

Installation Guide and Support Manual

PHOENIX

Phase Converters

GP25PL

**GENERAL SPECIFICATIONS**

HP 5	25
KW	18.6
KVA	21.69
HZ	50/60
ENCL	TEFC/NEMA 4
FRAME	284T
IDLER WEIGHT	330.75
PANEL WEIGHT	40

CONSTRUCTION, DIMENSIONS, WEIGHT

ELECTRICAL PANEL	
ENCLOSURE TYPE	NEMA 4
ENCLOSURE CERTIFICATIONS	UL 508A (CSA C22.2 No. 14-13.), TUV, CE.
COLOR	Light Gray
HEIGHT	20
WIDTH	12
DEPT	10
MOUNTING	WALL MOUNT

SINGLE PHASE ELECTRICAL SPECS

VOLTAGE INPUT	208-250V
MOTOR LOAD BREAKER Minimum Size	60
MOTOR LOAD BREAKER Maximum Size	120
SERVICE KVA Minimum Size	37.5
SERVICE AMPS Minimum Size	150
COPPER WIRE Minimum Size	2

THREE PHASE ELECTRICAL SPECS

VOLTAGE OUTPUT	208-230 Volts Delta
MAX OUTPUT INDUCTIVE LOAD AMPS	65
MAX OUTPUT RESISTIVE LOAD AMPS	35
VOLTAGE BALANCING	+/- 2%
WIRE SIZE MIN Idler/Generator	4
LARGEST SPINDLE MOTOR START	12.5
LARGEST COMPRESSOR LOAD START	10
TOTAL COMBINED HORSEPOWER RUN	25

Optional Feature

- 208, 460 Volt Output (includes transformer)
- AutoStart and AutoOff with load detection
- PL Model (includes Start and Stop with Built-in Mag Starter)
- GPX Model (includes WFI Cloud Controls, Timers, Energy Monitor)
- Wireless Remote ON/OFF

PHOENIX PHASE CONVERTERS

800-417-6568

CAUTION

READ INSTRUCTIONS BEFORE OPERATING

READ FIRST - BEFORE INSTALLATION

- **Most important step to know.**
- NEVER Start the phase converter with a load, this includes transformers.
- Make sure you have the incoming service to start the phase converter, call your electric company verify the KVA size of the transformer, that KVA number should be larger then the HP of the idler motor.
- **DO NOT use WIRE NUTS for any connection, use the bolt down lugs. Check all make sure all connections even factory connections to the power block are secure, also recheck connections after a few week of using the converter.**
- **When powering up the unit, if the idler does NOT come up to FULL SPEED, then shut the phase converter down right away. If you don't understand then call us or a qualified electrician. if you do not turn the unit off you have a chance to damage the idler motor that will not be covered under warranty.**
- Must be installed by a license industrial electrician, our guidelines are not to supersede local and state laws.

Power requirements

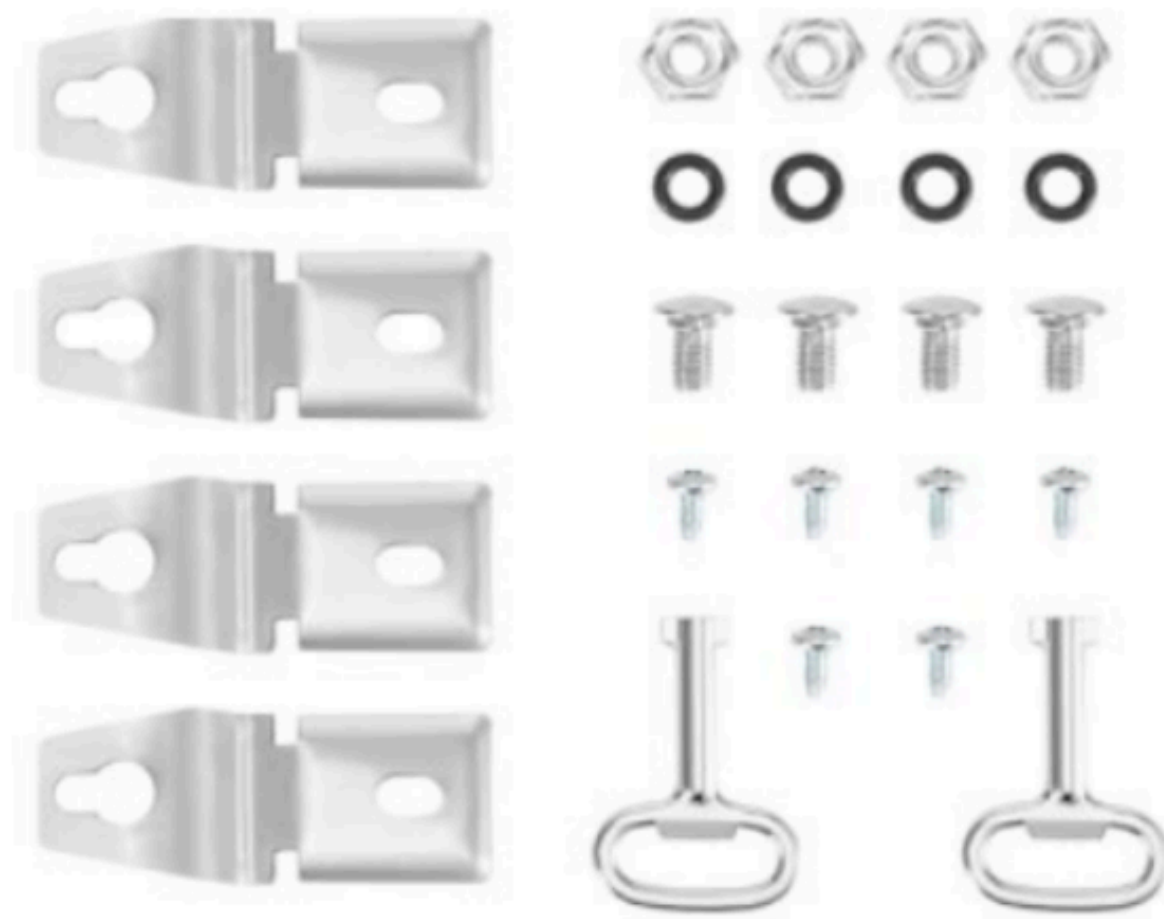
- You will need to use a **motor load** type breaker. NOT a quick blow or trip breaker.
- Sizing a breaker for a single machine with an inductive load (motors) double the amps size of the machine. Example if the equipment pulls 20 amps use a 40 amp breaker.
- Sizing the equipment for multiple machine double the amp of the largest machine and add the the other machine that will run at the same time. Example; 20 AMP Lathe. 9 amp saw, 6 amp milling machine. $20 \times 2 = 40 + 9 + 6 = 45$ amps, use the next standard size breaker which would be 50 Amps two pole breaker.
- Use the chart to make sure you don't go over or under the Minimum and maximum size allowed. For rural areas increase the minimum size breaker by 20% Click on the next picture to see this chart.

