

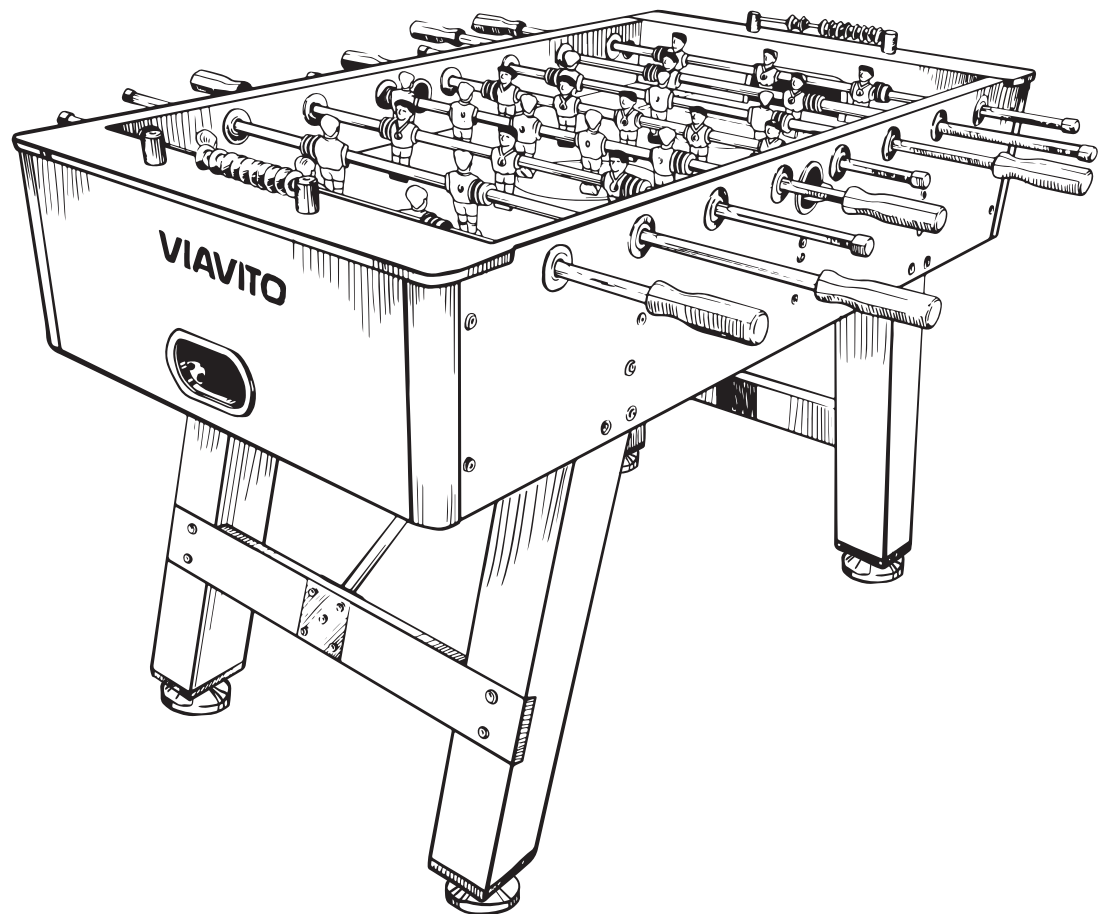
VIAVITO[®]

Owner's Manual.

FT500

Football Table

www.viavito.com





Congratulations on purchasing your very own **FT500** Football Table.

You have chosen a high-quality, safe and innovative product, and we are certain it will keep you entertained for hours.

Please take the time to read this owner's manual as it will help you to get the most out of your new product.

For more information, or if you require any assistance please email us at **support@viavito.com**

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Safety Information.

- Please read all the instructions carefully before using this product.
- Retain this manual for future reference.
- The specifications of this product may vary slightly from the illustrations and are subject to change without notice.

IMPORTANT SAFETY NOTICE: **note the following precautions before using the product.**

- 01** Assemble the product exactly as per the instructions in this manual. We recommend that two adults work together to assemble this table.
- 02** Check all the screws, nuts and other connections before using the table for the first time and ensure that it has been built correctly and is safe to be used.
- 03** Set up the table in a dry, level place and keep it away from moisture and water.
- 04** DO NOT use cleaning products such as detergents. To clean the table only use a clean cloth.
- 05** This product is for home use only.
- 06** This is not a toy and is intended for use by or under the supervision of adults.
- 07** Choking hazard! Keep small parts and polybags away from children during and after assembly.
- 08** Do not place anything on the top of the playfield.
- 09** Please keep in mind that player rods are constantly moving in and out during play. To maintain personal safety and avoid injury, do not get too close to the table when pushing and pulling the rods to reposition your players.

SAFETY STANDARDS



Assembly.

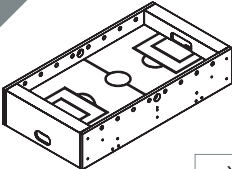
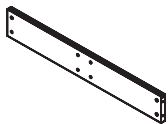
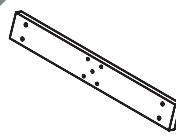
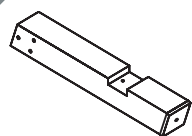
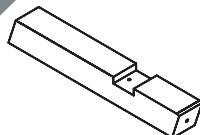
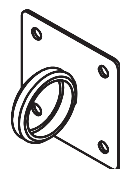
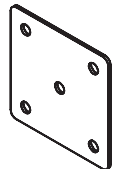
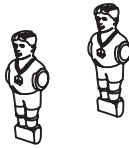
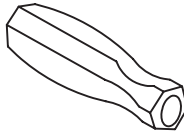
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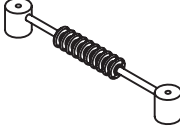
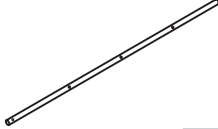
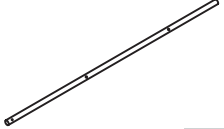
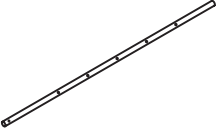
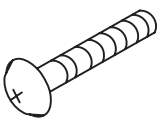
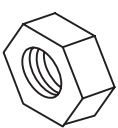
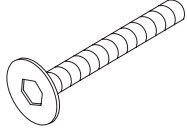
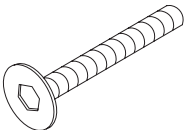
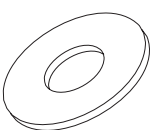
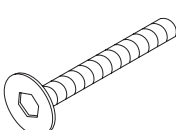
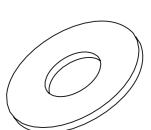
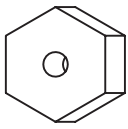
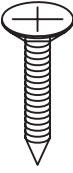
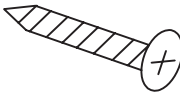
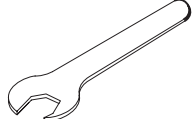
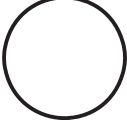
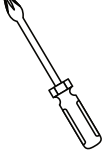
Before you begin the assembly, remove all of the contents from the box and make sure that you have all the parts listed and in correct quantities. This will ensure the quickest and most organized assembly.

Please Note: To assemble the table you

will need a Phillips-head screwdriver (not included).

An electric screwdriver can be used in the assembly. Set it to a very low torque and use with extreme caution to prevent damage to the product.

