



Agilent InfinityLab LC Series
High-Speed Pumps
Service Manual



Notices

Document Information

The information in this document also applies to 1260 Infinity II and 1290 Infinity II modules.

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Safety Notices

CAUTION

A **CAUTION** notice denotes a hazard. It calls attention to an operating procedure, practice, or the like that, if not correctly performed or adhered to, could result in damage to the product or loss of important data. Do not proceed beyond a **CAUTION** notice until the indicated conditions are fully understood and met.

WARNING

A **WARNING** notice denotes a hazard. It calls attention to an operating procedure, practice, or the like that, if not correctly performed or adhered to, could result in personal injury or death. Do not proceed beyond a **WARNING** notice until the indicated conditions are fully understood and met.

Contents

In This Book 8

1 Introduction 9

Product Description of the 1290 Infinity III High-Speed Pump (G7120A) 10

Features of the 1290 Infinity III High-Speed Pump (G7120A) 11

Product Description of the 1290 Infinity III Bio High-Speed Pump (G7132A) 12

Features of the 1290 Infinity III Bio High-Speed Pump (G7132A) 13

Operating Principle 14

2 Site Requirements and Specifications 16

Site Requirements 16

Specifications of the 1290 Infinity III High-Speed Pump (G7120A) 20

Specifications of the 1290 Infinity III Bio High-Speed Pump (G7132A) 24

3 Installation 27

Unpacking the Module 28

Installation 29

Optimizing the Stack Configuration 41

Installing Capillaries 47

Handling Leak and Waste 58

Connecting Modules and Control Software 68

4 Using the Module 69

General Information 70

Best Practices 74

Preparation of the System 85

Preparing the Module 94

5 Optimizing the Performance of the Module 103

Recommendations for Biocompatible and Bio-Inert Systems 104

Recommendations for Degassers 106

Delay Volume and Extracolumn Volume 107
How to Configure the Optimum Delay Volume 108
How to Achieve Higher Resolution 110
Using Solvent Calibration Tables 113

6 Diagnostics and Troubleshooting 120

Diagnostic Features 121
Maintenance and Troubleshooting Tools of the Module 122
Agilent Lab Advisor Software 130

7 Error Information 131

What Are Error Messages 133
General Error Messages 134
Module Error Messages 146

8 Maintenance 183

Safety Information Related to Maintenance 186
Safety Information Related to Repair 189
Introduction to Maintenance 192
Overview of Maintenance and Simple Repair 195
Cleaning the Module 196
Installing Fittings and Capillaries 197
Remove and Install Doors 198
Replace the Shutoff Valve Panel 201
Replace the Pressure Sensor 203
Replace the Solvent Selection Valve (SSV) 206
Change Configuration or Replace the Jet Weaver 209
Replace the Seal Wash Pump 212
Replace the Inlet Valve (G7120A) 214
Replace the Inlet Valve (G7132A) 216
Release a Stuck Inlet Valve 218
Remove the Pump Head Assembly (G7120A) 221
Remove the Pump Head Assembly (G7132A) 225
Pump Head Maintenance (Tool Free) 229

Install the Pump Head Assembly (G7120A)	266
Install the Pump Head Assembly (G7132A)	269
Replace the Outlet Valve (G7120A)	272
Replace the Outlet Valve (G7132A)	276
Replace the Purge Valve Head	279
Replace Parts of the Purge Valve Head	282
Replace Parts of the High Pressure Filter Assembly (G7120A)	284
Replace Parts of the High-Pressure Filter Assembly (G7132A)	287
Replace the Module Firmware	290
Prepare the Pump Module for Transport	291
Repair	295
Replacing the Degassing Unit	296
Replace the Seal Wash Pump Motor	301
Remove the Top Cover and Foam	302
Replacing Internal Fuses	305
Replace the Illumination Assembly	308
Remove the Main Board	311
Removing the Degassing Unit	314
Removing the Middle Layer Foam Part	316
Replacing the Pressure Sensor Cable	318
Replacing Fans	320
Replacing the Purge Valve Drive	325
Replace the Pump Drives	327
Fixing the Wiper of a Pump Drive	331
Replace the Status LED	333
Replace the Bottom Foam Part	336
Replace the Power Supply	340
Install the Middle Layer Foam Part	343
Installing the Degassing Unit	347
Install the Main Board	350
Changing the type and serial number	353
Replace the Leak Panel	358

Replace the Leak Sensor 361
Replace the Main Power Switch 362
Assemble the Main Cover 365
Install the Top Cover and Foam 366

9 Parts and Materials for Maintenance 368

Overview of Main Assemblies (G7120A) 369
Overview of Main Assemblies (G7132A) 371
Flow Connections (G7120A) 373
Flow Connections (G7132A) 375
Pump Heads (G7120A) 377
Pump Heads (G7132A) 381
Purge Valve (G7120A) 385
Purge Valve (G7132A) 386
Cover Parts 387
Cables 388
Fuses 389
Accessory Kit (G7120A) 390
Accessory Kit (G7132A) 391
HPLC System Tool Kit 392
Power, Status LED and Illumination LED 393
Leak Parts 394

10 Identifying Cables 395

Cable Overview 396
Analog Cables 398
Remote Cables 400
BCD Cables 404
CAN/LAN Cables 406
RS-232 Cables 407
USB 408

11	Hardware Information	409
	General Hardware Information	410
	Module-Specific Hardware Information	423
12	LAN Configuration	433
	What You Have to Do First	434
	TCP/IP Parameter Configuration	435
	Configuration Switch	436
	Initialization Mode Selection	437
	Dynamic Host Configuration Protocol (DHCP)	439
	Link Configuration Selection	442
	Manual Configuration	443
	PC and User Interface Software Setup	447
13	Appendix	449
	General Safety Information	450
	Material Information	459
	At-a-Glance Details About Agilent Capillaries	468
	Waste Electrical and Electronic Equipment (WEEE) Directive	472
	Radio Interference	473
	RFID Statement	474
	Sound Emission	476
	Agilent Technologies on Internet	477



In This Book

This manual covers the following Agilent InfinityLab LC Series modules:

- Agilent 1290 Infinity III High-Speed Pump (G7120A)
- Agilent 1290 Infinity III Bio High-Speed Pump (G7132A)

1

Introduction

This chapter gives an introduction to the module and instrument overview.

Product Description of the 1290 Infinity III High-Speed Pump (G7120A) 10

Features of the 1290 Infinity III High-Speed Pump (G7120A) 11

Product Description of the 1290 Infinity III Bio High-Speed Pump (G7132A) 12

Features of the 1290 Infinity III Bio High-Speed Pump (G7132A) 13

Operating Principle 14

Overview of the Hydraulic Path 14

Hydraulic Path 15

Product Description of the 1290 Infinity III High-Speed Pump (G7120A)

The Agilent 1290 Infinity III High-Speed Pump can enhance your efficiency through high speed and chromatographic performance.

A low-delay-volume mixer allows you to run fast gradients for narrow-bore applications for high laboratory efficiency.

The new 1290 Infinity III LC power range has a high instrument efficiency, allowing you to run any HPLC and UHPLC method.

The full ISET range enables you to transfer existing methods from different instruments, including current Agilent systems as well as instruments from other manufacturers.

Active damping, automatic purge valve, new ultralow dispersion kits or low delay-volume capability, combine to achieve high instrument and analytical efficiency.

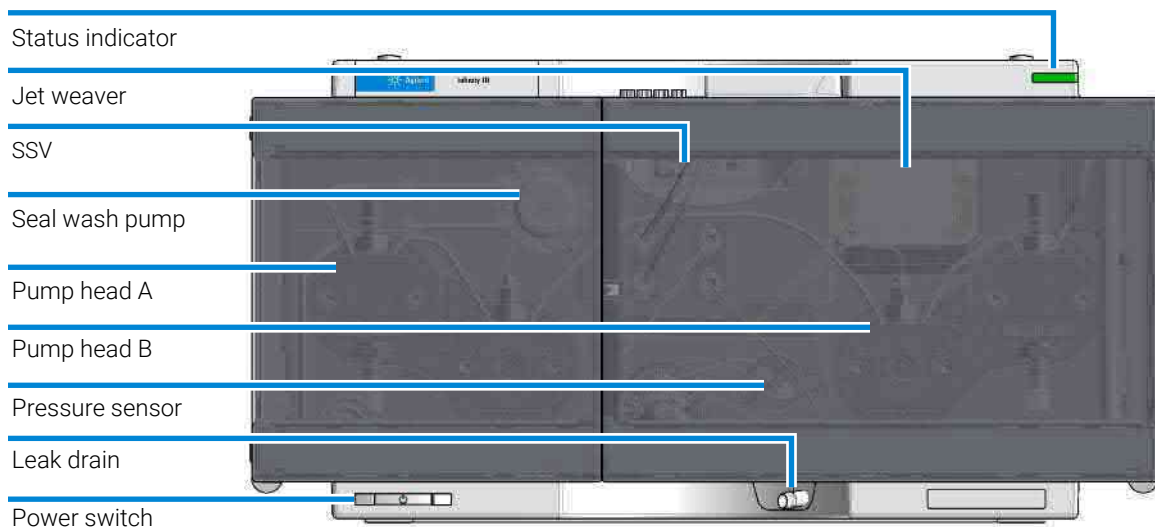


Figure 1: Overview of the High-Speed Pump

Features of the 1290 Infinity III High-Speed Pump (G7120A)

- High performance in terms of accuracy and precision for flow and composition.
- High power range combining high pressure up to 1300 bar and high analytical flow rates up to 5 mL/min for high chromatographic performance.
- The unique Intelligent System Emulation Technology (ISET) enables the emulation of current Agilent 1100, 1200 and 1260 Infinity series instrument, as well as Waters Alliance, Waters H-Class, Waters Acquity and Shimadzu Prominence.
- Low delay volumes (to 10 μ L) for running fast gradients on narrow-bore columns make this pump a suitable front-end for LC/MS applications.
- Active damping with independently controllable high resolution pump drives and firmware-embedded tuning algorithms significantly reduce ripples and associated UV noise.
- The new Agilent Jet Weaver mixer, based on multi-layer microfluidic technology, facilitates high efficiency mixing in combination with low delay volume for high UV-detector sensitivity.
- Integrated high efficiency degasser with low internal volume is based on PTFE AF technology and has a fast change-over of solvents for purging and priming the pump.
- Built-in active seal-wash for increased uptime.
- InfinityLab Level Sensing adds weight controlled level sensing and solvent prediction of the equipped HPLC solvents to avoid downtime by running out solvent.

Product Description of the 1290 Infinity III Bio High-Speed Pump (G7132A)

The Agilent 1290 Infinity III Bio High-Speed Pump is a binary UHPLC pump consisting of biocompatible material for use in biopharma and other applications utilizing high salt and extreme pH conditions. It uses high-pressure blending from up to two solvents at pressures up to 1300 bar and flow rates up to 5 mL/min.

The Bio High-Speed Pump has an exceptionally low delay volume, achieving high throughput and highest resolution for the most demanding applications, giving you highest confidence in your results. It is the ideal front end for LC/MS applications.

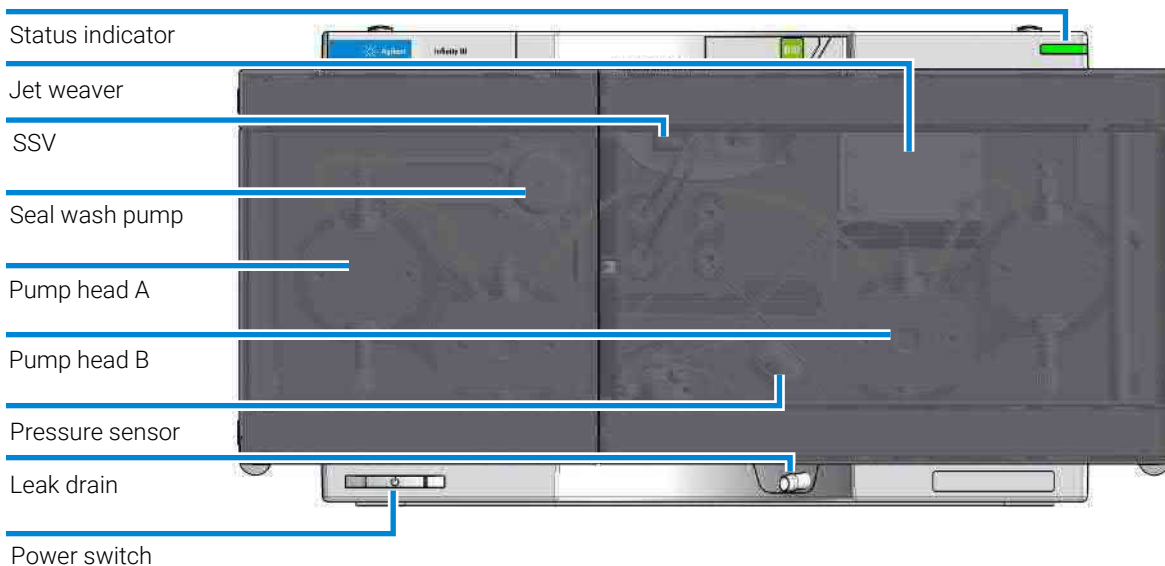


Figure 2: Overview of the Bio High-Speed Pump

Features of the 1290 Infinity III Bio High-Speed Pump (G7132A)

- Biocompatible wetted parts in the solvent delivery unit ensure integrity of biomolecules and minimize unwanted surface interaction while increasing column lifetime.
- Biocompatible pump is resistant to corrosion from high salt concentrations and harsh cleaning.
- High salt tolerance and wide pH range enable increased flexibility.
- Power range combines ultra high pressure up to 1300 bar and high analytical flow rates up to 5 mL/min for maximum UHPLC performance.
- Bio Jet Weaver Mixer, based on multilayer microfluidic technology, combines highest efficiency mixing with lowest delay volume for highest UV-detector sensitivity.
- Multi-purpose valve enables automated software-embedded functionality such as switching the optional mixer in and out, flushing back the inline filter or automated purging for reduced manual interaction.
- Integrated high-efficiency degasser with low internal volume is based on PTFE AF technology and provides fast change-over of solvents for purging and priming the pump.
- InfinityLab Level Sensing adds weight controlled level sensing and solvent prediction of the equipped HPLC solvents to avoid downtime by running out solvent.

Operating Principle

Overview of the Hydraulic Path

High-Speed Pumps feature a dual pump head design for the generation of binary gradients.

The solvent selection valve allows the choice of two solvents per pump head. However, this valve cannot be switched during a run.

Each pump head is equipped with two independently actuated pistons in series.

Delivery cycle:

1. Piston two moves forward to deliver solvent into the flow path. The flow-rate is thereby determined by the speed of the piston.
At the same time, piston one draws solvent from the solvent reservoir. The two piston chambers are isolated by a check valve (outlet ball valve).
2. Shortly before the end of the delivery stroke of piston two, piston one reverses its direction. The check valve (passive inlet valve) at the inlet of piston chamber one closes while the solvent in piston chamber one gets compressed to system operating pressure.
3. Piston two reverses while piston one delivers the set flow rate into the flow path and re-fills piston chamber two.
4. When piston two has reached the end of its intake stroke it reverses and the delivery cycle starts again with step 1)

Reproducible solvent properties are maintained by an integrated two-channel solvent degasser. It is located between the solvent selection valve and the pump heads.

The pump automatically compensates for pressure and flow instabilities caused by the complex relationship between solvent compressibility and system pressure.

The only user interaction is selecting the appropriate solvent or solvent mixture per channel from a drop-down list.

Hydraulic Path

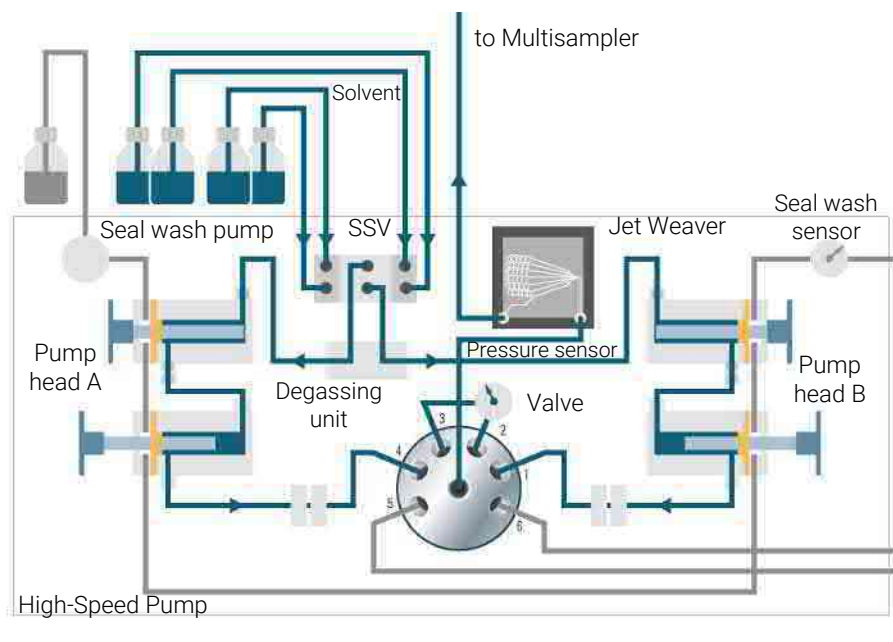


Figure 3: The hydraulic path

2

Site Requirements and Specifications

Site Requirements

Power Considerations

The module power supply has wide ranging capability. It accepts any line voltage in the range described in [Table 1](#) on page 20 and [Table 3](#) on page 24. Consequently there is no voltage selector in the rear of the module. There are also no externally accessible fuses, because automatic electronic fuses are implemented in the power supply.

WARNING

Inaccessible power plug.

In case of emergency it must be possible to disconnect the instrument from the power line at any time.

- Make sure the power connector of the instrument can be easily reached and unplugged.
- Provide sufficient space behind the power socket of the instrument to unplug the cable.

WARNING

Incorrect line voltage at the module

Shock hazard or damage of your instrument can result if the devices are connected to line voltage higher than specified.

- Connect your module to the specified line voltage.

WARNING

Module is partially energized when switched off, as long as the power cord is plugged in.

Repair work at the module can lead to personal injuries, e.g. shock hazard, when the cover is opened and the module is connected to power.

- Make sure that it is always possible to access the power plug.
 - Remove the power cable from the instrument before opening the cover.
 - Do not connect the power cable to the Instrument while the covers are removed.
-

Power Cords

Country-specific power cords are available for the module. The female end of all power cords is identical. It plugs into the power-input socket at the rear. The male end of each power cord is different and designed to match the wall socket of a particular country or region.

Agilent makes sure that your instrument is shipped with the power cord that is suitable for your particular country or region.

WARNING

Unintended use of power cords

Using power cords for unintended purposes can lead to personal injury or damage of electronic equipment.

- Never use a power cord other than the one that Agilent shipped with this instrument.
 - Never use the power cords that Agilent Technologies supplies with this instrument for any other equipment.
 - Never use cables other than the ones supplied by Agilent Technologies to ensure proper functionality and compliance with safety or EMC regulations.
-

WARNING

Absence of ground connection

The absence of ground connection can lead to electric shock or short circuit.

- Never operate your instrumentation from a power outlet that has no ground connection.
-

WARNING**Electrical shock hazard**

Solvents may damage electrical cables.

- Prevent electrical cables from getting in contact with solvents.
 - Exchange electrical cables after contact with solvents.
-

Bench Space

The module dimensions and weight (see Physical Specifications) allow you to place the module on almost any desk or laboratory bench. It needs an additional 2.5 cm (1.0 inches) of space on either side and approximately 8 cm (3.1 inches) in the rear for air circulation and electric connections.

If the bench shall carry a complete HPLC system, make sure that the bench is designed to bear the weight of all modules.

The module should be operated in a horizontal position.

NOTE

Agilent recommends that you install the HPLC instrument in the InfinityLab Flex Bench rack. This option helps to save bench space as all modules can be placed into one single stack. It also allows to easily relocate the instrument to another lab.

WARNING**Heavy weight**

The module is heavy.

- Carry the module at least with 2 people.
 - Avoid back strain or injury by following all precautions for lifting heavy objects.
 - Ensure that the load is as close to your body as possible.
 - Ensure that you can cope with the weight of your load.
-

Condensation

CAUTION

Condensation within the module

Condensation can damage the system electronics.

- Do not store, ship or use your module under conditions where temperature fluctuations could cause condensation within the module.
 - If your module was shipped in cold weather, leave it in its box and allow it to warm slowly to room temperature to avoid condensation.
-

Specifications of the 1290 Infinity III High-Speed Pump (G7120A)

Table 1: Physical specifications of the 1290 Infinity III High-Speed Pump (G7120A)

Type	Specification	Comments
Weight	21.0 kg (46.3 lbs)	
Dimensions (height x width x depth)	200 x 396 x 436 mm (7.9 x 15.6 x 17.2 inches)	
Line voltage	100–240 V~, ±10%	Wide-ranging capability
Line frequency	50 or 60 Hz, ±5%	
Power consumption	210 VA / 180 W	
Ambient operating temperature	4–55 °C (39–131 °F)	
Ambient non-operating temperature	-40–70 °C (-40–158 °F)	
Humidity	< 95% r.h. at 40 °C (104 °F)	Non-condensing
Operating altitude	Up to 3000 m (9842 ft)	
Safety standards: IEC, EN, CSA, UL	Overvoltage category II, Pollution degree 2	For indoor use only
ISM Classification	ISM Group 1 Class B	According to CISPR 11

Table 2: Performance specifications of the 1290 Infinity III High-Speed Pump (G7120A)

Type	Specification	Comments
Hydraulic system	Two dual pistons in series pump with proprietary servo-controlled variable stroke design and smooth motion control for active damping.	
Designed for use with Agilent InfinityLab Assist	Intuitive User Interface, Automated Workflows, Predictive Maintenance & Assisted Troubleshooting	
Pump resolution step size	300 pL	

Site Requirements and Specifications

Specifications of the 1290 Infinity III High-Speed Pump (G7120A)

Type	Specification	Comments
Flow range	Settable: 0.001 – 5 mL/min, in 0.001 mL/min increments (executed in 300 pL/step increments)	
Flow precision	$\leq 0.07\%$ RSD or 0.005 min SD, whichever is greater	Based on retention time at constant temperature
Flow accuracy	$\pm 1\%$ or $\pm 10\ \mu\text{L}/\text{min}$, whichever is greater	
Pressure operating range	Up to 130 MPa (1300 bar) at 0 – 2 mL/min ramping down to 80 MPa (800 bar) at 5 mL/min	
Pressure pulsation	$< 1\%$ amplitude or $< 0.5\ \text{MPa}$ (5 bar), whichever is greater	
Compressibility compensation	Automatic	
Recommended pH range	1.0 – 12.5	Solvents with pH < 2.3 should not contain acids which attack stainless steel
Gradient formation	High-pressure binary mixing	
Delay volume	As low as 45 μL (10 μL without mixer)	
Composition range	0 – 100 %	
Composition precision	$< 0.15\%$ RSD or 0.01 min SD, whichever is greater	
Composition accuracy	$\pm 0.35\%$ absolute	
Number of solvents	2 out of maximum 26 solvents	
Solvent selection valve	Internal 4-solvent selection valve included. External 2 x 12 solvent valve as option, fully integrated in the pump control interface.	
Integrated degassing unit	Number of channels: 2 Internal volume per channel: 1.5 mL	

Site Requirements and Specifications

Specifications of the 1290 Infinity III High-Speed Pump (G7120A)

Type	Specification	Comments
Materials in contact with solvent	TFE/PDD copolymer, PFA, PEEK, FEP, ETFE, Stainless Steel, FFKM, Gold, Ruby, Zirconium Oxide-based ceramic, Tantalum, UHMW-PE, Polyimide, DLC Coated Stainless Steel	
Automatic purge valve	Included	
Active seal wash	Included	
Intelligent System Emulation Technology (ISET)	Included	
Instrument control	LC & CE Drivers A.02.11 or above Instrument Control Framework (ICF) A.02.03 or above Lab Advisor software B.02.06 or above InfinityLab Assist (G7180A) with firmware D.07.40 or above Instant Pilot (G4208A) with firmware B.02.17 or above	For details about supported software versions refer to the compatibility matrix of your version of the LC & CE Drivers
Communication	Controller Area Network (CAN), RS232C, APG remote: ready, start, stop, and shutdown signals, LAN	
Safety features and maintenance	Leak detection, safe leak handling, leak output signal for shutdown of the pumping system. Low voltage in major maintenance areas. Extensive diagnostics, error detection and display with Agilent InfinityLab Assist and with Agilent Lab Advisor software.	