GP25

WIRE AND BREAKER SIZES	
SINGLE PHASE	2 under 50 feet
IDLER MOTOR	4 AWG COPPER
BREAKER/FUSE	40 MIN / 125 MAX

Mounting the Phase Converter Panel

Mount the enclosure first, to a non-vibrating surface, there are two options provided for mounting, next install the back plate with the four nuts provided. Mounting the phase converter panel near the breaker panel is recommended the larger wire is you single phase line, that is best to keep as short as possible. Every 50 feet you will need to increase the size of the single phase wire.



Additional mounting brackets and hardware are inside the enclosure.



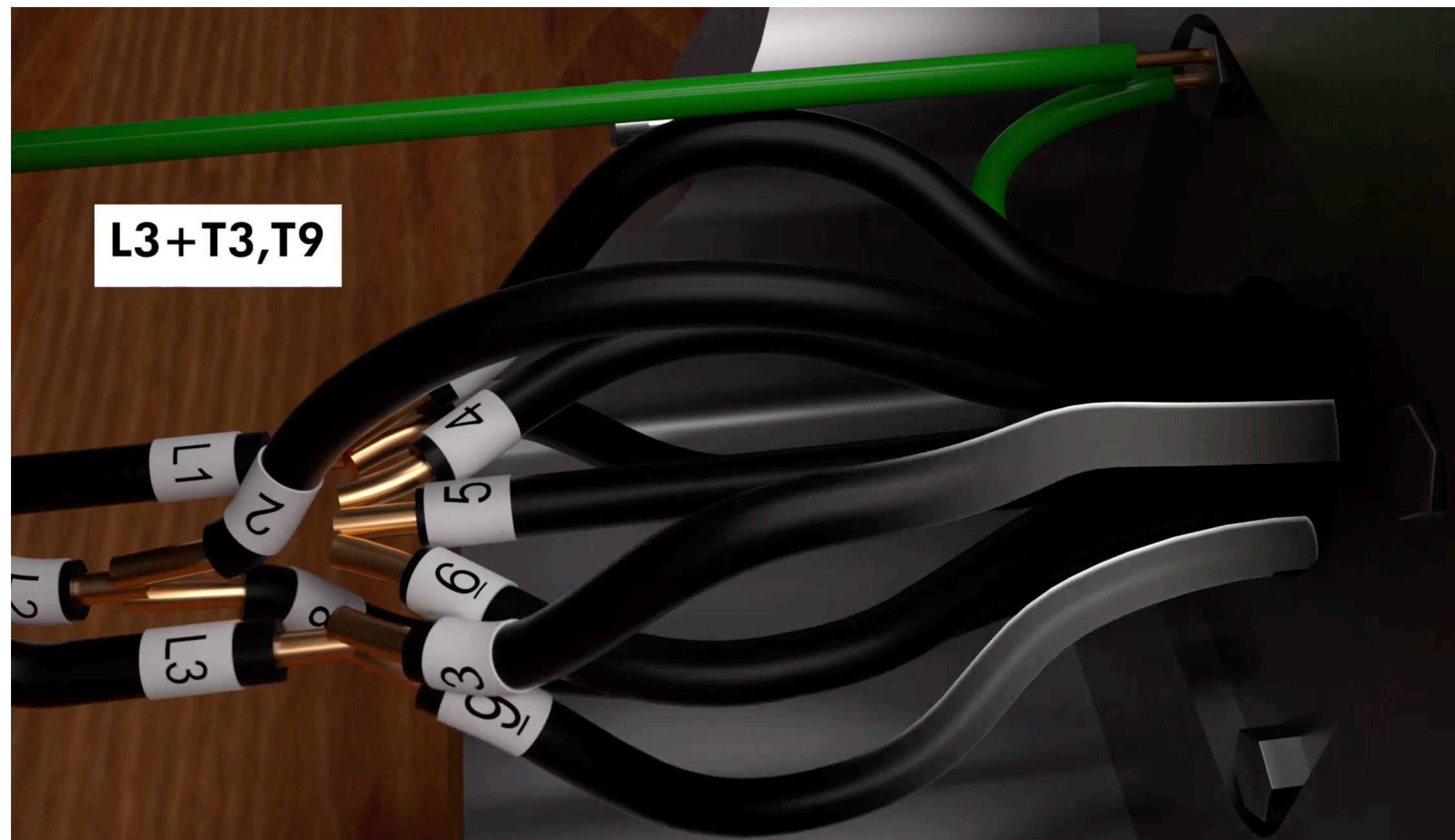
Indoor or outdoor enclosure



CONNECTING THE IDLER MOTOR WIRES

THIS IS JUST A ILLUSTRATION OF WHAT WIRES GET CONNECTED TOGETHER, **DO NOT USE WIRE NUTS**, USE BOLT DOWN LUGS

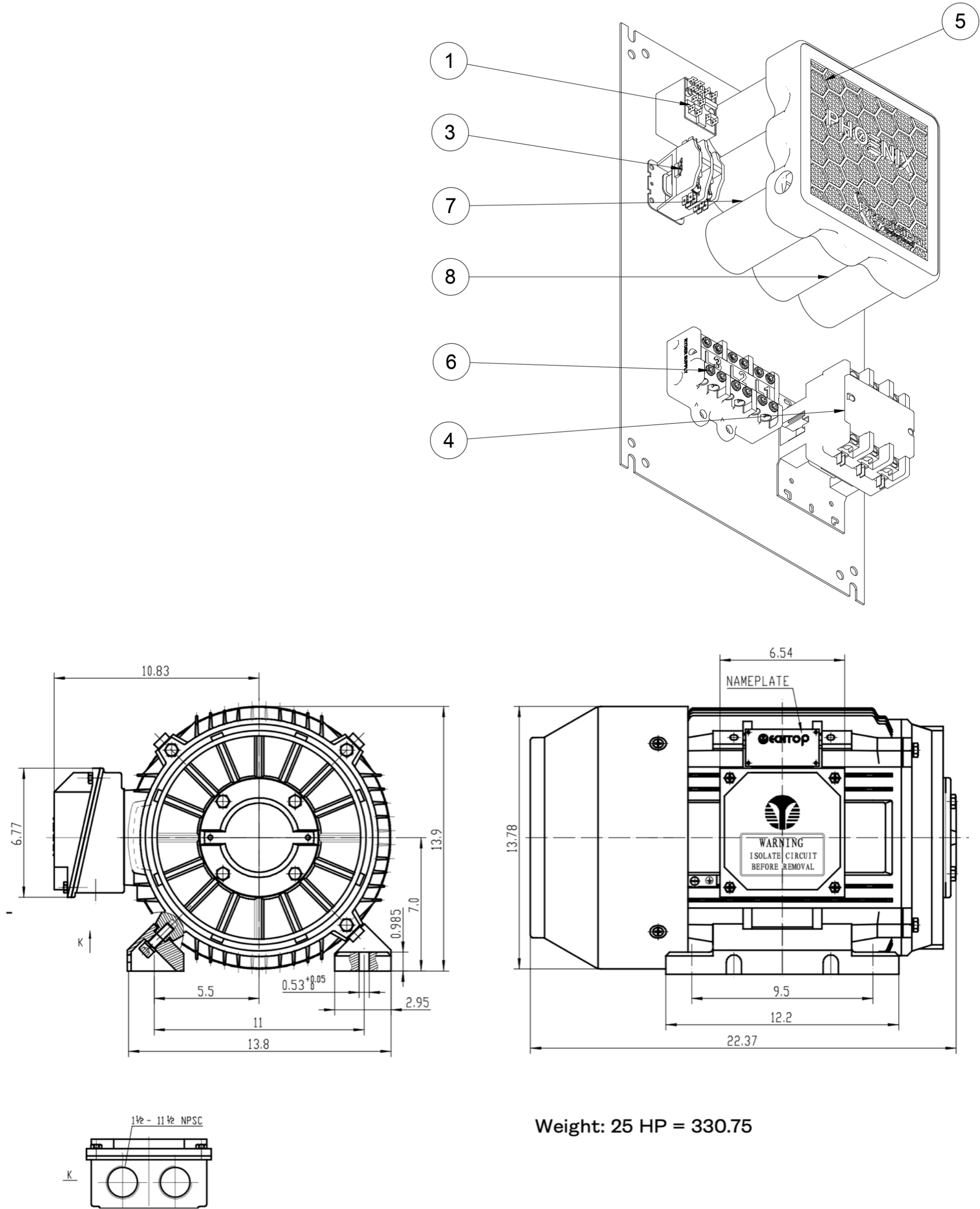
IF YOU HAVE 9 LEADS AT
THE MOTOR CLICK HERE