 #1 x1 Assembly Frame	 #2 x1 Support Brace	 #3 x2 Leg Panel	 #4 x2 Leg Type A
 #5 x2 Leg Type B	 #6 x2 Support Strut	 #7 x2 Metal Plate with Ring	 #8 x4 Metal Plate
 #9 x4 Leg Leveler	 #10 x4 Stop Ring	 #11 x16 Rod Bumpers	 #12 x16 Plastic Rod Washer
 #13 x11 Players	 #14 x8 Rod Handle	 #15 x8 Rod End Cap	 #16 x2 Ball Entry Cup

#17  x2 Soccer Ball (Black/ White)	#18  x2 Scorer	#19  x2 3-Man Rod	#20  x2 2-Man Rod
#21  x2 5-Man Rod	#22  x26 M4X28mm Bolt	#23  x26 M4 Nut	#24  x12 1/4" *1-3/4" Bolt
#25  x14 1/4" *1-3/8" Bolt	#26  x40 1/4" Washer	#27  x12 5/16" *1-3/8" Bolt	#28  x12 5/16" Washer
#29  x14 1/4" Nut	#30  x4 F3.5X45mm Screw	#31  x6 T3.5mmx12mm Screw	#32  x1 Allen Wrench
#33  x1 Allen Key	#34  x2 Soccer Ball (White)	NOT INCLUDED  Screwdriver	

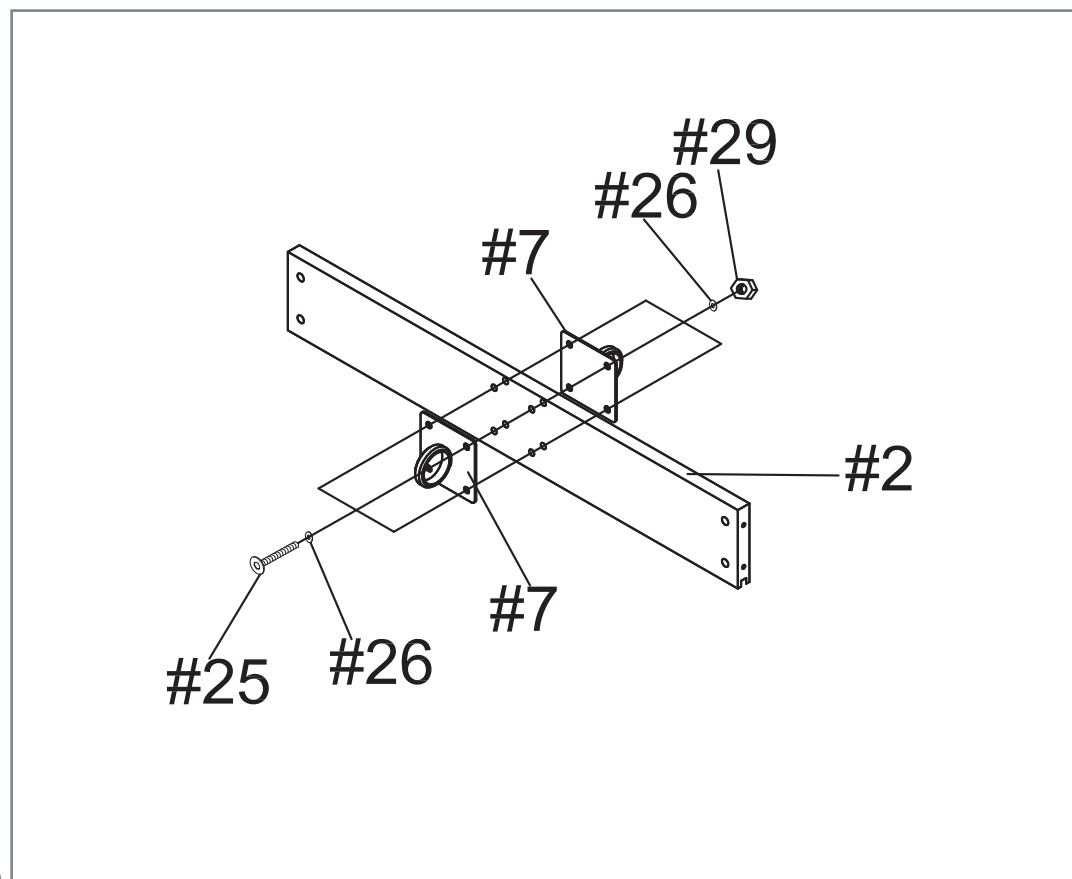
Assembly Instructions

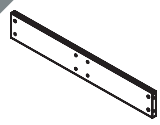
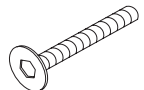
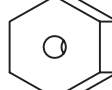
Find a clean and level surface to begin the assembly of your football table. The table will be partially assembled upside down and then turned over onto its legs. Turning over the table will require at least two strong adults.

Your table comes mostly pre-assembled. Follow these easy steps to quickly and safely put the table together and get it ready to start playing. Estimated setup time is 30 minutes.

Step One.

- 01** Attach **(#7) Metal Plates with Ring** to the **(#2) Support Brace** using four **(#25) Bolts** with **#26 Washers**.
- 02** Fasten the support brace and metal plates using **(#26) Washers** and **(#29) Nuts**.

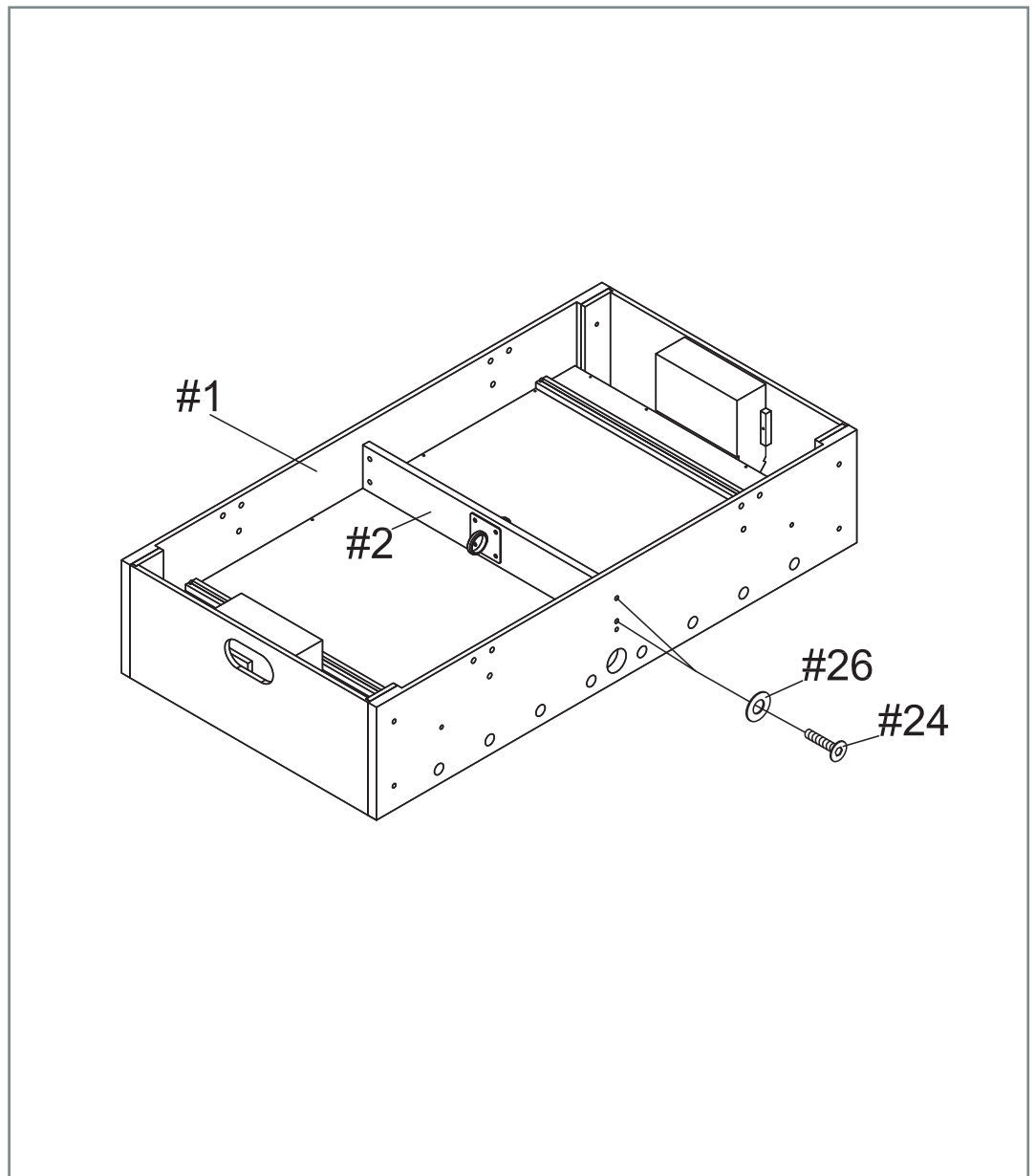
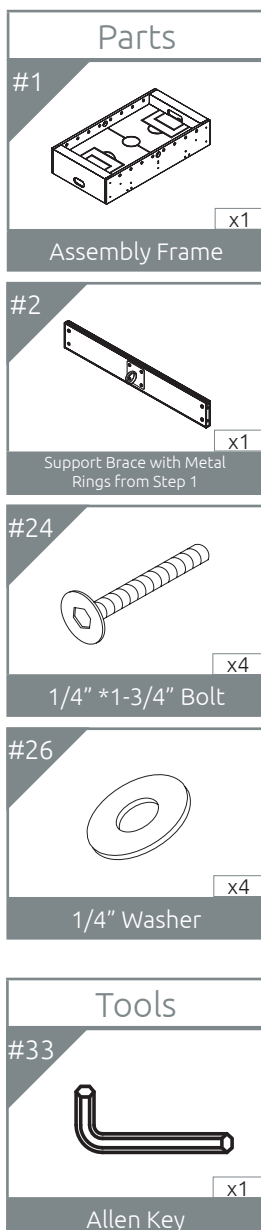


