

INSTALL/REMOVAL INSTRUCTIONS: IGNITION LOCK

ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

REMOVAL/INSTALL OF IGNITION LOCK (924-790)

**Buick 1996–78, Cadillac 1992–78, Chevrolet 2002–1978, GMC 2002–1978,
Jeep 1993–85, Oldsmobile 1996–78, Pontiac 1996–78**

General Tech Tip:

- A steering wheel puller and a steering column lock plate removal tool are required to perform this repair. These can be purchased or rented from your local auto parts store.

**PLEASE WEAR
SAFETY GLASSES!**

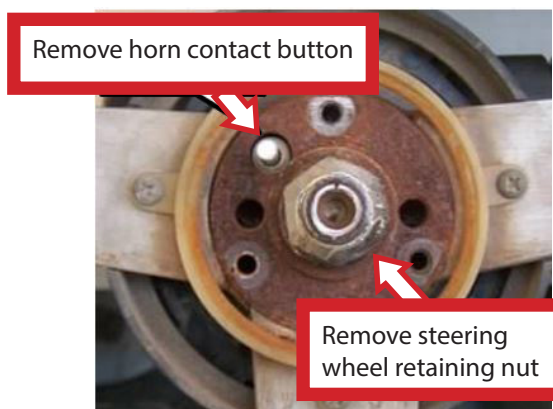
Removal Instructions

STEP 1: Disconnect negative battery cable.

STEP 2: Remove horn pad. **NOTE:** The horn pad displayed may have different attaching points from your vehicle, as they vary among models and years.

STEP 3: Remove horn contact button.

STEP 4: Remove steering wheel nut retainer and nut.



Disclaimer:

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STEP 5: Using a marker, make reference marks on steering wheel and shaft to maintain original alignment.

STEP 6: Remove steering wheel with appropriate puller.



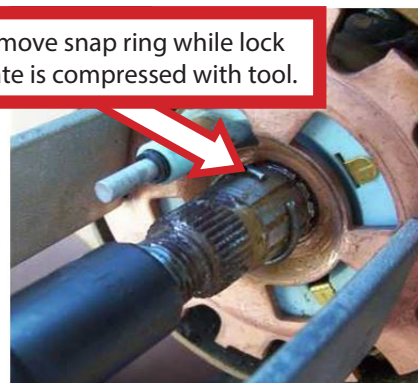
STEP 7: Using a marker, make reference marks on locking plate to maintain correct orientation.

STEP 8: Removing wheel locking plate by using lock plate tool to relieve plate tension.



STEP 9: Remove snap ring while plate is compressed.

Remove snap ring while lock plate is compressed with tool.



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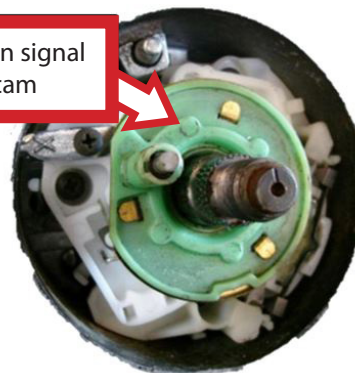
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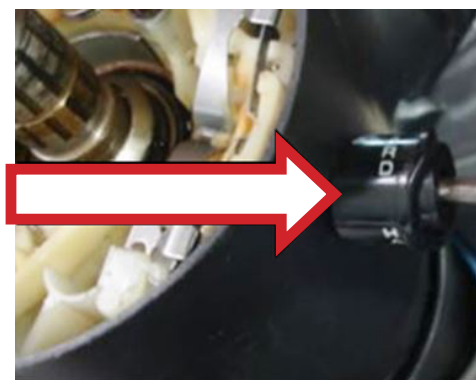
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STEP 10: Remove turn signal cancelling cam.

Remove turn signal
cancelling cam

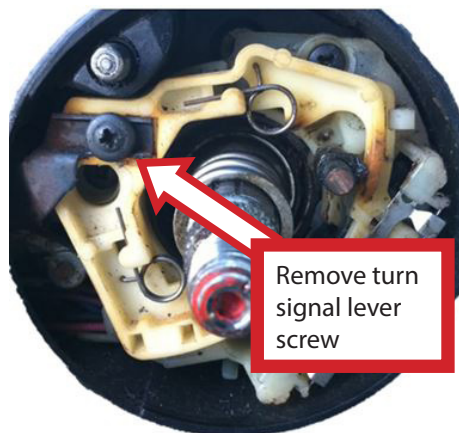


STEP 11: Remove hazard flasher button.



STEP 12: Remove turn signal lever screw and lever.

