

# **Product Specifications**

## **NS16A\*5**

SINGLE STAGE SPLIT SYSTEM AIR CONDITIONER -R454B



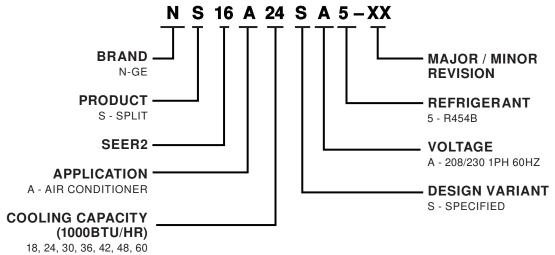






# NS16A\*5 PRODUCT SPECIFICATIONS

#### **MODEL NUMBER GUIDE**



Page 2 31-5000960 Rev. 0

#### **APPROVALS**

- AHRI Standard 210-240-2023 certified
- · AHRI Certified system match-ups and expanded ratings, visit AHRIDirectory.org
- ENERGY STAR® Certified
- · Sound rated to AHRI Standard 270-2008 test conditions
- Region specific models meet the minimum efficiency requirements for U.S. DOE Federal Regional Standards in that area
- · ETL certified (U.S. and Canada)
- ISO 9001 Registered Manufacturing Quality System

#### **APPLICATIONS**

- 1.5 to 5 ton
- · Sound levels as low as 73 dBA
- Single phase power supply
- · Vertical air discharge
- · Applicable to indoor air handlers or gas furnaces with indoor add-on coils
- · Factory test operated

#### REFRIGERANT SYSTEM

#### R-454B Refrigerant

- Low GWP (Global Warming Potential)
- Zero ODP (Ozone Depletion Potential)
- · Unit is factory pre-charged

#### **Outdoor Coil Fan**

- · Direct drive fan
- · Vertical air discharge
- · Totally enclosed fan motor
- · Ball bearings
- · Inherently protected
- · Motor rain shield

#### **Corrosion Resistant Coil**

- · Enhanced aluminum alloy tube/enhanced fin coil
- · Superior corrosion resistance
- · Ripple-edged aluminum fins
- · Aluminum tube construction
- · Lanced fins for maximum fin surface exposure
- · Factory tested under high pressure
- · Entire coil is accessible for cleaning

#### **High Capacity Liquid Line Drier**

- · Furnished with unit for field installation
- Traps any moisture or dirt that could contaminate the refrigerant system
- 100% molecular-sieve, bead type, drier

#### **High Pressure Switch**

- Protects the system from high pressure conditions that can be a result of fan failure or a blocked/dirty coil
- · Manual reset

#### **Low Pressure Switch**

- · Shuts off unit if suction pressure falls below setting
- Provides loss of charge and freeze-up protection
- · Automatic reset

#### **REFRIGERANT SYSTEM (CONT)**

#### **OPTIONAL ACCESSORIES**

#### **Expansion Valve Kits**

- · Factory installed with R-454B on all Indoor units
- · See TXV Usage table
- · Chatleff style fitting

#### **Freezestat**

- Senses suction line temperature
- · Cycles compressor off when suction line temperature falls below freezestat setpoint
- Opens at 29°F and closes at 58°F
- Installs on or near the discharge line of the evaporator or on the suction line

#### Loss of Charge Switch Kit

- · Protects compressor from damage from low refrigerant charge conditions
- · SPST, normally-closed
- · Automatic reset

#### INDOOR REFRIGERANT DETECTION SYSTEM (RDS)

- Complies with UL 60335-2-40 approved standard
- · Required for all systems using R-454B refrigerant
- · Factory or field installed on all indoor units
- · Consists of a RDS refrigerant detection sensor and an independent RDS control
- If refrigerant is detected the refrigerant detection system will prevent compressor and heating operation until refrigerant is no longer detected
- Refrigeration detection system also energizes the blower if refrigerant is detected to dissipate any concentrations of refrigerant from the space
- · Refer to indoor unit Product Specifications documents for additional details