IF YOU HAVE 12 LEADS AT
THE MOTOR CLICK HERE



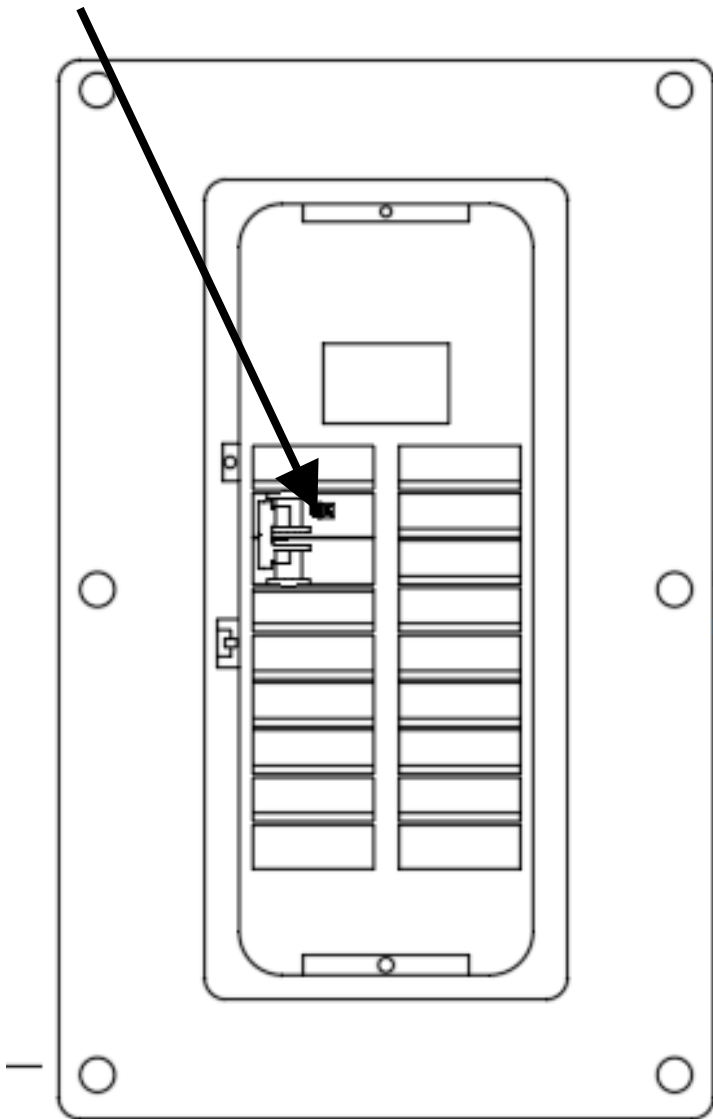
25 HP Rotary Phase Converter Components				
Item Number	Description (Click on the description to visit the link to that item)	Quantity in Model	Price	SKU# (Click on 3D viewing)
1	Relay	1	47.00	GP90-66
3	2 Pole Contactor	1	28.00	GP2P30A
4	3 Pole Contactor 60 amp - 230V	1	52.84	C360C
5	9 Bank Start and Run Capacitor Holder Only with Base	1	239.00	CB409HO
6	3 Phase Power Block	1	45.00	RS2540
7	630 MFD 220V Start Capacitor	3	24.14	PTMJ630
*	100 MFD 370V Run Capacitor	1	26.00	TRC100
*	Complete Capacitor Bank Assembly - Prewired	1	390.00	CP309
*	Complete Back Plate Assembly - Prewired PL Model. (with Start and Stop Button)	1	1574.50	CBA25PL
*	Complete Panel with NEMA 4 Enclosure - Prewired PL Model (with Start and Stop Button)	1	1748.50	GP24PLPO
*	Idler Motor	1	1764.00	
*	Complete Unit Phase Converter Panel (PL Model) and Idler/Generator Motor	1	3497.00	GP25PL



