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ELECTRIC PAPER CUTTER

USER MANUAL

MODEL NO.: E330S



<https://youtu.be/s0i6PKUrxkc?si=FcM9lYfAmxVE1s1>

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VEVOR®
TOUGH TOOLS, HALF PRICE

Electric Paper Cutter

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NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

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This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.



WARNING:

Please read this manual carefully before using the product. Failure to do so may result in serious injury.

SAVE THIS MANUAL



Warning: this kind of machine is allowed to cut printed paper or books or soft leather only. It is forbidden to cut any metal sheets or other hard objects that do harm to the machine's quality.



Forbid children to operate the machine



Keep hand from underneath the blade



Do not extract or transport the blade without protection



Do not cut hand or splintery materials



Must use socket with ground wire connected



CORRECT DISPOSAL

This product is subject to the provision of european Directive 2012/19/EU. The symbol showing a wheelie bin crossed through indicates that the product requires separate refuse collection in the European Union. This applies to the product and all accessories marked with this symbol. Products marked as such may not be discarded with normal domestic waste, but must be taken to a collection point for recycling electrical and electronic devices.



Warning- For Indoor Use Only

Note:

In order to have more usage information on the Numerical-controlled Paper Cutting Machine, you have to read this specification carefully first. This will help you improve your working efficiency, and realize the machine's Property, then the machine will have the best cutting effects. This will also be good for the maintenance of the machine and can prolong the service life of the maintenance of the machine, and can prolong the service life of the machine.

Safety caution

1. Open the box and check

When you open the package of the machine, firstly you should check the machine and relevant accessories. Please contact the seller or company if there is any damage or shortage.

●Main unit one set	●Unloading knife tool 2 pieces
●Tools one set	●Specification one piece
●Power plug one piece	●Certificate/Warrant one piece

2. The machine installation

- ◆Open the case, take out the machine;
- ◆please check all the parts of machine , and clear it;
- ◆Power up:

3. Environmental conditions

- ◆The machine should be placed in clean working environment, keep away from direct sunlight and wind;
- ◆Temperature of the operating environment keep 10~30℃ , cannot higher than 32℃ ;
- ◆Humidity level of the operating environment: 50~80%
- ◆Connect the ground wire correctly.

4. Special hints

- ◆Remember that only one professional operator is allowed to work on the machine;
- ◆When you cut,you should operate buttons by both of your hands;
- ◆Please don't dismantle the safety covering;
- ◆When you put your hands or other things into the cutting area,you must cut the power firstly;
- ◆When you change knife blades, you should strictly abide the blade-changing instructions;
- ◆You are not allowed to re-equip the inner construction and circuit of the machine by yourself.

TECHNICAL SPECIFICATIONS

Model	E330S	
Rating(s)	AC120V, 60Hz, 300W	AC220-240V, 50Hz, 300W
Max cutting length	330mm	
Cutting thickness	38mm	
Product Dimensions (LxWxH)	590*655*310mm	
Net Weight (kg)	56.5	

Parts description



Operation panel



Basic operation and adjustment

1. Basic operation

Before operating, please review contents described before carefully. Then you can operate the machine as below.

1-1 Start the machine

Insert the power plug into socket.

Power on the machine, if the power indicator on, that means electricity connection is normal.



1-2 Paper Pushing

Push paper or book to the left side align with the measuring scale. Rotate the hand wheel to the required cutting size. Then tighten screw for pushing paper if the real cutting size does not match measuring scale marks. Please adjust according to method in size after checking and adjustment.



1-3 Cutting paper

After adjusting the cutting size, please clamp the paper by handwheel; Press the Reset key, the red indicator.

Basic adjustment

1. Dimension check and adjustment

- ◆ Cut the electricity power;
- ◆ Check whether there are any other things on the guiding rod;
- ◆ Pull out the front covering strip, and check stepping motor, to see whether the synchronous pulley and your synchronous belt are fixed normal;
- ◆ Adjust the support chip on the screw, and you can move it back and forth until the digital display dimension matches measuring scale dimension, then lock the upper cover firmly;

2. Blade adjustment

- ◆ Cut off the electricity power;
- ◆ Disassemble retaining screws on both sides of the upper cover, and then

take the upper cover away;

◆ Loosen screws M6 fasten screws on the blade which is on blade carrier, and adjust screws of adjusting blade depth on blade carrier, until the blade cuts into cutting stick about 0.3-0.5mm;

◆ Tighten screws on blade carrier, put on the upper cover, then fix up ;

◆ Choose one piece of paper to have a try. If it cannot be cut completely. you can readjust according to the processes above.

3. Blade replacement

◆ Open the upper cover;

◆ Loosen the notched fasten screw on the blade carrier, revolve the two screws clockwise, and then fix up and lock firmly;

◆ Take away other fasten screws on the blade carrier;

◆ Revolve the two screws anticlockwise 180°, then tack out the lade.

◆ Before insert blade, first pls loose the three small screw that it adjust to the depth and balance of blade. Tight the two unloading Knife bolt, and install the blade in the blade holder with screw. The last, adjust the blade position according to the cutting depth.

◆ Please go to the professional sharpener company to ensure the quality of grinding.

Note: In order to avoid injury, it must be taken and replaced the blade seriously and carefully, Pay attention to safety anytime.

