
REPLACEMENT PARTS MANUAL

QTEC SERIES PACKAGED HEAT PUMP

Models:

QH243

QH302

QH362

QH422

QH482

QH602

General Notes

- Revised and/or additional pages may be issued from time to time.
- A complete and current manual consists of pages shown in the following contents section.

Contents

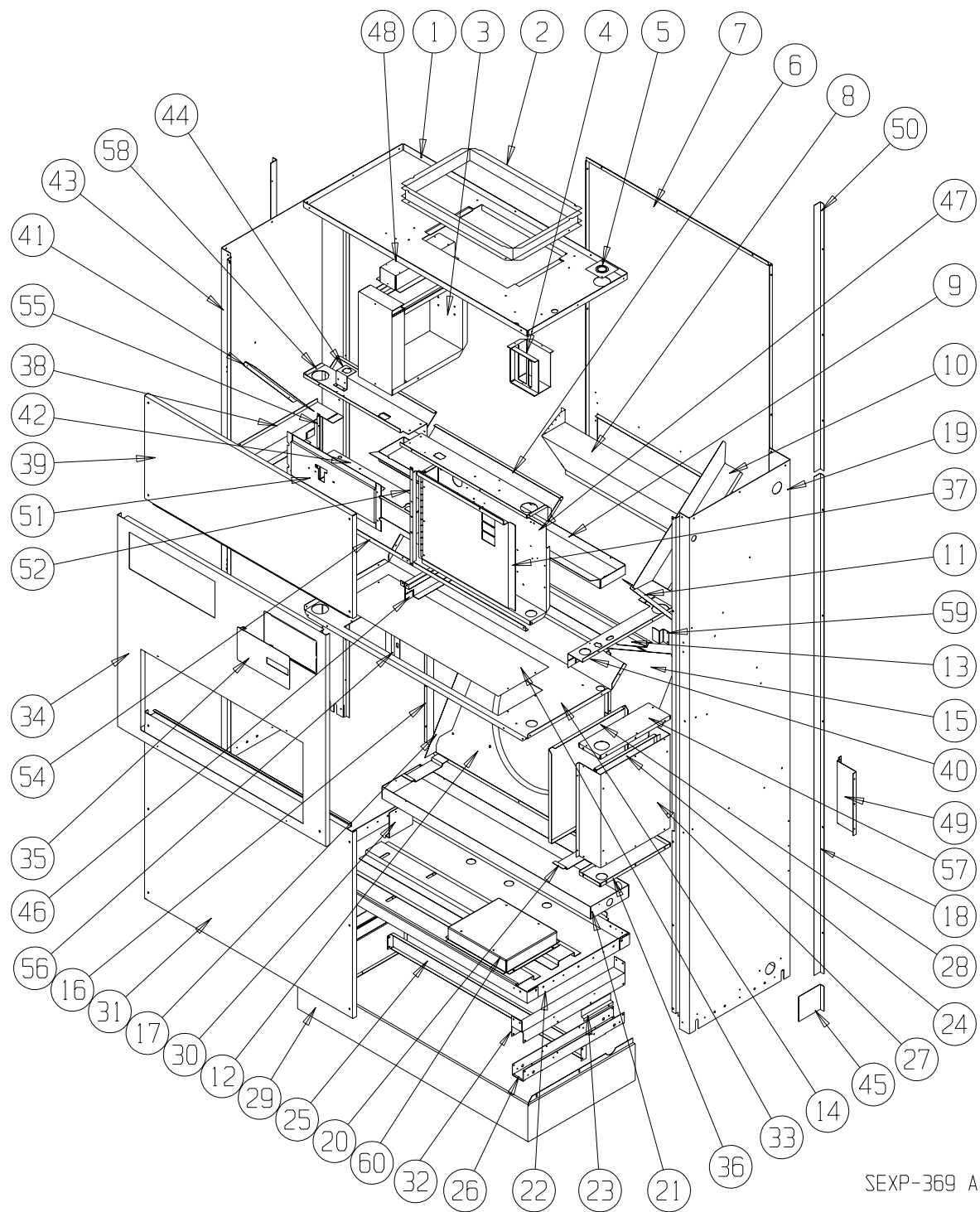
Description	Page
Cabinet Components	
♦ Exploded View	2
♦ Usage List	3
♦ Usage List	4
♦ Usage List	5
♦ Usage List	6
♦ Blank Page	7
Functional Components	
♦ Exploded View	8
♦ Usage List	9
♦ Usage List	10
♦ Usage List	11
♦ Blank Page	12
Upper Control Panel Components	
♦ Exploded View	13
♦ Usage List	14
♦ Usage List	15
♦ Usage List	16
♦ Usage List	17
♦ Usage List	18
♦ Usage List	19
Lower Control Panel Components	
♦ Exploded View	20
♦ Usage List	21
Blower Assembly Components	
♦ Exploded View	22
♦ Usage List	23
Optional Climate Control Components	
♦ Exploded View	24
♦ Usage List	25
Wall Sleeve Cabinet Components	
♦ Exploded View	26
♦ Usage List	27



Bard Manufacturing Company, Inc.
Bryan, Ohio 43506
Since 1914...Moving ahead, just as planned.