Site Requirements and Specifications
Specifications of the 1290 Infinity III High-Speed Pump (G7120A)

Type	Specification	Comments
GLP feature	Early maintenance feedback (EMF) for continuous tracking of instrument usage in terms of seal wear and volume of pumped mobile phase with pre-defined and user settable limits and feedback messages. Electronic records of maintenance and errors.	
Housing	All materials are recyclable	

Specifications of the 1290 Infinity III Bio High-Speed Pump (G7132A)

Table 3: Physical specifications of the 1290 Infinity III Bio High-Speed Pump (G7132A)

Type	Specification	Comments
Weight	21.0 kg (46.3 lbs)	
Dimensions (height x width x depth)	200 x 396 x 436 mm (7.9 x 15.6 x 17.2 inches)	
Line voltage	100–240 V~, ±10%	Wide-ranging capability
Line frequency	50 or 60 Hz, ±5%	
Power consumption	210 VA / 180 W	
Ambient operating temperature	4–55 °C (39–131 °F)	
Ambient non-operating temperature	-40–70 °C (-40–158 °F)	
Humidity	< 95% r.h. at 40 °C (104 °F)	Non-condensing
Operating altitude	Up to 3000 m (9842 ft)	
Safety standards: IEC, EN, CSA, UL	Overvoltage category II, Pollution degree 2	For indoor use only
ISM Classification	ISM Group 1 Class B	According to CISPR 11

Table 4: Performance specifications of the 1290 Infinity III Bio High-Speed Pump (G7132A)

Type	Specification	Comments
Hydraulic system	Two dual pistons in series pump with proprietary servo-controlled variable stroke design and smooth motion control for active damping.	
Designed for use with Agilent InfinityLab Assist	Intuitive User Interface, Automated Workflows, Predictive Maintenance & Assisted Troubleshooting	
Pump resolution step size	300 pL	

Site Requirements and Specifications

Specifications of the 1290 Infinity III Bio High-Speed Pump (G7132A)

Type	Specification	Comments
Flow range	Settable: 0.001 – 5 mL/min, in 0.001 mL/min increments (executed in 300 pL/step increments)	
Flow precision	$\leq 0.07\%$ RSD or 0.005 min SD, whichever is greater	Based on retention time at constant temperature
Flow accuracy	$\pm 1\%$ or $\pm 10\ \mu\text{L}/\text{min}$, whichever is greater	
Pressure operating range	Up to 130 MPa (1300 bar) at 0 – 2 mL/min ramping down to 80 MPa (800 bar) at 5 mL/min	
Pressure pulsation	$< 1\%$ amplitude or $< 0.5\ \text{MPa}$ (5 bar), whichever is greater	
Compressibility compensation	Automatic	
Recommended pH range	pH 1 – 12.5, short term pH 13 (for flushing)	
Gradient formation	High-pressure binary mixing	
Delay volume	As low as 45 μL (10 μL without mixer)	
Composition range	0 – 100 %	
Composition precision	$< 0.15\%$ RSD or 0.01 min SD, whichever is greater	
Composition accuracy	$\pm 0.35\%$ absolute	
Number of solvents	2 out of maximum 26 solvents	
Solvent selection valve	Internal 4-solvent selection valve included. External 2 x 12 solvent valve as option, fully integrated in the pump control interface.	
Integrated degassing unit	Number of channels: 2 Internal volume per channel: 1.5 mL	
Materials in contact with solvent	TFE/PDD copolymer, PFA, PEEK, FEP, ETFE, Stainless Steel with Bio-Compatible Coating, FFKM, Gold, Ruby, MP35N, Tantalum, Gold, Zirconium Oxide-based Ceramic, UHMW-PE, DLC Coated MP35N	

Site Requirements and Specifications

Specifications of the 1290 Infinity III Bio High-Speed Pump (G7132A)

Type	Specification	Comments
Automatic purge valve	Included	
Active Seal Wash	Included	
Intelligent System Emulation Technology (ISET)	Included	
Instrument control	LC & CE Drivers Rev. 3.3 or above Instrument Control Framework (ICF) A.02.03 or above in Emulation Mode only Instrument Control Framework (ICF) ICF 3.0 Update 1 or above InfinityLab Assist (G7180A) with firmware D.07.40 or above Instant Pilot (G4208A) with firmware B.02.24 or above Lab Advisor software B.02.16 or above	For details about supported software versions refer to the compatibility matrix of your version of the LC & CE Drivers
Communication	Controller Area Network (CAN), RS232C, APG remote: ready, start, stop, and shutdown signals, LAN	
Safety features and maintenance	Leak detection, safe leak handling, leak output signal for shutdown of the pumping system. Low voltage in major maintenance areas. Extensive diagnostics, error detection and display with Agilent InfinityLab Assist and with Agilent Lab Advisor software.	
GLP features	Early maintenance feedback (EMF) for continuous tracking of instrument usage in terms of seal wear and volume of pumped mobile phase with pre-defined and user settable limits and feedback messages. Electronic records of maintenance and errors.	
Housing	All materials are recyclable.	

3 Installation

This chapter provides information on unpacking, checking on completeness, stack considerations and installation of the module.

Unpacking the Module 28

Damaged Packaging 28

Condensation 28

Installation 29

Delivery Checklist 29

Removing the Transport Foam 29

Installing the Pump 30

Flow Connections to the Pump 33

Installation of Mandatory Seal Wash 38

Optimizing the Stack Configuration 41

Agilent InfinityLab Flex Bench Family 42

One stack configuration 44

Two stack configuration 45

Installing Capillaries 47

Install Capillaries 47

Install the Bio-Inert Zero Dead Volume (ZDV) Union 50

Install Stainless Steel Clad PEEK Capillaries 52

Handling Leak and Waste 58

Drain Connectors Installation 61

Waste Concept 66

Waste Guidance 66

Leak Sensor 67

Connecting Modules and Control Software 68

Unpacking the Module

Damaged Packaging

If the delivery packaging shows signs of external damage, please call your Agilent Technologies sales and service office immediately. Inform your service representative that the instrument may have been damaged during shipment.

CAUTION

"Defective on arrival" problems

If there are signs of damage, please do not attempt to install the module. Inspection by Agilent is required to evaluate if the instrument is in good condition or damaged.

- Notify your Agilent sales and service office about the damage.
 - An Agilent service representative will inspect the instrument at your site and initiate appropriate actions.
-

Condensation

CAUTION

Condensation within the module

Condensation can damage the system electronics.

- Do not store, ship or use your module under conditions where temperature fluctuations could cause condensation within the module.
 - If your module was shipped in cold weather, leave it in its box and allow it to warm slowly to room temperature to avoid condensation.
-

Installation

Delivery Checklist

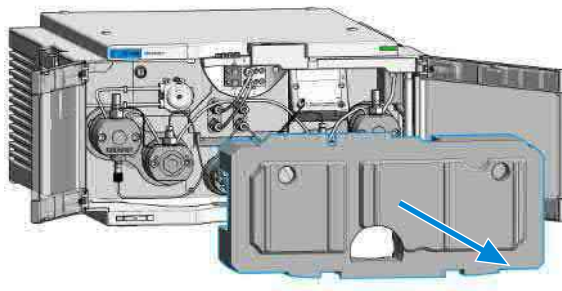
Ensure that all parts and materials have been delivered with your module. The delivery checklist is shown below. For parts identification please check the illustrated part lists in Parts and Materials for Maintenance. Please report any missing or damaged parts to your local Agilent Technologies sales and service office.

Table 5: Delivery checklist

Description	Quantity
1290 Infinity II System Manual	1
Agilent Lab Advisor	1
G4800-64600 (Agilent InfinityLab LC Series User Documentation)	1 per order
Power Cord	1
Solvent Cabinet Kit with 5 bottles	1
Accessory Kit (see Accessory Kit (G7120A) on page 390 or Accessory Kit (G7132A) on page 391)	1
RRHD Eclipse Plus C18, 2.1 x 50 mm, 1.8 µm (G7120A) InfinityLab Poroshell 120 EC-C18, 3.0 x 30 mm, 2.7 µm (G7132A)	1

Removing the Transport Foam

- 1 Open the doors of the module.
- 2 Carefully remove the protective foam.



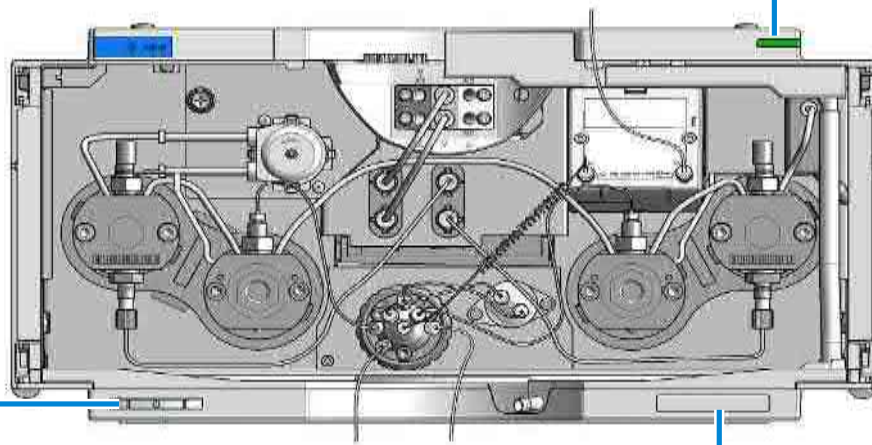
- 3 Close the doors of the module.

Installing the Pump

Parts required	Qty.	p/n	Description
	1		Pump
	1		Power cord
	1		Agilent Control Software and/or Instant Pilot G4208
Preparations	• Locate bench space • Provide power connections • Unpack the pump		
	1	Place the module on the bench in a horizontal position.	

- 2 Ensure the power switch on the front of the module is OFF.

Status indicator

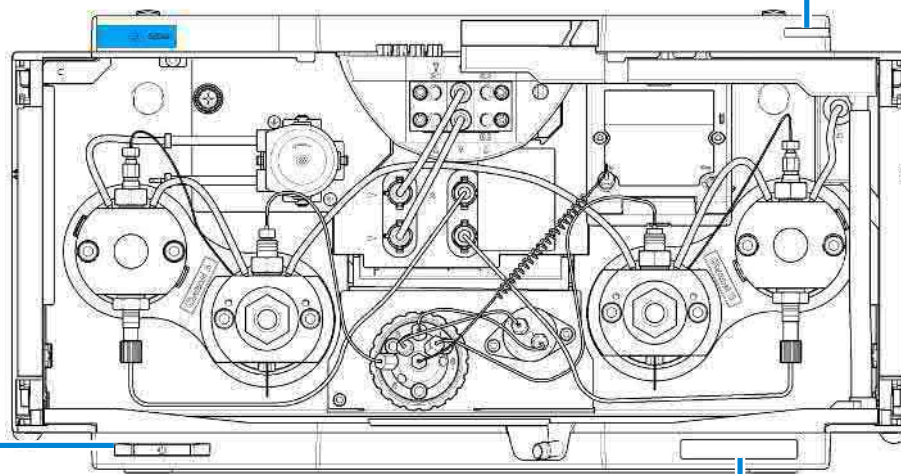


Power switch

Serial number

Figure 4: Front view of the High-Speed Pump (G7120A)

Status indicator



Power switch

Serial number

Figure 5: Front view of the Bio High-Speed Pump (G7132A)

- 3 Connect the power cable to the power connector at the back of the High-Speed Pump.

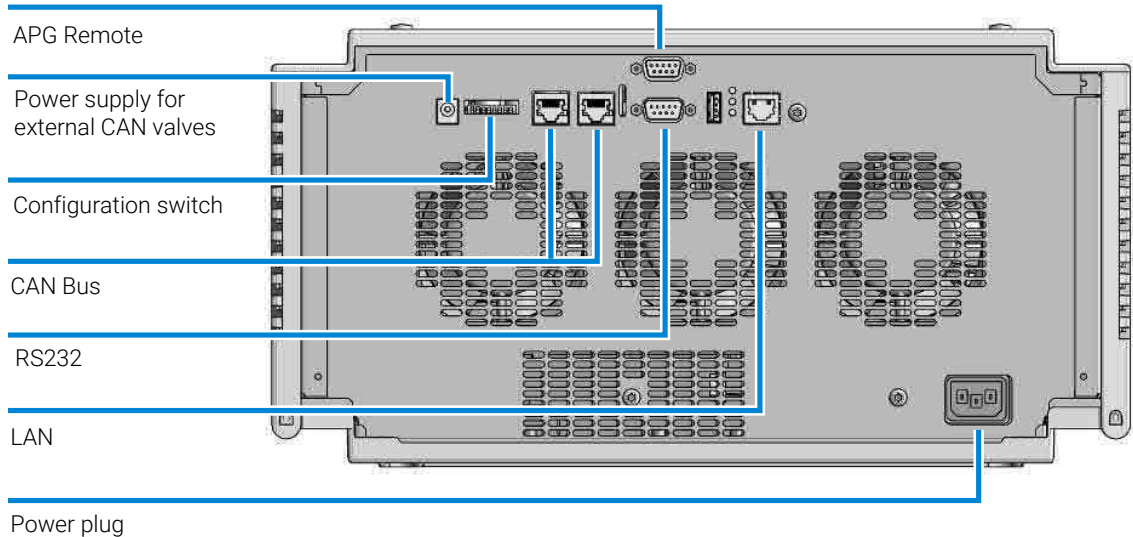


Figure 6: Rear view of the High-Speed Pump

NOTE

In an Agilent 1290 Infinity II System, the individual modules are connected by CAN cables. An Agilent 1200 Series Instant Pilot can be connected to the CAN bus of any module. Connection to an Agilent data system is established through the built-in LAN port of the detector. The LAN port of the detector must be used as the detector generates the highest data rate of all modules. For more information about connecting the Instant Pilot or Agilent Data System, please refer to the respective user manual. For setting up the LAN access, see chapter LAN Configuration (Nucleus).

- 4 Turn on the power by pushing the button at the lower left side of the module.

The power button stays pressed in and the status LED should be green.

NOTE

When the line power button stands out and the green light is off, the module is turned off.

NOTE

The module was shipped with default configuration settings. For changing these settings, see section [Setting the 8-bit Configuration Switch \(On-Board LAN\)](#) on page 423.

Flow Connections to the Pump

The pump is shipped with tubing and capillary connections installed between solvent selection valve, degassing unit, pump heads, pressure sensor, purge valve and Jet Weaver. This section describes the installation of additional flow connections.

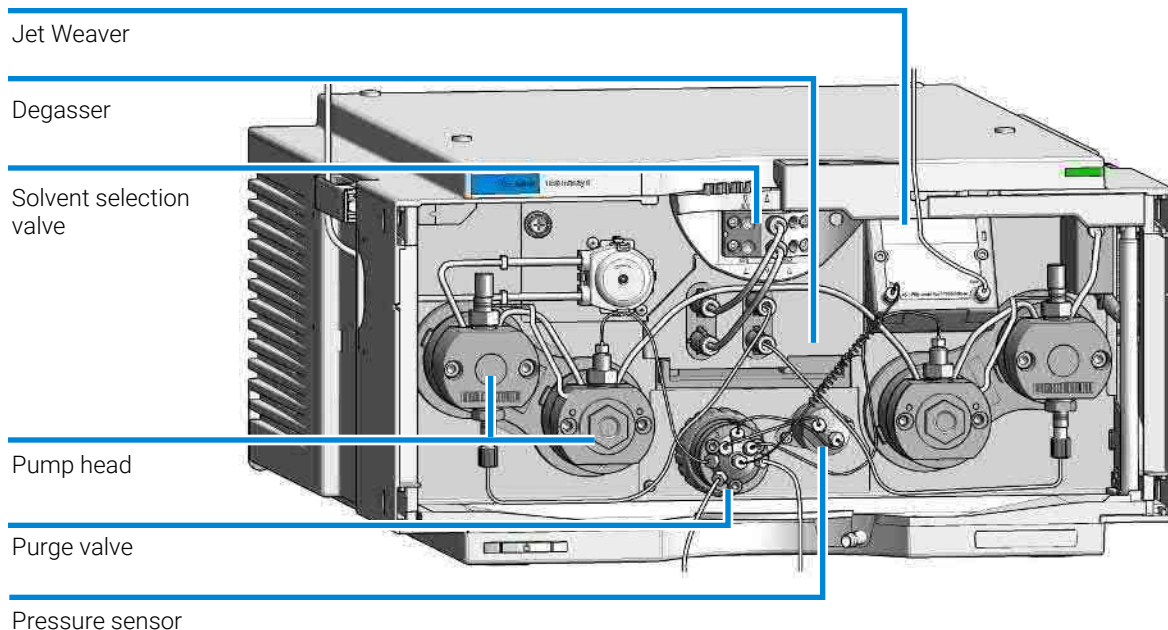


Figure 7: Preinstalled flow connections of the High-Speed Pump (G7120A)

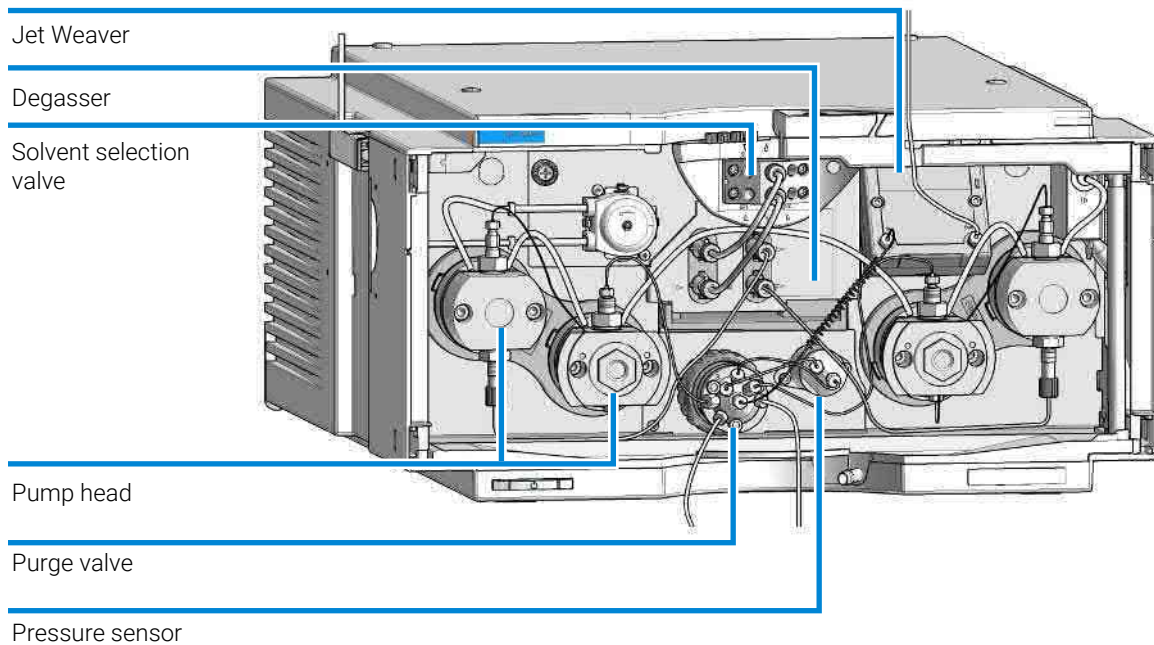


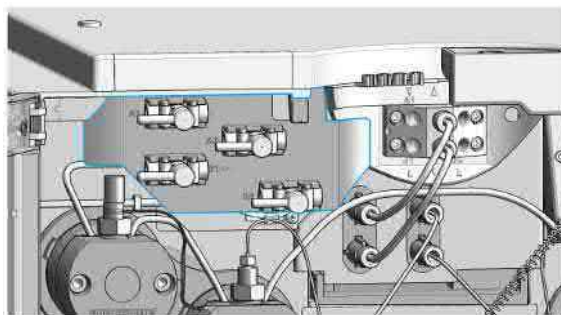
Figure 8: Preinstalled flow connections of the Bio High-Speed Pump (G7132A)

Parts required	Qty.	p/n	Description
	1		Other modules
	1	G7120-68705	Accessory kit
	1	5067-6871	Solvent Cabinet Kit
	1	G7132-68705	Accessory kit biocompatible

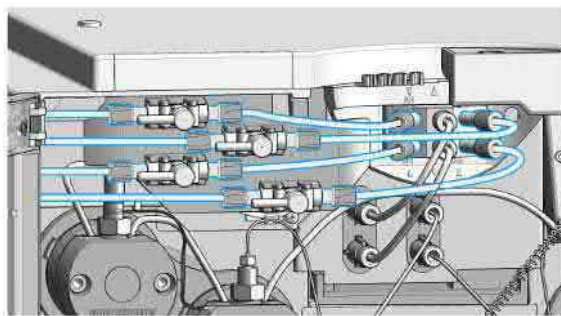
Preparations

- Pump is installed in the LC system.
- 1 Put the four empty bottles into the solvent cabinet and screw a bottle head assembly onto each bottle.

- 2 Optional: Install the shutoff valve panel at the top left corner of the instrument.

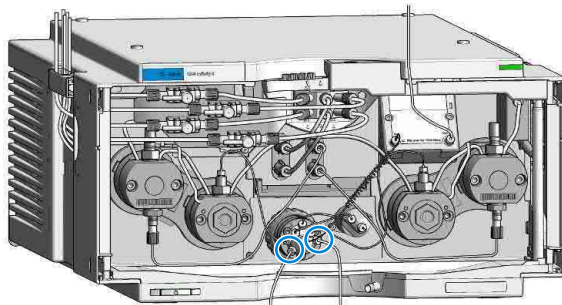


- 3 Optional (if shutoff valve panel is installed): Connect the solvent tubes from the bottle head assemblies to the inlet connectors A1, A2, B1 and B2 of the solvent selection valves. Use the brown bottle for the aqueous solvent (usually channel A1).

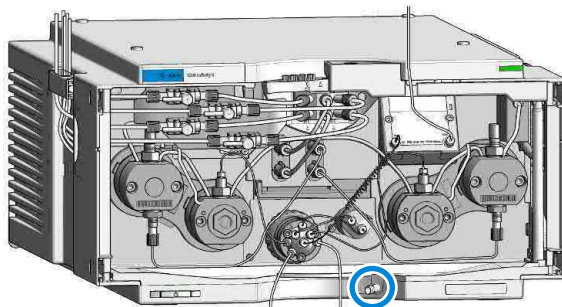


- 4 Label the tubes accordingly using the supplied clips and fix the tubes in the clips of solvent cabinet and pump.

- 5 Connect waste tubes to the purge valve outlets.



- 6 Connect waste tube to the outlet of the leak plane.

**NOTE**

Do not guide waste tubes from the purge valve outlets through the outlet of the leak plane.

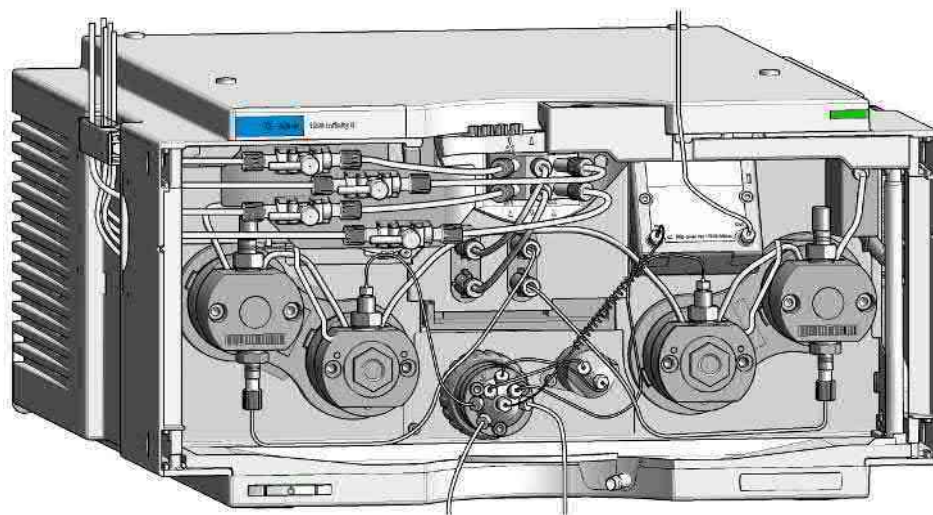


Figure 9: Flow connections to the High-Speed Pump

Installation of Mandatory Seal Wash

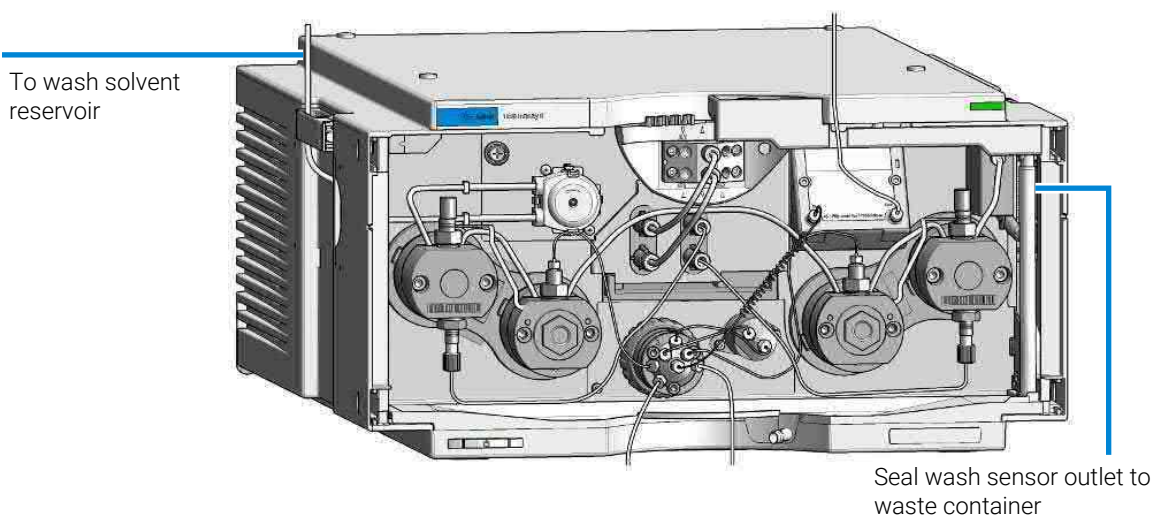


Figure 10: Seal wash option in the High-Speed Pump (G7120A)

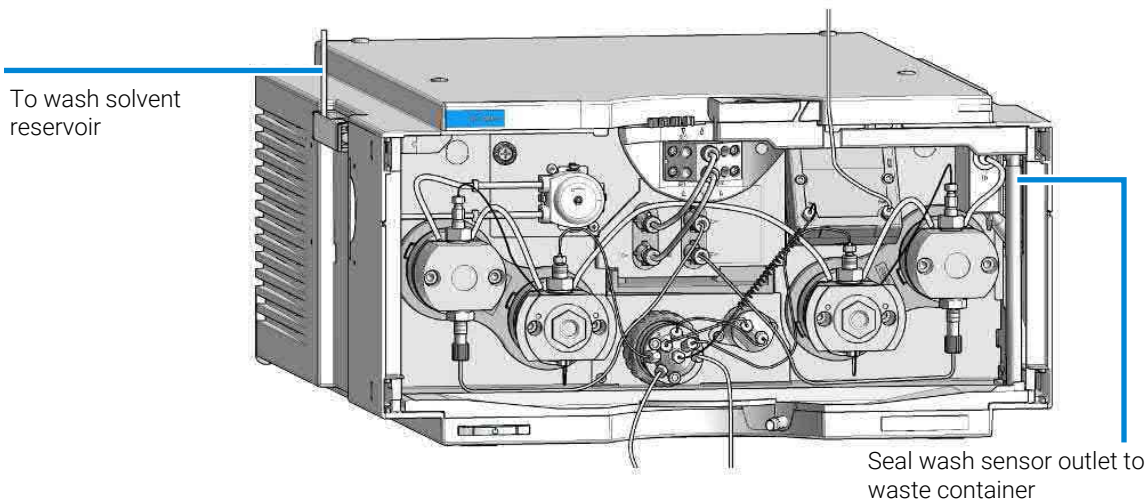


Figure 11: Seal wash option in the Bio High-Speed Pump (G7132A)

Seal Wash (G7104A, G7104C, G7120A, G7131A, G7131C and G7132A)

CAUTION

Contamination of seal wash solvent

Damage to pistons and seals

- Do not recycle seal wash solvent.
- Exchange seal wash solvent weekly.
- Typical solvent consumption: 0.5 L per week.
- Use of 5067-6131 (Seal Wash Bottle Head Kit) is strongly recommended.

The seal wash function regularly cleans pistons and seals from deposits automatically.

The seal wash sensor will constantly check the performance of the seal wash system and warn the user in case an anomaly has been detected.

Seal Wash Operation:

- The seal wash interval is set to 30 s on every 7 min.
- The flow is set to 500 $\mu\text{L}/\text{min}$.

