



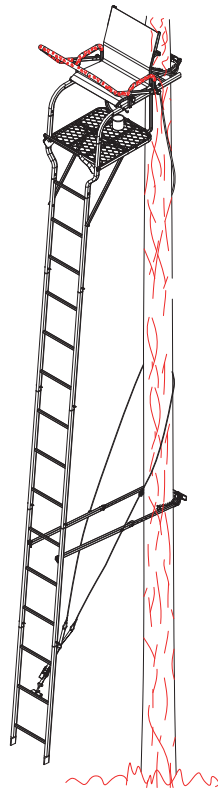
BOLDERTON

Congratulations on your Bolderton purchase.

You demand the best in outdoor gear, and Bolderton delivers with professional-grade quality and performance that keep you at the top of your game.

350LB Bear Treestand

Item #716240



For assistance with your product, please contact Sportsman's Guide customer service at 1-800-888-3006 Mon.-Fri. 7:00am to 9:00pm, Sat.-Sun. 8:00am to 8:00pm CST or go to sportsmansguide.com/customerservice/contactus



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**ATTENTION!! WHEN YOU SEE A "⚠ WARNING!" BE SURE TO HEED THE MESSAGE!
THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!**

LADDERSTAND USAGE INSTRUCTIONS & WARNINGS

GGL31-B • 350LB Bear Treestand

CARRYING CAPACITY (USER(S) AND EQUIPMENT) 350 lbs/159 kg

⚠ WARNING! This product carries strict weight restrictions. Please note that these weight limitations include the user(s) and their equipment. DO NOT use these product(s) if you exceed these total weight limitations. Failure to follow these instructions may result in serious injury or death!

A safety treestand hunting video, Treestand Safety: It's Up To You, has been included. Please view it in its entirety prior to using this product! Thank you for your purchase of this quality Bolderton product. To ensure your personal safety, please take a moment to carefully read this Instruction Manual in its entirety before attempting to assemble, set-up, install and/or otherwise use this Bolderton product. Failure to follow these instructions may result in serious injury or death!

Should you have any questions about the installation and/or use of this product, or any other Bolderton product(s) do not hesitate to call one of our customer service representatives 800-888-3006 or visit Bolderton online at sportsmansguide.com. Our customer service representatives will answer any questions you may have about any of the complete line of Bolderton products.

Do not return this product to the retailer if you have any damaged or missing parts. Call 952-955-9263 for replacement of any damaged or missing parts.

⚠ WARNING! Failure to read and strictly comply with the instructions contained in this Instruction Manual may result in serious injury or death!

⚠ WARNING! FALLS FROM A TREESTAND CAN OCCUR ANYTIME AFTER LEAVING THE GROUND. THESE FALLS COULD RESULT IN EITHER SERIOUS INJURY OR DEATH! FOR YOUR PERSONAL SAFETY, PLEASE TAKE A MOMENT TO CAREFULLY READ THIS PRODUCT INSTRUCTION MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING TO ASSEMBLE, SET-UP, INSTALL AND/OR OTHERWISE USE THIS BOLDERTON PRODUCT. AT LEAST ANNUALLY, REVIEW THE CONTENTS OF THIS INSTRUCTION MANUAL AND WATCH THE SAFETY TREESTAND HUNTING DVD. ADDITIONALLY, KEEP THESE INSTRUCTIONS FOR THE ENTIRE DURATION THAT YOU OWN THIS PRODUCT(S). FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH!

⚠ WARNING! A "Treestand Safety: It's Up To You" DVD has been included with this treestand. Please view it in its entirety prior to using this or any other Bolderton product(s). Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! THE SAFE USE AND OPERATION OF THIS PRODUCT(S) IS THE SOLE RESPONSIBILITY OF THE USER. IT IS ALSO THE SOLE RESPONSIBILITY OF THE OWNER TO PROVIDE ANY PERSON(S) WHO BORROW OR PURCHASE THIS PRODUCT(S) WITH THESE INSTRUCTIONS AND THE AFOREMENTIONED A "TREESTAND SAFETY: IT'S UP TO YOU" DVD. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH! ADDITIONALLY, FAILURE TO FOLLOW THIS INSTRUCTION MAY SUBJECT YOU TO PERSONAL LIABILITY PENALTIES AS DETERMINED BY THE U.S. JUDICIAL SYSTEM.

⚠ WARNING! Prior to each hunt, you must inform someone of your hunting location, including the specific location of your treestand and the expected duration of your hunt. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, radio, whistle, signal flare or personal Locator Device (PLD)) in your possession and in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! Do not remove, modify, and/or omit any portion or otherwise mechanically modify this Bolderton product(s) or its assemblies in any manner. Modification, misuse, and/or part substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect that a part(s) is missing and/or defective,

please call 952-955-9263 for replacement of missing or defective parts. Please have the batch/serial number ready (find your batch number on a riveted metal tag affixed to your product) before calling to better assist you. Never modify your stand in any way by making repairs, or altering, adding or attaching anything to it except if explicitly authorized in writing by Bolderton. **ALWAYS USE GENUINE FACTORY AUTHORIZED BOLDERTON REPLACEMENT PARTS. USE OF ANY REPLACEMENT PARTS OTHER THAN GENUINE BOLDERTON PARTS VOIDS YOUR WARRANTY AND MAY RESULT IN SERIOUS INJURY OR DEATH!**

⚠ WARNING! ALWAYS inspect/check **ALL** expiration dates/tags on all straps (e.g., tree belt, tether/lanyard, etc.) and the full-body fall arrest harness and its components prior to each use. You must replace **ALL** straps and suspension seats **EVERY** year. Never use any strap(s) or full-body fall arrest harness that has expired and/or is showing any signs of damage and/or wear. Failure to follow these instructions may result in serious injury and death!

⚠ WARNING! Make certain all chains, cable straps, etc. are tightened per this Instruction Manual prior to use. All treestand bark biters must be in contact with the tree before you step onto the stand. The correct adjustment and tightening of attachment hardware (as outlined in each individual instructions) is critical to the stable installation of the ladderstand(s). Additionally, you **MUST** be wearing your Fall Arrest System (FAS) which includes a full-body fall arrest harness, tree belt, lanyard/tether, suspension relief device and climbing belt/linesmen belt (as applicable) in accordance with the Instructions contained in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! This product(s) is designed for adult use only. No one under the age of 16 shall attempt to use this or any other Bolderton product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! Prior to attempting to use this or any other Bolderton product(s), you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting up and using your full-body fall arrest harness and its components (i.e., lanyard/tether, tree belt, suspension relief device, climbing belt (as applicable)) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this Bolderton product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! Several Bolderton products are equipped with a footrest, armrests, backrests and/or shooting rail. Neither the footrest, armrests, backrests nor the shooting rail have been designed to support the users weight. Under no circumstances shall you place any more than fifteen (15) pounds (6kg) of weight on these structures. Doing so will put the user in serious risk of injury or death. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! You must wear a Full Arrest System (FAS) comprising of a full-body fall arrest harness, tree belt, lanyard/tether, suspension relief device and climbing belt/lineman's belt (as applicable) at all times after leaving the ground. You must stay connected at all times after leaving the ground while using fixed position treestands. Single safety belts and chest harness are no longer allowed and should never be used. If you are not wearing a full-body fall arrest harness that is properly attached to the tree to protect you from a fall, do not leave the ground nor attempt to enter your treestand. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! Never attempt to climb up or down with a weapon and/or gear in your possession. **ALWAYS** unload your weapon and pull it up to hunting height using a tether or pull up rope. **ALWAYS** lower your unloaded weapon down to the ground prior (when raising or lowering firearms, the chamber must be open and the barrel pointing toward the ground) to attempting to climb up or climb down. Use this same method when raising or lowering all other gear. Failure to follow these instructions may result in serious injury or death!

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⚠ WARNING! Prior to each use thoroughly inspect the treestand (and its components) and all safety devices each time before use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect(s). Make certain that your treestand is tight and secure prior to use. Protect this product(s) from extended exposure to direct sunlight, excessive heat or freezing temperatures by storing inside when not in use. Do not use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect(s). Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! DO NOT use this or any other Bolderton products(s) if you have a history of heart problems, back problems, impaired vision, joints that lock-up, spinal fusions, equilibrium problems, high blood pressure, are not well-rested and/or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this Instruction Manual. Additionally, do not use this or any other Bolderton product(s) if you are currently taking medication (including prescription) and/or using and/or consuming any substance, including alcohol, that may limit your ability to use this Bolderton product(s) as outlined and described in the Instruction Manual. Never use a treestand when feeling ill, nauseous or dizzy. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! DO NOT attempt to make adjustments to this product while in the treestand. All adjustments must be made with the entire treestand on the ground. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! DO NOT leave your Bolderton product(s) installed for more than two weeks (14 days). Any number of factors can jeopardize its installation and integrity. These include, but are not limited to, weather or other environmental factors that can negatively affect its performance. Animals can also cause damage to your Bolderton product(s) that can negatively affect its performance and your safety. Additionally, factors such as tree growth can stress and damage supporting straps, chains and/or buckles. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! ALWAYS inspect the treestand and all of its related components, sticks and all safety devices prior to each use. **DO NOT** use this product if it shows signs of wear, damage, deterioration, or vandalism. Factors such as tree growth, vandals, weather and animals may affect the performance of an unattended treestand. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! DO NOT modify, fix/repair, alter, bend, cut, weld, drill or heat the treestand in any way. Additionally, do not attach anything to your treestand without explicit authorized and written instructions from the manufacturer. Failure to follow these instructions will void your warranty and may result in serious injury or death!

⚠ WARNING! Strict weight limitations have been set for each product(s) to ensure your personal safety. Note the weight limitations and maximum occupancy for your Bolderton product(s). This weight limit includes the user(s) and equipment. NEVER EXCEED THESE WEIGHT LIMITATIONS! Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! DO NOT attempt to use this or any other Bolderton product(s) when ice, snow, and/or freezing rain has deposited or formed on any portion of the tree or stand you intend to climb. Do not attempt to use this or any other Bolderton product(s) when thunderstorms are threatening and/or present within five (5) miles (8 km). Do not attempt to use this or any other product(s) when any other adverse weather condition(s) presents itself. These include, but are not limited to, weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this Bolderton product(s) in a safe manner as described in this Instruction Manual. Shall inclement weather conditions arise during your use of this Bolderton product(s), return to the ground immediately and seek proper man-made shelter. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! BEFORE each use, make sure all nuts and bolts are secure. **CHECK** all hardware and webbing prior to every use to make sure that no damage has occurred to hardware and that webbing (as applicable) is not cut or frayed. Keep webbing from coming into contact with any sharp edges. **DO NOT USE THIS PRODUCT IF ANY DAMAGE IS SUSPECTED.** Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! REPLACE any damaged or worn part with original parts. Replace attachment straps every year and when not in use store in a dry, cool, safe place away from sunlight. Never store a treestand or any of its components outdoors when not in use. To purchase parts please call 952-955-9263. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! ALWAYS wear the appropriate foot wear when using a treestand. A good non-slip safety boot is important for your safety. Be especially careful that boot laces do not get hooked on the treestand (or any of its components) or climbing aids (tuck shoelaces into boot before climbing). Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! DO NOT use this product, or attempt to use a treestand, on a dead, leaning, diseased, loose barked tree (bark that flakes or falls off), irregular shaped trees, or utility poles. **DO NOT** use this product on any tree that does not allow for a level standing platform. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! NEVER hunt out of a treestand at heights at which you are not completely comfortable. Depending on the tree and hunting conditions, choose the minimum hunting height that allows for safe, effective hunting. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! DO NOT use this, or any other Bolderton product(s) to climb utility poles, telephone poles, structural columns or any other man-made structures. Never use this or any other Bolderton product(s) around power generation (e.g., transformers, generators, substations, etc.) and/or power transmission equipment. Never use a treestand on a dead, leaning, diseased or loose barked tree. **NEVER USE A TREE BRANCH, OR ANY PORTION OF A TREE, TO SUPPORT ANY PORTION OF YOUR WEIGHT OR AS A HAND HOLD.** Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! DO NOT jump or bounce on the treestand platform and/or the seat to engage the stand to the tree. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! DO NOT stand on the treestand seat. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! These Bolderton product(s) were designed for installation on trees with a minimum diameter of nine (9) inches (23 cm) and a maximum diameter of (20) inches (51 cm) at treestand installation height (i.e., seat height). **DO NOT** use your Bolderton product(s) on trees with trunk diameters that do not meet this minimum/maximum diameter requirement. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! A minimum of three (3) adults is required to install and/or remove a ladderstand. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! When installing a ladderstand, always apply weight on the first rung to set the ladder firmly into the ground. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! Check the ground under ladderstands and climbing systems to make sure it is firm and level. Sloping ground or uneven surfaces (e.g., one side on a rock) can cause the ladder to tilt or shift off the tree as you climb. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! ALWAYS maintain three-point contact when climbing up/down a tree when using climbing aids and/or ladderstands. Proper three-point contact means having either two feet with one hand or one foot with two hands on the step portion of the climbing aids at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! ALWAYS lean forward as you climb and attach your full-body fall arrest harness tree belt to the tree trunk before securing the platform to the tree and stepping onto the platform. Failure to follow these instructions may result in serious injury or death!

READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

This instruction manual complies with the ASTM F2123 - Standard Practice for Treestand Instructions.

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FULL-BODY FALL ARREST HARNESS USAGE INSTRUCTIONS & WARNINGS

⚠ WARNING! Failure to read and strictly comply with the instructions contained here may result in serious injury or death!

READ THE FULL-BODY FALL ARREST HARNESS SECTION CAREFULLY AND FOLLOW ALL OF THE INSTRUCTIONS! YOUR FULL-BODY FALL ARREST HARNESS AND ITS COMPONENT (I.E., LANYARD/TETHER, TREE BELT, CLIMBING BELT (LINEMAN'S BELT AS APPLICABLE), SUSPENSION RELIEF DEVICE) IS DESIGNED FOR A MAXIMUM CAPACITY (USER AND EQUIPMENT) OF 350 POUNDS (158kg). ADDITIONALLY, YOUR FULL-BODY FALL ARREST HARNESS (AND ITS COMPONENTS) MUST BE REPLACED AFTER FIVE (5) YEARS OF SERVICE!