Manual: 2110-547F
Supersedes: 2110-547E
File: Tab 14
Date: 12-20-06

CABINET COMPONENTS



SEXP-369 A

This Exploded View is referenced in Tables on Page 3, 4, 5 & 6

CABINET COMPONENTS

Drawing No.	Part No.	Description	QH243-A, B	QH243-C	QH302-A, B	QH302LA, LB	QH302-C	QH302LC	QH362-A, -B	QH362LA, LB	QH362-C	QH362LC	QH422-A, B	QH422LA, LB	QH422-C	QH422LC
1	506-225	Top Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
2	110-044	Outlet Duct Flange	2	2	2	2	2	2	2	2	2	2	2	2	2	2
3	See Page 13	Heater Package Assembly (Optional)	X	X	X	X	X	X	X	X	X	X	X	X	X	X
4	117-187	Low Voltage Box Assembly (Optional)	X	X	X	X	X	X	X	X	X	X	X	X	X	X
5	136-359	T.K.O. Plate	X	X	X	X	X	X	X	X	X	X	X	X	X	X
6	534-191	Evaporator Coil Shield - Right	X	X	X	X	X	X	X	X	X	X	X	X	X	X
7	508-133	Back Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
8	538-106	Fresh Air Damper Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
9	523-104	Evaporator Drain Pan Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
10	134-154	Wire Channel	X	X	X	X	X	X	X	X	X	X	X	X	X	X
11	140X277	Right Evaporator Support	X	X	X	X	X	X	X	X	X	X	X	X	X	X
12	125-032	Fan Shroud Back	X	X	X	X	X	X	X	X	X	X	X	X	X	X
13	142-055	Condenser Coil Fill	X	X	X	X	X	X	X	X	X	X	X	X	X	X
14	520-346	Condenser Partition Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
15	124X043	Fan Shroud Right Side	X	X	X	X	X	X	X	X	X	X	X	X	X	X
16	124Y043	Fan Shroud Left Side	X	X	X	X	X	X	X	X	X	X	X	X	X	X
17	140-229	Condenser Coil Support	2	2	2	2	2	2	2	2	2	2	2	2	2	2
18	S135-177-* ①	Side Trim - Lower	2	2	2	2	2	2	2	2	2	2	2	2	2	2
19	500-392-* ①	Right Side Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
20	140-227	Subcooling Loop Hold Down	3	3	3	3	3	3	3	3	3	3	3	3	3	3
21	123-094	Condenser Drain Pan Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
22	527-309-X	Lower Base Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
23	102-415	Pile Seal Offset	2	2	2	2	2	2	2	2	2	2	2	2	2	2
24	117-240	Lower Control Panel Plate	X	X	X	X	X	X	X	X	X	X	X	X	X	X
25	135-189	Base Shield	X	X	X	X	X	X	X	X	X	X	X	X	X	X
26	140-276	Lower Roller Support	2	2	2	2	2	2	2	2	2	2	2	2	2	2
27	See Page 20	Control Panel Components	X	X	X	X	X	X	X	X	X	X	X	X	X	X
28	133-164	Control Panel Door - Lower	X	X	X	X	X	X	X	X	X	X	X	X	X	X
29	534-155-6	Base Trim Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
30	140-230	Drain Pan Support	X	X	X	X	X	X	X	X	X	X	X	X	X	X
31	552-332-* ①	Condenser Door Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
32	140-280	Upper Roller Support	2	2	2	2	2	2	2	2	2	2	2	2	2	2
33	536-351	Condenser Blank Off Plate	X	X	X	X	X	X	X	X	X	X	X	X	X	X
34	552-330-* ①	Filter Door Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
35	153-336-* ①	Circuit Breaker Door	X	X	X	X	X	X	X	X	X	X	X	X	X	X
36	117-238	Lower Control Panel Bottom	X	X	X	X	X	X	X	X	X	X	X	X	X	X
37	132-173	Disconnect Door Inner		X		X		X		X		X		X		X
37	132-165	Circuit Breaker Door Inner	X		X		X		X		X		X		X	
38	113-281	Left Filter Bracket	X	X	X	X	X	X	X	X	X	X	X	X	X	X
39	552-331-* ①	Blower Door Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X

Continued on Page 4

① Exterior cabinet parts are manufactured with various color options. To insure that you receive the proper color, you must include the complete models and serial number of the unit for which parts are being ordered.

This Table references Exploded View on Page 2

CABINET COMPONENTS

Drawing No.	Part No.	Description	QH243-A, B	QH243-C	QH302-A, B	QH302LA, LB	QH302-C	QH302LC	QH362-A, -B	QH362LA, LB	QH362-C	QH362LC	QH422-A, B	QH422LA, LB	QH422-C	QH422LC
<i>Continued from Page 3</i>																
40	113-282	Right Filter Bracket	X	X	X	X	X	X	X	X	X	X	X	X	X	X
41	140Y277	Left Evaporator Support	X	X	X	X	X	X	X	X	X	X	X	X	X	X
43	500-391-* ①	Left Side Assembly	X	X	X	X	X	X	X	X	X	X	X	X	X	X
44	113-142	Expansion Valve Mounting Plate	X	X	X	X	X	X	X	X	X	X	X	X	X	X
45	135-165-* ①	Base Trim Extension	2	2	2	2	2	2	2	2	2	2	2	2	2	2
46	112X283	Center Right Filter Bracket	X	X	X	X	X	X	X	X	X	X	X	X	X	X
46	112Y283	Center Left Filter Bracket	X	X	X	X	X	X	X	X	X	X	X	X	X	X
47	See Page 13	Pull Disconnect Assembly		X		X		X		X		X		X		X
47	See Page 13	Circuit Breaker Box Assembly	X		X		X		X		X		X		X	
48	112-229	Heat Strip Bracket	X	X	X	X	X	X	X	X	X	X	X	X	X	X
49	112-234	Mounting Bracket	2	2	2	2	2	2	2	2	2	2	2	2	2	2
50	S135-178-* ①	Side Trim - Upper	2	2	2	2	2	2	2	2	2	2	2	2	2	2
51	See Page 24	Thermostat Mounting Plate	X	X	X	X	X	X	X	X	X	X	X	X	X	X
52	104-1096	Left Thermostat Support Angle	X	X	X	X	X	X	X	X	X	X	X	X	X	X
54	104-1097	Front Filter Angle	X	X	X	X	X	X	X	X	X	X	X	X	X	X
55	104-1096	Right Thermostat Support Angle	X	X	X	X	X	X	X	X	X	X	X	X	X	X
56	102-434	Sleeve Offset	X	X	X	X	X	X	X	X	X	X	X	X	X	X
57	117-237	Lower Control Panel Top	X	X	X	X	X	X	X	X	X	X	X	X	X	X
58	534-190	Evaporator Coil Shield - Left	X	X	X	X	X	X	X	X	X	X	X	X	X	X
59	103-443	Door Latch Offset	X	X	X	X	X	X	X	X	X	X	X	X	X	X
60	140-282	Transformer Support		X		X		X		X		X		X		X

- ① Exterior cabinet parts are manufactured with various color options. To insure that you receive the proper color, you must include the complete models and serial number of the unit for which parts are being ordered.

This Table references Exploded View on Page 2

CABINET COMPONENTS

Drawing No.	Part No.	Description	QH482-A, -B QH482LA, LB QH602-A, -B	QH482-C QH482LC QH602-C
1	506-226	Top Assembly	X	X
2	110-044	Outlet Duct Flange	2	2
3	See Page 13	Heater Package Assembly (Optional)	X	X
4	117-187	Low Voltage Box Assembly (Optional)	X	X
5	136-359	T.K.O. Plate	X	X
6	534-195	Evaporator Coil Shield - Right	X	X
7	508-149	Back Assembly	X	X
8	538-106	Fresh Air Damper Assembly	X	X
9	523-105	Evaporator Drain Pan Assembly	X	X
10	134-154	Wire Channel	X	X
11	140X277	Right Evaporator Support	X	X
12	125-046	Fan Shroud Back	X	X
13	143-066	Condenser Coil Fill	X	X
14	520-347	Condenser Partition Assembly	X	X
15	125-041	Fan Shroud Right Side	X	X
16	125-045	Fan Shroud Left Side	X	X
17	140-229	Condenser Coil Support	2	2
18	S135-177-* ①	Side Trim - Lower	2	2
19	500-392-* ①	Right Side Assembly	X	X
20	140-227	Subcooling Loop Hold Down	3	3
21	123-099	Condenser Drain Pan Assembly	X	X
22	527-294-X	Lower Base Assembly	X	X
23	102-415	Pile Seal Offset	2	2
24	117-240	Lower Control Panel Plate	X	X
25	135-194	Base Shield	X	X
26	140-276	Lower Roller Support	2	2
27	See Page 8	Control Panel Components	X	X
28	133-164	Control Panel Door - Lower	X	X
29	534-174-6	Base Trim Assembly	X	X
30	140-230	Drain Pan Support	X	X
31	552-334-* ①	Condenser Door Assembly	X	X
32	140-280	Upper Roller Support	2	2
33	536-351	Condenser Blank Off Plate	X	X
34	552-335-* ①	Filter Door Assembly	X	X
35	153-336-* ①	Circuit Breaker Door	X	X
36	117-238	Lower Control Panel Bottom	X	X
37	132-173	Pull Disconnect Door Inner		X
37	132-165	Circuit Breaker Door Inner	X	
38	113-281	Left Filter Bracket	X	X
39	552-333-* ①	Blower Door Assembly	X	X
Continued on Page 6				