Remove turn
signal lever
screw



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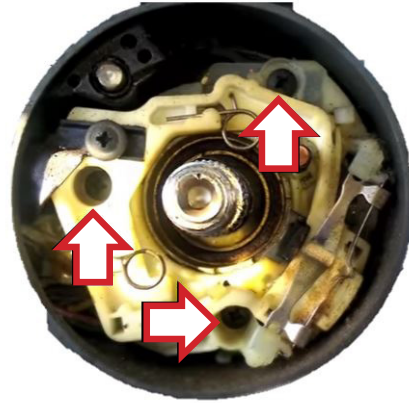
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STEP 13: Remove turn signal switch mounting screws.



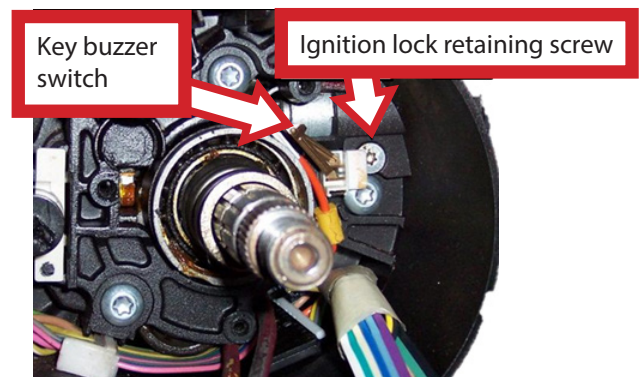
STEP 14: It is not necessary to completely remove switch from column. Lift turn signal switch out of way to gain access to lock cylinder release tab.

STEP 15: Remove key buzzer switch, if equipped. This can be gently pried off with a pick or similar tool.



STEP 16: Ensure ignition is turned to the off position.

STEP 17: Remove lock cylinder retaining screw and pull lock cylinder from column.



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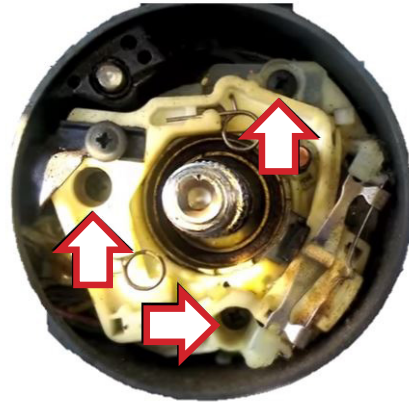
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Installation Instructions

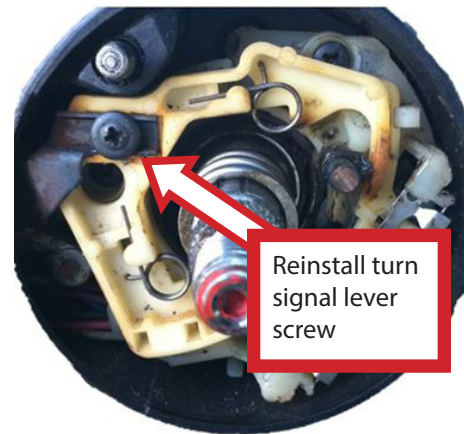
STEP 1: Install new ignition lock into column and reinstall and tighten retaining screw.

STEP 2: Reinstall key buzzer switch, if equipped.

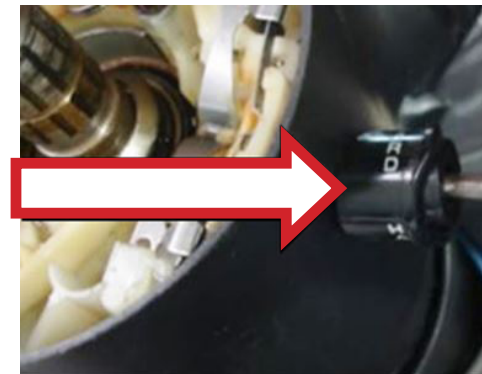
STEP 3: Reinstall turn signal switch and mounting screws.



STEP 4: Reinstall turn signal lever screw and lever.



STEP 5: Reinstall hazard flasher button.



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STEP 6: Reinstall turn signal cancelling cam.

Reinstall turn signal
cancelling cam



STEP 7: Reinstall wheel locking plate by using lock plate compression tool to compress plate tension and install snap ring. Be sure to reference marks made during removal to maintain original orientation.



STEP 8: Reinstall steering wheel using marks made during removal to maintain original orientation.

STEP 9: Reinstall steering wheel nut retainer and nut.

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STEP 10: Reinstall horn contact button.



STEP 11: Install horn pad.

STEP 12: Reconnect negative battery cable.

We appreciate your opinions regarding this product!
Please call our Technical Assistant with any challenges or suggestions
regarding the installation or operation of this product.

1-800-523-2492

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