#### **COMPRESSOR**

#### Single Stage Scroll Compressor

- · High volumetric efficiency
- · Uniform suction flow
- · Constant discharge flow
- · High efficiency
- · Quiet operation
- · Low gas pulses during compression reduces operational sound levels
- Compressor motor is internally protected from excessive current and temperature
- Muffler in discharge line reduces operating sound levels
- · Compressor is installed in the unit on resilient rubber mounts for vibration free operation

#### Compressor Crankcase Heater (042, 048 and 060 Models))

Prevents migration of liquid refrigerant into compressor and ensures proper compressor lubrication

Page 4 31-5000960 Rev. 0

#### **COMPRESSOR (CONT)**

#### **OPTIONAL ACCESSORIES**

#### Compressor Crankcase Heater (018, 024, 030, 036 Models))

· Prevents migration of liquid refrigerant into compressor and ensures proper compressor lubrication

#### **Compressor Sound Cover**

- · Polymer outer shell
- 1-1/2 inch thick batt fiberglass insulation
- All open edges are sealed with a one-inch wide hook and loop fastening tape

#### **Compressor Hard Start Kit**

- · Single-phase units are equipped with a PSC compressor motor
- · This type of motor normally does not need a potential relay and start capacitor
- · For conditions such as low voltage, kit may be required to increase the compressor starting torque

#### **Compressor Low Ambient Cut-Off**

- Non-adjustable switch (low ambient cut-out)
- Prevents compressor operation in cooling mode when outdoor temperature is below 35°F

#### **Compressor Time-Off Control**

- · Kit prevents compressor short-cycling
- · Allows time for suction and discharge pressure to equalize.
- Permits compressor start-up in an unloaded condition.
- · Automatic reset with 5 minute delay between compressor shut-off and start-up

#### Indoor Blower Off Delay Relay Kit

· Delays the indoor blower-off time during the cooling cycle

#### Low Ambient Kit

- Heat pump can operate in the cooling mode down to 45°F outdoor air temperature without additional controls
- Allows unit to operate properly down to 30°F in the cooling mode
  - NOTE Crankcase heater and freezestat should be installed on compressors equipped with a low ambient kit.

**NOTE -** A compressor lock-out thermostat should be added to terminate compressor operation below recommended operation conditions.

#### **CABINET**

- Heavy gauge steel cabinet
- Louvered heavy gauge steel panels surround unit on all four sides
- · Pre-painted cabinet finish
- · Control box conveniently located with all controls factory wired
- Corner patch plate allows access to compressor components
- · Drainage holes provided in base section for moisture removal

#### Refrigerant Line Connections, Electrical Inlets, Service Valves

- Sweat connection vapor and liquid lines
- · Located on corner of unit cabinet
- Suction valve can be fully shut off, while liquid valve may be front seated to manage refrigerant charge while servicing system
- Refrigerant line connections and field wiring inlets are located in one central area of cabinet for easy access
- · See dimension drawing

#### **Braze-Free/Press Fitting Flexibility**

· Units can accommodate braze-free or press fittings for installation versatility

SPECIFICATION	ONS						
Size			018	024	030	036	
Nominal Tonnage	е		1.5	2	2.5	3	
Sound Rating Nu	umber	dBA	76	75	72	73	
Connections (Sw	veat)	Liquid line (OD) - in.					
Connections (Sw	veatj	Suction line (OD) - in.		3/4		7/8	
Compressor Typ	е			1-Stage	e Scroll		
Refrigerant Type		<sup>1</sup> R-454B charge furnished	4 lbs.	14 oz.	5 lbs. 10 oz.	6 lbs. 13 oz.	
Indoor Unit Expa	nsion Valve (TXV)			267	Z70		
	Net face area - ft.2	Outer coil	16.33	21.00	16.33	21.0	
	Net lace area - it.	Inner coil		<b>- -</b>	15.75	20.25	
Outdoor Coil		Tube diameter - in.		5/	16		
		Rows	1			2	
		Fins - in	26			22	
		HP		1/8		1/6	
		Diameter - in.	22				
Outdoor Fan		Blades	2	2 3			
Outdoor rain		Cfm	2610	2990	2820	3040	
		Rpm	825				
		Watts		160		190	
Shipping Data - I	lbs.		155	170	180	200	
ELECTRICAL	DATA						
	Line	e voltage data (Volts-Phase-Hz)	208/230-1-60				
2	Maximum overcurrent	protection (MOCP) amps (unit)	15	20	25	30	
	<sup>3</sup> Minimu	m circuit ampacity (MCA) (unit)	11.2	13.6	16.6	21.8	
Compressor		Rated load amps	8.3	10.3	12.7	16.7	
Compressor		Locked rotor amps	45	60.2	75.6	93.5	
Fan Motor		Full load amps		0.74		1.0	
Fail WIOLUI		Locked rotor amps		1.65		1.9	