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This Table references Exploded View on Page 2

CABINET COMPONENTS

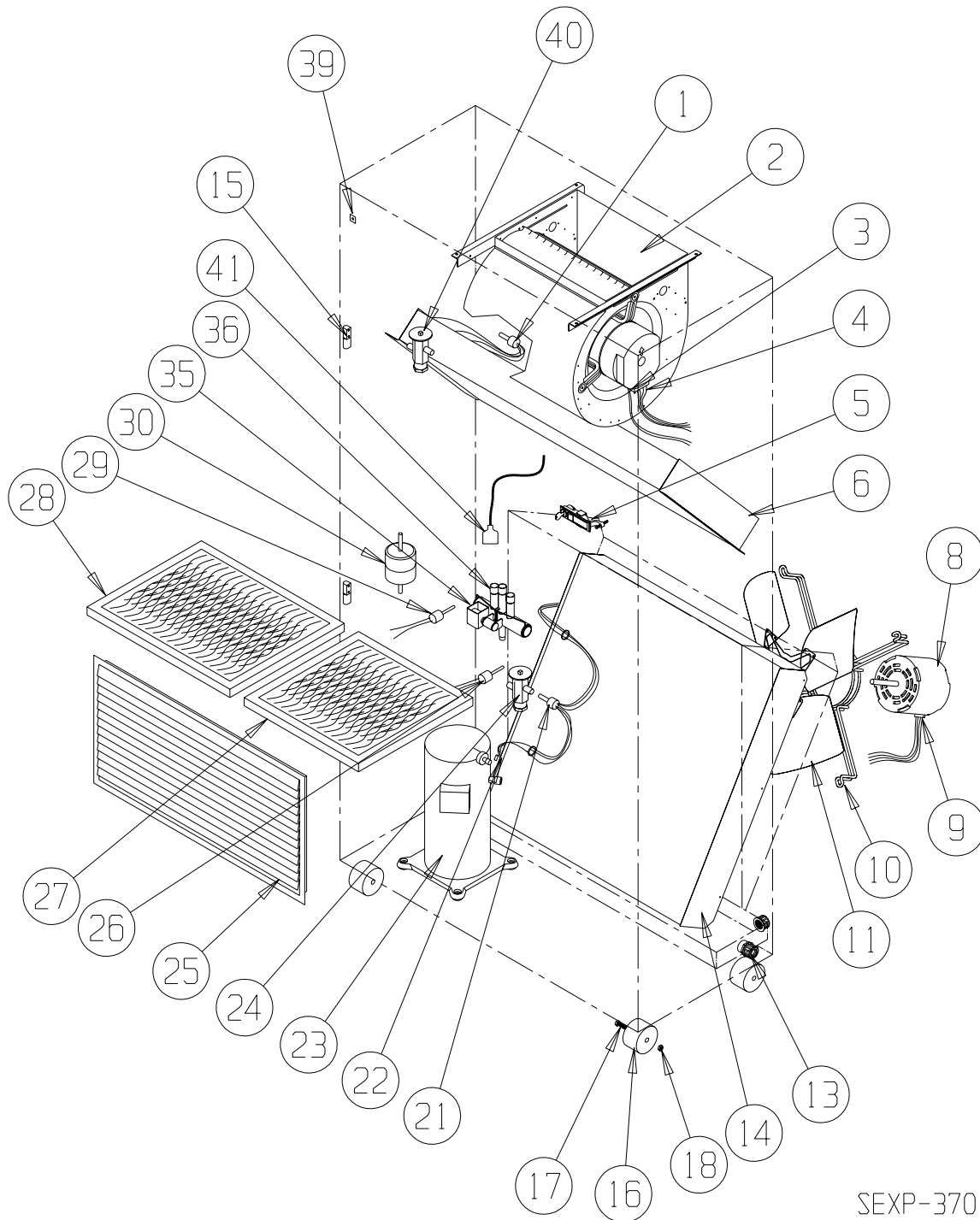
Drawing No.	Part No.	Description	QH482-A, -B QH482LA, LB QH602-A, -B		QH482-C QH482LC QH602-C	
Continued from Page 5						
40	113-286	Right Filter Bracket	X		X	
41	140Y277	Left Evaporator Support	X		X	
43	500-393-* ①	Left Side Assembly	X		X	
44	113-142	Expansion Valve Mounting Plate	X		X	
45	134-165-* ①	Base Trim Extension	2		2	
46	112X283	Center Right Filter Bracket	X		X	
46	112Y283	Center Left Filter Bracket	X		X	
47	See Page 13	Pull Disconnect Assembly			X	
47	See Page 13	Circuit Breaker Box Assembly	X			
48	112-229	Heat Strip Bracket	X		X	
49	112-234	Mounting Bracket	2		2	
50	S135-178-* ①	Side Trim - Upper	2		2	
51	See Page 24	Thermostat Mounting Plate	X		X	
52	104-1096	Left Thermostat Support Angle	X		X	
54	104-1101	Front Filter Angle	X		X	
55	104-1096	Right Thermostat Support Angle	X		X	
56	102-434	Sleeve Offset	X		X	
57	117-237	Lower Control Panel Top	X		X	
58	534-190	Evaporator Coil Shield - Left	X		X	
59	103-443	Door Latch Offset	X		X	
60	140-282	Transformer Support			X	

- ① Exterior cabinet parts are manufactured with various color options. To insure that you receive the proper color, you must include the complete models and serial number of the unit for which parts are being ordered.

