



# MAPerformance Civic X MAP Front Pipe Instruction Manual

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MAPerformance Civic X MAP Front Pipe





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## What's in the box?

- 1 – MAP Front Pipe
- 1 – 2.5" V-Band Clamp
- 1 – Front Gasket
- 1 – Rear Gasket

## Tools needed

### You will need:

- Trim tool
- 5mm allen
- 10mm socket

- 13mm socket
- 14mm socket
- 3/8ths Ratchet

## Install Instructions

### Step 1

Remove splash shield (trim tool, 10mm and 5mm allen)



### Step 2

Remove 3 downpipe nuts (the studs may pull out, this is fine)





### Step 3

Remove 3 front pipe to cat back nuts



**Step 4**

Remove front pipe from hanger



**Step 5**

Remove 6 10mm bolts holding the heat shield on and slide it back





**Step 6**

Lift the stock front pipe up and out



**Step 7**

Install included O'ring gasket onto the MAP front pipe



**Step 8**

Remove rubber hanger off your old front pipe and install it onto your new front pipe use of silicone grease will make this much easier



**Step 9**

Slide the front half of the front pipe into place and install it on the hanger



**Step 10**

Reinstall nuts onto front pipe to downpipe flange





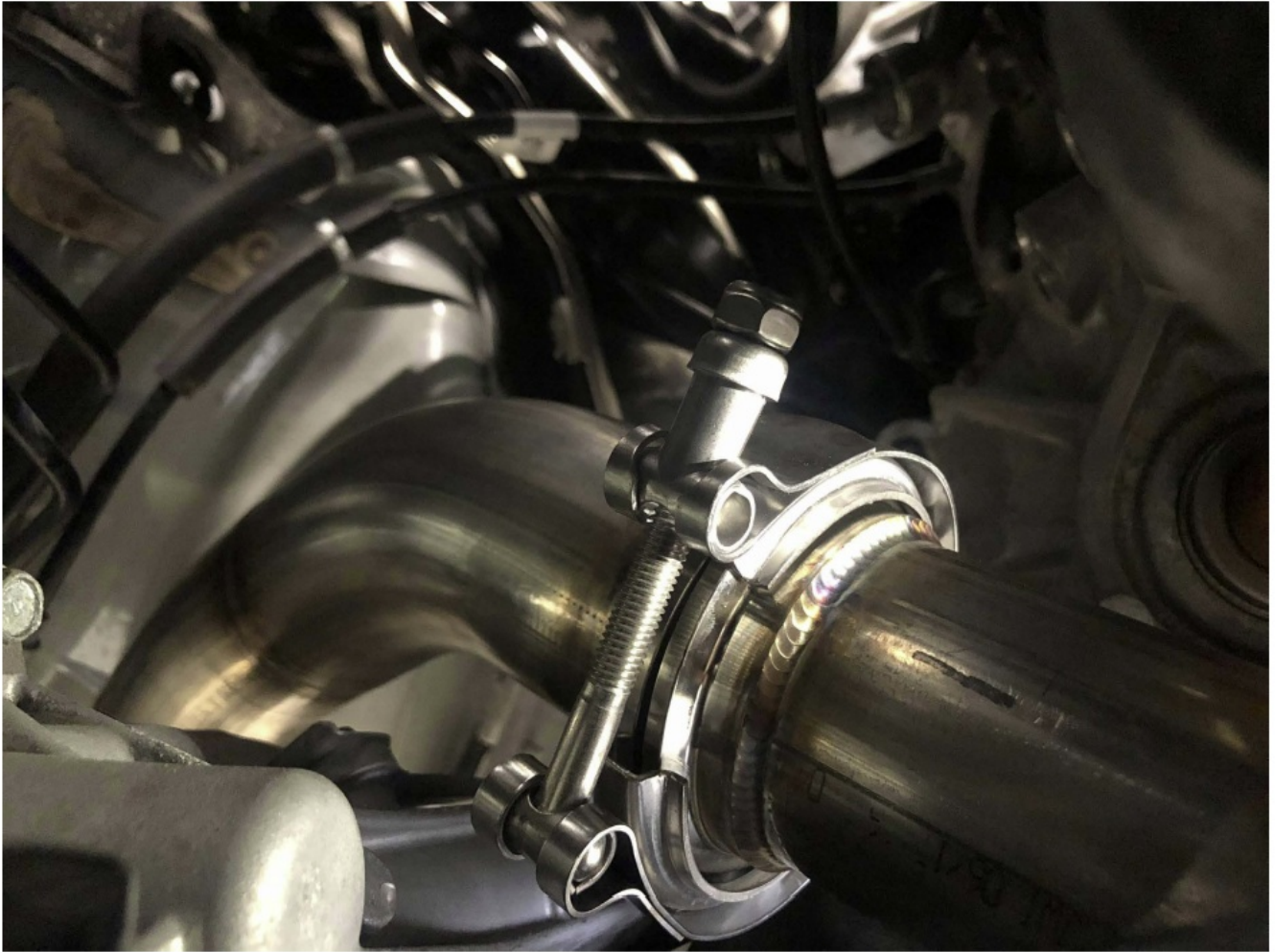
**Step 11**

Put v-band clamp in place on front pipe



**Step 12**

Install rear section to front pipe, secure it LOOSELY with the vband clamp



**Step 13**

Clock the front pipe as needed so the 3 bolt flange lines up with the catback



**Step 14**

Install included 3 bolt gasket and hardware, secure the front pipe to the catback



**Step 15**

Tighten up the intermediate v band clamp securing the 2 ends of the front pipe together (13mm)



### Step 16

Reinstall heat shield




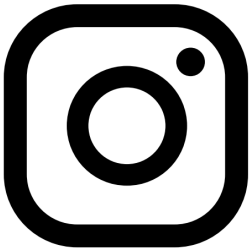




**Step 17**

Startup and check for leaks, once satisfied reinstall splash shield

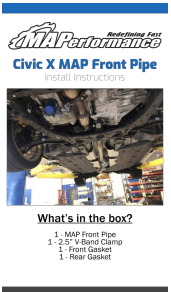


We hope you enjoy your purchase! Reach out to us with any issues or concerns.

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## Documents / Resources

	<p><a href="#">MAPerformance Civic X MAP Front Pipe</a> [pdf] Instruction Manual Civic X MAP Front Pipe, MAP Front Pipe, Front Pipe, Pipe</p>
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