Parts	
#2	 Support Brace x1
#7	 Metal Plate with Ring x2
#25	 1/4" *1-3/8" Bolt x8
#26	 1/4" Washer x8
#29	 1/4" Nut x4
Tools	
#33	 Allen Key x1
#32	 Allen Wrench x2

Step Two.

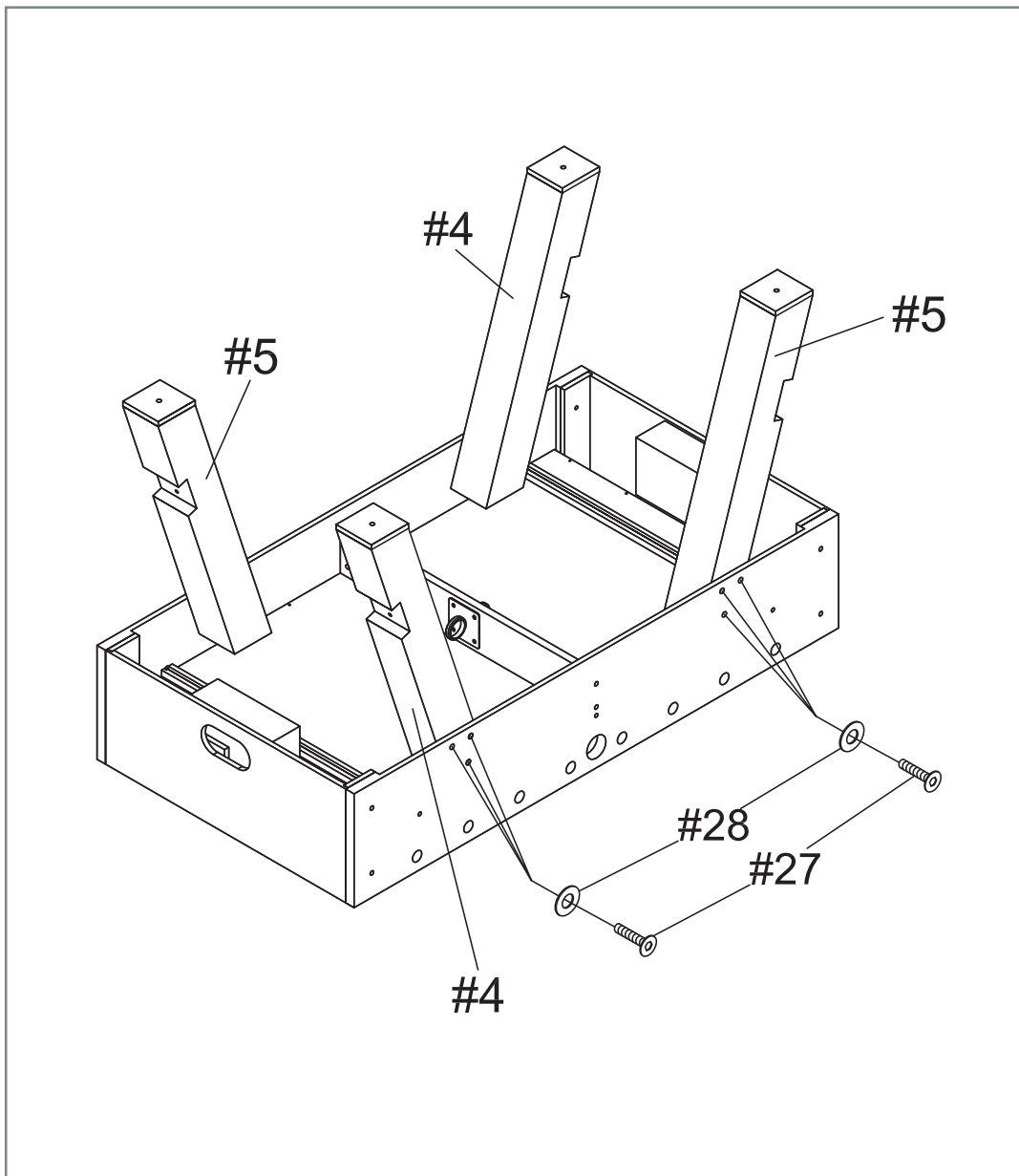
01 Position the **(#2) Support Brace** with fixed metal rings in the center of the playfield and align with pre-drilled holes in the cabinet's side panels.

02 Attach using **(#24) Bolts** with **(#26) Washers**.

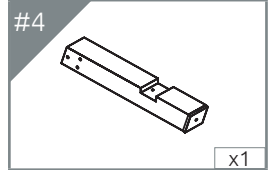


Step Three.

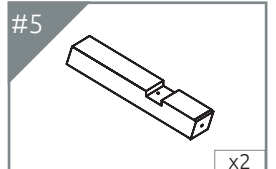
- 01** Secure **(#4) Leg Type A** and **(#5) Leg Type B** to the table as shown on the drawing below using **(#27) Bolts** and **(#28) Washers**.