This Table references Exploded View on Page 2

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FUNCTIONAL COMPONENTS



This Exploded View is referenced in Tables on pages 9, 10, 11 & 12

FUNCTIONAL COMPONENTS

Drawing No.	Part No.	Description	QH243-A	QH243-B	QH243-C	QH302-A	QH302LA	QH302-B	QH302LB	QH302-C	QH302LC	QH362-A	QH362LA	QH362-B	QH362LB	QH362-C	QH362LC	QH422-A	QH422LA	QH422-B	QH422LB	QH422-C	QH422LC
1	5625-015	Distributor Cooling	X	X	X	X	X	X	X	X		X	X	X	X	X	X	X	X				
1	5625-020	Distributor Cooling										X	X	X	X	X	X	X	X				
2	S900-225-001	Blower Assembly	X	X	X																		
2	S900-225-002	Blower Assembly				X		X	X			X		X	X	X	X	X	X				
2	S900-225-004	Blower Assembly										X		X	X	X	X	X	X				
3	3000-1145	Wire Harness High Voltage			X					X						X							X
3	3000-1046	Wire Harness High Voltage	X	X		X		X	X	X		X	X	X		X	X	X	X				
4	3000-1042	Wire Harness Low Voltage	X	X	X	X		X	X	X		X	X	X	X	X	X	X	X				
5	1171-049	Keylatch/Circuit Breaker Door	X	X	X	X		X	X	X		X	X	X	X	X	X	X	X				
6	5060-093BX	Evaporator Coil	X	X	X																		
6	5060-107BX	Evaporator Coil				X		X	X			X		X	X	X	X	X	X				
6	5060-090BX	Evaporator Coil										X		X	X	X	X	X	X				
8	8103-038	Motor			X					X						X							X
8	8103-037	Motor	X	X		X		X	X			X		X	X			X	X				
9	3000-1141	Wire Harness	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
10	8200-001	Motor Mount	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
11	5151-050	Fan Blade	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
13	6094-003	Drain Fitting	1	1	1	1		1	1	1		1		1	1	1	1	1	1				
14	5051-095BX	Condenser Coil	X	X	X	X		X	X	X													
14	5051-096BX	Condenser Coil										X		X	X	X	X	X	X				
15	5400-005	Hinge	2	2	2	2		2	2	2		2		2	2	2	2	2	2				
16	1171-035	Wheel	4	4	4	4		4	4	4		4		4	4	4	4	4	4				
17	1012-129	Bolt - Shoulder	4	4	4	4		4	4	4		4		4	4	4	4	4	4				
18	1012-224	Nut - Locking	4	4	4	4		4	4	4		4		4	4	4	4	4	4				
21	5625-008	Distributor - Heating	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
21	5625-010	Distributor - Heating										X		X	X	X	X	X	X				
22	8620-095	Defrost Sensor	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
23	8000-259	Compressor	X																				
23	8000-201	Compressor		X																			
23	8000-202	Compressor			X																		
23	8000-172	Compressor				X																	
23	8000-203	Compressor						X															
23	8000-204	Compressor							X														
23	8000-175	Compressor								X		X											
23	8000-163	Compressor											X										
23	8000-164	Compressor												X									
23	8000-177	Compressor														X							
23	8000-205	Compressor																X					
23	8000-206	Compressor																		X			
24	5651-137	TXV Heating	X	X	X																		
24	5651-138	TXV Heating				X		X	X			X		X	X	X	X	X	X				
24	5651-102	TXV Heating										X		X	X	X	X	X	X				
25	7051-034	Return Air Grille	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
26	1804-0106	High Pressure Control	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
27	7004-009	Air Filter	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
27	7004-032	Filter 2" Fiberglass (Optional)	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
27	7004-034	Filter 2" Pleated (Optional)	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
28	7004-010	Air Filter	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
28	7004-033	Filter 2" Fiberglass (Optional)	X	X	X	X		X	X	X		X		X	X	X	X	X	X				
28	7004-035	Filter 2" Pleated (Optional)	X	X	X	X		X	X	X		X		X	X	X	X	X	X				

Continued on Page 10

This Table references Exploded View on Page 8

FUNCTIONAL COMPONENTS

Drawing No.	Part No.	Description	QH243-A	QH243-B	QH243-C	QH302-A	QH302LA	QH302-B	QH302LB	QH302-C	QH302LC	QH362-A	QH362LA	QH362-B	QH362LB	QH362-C	QH362LC	QH422-A	QH422LA	QH422-B	QH422LB	QH422-C	QH422LC
Continued from Page 9																							
29	CMA-26	Low Pressure Control	X	X	X	X		X		X		X		X		X		X		X		X	
30	5201-009	Filter / Drier	X	X	X	X		X		X		X		X		X		X		X		X	
35	5650-038	Reversing Valve with Solenoid	X	X	X																		
35	5650-039	Reversing Valve with Solenoid				X		X		X													
35	5650-041	Reversing Valve with Solenoid										X		X		X		X		X		X	
36	5650-042	Rev. Valve Solenoid, Red Casing (Ranco)	X	X	X	X		X		X		X		X		X		X		X		X	
36	5650-043	Rev. Valve Solenoid, Black Casing (Wilspec)	X	X	X	X		X		X		X		X		X		X		X		X	
36	5650-046	Rev. Valve Solenoid, Black Casing (San Hua)	X	X	X	X		X		X		X		X		X		X		X		X	
39	1012-315	"U" Clip Fastener	10	10	10	10		10		10		10		10		10		10		10		10	
40	5651-137	TXV Cooling	X	X	X																		
40	5651-138	TXV Cooling				X		X		X													
40	5651-102	TXV Cooling										X		X		X		X		X		X	
41	5650-037	Molded Plug 36" Lead	X	X	X	X		X		X		X		X		X		X		X		X	
NS	CMA-6	Low Ambient Control	X	X	X	X		X		X		X		X		X		X		X		X	

Drawing No.	Part No.	Description	QH243-A	QH243-B	QH243-C	QH302-A	QH302-B	QH302-C	QH362-A	QH362-B	QH362-C	QH422-A	QH422-B	QH422-C
NS	4100-105	Wiring Diagram	X			X			X			X		
NS	4100-207	Wiring Diagram		X			X			X			X	
NS	4100-307	Wiring Diagram			X			X			X			X

Drawing No.	Part No.	Description	QH302LA	QH302LB	QH302LC	QH362LA	QH362LB	QH362LC	QH422LA	QH422LB	QH422LC
NS	4100-106	Wiring Diagram	X			X			X		
NS	4100-208	Wiring Diagram		X			X			X	
NS	4100-308	Wiring Diagram			X			X			X

These Tables reference Exploded View on Page 8

FUNCTIONAL COMPONENTS

Drawing No.	Part No.	Description	QH482-A QH482LA	QH482-B QH482LB	QH482-C QH482LC	QH602-A	QH602-B	QH602-C
1	5625-022	Cooling Distributor	X	X	X			
1	5625-018	Cooling Distributor				X	X	X
2	S900-225-005	Blower Assembly	X	X	X			
2	S900-254-001	Blower Assembly				X	X	X
3	3000-1145	Wire Harness High Voltage			X			X
3	3000-1046	Wire Harness High Voltage	X	X		X	X	
4	3000-1042	Wire Harness Low Voltage	X	X	X	X	X	X
5	1171-049	Keylatch/Circuit Breaker Door	X	X	X	X	X	X
6	5060-095BX	Evaporator Coil	X	X	X			
6	5060-108BX	Evaporator Coil				X	X	X
8	8103-038	Motor			X			X
8	8103-037	Motor	X	X		X	X	
9	3000-1141	Wire Harness	X	X	X	X	X	X
10	8200-001	Motor Mount	X	X	X	X	X	X
11	5151-050	Fan Blade	X	X	X	X	X	X
13	6094-003	Drain Fitting	1	1	1	1	1	1
14	5051-104BX	Condenser Coil	X	X	X	X	X	X
15	5400-005	Hinge	2	2	2	2	2	2
16	1171-035	Wheel	4	4	4	4	4	4
17	1012-129	Bolt - Shoulder	4	4	4	4	4	4
18	1012-224	Nut - Locking	4	4	4	4	4	4
21	5625-007	Distributor - Heating	X	X	X	X	X	X
22	8620-095	Defrost Sensor	X	X	X	X	X	X
23	8000-150	Compressor	X					
23	8000-162	Compressor		X				
23	8000-248	Compressor			X			
23	8000-218	Compressor				X		
23	8000-221	Compressor					X	
23	8000-222	Compressor						X
24	5651-103	TXV Heating	X	X	X			
24	5651-163	TXV Heating				X	X	X
25	7051-039	Return Air Grille	X	X	X	X	X	X
26	1804-0106	High Pressure Control	X	X	X	X	X	X
27	7004-009	Air Filter	X	X	X	X	X	X
27	7004-032	Filter 2" Fiberglass (Optional)	X	X	X	X	X	X
27	7004-034	Filter 2" Pleated (Optional)	X	X	X	X	X	X
28	7004-011	Air Filter	X	X	X	X	X	X
28	7004-036	Filter 2" Fiberglass (Optional)	X	X	X	X	X	X
28	7004-025	Filter 2" Pleated (Optional)	X	X	X	X	X	X
29	1804-0107	Low Pressure Control 15 PSI	X	X	X	X	X	X
30	5201-009	Filter / Drier	X	X	X	X	X	X
35	5650-041	Reversing Valve	X	X	X	X	X	X
36	5650-042	Rev. Valve Solenoid, Red Casing (Ranco)	X	X	X	X	X	X
36	5650-043	Rev. Valve Solenoid, Black Casing (Wilspec)	X	X	X	X	X	X
36	5650-046	Rev. Valve Solenoid, Black Casing (San Hua)	X	X	X	X	X	X
39	1012-315	"U" Clip Fastener	10	10	10	10	10	10
40	5651-103	TXV Cooling	X	X	X			
41	5650-037	Molded Plug 36" Lead	X	X	X	X	X	X
NS	CMA-6	Low Ambient Control	X	X	X	X	X	X