Note: Dull blade can't cut paper correctly. The blade also will become dull if it always cuts thick paper or pasteboard. If cutting quality and accuracy can't meet required standard, the blade needs to be changed. Your work will go smoothly if you always have one blade on standby. When you need to change blade, you must operate according to the steps of blade change instruction.

4. Cutting stick adjustment

◆ One cutting stick can be used for 8 times;

◆ When the slash on the shim is too deep, you should adjust or change knife strip ;

- ◆Cutting stick can be taken out by screw ,and should be assembled onto the cutting desk flatly when it needs to be set back.
- ◆Cutting stick should lean to left side;

Note: When cutting stick is being changed,the blade itself also needs to be adjusted.If the blade cuts too deep ,the cutting stick will be damaged easily,and the blade will abrade rapidly.

Lubrication and maintenance

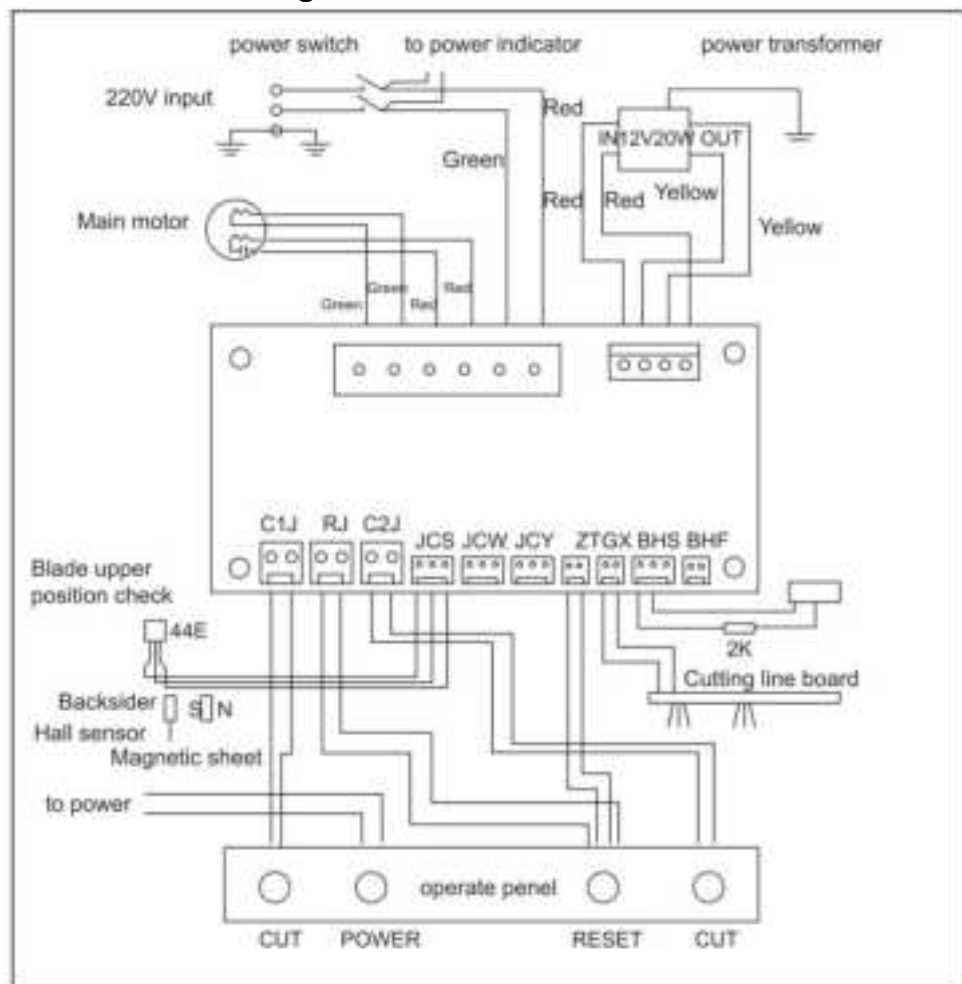
1. Lubrication

The machine should be lubricated every month.Check and clean, tighten accessory parts and add lubricate oil to transmission parts.Be careful to add oil in case of the oil dropping on the electric circuit boards and electric component.

2. Maintenance

- (1) When the machine is working, other objects are forbidden to put on the machine. Because the blade will be damaged as it cuts hard objects
- (2) After everyday work, you should wipe the machine, remove junk, wax the blade to protect the machine.

3. Attached drawings



Common error and elimination

Error	Phenomena	Eilmination method
No power display	Indicator not light on	1. Check the battery 2. Check the laser tube 3. The power cable loose/damaged
Incomplete cutting	completely	1. The blade worn out seriously 2. The blade position is too high.Revolve the screw of blade depth adjustment on the blade carrier downward to make it lower
Too deep cutting	Paper can't be cut	The blade position is too low Revolve the screw of blade depth adjustment on blade upward on the blade upward to make it higher.
Dull blade	Paper can't be cut completely or cutting becomes difficult	1. Sharpen the blade :Use when store to ask professionals to do it; 2. Replace with a new blade
Capaciton of motordamaged	The blade move upward/downward slowly or big size devaiation	Replace Capaitor
Irregular paper-cutting or too big allowance	one side is wide and the other side is narrow,or big size daviation appears	Loose the fixing screw ,and use a triangular rule to measure&adjust the angle between measuting scale andpaper-pushing plate
The blade can't reset or moves up and down continuously	The blade can't reset or moves up and down continuously	1. The blade can't reset or moves up and down continuously. 2. Main board damaged

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