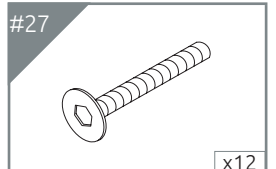
Parts



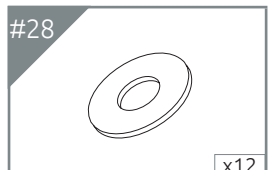
Leg Type A



Leg Type B

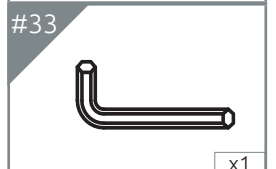


5/16" * 1-3/8" Bolt



5/16" Washer

Tools

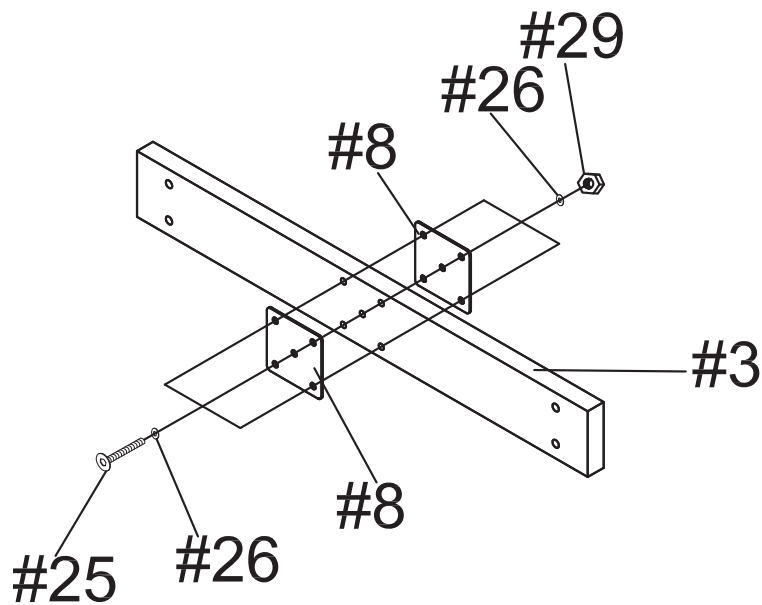
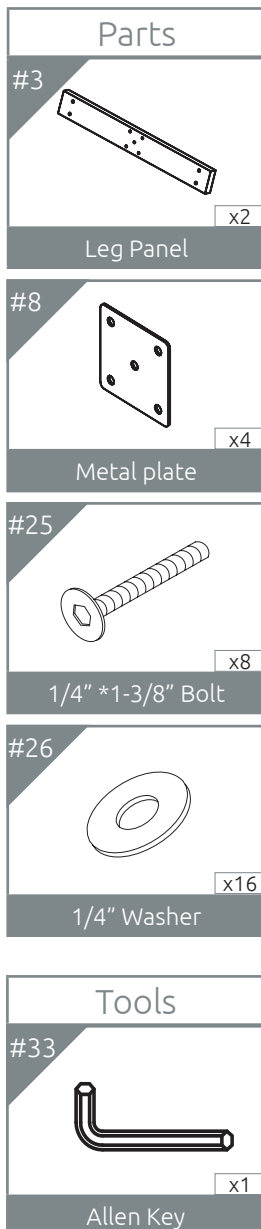


Allen Key

Step Four.

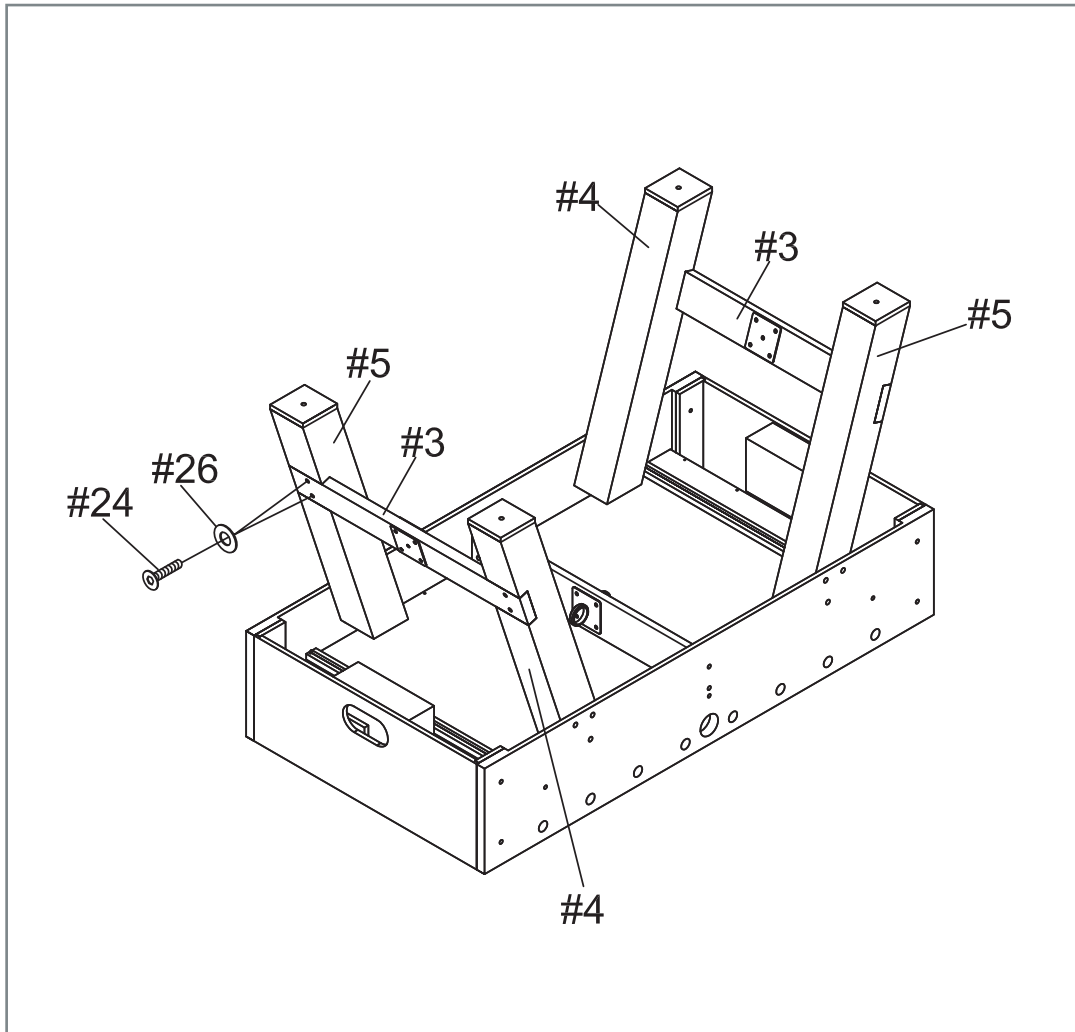
01 Attach **(#8) Metal Plates** to the **(#3) Leg Panel** using four **(#25) Bolts** with **(#26) Washers**. Fasten the leg panels and metal plates using **(#26) Washers** and **(#29) Nuts**.

02 Repeat above steps for the second leg panel.

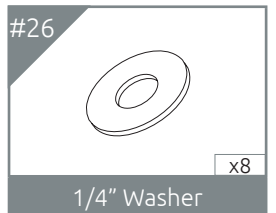
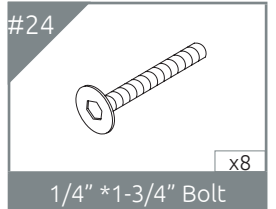
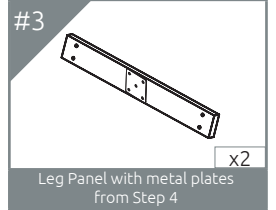


Step Five.

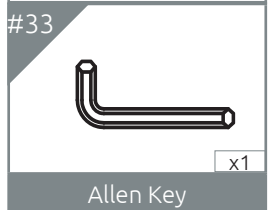
- 01** Connect Left and Right legs using the panels assembled in the previous step using **(#24) Bolts** and **(#26) Washers**.