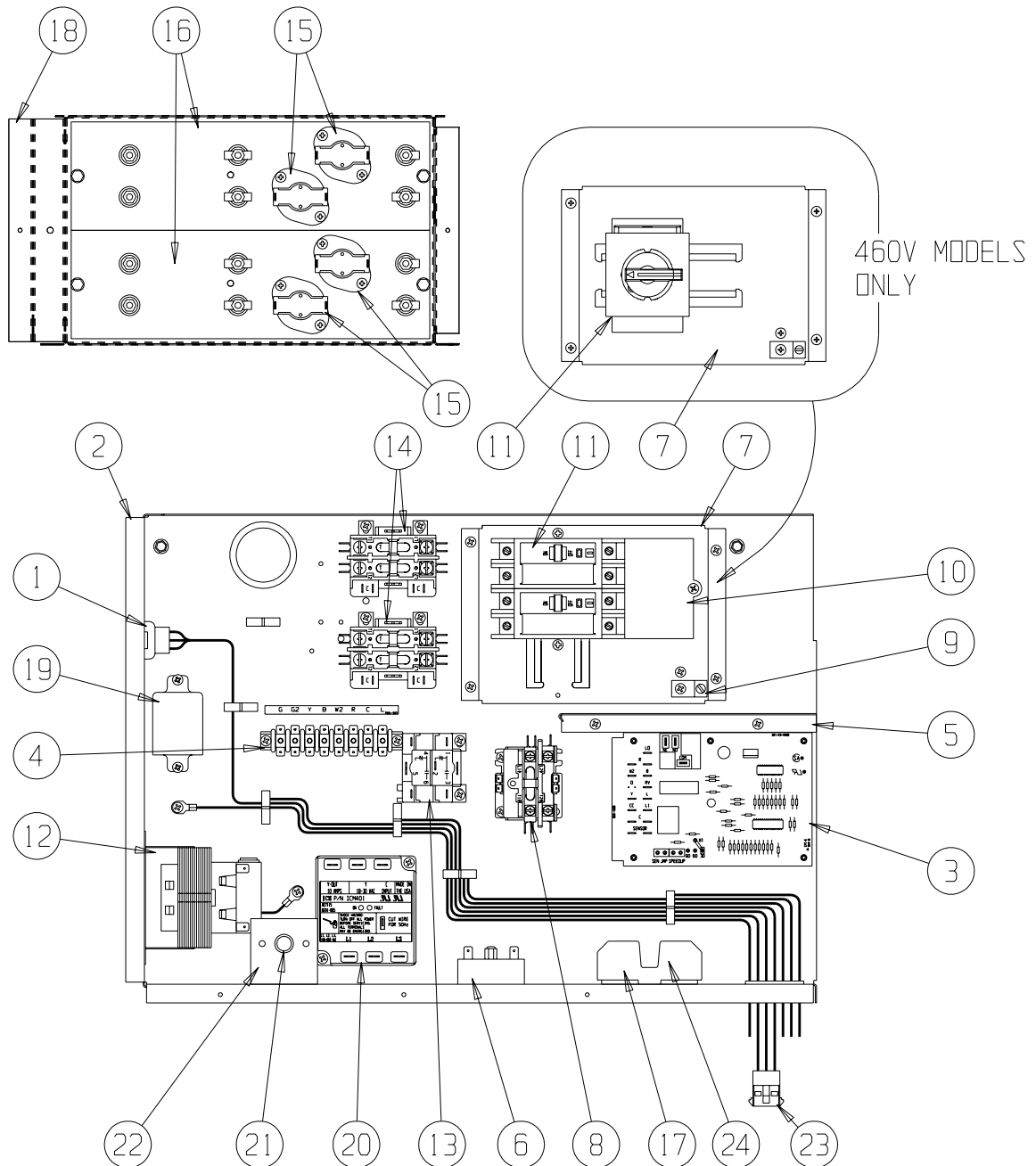
These Tables reference Exploded View on Page 8

FUNCTIONAL COMPONENTS

Drawing No.	Part No.	Description	QH482-A	QH482-B	QH482-C	QH482LA	QH482LB	QH482LC	QH602-A	QH602-B	QH602-C
NS	4100-105	Wiring Diagram	X						X		
NS	4100-207	Wiring Diagram		X						X	
NS	4100-307	Wiring Diagram			X						X
NS	4100-106	Wiring Diagram				X					
NS	4100-208	Wiring Diagram					X				
NS	4100-308	Wiring Diagram						X			

This Table references Exploded View on Page 8

UPPER CONTROL PANEL COMPONENTS



SEXP-373 A

This Exploded View is referenced in Tables on pages 14, 15, 16, 17, 18 & 19

UPPER CONTROL PANEL COMPONENTS

Drawing No.	Part No.	Description	QH243-A0Z	QH302-A0Z	QH362-A0Z	QH422-A0Z	QH482-A0Z	QH602-A0Z	QH243-A10	QH362-A10	QH422-A10	QH482-A10	QH302LA10	QH362LA10	QH422LA10	QH482LA10	QH602-A10	QH602-A15
1	3000-1149	Wire Set P2	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
2	117-241	Control Panel	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
3	8201-102	Heat Pump Control	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
4	8607-022	Terminal Block	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
5	117-242	Box Partition	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
6	8201-078	Low Pressure TDR	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
7	126-267	Circuit Breaker Base	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
8	8401-007	Contactor	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
8	8401-016	Contactor	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
9	8611-006	Ground Lug	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
10	8615-047	Jumper Bar Base							X	X	X	X					X	X
11	8615-036	Circuit Breaker 2 Pole 25A Ckt B	X					X										
11	8615-037	Circuit Breaker 2 Pole 30A Ckt A							X									
11	8615-038	Circuit Breaker 2 Pole 35A Ckt A																
11	8615-055	Circuit Breaker 2 Pole 40A Ckt A																
11	8615-039	Circuit Breaker 2 Pole 45A Ckt A																
11	8615-040	Circuit Breaker 2 Pole 50A Ckt A																
11	8615-040	Circuit Breaker 2 Pole 50A Ckt B																
11	8615-041	Circuit Breaker 2 Pole 60A Ckt A																
12	8407-048	Transformer	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
14	8401-006	Contactor 2 Pole 20A							X	X	X	X	X	X	X	X	X	X
15	8402-100	Limits							2	2	2	2	1	1	1	2	2	2
15	8402-131	Limits							1	1	1	1	1	1	1	1	1	1
									1	1	1	1	1	1	1	1	1	1