- The integrity of the seal wash system is checked at regular intervals.
- Typical solvent usage is about 0.5 L per week.
- Use
 - 10 % isopropanol in water.
 - 100 % isopropanol for normal phase applications.
- Position wash solvent bottle above and waste bottle below instrument.
- *DO NOT* refill the seal wash solvent, always use properly cleaned, fresh bottles.
- *DO NOT* recycle seal wash solvent bottles.
- The EMF symbol will turn yellow once the pumps seal wash sensor detects an irregularity.
 - Change the seal wash solvent and trigger the Seal Wash Prime function from the context menu (see [Figure 12](#) on page 40).

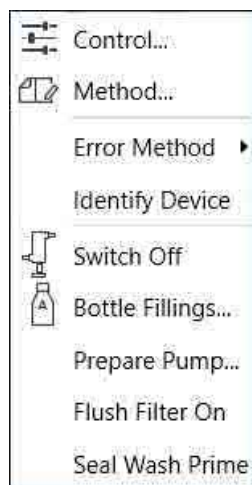


Figure 12: Context Menu

- Check seal wash tubing and filter for kinks, leaks, or blockages.
- Check for blockages of the waste tubings, make sure that the solvent waste can drain off freely:
 - If solvent waste is building up in the tube, the sensor does not perform correctly.
 - If solvent waste is building up in the tube, the sensor does not perform correctly.

Optimizing the Stack Configuration

You can ensure optimum performance by installing the system in one of the following configurations. These configurations optimize the system flow path, ensuring minimum delay volume.

Agilent InfinityLab Flex Bench Family

Agilent A-Line LC Flex Bench

Agilent recommends using the InfinityLab Flex Bench for all Agilent LC systems.

Main features:

- Increases flexibility in the lab
- Safe moving of LC
- Easy stack customization
- Included waste management

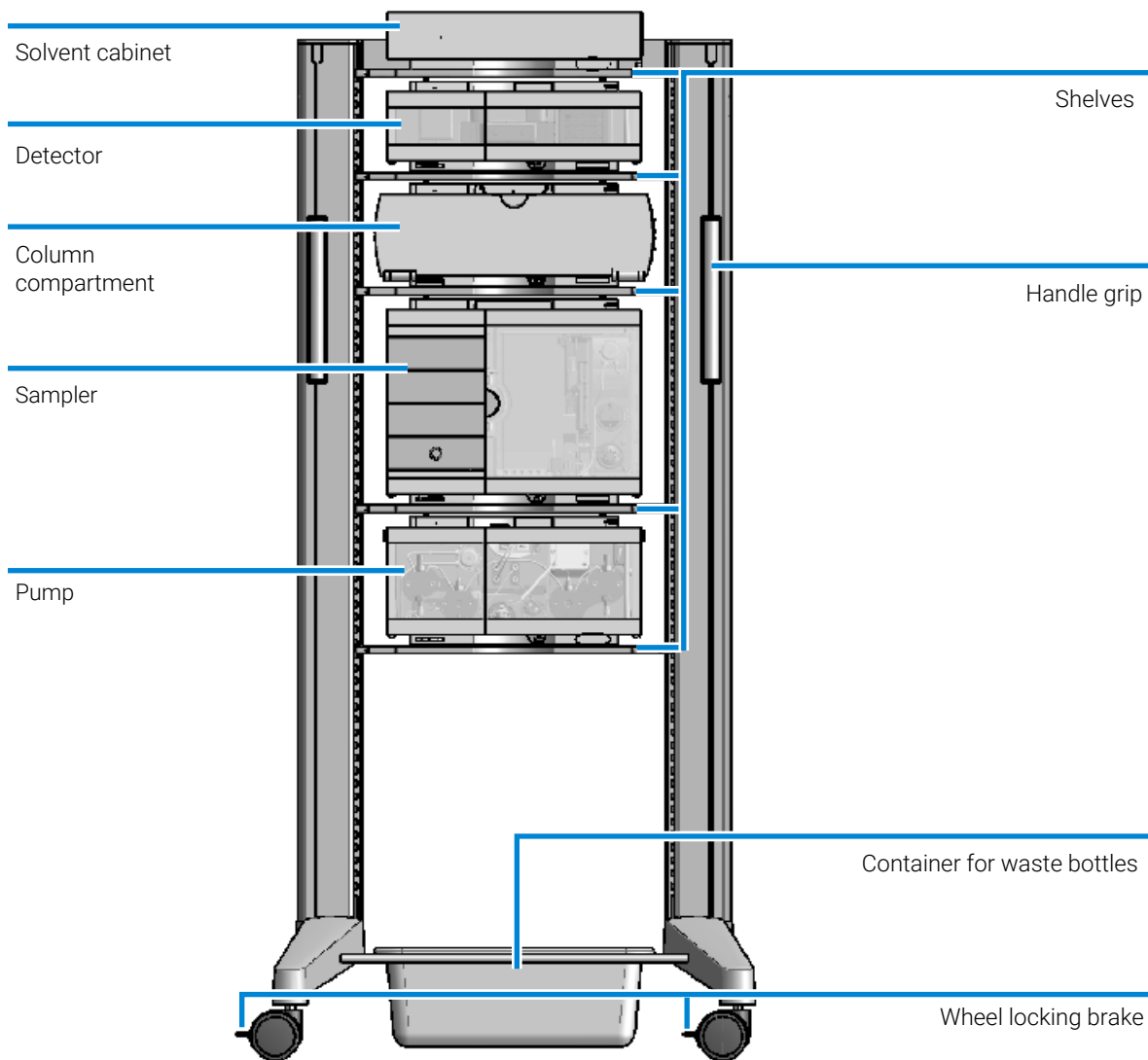


Figure 13: Agilent InfinityLab Flex Bench

Agilent InfinityLab Benchtop



Figure 14: Agilent InfinityLab Benchtop

One stack configuration

Ensure optimum performance by stacking the modules as shown exemplarily in [Figure 15](#) on page 45. This configuration optimizes the flow path for minimum delay volume and minimizes the bench space required.

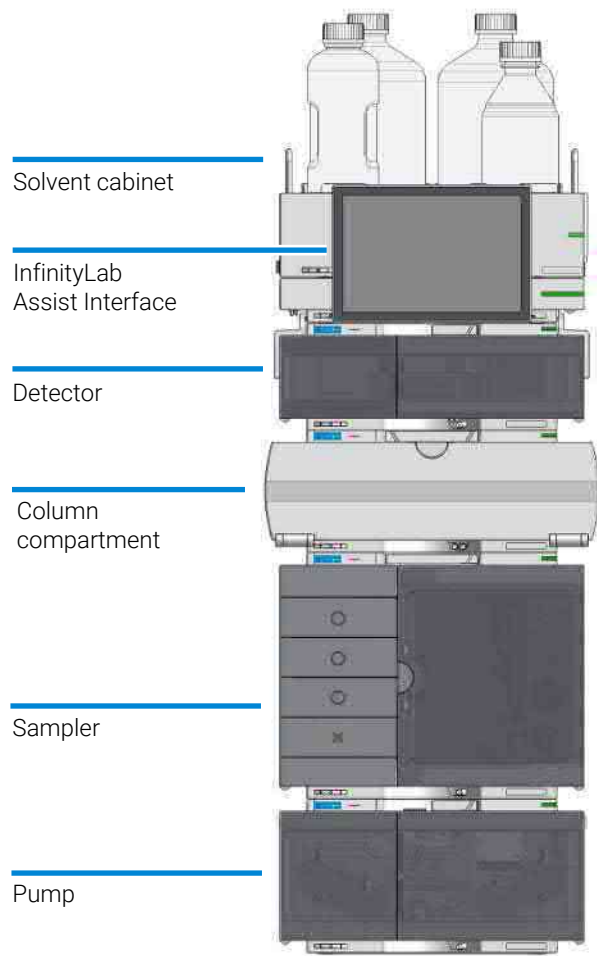


Figure 15: Single stack configuration (bench installation, example shows a Multisampler)

Two stack configuration

To avoid excessive height of the stack (for example when using the system in combination with an additional detector), it is recommended to form two stacks.

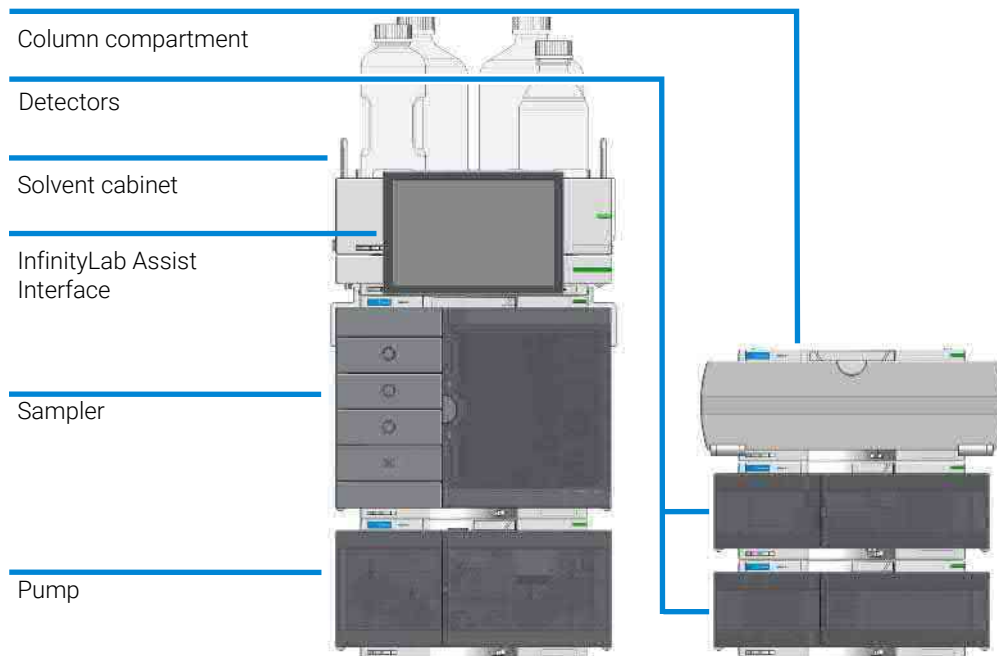


Figure 16: Two stack configuration (bench installation, example shows a Multisampler)

Installing Capillaries

This section provides information on how to install capillaries and fittings.

Install Capillaries

Capillaries and connections depend on which system is installed.

NOTE

As you move to smaller-volume, high-efficiency columns, you will want to use narrow id tubing, as opposed to the wider id tubing used for conventional HPLC instruments.

NOTE

Agilent capillaries are color-coded for quick identification, see [At-a-Glance Details About Agilent Capillaries](#) on page 468.

Table 6: Capillary connections for 1290 Infinity III systems

p/n	From	To
G7120-60007 (Bottle Head Assembly)	Solvent Bottle	Infinity III Pump
5500-1245 (Capillary ST 0.17 mm x 400 mm SI/SI)	Pump	Sampler
5500-1217 (Capillary, ST, 0.17 mm x 900 mm SI/SX)	Pump	Vialsampler with ICC
5500-1157 (Capillary ST 0.12 mm x 500 mm SL/S)	Multisampler	MCT Valve/Heat Exchanger
5500-1251 (Capillary ST 0.12 mm x 400 mm SL/SL)	Vialsampler	MCT Valve/Heat Exchanger
5500-1238 (Capillary ST 0.12 mm x 105 mm SL/SL)	Vialsampler	ICC Heat Exchanger
5500-1249 (Capillary ST 0.12 mm x 120 mm SL/SL, long socket)	ICC Heat Exchanger	Column
5500-1201 (Capillary ST 0.12 mm x 105 mm SL)	MCT Heat Exchanger	Column
5500-1191 (InfinityLab Quick Turn Capillary ST 0.12 mm x 280 mm, long socket)	Column/MCT Valve	Detector
5062-8535 (Waste accessory kit (Flow Cell to waste))	VWD	Waste
5062-2462 (Tube PTFE 0.7 mm x 5 m, 1.6 mm od)	DAD/FLD	Waste
G5664-68712 (Analytical tubing kit 0.25 mm i.d. PTFE-ESD)	Detector	Fraction Collector

Table 7: Capillary connections for 1290 Infinity III Bio LC

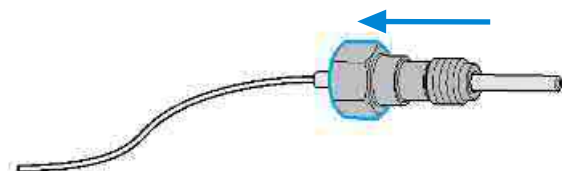
p/n	From	To
G7120-60007 (Bottle Head Assembly)	Solvent Bottle	Infinity III Pump
5500-1419 (Capillary MP35N 0.17 mm x 500 mm, SI/SI)	Pump	Multisampler
5500-1279 (Capillary MP35N 0.12 mm x 500 mm SI/SI)	Multisampler	MCT
5500-1578 (Quick Connect Capillary MP35N 0.12 mm x 105 mm)	MCT Heat Exchanger	Column
5500-1596 (Quick Turn Capillary MP35N 0.12 mm x 280 mm)	Column/MCT Valve	Detector (DAD)
5500-1598 (Quick Turn Capillary MP35N 0.12 mm x 500 mm)	Column/MCT Valve	Detector (VWD)
5062-8535 (Waste accessory kit (Flow Cell to waste))	VWD	Waste
5062-2462 (Tube PTFE 0.7 mm x 5 m, 1.6 mm od)	DAD/FLD	Waste
G5664-68712 (Analytical tubing kit 0.25 mm i.d. PTFE-ESD)	Detector	Fraction Collector

For correct installation of capillary connections it's important to choose the correct fittings, see Syntax for Capillary Description.

- 1 Select a nut that is long enough for the fitting you'll be using.



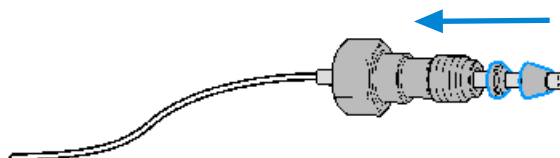
- 2 Slide the nut over the end of the tubing or capillary.



Installation

Installing Capillaries

- 3 Carefully slide the ferrule components on after the nut and then finger-tighten the assembly while ensuring that the tubing is completely seated in the bottom of the end fitting.

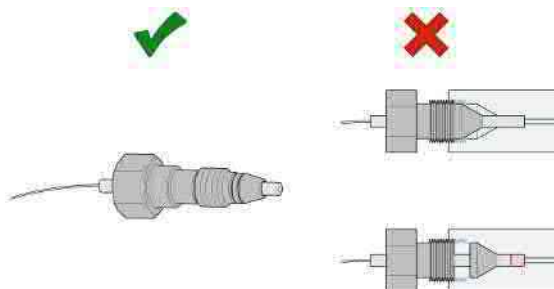


- 4 Use a stable port installed to the module to gently tighten the fitting facing to the module. Or use the column to tighten the fitting facing to the column. This measure forces the ferrule to seat onto the tubing or capillary.

NOTE

Do not overtighten. Over-tightening will shorten the lifetime of the fitting.

- 5 Loosen the nut and verify that the ferrule is correctly positioned on the tubing or capillary.



NOTE

The first time that the Swagelok fitting is used on a column or an injection valve, the position of the ferrule is permanently set. If changing from a column or an injection valve to another, the fitting may leak or decrease the quality of the separation by contributing to band broadening.

For Bio and Bio-Inert Systems, the Swagelok instructions do not apply.

Install the Bio-Inert Zero Dead Volume (ZDV) Union

The 5067-4741 (ZDV union (Bio-inert)) has two different connectors where capillaries need to be installed in the correct sequence. Otherwise, an inset of the union may be damaged and the connection may not be tight.

CAUTION

Potential leak or damage of the Bio-inert ZDV Union.

- To avoid leaks or a damage to the Bio-inert ZDV union, follow the procedure below in the prescribed sequence.

- 1 Install the capillary at the end marked with a ring/indentation.



- 2 Install the second capillary at the other end.



Install Stainless Steel Clad PEEK Capillaries

NOTE

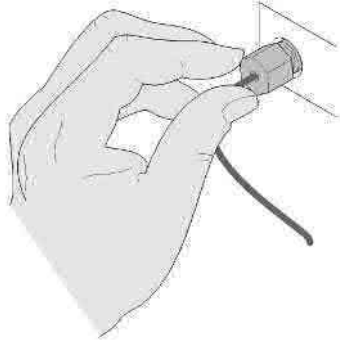
This installation procedure applies for capillaries and corresponding fittings used in modules delivered before January 2013.

The 1260 Infinity Bio-inert LC system uses PEEK capillaries that are clad with stainless steel. These capillaries combine the high-pressure stability of steel with the inertness of PEEK. They are used in the high-pressure flow path after sample introduction (loop/needle seat capillary) through the thermostatted column compartment/heat exchangers to the column. Such capillaries need to be installed carefully in order to keep them tight without damaging them by over-tightening.

The installation consists of two steps. In the first step, the fitting is installed finger-tight without using tools. Finger-tight means that the fitting will grip and hold the capillary. This brings the fitting to the appropriate start position (marked as 0 ° below) for the second step.

First Step: Finger-tight Fitting

- 1 Tighten the fitting using your fingers.



Second Step: Installation to Connector

In the second step ([Second Step: Installation to Hard Connectors](#) on page 53 or [Second Step: Installation to Soft Connectors](#) on page 54), a wrench is used to rotate the fitting relative to the finger-tight position by a defined angle. For each of the cases mentioned above, there is a recommended range in which the fitting is tight.

Staying below this range could create a leak, either a visible one or a micro-leak, potentially biasing measurement results. Exceeding the recommended range could damage the capillary.

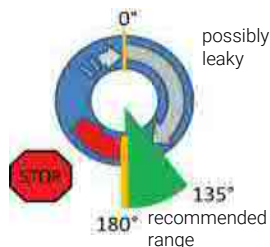
Alternatively, a torque wrench may be used. The target torque for all connections is about 0.7 Nm. When using a torque wrench, read instructions for that tool carefully, as wrong handling may easily miss the correct torque.

Second Step: Installation to Hard Connectors

Use this procedure for hard connectors made from metal (titanium) or ceramics. In the system, these are connections to and from the analytical head of the autosampler (connections to injection valve and needle), and to a metal column.

First installation of a capillary to a hard connector

- 1 When tightening a fitting for the first time, start from the finger-tight position (which is not necessarily a vertical wrench position) and rotate the wrench by $135^\circ - 180^\circ$. Staying below 135° (grey arrow) will be insufficiently tight, more than 180° (red arrow) could damage the capillary.



Second and subsequent installations of a capillary to a hard connector

- 1 When tightening the fitting for the second and subsequent times, again start from the finger-tight position (which is not necessarily a vertical wrench position) and rotate the wrench by $90^\circ - 135^\circ$. Staying below 90° (grey arrow) could be insufficiently tight, more than 135° (red arrow) could damage the capillary.



Second Step: Installation to Soft Connectors

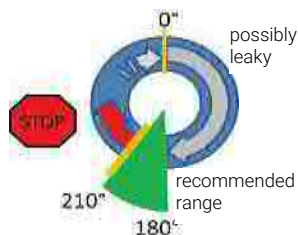
Use this procedure for soft connectors, which are typically made from PEEK. These are the following connections:

- to and from all bio-inert valves (injection valve in the autosampler and valves in the thermostatted column compartment and 1290 Infinity Valve Drive),
- bio-inert ZDV unions (detector flow cells, multidraw upgrade kit, capillary to capillary connections, for example, for heat exchangers),
- to the autosampler needle and
- to PEEK columns (like many bio-inert columns).

For the installation of bio-inert ZDV unions, see *Installation of stainless steel clad PEEK capillaries Technical Note (G5611-90120)*.

First installation of a capillary to a soft connector

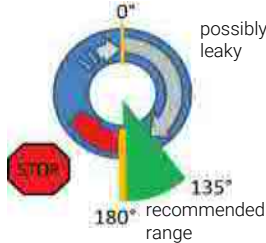
- 1 When tightening a fitting for the first time, start from the finger-tight position (which does not necessarily need to be a vertical wrench position) and rotate the wrench by 180 – 210°. Staying below 180° (grey arrow) will not be sufficiently tight, more than 210° (red arrow) could damage the capillary.



Second and subsequent installations of a capillary to a soft connector

Installation
Installing Capillaries

- 1 When tightening the fitting for the second and subsequent times, again start from the finger-tight position (which is not necessarily a vertical wrench arrow position) and rotate the wrench by 135 – 180 °. Staying below 135 ° (grey arrow) could be insufficiently tight enough, more than 180 ° (red arrow) could damage the capillary.



Summary Second Step: Installation to Connector

Table 8: Summary for second step

2 nd Step	First installation	Subsequent installations
Hard connectors		
Soft connectors		

Removing Capillaries

CAUTION

Potential damage of capillaries

- Do not remove fittings from used capillaries.

To keep the flow path free of stainless steel, the front end of the capillary is made of PEEK. Under high pressure, or when in contact with some solvents, PEEK can expand to the shape of the connector where the capillary is installed. If the capillary is removed, this may become visible as a small step. In such cases, do not try to pull the fitting from the capillary, as this can destroy the front part of the capillary. Instead, carefully pull it to the rear. During installation of the capillary, the fitting will end up in the correct position.

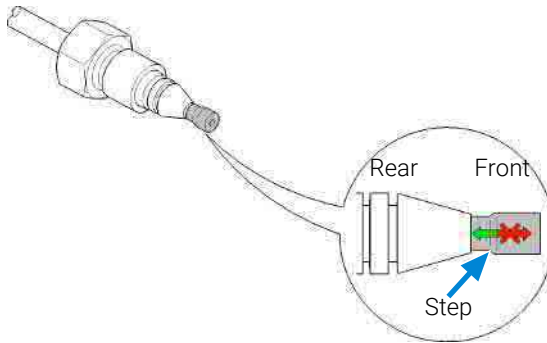


Figure 17: Capillary fitting

Handling Leak and Waste

The Agilent InfinityLab LC Series has been designed for safe leak and waste handling. It is important that all security concepts are understood and instructions are carefully followed.

The solvent cabinet is designed to store a maximum volume of 8 L solvent. The maximum volume for an individual bottle stored in the solvent cabinet should not exceed 2 L. For details, see the usage guideline for the Agilent Infinity III Solvent Cabinets (a printed copy of the guideline has been shipped with the solvent cabinet, electronic copies are available on the Internet).

All leak plane outlets are situated in a consistent position so that all Infinity and Infinity II/III modules can be stacked on top of each other. Waste tubes are guided through a channel on the right hand side of the instrument, keeping the front access clear from tubes.

The leak plane provides leak management by catching all internal liquid leaks, guiding them to the leak sensor for leak detection, and passing them on to the next module below, if the leak sensor fails. The leak sensor in the leak plane stops the running system as soon as the leak detection level is reached.

Solvent and condensate is guided through the waste channel into the waste container:

- from the detector's flow cell outlet
- from the Multisampler needle wash port
- from the Sample Thermostat (condensate)
- from the pump's Seal Wash Sensor (if applicable)
- from the pump's Purge Valve or Multipurpose Valve

Installation

Handling Leak and Waste

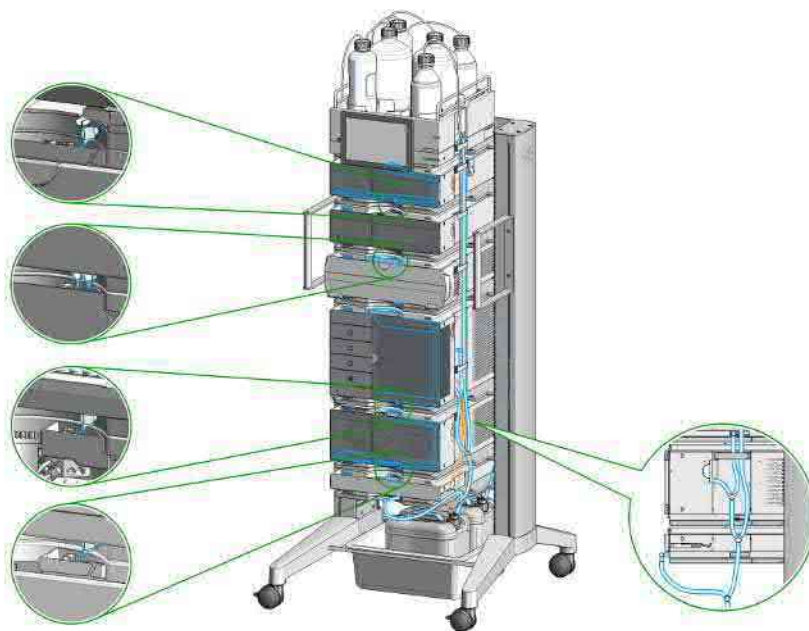


Figure 18: Infinity III Leak Waste Concept (Flex Bench installation)

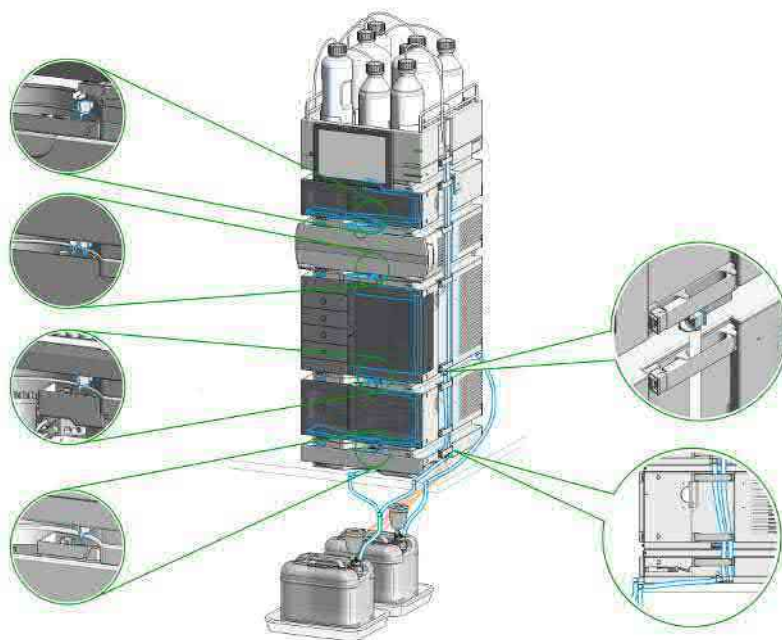


Figure 19: Infinity III Single Stack Leak Waste Concept (bench installation)

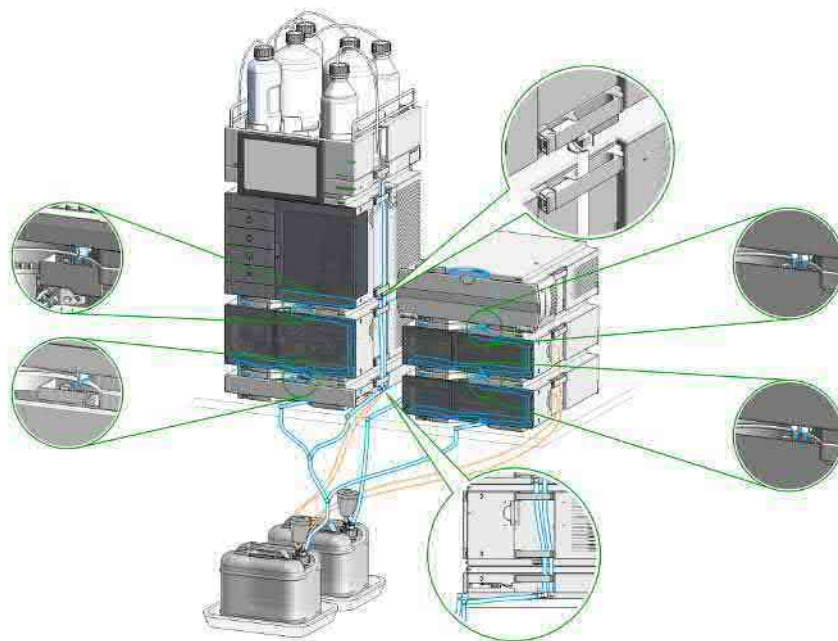


Figure 20: Infinity III Two Stack Leak Waste Concept (bench installation)

The waste tube connected to the leak plane outlet on each of the bottom instruments guides the solvent to a suitable waste container.