Accessory	Part No.	018	024	030	036
Communication Chambridge Hoston	27V63	•	•	•	•
Compressor Crankcase Heater	27U16	•	•	•	•
	63W22	•			
Carraman and Hand Start Kit	10J42		•	•	•
Compressor Hard Start Kit	10J42	•	•	•	•
	88M91				
Compressor Low Ambient Cut-Off	47J27	•	•	•	•
Compressor Timed-Off Control	47J35	•	•	•	•
Freezestat	93G35	•	•	•	•
Indoor Blower Off Delay Relay	58M81	•	•	•	•
Loss of Charge Switch Kit	84M23	•	•	•	•
<sup>4</sup> Low Ambient Kit (Fan Cycling)	34M72	•	•	•	•

**NOTE** - Extremes of operating range are plus 10% and minus 5% of line voltage.

¹ Refrigerant charge is sufficient for 15 ft. length of refrigerant lines. For longer line set requirements see the Installation Instructions for information about line set length and additional refrigerant charge required.

Equired.
 EACR type breaker or fuse.
 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.
 Crankcase Heater and Freezestat are recommended with Low Ambient Kit.

SPECIFICATI	ONS						
Size			042	048	060		
Nominal Tonnag	je		3.5	4	5		
Sound Rating N	umber	dBA	76 75				
Connections (Sv	woot)	Liquid line (OD) - in.	3/8				
Connections (SV	weat)	Suction line (OD) - in.		1-1/8			
Compressor Typ	е			1-Stage Scroll			
Refrigerant Type	)	<sup>1</sup> R-454B charge furnished	7 lbs. 2 oz.	8 lbs.	14 oz.		
Indoor Unit Exp	ansion Valve (TXV)		26	5 <b>Z</b> 71	26Z72		
	Net face area - ft.2	Outer coil	22.17	24.93	29.09		
Outdoor Coil	Net lace area - it	Inner coil	21.33	24.13	28.16		
		Tube diameter - in.	5/16				
		Rows	2				
		Fins - in	22				
		HP	1/4				
		Diameter - in.	26	22	26		
Outdoor Fan		Blades	3	4			
Outdoor Fan		Cfm	4060	3700	4180		
		Rpm	825				
		Watts	260	2	90		
Shipping Data -	lbs.		225	235	260		
ELECTRICAL	. DATA						
	Line	voltage data (Volts-Phase-Hz)	208/230-1-60				
2	Maximum overcurrent	protection (MOCP) amps (unit)	35	35 45			
	<sup>3</sup> Minimu	m circuit ampacity (MCA) (unit)	23	29.7	31		
Camanaaaa		Rated load amps	17.3	22.4	23.7		
Compressor		Locked rotor amps	123	126	157		
Fan Motor		Full load amps	1.4	1.7	1.4		
ran Wotor		Locked rotor amps	3.2				

Accessory	Part No.	042	048	060	
Communication Communication	27V63	Factors last the d			
Compressor Crankcase Heater	27U16	Factory Installed			
	63W22				
Communication Hand Start Kit	10J42	•	•	•	
Compressor Hard Start Kit	10J42	•			
	88M91		•	•	
Compressor Low Ambient Cut-Off	47J27	•	•	•	
Compressor Timed-Off Control	47J35	•	•	•	
Freezestat - 3/8 in	93G35	•	•	•	
Indoor Blower Off Delay Relay	58M81	•	•	•	
Loss of Charge Switch Kit	84M23	•	•	•	
<sup>4</sup> Low Ambient Kit (Fan Cycling)	34M72	•	•	•	

Page 7 31-5000960 Rev. 0

NOTE - Extremes of operating range are plus 10% and minus 5% of line voltage.