Parts

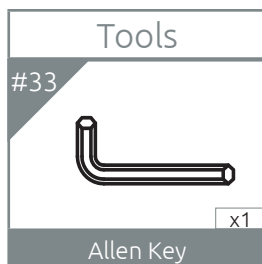
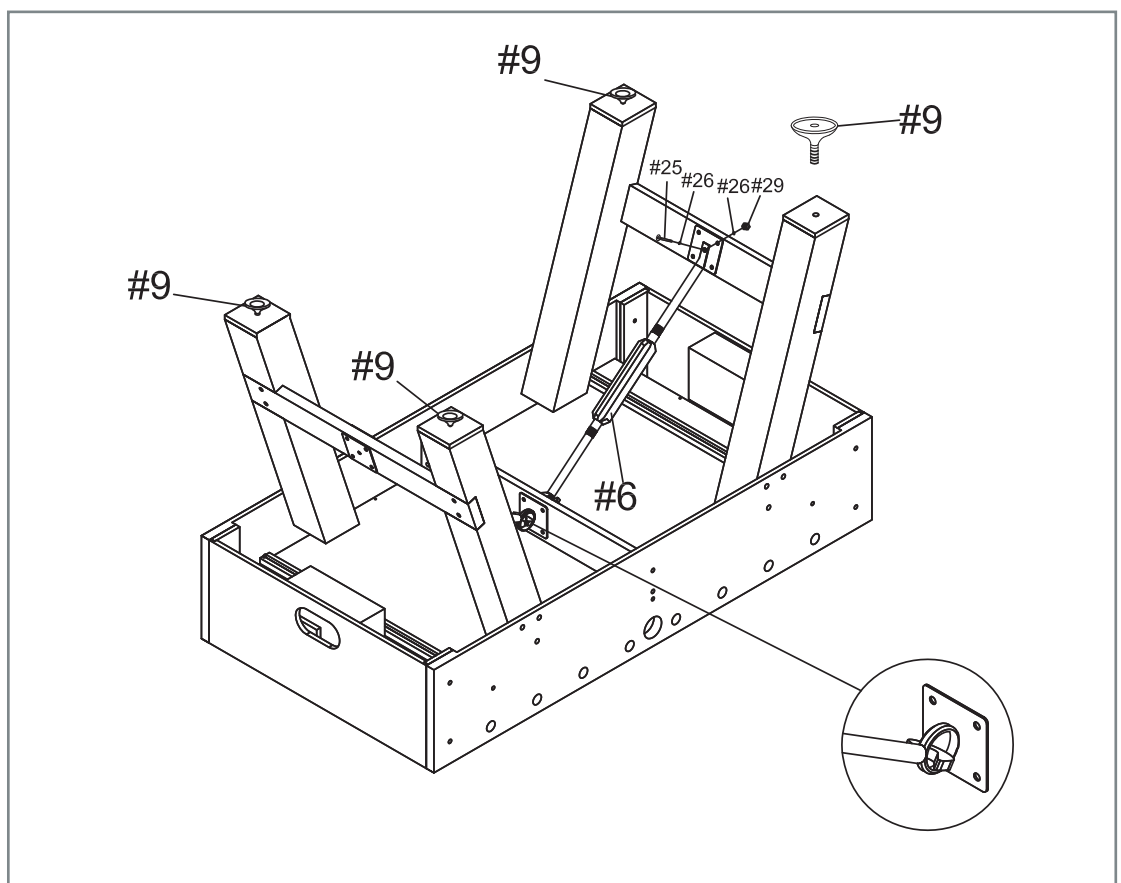
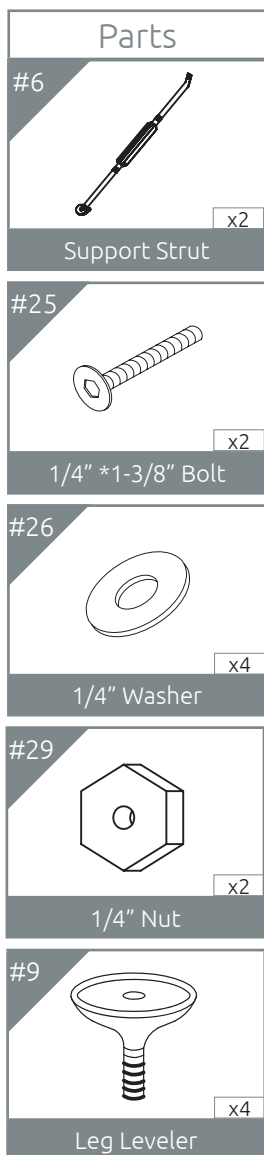


Tools



Step Six.

- 01** Using **(#25) Bolt** with **(#26) Washer** attach **(#6) Support Strut** to the metal plate of the leg panel. Tighten the bolts using another **(#26) Washer** and **(#29) Nut** on the other side of the panel.
- 02** Hook the other end of the **(#6) Support** **Strut** into the metal ring of the support brace.
- 03** Repeat as above for the second support strut.
- 04** Attach one **(#9) Leg Leveler** to the bottom of each leg.



Step Seven.

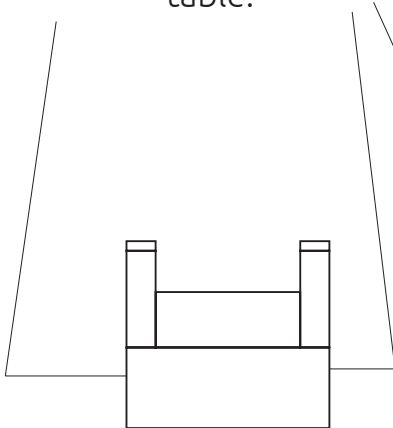
01 Turn the football table over.



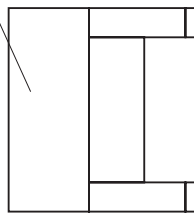
CAUTION!

- 1: It is recommended that two adults turn the table over.
- 2: Take hold of the table as shown.
- 3: Turn the table over.
- 4: Place the table on all four feet at the same time.

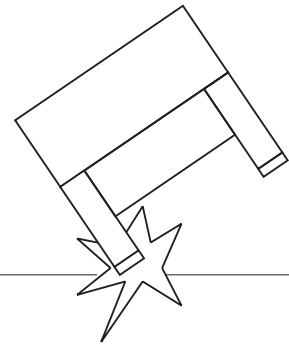
Take hold of the
table.

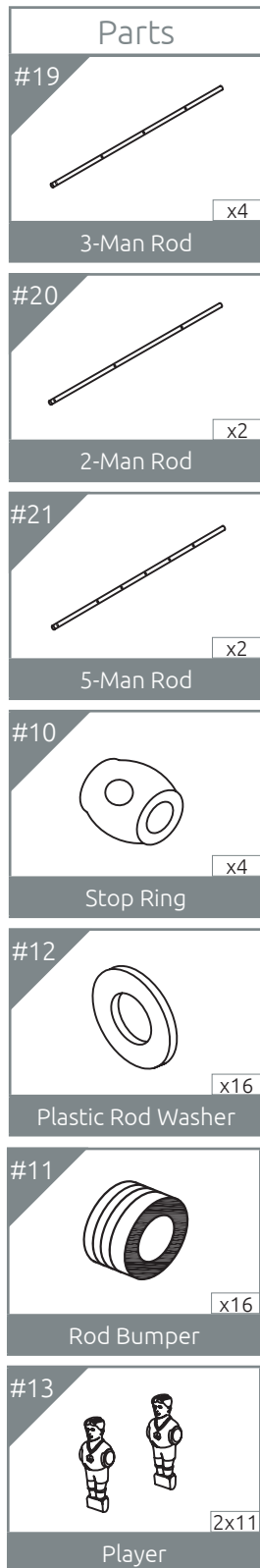


DO NOT hold the
table by the legs.



DO NOT lean the table
on its legs.





Step Eight.