Drain Connectors Installation

Drain Connectors have been developed to improve leak drainage for low flow leaks of high viscosity solvents (for example, isopropanol) in Agilent InfinityLab LC Series Systems. Install these parts to modules where they are missing (usually preinstalled).

- Make sure that dripping adapters are correctly installed on each module in the LC stack, excluding lowest module.
- Remove the dripping adapter if it is appeared to be installed on the lowest module in the LC stack and connect waste tube instead.
- Consider 5004-0000 (Drain Connectors Kit) if drain adaptor is missing on some module(s).

For illustration, see [Handling Leak and Waste](#) on page 58.

Parts required	Qty.	p/n	Description
		5004-0000	Drain Connectors Kit

Content of Drain Connectors Kit (p/n 5004-0000)

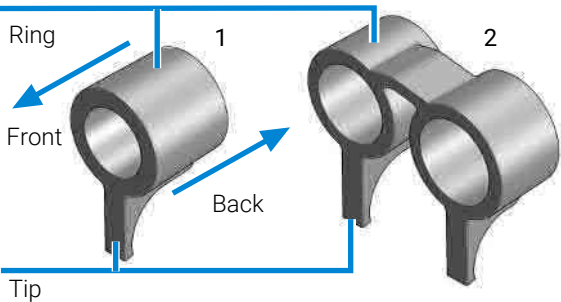


Figure 21: Overview of Drain Connectors: Single (left) and Double (right)

Qty.	p/n	Description
Parts can be ordered only as a complete kit.		
3	5043-1834	Single Drain Connector ID3.0-Long
1	5043-1836	Double Drain Connector-Long

Table 9: Compatibility of drain connectors and modules

Drain Connector Type	Compatible Module	Compatible Module Type
Double	G7116A/B	Column Compartment
Single	G7114A/B	Detector
	G7115A	
	G7117A/B/C	
	G7121A/B	
	G7162A/B	
	G7165A	
	G7129A/B/C	Sampler
	G7167A/B/C	
	G5668A	
	G7137A	
	G7157A	
	G4767A	
	G7122A	Degasser
	G7104A/C	
	G7110B	Pump
	G7111A/B	
	G7112B	
	G7120A	
	G7131A/C	
	G7132A	
	G5654A	
	G4782A	

Preparations

- Leak drains of LC modules are clean and free of salt or solvent residuals.

NOTE

Do not install drain connectors on the bottom modules of the stack. Drain outlet of the bottom module has to be connected via waste tubing to a suitable waste container (see Leak and Waste Handling in the manual for a respective module).

NOTE

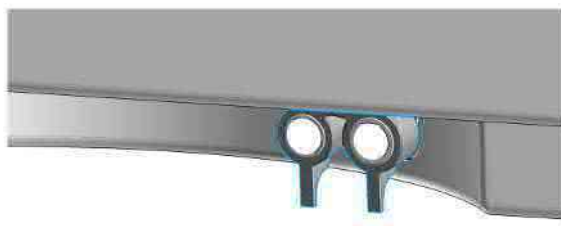
In case of incorrect installation, drain connectors cannot fully perform the intended function.

NOTE

It is not required to power off the HPLC stack to install Single and Double Drain Connectors. The installation of the connectors does not affect the analysis performed during the installation.

**Install the Double Drain Connector on the leak drain of the
1260 Infinity III Multicolumn Thermostat (G7116A)/
1290 Infinity III Multicolumn Thermostat (G7116B)**

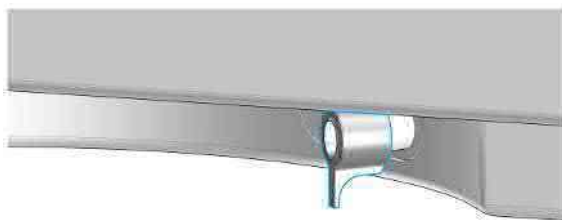
- 1 Align the rings with the leak drain outlets of the module, press slightly with the fingers, and slide the connector along the leak drain outlets until it is aligned with the front of the leak drain.



Install Single Drain Connectors on other modules in the LC stack

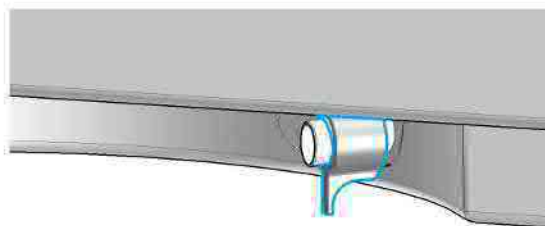
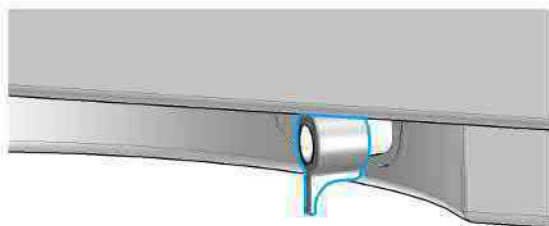
Installation**Handling Leak and Waste**

- 1 Align the ring with the leak drain outlet of the module, press slightly with the fingers, and slide the connector along the leak drain outlet until it is aligned with the front of the leak drain.



Make sure that the following requirements are covered:

- The tip of the drain connector points straight down.
- The leak drain outlets and the drain connectors are aligned properly.



Waste Concept

Agilent recommends using the 5043-1221 (6 L waste can with 1 Stay Safe cap GL45 with 4 ports) for optimal and safe waste disposal. If you decide to use your own waste solution, make sure that the tubes don't immerse in the liquid.



Waste Guidance



NOTE

The waste drainage must go straight into the waste containers. The waste flow must not be restricted at bends or joints.

Leak Sensor

CAUTION

Solvent incompatibility

The solvent DMF (dimethylformamide) leads to corrosion of the leak sensor. The material of the leak sensor, PVDF (polyvinylidene fluoride), is incompatible with DMF.

- Do not use DMF as mobile phase.
- Check the leak sensor regularly for corrosion.

Connecting Modules and Control Software

WARNING**Use of unsupplied cables**

Using cables not supplied by Agilent Technologies can lead to damage of the electronic components or personal injury.

- Never use cables other than the ones supplied by Agilent Technologies to ensure proper functionality and compliance with safety or EMC regulations.
-

4 Using the Module

This chapter provides information on how to use the module.

General Information 70

Turn On/Off 70

Status Indicators 72

Best Practices 74

Best Practices for Using an Agilent LC System Technical Note 000

Daily / Weekly Tasks 74

Power Up / Shut Down the Pump 75

Solvent Recommendation for Agilent 1290 Infinity, 1290 Infinity II/III, and
1260 Infinity II/III Flexible Pumps 75

Prepare the Pump 80

Seal Wash 83

How to Deal With Solvents 84

Preparation of the System 85

Prepare a Run 85

Prime and Purge the System 92

Preparing the Module 94

Purging the Pump 94

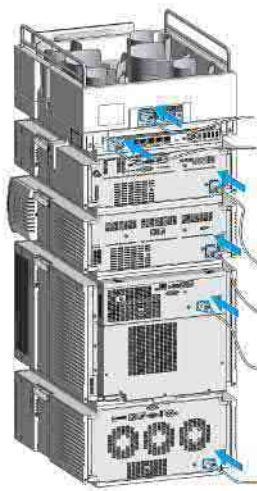
Setting Up the Pump with the Instrument Control Interface 95

General Information

Turn On/Off

This procedure exemplarily shows an arbitrary LC stack configuration.

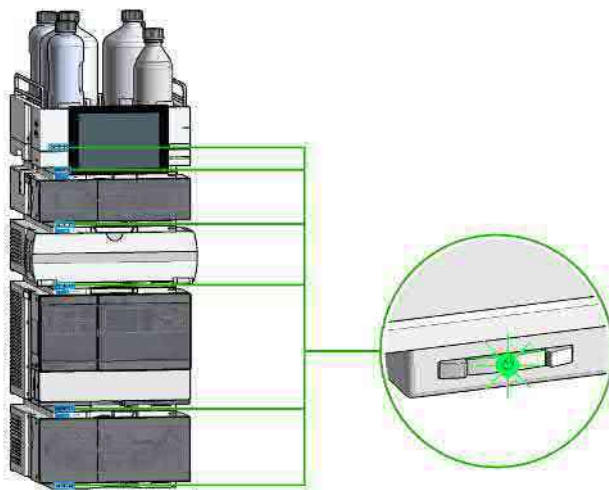
1



Using the Module

General Information

2 On/Off switch: On



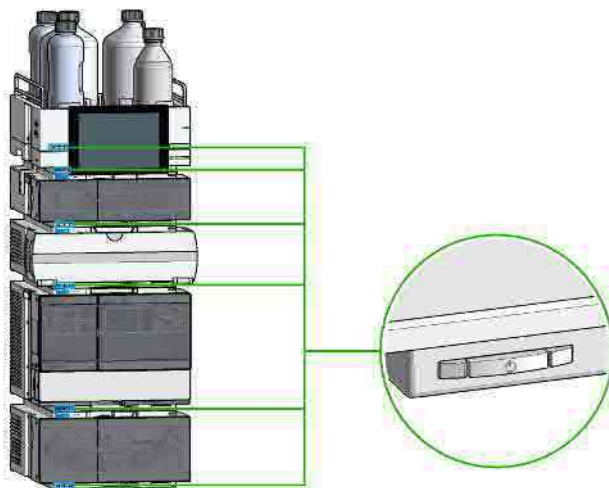
3 Turn instrument On/Off with the control software.



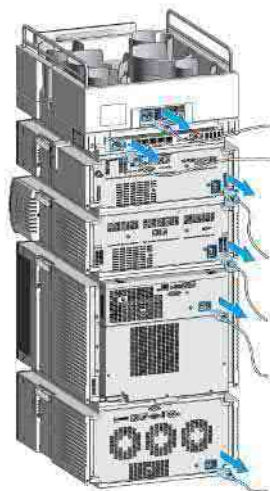
Using the Module

General Information

4 On/Off switch: Off



5



Status Indicators

The module status indicator indicates one of six possible module conditions.

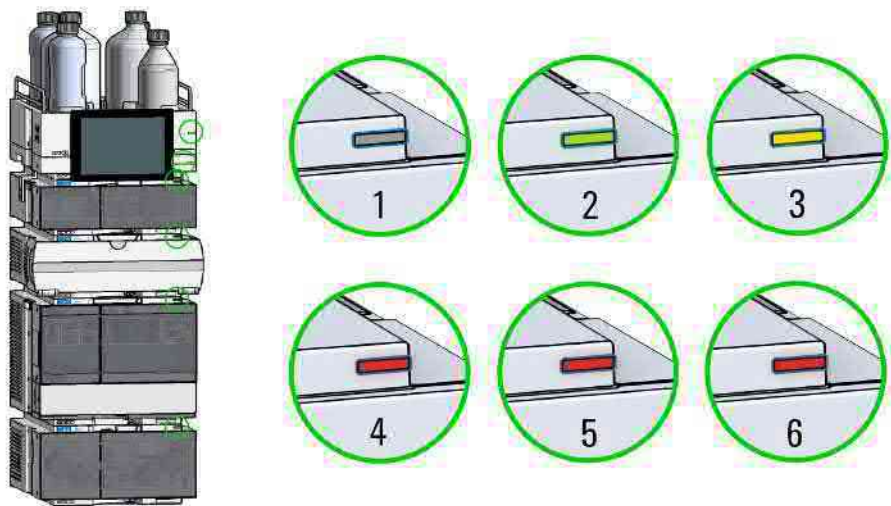


Figure 22: Arbitrary LC stack configuration (example)

1	Idle
2	Run mode
3	Not-ready. Waiting for a specific pre-run condition to be reached or completed.
4	Error mode - interrupts the analysis and requires attention (for example, a leak or defective internal components).
5	Resident mode (blinking) - for example, during update of main firmware.
6	Bootloader mode (fast blinking). Try to re-boot the module or try a cold-start. Then try a firmware update.

InfinityLab Assist Hub Status Indicator

The Assist Hub status indicator displays the status of the entire system. If a module in the system is not ready (yellow), the Assist Hub status indicator also shows not ready (yellow). The same applies for the module conditions **Idle**, **Run mode**, and **Error mode**.

Best Practices

Documents about this

- 📄 Best Practices for Using an Agilent LC System Technical Note (<https://www.agilent.com/cs/library/usermanuals/public/InfinityLab-BestPractice-en-SD-29000194.pdf>)

Daily / Weekly Tasks

Daily Tasks

- Replace solvents and solvent bottles for mobile phases based on water/ buffer.
- Replace solvents and solvent bottles for organic mobile phase latest every second day.
- Check presence of seal wash solvent.
- Purge each channel with fresh solvent at 2.5 – 3 mL/min for 5 min before operation.
- Equilibrate the system with composition and flow rate of subsequent method.

Weekly Tasks

- Change seal wash solvent (10 % isopropanol in water) and bottle.
- If applications with salts were used, flush all channels with water and remove possible salt deposits manually.
- Inspect solvent filters for dirt or blockages. Exchange if no flow is coming out of the solvent line when removed from the degasser inlet.

Power Up / Shut Down the Pump

Prepare the Pump

- Use fresh or different mobile phase (as required).
- Purge each channel with 2.5 – 3 mL/min for 5 min. Open the manual purge valve or use the purge command, depending on the pump type.

Shut Down the System

- Flush the column with the appropriate solvents and store it according to column manual instructions (be sure that the flushing solvent is compatible with the solvent present in the system to avoid precipitation).
- Chromatographic columns used for biomolecule separations like size exclusion chromatography or ion-exchange chromatography should be stored in the presence of 0.02 % sodium azide. For more Bio LC Column user guides, see <https://www.agilent.com/en/support/liquid-chromatography/kb005960>.
- Install a union or a restriction capillary and flush the system extensively with water, especially after using buffers. For details, see [Flushing Out Aqueous Buffers Before Switching To Reversed-Phase Applications](#) on page 105.
- Flush and store the system in 50 % methanol or 50 % isopropanol in water, without additives.
- Remove all samples from the autosampler and store them according to good laboratory practices.
- Power off all modules.

Solvent Recommendation for Agilent 1290 Infinity, 1290 Infinity II/III, and 1260 Infinity II/III Flexible Pumps

While the Agilent 1290 Infinity, 1290 Infinity II/III, and 1260 Infinity II/III Flexible Pumps guarantee a high performance with a wide variety of solvents, other solvents may cause harm to the pump or to the (U)HPLC system. No modifications are necessary when using standard reversed phase applications

with water and other polar protic solvents in combination with most polar aprotic solvents. Normal phase applications work well with the modifications detailed in the section **Normal Phase Applications** on page 76.

If free halides, hydroperoxides, free radicals or strong, oxidizing acids are present, corrosion can occur in stainless steel systems. There are several solvents with which, under nonideal conditions, reactions can occur and these harmful compounds are generated. Prevent formation of reactive substances when using the following solvents:

- Solutions of alkali halides and their respective acids (for example, lithium iodide, potassium chloride)
- High concentrations of inorganic acids like sulfuric acid and nitric acid, especially at higher temperatures
- Halogenated organic solvents or mixtures, which form radicals and/or acids (for example, chloroform, methylene chloride)
- Chromatographic grade ethers, which can contain peroxides (for example, THF, dioxane, di-isopropylether)
- Solvents containing strong complexing agents (for example, EDTA).

All these solvents can be used in Agilent (U)HPLC systems. See *Best Practices for Addressing Problems Associated With Unstable Solvents in an (U)HPLC Environment (BestPractices_UnstableSolvents_TN_EN.pdf, SD-29000193)*, for recommendations on how to avoid damage to the instrument or separation column when working with these solvents.

Normal Phase Applications

Valves for Normal Phase Applications (G7104A/C, G7120A)

Current passive inlet valves and outlet ball valves used with Agilent Infinity and Infinity II/III pumps do not work well while running nonpolar solvents for normal phase applications (for example, hexane and heptane). With such applications, pressure drops could be observed. They are the result of particles in insulating solvents, electrostatically charging up, and sticking to the nonconductive ruby balls inside the standard valves, such that the valves no longer close properly (could take just hours). For normal phase applications, a second type of valve is available. These valves use a new material for valve balls, which is a conductive ceramic. The ceramic balls do not charge up electrostatically and show good

performance in normal phase applications. The valves are marked with "N" to stand for normal phase. Agilent recommends using these valves for (and only for) normal phase applications.

To avoid changing to the Type N valves when running critical solvents, it is possible to increase the conductivity of the mobile phase, by adding 5 % of a miscible, polar solvent. In general, isopropanol is a good choice.

No design change has been done for active inlet valves, which have already been used successfully for normal phase applications in 1260 Infinity I/II/III pumps.

Seals for Normal Phase Applications

For running normal phase applications on Agilent Infinity III pumps, yellow PE seals are required as piston seals. By default, 1290 Infinity, 1290 Infinity III, and 1260 Infinity III Flexible Pumps use ceramic pistons and yellow PE seals as piston seals. 1260 Infinity I/II/III pumps use sapphire pistons and black PTFE piston seals in a standard configuration. If using black PTFE seals with normal phase applications, the black PTFE seals wear and generate small particles. Such particles can clog valves and other parts in the flow path. When running normal phase applications on 1260 Infinity I/II/III pumps, the piston seals have to be changed to yellow PE seals. For optimum performance, PE seals should be replaced during preventive maintenance.

Table 10: Recommended valves for normal phase applications

	Binary or High-Speed Pumps (G7120A)	Quaternary or Flexible Pumps (G7104A/C)
Inlet valves	G4220-60122 (1290 Inlet Valve Type N)	G4204-60122 (1290 Quat Inlet Valve Type N)
Outlet valves	G4220-60128 (1290 Outlet Valve Type N)	G4220-60128 (1290 Outlet Valve Type N)

CAUTION

Corrosion of valves

Normal phase balls/valves corrode quickly in aqueous solutions and acids (at or below pH 7).

- Do not use normal phase valves in applications running with aqueous solutions.

Solvent Handling

Handling of Normal Phase Solvents

Observe the following recommendations when using normal phase solvents:

- Always use fresh, filtered solvents. Exchange solvents every second day.
- Prevent reactions caused by heat, light, and oxygen. Use brown, firmly closed bottles.
- Whenever possible, use stabilizers, e.g. butylated hydroxytoluene (BHT) for ethyl ether.
- Use isopropanol (IPA) to flush out the previous solvent when converting a system from normal phase to reverse phase, or vice versa.
- Store all unused channels in IPA.
- Don't turn off the pump while it is filled with solvents with low boiling points. Generate a small flow throughout the used channels when the pump is not in use.

Handling of Buffers

The following recommendations should be observed when using buffer solutions:

- Buffers and aqueous solutions are possible sources of algae contamination, for avoiding related problems, please read [Algae Growth in HPLC Systems](#) on page 455.
- For buffer concentrations of 0.1 M or higher, using the seal wash function periodically with a runtime of 0.3 min every 3 min is strongly recommended.
- Filter buffer solutions to avoid increased wear or blockages that are caused by undissolved crystals. Always use solvent inlet filters.
- Avoid conditions where mixing of buffers and organic solvents may cause precipitation, as this impairs the reproducibility of chromatographic experiments and may also reduce the system life time. For example in reversed-phase chromatography, avoid buffers (especially phosphate buffers) with a concentration higher than 20 mmol/L. For phosphate buffers, avoid compositions containing more than 65 % acetonitrile or other organic solvents.

- Use a minimum flow rate of 5 $\mu\text{L}/\text{min}$ or 1 % composition per solvent channel (whatever is greater) to avoid crossflow. Crossflow can be caused by micro leaks in pump heads and can result in buffer precipitation in pump heads, channel blocking, or reduced pump head life time through wear of seals and pistons.
- Consider using an inline filter, for example G1311-60006 (Inline filter) .
- Never leave buffers in a system without flow. Before shutting down a system, flush it extensively with warm water to avoid clogging of valves, capillaries, or flow cells or reducing the life time of your column. If the system is not used for some time, for example more than a day depending on lab temperature, fill all solvent lines with organic solvent or water with at least 10 % isopropanol.
- Regularly maintain the LC system.

Handling of Acetonitrile

Acetonitrile is a solvent that is frequently used in reversed-phase chromatography. Despite of its common use, it can be a source of issues if not handled correctly.

As Acetonitrile ages, some residue can get stuck on internal pump surfaces that can cause issues with valve performance and therefore affect retention time precision.

When using acetonitrile:

- Use high-quality solvents from renowned suppliers.
- Use fresh solvents and filter them.
- Minimize exposure to light and air/oxygen.
- Choose a bottle size, which fits to your application and use.
- Acids accelerate solvent aging. If possible, avoid such additives or refresh solvents more frequently.
- Pure acetonitrile ages faster. If your application allows, add about 5 % water and adjust gradient compositions.
- Do not leave acetonitrile in unused systems to avoid aging. If not in use, flush all solvent lines with a mixture of water and 10 % isopropanol.
- In case of blocked valves, flush the system with hot water. Knock at valves, flush them (see [Release a Stuck Inlet Valve](#) on page 218) or ultrasonicate them, for example in methanol.

Handling of Acids

Acids can corrode stainless steel and other materials in the flow path of LC systems. For stainless steel, the minimum pH is 2.3 for corrosive acids and pH 1 for noncorrosive acids.

Please note that for nonvolatile acids like phosphoric acid or perchloric acid concentrations increase after evaporation of water. This means that originally diluted acids can damage parts over time, e.g. because of liquid, which has left the solvent path through micro leaks. Such systems should be flushed regularly with pure water and may require shorter maintenance cycles. Using the seal wash function should be considered for protecting pump heads.

Please also see *Best Practices for Using an Agilent LC System Technical Note (InfinityLab-BestPractice-en-SD-29000194.pdf, SD-29000194)*, which can be downloaded from our website <https://www.agilent.com>.

Prepare the Pump

The Agilent 1290 Infinity I/II/III Pumps are equipped with automatic purge valves. This enables many extra functions not available in Agilent Pumps with manual purge valves. It is possible to prepare the pump (set parameters and start the functions **Purge**, **Condition**, or **Prime**) with the software.

Purge

Use the Purge function to:

- Fill the system with fresh or different solvent.
 - Ensure that the new solvent is miscible with the previous solvent.
 - Prevent damage to the degasser or pump by using an intermediate step with a comiscible solvent, if necessary.
- Remove air bubbles in tubes and pump heads.
 - After the pump has been idle for a few hours or more (air may have diffused into the solvent lines).

When the purge procedure ends, the module automatically switches to analytical conditions again.

Condition

If micro air bubbles persist in the pump head, the overall pump performance may be compromised and flow accuracy / precision may be negatively affected. This may be visible as increased pressure and / or detector baseline ripple. A reliable indicator of such situation is a strongly negative but slowly increasing tuning signal value (below -1). To remove the air efficiently, the Condition function can be used. During conditioning, the pump is delivering flow into the system (column) and the last used method settings, like flow, composition and max pressure are used. It is not possible to perform sample analysis while conditioning.

Use a reasonable flow rate (for example 1.5 mL/min), composition setting (for example A: 50 % B: 50 %) and backpressure (> 200 bar) to ensure efficient air bubble removal from all pump heads.

Condition the pump if you see:

- Excessive pressure ripple.
- Excessive composition ripple (baseline noise/mixing noise – noise level changes with the composition), when you are sure that the solvent type is correctly set, and there is no evidence of a leak in the pump.

Conditioning may be necessary:

- After a long period of standby
- After running out of solvent
- After service or repair

CAUTION

Filling empty solvent lines

Damage to the seals

- Use a syringe or the Purge function to fill empty solvent lines.
- Do not use the Prime procedure to fill empty solvent lines.

Prime

The Prime function is helpful if air has entered the pump heads and cannot be removed by conditioning for 15 minutes. The module draws solvent at a high speed with all pump drives simultaneously and dispenses it into the waste position of the automatic purge valve. This is done 20 times and is stressful to

the valve and rotor seal. Therefore, it should be performed only as a last resource, before forcefully filling the pump heads with a syringe or attempting to repair the pump heads.

Use the Prime function to:

- Free a potentially stuck valve.

Prepare the Pump using the Driver Interface

The described functions can be triggered from the driver interface:

- 1290 Infinity

NOTE

For parameter settings, see *Best Practices for Using an Agilent LC System Technical Note (InfinityLab-BestPractice-en-SD-29000194.pdf, SD-29000194)*.

