

# ROUGH COUNTRY

## SUSPENSION SYSTEMS

### 24 Toyota Tacoma Crew Cab Raptor Style Step Kit

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

#### KIT CONTENTS:

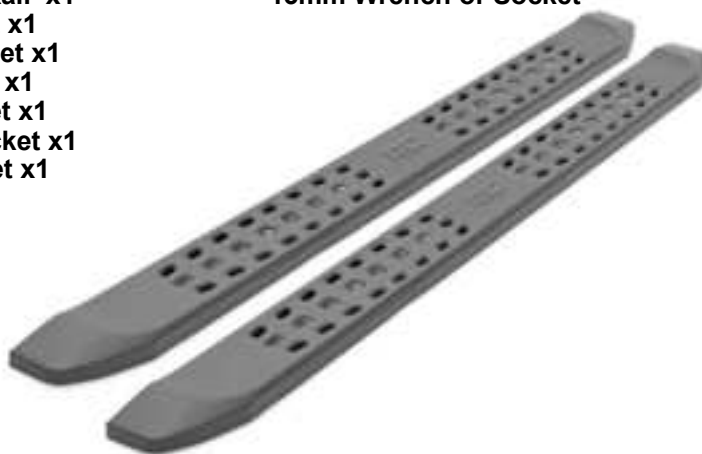
Driver Side Step Rail x1  
 Pass Side Step Rail x1  
 Dr Fr Bracket x1  
 Dr Center Bracket x1  
 Dr Rr Bracket x1  
 Pass Fr bracket x1  
 Pass Center Bracket x1  
 Pass Rr Bracket x1

#### TOOLS NEEDED:

10mm Wrench or Socket  
 13mm Wrench or Socket

#### HARDWARE INCLUDED:

6mm Flag Bolt x6  
 6mm Flat Washer x12  
 6mm Lock Nut x12  
 8mm x 30mm Hex Bolt x12  
 8mm Lock Washer x12  
 8mm flat Washer x12



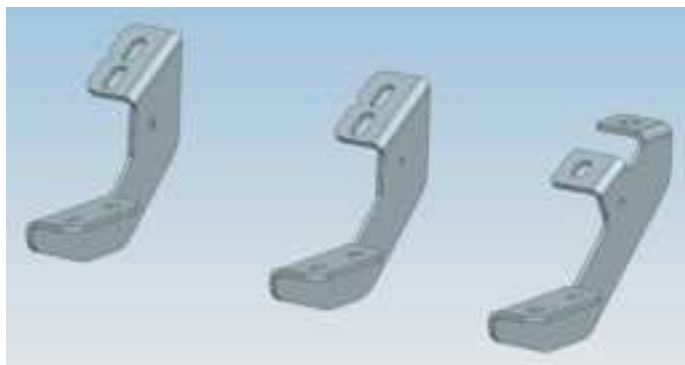
← Front

Driver Side



Passenger Side

Front →



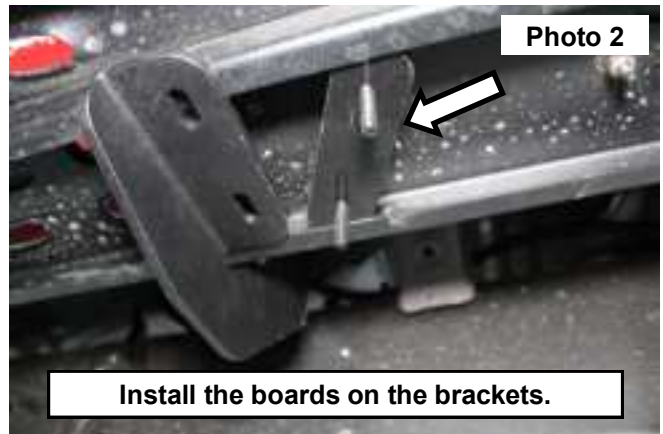
#### Torque Specs:

| Size  | Grade 5   | Grade 8   | Size | Class 8.8 | Class 10.9 |
|-------|-----------|-----------|------|-----------|------------|
| 5/16" | 15 ft/lbs | 20ft/lbs  | 6MM  | 5ft/lbs   | 9ft/lbs    |
| 3/8"  | 30 ft/lbs | 35ft/lbs  | 8MM  | 18ft/lbs  | 23ft/lbs   |
| 7/16" | 45 ft/lbs | 60ft/lbs  | 10MM | 32ft/lbs  | 45ft/lbs   |
| 1/2"  | 65 ft/lbs | 90ft/lbs  | 12MM | 55ft/lbs  | 75ft/lbs   |
| 9/16" | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs  | 120ft/lbs  |
| 5/8"  | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs  |
| 3/4"  | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs  |



## INSTALLATION INSTRUCTIONS

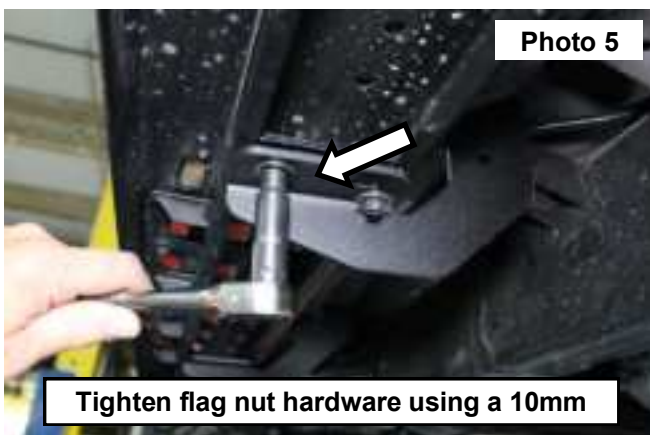
1. Locate the (3) step brackets for the drivers side of the vehicle using the diagram on Page 1.
2. Install driver side brackets in the stock location using the 8mm bolts, flat washers and lock washers. Do not fully tighten at this time. **See Photo 1.**
3. Place the step board on the brackets and install the (3) flag nuts into the board. **See Photo 2.**



4. Secure the flag nuts to the step brackets with the supplied 6mm nuts and flat washers. **See Photo 3.**
5. Tighten the bolts securing the brackets to the body using 13mm socket / wrench and then the bolts securing the boards to the brackets using a 10mm socket / wrench. **See Photo 4 & 5.**



6. After completing the installation on the Driver side, proceed to the passenger side and repeat installation.



7. Periodically check hardware to ensure it is tight.

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