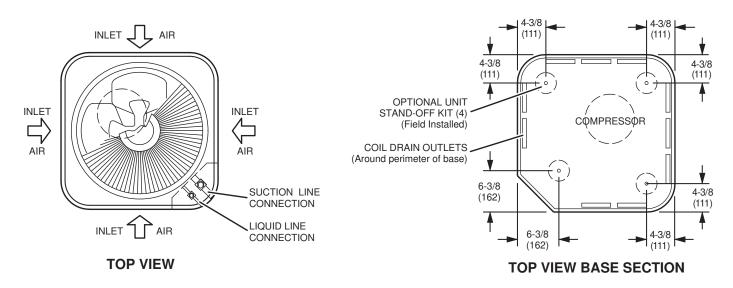
1 Refrigerant charge is sufficient for 15 ft. length of refrigerant lines. For longer line set requirements see the Installation Instructions for information about line set length and additional refrigerant charge required.

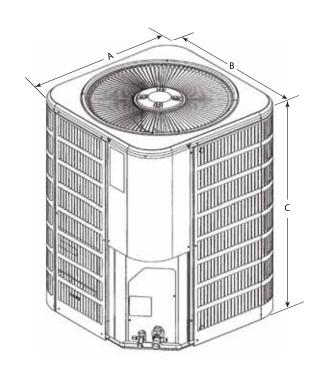
2 HACR type breaker or fuse.

3 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

4 Crankcase Heater and Freezestat are recommended with Low Ambient Kit.

#### **DIMENSIONS - UNIT**





Size	А, І	B Width and Depth	C Height		
	ln.	mm	in.	mm	
018	28-1/4	718	29-1/4	743	
024	28-1/4	718	37-1/4	946	
030	28-1/4	718	29-1/4	743	
036	28-1/4	718	37-1/4	946	
042	32-1/4	819	33-1/4	845	
048	28-1/4	718	43-1/4	1099	
060	32-1/4	819	43-1/4	1099	

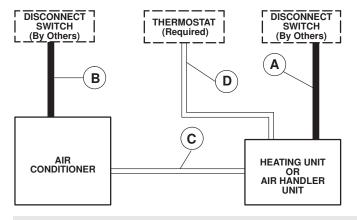
Page 8 31-5000960 Rev. 0

EXPAN	EXPANDED SOUND DATA												
Octave Band Sound Power Levels dBA, re 10-12 Watts Center SIZE Frequency - HZ						¹ Sound Rating	<sup>2</sup> Estimated Sound Pressure Level at Distance From Unit (dBA at distance in ft.)						
	125	250	500	1000	2000	4000	8000	Number (dBA)	3	5	10	15	50
18	55.5	64.5	69	67.5	65	61	56	73	66	61	55	52	41
24	61.5	64	70	69.5	66	62.5	54.5	75	68	63	57	54	43
30	60	67	72	70.5	67.5	62.5	56	76	69	64	58	55	44
36	58	67.5	72.5	71.5	66.5	62	54.5	76	69	64	58	55	44
42	59.5	67.5	71.5	70	69	63.5	57.5	76	69	64	58	55	44
48	60	70.5	73.5	72.5	70.5	67	60.5	78	71	66	60	57	46
60	63.5	69.5	75	75	73	68	62.5	80	73	68	62	59	48

**NOTE -** the octave sound power data does not include tonal correction.

- <sup>1</sup> Tested according to AHRI Standard 270-2008 test conditions.
- <sup>2</sup> Estimated sound pressure level at distance based on AHRI Standard 275-2010 method for equipment located on the ground, roof, or on side of building wall with no adjacent reflective surface within 9.8 feet. Sound pressure levels will increase based on changes to assumptions. For other applications, refer to AHRI Standard 275.