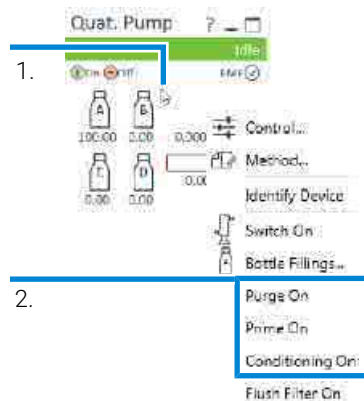


Figure 23: Prepare the pump (1290 Infinity pumps)

- | | |
|---|--|
| 1 | Right click the module dashboard |
| 2 | Select the appropriate function to start the procedure |

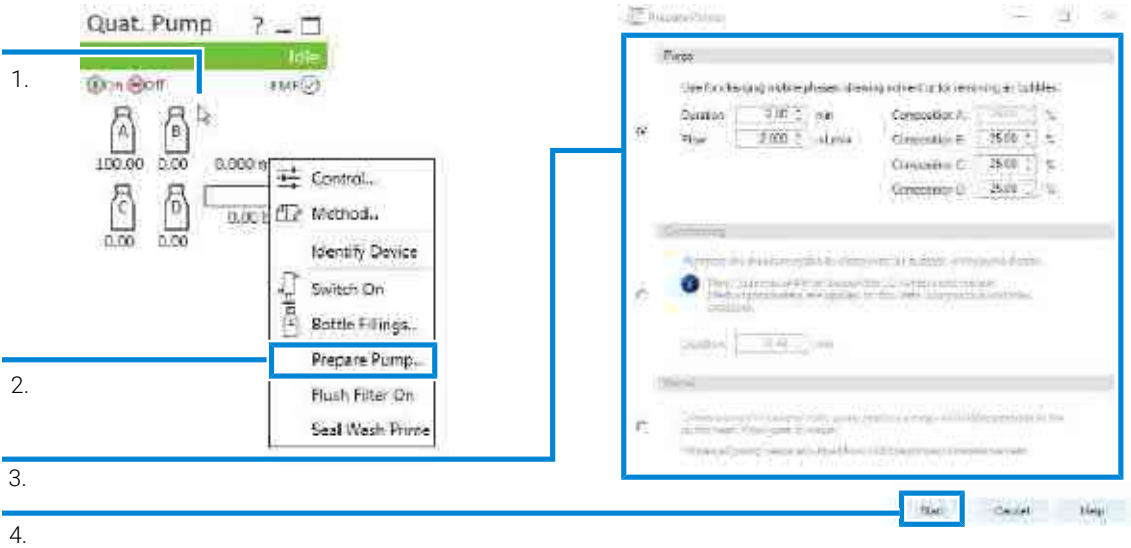


Figure 24: Prepare the pump (1290 Infinity III pumps)

1	Right click the module dashboard
2	Select Prepare Pump...
3	Select the procedure and fill in adequate parameters
4	Click Start to run the selected procedure

Documents about this

- Best Practices for Using an Agilent LC System Technical Note (<https://www.agilent.com/cs/library/usermanuals/public/InfinityLab-BestPractice-en-SD-29000194.pdf>)

Seal Wash

Seal Wash guarantees a maximum seal life time. Use Seal Wash:

- When using buffers with elevated salt concentrations
- When using volatile solvents with non-volatile additives

CAUTION

Contaminated seal wash solvent

- Do not recycle seal wash solvent to avoid contamination.
- Weekly exchange seal wash solvent.

How to Deal With Solvents

- Use clean bottles only.
- Exchange water-based solvents daily.
- Select solvent volume to be used up within 1 – 2 days.
- Use only HPLC-grade solvents and water filtered through 0.2 µm filters.
- Label bottles correctly with bottle content, and filling date / expiry date.
- Use solvent inlet filters.
- Reduce risk of algae growth: use brown bottles for aqueous solvents, avoid direct sunlight.

Preparation of the System

Prepare a Run

This procedure exemplarily shows how to prepare a run. Parameters as shown in the screenshots may vary, depending on the system installed.

WARNING

Toxic, flammable and hazardous solvents, samples and reagents

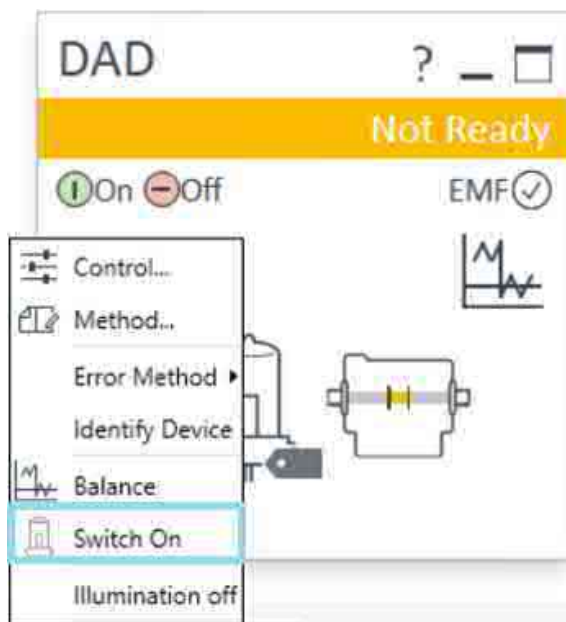
The handling of solvents, samples and reagents can hold health and safety risks.

- When working with these substances observe appropriate safety procedures (for example by wearing goggles, safety gloves and protective clothing) as described in the material handling and safety data sheet supplied by the vendor, and follow good laboratory practice.
- Do not use solvents with an auto-ignition temperature below 200 °C (392 °F). Do not use solvents with a boiling point below 56 °C (133 °F).
- Avoid high vapor concentrations. Keep the solvent temperature at least 40 °C (72 °F) below the boiling point of the solvent used. This includes the solvent temperature in the sample compartment. For the solvents methanol and ethanol keep the solvent temperature at least 25 °C (45 °F) below the boiling point.
- Do not operate the instrument in an explosive atmosphere.
- Do not use solvents of ignition Class IIC according IEC 60079-20-1 (for example, carbon disulfide).
- Reduce the volume of substances to the minimum required for the analysis.
- Never exceed the maximum permissible volume of solvents (8 L) in the solvent cabinet. Do not use bottles that exceed the maximum permissible volume as specified in the usage guideline for solvent cabinet.
- Ground the waste container.
- Regularly check the filling level of the waste container. The residual free volume in the waste container must be large enough to collect the waste liquid.
- To achieve maximal safety, regularly check the tubing for correct installation.

Using the Module

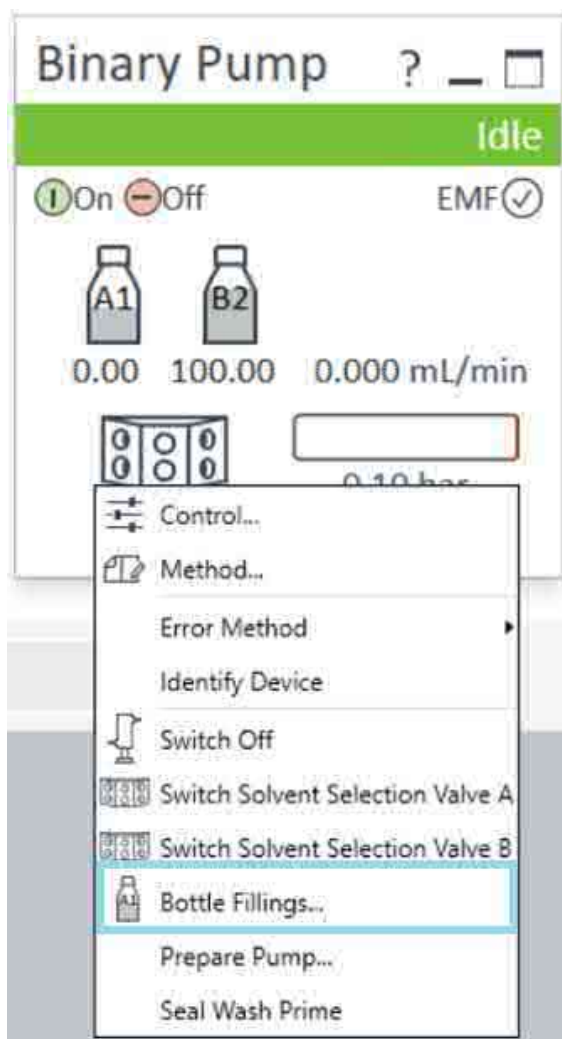
Preparation of the System

- 1 Switch on the detector.



- 2 Fill the solvent bottles with adequate solvents for your application.
- 3 Place solvent tubings with bottle head assemblies into the solvent bottles.
- 4 Place solvent bottles into the solvent cabinet.

- 5 Solvent bottle filling dialog (in the software).



Using the Module

Preparation of the System

Bottle Fillings

Solvent Bottle

Filling

	Actual Volume	Unit	Total Volume	Unit
A1	0.22	liter	1.00	liter
A2	0.29	liter	1.00	liter
B1	0.16	liter	1.00	liter
B2	0.49	liter	1.00	liter

Actions

☐ Prevent analysis if level falls below: 0.00 liter

☐ Turn pump off if running out of solvent

Waste Bottle

Filling

	Actual Volume	Unit	Total Volume	Unit
Waste bottle:	0.00	liter	0.00	liter

Actions

☐ Prevent analysis if level raises above: 0.00 liter

☐ Turn pump off if waste volume has reached maximum limit

Ok Cancel Help

6 Purge the pump.

NOTE

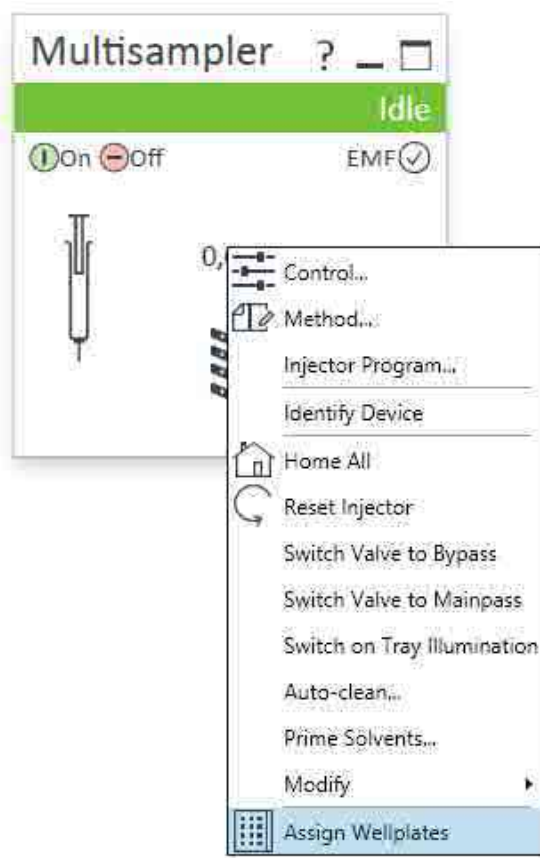
For details on priming and purging, refer to the technical note *Best Practices for Using an Agilent LC System Technical Note (InfinityLab-BestPractice-en-SD-29000194.pdf, SD-29000194)*.

7 Change solvent type if necessary.

Using the Module

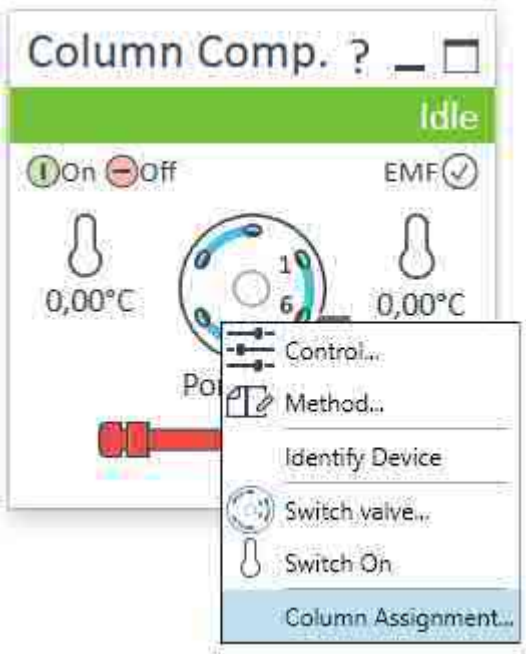
Preparation of the System

- 8 Choose the tray format of the sampler.

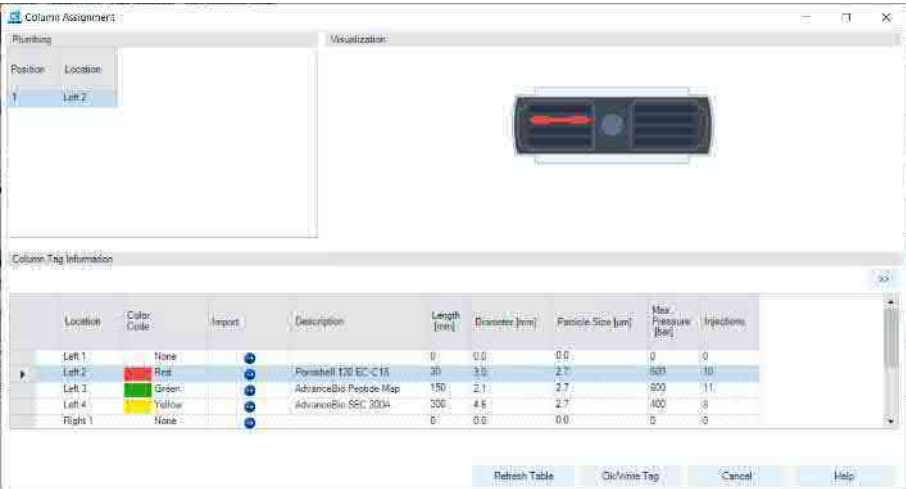


Using the Module
Preparation of the System

9 Add a new column.



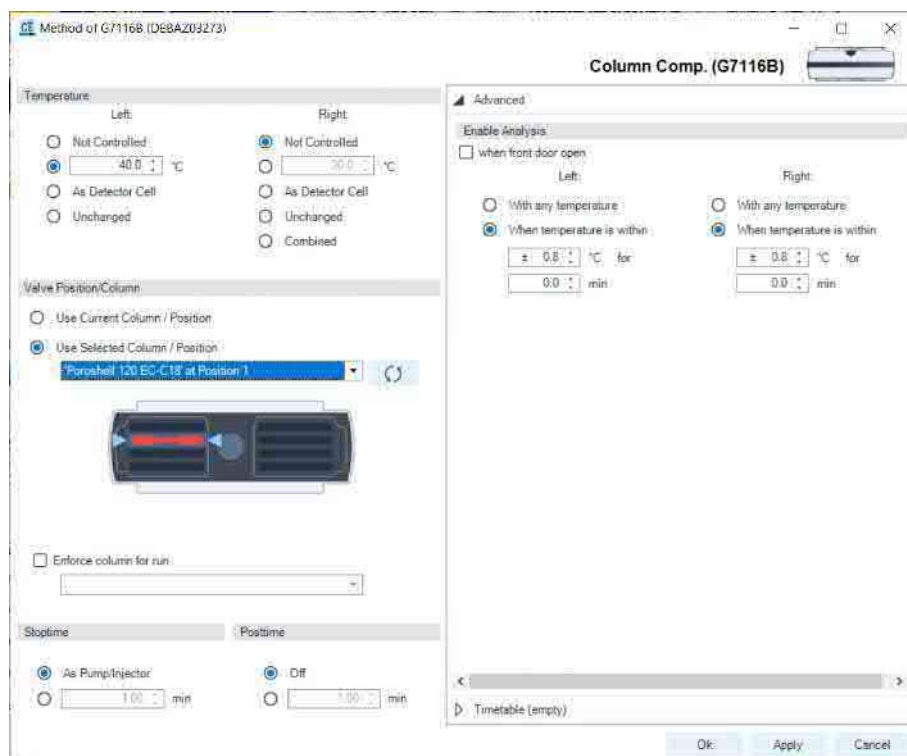
10 Enter the column information.



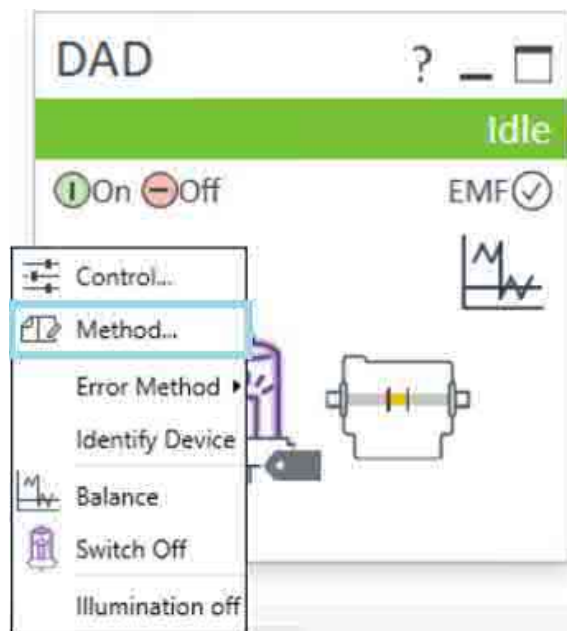
Using the Module

Preparation of the System

11 Select the column in the Method settings of the column compartment.



12 Set the detector parameters according to the needs of your method.



Prime and Purge the System

When the solvents have been exchanged or the pumping system has been turned off for a certain time (for example, overnight) oxygen will re-diffuse into the solvent channel between the solvent reservoir, vacuum degasser (when available in the system) and the pump. Solvents containing volatile ingredients will slightly lose these. Therefore priming of the pumping system is required before starting an application.

Table 11: Choice of priming solvents for different purposes

Activity	Solvent	Comments
After an installation	Isopropanol	Best solvent to flush air out of the system
When switching between reverse phase and normal phase (both times)	Isopropanol	Best solvent to flush air out of the system
After an installation	Ethanol or Methanol	Alternative to Isopropanol (second choice) if no Isopropanol is available
To clean the system when using buffers	Bidistilled water	Best solvent to re-dissolve buffer crystals
After a solvent change	Bidistilled water	Best solvent to re-dissolve buffer crystals
After the installation of normal phase seals (P/N 0905-1420)	Hexane + 5% Isopropanol	Good wetting properties

NOTE

The pump should never be used for priming empty tubings (never let the pump run dry). Use a syringe to draw enough solvent for completely filling the tubings to the pump inlet before continuing to prime with the pump.

- 1 Open the purge valve of your pump (by turning it counterclockwise) and set flow rate to 3 – 5 mL/min.
- 2 Flush all tubes with at least 30 mL of solvent.
- 3 Set flow to required value of your application and close the purge valve.

NOTE

Pump for approximately 10 minutes before starting your application.

Preparing the Module

Purging the Pump

When the solvents have been exchanged or the pumping system has been turned off for a certain time (for example, overnight) oxygen will rediffuse into:

- the solvent channel between the solvent reservoir,
- the vacuum degassing unit (if available in the system),
- the pump.

Solvents containing volatile ingredients will slightly lose these components. Therefore, purging of the pumping system is required before starting an application.

- 1 Start a purge in the controlling software with a purge flow set to 3 mL/min per channel.
- 2 Flush all tubes with at least 15 mL of solvent.

NOTE

Never use the pump to prime/purge empty tubings (never let the pump run dry). Use a syringe to draw enough solvent for completely filling the tubings to the pump inlet before continuing to purge with the pump.

Table 12: Choice of Priming Solvents for Different Purposes

Activity	Solvent	Comments
After an installation	Isopropanol	Best solvent to flush air out of the system
When switching between reverse phase and normal phase (both times)	Isopropanol	Isopropanol is miscible with both normal phase and reverse phase solvents.
After an installation	Ethanol or Methanol	Alternative to Isopropanol (second choice) if no Isopropanol is available
To clean the system when using buffers	Bidistilled water	Best solvent to redissolve buffer crystals
After a solvent change	Bidistilled water	Best solvent to redissolve buffer crystals
Before turning off system for an extended period	50 % methanol or 50 % isopropanol in water, without additives	

Using the Module

Preparing the Module

If the system has been run dry or air has diffused into the pump, it might require extra steps to get rid of the air again. The following procedure will give the best and fastest results.

- 1 Change solvents to isopropanol.
- 2 Purge the system with 3 mL/min, composition 50/50 and for 10 min.
- 3 Attach a column suitable for isopropanol and set the Max. pressure limit to the limit of the column.
- 4 Run the system at composition 50/50 and a flow rate that gives a pressure close to the limit of the column. Turn on the **Conditioning** function.
- 5 Observe the pressure fluctuations. The system is air free when the pressure is stable.
- 6 Change solvents and column according to the analytical conditions and purge the system to change solvents.

Setting Up the Pump with the Instrument Control Interface

Overview

The instrument control interface offers the parameters described in the following sections, and can usually be accessed through Agilent instrument control software. For details, please see manuals and online help of respective user interfaces.

Instrument Configuration

Use the **Instrument Configuration** dialog box to examine and, if necessary, modify your instrument configuration. The **Configurable Modules** panel contains a list of all modules available for configuration. The **Selected Modules** panel contains the list of configured modules.

Auto Configuration: Under **Communication settings**, select either the **Host Name** option or the **IP address** option and enter the appropriate value for the host computer to enable automatic detection of the hardware configuration. The system configures the instrument automatically with no further manual configuration necessary.

The High-Speed Pump configuration parameters are in two sections:

- **Communication**
- **Options**

Communication: The parameters in this dialog box are detected automatically during autoconfiguration.

- **Device name,**
- **Type ID,**
- **Serial number,**
- **Firmware revision,**
- **Button Connection settings**

Options:

- **Pressure Unit:**
Select the pressure units from the drop-down list (bar, psi, or MPa).
- **Installed mixer:**
The installed mixer is detected during auto configuration. For manual configuration, click the down-arrow and select the installed mixer from the list. If you select a **Custom Mixer**, specify the custom mixer type in the **Custom mixer** field.
- **ISET installed:**
This check box is marked to indicate that ISET is installed. Click **ISET Configurations** to open the **ISET Configuration** dialog box, which allows you to configure a sampler for the ISET emulation.

Configure Solvent Type Catalogs: Displays the **Solvent Type Catalogs** dialog box, which allows you to import and export solvent calibration data. See [How to Import the Latest Solvent Calibration Tables](#) on page 113.

Please see the online help of your user interface for more detailed information.

The Pump User Interface (Dashboard Panel)

Module Graphic

The items in the pump graphic have the following meaning and function:



Indicates that an External Contacts board is installed.



The level of solvent in the bottle is denoted by the green area; when the solvent level falls below the specified volume, the area turns yellow; when the bottle is empty, the area turns red. Clicking on the solvent bottle displays the **Bottle Fillings** dialog box. The tooltip for the bottle shows the solvent name.



Indicates that the ISET option is installed but with no active method (light gray) or installed and active (dark gray).



Indicates the presence of a solvent selection valve. Click the graphic to switch the valve; the animation shows when the valve is switched.



The pressure setpoints. The red line shows the current maximum pressure limit; the gray area shows the current pressure (also shown as text).

The current solvent flow rate (in mL/min) is displayed above the pressure display.

Instrument Signals

The following pump signals are displayed:

Flow	The current solvent flow rate (in mL/min).
Pressure	The current pump pressure (in bar, psi or MPa, see Instrument Configuration on page 95).
Pressure Limit	The current maximum pressure limit.

Composition A:B	The current solvent composition. When a solvent selection valve is fitted, the channels are shown in the graphic.
Tuning	The signal represents the current effort the pump needs to maintain the current system settings.

Context Menu

The context menu of the dashboard panel contains the following commands:



Control Displays the pump's **Control** dialog box.



Method Displays the pump's **Method Setup** dialog box.

Set Error Method Sets the method that is loaded if an error occurs to the method that is currently available in the hardware.

Identify Device Causes the LED on the front of the module to blink for a few seconds.



Switch Pump On/Off Toggles the status of the pump, on or off.

Switch solvent selection Valve A allows you to switch the solvent inlet line for channel A from inlet line 1 to 2.

Bottle Fillings Displays the **Bottle Fillings** dialog box.

Prepare Pump Allows you to control the Purge, Condition or the Prime function.

Seal Wash Purge Allows you to refill the Seal Wash lines once the Seal Wash solvent has been changed.

Prepare Pump Dialog

Table 13: Prepare Pump dialog box

Parameter	Limits	Description
Purge	Time: 0 – 100.00 min in steps of 0.01 Flow: 0.000 – 5.000 mL/min for each channel, in steps of 0.001	Setup and activation of Purge parameters. The automatic purge valve can be used for purging the system. The process has been automated for ease of use. • Off: Turns off the purge. • On: The device is purged. • Purge Flow, Time and Composition during purge have to be defined. As soon as the duration time of the purge ends, the module automatically switches to analytical conditions again.
Prime		Select On to start priming, Off to turn priming off. The Prime function is helpful if air has entered the pump heads. The module draws solvent at high speed with all four pump drives simultaneously, and dispenses it against the waste position of the automatic purge valve. This is done 20 times, before the process comes to an end. It should only be used when purging is not successful in removing stuck air bubbles from the pump head, and under no circumstances to fill the solvent lines when they are completely empty.
Conditioning	at least 200 bar (> 500 bar is better)	Use this function if you see excessive pressure or composition ripple, and you are sure that the solvent type (aqueous/organic or specific solvent/solvent mix) is correctly set, and there is no evidence of leakage in the pump. Conditioning may be necessary if the pump contains air, for example, after running out of solvent, after a long period of standby or after service or repair.

Control Settings

The pump control parameters are in two sections:

- Pump
- Automatic Turn On

Table 14: Pump control parameters

Parameter	Description
Pump	Enables you to switch the pump On , Off or to a Standby condition. In the Standby condition, the pump motor is still active, and when the pump is switched on again, it does not need to be re-initialized.
Automatic Turn On	Module can be turned on at a specified date/time. This feature can only be used if the module power switch is turned on.

Method Parameter Settings

The High-Speed Pump method setup parameters are in eight sections:

- Flow
- Solvents A and B
- Stoptime
- Posttime
- Pressure Limits
- Timetable
- Advanced
- External Contacts

Table 15: Method parameters

Parameter	Limits	Description
Flow	0.00 – 5.00 mL/min in steps of 0.001. Recommended flow range: 0.05 – 5.00 mL/min.	The flow is the rate of movement of eluent along the column. It is important that the flow rate is kept constant to ensure precise retention time and peak measurements. Variations in flow rate can occur as a result of the partial failure of the pumping system, air in the pumping system, a change in the mobile phase viscosity or a temperature change.
Solvents A and B		For each channel, you can select which of the two solvents to deliver. You can set the percentage of solvent B to any value from 0 through 100 %. Solvent A always delivers the remaining volume: 100 - %B. The solvent B check boxes allow you to turn the solvent B channels on (checked) or off (cleared). When the Use solvent types check box in the Compressibility section is checked (see Advanced Settings on page 101), you click the down arrow and select either a Generic solvent or a calibrated Solvent .
Stoptime	0.01 – 99999 min or As Injector/No Limit (an infinite run time).	The stoptime sets a time limit for your analysis. After the stoptime, all gradients are stopped and the pump parameters return to their initial values. The pump can be used as a stoptime master for the complete analytical system. The pump also stops the detectors if they have a No Limit stoptime setting. If no limit is given, a method will have to be stopped manually.
Posttime	0.01 – 99999 min or Off (0.0 min).	Your instrument remains in a not ready state during the posttime to delay the start of the next analysis. You can use the Posttime to allow your column to equilibrate after changes in solvent composition (for example, after gradient elution).

Parameter	Limits	Description
Pressure Limits	Max: 1300 bar (18850 psi) for flow rates up to 2 mL/min. For flow rates between 2 mL/min and 5 mL/min, the maximum pressure ramps down to 800 bar (11600 psi). Min: any value between 0 and the upper pressure limit setting.	Sets the maximum and minimum pressure limits for the pump. • Max is the maximum pressure limit at which the pump will switch itself off, protecting the analytical system against over-pressure. • Min is the minimum limit at which the pump will switch itself off. For example, if any solvent reservoir is empty, this prevents damage by pumping of air.
Timetable		See Timetable Settings on page 102
Advanced		See Advanced Settings on page 101
External Contacts		The External Contacts section enables you to set up the switching of the external contacts. NOTE: The External Contacts section is present only when a BCD/external contacts board is installed.