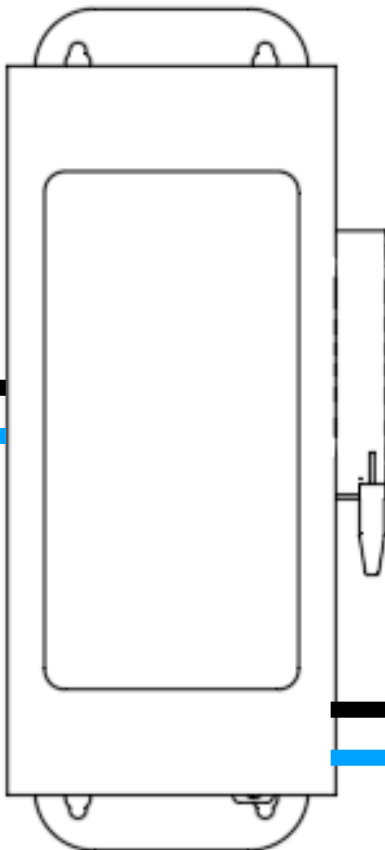
PL AND PH MODELS

MUST BE INSTALLED BY A INDUSTRIAL LICENSED ELECTRICIAN

Motor Load Breaker should be size
Twice the full load amps of your
equipment

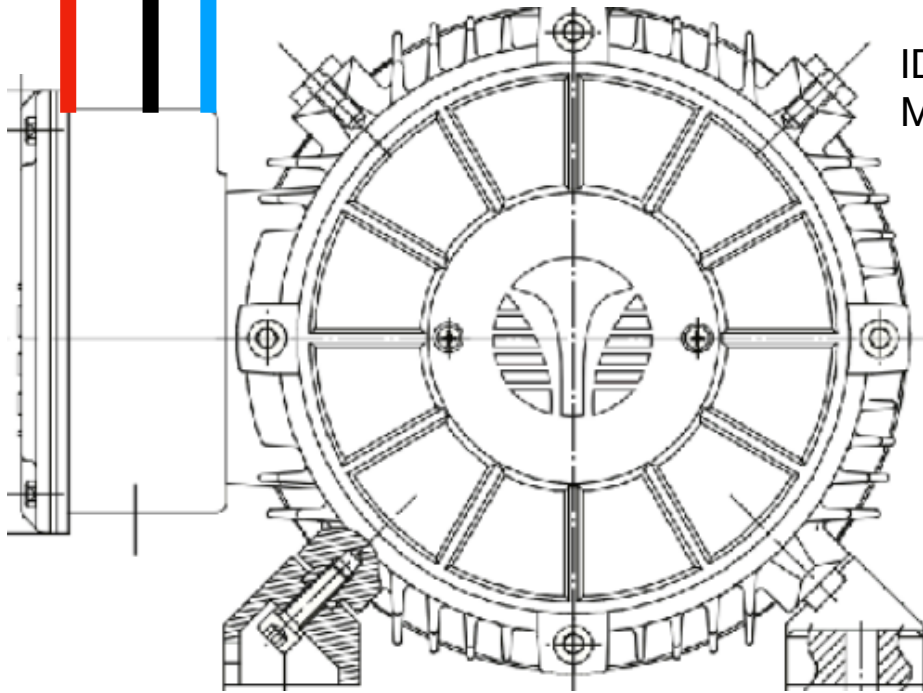
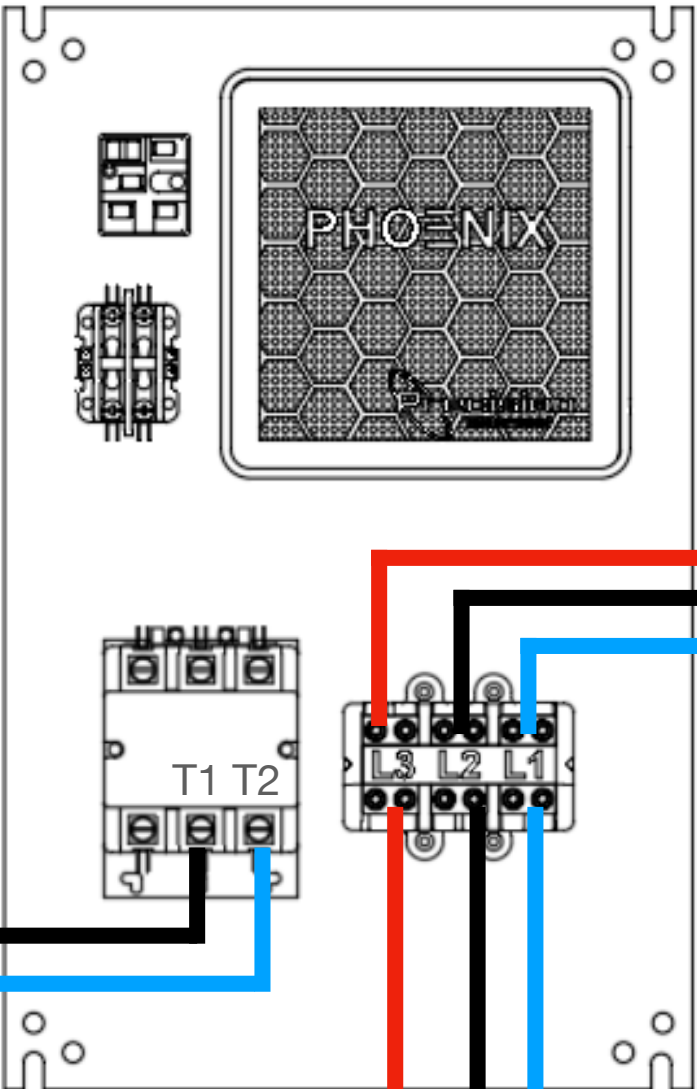