⚠ WARNING! Prior to attempting to use this or any other Bolderton product(s) you must take a moment and become familiar with its assembly, setup installation, use and removal. You must practice installing, setting-up and using your full-body fall arrest harness and its components (i.e., lanyard/tether, tree belt, suspension relief device, climbing belt/lineman's belt [as applicable]) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this product(s) assembly, setup, installation, use and removal at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! You must wear a **Fall Arrest System (FAS)** comprising of a full-body fall arrest harness, lanyard/tether, tree belt, suspension relief device and climbing belt/lineman's belt (as applicable) at all times after leaving the ground. You must stay connected at all times after leaving the ground while using fixed position treestands. Single safety belts and chest harness are no longer allowed and shall never be used. If you are not wearing a full-body fall arrest harness (that is connected to the tree) that is protecting you from a fall, do not leave the ground. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! **ALWAYS** practice using your full-body fall arrest harness (FAS) in the presence of a responsible adult prior to using it in an elevated hunting environment, and learn what it feels like to hang suspended in the harness at ground level. Practice installing and using your treestand at ground level and with a responsible adult present before you go hunting.

⚠ WARNING! The length of the full-body fall arrest harness lanyard/tether must be kept to a minimum at all times during use. It shall be adjusted so that it is above the head with no slack (snug) in the sitting position and you shall have the minimum amount of slack possible when climbing. Never let the tether strap get under your chin or around your neck. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! Shall you experience a fall there is time to make a correct decision on what action needs to take place. It is important to remember: **DO NOT PANIC!** Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! If you have a limiting physical and/or health condition that precludes and/or renders you incapable of self-recovery and/or a suitable escape plan is not available, **DO NOT** hunt from heights above ground-level. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! FALLS FROM A TREESTAND CAN OCCUR ANYTIME AFTER LEAVING THE GROUND. THESE FALLS COULD RESULT IN EITHER SERIOUS INJURY OR DEATH! FOR YOUR PERSONAL SAFETY, PLEASE TAKE A MOMENT TO CAREFULLY READ THIS PRODUCT INSTRUCTION MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING TO ASSEMBLE, SET-UP, INSTALL, REMOVE, AND/OR OTHERWISE USE THIS BOLDERTON PRODUCT(S). AT LEAST ANNUALLY, REVIEW THE CONTENTS OF THIS INSTRUCTION MANUAL AND WATCH THE "TREESTAND SAFETY: IT'S UP TO YOU" DVD. ADDITIONALLY, KEEP THESE INSTRUCTIONS FOR THE ENTIRE DURATION THAT YOU OWN THIS BOLDERTON PRODUCT. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH!

⚠ WARNING! THE SAFE USE AND OPERATION OF THIS BOLDERTON PRODUCT IS THE SOLE RESPONSIBILITY OF THE USER. IT IS ALSO THE SOLE RESPONSIBILITY OF THE OWNER TO PROVIDE ANY PERSON(S) WHO BORROW OR PURCHASE THIS PRODUCT FROM THEM WITH THESE COMPLETE INSTRUCTIONS. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH! ADDITIONALLY, FAILURE TO FOLLOW THESE INSTRUCTIONS MAY SUBJECT YOU TO PERSONAL LIABILITY PENALTIES AS DETERMINED BY THE U.S. JUDICIAL SYSTEM.

⚠ WARNING! Practice the use of your Bolderton full-body fall arrest harness and Suspension Relief Device (SRD) at ground-level, in the presence of a responsible adult to experience the feeling of hanging suspended before using in a hunting environment. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! **NEVER** allow the full-body fall arrest harness lanyard/tether to get under your chin or around your neck. This poses a choking hazard that can lead to serious injury or death. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! If your hunting location is unknown by anyone and communication efforts are unsuccessful, you must have a personal plan for self-recovery/escape shall you experience a fall. Prolonged suspension in a full-body fall arrest harness can be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Varying degrees of physical fitness may require different plans for self-recovery/escape and to counter the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter, on every tree, in every circumstance. Only you can determine the best self-recovery/escape plan for your hunting situation before leaving the ground. There is time to make a correct decision on what action to take if a fall occurs while wearing a full-body fall arrest harness. It is important to remember, **DO NOT PANIC.** Remain calm and implement your practiced rescue, relief and recovery plan. Hunt from the ground when self-recovery/escape ability is absent. Failure to follow these instructions may result in serious injury or death!

FULL-BODY FALL ARREST HARNESS INSTRUCTIONS

⚠ WARNING! **READ THESE FULL-BODY FALL ARREST HARNESS INSTRUCTIONS CAREFULLY AND FOLLOW ALL THE INSTRUCTIONS! YOUR NEW FULL-BODY FALL ARREST HARNESS IS DESIGNED FOR A MAXIMUM CAPACITY (USER AND EQUIPMENT) OF 350 POUNDS (158 kg). ADDITIONALLY, YOUR NEW FULL-BODY FALL ARREST HARNESS MUST BE REPLACED AFTER FIVE (5) YEARS OF SERVICE! REPLACE YOUR FULL-BODY FALL ARREST HARNESS IMMEDIATELY SHALL YOU EXPERIENCE A FALL WHILE WEARING IT.**

⚠ WARNING! You must use the full-body fall arrest harness provided with this product or a harness that complies with ASTM standards. NOTE: You must store your full-body fall arrest harness out of direct sunlight and out of any other harsh environmental condition(s) that may adversely affect its performance. Failure to follow these instructions may result in serious injury or death!

STEP 1. Identify the main parts of the full-body fall arrest harness (Fig. 1). Hold the full-body fall arrest harness by the tether loop insuring the harness is upright and leg straps are hanging down. Straighten any parts that have become twisted. Insert arms through each shoulder strap (Fig. 2).

STEP 2. Feed the left leg strap between legs and thread through the bottom left waist loop. Repeat with the right leg strap, feeding between legs and through right waist loop (Fig. 3).

STEP 3. Secure the two leg straps by threading the three bar buckle (Fig. 4). Tighten the leg straps snugly. **DO NOT** over tighten as this will cut off the circulation to your legs. Full-body fall arrest harness shall look like the one depicted in Figure 5 when donned correctly.

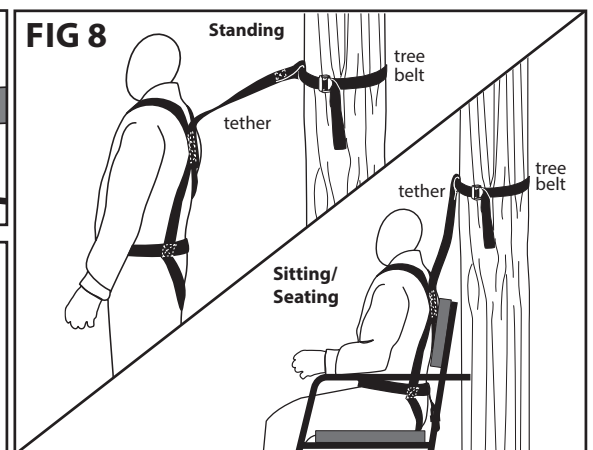
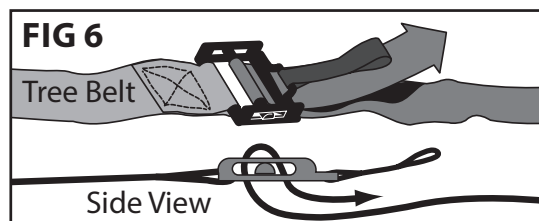
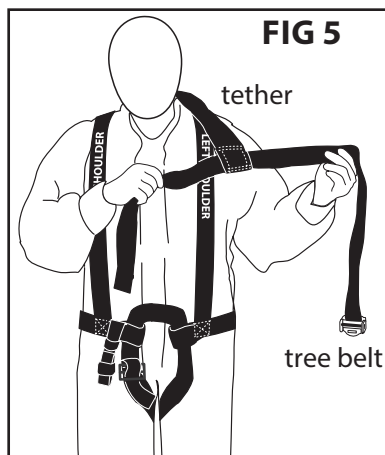
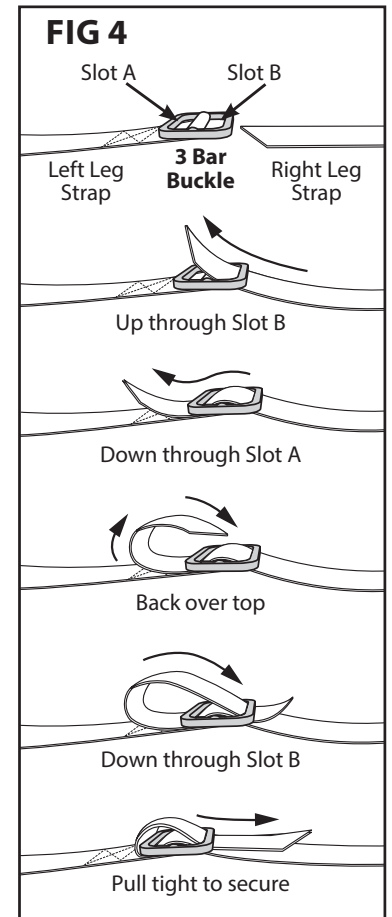
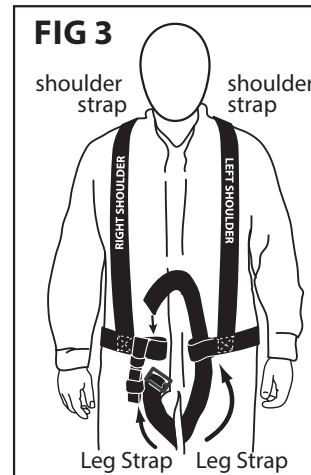
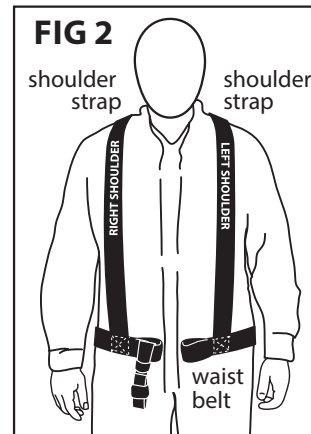
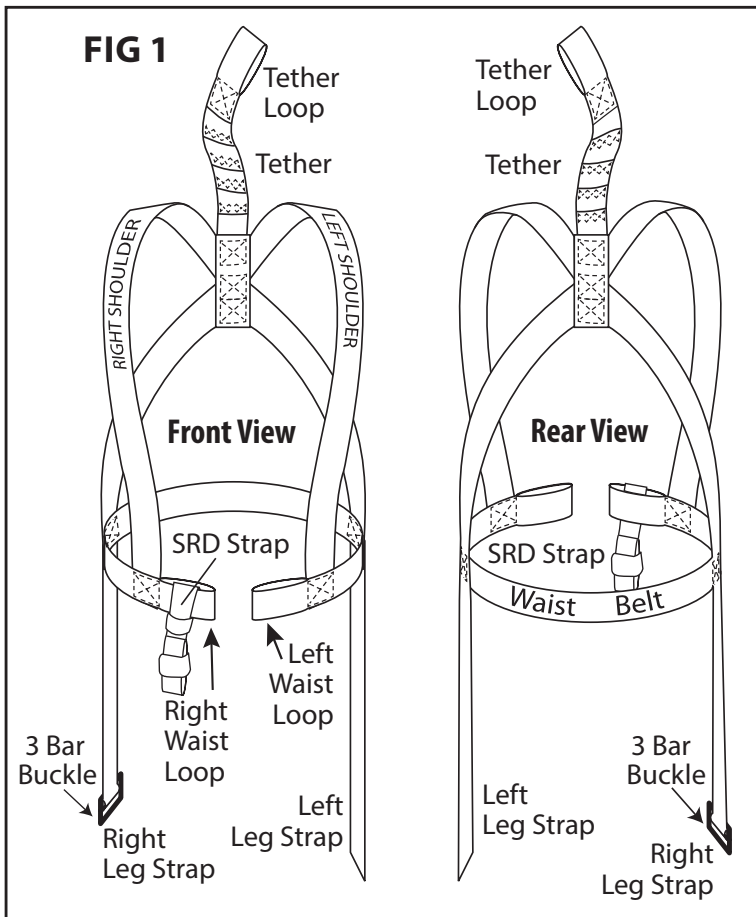
4 READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

This instruction manual complies with the ASTM F2337 Standard Test Method for Treestand Fall Arrest Systems.

ATTENTION!! WHEN YOU SEE A "⚠ WARNING!" BE SURE TO HEED THE MESSAGE! THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!

⚠ WARNING! It is very important to complete this Step of the assembly. An improperly secured buckle may cause full-body fall arrest harness failure resulting in serious injury or death! If there is not enough strap available to complete this step, **DO NOT USE THIS FULL-BODY FALL ARREST HARNESS!** You may need to purchase and use a larger specialty sized full-body fall arrest harness that complies with ASTM standards.

STEP 4. Once you have reached your desired height, insert the tree belt through the loop of the tether (Fig. 5). Then, carefully wrap the tree belt around the tree at a height that allows just enough slack for you to sit comfortably in your stand. Keeping the tether as short as possible limits the distance you will travel, in the unlikely event you shall experience a fall. To secure the tree belt, insert the free end up through the slot in the buckle closest to opposite end of the tree belt, then cross over the sliding mechanism and back down through opposite slot. Pull on tree belt to secure and test to make sure sliding mechanism engages, creating secure tree belt placement (Fig. 6, 7, 8).



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STEPS TO FOLLOW IF A FALL WERE TO OCCUR:

Although no one plans to fall from their treestand, falls can and do occur without warning. It is important to become familiar with the guidelines below and practice your recovery plan at ground-level. Failure to read, understand, and follow these steps may result in serious injury or death!