Advanced Settings

The High-Speed Pump advanced method setup parameters are in three sections:

- Minimum Stroke
- Compressibility
- Maximum Flow Gradient

Table 16: Advanced method parameters

Parameter	Limits	Description
Minimum Stroke	20 – 100 μ L	The stroke volume is used for optimizing between performance of the module and seal life time. For performance, a low stroke volume is beneficial, as it divides disturbances into smaller packages, but a larger volume extends the lifetime of the pump seals. If Automatic is selected, the pump tries to achieve an optimized stroke volume for the Jet Weaver geometry. Synchronized: Select this option to synchronize the strokes for both channels; the values for Channel B are set to the same as those for Channel A. This is done to avoid floating disturbances affecting instrument performance.

Parameter	Limits	Description
Compressibility		The compressibility of the mobile phase affects the performance of the pump. For best flow accuracy and mixing performance, you can set the parameter according to the mobile phase being used. Use solvent types: • Clear this check box to display the compressibility fields, which allow you to enter compressibility values. • When the check box is selected, the compressibility fields are not displayed, and the enhanced compressibility calibration is enabled. Select the required calibrated solvents from the drop-down lists using the combo boxes in the Solvents section.
Maximum Flow Gradient	1.000 – 1000.000 mL/min/min in steps of 0.001 mL/min/min Default value: 100.000 mL/min/min	You can set a limit on the rate of change of the solvent flow to protect your analytical column. You can set individual values for Flow ramp up and Flow ramp down .

Timetable Settings

Use the **Timetable** to program changes in the pump parameters during the analysis by entering a time in the **Time** field and appropriate values in the following fields of the timetable. Changes in flow rate occur linearly from either time zero or the time of the last defined change; other parameters change instantaneously at the time defined in the timetable.

Show that **Advanced Timetable** toggles the timetable display between standard mode and advanced mode.

The following parameters can be changed:

- **Change Contacts**
- **Change Flow**
- **Change Max. Pressure Limit**
- **Change Solvent Composition** - You can only use solvents, which have been enabled in the solvents section.
- **Function centric view** - This check box allows you to display parameter changes instead of a time table.

5

Optimizing the Performance of the Module

This chapter provides information on how to optimize the module.

Recommendations for Biocompatible and Bio-Inert Systems 104

Best Practices for Using an Agilent LC System Technical Note 000

Best Practices for Using an Agilent LC System Technical Note 000

Recommendations for Degassers 106

Delay Volume and Extracolumn Volume 107

Delay Volume 107

How to Configure the Optimum Delay Volume 108

How to Achieve Higher Resolution 110

Using Solvent Calibration Tables 113

How it Works 113

How to Import the Latest Solvent Calibration Tables 113

Recommendations for Setting up Methods Using Salt-Containing Eluents 118

Recommendations for Biocompatible and Bio-Inert Systems

- Make sure all supplies (fittings, capillaries, inline filters, columns, etc.) are bio-inert / biocompatible.
 - Be aware that some columns for bio-related applications have a stainless steel case and can introduce iron and other metal ions in the flow path. This may lead to adsorption of susceptible samples like phosphorylated nucleotides. In this case, use PEEK-lined columns.
- After using the system with high salt concentrations, flush it extensively with water to prevent blockages caused by salt crystals.
- Reliable operation of 1290 pumps during analysis cannot be guaranteed if pressure falls below 20 bar. For optimal results, pressure should be at least 50 bar continuously. Therefore, when using columns that create low backpressure (< 50 bar, such as SEC columns with 1290 LC systems), install a Restriction 5005-0046 (Capillary MP35N 0.12 mm x 2 m) between the pump and the sampler, to achieve at least 50 bar.
- Perform daily flush of the Multisampler with water if the Multiwash option is installed (see *Best Practices for Using an Agilent LC System Technical Note (InfinityLab-BestPractice-en-SD-29000194.pdf, SD-29000194)*)

CAUTION

Agilent Bio-inert and Bio LC systems should not be subject to passivation or similar procedures

This can cause irreversible damage to the system's internal surfaces

- Do not perform passivation or similar procedures on bio-inert and biocompatible systems.

Flushing Procedure

When

- This procedure should be used when salt-containing mobile phases are used. Perform it regularly, at least once a week, or prior a long standby or off time, to remove salt deposits from the flow path and surfaces in contact with the solvents. How to prepare the system for shutdown see [Shut Down the System](#) on page 75.
- The procedure is mandatory for switching from salt-containing mobile phase to reversed phase applications (or any applications running with high organics), where the precipitation of salt can occur.
- Flush the column with recommended storage solvent, be sure that this solvent is compatible with current mobile phase and cannot cause precipitation.
- Replace the column with a union, replace the salt-containing solvent bottle with a new bottle of HPLC-grade water at room temperature.
- Clean the bottle head assembly using lint-free wipes to minimize carryover of remaining salt solution into the new water bottle.
- Autosampler: to remove salt residues from all lines, both needle wash and seat backflush for Multiwash option, perform at least 15 min purge with water. Visually control needle/seat/washport for salt residues. If necessary, manually clean needle/seat/washport.
- Purge each pump channel that has pumped buffer separately, for at least 10 min at 5 mL/min.
- Flush the entire system flow path with water for at least 10 min at 2 mL/min. During this step, switch the injection valve and the column selection valve (if installed) position every 1 min, and repeat until every position has been selected for at least five times.
- To minimize salt carryover, replace water with fresh solvent bottles.

Documents about this

-  Best Practices for Using an Agilent LC System Technical Note (<https://www.agilent.com/cs/library/usermanuals/public/InfinityLab-BestPractice-en-SD-29000194.pdf>)

Recommendations for Degassers

CAUTION

Liquid inside the degasser

In case a low boiling point solvent condensates or there is a leak, liquid can accumulate inside the degasser chambers, and this will compromise performance.

When this happens,

- Purge all solvent channels with isopropanol.
- Keep unused channels filled with isopropanol.
- Check compatibility of solvents with degasser and application
 - Use the standalone standard degassers (G1322A or G7122A) for RI applications, flow rates higher than 5 mL/min, with low boiling point solvents (< 60 °C) and with hexane, tetrahydrofuran and any halogenated solvents.
 - Use integrated or a standalone high-performance degasser (G4225A) for all other applications.
- If enough vacuum for the optimal degassing performance cannot be reached or maintained (as indicated by yellow or red status LED in standalone degassers, or specific error messages on integrated degassers), power cycle the module.
- If after power cycling vacuum still cannot be reached or maintained on integrated degassers, use the **Evacuation Mode**, available in the instrument control screen of Agilent Lab Advisor.



Figure 25: Degasser Control for internal degassers in Agilent Lab Advisor

NOTE

Follow the instructions prompted on the screen when starting the **Evacuation Mode**.

Delay Volume and Extracolumn Volume

The *delay volume* is defined as the system volume between the point of mixing in the pump and the front of the column.

The *extracolumn volume* is defined as the volume between the injection point and the detection point, excluding the volume in the column.

Delay Volume

In gradient separations, this volume causes a delay between the mixture changing in the pump and that change reaching the column. The delay depends on the flow rate and the delay volume of the system. In effect, this means that in every HPLC system there is an additional isocratic segment in the gradient profile at the start of every run. Usually the gradient profile is reported in terms of the mixture settings at the pump and the delay volume is not quoted even though this will have an effect on the chromatography. This effect becomes more significant at low flow rates and small column volumes and can have a large impact on the transferability of gradient methods. It is important, therefore, for fast gradient separations to have small delay volumes, especially with narrow bore columns (e.g., 2.1 mm i.d.) as often used with mass spectrometric detection.

The delay volume in a system includes the volume in the pump from the point of mixing, connections between pump and autosampler, volume of the flow path through the autosampler and connections between autosampler and column.

How to Configure the Optimum Delay Volume

The physical delay volume of the pump depends primarily on the use of the Jet Weaver mixer. For UV detection, the Jet Weaver should always be used but for mass spectrometric detection the user can decide to bypass the Jet Weaver to reduce the delay volume. This only makes sense for ultrafast gradient operation (less than 0.5 min) or for use with very small volume columns. If the Jet Weaver is bypassed, the connection tubing to the autosampler is routed directly from the purge valve.

NOTE

Before disconnecting a Jet Weaver from the flow path, flush it with organic solvent (50 % isopropanol in water). Avoid leaving water or buffers inside the Jet Weaver, which may cause the growth of micro-organisms like algae or bacteria.

Sometimes it may be advisable to increase the delay volume in the pump. Specifically this can be the case when UV detection is employed and a strongly UV-absorbing compound has been added to the mobile phase. This can have the effect of emphasizing any pump noise and the most common example is the use of trifluoroacetic acid (TFA) in the analysis of proteins and peptides. The effect can be mitigated by increasing the mixer volume.

The following different Jet Weaver configurations are available:

- The Jet Weaver (G7120-68135 (Jet Weaver 35 μ L/100 μ L) or G7132-68135 (Jet Weaver 35 μ L/100 μ L biocompatible)) has two alternative volumes in the same unit.
The switch from the lower volume, 35 μ L, to the higher volume, 100 μ L, is done by uninstalling it, turning it around from front to back and re-installing it, see [Change Configuration or Replace the Jet Weaver](#) on page 209. The delay volume increases by approximately 31 μ L and the baseline performance with additives like TFA improves. The configuration of the Jet Weaver is logged automatically by an attached RFID tag.
- The 380 μ L Jet Weaver high-performance mixer (G7120-68380 (Jet Weaver 380 μ L) or G7132-68380 (Jet Weaver 380 μ L biocompatible)) is optionally available for demanding applications, which use solvents in different channels (for example A versus B), that differ strongly in their UV-Vis absorption. For example, it can be installed when using trifluoroacetic acid (TFA) as a modifier, which has a high absorbance.

Solvent packages created by the pump may persist until the solvent reaches the detector flow cell. Absorption fluctuations can then show up as baseline noise, also referred to as mixing noise. Applications like impurity quantitation or lowest level compound detection require minimizing this noise. The 380 μL Jet Weaver strongly improves mixing and therefore reduces baseline noise and improves sensitivity in detection. Patented Agilent microfluidic technology offers high mixing performance at a low internal volume of 380 μL .

How to Achieve Higher Resolution

Increased resolution in a separation will improve the qualitative and quantitative data analysis, allow more peaks to be separated or offer further scope for speeding up the separation. This section explains how resolution can be increased by examining the following points:

- Optimizing selectivity
- Smaller particle-size packing
- Longer Columns
- Shallower gradients, faster flow
- Minimal extra-column volume
- Optimize injection solvent and volume
- Fast enough data collection

Resolution between two peaks is described by the resolution equation:

$$Rs = \frac{1}{4} \sqrt{N} \frac{(\alpha - 1)}{\alpha} \frac{(k_2 + 1)}{k_2}$$

where

- R_s =resolution,
- N =plate count (measure of column efficiency),
- α =selectivity (between two peaks),
- k_2 =retention factor of second peak (formerly called capacity factor).

The term that has the most significant effect on resolution is the selectivity, α , and practically varying this term involves changing the type of stationary phase (C18, C8, phenyl, nitrile etc.), the mobile phase and temperature to maximize the selectivity differences between the solutes to be separated. This is a substantial piece of work which is best done with an automated method development system which allows a wide range of conditions on different columns and mobile phases to be assessed in an ordered scouting protocol. This section considers how to get higher resolution with any chosen stationary and mobile phases. If an automated method development system was used in the decision on phases it is likely that short columns were used for fast analysis in each step of the scouting.

The resolution equation shows that the next most significant term is the plate count or efficiency, N, and this can be optimized in a number of ways. N is inversely proportional to the particle size and directly proportional to the length of a column and so smaller particle size and a longer column will give a higher plate number. The pressure rises with the inverse square of the particle size and proportionally with the length of the column. Resolution increases with the square root of N so doubling the length of the column will increase resolution by a factor of 1.4. What is achievable depends on the viscosity of the mobile phase as this relates directly to the pressure. Methanol mixtures will generate more back pressure than acetonitrile mixtures. Acetonitrile is often preferred because peak shapes are better and narrower in addition to the lower viscosity but methanol generally yields better selectivity (certainly for small molecules less than about 500 Da). The viscosity can be reduced by increasing the temperature but it should be remembered that this can change the selectivity of the separation. Experiments will show if this leads to increase or decrease in selectivity. As flow and pressure are increased it should be remembered that frictional heating inside the column will increase and that can lead to slightly increased dispersion and possibly a small selectivity change both of which could be seen as a reduction in resolution. The latter case might be offset by reducing the temperature of the thermostat by a few degrees and again experiment will reveal the answer.

The van Deemter curve shows that the optimum flow rate through an STM column is higher than for larger particles and is fairly flat as the flow rate increases. Typical, close to optimum, flow rates for STM columns are: 2 ml/min for 4.6 mm i.d.; and 0.4 ml/min for 2.1 mm i.d. columns.

In isocratic separations, increasing the retention factor, k, results in better resolution because the solute is retained longer. In gradient separations the retention is described by k^* in the following equation:

$$k^* = \frac{t_G}{\Delta\%B} \cdot \frac{F}{V_m} \cdot \frac{100}{S}$$

where:

- k^* = mean k value,
- t_G = time length of gradient (or segment of gradient) (min),
- F = flow (ml/min),
- V_m = column delay volume,
- $\Delta\%B$ = change in fraction of solvent B during the gradient,
- S = constant (ca. 4-5 for small molecules).

This shows that k and hence resolution can be increased by having shallower gradients (2 to 5 %/min change is a guideline), higher flow rates and smaller volume columns. This equation also shows how to speed up an existing gradient – if the flow is doubled but the gradient time is halved, k^* remains constant and the separation looks the same but happens in half the time. Recently published research has shown how a shorter STM column (at temperatures above 40 °C) can generate higher peak capacity than a longer STM column by virtue of running it faster. (Refer to *Petersson et al., J.Sep.Sci, 31, 2346-2357, 2008, Maximizing peak capacity and separation speed in liquid chromatography*).

Any reduction in extra-column volume will reduce dispersion and give better resolution. This is already optimized in the 1290 Infinity LC system with narrow bore (0.12 mm i.d.) capillaries (check that the shortest length is used between column and detector) and the Max-light cartridge flow cell.

Finally, any gains in resolution must be preserved by having data collection which is fast enough to accurately profile the narrow peaks.

Using Solvent Calibration Tables

Agilent Solvent Calibration Tables provide an algorithm for the pump to automatically determine the correct compressibility associated with the current system pressure.

Solvent definition tables for most common solvents are now available for download.

<https://www.agilent.com/en-us/firmwareDownload?whid=62265>.

How it Works

The compressibility of the mobile phase has an effect on the performance of the pump. For best flow accuracy and mixing performance, the compressibility parameter in the Method Settings of the pump shall be chosen according to the mobile phase being used. This method setting activates the algorithm associated with the Agilent Solvent Calibration Tables.

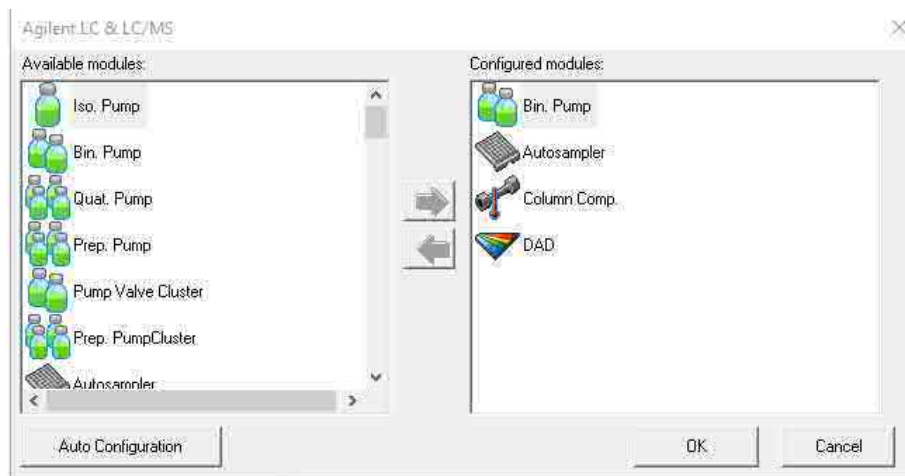
If your solvent is neither available in the user interface nor in the library, please use generic solvents. "Generic aqueous" gives good results for most solvent mixtures with at least 50 % water, which have similar properties as pure water. For other solvents with high organic percentage, "Generic organic" gives a good approximation.

How to Import the Latest Solvent Calibration Tables

It might be necessary to import new Agilent Solvent Calibration tables that were not previously available with the system. This will then provide the most accurate algorithm in determining the compressibility of the mobile phase.

The procedure for importing the latest solvent calibration tables is as follows:

- 1 Enter the Instrument configuration of the Agilent LC Driver.



Optimizing the Performance of the Module

Using Solvent Calibration Tables

- 2 Click on the module that needs the latest solvent calibration table (ie G7120A). Then choose configure, launching the additional configuration of the pump module.

The screenshot shows the 'Binary Pump Configuration' dialog box. It has a title bar with a close button (X). The dialog is divided into two main sections: 'Communication' and 'Options'. In the 'Communication' section, there are four input fields: 'Device name' (Binary Pump), 'Type ID' (G7120A), 'Serial number' (DEBAY01809), and 'Firmware revision' (B.07.28 [0006]). Below these fields is a button labeled 'Connection settings...'. The 'Options' section contains a 'Pressure Unit' dropdown (bar), an 'Installed mixer' dropdown (Jet Weaver V35 Mixer), and a 'Custom mixer' text input field. Below these is a checkbox labeled 'ISET installed' which is checked. To the right of the checkbox is a button labeled 'ISET Configuration ...'. At the bottom of the dialog is a button labeled 'Configure Solvent Type Catalogs...'. The bottom of the dialog has a gray bar with three buttons: 'OK', 'Cancel', and 'Help'.

Binary Pump Configuration

Communication

Device name: Binary Pump

Type ID: G7120A

Serial number: DEBAY01809

Firmware revision: B.07.28 [0006]

Connection settings...

Options

Pressure Unit: bar

Installed mixer: Jet Weaver V35 Mixer

Custom mixer:

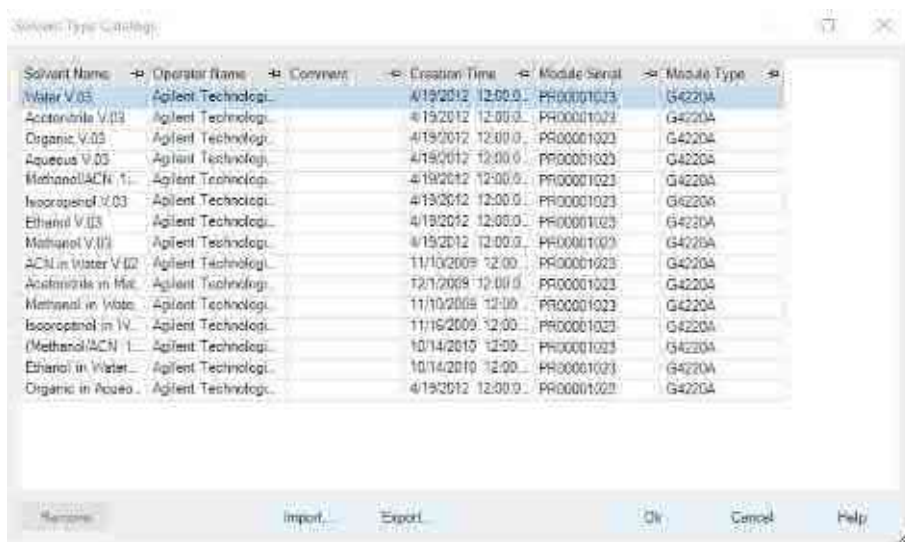
☒ ISET installed

ISET Configuration ...

Configure Solvent Type Catalogs...

OK Cancel Help

- 3 In the additional configuration of the pump module, choose **Configure Solvent Type Catalogs...**

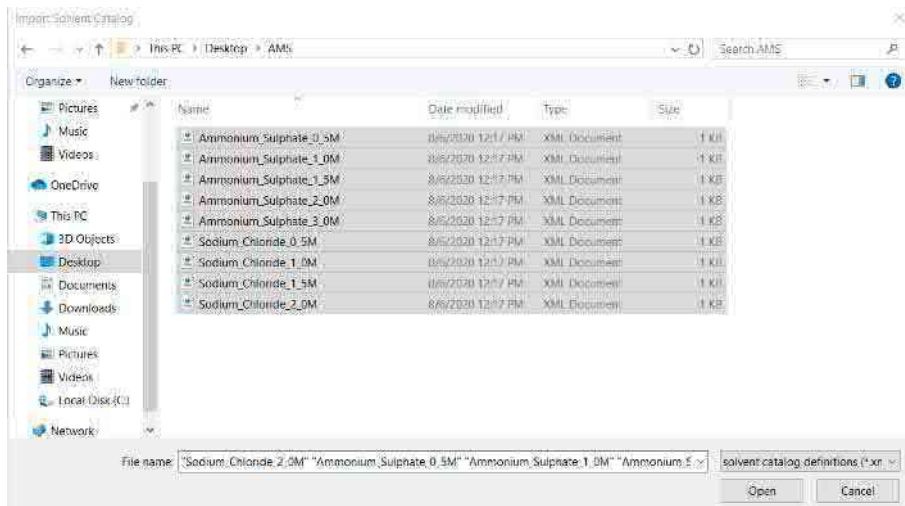


- 4 In the Solvent Type Catalogs, press the **Import** button.

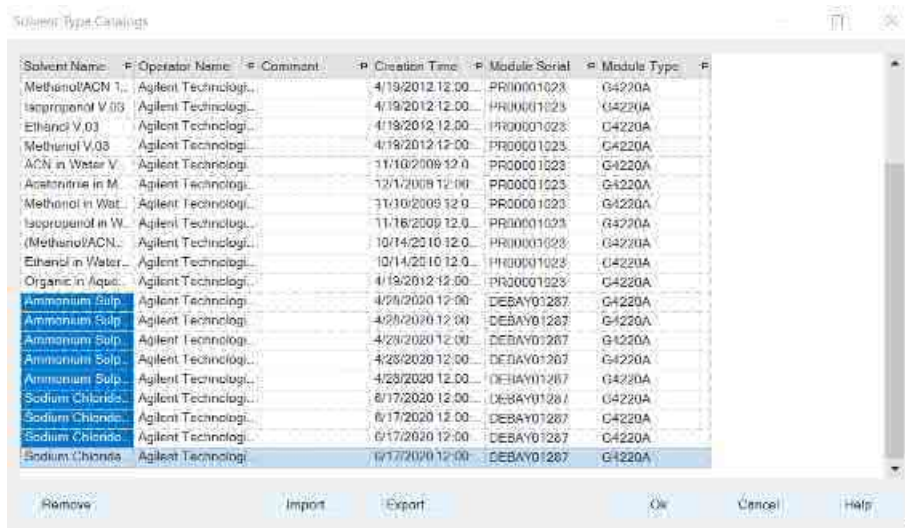
Optimizing the Performance of the Module

Using Solvent Calibration Tables

- 5 Navigate to the location of the downloaded Agilent Solvent Calibration Table and click the **Open** button. Keep in mind multiple solvent calibration tables may be imported at the same time.



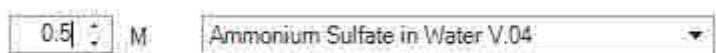
- 6 The imported solvent table will now appear in the Solvent Type Catalogs.



The imported solvent table is now available for selection in the Method Settings of the pump module.

Recommendations for Setting up Methods Using Salt-Containing Eluents

For LC Drivers 3.4 or newer, please use Ammonium Sulfate in Water V.04 and Sodium Chloride in Water V.04 and manually input the molarity (0.5 M - 3.0 M or 0.5 M - 2.0 M respectively) as shown in the example below.



With the 1290 Infinity III Bio LC System, Agilent offers a dedicated instrument for running applications that are typical for the (Bio)pharma market, such as IEX (Ion Exchange Chromatography) or HIC (Hydrophobic Interaction Chromatography), and applications in Academia, Government and Applied Markets, using concentrated salt solutions as eluents.

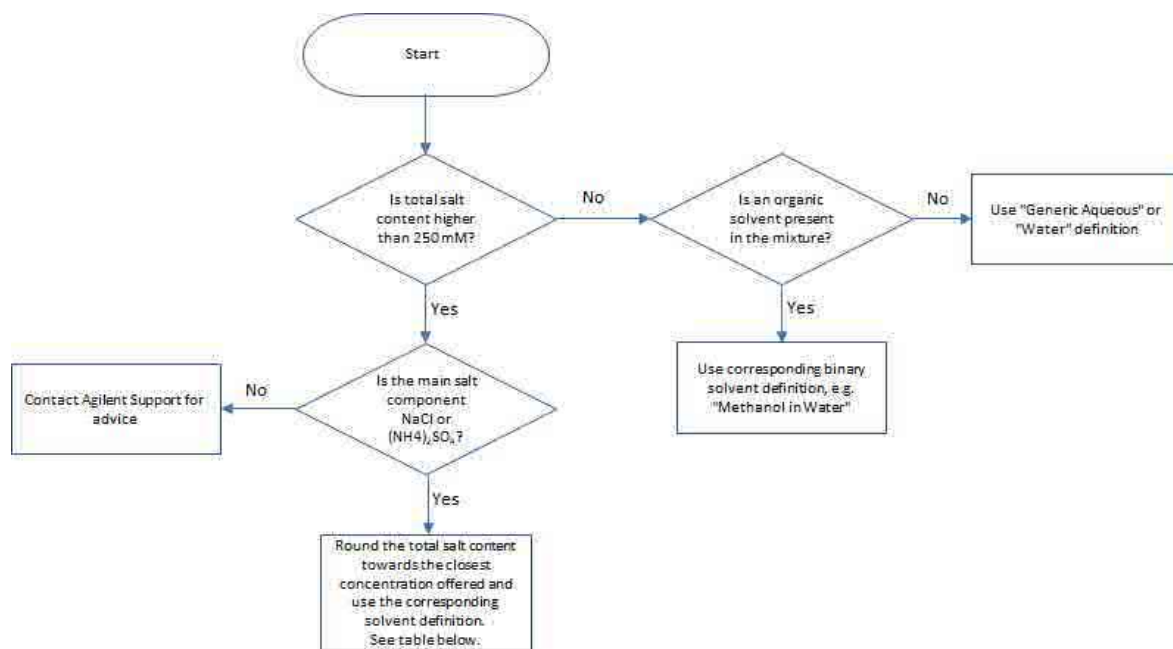
For LC Drivers 3.3 or older, please choose the solvent definition most suitable for the application according to the chart below.