SINGLE PHASE CIRCUIT
BREAKER PANEL

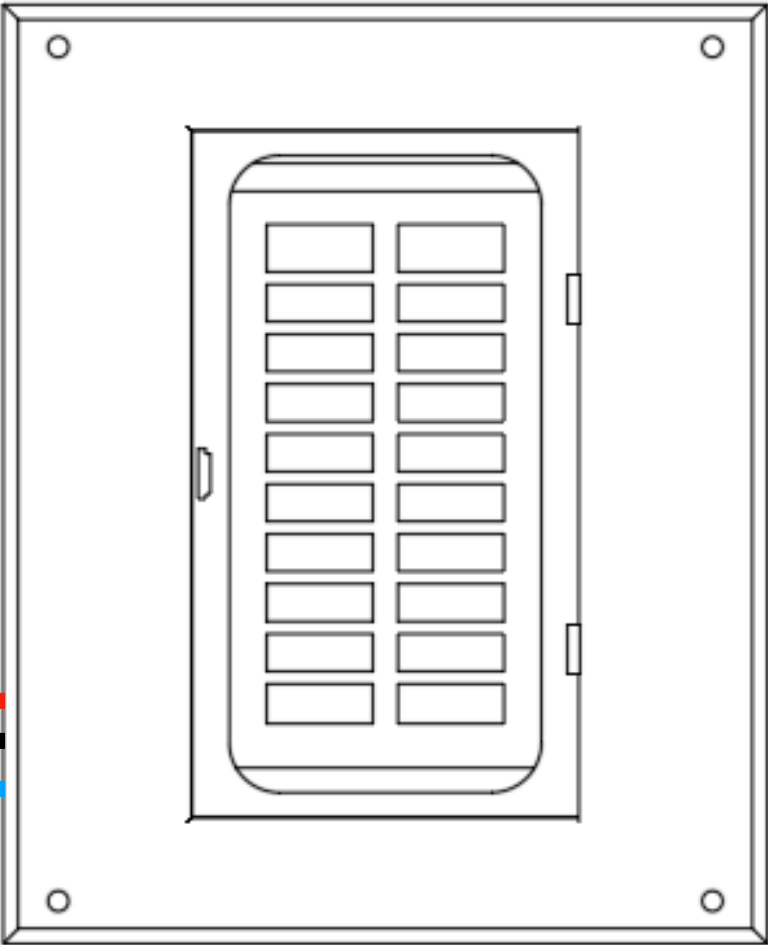


DISCONNECT
SHOULD BE USED
IF YOUR RUN IS
OVER 50 FEET