⚠ WARNING! There is time to make a correct decision on what action to take if a fall occurs while wearing a full-body fall arrest harness. It is important **NOT TO PANIC!** Remain calm and implement your practiced rescue, relief and recovery plan. Failure to follow these instructions may result in serious injury or death!

⚠ WARNING! A suspension relief device must be on your person and readily accessible while using a full-body fall arrest harness. These devices will allow you to relieve the load on the lower extremities if suspended in a full-body fall arrest harness and help maintain circulation in the legs and mitigate (minimize) suspension trauma (blood pooling), or allow descent to the ground. Follow all instructions below regarding the provided SRD (Suspension Relief Device). Failure to follow full-body fall arrest harness instructions could result in not being able to return to the stand and being suspended in a full-body fall arrest harness after a fall. Failure to follow these instructions may result in serious injury or death!

STEP 1. After a fall, take a moment to catch your breath and stay calm. **DO NOT PANIC.**

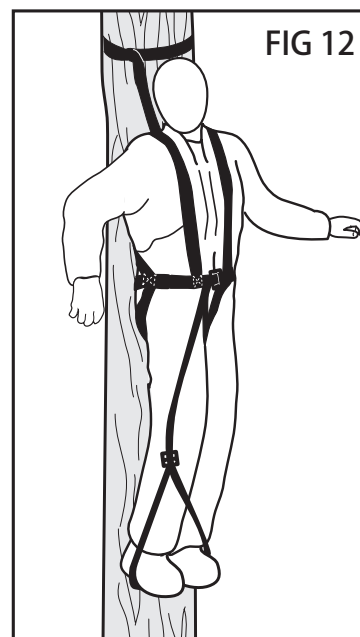
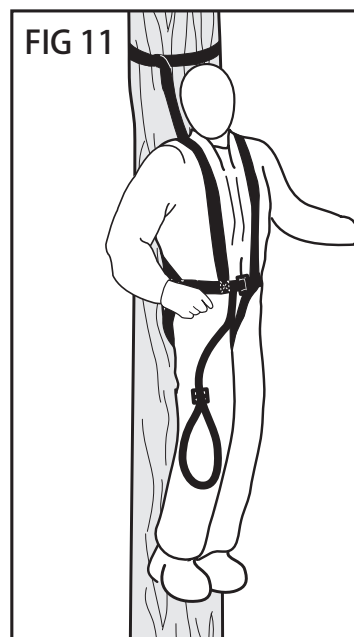
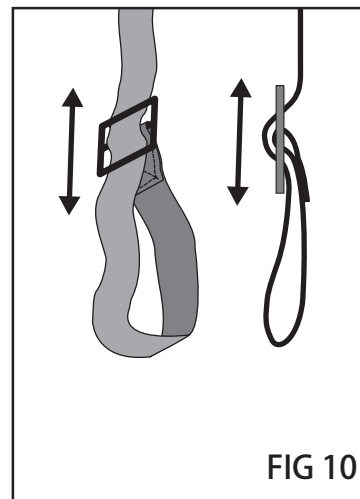
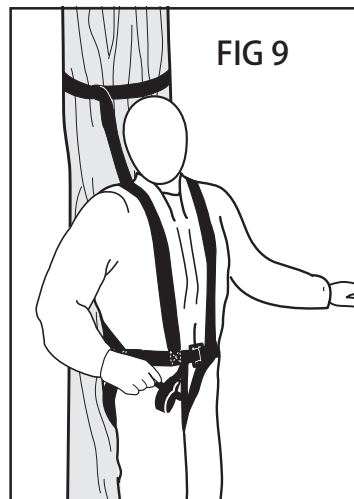
STEP 2. Pull on the **SRD strap** located on the front right side of your **full-body fall arrest harness** (Fig. 9).

STEP 3. Adjust the **SRD strap** so that you are able to step into the loop and then stand up, relieving the pressure on your lower extremities. The loop size can be adjusted by moving the buckle up or down (Fig. 10 and 11).

STEP 4. If you are able to reach your ladder or climbing system, use it to get back into your secured treestand and then carefully climb down to ground-level. If you are not able to reach your stand, remain calm and continue to stand in the **SRD loop** until help arrives (Fig. 12).

STEP 5. Use your **personal locating device** or **cell phone** to call for help.

NOTE: Several optional products/systems are available that offer self-recovery or self-extraction from a fall when suspended in a full-body fall arrest harness. Some systems automatically descend the user while others allow user control. One of these products/systems can be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturers' directions on the safe use of these products/systems.



Should you have any questions about the assembly, installation or use of this Bolderton product, or any other Bolderton products, please do not hesitate to call one of our customer service representatives at 800-888-3006 and they will answer all questions you may have about any of the complete line of Bolderton products.

**ATTENTION!! WHEN YOU SEE A "⚠ WARNING!" BE SURE TO HEED THE MESSAGE!
THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!**

GGL31-B · 350LB Bear Treestand- PARTS LIST

Part #	Description	Qty
XP15-0500	Ladder Section D	1
XP15-0503	Ladder Section C	1
XP15-0506	Ladder Section B	2
XP15-0508	Ladder Section A	1
XP15-0509	Lower Bark Biter Tree Brace	2
XP16-0512	Lower Bark Biter Ladder Brace	2
XP17-0502	Right Top Ladder Extension	1
XP17-0503	Left Top Ladder Extension	1
XP16-0518	Left Side Frame	1
XP20-0521	Right Side Frame	1
XP20-0524	Left Backrest Support	1
XP20-0527	Right Backrest Support	1
XP15-0530	Armrest	2
XP15-0533	Left Shooting Rail Stop	1
XP15-0536	Right Shooting Rail Stop	1
XP15-0539	Rear Frame Support	1
XP15-0542	Jaw	2
XP15-0555	Footrest	1
GG20-0548	Seat Assembly	1
XP16-0550	Front Foot Platform	1
XP16-0551	Rear Foot Platform	1
XP15-0554	Left Shooting Rail Piece	1
XP15-0557	Right Shooting Rail Piece	1
XP15-0560	Shooting Rail Foam	1
GG20-0563	Shooting Rail Cover	1
XP15-0566	Armrest Foam	2
GG20-0569	Armrest Cover	2
XP15-0572	Accessory Hooks	1
XP15-0575	Drink Holder	1
XP15-0578	Jaw Tightening Cable	2

Part #	Description	Qty
XP16-0535	Under Support Gusset	2
XP16-0547	Seat Bar	1
XP15-0581	Ratchet Strap (A)	1
XP15-0584	Ratchet Strap (B) Assembly	1
XP15-0587	Ratchet Strap (C)	1
GG10-0008	Full-Body Fall Arrest Harness J350	1
XP15-0020	Safety DVD	1
GG20-0801	Instruction Manual for the GGL31-B	1
XP87-0005	1/4" x 1 1/4" Hex Bolt (A)	2
XP87-0007	1/4" x 1 1/2" Hex Bolt (B)	6
XP87-0009	1/4" x 1 3/4" Hex Bolt (C)	5
XP87-0012	1/4" x 2" Hex Bolt (D)	3
XP87-0014	1/4" x 2 1/4" Hex Bolt (E)	6
XP87-0016	1/4" x 3 1/4" Hex Bolt (F)	2
XP87-0003	5/16" x 3 1/2" Hex Bolt (G)	2
XP87-0018	1/4" x 2 1/2" Carriage Bolt (I)	2
XP87-0045	1/4" x 4 1/4" Eye Bolt (J)	2
XP87-0025	3/8" Nylon Spacer (K)	2
XP87-0034	1/4" Delta Nut (L)	2
XP87-0020	1/4" Delta Bolt (M)	2
XP87-0032	1/4" Wiz Nut (N)	1
XP87-0038	1/4" Wing Nut (O)	2
XP87-0029	1/4" Nylock Nut	23
XP87-0047	5/16" Nylock Nut	4
UP77-0002	Nylon Washer	58
XP87-0036	Silent Snap Pins	10
XP87-0040	Allen Wrench	1
XP87-0043	Seat Tension Bolt	1

READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

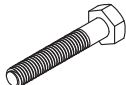
This instruction manual complies with ASTM F2123 Standard Practice for Treestand Instruction.

GGL31-B · 350LB Bear Treestand - HARDWARE DIAGRAM

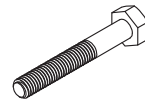
NOTE: Part illustrations are for reference purposes only, and may not be to actual size.



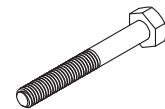
{A} 1/4" x 1 1/4" Hex Bolt
[2 pieces]



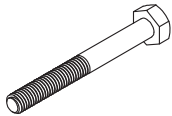
{B} 1/4" x 1 1/2" Hex Bolt
[6 pieces]



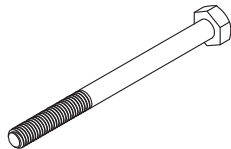
{C} 1/4" x 1 3/4" Hex Bolt
[5 pieces]



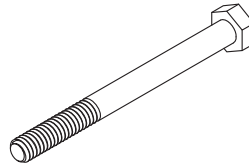
{D} 1/4" x 2" Hex Bolt
[3 pieces]



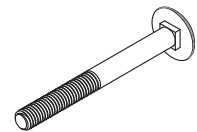
{E} 1/4" x 2 1/4" Hex Bolt
[6 pieces]



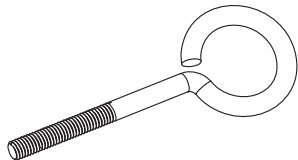
{F} 1/4" x 3 1/4" Hex Bolt
[2 pieces]



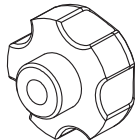
{G} 5/16" x 3 1/2" Hex Bolt
[2 pieces]



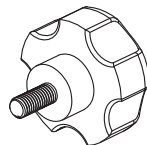
{I} 1/4" x 2 1/2" Carriage Bolt
[2 pieces]



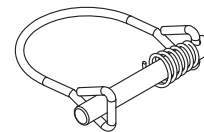
{J} 1/4" x 4 1/4" Eye Bolt
[2 pieces]



{L} 1/4" Delta Nut
[2 pieces]



{M} 1/4" Delta Bolt
[2 pieces]



Silent Snap Pin
[10 pieces]



Seat Tension Bolt
[1 piece]



{N} 1/4" Wiz Nut
[1 piece]



{O} 1/4" Wing Nut
[2 pieces]



1/4" Nylock Nut
[23 pieces]



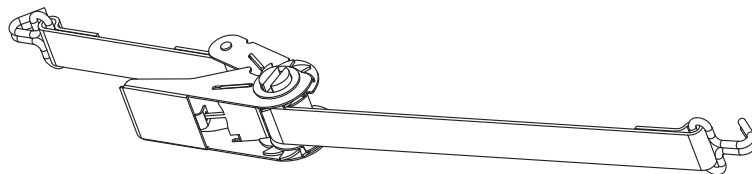
5/16" Nylock Nut
[4 pieces]



Nylon Washer
[58 pieces]



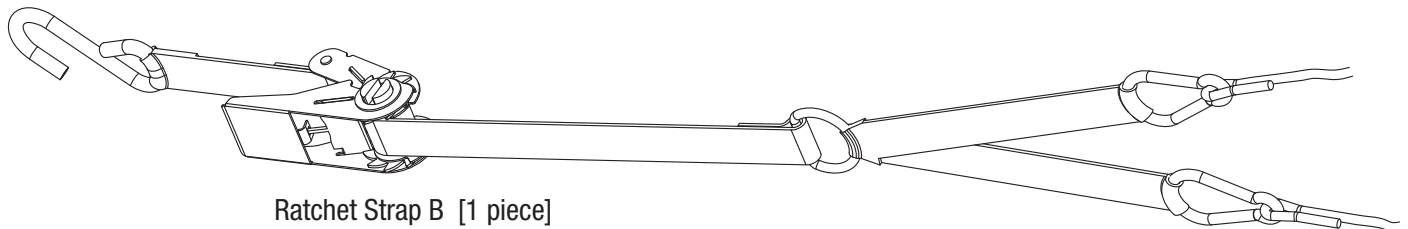
{K} 3/8" Nylon Washer
[2 pieces]



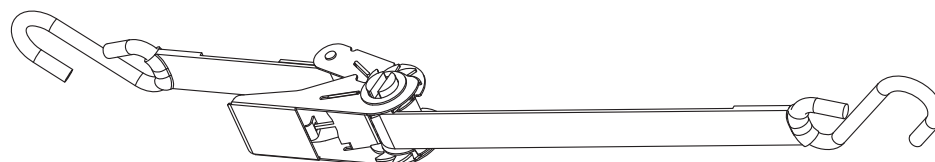
Ratchet Strap A [1 piece]



Allen Wrench [1 piece]