Continued on Page 15

This Table references Exploded View on Page 13

UPPER CONTROL PANEL COMPONENTS

Drawing No.	Part No.	Description	QH243-A0Z	QH302-A0Z	QH362-A0Z	QH422-A0Z	QH482-A0Z	QH602-A0Z	QH243-A05	QH362-A05	QH422-A05	QH482-A05	QH602-A05	QH243-A10	QH362-A10	QH422-A10	QH482-A10	QH602-A10	QH602-A15
16	8604-103	Heat Strip 5KW							X	X				X					X
16	8604-104	Heat Strip 10 KW							X	X				X					X
18	116-191	Heat Strip Wrapper							X	X				X					X
19	8201-048	Relay							X	X				X					X
21	8611-094	Indicator Light	X						X	X				X					X
22	112-225	Bracket	X						X	X				X					X
23	3000-1148	Wire Set	X						X	X				X					X
NS	8201-015	Staging Relay SR																	
NS	132-145	Heat Strip Cover							X	X				X					X
NS	4101-100	Wiring Diagram	X																
NS	4101-101	Wiring Diagram							X										
NS	4101-102	Wiring Diagram																	
NS	4101-103	Wiring Diagram																	X
NS	4101-104	Wiring Diagram															X		
NS	4101-105	Wiring Diagram																	
NS	4101-106	Wiring Diagram																	

Continued from Page 14

NS = Not Shown

This Table references Exploded View on Page 13

UPPER CONTROL PANEL COMPONENTS

Drawing No.	Part No.	Description	QH243-B0Z	QH302-B0Z	QH362-B0Z	QH422-B0Z	QH482-B0Z	QH243-B06	QH302-B06	QH362-B06	QH422-B06	QH482-B06	QH243-B09	QH302-B09	QH362-B09	QH422-B09	QH482-B09	QH362-B15	QH422-B15	QH482-B15	QH302LB06	QH362LB06	QH422LB06	QH482LB06	QH302LB09	QH362LB09	QH422LB09	QH482LB09	QH602-B09	QH602-B15
1	3000-1049	Wire Set P2	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
2	117-241	Control Panel	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
3	8201-102	Heat Pump Control	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
4	8607-022	Terminal Block	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
5	117-242	Box Partition	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
6	8201-078	Low Pressure TDR	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
7	126-269	Circuit Breaker Base	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
8	8401-002	Contact	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
9	8611-006	Ground Lug	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
11	8615-054	Circuit Breaker 3 Pole 20A	X	X																										
11	8615-051	Circuit Breaker 3 Pole 25A																												
11	8615-052	Circuit Breaker 3 Pole 30A																												
11	8615-042	Circuit Breaker 3 Pole 35A																												
11	8615-043	Circuit Breaker 3 Pole 40A																												
11	8615-044	Circuit Breaker 3 Pole 45A																												
11	8615-045	Circuit Breaker 3 Pole 50A																												
11	8615-046	Circuit Breaker 3 Pole 60A																												
12	8407-048	Transformer	X	X	X																									
14	8401-006	Contact 2 Pole 20A																												
15	8402-100	Limits																												
15	8402-131	Limits																												

Continued on Page 17

This Table references Exploded View on Page 13

UPPER CONTROL PANEL COMPONENTS

Drawing No.	Part No.	Description	QH243-B0Z	QH302-B0Z	QH362-B0Z	QH422-B0Z	QH482-B0Z	QH243-B06	QH302-B06	QH362-B06	QH422-B06	QH482-B06	QH302LB09	QH362LB09	QH422LB09	QH482LB09	QH602-B09	QH602-B15
16	8604-105	Heat Strip 6KW						X					X				X	
16	8604-106	Heat Strip 9KW												X			X	
18	116-191	Heat Strip Wrapper						X							X		X	
19	8201-048	Relay						X							X		X	
20	8201-085	Phase Monitor	X	X	X	X	X	X					X	X	X	X	X	X
21	8611-094	Indicator Light	X	X	X	X	X	X					X	X	X	X	X	X
22	112-225	Bracket	X	X	X	X	X	X					X	X	X	X	X	X
23	3000-1148	Wire Set PL3	X	X	X	X	X	X					X	X	X	X	X	X
NS	8201-015	Staging Relay SR											X	X	X	X		
NS	132-145	Heat Strip Cover						X					X	X	X	X	X	
NS	4101-200	Wiring Diagram	X	X	X	X	X											
NS	4101-201	Wiring Diagram						X					X				X	
NS	4101-202	Wiring Diagram																
NS	4101-203	Wiring Diagram																
NS	4101-204	Wiring Diagram											X					

Continued from Page 16

NS = Not Shown

This Table references Exploded View on Page 13

Manual 2110-547F
Page 18 of 27

This Table references Exploded View on Page 13

UPPER CONTROL PANEL COMPONENTS

Drawing No.		Part No.	Description	Continued from Page 18																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
16	8604-107	Heat Strip 6KW 480V																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					

① 7 Amp fuses used with 2.0 KVA transformer. ② 5 Amp fuses used with 1.5 KVA transformer. ③ 3.2 Amp fuses used with 1KVA transformer.
NS = Not Shown