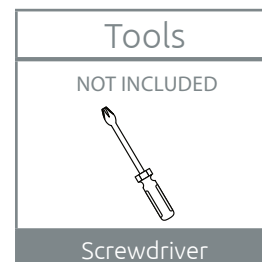
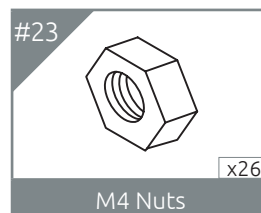
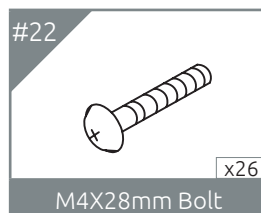
Each side has four player rods to be set in a 1-2-5-3 formation. The correct layout starting at either end is:

_____	1 home player	_____
_____	2 home players	_____
_____	3 away players	_____
_____	5 home players	_____
_____	5 away players	_____
_____	3 home players	_____
_____	2 away players	_____
_____	1 away player	_____

Goalkeeper Setup

Start by setting up a goalkeeper at either end of the table.

- 01** Take **(#19) 3-Man Rod** and insert it into the corresponding hole in the side panel. Thread the rod through just one hole and not all the way through the cabinet!
- 02** Slide onto the rod, one by one, **(#11) Rod Bumper**, **(#12) Plastic Rod Washer**, first **(#10) Stop Ring**, one **(#13) Player** (ensure your goalie is facing the right direction!) and then second **(#10) Stop Ring**, second **(#12) Plastic Rod Washer** and second **(#11) Rod Bumper**.
- 03** Align Stop Rings and Player with pre-drilled holes in the rod and screw them in place using **(#22) Bolts** and **(#23) M4 Nuts**. Now insert the rod through the hole on the opposite side of the table.