NOTE

Ammonium Sulphate V.03 and Sodium Chloride V.03 only properly characterize the G7132A High-Speed Pump. Do not use these with any quaternary/flexible pump configurations.

Optimizing the Performance of the Module

Using Solvent Calibration Tables



Main salt component	Total salt content (c, mol/L)	Select solvent definition
NaCl	0.25 < c ≤ 0.75	Sodium Chloride 0.5 M V.03
	0.75 < c ≤ 1.25	Sodium Chloride 1.0 M V.03
	1.25 < c ≤ 1.75	Sodium Chloride 1.5 M V.03
	c > 1.75	Sodium Chloride 2.0 M V.03
(NH ₄) ₂ SO ₄	0.25 < c ≤ 0.75	Ammonium Sulphate 0.5 M V.03
	0.75 < c ≤ 1.25	Ammonium Sulphate 1.0 M V.03
	1.25 < c ≤ 1.75	Ammonium Sulphate 1.5 M V.03
	1.75 < c ≤ 2.5	Ammonium Sulphate 2.0 M V.03
	c > 2.5	Ammonium Sulphate 3.0 M V.03



6

Diagnostics and Troubleshooting

This chapter gives an overview of the maintenance, troubleshooting, and diagnostic features available.

Diagnostic Features 121

User Interfaces 121

Troubleshooting With HPLC Advisor 121

Maintenance and Troubleshooting Tools of the Module 122

Pump Leak Rate Test 122

System Pressure Test 127

Agilent Lab Advisor Software 130

Diagnostic Features

This section gives an overview of the diagnostic features available.

User Interfaces



InfinityLab Assist

InfinityLab Assist provides you with assisted troubleshooting and maintenance at your instrument.

If the system in use supports the InfinityLab Assist, follow the instructions provided. Else, the preferred solution is to use Agilent Lab Advisor Software.

- Depending on the user interface, the available tests and the screens/reports may vary.
- The preferred tool for troubleshooting and diagnostics should be Agilent Lab Advisor Software, see [Agilent Lab Advisor Software](#) on page 130.
- The Agilent OpenLab ChemStation C.01.03 and above do not include any maintenance/test functions.
- Screenshots used within these procedures are based on the Agilent Lab Advisor Software.

Troubleshooting With HPLC Advisor

Baseline, Peak Shape, Pressure, Retention related issues, can be solved using the HPLC Advisor App. For more information, see Troubleshooting Reversed-Phase Chromatographic Techniques With HPLC Advisor.

If using an InfinityLab Assist, navigate to **Health > Troubleshooting** to help solve baseline, peak shape, pressure, and retention related issues.

Maintenance and Troubleshooting Tools of the Module

Pump Leak Rate Test

The **Pump Leak Rate Test** is a diagnostic test to check the integrity and tightness of the pump components. The test is started from the **Services & Diagnostics** section in the Agilent Lab Advisor Software. The test is first evaluating the tightness from the outlet valve downstream to the purge valve. First, the pistons are positioned; afterwards, the purge valve is switched to the closed position. By moving the secondary piston into the pump chamber, the system is pressurized to 1000 bar (or 800 bar for G7104C/G7131C). The flow rate to keep the pressure stable is the corresponding leak rate.

The second part of the test is designed to verify the tightness along the piston. Any irregularity on the piston surface (for example, scratches or deposits) will be detected. During this test, all components from the inlet valve downstream to the blocked purge valve are tested.

Now the primary piston is moving to deliver and generate pressure, and the secondary piston is retracting. The pressure is kept constant at 800 bar. The process is repeated for the second pump head, if applicable.

The **Pump Leak Rate Test** can also be performed at various pressures comparable to the pressure used during analysis. The procedure above describes the test using **High Pressure**. Other pressures available for the **Pump Leak Rate Test** are: **Mid Pressure** (600 bar secondary leak rate test, 600 bar primary leak rate test (N/A for G7104C/G7131C)) and **Low Pressure** (200 bar secondary leak rate test, 200 bar primary leak rate test).

Preparations:

- 1 Flush the system with HPLC grade water for several minutes from any solvent channel.
- 2 Start the **Pump Leak Rate Test** from Lab Advisor.
- 3 Choose the channel with HPLC grade water and if you want to include or skip an additional purging step.
- 4 Click **OK** and follow the instructions.

Evaluation:

The result as well as the applied limits are displayed after the automatic evaluation. The limits are:

- The allowed leak limit for the secondary piston is $\leq 3 \mu\text{L}/\text{min}$
- The allowed leak limit for the primary piston is $\leq 30 \mu\text{L}/\text{min}$

A report can be displayed, saved or printed by opening it with the **Print Result** button at the lower right of the screen.

If the test does not pass, check the system for leaks or call a local Agilent representative.

Figure 26 on page 124 and Figure 27 on page 125 show a typical test run.

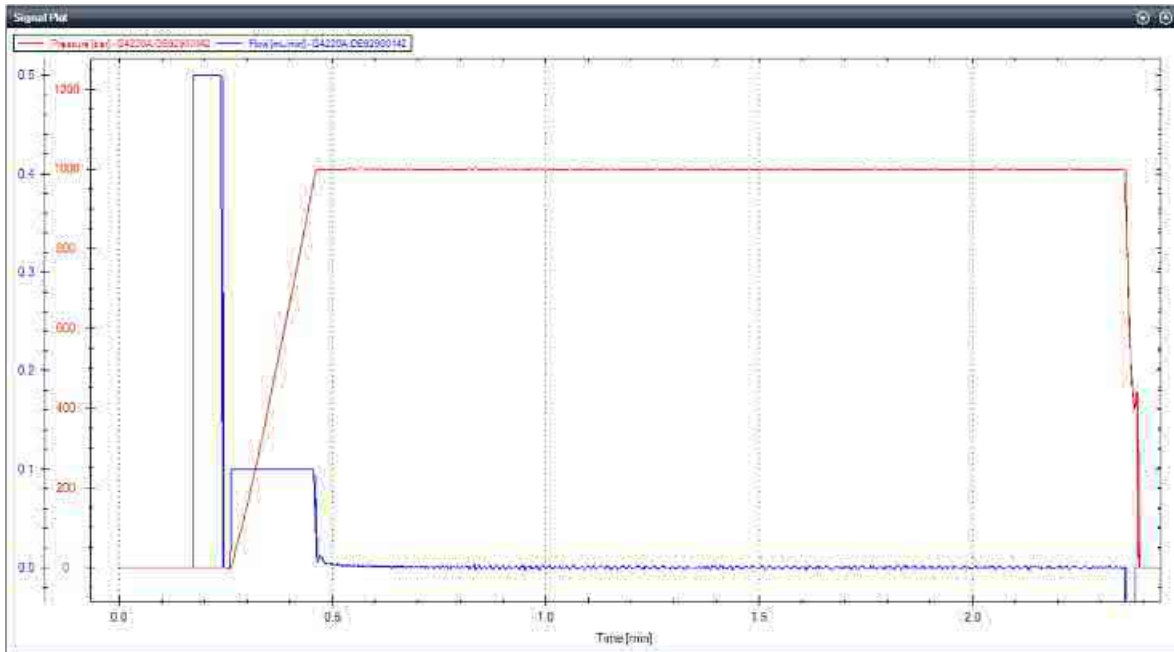


Figure 26: Static (secondary) Leak Test

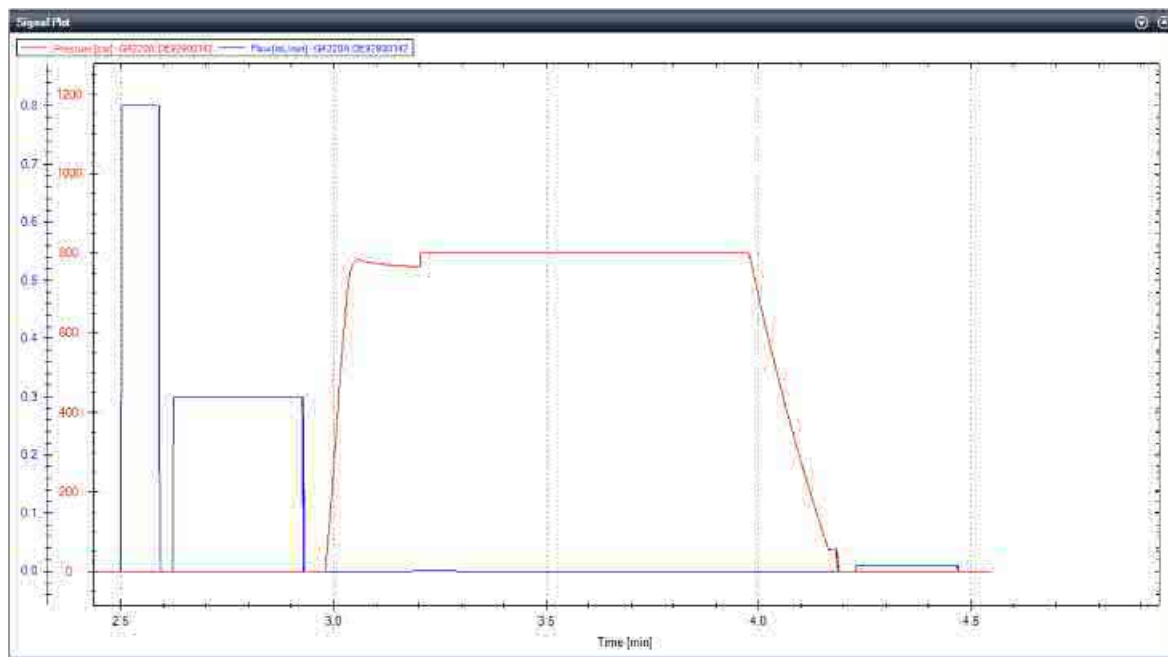


Figure 27: Dynamic (primary) Leak Test

Troubleshooting the Pump Leak Rate Test

Secondary Leak > 3 $\mu\text{L}/\text{min}$

If a secondary leak is found, the following reasons are possible:

Probable cause		Suggested actions
1	Leak between the OBV and automatic purge valve	• Leaks on fittings/connectors • Check for visible leaks on fittings and connectors: • Connector not fixed/tight enough • Connector damaged • Leaky filter frit assembly • Remove the seal wash tubes • Remove the seal wash tubes from the support ring and check for leak into the seal wash path: • Main seal leaking/damaged • Piston damaged • Remove waste lines • Remove waste lines from the automatic purge valve: • Damage to rotor seal and/or stator head
2	Outlet valve not properly assembled	• Check if Outlet valve is properly assembled • Check if outlet valve is properly assembled: • Re-tighten the outlet valve • Check the position of the gold seal

Dynamic Leak > 30 µL/min or Dynamic Leak Rate Test fails

Probable cause		Suggested actions
1	Air in the primary pump chamber	• Check for air • Check for air in the solvent inlet lines and the Tuning signal: • Purge the lines, condition and if necessary prime the pump head
2	Abort due to over pressure	• Check solvent and solvent settings • Purge and condition the pump head with water
3	Leak in inlet valve	• Check for moving air bubbles in tubing directly to the inlet valve: • Purge the lines with water to remove dirt • Knock at the valve, clean it or replace it
4	Outlet valve not properly assembled	• Retighten the outlet valve • Check the position of the gold seal
5	Leaky piston seals and/or position-dependent leaks on the piston	• Remove the SW tubes • Remove the SW tubes from the support ring and check for leaks • Replace the piston seals and clean the pistons: • Ensure that seals are lubricated when pushed in • Use abrasive mesh > 5000 grit

System Pressure Test

The **System Pressure Test** is performed to evaluate the leak tightness of the system up to the point where the system is capped off. The test is started from the Services & Diagnostics section in the Agilent Lab Advisor Software or in the Local Controller. Modules such as pump, sampler, column compartments as well as accessories like valves or columns can be included into the flow path for this test.

Preparations:

- 1 Flush the system with HPLC grade water for several minutes from any solvent channel.
- 2 Start the **System Pressure Test** and choose the pressure you want to test the system with. Consider pressure limits of modules or accessories included into the flow path.
- 3 Choose the channel with HPLC grade water and if you want to include or skip an additional purging step.
- 4 Click **OK** and follow the instructions: Place a blank nut into the port up to which you want to test the leak tightness of the system.

The test runs automatically without any further user interaction.

Evaluation:

The result as well as the applied limits are displayed after the automatic evaluation. The limits are:

- For a pressure setting ≤ 1000 bar, the allowed leak limit is ≤ 5 $\mu\text{L}/\text{min}$
- For a pressure setting > 1000 bar, the allowed leak limit is ≤ 15 $\mu\text{L}/\text{min}$

A report can be displayed, saved or printed by opening it with the **Print Result** button at the lower right of the screen.

If the test does not pass, check the system for leaks or call a local Agilent representative.

Figure 28 on page 129 shows a typical test run.

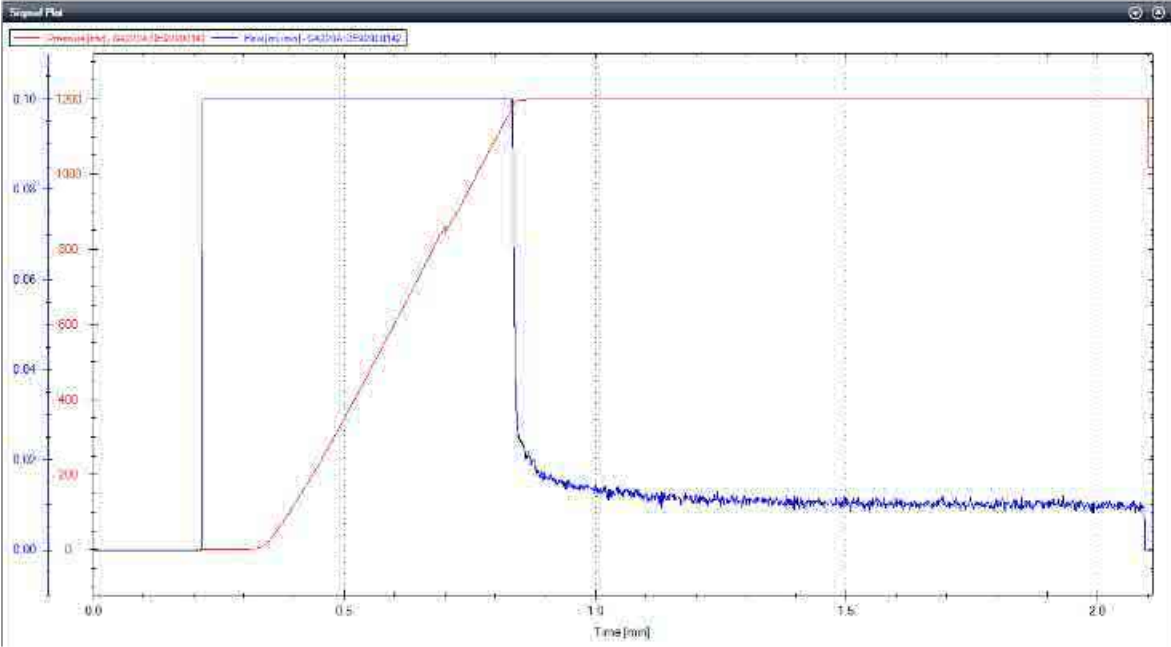


Figure 28: System Pressure Test

Agilent Lab Advisor Software

The Agilent Lab Advisor Software (basic license, shipped with an Agilent LC pump) is a standalone product that can be used with or without a chromatographic data system. Agilent Lab Advisor helps to manage the lab for high-quality chromatographic results by providing a detailed system overview of all connected analytical instruments with instrument status, Early Maintenance Feedback counters (EMF), instrument configuration information, and diagnostic tests. With the push of a button, a detailed diagnostic report can be generated. Upon request, the user can send this report to Agilent for a significantly improved troubleshooting and repair process.

The Agilent Lab Advisor software is available in two versions:

- Lab Advisor Basic
- Lab Advisor Advanced

Lab Advisor Basic is included with every Agilent 1200 Infinity Series and Agilent InfinityLab LC Series instrument.

The Lab Advisor Advanced features can be unlocked by purchasing a license key, and include real-time monitoring of instrument actuals, all various instrument signals, and state machines. In addition, all diagnostic test results, calibration results, and acquired signal data can be uploaded to a shared network folder. The Review Client included in Lab Advisor Advanced makes it possible to load and examine the uploaded data no matter on which instrument it was generated. This makes Data Sharing an ideal tool for internal support groups and users who want to track the instrument history of their analytical systems.

The optional Agilent Maintenance Wizard Add-on provides an easy-to-use, step-by-step multimedia guide for performing preventive maintenance on Agilent 1200 Infinity LC Series instrument.

The tests and diagnostic features that are provided by the Agilent Lab Advisor software may differ from the descriptions in this manual. For details, refer to the Agilent Lab Advisor software help files.

This chapter describes the meaning of error messages, and provides information on probable causes and suggested actions how to recover from error conditions.

What Are Error Messages 133

General Error Messages 134

- Timeout 134
- Shutdown 134
- Remote Timeout 135
- Lost CAN Partner 136
- Leak 137
- Leak Sensor Open 138
- Leak Sensor Short 139
- Compensation Sensor Open 140
- Compensation Sensor Short 141
- Fan Failed 142
- Open Cover 143
- Cover Violation 144

Module Error Messages 146

- Pressure of Binary Pump Above Upper Limit 146
- Pressure Below Lower Limit 146
- Target Pressure Not Reached for Binary Pump Degasser 147
- Degasser's Pressure Limit Violation 148
- Solvent Counter Exceeded Limit 149
- Waste Counter Limit Exceeded 150
- Flow Rate Limit Exceeded 151
- Binary Pump Shutdown During Analysis 152
- Reading the Pump Encoder Tag Failed 153
- Writing the Pump Encoder Tag Failed 154
- Pump Drive Blocked or Encoder Failed 155
- Drive Current Too Low 156

Drive Encoder Failed 157
Drive Current Too High 158
Drive Timeout 159
Overcurrent of Pump Drive 160
Overcurrent of Solvent Selection Valve (SSV) 161
Deliver Underrun 162
Defect Connection Between Main Board and Pump Drive Encoder 163
Pump Drive Encoder Defect 164
Purge Valve Failed 165
Reading of Purge Valve Tag Failed 166
Pump Drive Encoder Rollover 167
Drive Position Limit 168
Insufficient Power of Drive Encoder LED 169
Drive Encoder Error 170
Writing the Purge Valve Tag Failed 171
Current of Primary Pump Drive Too High 172
Current of Secondary Pump Drive Too High 173
Unknown Purge Valve Type 174
Pump Drive Encoder Error 175
Pump Drive Error 176
Pump Drive Stroke Blocked 177
Pump Drive Stop Not Found 178
Pressure Sensor Calibration Wrong or Missing 179
Seal Wash Pump Was Missing when Tried to Turn On 180
Invalid Degasser Pressure Signal 181

What Are Error Messages

Error messages are displayed in the user interface when an electronic, mechanical, or hydraulic (flow path) failure occurs that requires attention before the analysis can be continued (for example, repair, or exchange of consumables is necessary). In the event of such a failure, the red status indicator at the front of the module is switched on, and an entry is written into the module logbook.

If an error occurs outside a method run, other modules will not be informed about this error. If it occurs within a method run, all connected modules will get a notification, all LEDs get red and the run will be stopped. Depending on the module type, this stop is implemented differently. For example, for a pump, the flow will be stopped for safety reasons. For a detector, the lamp will stay on in order to avoid equilibration time. Depending on the error type, the next run can only be started if the error has been resolved, for example liquid from a leak has been dried. Errors for presumably single time events can be recovered by switching on the system in the user interface.

Special handling is done in case of a leak. As a leak is a potential safety issue and may have occurred at a different module from where it has been observed, a leak always causes a shutdown of all modules, even outside a method run.

In all cases, error propagation is done via the CAN bus or via an APG/ERI remote cable (see documentation for the APG/ERI interface).

If using the InfinityLab Assist, instrument errors will generate a notification. To view the probable causes and recommended actions for this error, click on **Help** button displayed on the notification.

General Error Messages

General error messages are generic to all Agilent series HPLC modules and may show up on other modules as well.

Timeout

Error ID: 62

The timeout threshold was exceeded.

Probable cause		Suggested actions
1	The analysis was completed successfully, and the timeout function switched off the module as requested.	• Check the logbook for the occurrence and source of a not-ready condition. Restart the analysis where required.
2	A not-ready condition was present during a sequence or multiple-injection run for a period longer than the timeout threshold.	• Check the logbook for the occurrence and source of a not-ready condition. Restart the analysis where required.

Shutdown

Error ID: 63

An external instrument has generated a shutdown signal on the remote line.

The module continually monitors the remote input connectors for status signals. A LOW signal input on pin 4 of the remote connector generates the error message.

Probable cause		Suggested actions
1	Leak detected in another module with a CAN connection to the system.	Fix the leak in the external instrument before restarting the module.
2	Leak detected in an external instrument with a remote connection to the system.	Fix the leak in the external instrument before restarting the module.
3	Shut-down in an external instrument with a remote connection to the system.	Check external instruments for a shut-down condition.
4	The degasser failed to generate sufficient vacuum for solvent degassing.	- Check the vacuum degasser for an error condition. Refer to the Service Manual for the degasser or the pump that has the degasser built-in. - Check the external vacuum degasser module (if installed) for an error condition. Refer to the <i>Service Manual</i> for the degasser or the pump that has the degasser built-in.

Remote Timeout

Error ID: 70

A not-ready condition is still present on the remote input. When an analysis is started, the system expects all not-ready conditions (for example, a not-ready condition during detector balance) to switch to run conditions within one minute of starting the analysis. If a not-ready condition is still present on the remote line after one minute the error message is generated.

Probable cause		Suggested actions
1	Not-ready condition in one of the instruments connected to the remote line.	• Ensure the instrument showing the not-ready condition is installed correctly, and is set up correctly for analysis.
2	Defective remote cable.	• Exchange the remote cable.
3	Defective components in the instrument showing the not-ready condition.	• Check the instrument for defects (refer to the instrument’s documentation).

Lost CAN Partner

Error ID: 71

During an analysis, the internal synchronization or communication between one or more of the modules in the system has failed.

The system processors continually monitor the system configuration. If one or more of the modules is no longer recognized as being connected to the system, the error message is generated.

Probable cause		Suggested actions
1	CAN cable disconnected.	• Ensure all the CAN cables are connected correctly. • Ensure all CAN cables are installed correctly.
2	Defective CAN cable.	• Exchange the CAN cable.
3	Defective mainboard in another module.	• Switch off the system. Restart the system, and determine which module or modules are not recognized by the system.

Leak

Error ID: 64

A leak was detected in the module.

The signals from the two temperature sensors (leak sensor and board-mounted temperature-compensation sensor) are used by the leak algorithm to determine whether a leak is present. When a leak occurs, the leak sensor is cooled by the solvent. This changes the resistance of the leak sensor which is sensed by the leak sensor circuit on the mainboard.

Probable cause		Suggested actions
1	Loose fittings.	• Ensure all fittings are tight.
2	Broken capillary.	• Exchange defective capillaries.
3	Loose or leaking purge valve, inlet valve, or outlet valve.	• Ensure pump components are seated correctly. If there are still signs of a leak, exchange the appropriate seal (purge valve, inlet valve, outlet valve).
4	Defective pump seals.	• Exchange the pump seals.

Leak Sensor Open

Error ID: 83

The leak sensor in the module has failed (open circuit).

The current through the leak sensor is dependent on temperature. A leak is detected when solvent cools the leak sensor, causing the leak sensor current to change within defined limits. If the current falls outside the lower limit, the error message is generated.

Probable cause		Suggested actions
1	Leak sensor not connected to the on/off switch board.	• Ensure the leak sensor is connected correctly.
2	Defective leak sensor.	• Exchange the leak sensor.
3	Leak sensor incorrectly routed, being pinched by a metal component.	• Exchange the leak sensor. • Check routing of leak sensor.
4	On/Off switch assembly defective.	• Exchange the power switch assembly.

Leak Sensor Short

Error ID: 82

The leak sensor in the module has failed (short circuit).

The current through the leak sensor is dependent on temperature. A leak is detected when solvent cools the leak sensor, causing the leak sensor current to change within defined limits. If the current increases above the upper limit, the error message is generated.

Probable cause		Suggested actions
1	Defective leak sensor.	• Exchange the leak sensor.
2	Leak sensor incorrectly routed, being pinched by a metal component.	• Make sure the leak sensor is installed correctly. • Check routing of leak sensor. • Correct the routing of the cable. • If cable defective, exchange the leak sensor.
3	On/Off switch assembly defective.	• Exchange the power switch assembly.
4	Cable or contact problem.	• Inspect the flat ribbon cable from the power switch board to the mainboard. • Inspect the contacts on the flat ribbon cable's ends.

Compensation Sensor Open

Error ID: 81

The ambient-compensation sensor (NTC) on the power switch board in the module has failed (open circuit).

The resistance across the temperature compensation sensor (NTC) on the power switch board is dependent on ambient temperature. The change in resistance is used by the leak circuit to compensate for ambient temperature changes. If the resistance across the sensor increases above the upper limit, the error message is generated.

Probable cause		Suggested actions
1	Loose connection between the on/off switch board and the mainboard.	• Check the ribbon cable between the power switch board and the mainboard.
2	Defective on/off switch assembly.	• Exchange the power switch assembly.

Compensation Sensor Short

Error ID: 80

The ambient-compensation sensor (NTC) on the power switch board in the module has failed (open circuit).

The resistance across the temperature compensation sensor (NTC) on the power switch board is dependent on ambient temperature. The change in resistance is used by the leak circuit to compensate for ambient temperature changes. If the resistance across the sensor increases above the upper limit, the error message is generated.

Probable cause		Suggested actions
1	Defective on/off switch assembly.	• Exchange the power switch assembly.
2	Loose connection between the on/off switch board and the mainboard.	• Check the ribbon cable between the power switch board and the mainboard.

Fan Failed

Error ID: 68

The cooling fan in the module has failed.

The hall sensor on the fan shaft is used by the mainboard to monitor the fan speed. If the fan speed falls below a certain limit for a certain length of time, the error message is generated.

This limit is given by 2 revolutions/second for longer than 5 seconds.

Depending on the module, assemblies (e.g. the lamp in the detector) are turned off to assure that the module does not overheat inside.

Probable cause		Suggested actions
1	Fan cable disconnected.	• Ensure the fan is connected correctly.
2	Defective fan.	• Exchange fan.
3	Defective mainboard.	• Exchange the mainboard.

Open Cover

Error ID: 205

The top foam has been removed.

The sensor on the main board detects when the top foam is in place. If the foam is removed, the fan is switched off, and the error message is generated.

Probable cause		Suggested actions
1	The top foam was removed during operation.	Reinstall the top foam.
2	Foam not activating the sensor.	Replace the top foam.
3	Defective sensor or main board.	Exchange the mainboard.
4	Rear of the module is exposed to strong direct sunlight.	Ensure that the rear of module is not directly exposed to strong sunlight.