#### **FIELD WIRING**



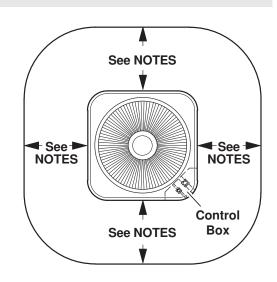
- A Two Wire Power (not furnished). See Indoor Unit Electrical Data
- B Two Wire Power (not furnished). See Electrical Data
- C Four Wire Low Voltage (not furnished). 18 ga. minimum
- D Five Wire Low Voltage (not furnished). 18 ga. minimum

All wiring must conform to NEC or CEC and local electrical codes.

#### **INSTALLATION CLEARANCES**

#### NOTES:

- Service Clearance 30 in. (762 mm) on one of the sides adjacent to the Control Box.
- One of other three sides must be 36 in. (914 mm).
- One of the two remaining sides may be 12 in. (305 mm).
- The remaining side may be 6 in. (152 mm).
- 48 in. (1219 mm) clearance required on top of unit
- 24 in. (610 mm) required between two units



#### **TXV USAGE**

All **GE Appliances** coils and air handlers are shipped with a factory installed TXV. In most cases, no substitution is needed.

If a different size TXV is required, it will be listed in the **TXV SUBSTITUTION** table by size. The correct TXV must be ordered separately and field installed.

Size	Order No.
018	26Z70
024	26Z70
030	26Z70
036	26Z70
042	26 <b>Z</b> 71
048	26Z71
060	26Z72

#### **AHRI STANDARD 210-240-2023**

Cooling or heating capacities are net values, including the effects of blower motor heat, and do not include supplementary heat. Power input is the total power input to the compressor(s) and fan(s), plus any controls and other items required as part of the system for normal operation.

Units which do not have an indoor air-circulating blower furnished as part of the model, i.e., split system with indoor coil only, is established by subtracting from the total cooling capacity 1250 Btu/h per 1,000 cfm, and by adding the same amount to the heating capacity.

Total power input for both heating and cooling is increased by 365 W per 1,000 cfm of indoor air circulated.

#### **TXV SUBSTITUTION - R-454B**

A general guide for replacing the factory installed R-454B TXV if the indoor unit (coil/air handler) is larger or smaller than the outdoor unit.

Outdo	or Unit	Indoo	r Unit	Indoor TXV	Indoor TXV		
Size	Tons	Size	Tons	Furnished	Replacement		
		42	3.5				
		48	4				
040	4.5	49	4	26 <b>Z</b> 71			
018	1.5	50/60	4/5		26Z70		
		51/61	4/5				
		60	5	26 <b>Z</b> 72			
		42	3.5				
		48	4				
024	2	49	4	26 <b>Z</b> 71	26Z70		
024	~	50/60	4/5		20270		
		51/61	4/5				
		60	5	26 <b>Z</b> 72			
		42	3.5	26Z71	26Z70		
	2.5	48	4				
030		49	4				
030		50/60	4/5				
		51/61	4/5				
		60	5	26 <b>Z</b> 72			
	3	42	3.5	26 <b>Z</b> 71			
		48	4				
036		49	4		26Z70		
036		50/60	4/5		20270		
		51/61	4/5				
		60	5	26Z72			
		24	2				
		30	2.5	26 <b>Z</b> 70			
042	3.5	30/36	2.5/3	20270	26 <b>Z</b> 71		
		36	3				
		60	5	26Z72			
		30/36	2.5/3	26 <b>Z</b> 70			
048	4	36	3	20210	26Z71		
		60	5	26 <b>Z</b> 72			
060	5	50/60	4/5	26 <b>Z</b> 71	26 <b>Z</b> 72		
000		51/61	4/5	20211	20212		

#### **TXV Ranges:**

- **26Z70** 1.5 to 3 ton systems Use on 3 ton (036) and lower systems.
- **26Z71** 3.5-4 ton systems Use on 4 ton (048) and down to 3.5 ton (042) systems.
- **26Z72** 5 ton systems Use on 5 ton (060) systems only.

Page 10 31-5000960 Rev. 0

### **NOTES**