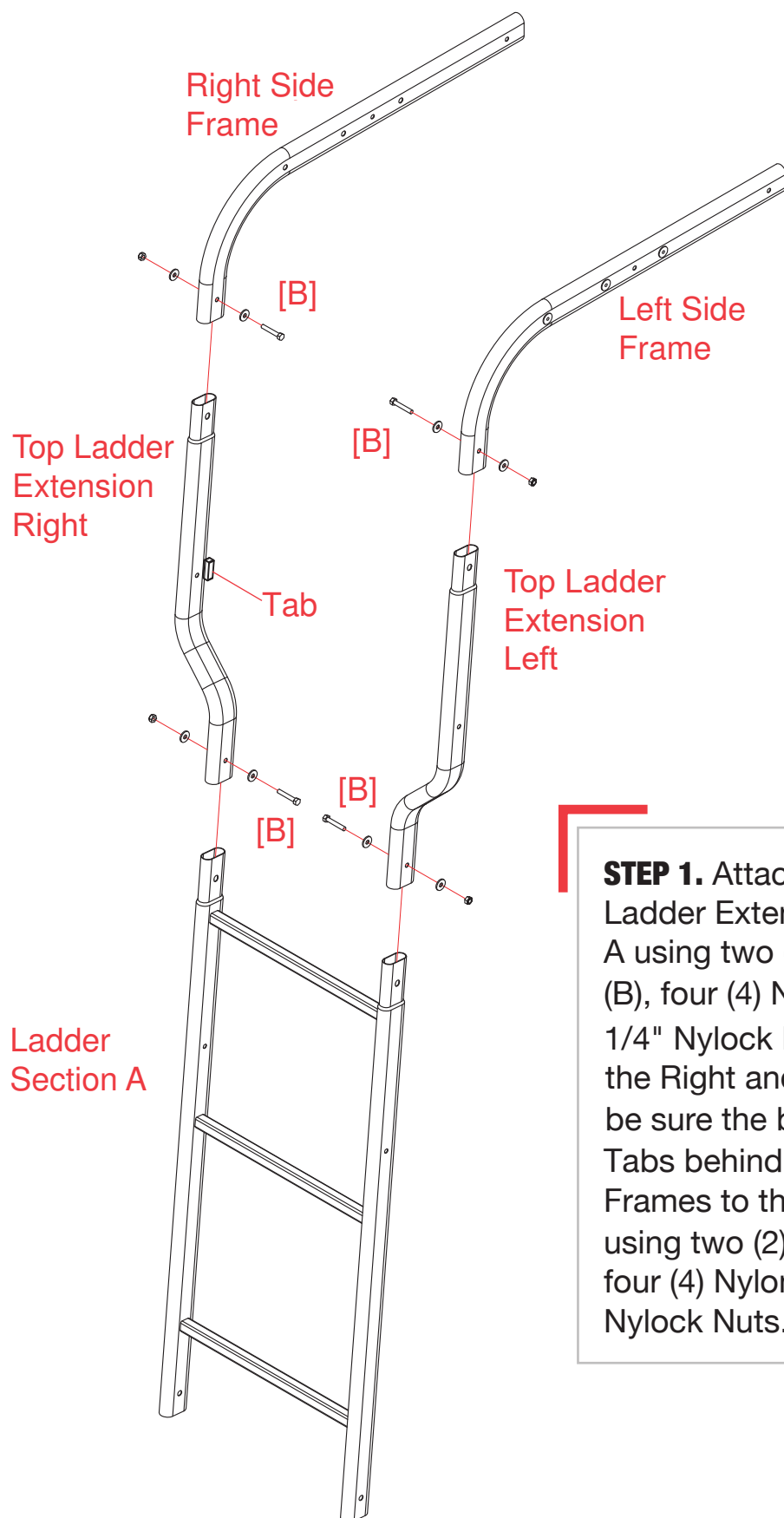
Ratchet Strap B [1 piece]



Ratchet Strap C [1 piece]

NOTE: Steps 1-9 require you temporarily finger tighten nuts to insure proper alignment.

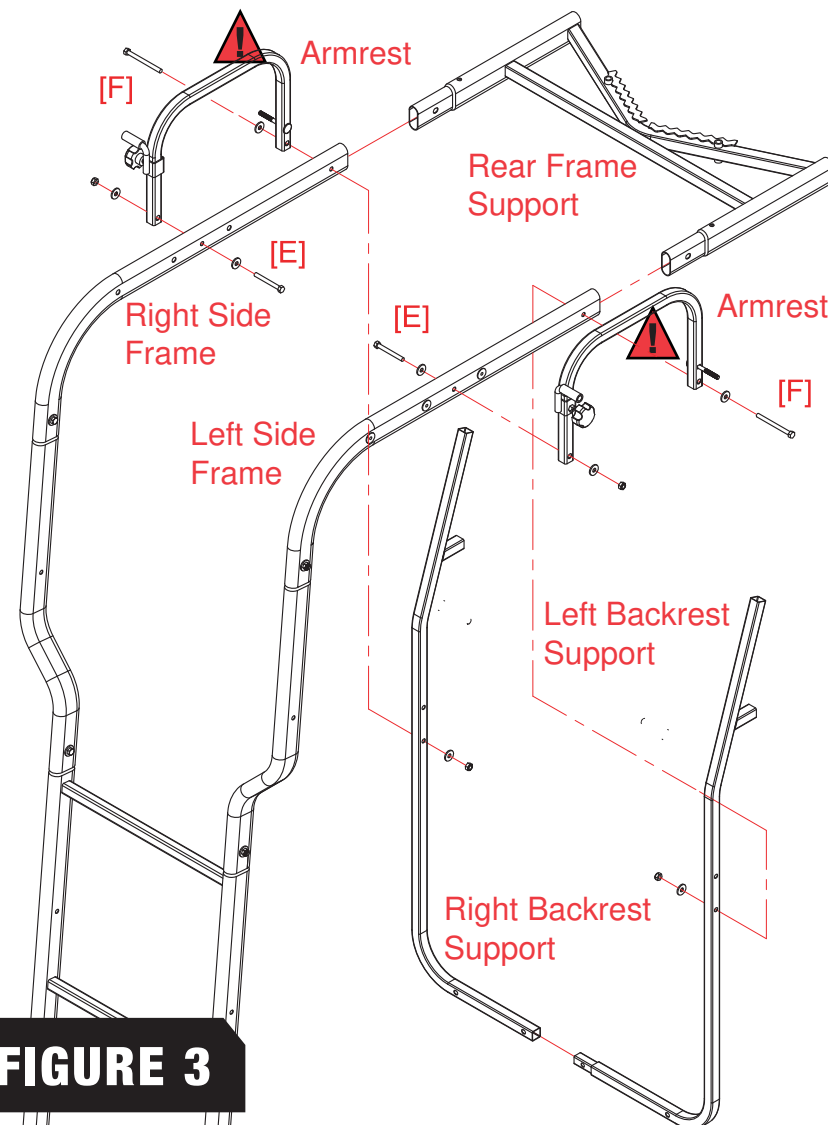
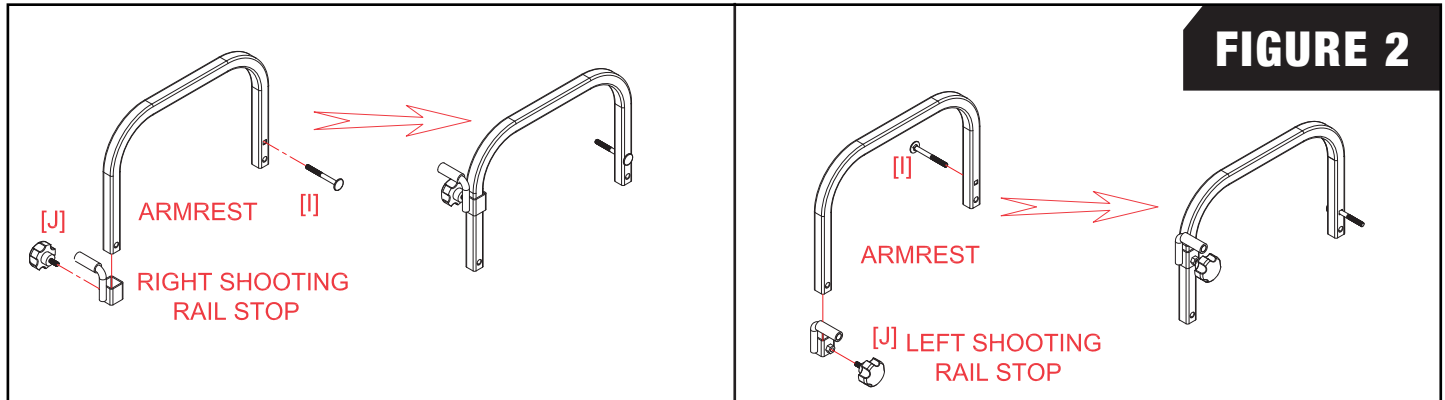
FIGURE 1



STEP 1. Attach the Right and Left Top Ladder Extensions to the Ladder Section A using two (2) 1/4" x 1 1/2" Hex Bolts (B), four (4) Nylon Washers and two (2) 1/4" Nylock Nuts. **Note:** When attaching the Right and Left Top Ladder Extensions be sure the bends are facing out and the Tabs behind. Next attach the Side Frames to the Top Ladder Extensions using two (2) 1/4" x 1 1/2" Hex Bolts (B), four (4) Nylon Washers and two (2) 1/4" Nylock Nuts. (Fig. 1)

STEP 2. Slide the Left and Right Shooting Rail Stops over the front of the Armrests and secure using two (2) 1/4" Delta Bolts (M). Next insert 1/4" x 2 1/2" Carriage Bolts (I) in top hole in rear of Armrest facing outward (Fig. 2)

⚠ WARNING! Armrests are provided for comfort and should be used as armrests only. The armrests are not designed to carry the full weight of the user. Never place more than fifteen (15) lbs of force on the armrests. Failure to follow these instructions may result in serious injury or death!



STEP 3. Insert the Rear Frame Support into the Side Frame aligning holes. Next connect the Left and Right Backrest Supports, then attach the assembled Backrest Support to the Side Frames and Armrests using two (2) 1/4" x 3 1/4" Hex Bolts (F), four (4) Nylon Washers and two (2) Nylock Nuts. **Note:** the lower holes are used in the Armrests and Backrest Support. The bends of the Backrest are to angle to the rear. Next attach the front of the Armrests to the outside of the Side Frames using two (2) 1/4" x 2 1/4" Hex Bolts (E), four (4) Nylon Washers and two (2) Nylock Nuts. (Fig. 3)

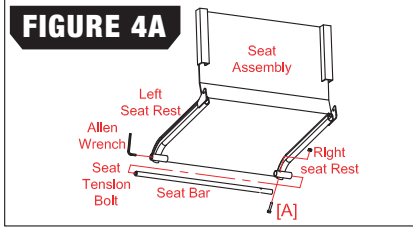
FIGURE 3

FIGURE 4

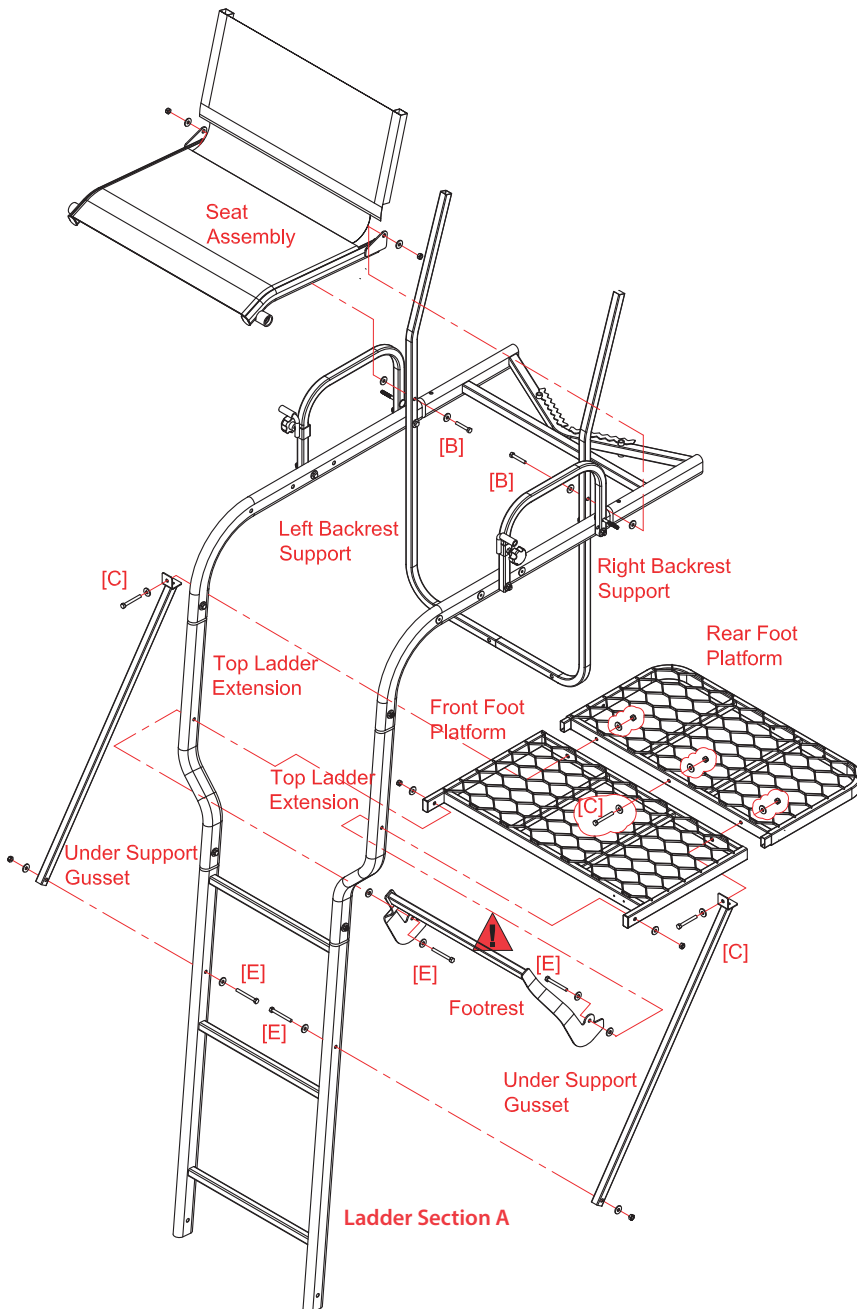
⚠ WARNING! Footrests are provided for comfort and should be used as footrests only. The footrests are not designed to carry the full weight of the user. Never place more than (15) lbs of force on the footrest. Failure to follow these instructions may result in serious injury or death!