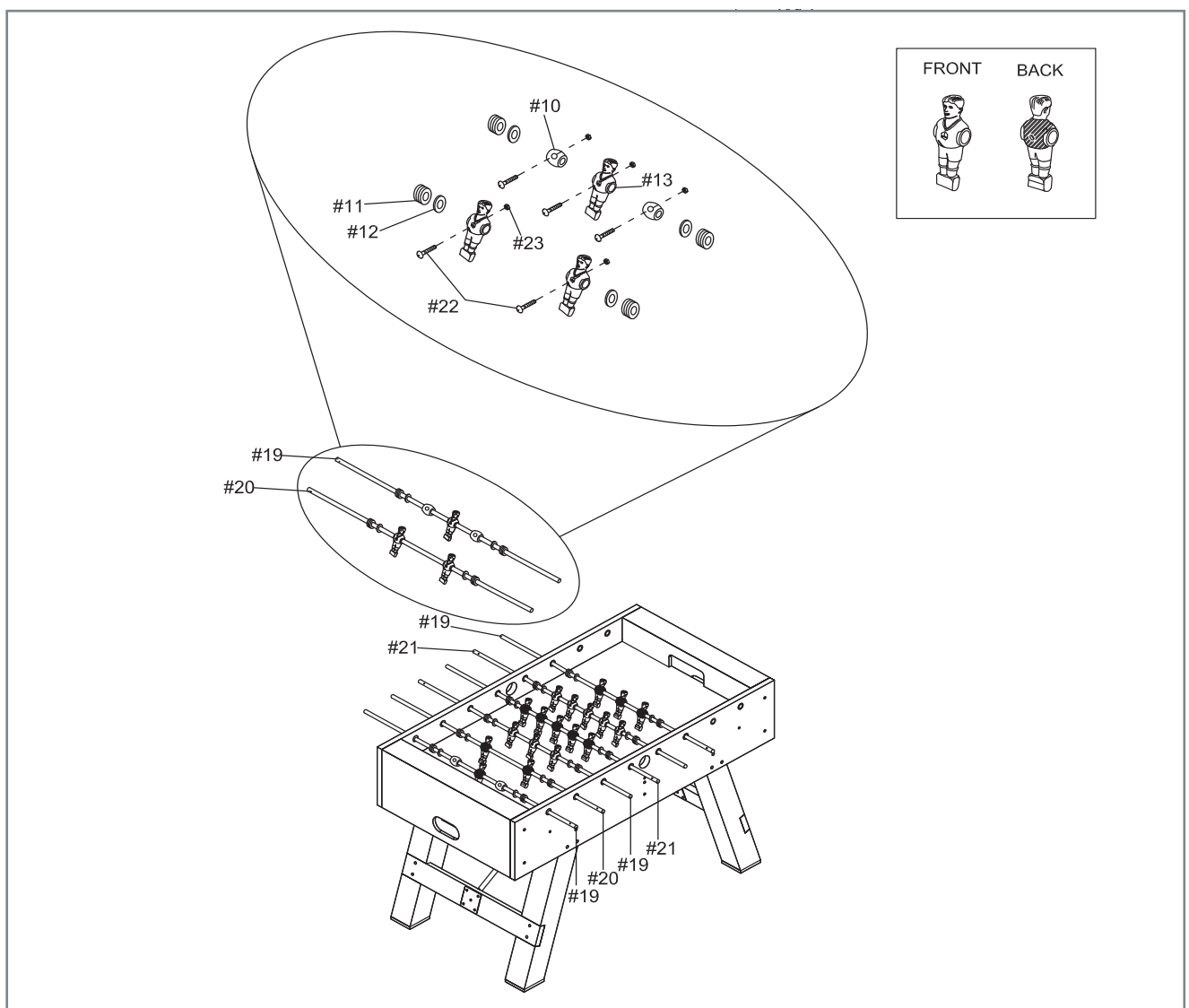


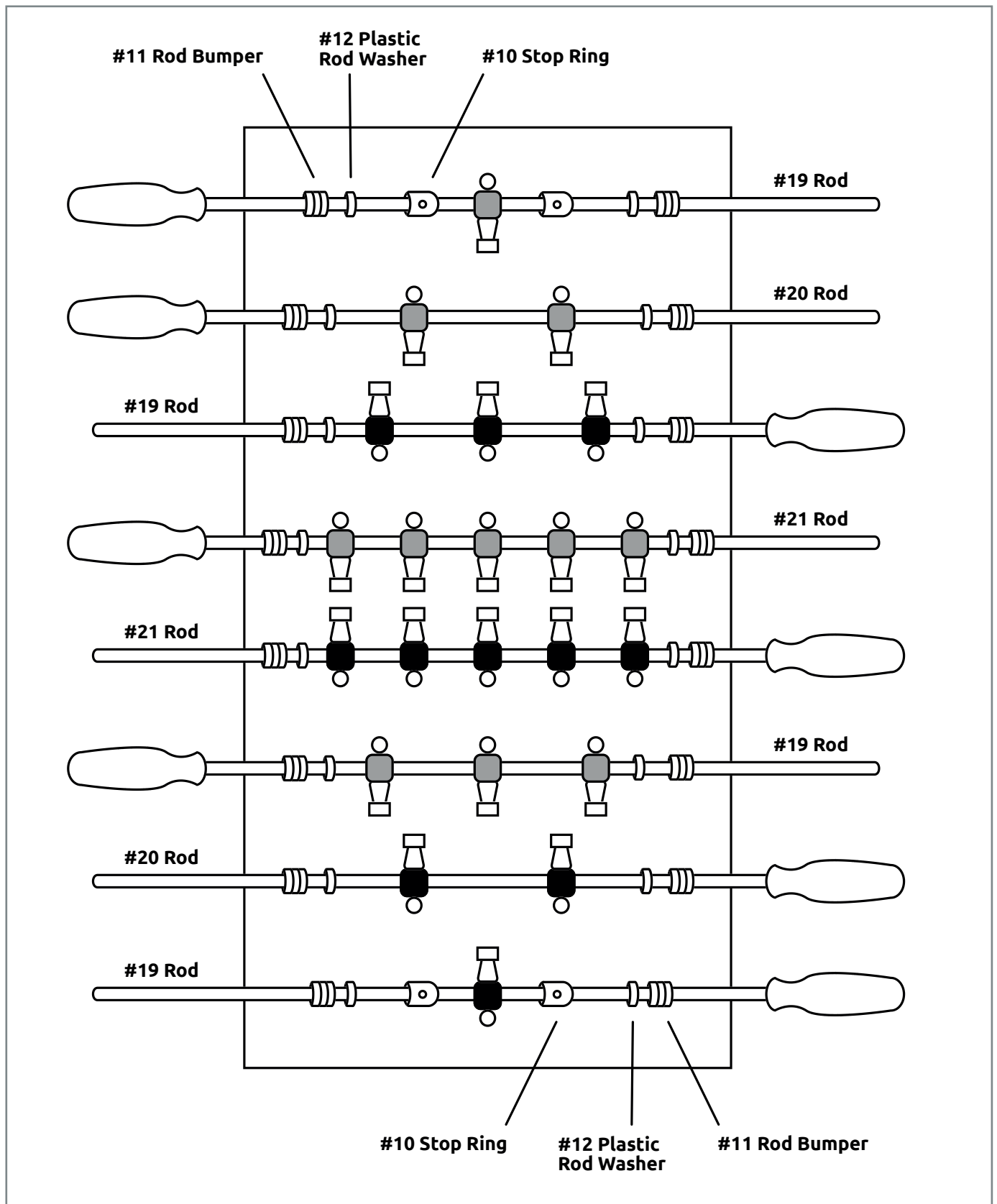
Assembly of Team Players

Note: Ensure that all team players are facing the same direction as their goalkeeper!

- 01** Insert Rods number **20**, **21** and **19** into the **second**, **fourth** and **sixth** holes respectively.
- 02** Slide onto each rod, one by one, **(#11) Rod Bumper**, **(#12) Plastic Rod Washer** and appropriate number of Black or Grey team players (item **#13**). Align players with pre-drilled holes in the rod and insert **#22** Bolts into the front of each player. Secure on the back using **(#23) M4 Nuts**.
- 03** Finish the assembly of each rod by sliding on second **(#12) Plastic Rod Washer** and **(#11) Rod Bumper**. Once complete thread the rod through the hole on the opposite side.

Repeat the above steps for remaining rods.

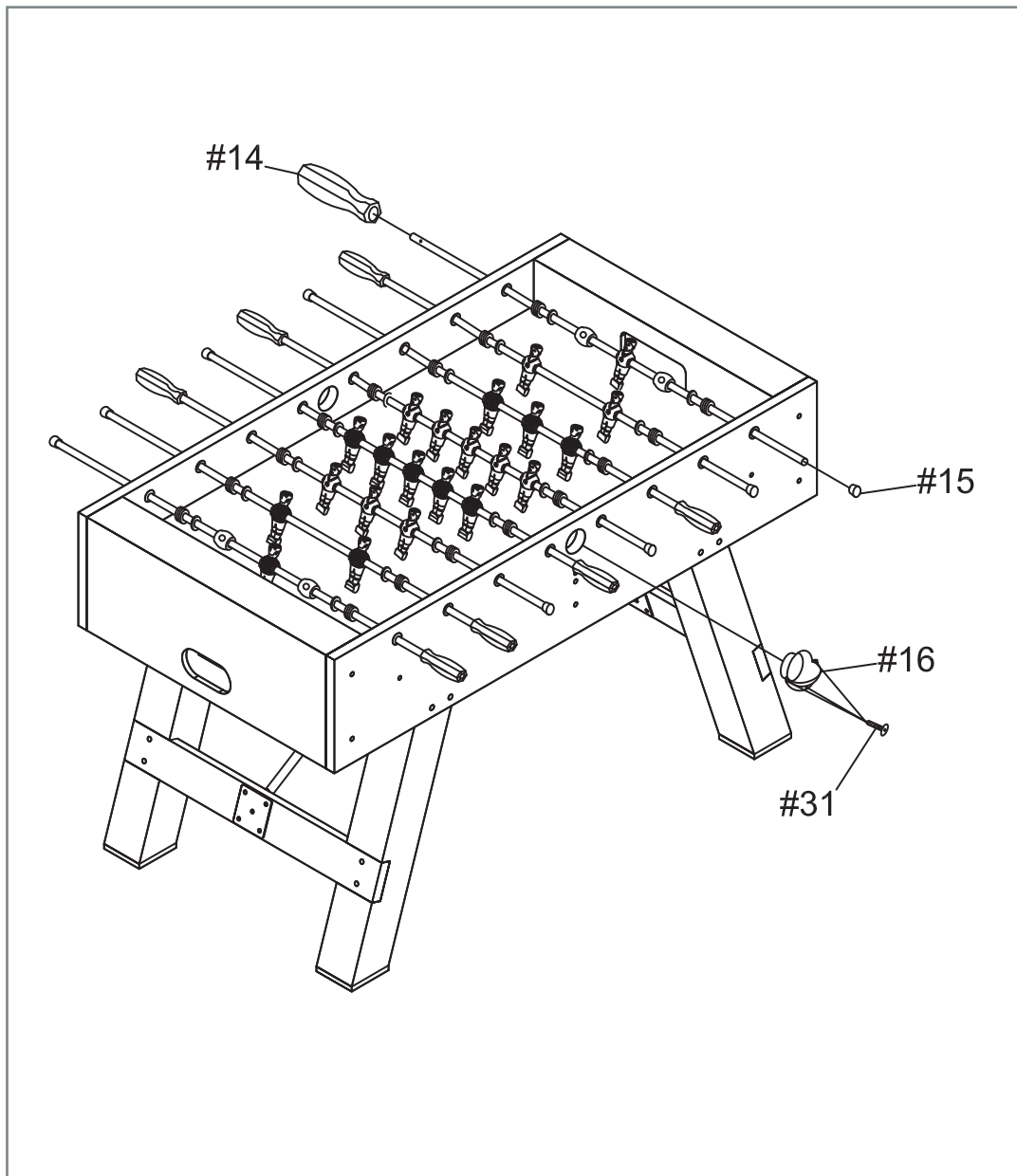




Step Nine.

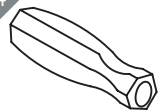
01 Push **(#14) Rod Handles** onto the player rods and add **(#15) End Caps** at the opposite end.

02 Insert **(#16) Ball Entry Cup** into the center hole of each side of the table. Secure it by screwing **(#31) Screws**.