This Table references Exploded View on Page 13

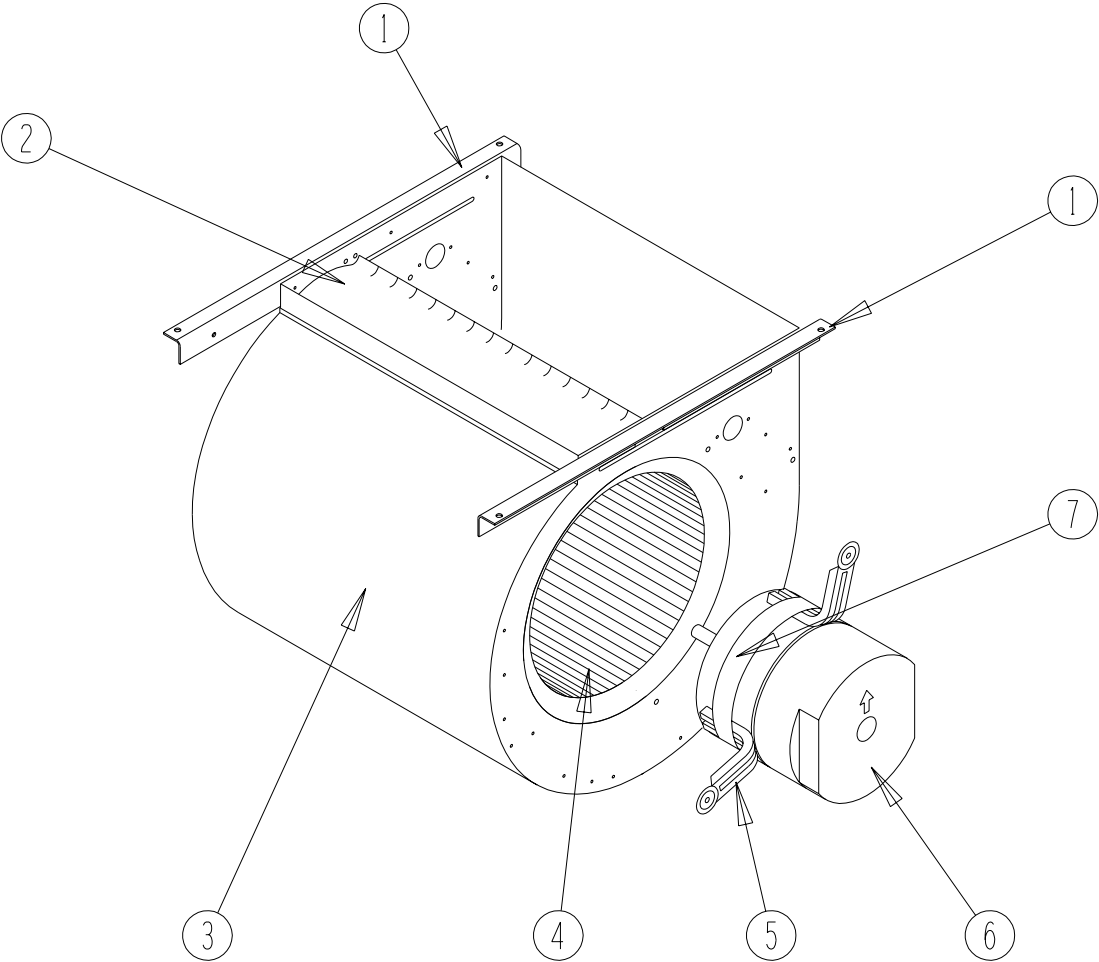


LOWER CONTROL PANEL COMPONENTS

Drawing No.	Part No.	Description	QH243-A	QH302-A, LA	QH362-A, LA	QH422-A, LA	QH482-A, LA	QH602-A	QH243-B, LA	QH302-B, LA	QH362-B, LA	QH422-B, LA	QH482-B, LA	QH602-B, LA	QH243-C, LA	QH302-C, LA	QH362-C, LA	QH422-C, LA	QH482-C, LA	QH602-C, LA
1	8550-008	Capacitor Strap	X	X	X	X	X	X												
1	8550-003	Capacitor Strap							X									X		
2	8552-002	Fan Capacitor	X						X									X		
2	8552-050	Compressor Capacitor		X																
2	8552-052	Compressor Capacitor			X															
2	8552-063	Compressor Capacitor				X	X													
2	8552-062	Compressor Capacitor																		
2	8552-076	Compressor Capacitor						X												
3	8607-014	Terminal Block 3 Terminal							X									X		
4	8607-013	Terminal Block 2 Terminal	X	X	X	X	X	X										X		
5	8607-022	Terminal Block 8 Pos	X	X	X	X	X	X	X									X		
6	8607-017	Terminal Block 2 Terminal	X	X	X	X	X	X	X									X		
7	8201-032	Low Ambient Bypass Relay (Optional)	X	X	X	X	X	X	X									X		
8	8408-034	Outdoor Thermostat ①	X	X	X	X	X	X	X									X		

① Optional on standard models. Standard on low ampacity models.

BLOWER ASSEMBLY COMPONENTS

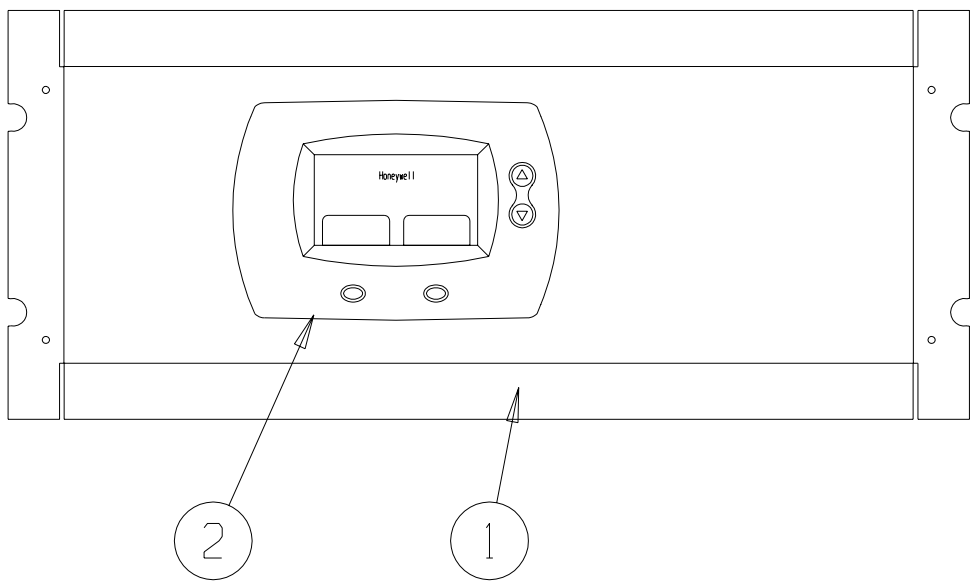
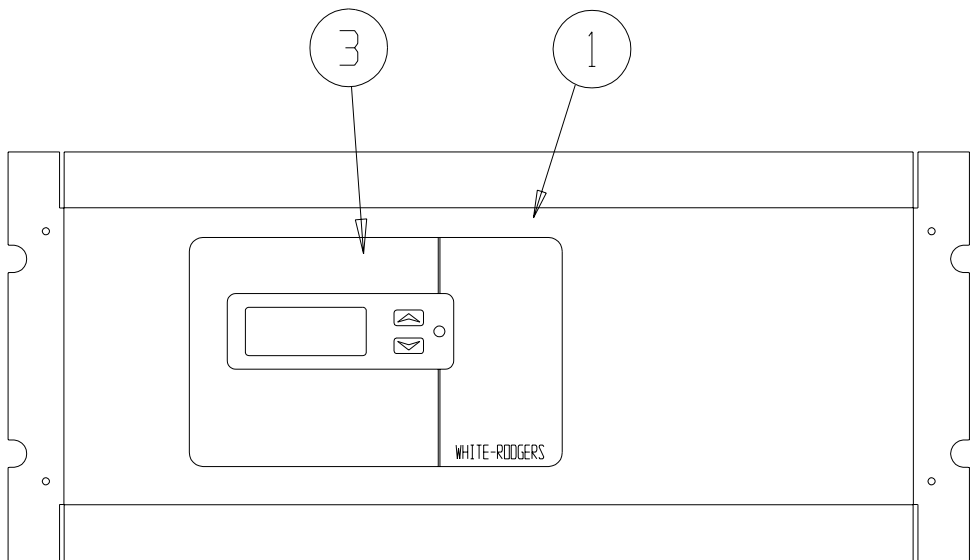


