



## Suzuki Samurai Replacement Seats.

P/N: 53420.09 (Gray LH – Driver's Side) 53421.09 (Gray RH – Passenger's Side)

The Rugged Ridge Suzuki Samurai replacement seats have been designed to be a direct bolt in replacement for your old worn out original seats. All the original hardware and seat mounting brackets are to be reused.

To help protect your seat from stains and UV rays it is recommended that a water repellent treatment be applied to the seats on a regular basis. This will help to insure that your Rugged Ridge seats stay looking their best over the years. (Rugged Ridge nor OMIX-ADA supply such fabric treatment).

- **Step 1:** Remove original seats from factory mounting brackets. A Suzuki shop manual may be helpful if needed. Make sure that all original factory seat mounting hardware is retained. It will be reused later to install the Rugged Ridge replacement seats.
- **Step 2:** Inspect all factory hardware to make sure that they are in good condition. Visually inspect all mounting brackets to make sure there are no cracks or elongated mounting holes that might compromise the strength of both the seat and the mounting bracket. If damage is found it is recommended that replacements are found before proceeding.
- Step 3: Place both seats onto mounting brackets to insure that the seat mounting holes line up correctly. In some cases it may be easier to mount seat brackets to the seats and then reinstall onto body Tube. Install hardware and tighten to factory torque settings. (Image #1)
- **Step 4**: Inspect seats after installation to make sure all brackets and bolts have been reinstalled. Make sure that all seat functions work properly. If the passenger seat release cable needs adjustment after installation the side cover can be removed and cable length adjusted as seen in (Image #2).









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