Parts

#14



x8

Rod Handles

#15



x8

End Cap

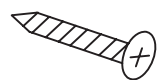
#16



x2

Ball Entry Cup

#31



x2

T3.5mmx12mm Screw

Tools

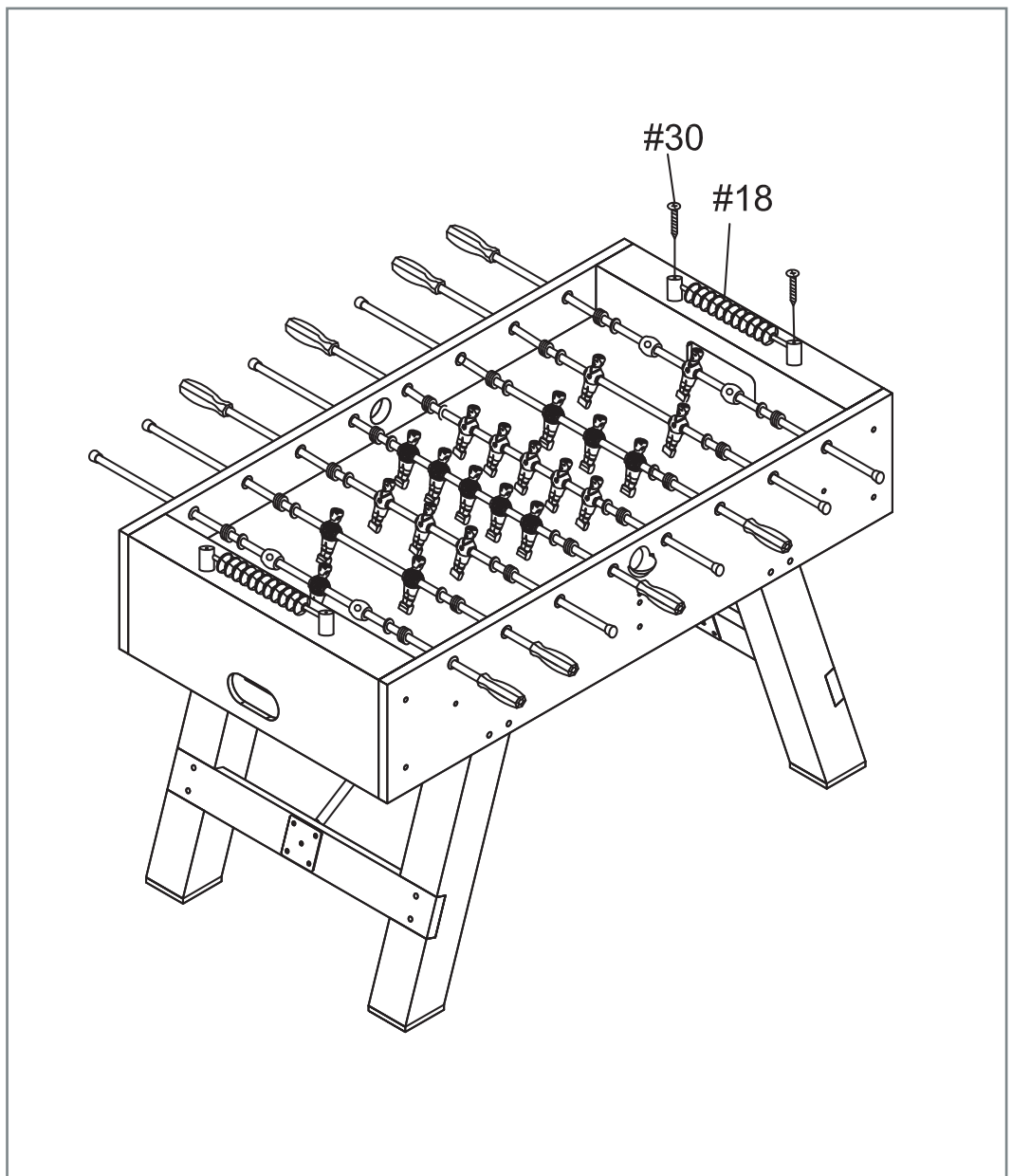
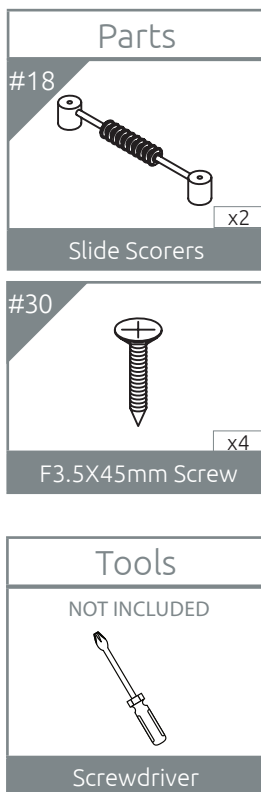
NOT INCLUDED



Screwdriver

Step Ten.

- 01** Screw **(#18) Slide Scorers** into the pre-drilled holes above each goal using **(#30) Screws**.



Maintenance and Care.

- 01** We recommend that you keep the table covered when not in use. This will prevent dust from building up and will prolong the life of your football table. If it does get dusty, use a clean, dry cloth to remove any of the loose dirt from the table. Do not use any cleaning products.
- 02** This table is designed for indoor use only. Damage can occur if the table is exposed to water, dampness, high humidity, extreme temperatures, etc.
- 03** Do not sit, climb or lean on the table or the rods.
- 04** Periodically check all screws and bolts to make sure that they are secure and in good working condition. If loose, tighten with a Phillips-head screwdriver.
- 05** Do not drag the table when moving it as this will damage the legs. Do not lift the table by the rods. When moving the table, lift the table off its legs and place it down on all four feet at the same time.



Customer Support.

Contact Information

Should you require any assistance regarding this product please gather the following information and then contact us using the details below:

- Original purchase date
- Place of purchase
- Information about the place and conditions of use
- Precise description of the issue or defect.

IMPORTANT!! - Please retain your sales receipt. Viavito Customer Care may request proof of purchase to validate eligibility for warranty service. Warranty cover starts from the date shown on the proof of purchase.

The best way to contact us is via the website: **www.viavito.com**

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Viavito Ltd

Unit A, Park 40

Flanshaw Way

Wakefield

WF2 9LP

Email: **support@viavito.com**



<https://www.facebook.com/MyViavito>



<https://instagram.com/Viavito>



<https://twitter.com/MyViavito>

Manufacturer's Warranty

Viavito Ltd warrants this product to be free of defects of material and workmanship, under normal use and conditions, for a period of 6 months from the date of the original purchase.

Terms.

This warranty extends only to the original purchaser and is not transferable. The warranty does not cover:

- 01** Normal wear and tear
- 02** Any changes to upgrade this product from its normal state or use other than as described in the user manual
- 03** Damage resulting from:
 - a) Transport
 - b) Abuse, misuse, failure to follow instructions or improper or abnormal use
 - c) Non-home use - including commercial, professional, or rental purposes
 - d) Repairs not provided by Viavito Ltd
 - e) Accidents, lightning, water, fire, or any other causes beyond the control of Viavito
 - f) Improper location including, but not limited to, garden sheds, garages, humid, damp, cold, hot, dusty, or outdoor environments, or near water such as swimming pools etc.

Viavito is not responsible or liable for direct, indirect, or consequential losses arising out of or in connection with the use of this product or damages with respect to any loss of property, revenue, profits, enjoyment or use, nor for any costs of removal or installation of this product.

In the event of the table requiring a repair, this may need to be performed at a Viavito authorised repair centre.

This warranty covers products purchased as new inside the United Kingdom.

This warranty is in addition to and does not in any way affect your statutory rights

Technical Information.

Parts List .

PART #	PART NAME	QTY
01	Assembly Frame	1
02	Support Brace	1
03	Leg Panel	2
04	Leg Type A	2
05	Leg Type B	2
06	Support Strut	2
07	Metal Plate with Ring	2
08	Metal Plate	4
09	Leg Level	4
10	Stop Ring	4
11	Rod Bumpers	16
12	Plastic Rod Washer	16
13	Player	11+11
14	Rod Handle	8
15	Rod End Cap	8
16	Ball Entry Cup	2
17	Soccer Ball (Black/ White)	2
18	Scorer	2
19	3-Man Rod	4
20	2-Man Rod	2
21	5-Man Rod	2
22	M4X28mm Bolt	26
23	M4 Nut	26
24	1/4" * 1-3/4" Bolt	12
25	1/4" * 1-3/8" Bolt	14
26	1/4" Washer	40
27	5/16" * 1-3/8" Bolt	12
28	5/16" Washer	12
29	1/4" Nut	14
30	F3.5X45mm Screw	4
31	T3.5X12mm Screw	6
32	Allen Wrench	1
33	Allen Key	1
34	Soccer Ball (White)	2

Exploded Diagram