PHASE CONVERTER PANEL



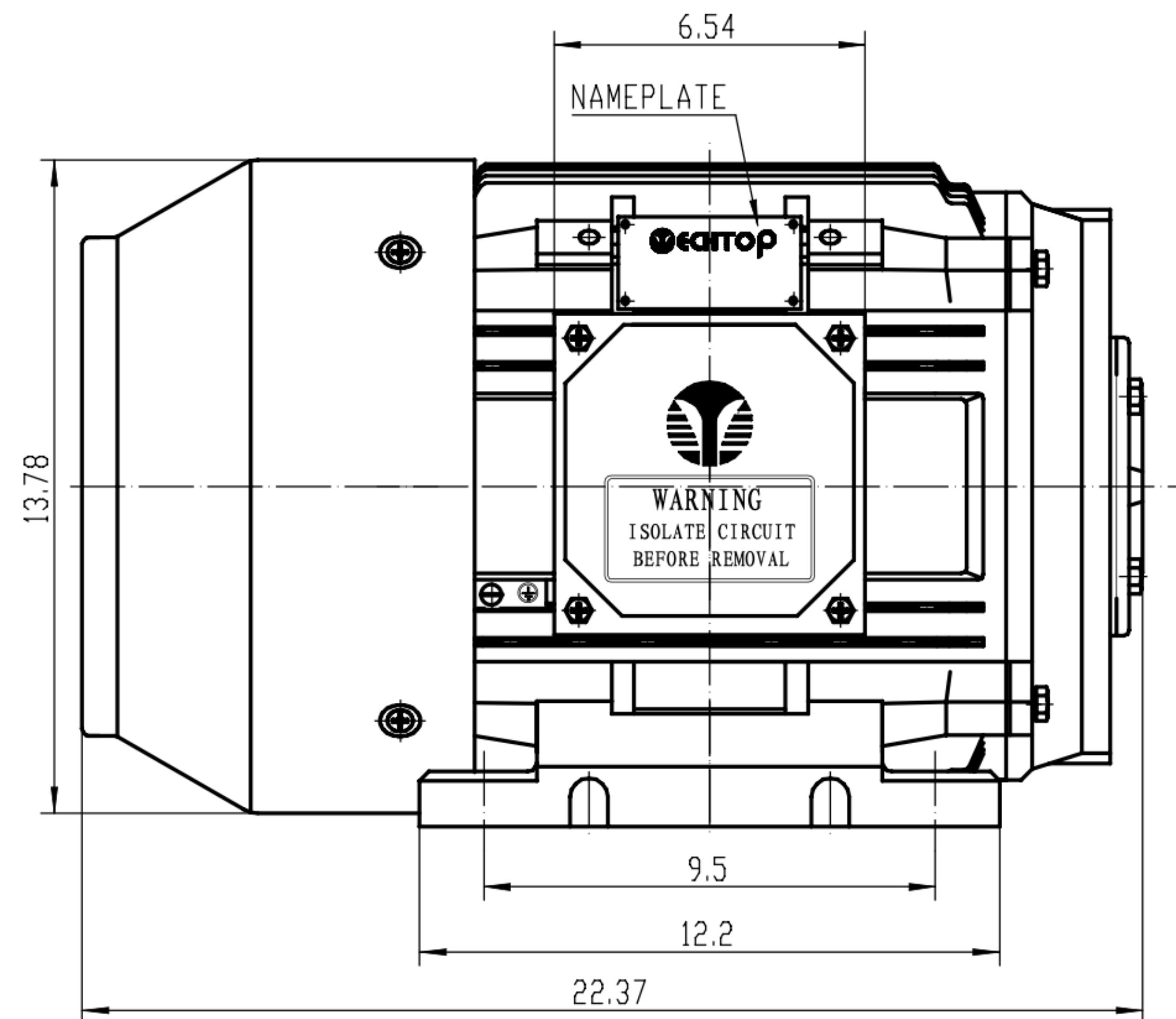
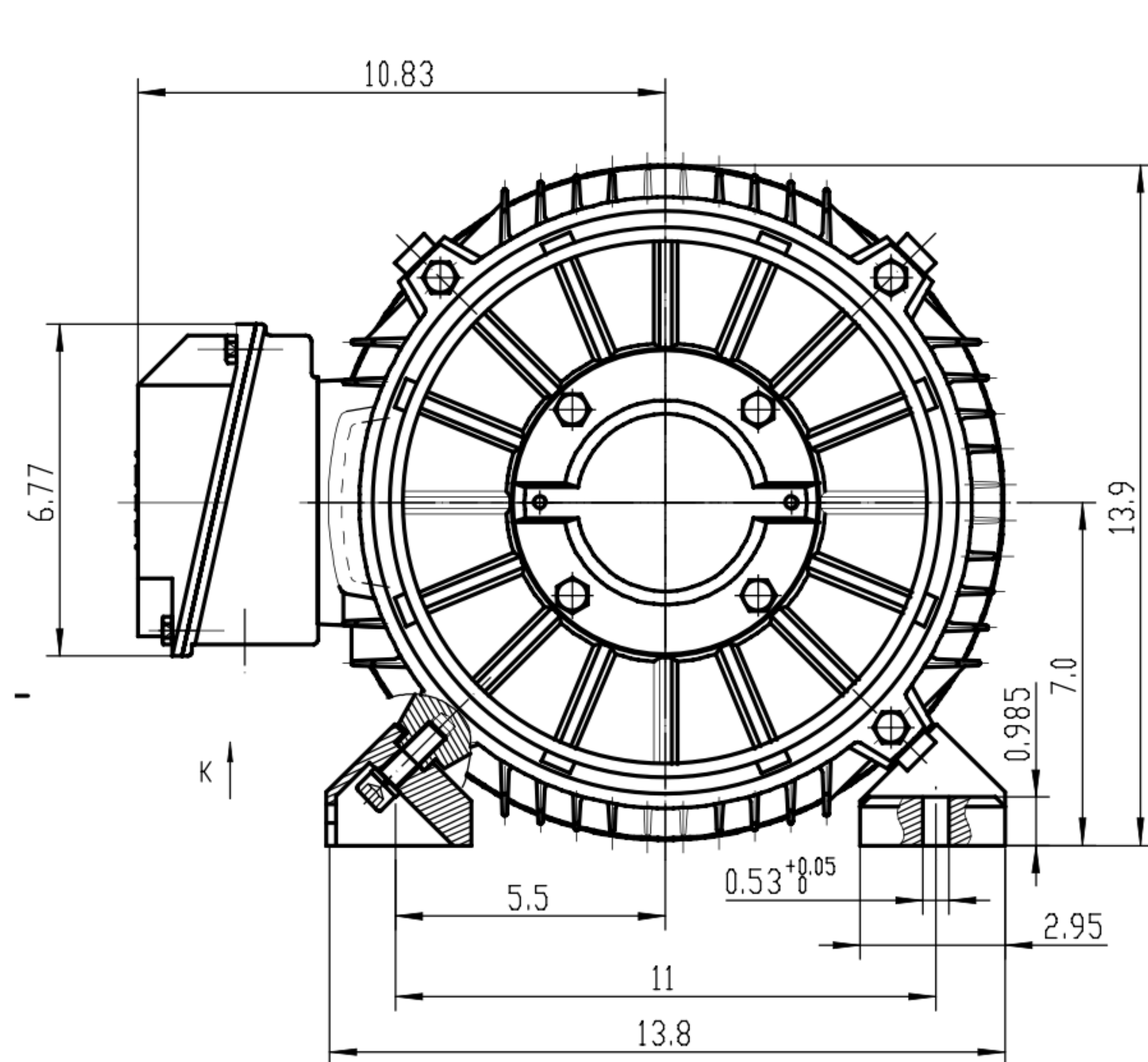
IDLER/GENERATOR
MOTOR