SEAT ASSEMBLY

FIGURE 4A



NOTE: Use an Allen Wrench to tighten the Seat Tension Bolt as needed. (Fig. 4A)

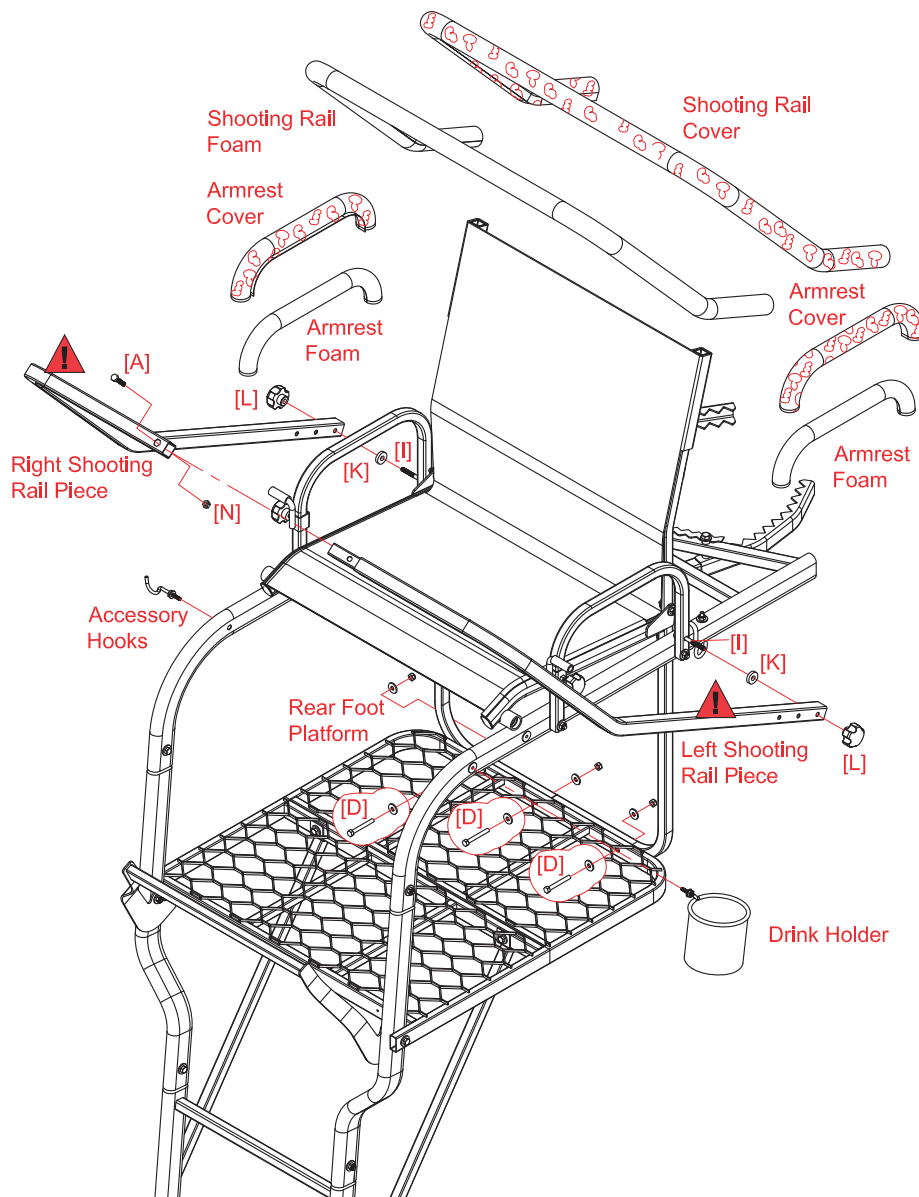


STEP 4. Using three (3) 1/4" x 1 3/4" Hex Bolts (C), six (6) Nylon Washers and three (3) 1/4" Nylock Nuts, connect the Front Foot Platform, Rear Foot Platform and the Under Support Gussets together. Making sure to attach the top of the Under Support Gussets to the outside bolts. Then attach the Footrest and Front Foot Platform to the Top Ladder Extensions using two (2) 1/4" x 2 1/4" Hex Bolts (E), six (6) Nylon Washers and two (2) 1/4" Nylock Nuts to secure. Next, attach the bottom of the Under Support Gussets to the outside of Ladder Section A using two (2) 1/4" x 2 1/4" Hex Bolts (E), four (4) Nylon Washers and two (2) 1/4" Nylock Nuts. (Fig. 4)

STEP 5. Insert the Seat Bar through the front of the Seat Assembly and secure using one (1) 1/4" x 1 1/4" Hex Bolt (A) and one (1) 1/4" Nylock Nut. (Fig. 4A) **NOTE:** The Seat Tension Bolt must be threaded completely into the Seat Bar for proper assembly. Then slip the backrest of the Seat Assembly over the Backrest Supports and secure using two (2) 1/4" x 1 1/2" Hex Bolts (B), six (6) Nylon Washers and two (2) 1/4" Nylock Nuts. (Fig. 4)

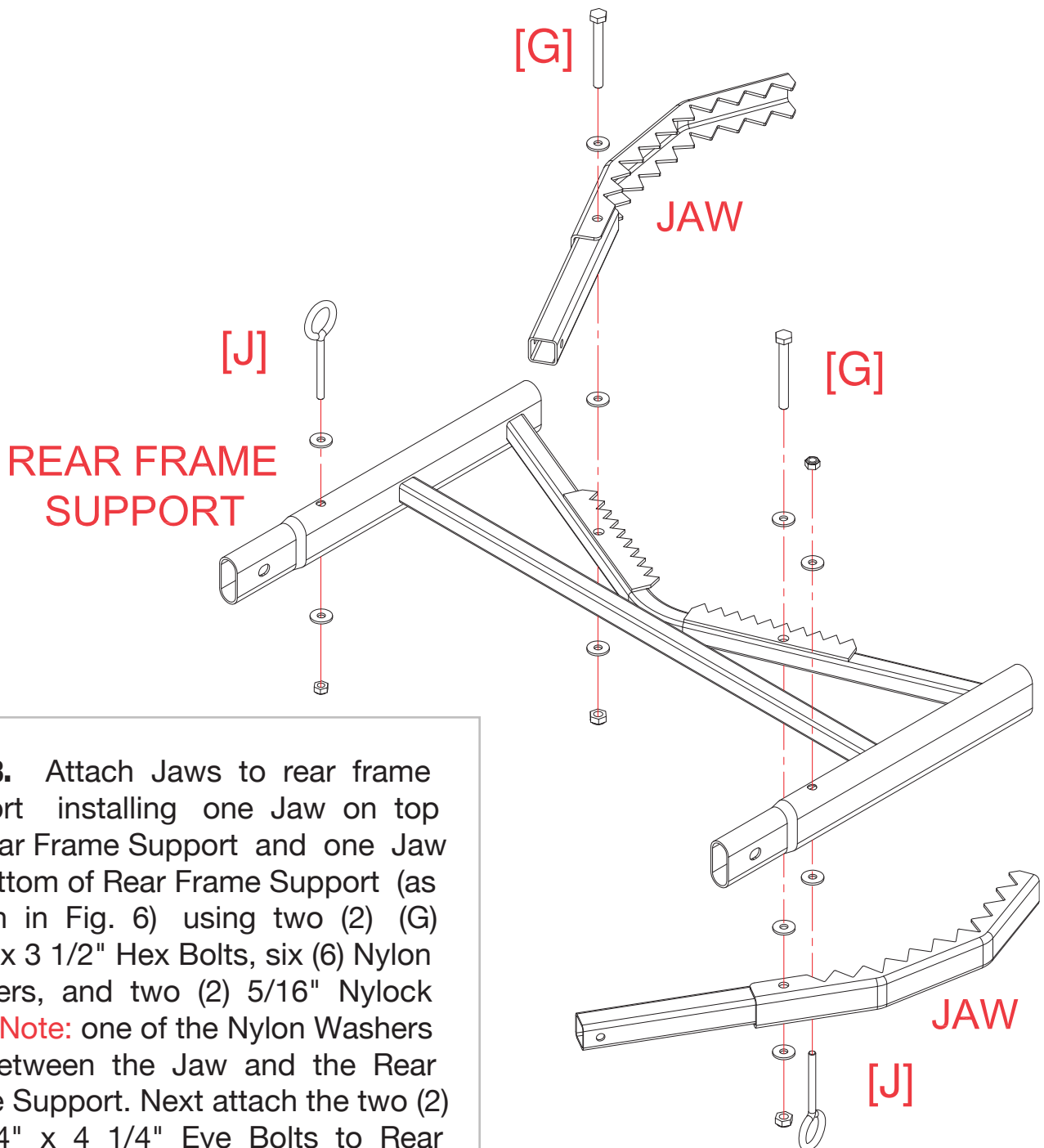
FIGURE 5

⚠ WARNING! Shooting rail is provided for comfort and should be used as a shooting rail only. The shooting rail is not designed to carry the full weight of the user. Never place more than fifteen (15) lbs of force on the shooting rail. Failure to follow these instructions may result in serious injury or death!



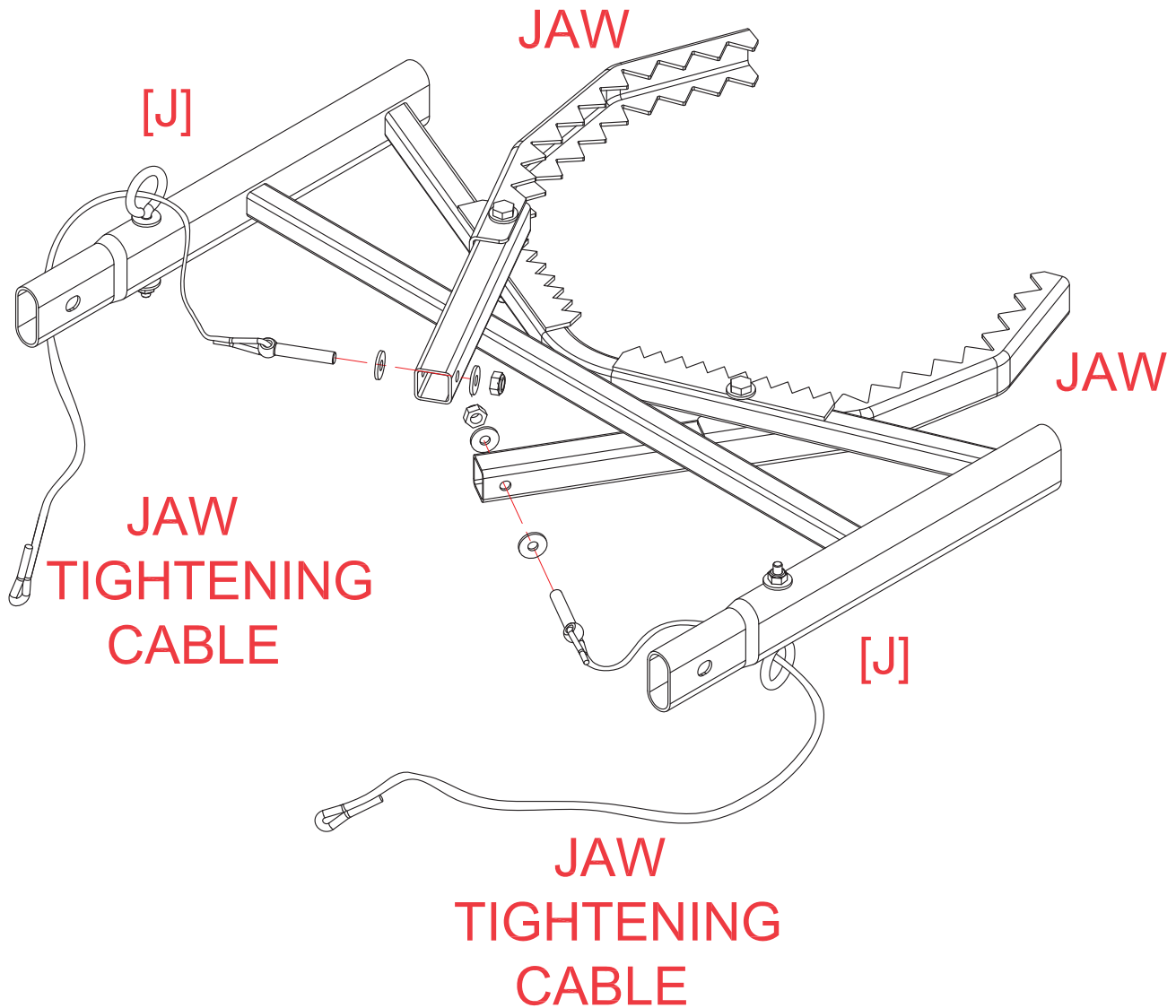
STEP 6. Attach the Left and Right Backrest Supports to the Rear Foot Platform using three (3) 1/4"1/4" x 2" Hex Bolt (D), six (6) Nylon Washers and three (3) 1/4" Nylock Nut. (Fig. 5)

STEP 7. Connect the Left and Right Shooting Rails using one (1) (A) 1/4" x 1 1/4" Hex Bolt and one (1) (N) 1/4" Wiz Nut. Attach the assembled Shooting Rail to the outside of the Armrests using two (2) (I) 1/4" x 2 1/2" Carriage Bolts (already installed) two (2) (K) 3/8" Nylon Spacers and two (2) (L) 1/4" Delta Nuts. Next attach Shooting Rail Foam and Armrest Foams to Shooting Rail and Armrests. Install Armrest Covers and Shooting Rail Cover by laying them over foam and securing Velcro. Install Accessory Hooks and Drink Holder in desired locations. (Fig. 5)

FIGURE 6

STEP 8. Attach Jaws to rear frame support installing one Jaw on top of Rear Frame Support and one Jaw on bottom of Rear Frame Support (as shown in Fig. 6) using two (2) (G) 5/16" x 3 1/2" Hex Bolts, six (6) Nylon Washers, and two (2) 5/16" Nylock Nuts. **Note:** one of the Nylon Washers go between the Jaw and the Rear Frame Support. Next attach the two (2) (J) 1/4" x 4 1/4" Eye Bolts to Rear Frame Support, one (1) (J) Eye Bolt, two (2) Nylon Washers (on top & bottom of Eye Bolt) and one (1) 1/4" Nylock Nut on top matching top Jaw and one (1) (J) Eye Bolt, two (2) Nylon Washers (one top & bottom of Eye Bolt) and one (1) 1/4" Nylock Nut on bottom matching bottom Jaw (Fig. 6)