SEXP-245

BLOWER ASSEMBLY COMPONENTS

Drawing No.	Part No.	Description	900-225-001	900-225-002	900-225-004	900-225-005	900-254-001
1	104-980	Blower Angle	2	2	2	2	2
2	144-131	Diffuser	X	X	X	X	X
3	151-110	Blower Housing	X	X	X	X	X
4	5152-061	Blower Wheel	X	X	X	X	X
5	8620-034	Motor Mount Kit	1	1	1	1	1
6	8106-035-0003	1/2 HP ECM Motor with Programmed Control	X				
6	C8106-035-0003	Programmed Motor Control - Only	X				
6	8106-035-0004	1/2 HP ECM Motor with Programmed Control		X			
6	C8106-035-0004	Programmed Motor Control - Only		X			
6	8106-035-0005A	1/2 HP ECM Motor with Programmed Control			X		
6	C8106-035-0005A	Programmed Motor Control - Only			X		
6	8106-035-0013	1/2 HP ECM Motor with Programmed Control				X	
6	C8106-035-0013	Programmed Motor Control - Only				X	
6	8107-009-0024	3/4 HP ECM Motor with Programmed Control					X
6	C8107-009-0024	Programmed Motor Control - Only					X
7	8620-034	Motor Mount	X	X	X	X	X

OPTIONAL CLIMATE CONTROLS



SEXP-375 A

OPTIONAL CLIMATE CONTROLS

Drawing No.	Part No.	Description	QH243, QH302 QH362, QH422			QH482, QH602		
			Option X	Option A	Option D	Option X	Option A	Option D
1	S127-313-* ①	Thermostat Plate	X			X		
1	S127-308-* ①	Thermostat Plate		X	X		X	X
2	8403-058	Electronic / Non-Programmable Manual / Auto Changeover		X			X	
3	8403-049	Electronic / Programmable Manual / Auto Changeover			X			X
NS	3000-1157	Wire Harness, Low Voltage, Terminal Strip to PL2	X			X		
NS	3000-1156	Wire Harness, Thermostat to PL2		X			X	
NS	3000-1155	Wire Harness, Thermostat to PL2			X			X
NS	8607-019	Low Voltage Terminal Strip	X	X		X	X	
NS	4102-020	Wiring Diagram	X			X		
NS	4102-021	Wiring Diagram		X			X	
NS	4102-022	Wiring Diagram			X			X

① Exterior cabinet parts are manufactured with various color options. To insure that you receive the proper color, you must include the complete models and serial number of the unit for which parts are being ordered.

NS Not Shown

CLIMATE CONTROL OPTION NOMENCLATURE AS SHOWN IN UNIT MODEL NUMBER

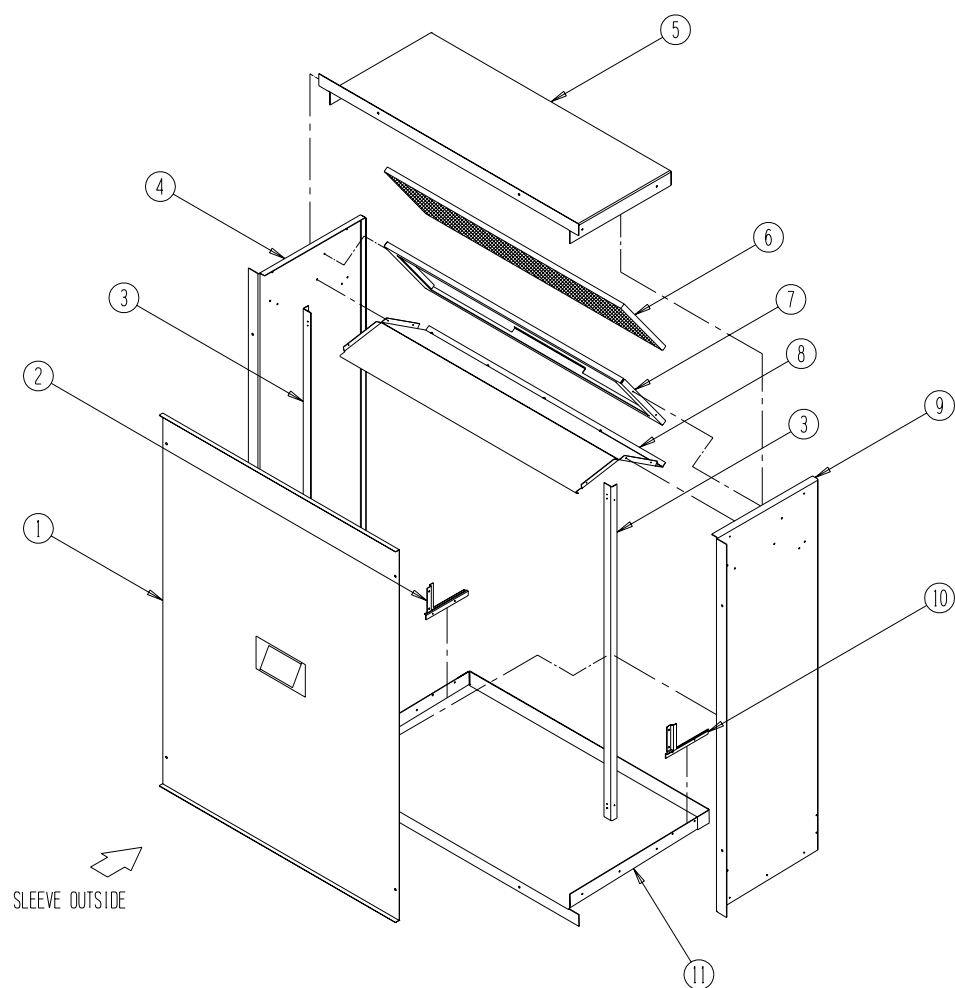
QH 362 - A 09 X X X X X X

X – None

A – Electronic, non-programmable, manual changeover

D – Electronic, programmable, manual/auto changeover

WALL SLEEVE CABINET COMPONENTS



SEXP-281

WALL SLEEVE CABINET COMPONENTS

Drawing No.	Part No.	Description	QWS42A	QWS42A-16	QWS48A	QWS48A-16
1	142-056	Cover	X	X		
1	142-068	Cover			X	X
2	137-450-X	Left Sleeve Corner Fill	X	X	X	X
3	104-988-X	Angle	2	2	2	2
4	111-081-X	Left Side	X		X	
4	111-083-X	Left Side		X		X
5	111-047-X	Top	X			
5	110-050-X	Top		X		
5	110-056-X	Top			X	
5	110-070-X	Top				X
6	7003-044	Mist Eliminator	X	X	X	X
7	131-120-X	Filter Tray	X	X		
7	131-128-X	Filter Tray			X	X
8	121-305-X	Partition	X			
8	121-309-X	Partition		X		
8	121-322-X	Partition			X	
8	121-348-X	Partition				X
9	111-080-X	Right Side	X		X	
9	111-082-X	Right Side		X		X
10	137-449-X	Right Sleeve Corner Fill	X	X		
11	111-046-X	Base	X			
11	111-049-X	Base		X		
11	111-055-X	Base			X	
11	111-071-X	Base				X