDS app or use buttons  and Timer inside app.
- In ECO (GATT) submode caliper ready to transfer data any time with no indication.
- Push  button to save data on MDS app.

### ECO mode recommended for battery economy




#### WIRELESS DATA TRANSFER CONNECTION

DOWNLOAD MICROTECH MDS APP Link to to Download MICROTECH MDS app for Windows, Android, iOS, MacOS on [www.microtech.tools](http://www.microtech.tools)

#### DOWNLOAD APP



## WIRELESS HID CONNECTION








- For selecting next mode push  5 sec.
- WIRELESS HID and WIRELESS HID+MAC  blinking 2 sec on display and will be ready for searching on Tablet, Smartphone or Computer Bluetooth connections.
- After succesfull connection save data to customers app with push  button.
- You can easily identify the current mode by searching for WIRELESS devices, where the device name will indicate the mode, either MICROTECH HID or MICROTECH HID + MAC.

### NOTICE:

Always remember to disconnect and remove the device from your Bluetooth settings before changing modes to avoid conflicts and ensure a smooth transition.

## WIRELESS DATA TRANSFER MODES

MICROTECH caliper with Built-in Wireless data output module for transfer results

MODE		TRANSFER DATA	Switch ON	Switch OFF	Select MODE	DATA send	
						indic.	
WIRELESS TO MDS	STANDARD	MICROTECH MDS app Windows, Android, iOS, MacOS	 2s.	auto switch off when disconnect	STANDARD or ECO in MDS app	 blinking non stop	 push, or on MDS app
	ECO (GATT)		all time active				no
WIRELESS HID	WIRELESS HID+MAC	Direct to any customer app (like keyboard)	 2s	auto switch off when disconnect or no data 10 min	 5s. and connect BT on PC or Tablet	 blinking non stop	 push
WIRELESS HID+MAC							

### VIDEO MANUAL

Video manual with Connection on MICROTECH YouTube <https://www.youtube.com/@Microtech-Instrumentsor> by QR code scanning

## INDUSTRY 4.0 INSTRUMENTS





## MICROTECH

innovative measuring instruments

61001, Kharkiv, Ukraine, str. Rustaveli, 39

tel.: +38 (057) 739-03-50

[www.microtech.ua](http://www.microtech.ua)

[tool@microtech.ua](mailto:tool@microtech.ua)

Change without prior notice

## Documents / Resources

	<p><a href="#">MICROTECH 141078192 Microtech Wireless Double Force Caliper Microtech</a> [pdf] User Manual</p> <p>141078192, 141078292, 141078392, 141079192, 141079392, 141078192 Microtech Wireless Double Force Caliper Microtech, 141078192, Microtech Wireless Double Force Caliper Microtech, Wireless Double Force Caliper Microtech, Double Force Caliper Microtech, Force Caliper Microtech, Caliper Microtech, Microtech</p>
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## References

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