FIGURE 7



STEP 9. String one (1) Jaw Tightening Cable with eyelet bolt loop end first thru (J) 1/4"x4 1/4" Eye Bolt, attach eyelet bolt end of cable to top Jaw using two (2) Nylon Washers and one (1) 5/16" Nylock Nut and repeat for bottom Jaw using second cable and two (2) Nylon Washers and one (1) 5/16" Nylock Nut. (Fig. 7)

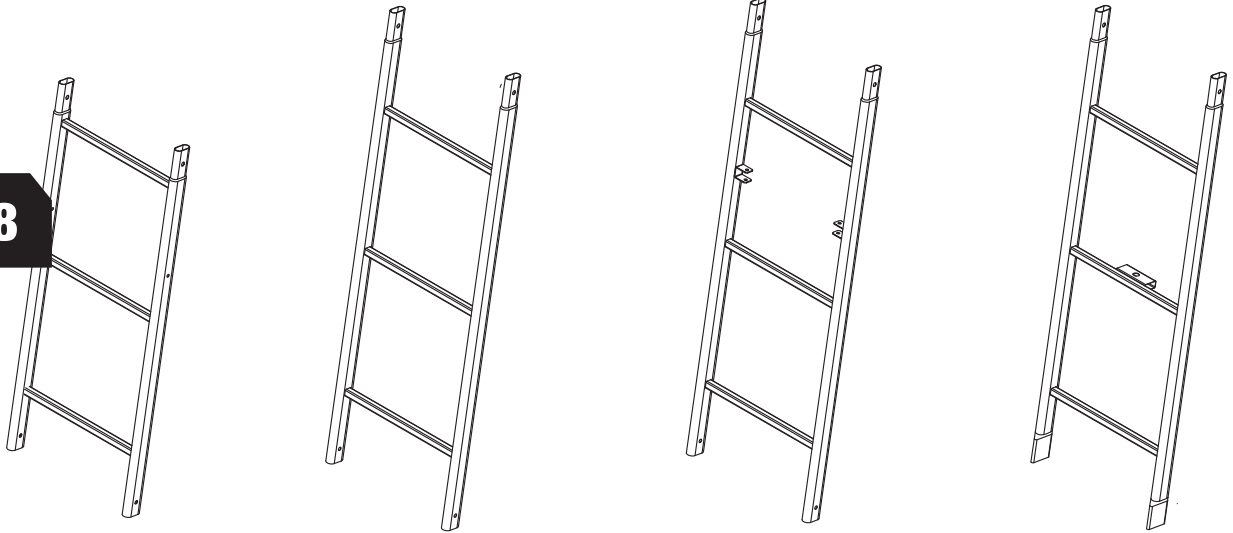
STEP 10. Securely tighten every nut and bolt at this time.

STEP 1. Select a straight, healthy tree; one devoid of dead branches and loose bark. **DO NOT** attempt to install this product on a tree that is not healthy.

FIELD INSTALLATION

- THE GENERAL XT -

FIGURE 8



LADDER SECTION A

LADDER SECTION B

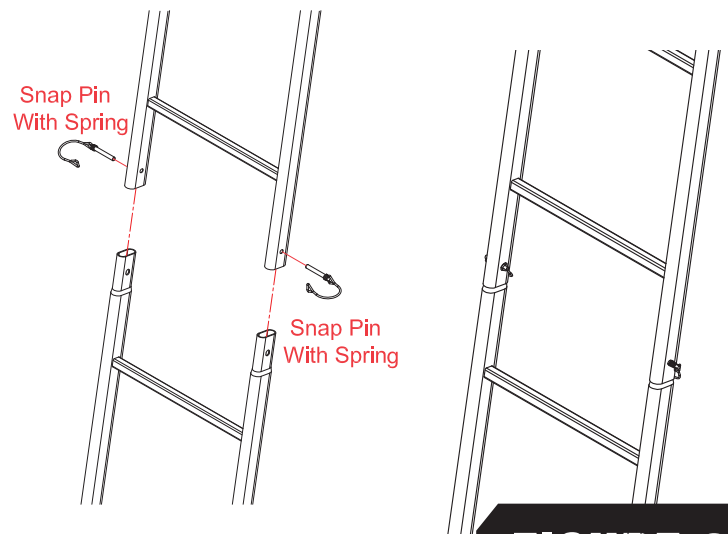
LADDER SECTION C

LADDER SECTION D

Note: Ladder Sections B has two pieces.

⚠ WARNING! DO NOT attempt to install this product on a tree that is not straight, healthy, and devoid of dead branches, limbs, vines, or anything that might interfere with the installation. DO NOT attempt to install this treestand on a tree that is leaning, diseased, crooked, has loose bark, or does not meet the minimum installation diameter of nine (9) inches (23 cm) at treestand height (i.e. seating platform height) or exceeds the maximum installation diameter of twenty (20) inches (51 cm) at treestand height (i.e. seating platform height).

Failure to follow these instructions may result in injury or death!



Install the snap pins from the outside in.

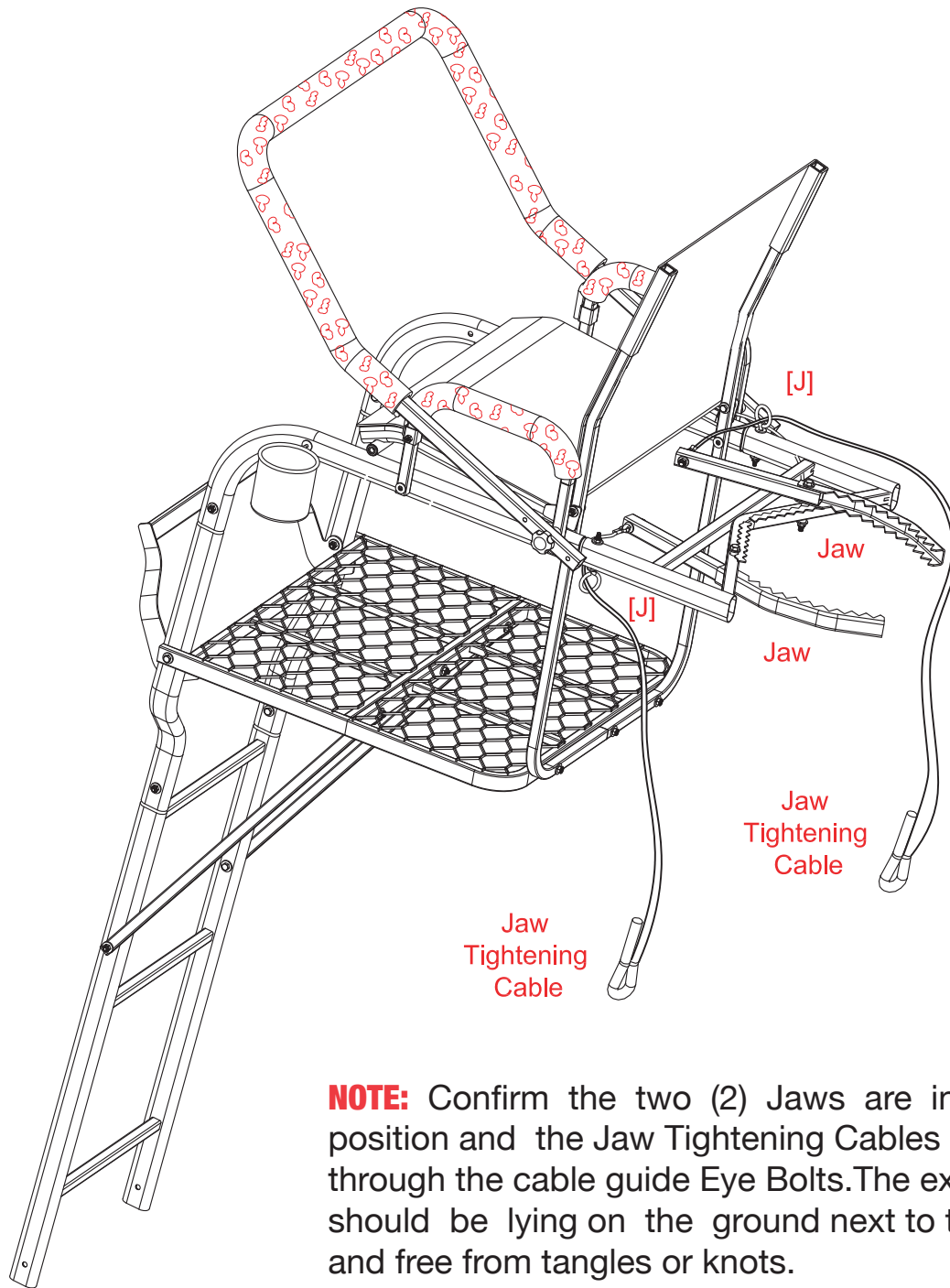
FIGURE 9

STEP 2. Assemble ladder sections to the main section. Each ladder section has slight design differences and need to be assembled in the proper order for correct installation. The ladder sections are labeled ladder section A, two ladder sections B, ladder section C, and ladder section D. (Fig. 8) After assembling the ladder, insert snap pins in every joint, wrapping the closure around back of tubing and securing over end of pin.(Fig. 9)

READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

This instruction manual complies with ASTM F2123 Standard Practice for Treestand Instruction.

FIGURE 10



NOTE: Confirm the two (2) Jaws are in the fully open position and the Jaw Tightening Cables are run properly through the cable guide Eye Bolts. The extra cable length should be lying on the ground next to the ladderstand, and free from tangles or knots.

STEP 3. Confirm that the two (2) Jaw Tightening Cables are attached to each Jaw and run through the cable guide eye bolts properly (Fig. 10).

STEP 4: Place the ladderstand flat on the ground in front of the tree with the bottom Ladder Section (D) approximately three (3) feet away from the base of the trunk (Fig. 11).

NOTE: The bottom ladder section is specially designed to allow the bottom to drive into the ground. This is part of normal installation. Check again to ensure seating and standing platforms are parallel with the ground.

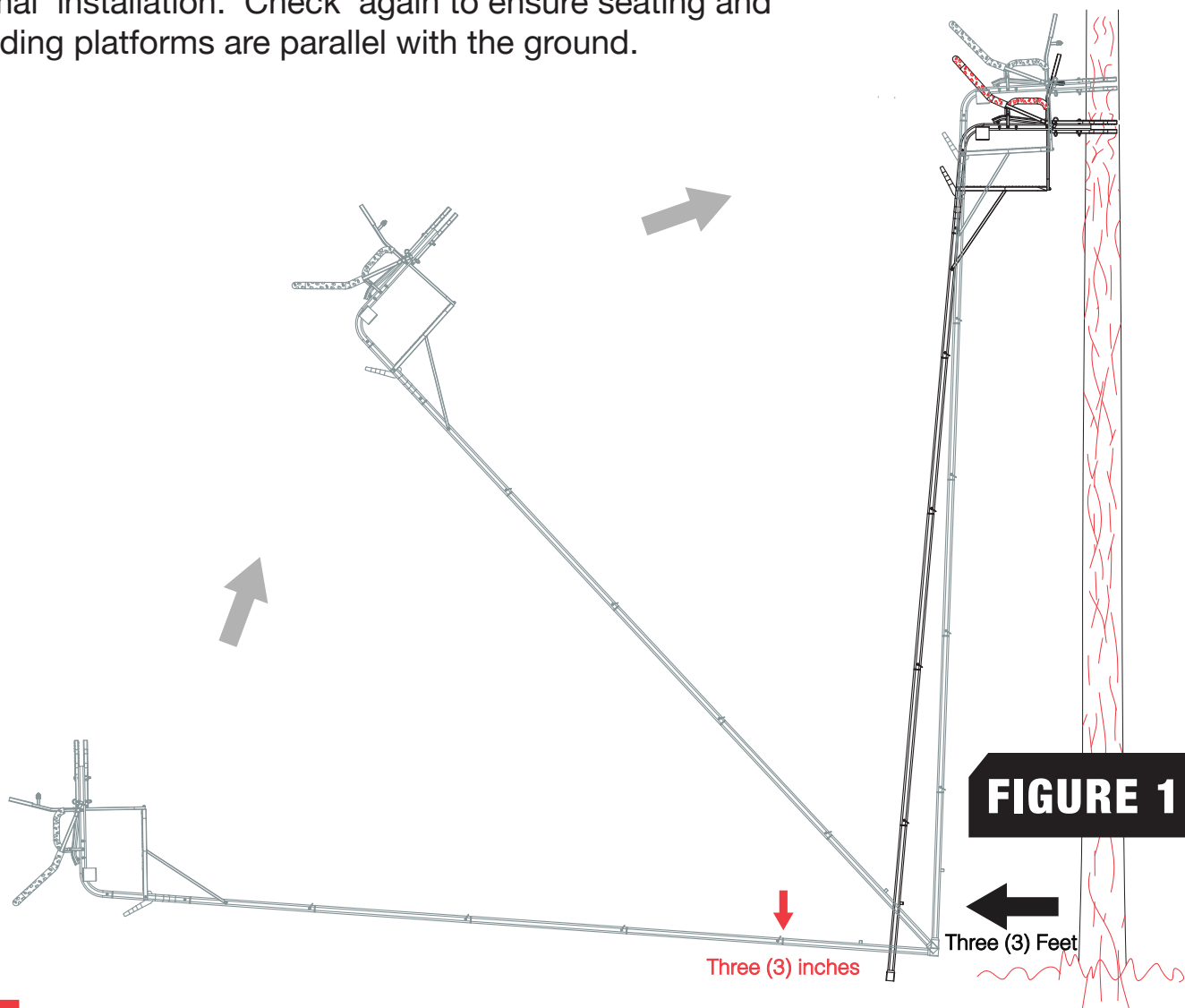
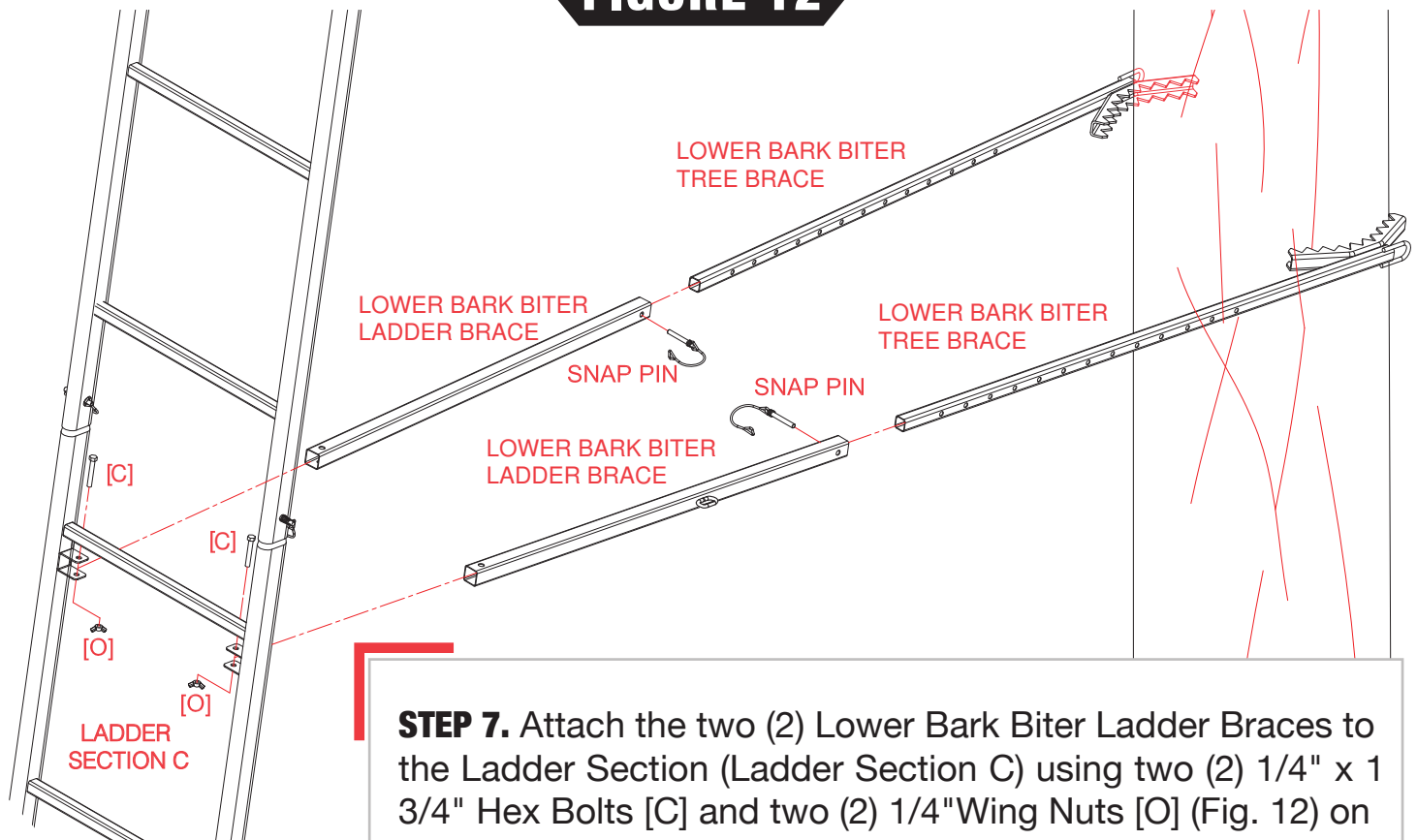