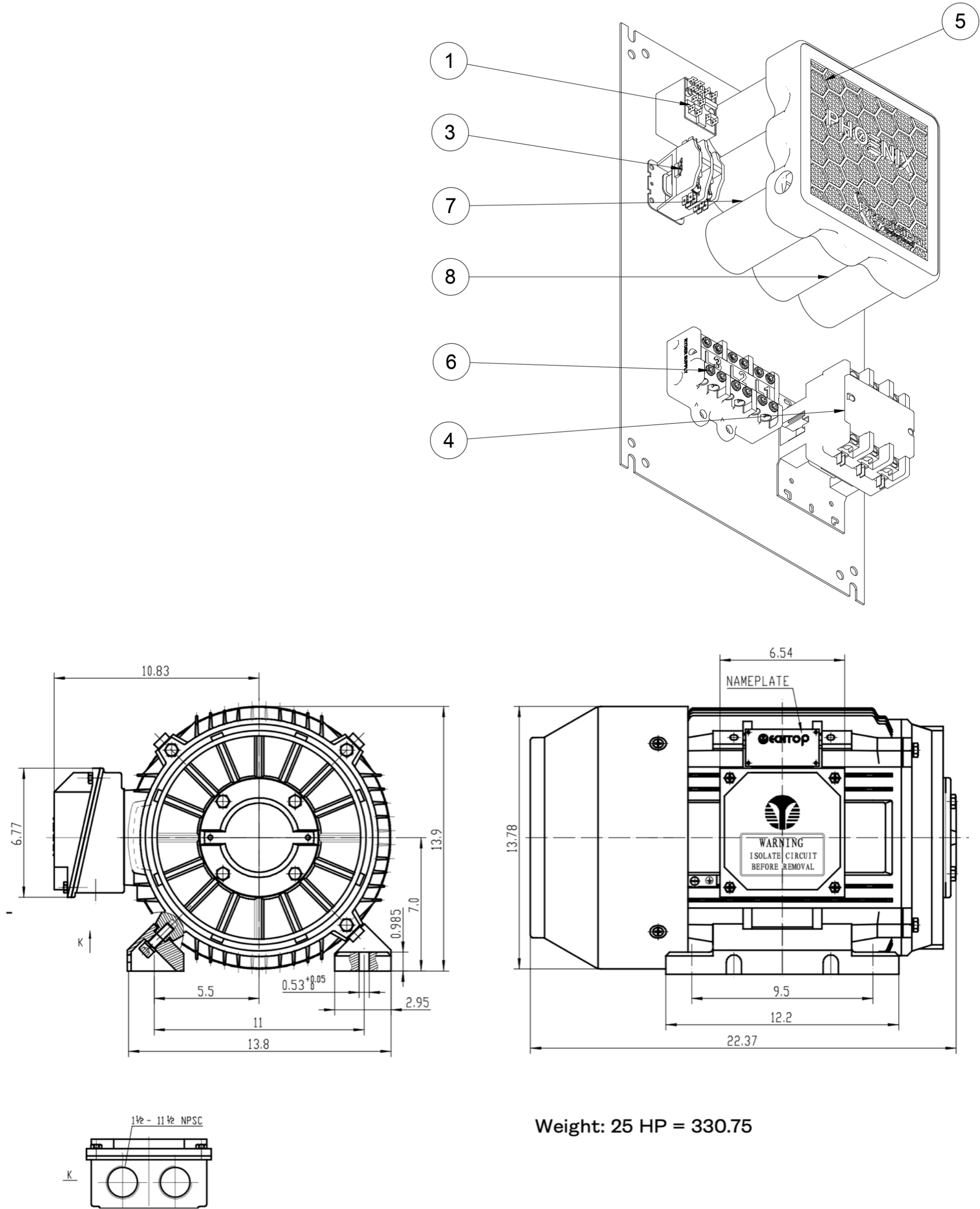
LOAD CENTER,
3PH BREAKER
PANEL, OR
EQUIPMENT

230V Connection for NL and PL Models (low voltage)

460V Connection for NH and PH Models (high voltage)



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