FIGURE 11

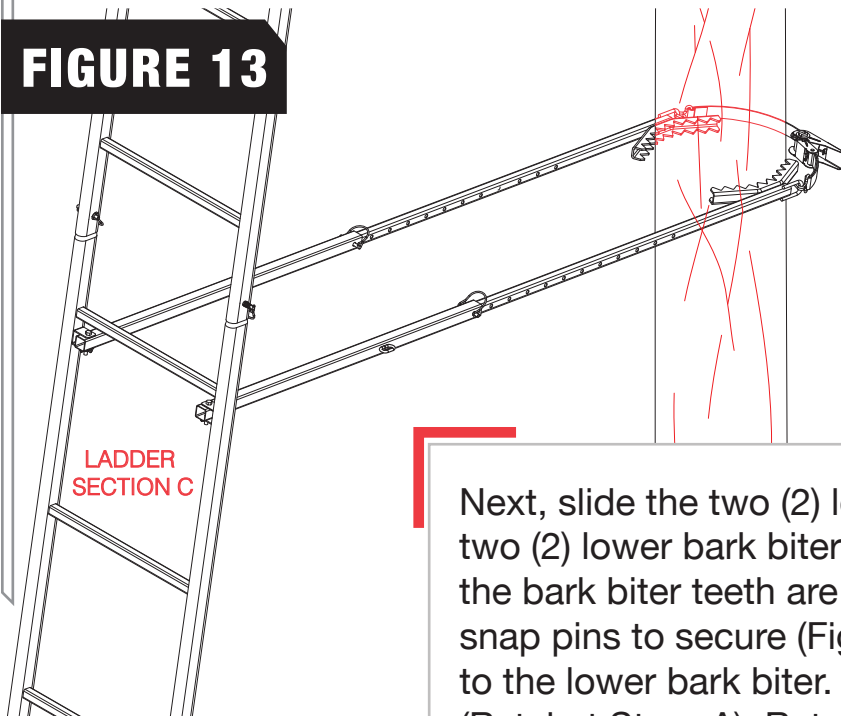
STEP 5. With at least three (3) adults, gently raise the ladderstand to a vertical position allowing the bark biters on the rear frame support to come in direct contact with the tree.

STEP 6: Once elevated completely, carefully pull the base away from the tree until the seating and standing platforms are parallel to the ground. (Fig. 11) Bounce on the bottom ladder section rung to set the ladder into the ground at least three (3) inches deep.

NOTE: Repeat Step 6 if the treestand needs additional adjustment to make the seating and standing platforms parallel with the ground.

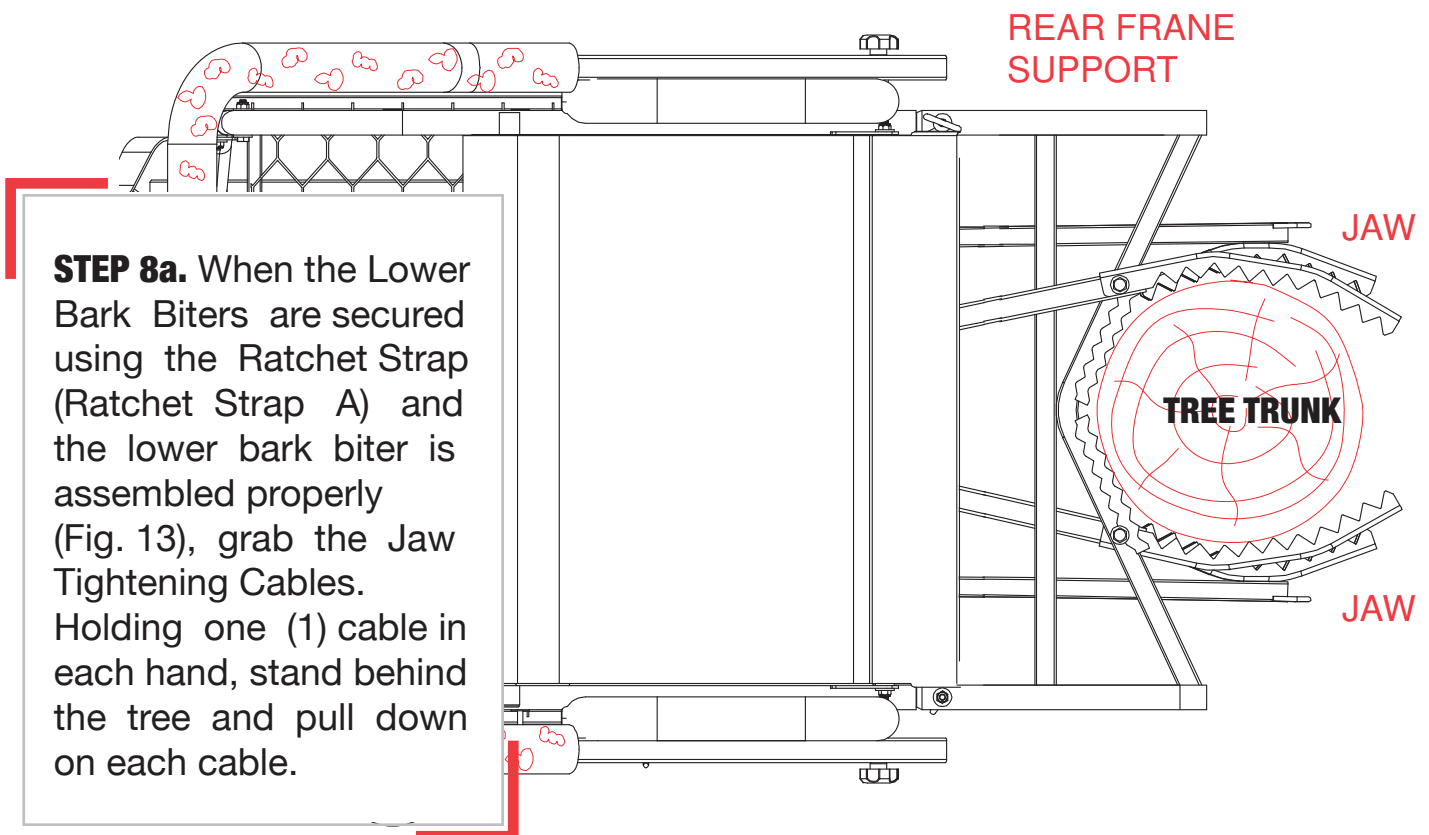
FIGURE 12

STEP 7. Attach the two (2) Lower Bark Biter Ladder Braces to the Ladder Section (Ladder Section C) using two (2) 1/4" x 1 3/4" Hex Bolts [C] and two (2) 1/4" Wing Nuts [O] (Fig. 12) on the dedicated bracket mounting location. **NOTE: This is on the second ladder section up from the ground.**

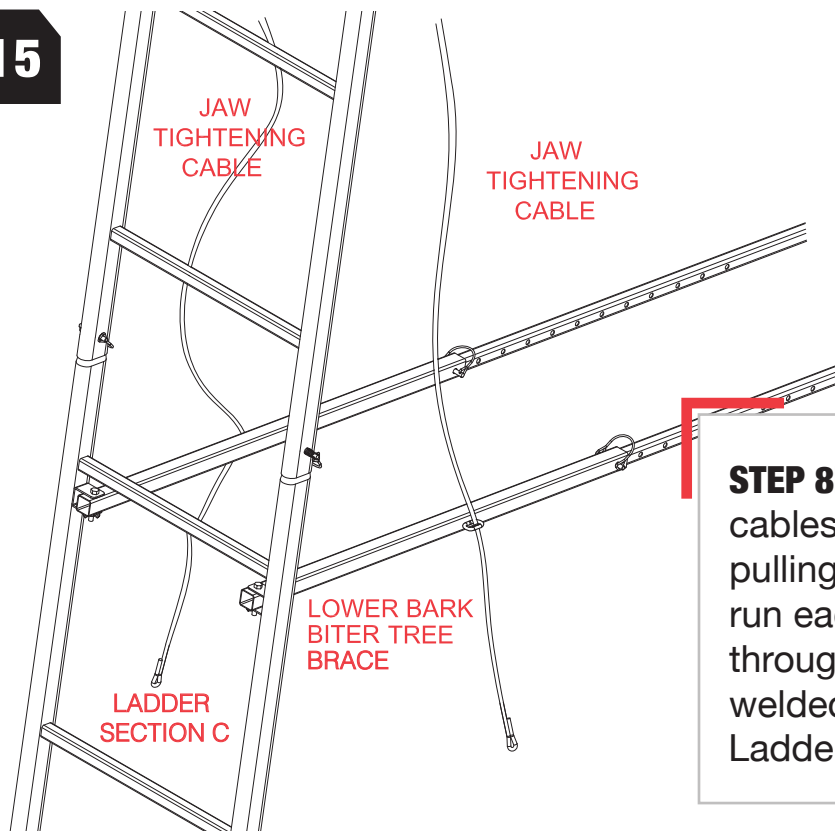
FIGURE 13

RATCHET STRAP A

Next, slide the two (2) lower bark biter tree braces into the two (2) lower bark biter ladder braces. Adjust the length so the bark biter teeth are hitting the tree evenly and install the snap pins to secure (Fig. 11). Then, attach the ratchet strap to the lower bark biter. This ratchet strap will be labeled (Ratchet Strap A). Ratchets are attached to the dedicated contact points on each lower bark biter. (Fig. 13) Carefully tighten the ratchet strap securely.

FIGURE 14

NOTE: While doing Step 8 you will be able to visibly see the Jaws moving to the point the Jaw bark biters touch the tree. (Fig 14).

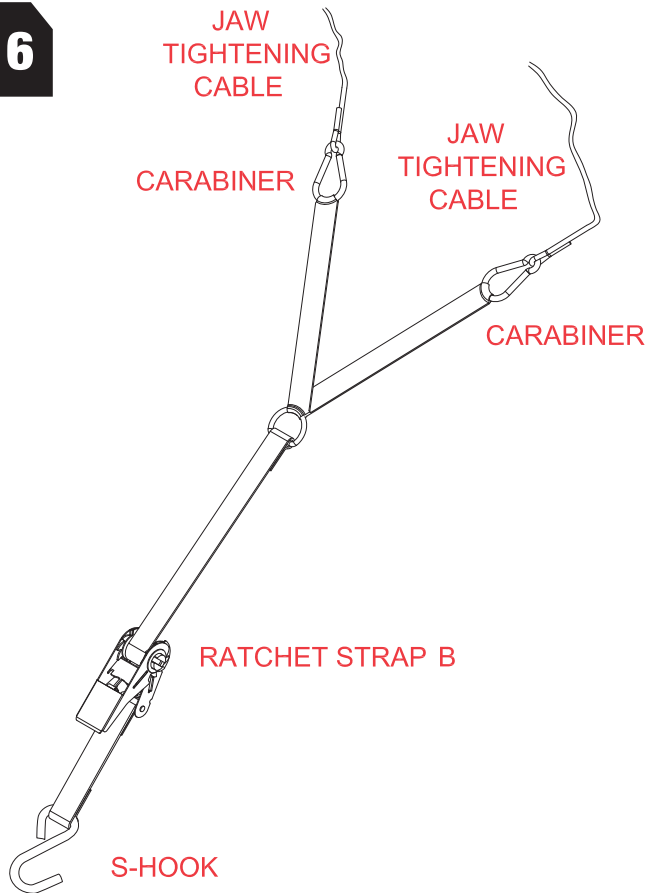
FIGURE 15

NOTE: Make sure the Jaws contact the tree evenly and are not obstructed by knots, branches, etc.

STEP 8b. Criss-cross the cables behind the tree trunk pulling snug. (Fig. 17) Then run each Jaw Tightening Cable through the eyelets that are welded to the Lower Bark Biter Ladder Braces. (Fig. 15)

NOTE: Your lower bark biters should be firmly gripping the tree at this time, and the Jaws should be firmly gripping the tree. Shake the bottom ladder section of your ladderstand to confirm the treestand is solid and connected to the tree firmly. Make sure all straps are tight before each use.

FIGURE 16



STEP 9. Once the Jaw Tightening Cables are crisscrossed around the back of the tree and run through the eyelets on the Lower Bark Biter Ladder pieces, then attach the two (2) Jaw Tightening Cables to the two (2) carabiners on Ratchet Strap B assembly (Fig. 15). Next, attach the S-hook on the opposite end of the ratchet strap to the dedicated location on the bottom ladder section (Fig. 16). Carefully tighten the Ratchet Strap (Ratchet Strap B) until stand is secure.

VITAL RATCHET INSTRUCTIONS

STEP 1. Thread strap through slot in the center of the ratchet reel. (see fig. 1) Remove slack from strap by pulling loose end as tightly as possible. (see fig. 2)

STEP 2. Then ratchet handle back and forth to tighten straps, a minimum of two (2) wraps around the ratchet reel is required. (see fig. 3)

STEP 3. After strap is tight, close handle to the lock position.

STEP 4. To remove tension, pull spring loaded retaining lock and open ratchet completely, then manually pull strap to loosen. (see fig. 4)

FIGURE 1

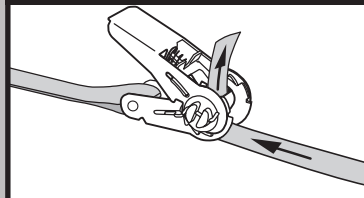


FIGURE 2

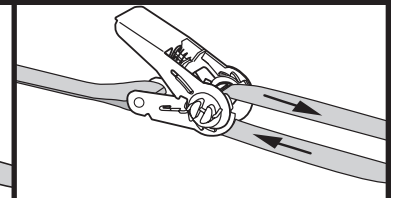


FIGURE 3

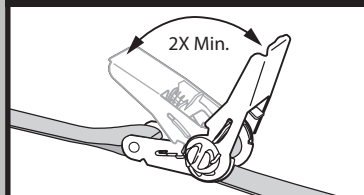


FIGURE 4

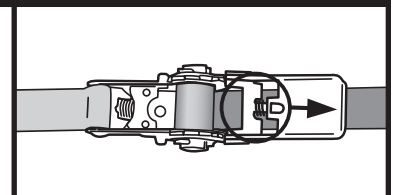
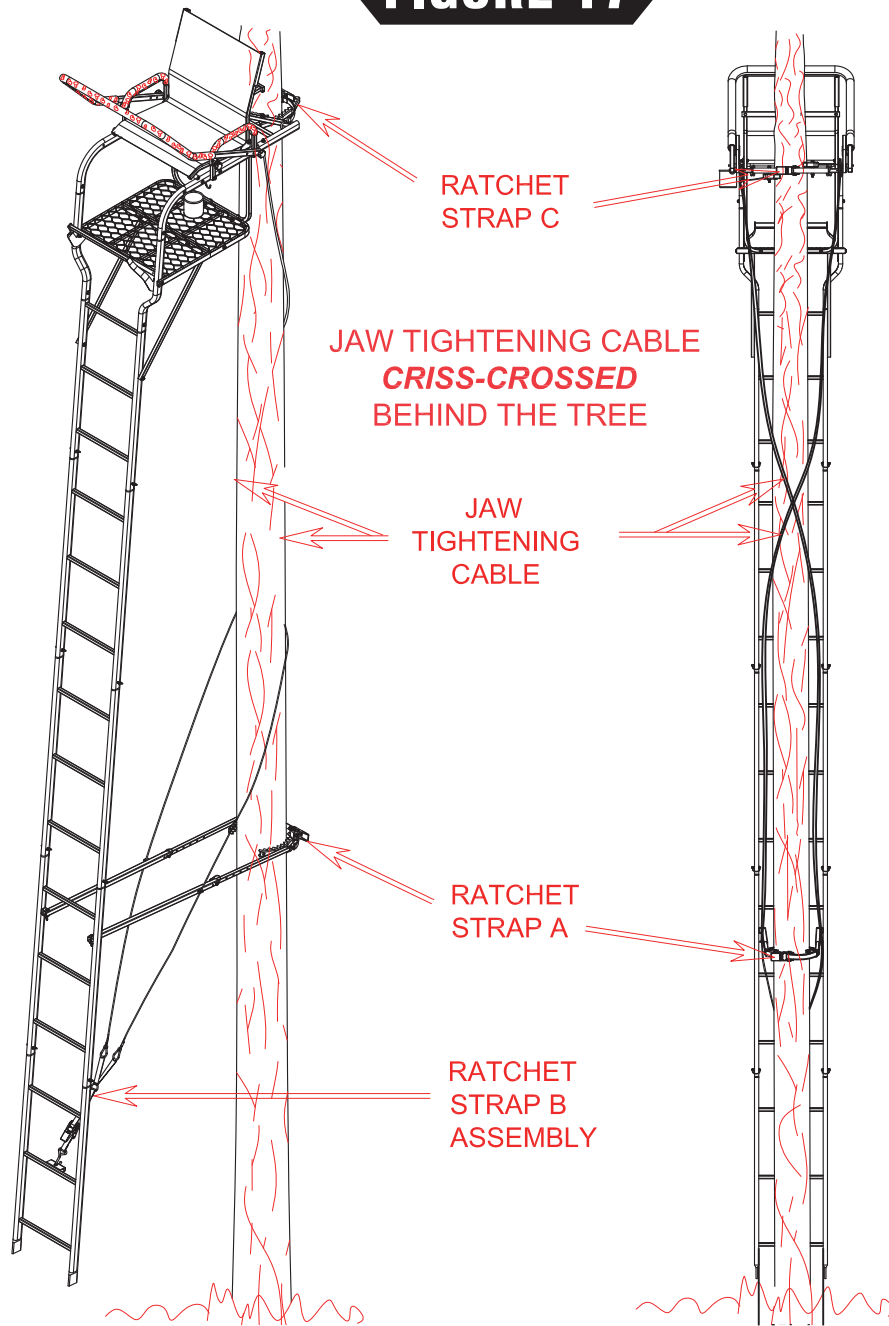


FIGURE 17

STEP 10. After the Lower Bark Biters are secured by the Ratchet Strap (Ratchet Strap A), the Lower Bark Biter is assembled properly, and the Jaws are tightened using the Ratchet Strap (B) assembly, it is now time to attach the platform Ratchet Strap (Ratchet Strap C) to the top section of your ladder stand. Ratchet Straps are attached at the contact point from the stand to the tree (Fig. 17). Once at platform level hook one end of the ratchet strap to the treestand location shown in (Fig. 17), wrap the strap around the tree trunk, and connect to opposite side (Fig. 17). Carefully tighten the Ratchet Strap (Ratchet Strap C) securely.

STEP 11: You are now ready to use your ladder stand!

**ATTENTION!! WHEN YOU SEE A "⚠ WARNING!" BE SURE TO HEED THE MESSAGE!
THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!**

LADDERSTAND WARNING

Although Bolderton Treestands are manufactured with the highest standards, regular maintenance is required for the up-keep of your product. Regular maintenance is the responsibility of the consumer; we recommend that you replace all ratchets and stabilizer straps for your treestand at least annually, cables at least every two years, and ALL hardware at least every three years. If at any time there is a defect with any part of your treestand, we insist that you replace the part prior to using the stand. Improper or incorrectly performed maintenance or repair, including the use of unauthorized replacement parts, will void all warranties. Replacement parts may be ordered by calling customer service at 952-955-9263.

Storage and care of your stand: Your new treestand is factory finished with state of the art power coating that guarantees years of trouble-free service. It is recommended that you store your treestand out of direct sunlight and out of any other harsh environmental conditions that may adversely affect its performance.

 **WARNING!** Prior to climbing, make sure that all the ladder sections are firmly connected with the proper hardware (snap pins) in place. Make sure none of the sections have become separated. If they are, do not climb the ladder. With the help of two (2) other adults, lower the stand back down to the ground and reattach the ladder sections and reinstall the hardware in the manner previously described. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** Prior to attempting to climb a ladderstand for the first time, make certain the feet are secured into the ground (very bottom portion of the bottom ladder section), and planted in level ground. If they are not firmly planted in level ground, DO NOT climb the ladder. With the help of two (2) other adult, lower the stand and find a suitable location to safely install the ladderstand. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** Before attempting to climb the ladder stand, bounce on bottom ladder section to set the ladder into the ground. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** Always lean forward while climbing and securely attach your full-body fall arrest harness tree belt to the tree prior to securing the platform to the tree. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** When climbing to secure the ratchet strap on the treestand, it is important to lean forward when climbing to keep the stand centered and secure to the tree trunk. **DO NOT** lean backwards when climbing. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** When climbing, always maintain three (3) points of contact as you ascend (climb up) and while descending (climb down). Failure to maintain three (3) points of contact puts the user at serious risk of bodily injury. Proper three (3) point contact means having either two feet with one hand or one foot with two hands on the step portions of the climbing aids and/or ladder stands at all times when climbing up or down. Failure to follow these instructions may result in serious injury or death!

 **WARNING!** This product is designed for adult use only! No one under the age of 16 should attempt to use this or any products without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

**ATTENTION!! WHEN YOU SEE A "⚠ WARNING!" BE SURE TO HEED THE MESSAGE!
THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!**

STANDARD LIMITED WARRANTY

WARRANTY: WW Industrial Corp warrants all WW Industrial Corp climbing system products and hunting accessories to be free from defects in material and workmanship for a period of twelve months from the original date of retail purchase. WW Industrial Corp warrants the enclosed hardware (where applicable) is delivered to be free from physical defects for a period of twelve months from the original date of retail purchase.

Repair Procedures, Exclusive Remedy: WW Industrial Corp will at its option, repair, or replace products not conforming to this limited warranty at no charge. THIS IS THE SOLE AND EXCLUSIVE REMEDY AVAILABLE FOR BREACH OF WARRANTY OR UNDER ANY OTHER LEGAL THEORY WITH RESPECT TO WW INDUSTRIAL CORP. If you find a product to be defective, contact the customer service department at 952-955-9263. When you receive authorization, return the product as directed at your expense. Product repairs not covered by warranty, and product updates, will be provided at a set rate.

Limitations: This warranty is void if the product is damaged by improper or abnormal use or by accident; if the product is altered or modified in any way other than those directed by official WW Industrial Corp instructions; or if any attempt is made to repair the product without authorization from WW Industrial Corp. It is solely the purchaser's responsibility to determine the suitability of these products for each particular application. WW Industrial Corp products are intended for hunting and hunting only. WW Industrial Corp products are not suitable in all events, and are not authorized, for use in any situations that might pose potentially injurious to life and health, other than those situations that the products are intended for. This warranty is not assignable or transferable.

No Other Warranties: ALL OTHER WARRANTIES AND REPRESENTATIONS, ORAL OR WRITTEN, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXCLUDED AND DO NOT APPLY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HERE OF. Except as required by law, no representative, agent or employee of WW Industrial Corp is authorized to make warranties, representations, or obligations inconsistent with or in addition to those set forth in this limited warranty.

No Damages: IN NO EVENT WILL WW INDUSTRIAL CORP BE LIABLE FOR DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES RESULTING FROM BREACH OF WARRANTY OR UNDER ANY OTHER LEGAL THEORY, even if advised of the possibility of such damages. In no event will WW Industrial Corp be liable for sums in excess of the purchase price of the product. WW Industrial Corp is thus not liable for lost profits or goodwill; downtime damage or destruction of items or equipment used with, or in conjunction with, WW Industrial Corp; personal injury or loss; or any other damages.

General: (a) This agreement is the entire agreement between you and WW Industrial Corp; supersedes any prior or different agreements, representations, or proposals; and may be changed only by written agreement with WW Industrial Corp. (b) Waiver by any party of any default or breach of this agreement will not constitute a waiver of any subsequent default or breach of the same of different kind. (c) The invalidity of any provision of this agreement shall not affect the validity of the other provisions hereof. (d) This agreement shall be governed by the laws of the State of Minnesota, U.S.A.

READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

This instruction manual complies with the ASTM F2123 - Standard Practice for Treestand Instructions.



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This BOLDERTON product(s) has been tested to rigid industry standards. Safe operation and use of this BOLDERTON product(s) is the responsibility of the user(s). Please read and follow all safe use instructions and warnings.
Failure to follow these may result in serious injury or death!

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