Cover Violation

Error ID: 7461

The top foam has been removed.

The sensor on the main board detects when the top foam is in place. If the foam is removed while the lamps are on (or if an attempt is made to switch on for example the lamps with the foam removed), the lamps are switched off, and the error message is generated.

Probable cause		Suggested actions
1	The top foam was removed during operation.	Reinstall the top foam.
2	Foam not activating the sensor.	Replace the top foam.

Module Error Messages

These errors are pump specific.

Pressure of Binary Pump Above Upper Limit

Error ID: 22014

The pressure has exceeded the upper pressure limit.

- Parameter: Measured pressure

Probable cause		Suggested actions
1	Blockage in flow path after the pressure sensor.	• Check for blockages in the LC system, e.g. purge valve, Jet Weaver, degraded column, column frits, needle, needle seat, capillaries etc. • Check for particles in the solvent.
2	Inappropriate settings (pressure limit, flow rate).	• Decrease flow rate. • Increase pressure limit.

Pressure Below Lower Limit

Error ID: 22015

The pressure has dropped below the lower limit.

- Parameter: None

Probable cause		Suggested actions
1	Leak	• Check for leaks.
2	Bottle empty	• Check bottle filling. • Fill solvent bottle.
3	Wrong solvent (viscosity)	• Check solvent.
4	Inappropriate setting	• Check flow rate and lower pressure limit.
5	Column degradation	• Replace column.

Target Pressure Not Reached for Binary Pump Degasser

Error ID: 22031

The target pressure of the binary pump degasser has not been reached within the expected time.

- Parameter: Pressure in mbar

Probable cause		Suggested actions
1	Condensation in degasser chamber due to temperature fluctuation.	• Equilibrate and restart module. Use Evacuation Mode if necessary.
2	Degasser is defect.	• Replace degasser.

Degasser's Pressure Limit Violation

Error ID: 22032

Pressure too far above the limit.

Probable cause		Suggested actions
1	Leak in degasser chamber or degasser tubing.	• Replace chamber or tubing.
2	Defect vacuum pump.	• Replace vacuum pump.
3	Degasser chamber empty or connected to air.	• Block unused degasser channels.

Solvent Counter Exceeded Limit

Error ID: 22055

The counter for the solvent volume has exceeded the limit, which has been set in the user interface.

Parameter:

- Without Solvent Selection Valve:
0 for channel A, 1 for channel B
- With Solvent Selection Valve:
2 for channel A1, 3 for channel B1, 4 for channel A2, 5 for channel B2

Probable cause		Suggested actions
1	No solvent present.	• Refill solvent bottle.
2	Inappropriate setting.	• Check solvent counter setting in user interface.

Waste Counter Limit Exceeded

Error ID: 22056

The counter for the waste volume has exceeded the limit, which has been set in the user interface.

- Parameter: None

Probable cause		Suggested actions
1	The waste container is full.	• Empty waste container.
2	Inappropriate setting for waste counter.	• Reset waste counter. • Adjust waste counter limit.

Flow Rate Limit Exceeded

Error ID: 22064

The flow rate of the binary pump has exceeded the limit, while the pump runs in pressure controlled mode, e.g. during a pressure test.

- Parameter: None

Probable cause		Suggested actions
1	Leak	• Check for leaks in the pump and flow path.
2	Bottle empty	• Check bottle filling. • Fill solvent bottle.
3	Shutoff valve closed.	• Open shutoff valve.
4	Drift of pressure sensor (unlikely for short tests taking only minutes).	• Replace pressure sensor.

Binary Pump Shutdown During Analysis

Error ID: 22065

The binary pump has been shut down by the control software or control module during an analysis.

- Parameter: 0 for off, 1 for standby.

Probable cause		Suggested actions
1	Pump has been shut down.	• Restart pump.

Reading the Pump Encoder Tag Failed

Error ID: 22402

Reading the pump encoder tag has failed.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Defect connection between encoder and main board.	• Check connection between encoder and main board.
2	Missing or defect tag Defect connection between tag and encoder.	• Replace pump drive.

Writing the Pump Encoder Tag Failed

Error ID: 22405

Writing the pump encoder tag has failed.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Defect connection between encoder and main board.	• Check connection between encoder and main board.
2	Defect tag.	• Replace pump drive.

Pump Drive Blocked or Encoder Failed

Error ID: 22406

Pump drive blocked or encoder failed.

- Parameter: None

Probable cause		Suggested actions
1	Blockage of system before pressure sensor.	• Check for blockage of e.g. outlet valve filter frit, purge valve, heat exchanger.
2	Drive encoder failed.	• Replace pump drive.

Drive Current Too Low

Error ID: 22407

The current consumption of the pump drive is too low.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Drive motor defect.	• Replace pump drive.
2	Wrong/missing connection of pump drive to main board.	• Check connection between pump drive and main board.

Drive Encoder Failed

Error ID: 22408

Drive encoder failed during pump drive calibration.

Probable cause		Suggested actions
1	Internal error.	• Replace pump drive. • Contact solution unit.

Drive Current Too High

Error ID: 22409

The current consumption of the pump drive is too high.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Blockage of system before pressure sensor.	• Check for blockage of e.g. outlet valve filter frit, purge valve, heat exchanger.
2	Drive motor defect.	• Replace pump drive.

Drive Timeout

Error ID: 22410

Drive is blocked mechanically, fails during initialization.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Blockage of system before pressure sensor.	• Check for blockage of e.g. outlet valve filter frit, purge valve, heat exchanger.
2	Drive encoder failed.	• Replace pump drive.

Overcurrent of Pump Drive

Error ID: 22411

The current consumption of the pump drive is too high.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Blockage of system before pressure sensor.	• Check for blockage of e.g. outlet valve filter frit, purge valve, heat exchanger.
2	Drive motor defect.	• Replace pump drive.

Overcurrent of Solvent Selection Valve (SSV)

Error ID: 22412

Overcurrent of solvent selection valve (SSV).

- Parameter: None

Probable cause		Suggested actions
1	Valve defect.	• Replace the solvent selection valve.

Deliver Underrun

Error ID: 22413

Internal error.

- Parameter: None

Probable cause		Suggested actions
1	Internal error.	• Contact solution unit.

Defect Connection Between Main Board and Pump Drive Encoder

Error ID: 22414

Defect connection between main board and pump drive encoder.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Defect connection between main board and pump drive encoder.	• Check connection between encoder and main board.
2	Defect encoder.	• Replace pump drive.

Pump Drive Encoder Defect

Error ID: 22415

Defect pump drive encoder.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Defect encoder.	• Replace pump drive.

Purge Valve Failed

Error ID: 22417

Lost steps of the purge valve encoder.

- Parameter: None

Probable cause		Suggested actions
1	Purge valve drive mechanically blocked or defect.	• Check installation of purge valve head. • Replace purge valve.

Reading of Purge Valve Tag Failed

Error ID: 22420

Reading the purge valve tag failed.

- Parameter: None

Probable cause		Suggested actions
1	Reading of purge valve tag failed.	• Check cable connection.
2	Purge valve head tag defect or empty.	• Replace purge valve head.
3	Purge valve tag reader is defect.	• Replace purge valve.

Pump Drive Encoder Rollover

Error ID: 22424

Invalid pump drive encoder signals have been detected.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Pump drive encoder is defect.	• Replace pump drive.

Drive Position Limit

Error ID: 22425

Internal error.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Internal error.	• Contact solution unit.

Insufficient Power of Drive Encoder LED

Error ID: 22426

Insufficient power of drive encoder LED.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Pump drive encoder is defect.	• Replace pump drive.

Drive Encoder Error

Error ID: 22427, 22428, 22429, 22430

An error has occurred for the pump drive encoder.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Pump drive encoder is defect.	• Replace pump drive.

Writing the Purge Valve Tag Failed

Error ID: 22431

Writing the purge valve tag failed.

- Parameter: None

Probable cause		Suggested actions
1	Purge valve head tag defect.	• Replace purge valve head.
2	Purge valve tag reader is defect.	• Replace purge valve.

Current of Primary Pump Drive Too High

Error ID: 22433

The current of the primary pump drive is too high.

- Parameter: 1 or 4 referring to pump drive.

Probable cause		Suggested actions
1	Blockage of flow path between primary pump head and pressure sensor, e.g. of the heat exchanger.	• Check for blockages in the flow path. • Replace the pump head assembly. • Replace the heat exchanger.
2	Primary pump drive is defect.	• Replace the primary pump drive.

Current of Secondary Pump Drive Too High

Error ID: 22434

The current of the secondary pump drive is too high.

- Parameter: 2 or 3 referring to pump drive

Probable cause		Suggested actions
1	Blockage of flow path between secondary pump head and pressure sensor, e.g. of the heat exchanger.	• Check for blockages in the flow path. • Replace the pump head assembly. • Replace the heat exchanger.
2	Secondary pump drive is defect.	• Replace the secondary pump drive.

Unknown Purge Valve Type

Error ID: 22435

The type information of the purge valve is invalid.

- Parameter: None

Probable cause		Suggested actions
1	Wrong valve head installed.	• Check or replace purge valve head.
2	Valve head has invalid RFID tag content.	• Check or replace purge valve head.

Pump Drive Encoder Error

Error ID: 22437

The pump drive encoder has generated no signal.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Pump drive encoder is defect.	• Replace pump drive.

Pump Drive Error

Error ID: 22438, 22439

The pump drive failed during calibration.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Pump drive motor defect or mechanically blocked.	• Replace pump drive.

Pump Drive Stroke Blocked

Error ID: 22441

During initialization the pump defines the operation position of the pump drives and therefore the pistons. First the pump drive moves backwards to find a mechanical stop within the ball screw. Afterwards, pistons move forwards for finding the maximum available stroke volume. These values are expected within a pre-defined range. "Maximum stroke too short" means that the outer drive position is too close. This can be caused by a drive initialization without pump head or if the pump head has not been installed properly (screws are loose).

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Wiper shifted	• Re-install wiper, see . • Re-install wiper, see Fixing the Wiper of a Pump Drive on page 331.
2	Pump head blocks piston movement	• Replace, clean or repair pump head.
3	Pump drive motor is mechanically blocked.	• Replace pump drive.

Pump Drive Stop Not Found

Error ID: 22442

The maximum stroke is too long.

- Parameter: 1 – 4 referring to pump drive

Probable cause		Suggested actions
1	Wiper shifted	• Re-install wiper, see . • Re-install wiper, see Fixing the Wiper of a Pump Drive on page 331.
2	Pump drive spindle is defect.	• Replace pump drive.

Pressure Sensor Calibration Wrong or Missing

Error ID: 22443

Pressure sensor calibration wrong or missing.

- Parameter: None

Probable cause		Suggested actions
1	Pressure sensor calibration wrong or missing.	• Replace pressure sensor. • Calibrate pressure sensor.

Seal Wash Pump Was Missing when Tried to Turn On

Error ID: 22449

The seal wash pump has not been detected (while being configured or detected before)

Probable cause		Suggested actions
1	Defect cable connection to seal wash pump.	• Check cable connection.
2	Defect seal wash pump motor.	• Check or replace seal wash pump motor.
3	Defective mainboard.	• Exchange the mainboard.

Invalid Degasser Pressure Signal

Error ID: 29253

The degasser pressure signal is invalid.

Probable cause		Suggested actions
1	Degasser might be disconnected	• Check cable and connections on degasser and mainboard.
2	Pressure sensor might be defective	• Replace the degasser.

It is necessary to perform periodic inspection of the instrument to ensure its safe use. It is possible to have these periodic inspections performed by Agilent service representatives on a contractual basis. For information regarding the maintenance inspection contract, contact your Agilent representative.

Safety Information Related to Maintenance 186

Safety Information Related to Repair 189

Introduction to Maintenance 192

Overview of Maintenance and Simple Repair 195

Cleaning the Module 196

Installing Fittings and Capillaries 197

Remove and Install Doors 198

Replace the Shutoff Valve Panel 201

Replace the Pressure Sensor 203

Replace the Solvent Selection Valve (SSV) 206

Change Configuration or Replace the Jet Weaver 209

Replace the Seal Wash Pump 212

Replace the Inlet Valve (G7120A) 214

Replace the Inlet Valve (G7132A) 216

Release a Stuck Inlet Valve 218

Remove the Pump Head Assembly (G7120A) 221

Remove the Pump Head Assembly (G7132A) 225

Pump Head Maintenance (Tool Free) 229

Disassemble LongLife Pump Heads (G7120A) 229

Disassemble LongLife Pump Heads (G7132A)	236
Replace the Heat Exchanger (G7120A)	243
Replace the Heat Exchanger (G7132A)	246
Assemble LongLife Pump Heads (G7120A)	249
Assemble LongLife Pump Heads (G7132A)	257
Install the Pump Head Assembly (G7120A)	266
Install the Pump Head Assembly (G7132A)	269
Replace the Outlet Valve (G7120A)	272
Replace the Outlet Valve (G7132A)	276
Replace the Purge Valve Head	279
Replace Parts of the Purge Valve Head	282
Replace Parts of the High Pressure Filter Assembly (G7120A)	284
Replace Parts of the High-Pressure Filter Assembly (G7132A)	287
Replace the Module Firmware	290
Prepare the Pump Module for Transport	291
Best Practices for Using an Agilent LC System Technical Note	000
Repair	295
Replacing the Degassing Unit	296
Replace the Seal Wash Pump Motor	301
Remove the Top Cover and Foam	302
Replacing Internal Fuses	305
Replace the Illumination Assembly	308
Remove the Main Board	311
Removing the Degassing Unit	314
Removing the Middle Layer Foam Part	316
Replacing the Pressure Sensor Cable	318
Replacing Fans	320
Replacing Fan (80 mm x 80 mm)	320

Replacing Fans (92 mm x 92 mm Fan and Heat Exchanger Fan) 323

Replacing the Purge Valve Drive 325

Replace the Pump Drives 327

Fixing the Wiper of a Pump Drive 331

Replace the Status LED 333

Replace the Bottom Foam Part 336

Replace the Power Supply 340

Install the Middle Layer Foam Part 343

Installing the Degassing Unit 347

Install the Main Board 350

Changing the type and serial number 353

Serial number and type change 353

Recover instructions 354

Replace the Leak Panel 358

Replace the Leak Sensor 361

Replace the Main Power Switch 362

Assemble the Main Cover 365

Install the Top Cover and Foam 366

Safety Information Related to Maintenance

WARNING

Fire and damage to the module

Wrong fuses

- Make sure that only fuses with the required rated current and of the specified type (super-fast, fast, time delay etc) are used for replacement.
 - The use of repaired fuses and the short-circuiting of fuse-holders must be avoided.
-

WARNING

Heavy weight

The module is heavy.

- Carry the module at least with 2 people.
 - Avoid back strain or injury by following all precautions for lifting heavy objects.
 - Ensure that the load is as close to your body as possible.
 - Ensure that you can cope with the weight of your load.
-

WARNING

Personal injury or damage to the product

Agilent is not responsible for any damages caused, in whole or in part, by improper use of the products, unauthorized alterations, adjustments or modifications to the products, failure to comply with procedures in Agilent product user guides, or use of the products in violation of applicable laws, rules or regulations.

- Use your Agilent products only in the manner described in the Agilent product user guides.
-

WARNING

Sharp metal edges

Sharp-edged parts of the equipment may cause injuries.

- To prevent personal injury, be careful when getting in contact with sharp metal areas.
-

WARNING

Module is partially energized when switched off, as long as the power cord is plugged in.

Risk of stroke and other personal injury. Repair work at the module can lead to personal injuries, e. g. shock hazard, when the module cover is opened and the instrument is connected to power.

- Never perform any adjustment, maintenance or repair of the module with the top cover removed and with the power cord plugged in.
 - The security lever at the power input socket prevents that the module cover is taken off when line power is still connected. Never plug the power line back in when cover is removed.
-

WARNING

The module is partially energized when switched off, as long as the power cord is plugged in.

Repair work at the module can lead to personal injuries, e.g. electrical shock, when the cover is opened and the module is connected to power.

- Always unplug the power cable before opening the cover.
 - Do not connect the power cable to the instrument while the covers are removed.
-

WARNING

Instrument is partially energized when switched off

The power supply still uses some power, even when the power switch on the front panel is turned OFF. Repair work at the detector can lead to personal injuries, e. g. shock hazard, when the detector cover is opened and the instrument is connected to power.

- To disconnect the detector from the power line, unplug the power cord.
-

WARNING

Toxic, flammable and hazardous solvents, samples and reagents

The handling of solvents, samples and reagents can hold health and safety risks.

- When working with these substances observe appropriate safety procedures (for example by wearing goggles, safety gloves and protective clothing) as described in the material handling and safety data sheet supplied by the vendor, and follow good laboratory practice.
 - The volume of substances should be reduced to the minimum required for the analysis.
 - Do not operate the instrument in an explosive atmosphere.
-

CAUTION

Safety standards for external equipment

- If you connect external equipment to the instrument, make sure that you only use accessory units tested and approved according to the safety standards appropriate for the type of external equipment.

Safety Information Related to Repair

WARNING

Heavy weight

The module is heavy.

- Carry the module at least with 2 people.
 - Avoid back strain or injury by following all precautions for lifting heavy objects.
 - Ensure that the load is as close to your body as possible.
 - Ensure that you can cope with the weight of your load.
-

WARNING

Personal injury or damage to the product

Agilent is not responsible for any damages caused, in whole or in part, by improper use of the products, unauthorized alterations, adjustments or modifications to the products, failure to comply with procedures in Agilent product user guides, or use of the products in violation of applicable laws, rules or regulations.

- Use your Agilent products only in the manner described in the Agilent product user guides.
-

WARNING

Sharp metal edges

Sharp-edged parts of the equipment may cause injuries.

- To prevent personal injury, be careful when getting in contact with sharp metal areas.
-

WARNING

Module is partially energized when switched off, as long as the power cord is plugged in.

Risk of stroke and other personal injury. Repair work at the module can lead to personal injuries, e. g. shock hazard, when the module cover is opened and the instrument is connected to power.

- Never perform any adjustment, maintenance or repair of the module with the top cover removed and with the power cord plugged in.
 - The security lever at the power input socket prevents that the module cover is taken off when line power is still connected. Never plug the power line back in when cover is removed.
-

WARNING

Module is partially energized when switched off, as long as the power cord is plugged in.

Repair work at the module can lead to personal injuries, e.g. shock hazard, when the cover is opened and the module is connected to power.

- Make sure that it is always possible to access the power plug.
 - Remove the power cable from the instrument before opening the cover.
 - Do not connect the power cable to the Instrument while the covers are removed.
-

WARNING

Toxic, flammable and hazardous solvents, samples and reagents

The handling of solvents, samples and reagents can hold health and safety risks.

- When working with these substances observe appropriate safety procedures (for example by wearing goggles, safety gloves and protective clothing) as described in the material handling and safety data sheet supplied by the vendor, and follow good laboratory practice.
 - The volume of substances should be reduced to the minimum required for the analysis.
 - Do not operate the instrument in an explosive atmosphere.
-

CAUTION

Electronic boards and components are sensitive to electrostatic discharge (ESD).

ESD can damage electronic boards and components.

- Be sure to hold the board by the edges, and do not touch the electrical components. Always use ESD protection (for example, an ESD wrist strap) when handling electronic boards and components.
-

CAUTION

Electronic boards and components are sensitive to electrostatic discharge (ESD).

- To prevent accidental electrostatic discharge when coming into contact with components inside the instrument, touch one of the metal housing panels at the front of the instrument.
-

CAUTION

Safety standards for external equipment

- If you connect external equipment to the instrument, make sure that you only use accessory units tested and approved according to the safety standards appropriate for the type of external equipment.
-

Introduction to Maintenance

Figure 29 on page 192 and **Figure 30** on page 193 show the main user accessible assemblies of the Agilent 1290 Infinity III High-Speed Pump (G7120A) and Agilent 1290 Infinity III Bio High-Speed Pump (G7132A). These parts can be accessed from the front (simple repairs) and don't require to remove the pump from the system stack.



Figure 29: Maintenance parts (G7120A)

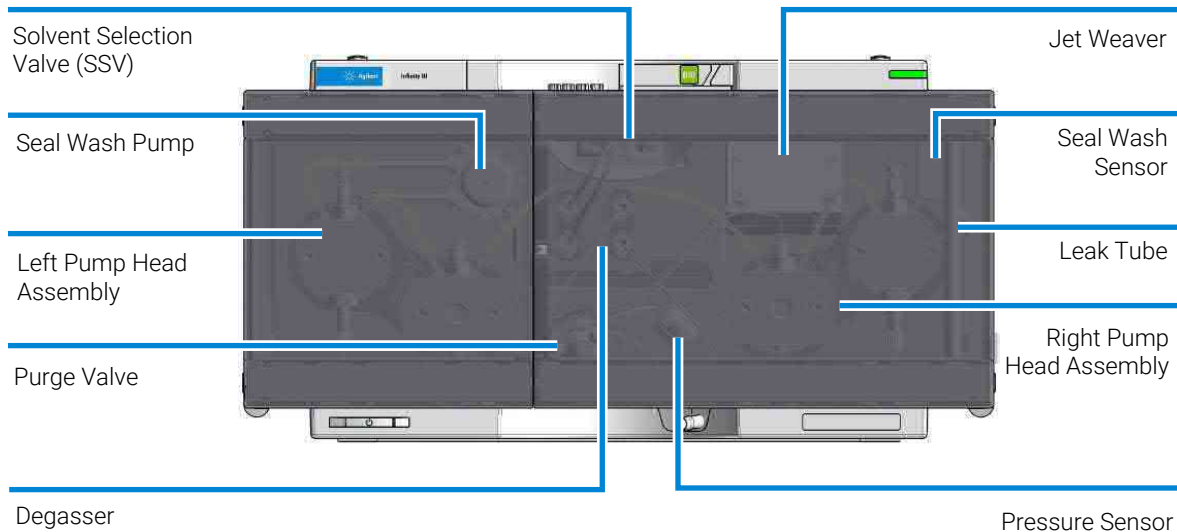


Figure 30: Maintenance parts (G7132A)

Figure 31 on page 194 shows the flow connections between these main assemblies.

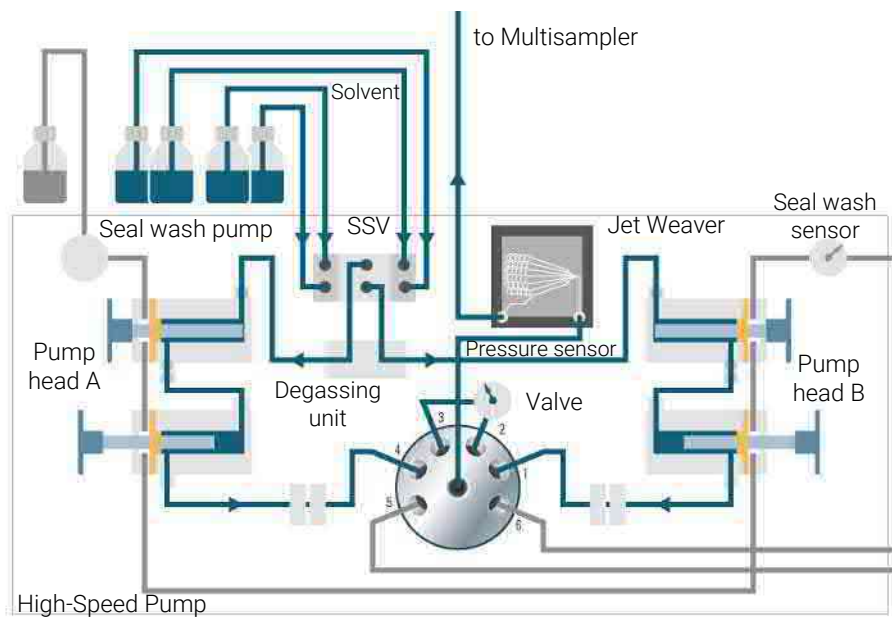


Figure 31: The hydraulic path

Recommended Interval for Preventive Maintenance

The recommended interval for preventive maintenance is:

- 100 L (150 L for Long Life Technology) or 1 year (whichever comes first).

This recommendation is valid for LC instruments on which “typical” applications are running.

A “typical” application can be characterized as follows:

- pressure range 100 – 800 bar,
- flow rates 0.5 – 3.5 mL/min,
- typical solvents used in reversed phase LC.

Overview of Maintenance and Simple Repair

The following pages describe maintenance (simple repairs) of the module that can be carried out without opening the main cover.

Cleaning the Module

To keep the module case clean, use a soft cloth slightly dampened with water, or a solution of water and mild detergent. Avoid using organic solvents for cleaning purposes. They can cause damage to plastic parts.

WARNING

Liquid dripping into the electronic compartment of your module can cause shock hazard and damage the module

- Do not use an excessively damp cloth during cleaning.
- Drain all solvent lines before opening any connections in the flow path.

NOTE

A solution of 70 % isopropanol and 30 % water might be used if the surface of the module needs to be disinfected.

Installing Fittings and Capillaries

WARNING

Solvent can spray under high pressure.

- Observe appropriate safety procedures (for example, goggles, safety gloves and protective clothing), when opening flow path.

CAUTION

Deformation of fittings and seals

Liquid drops under high pressure act like solid parts. Tightening connections under high pressure can deform or destroy fittings and seals.

- Never tighten flow connections under pressure.

NOTE

The lifetime of a fitting depends on how firmly it has been tightened; firm tightening reduces the lifetime.
If fitting has been overtightened, replace it.

- 1 Install fittings and capillaries.
- 2 Tighten fittings and capillaries.

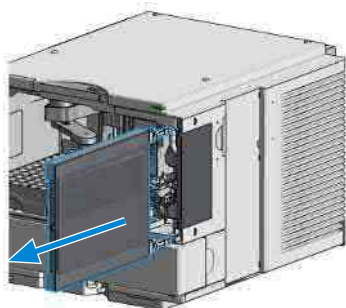
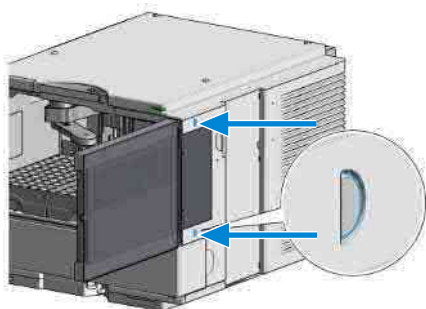
Remove and Install Doors

When	• The instrument doors or the hinges are broken.		
Tools required	Qty.	p/n	Description
	1	5023-3138	Reversible Screwdriver + Blade 1,0 x 5,5
Parts required (Infinity III)	Qty.	p/n	Description
		5004-3200	Door Kit Infinity III 200mm
Parts required (Infinity II)	Qty.	p/n	Description
		5004-0200	Door Kit Infinity II 200mm
Preparations	• Finish any pending acquisition job.		

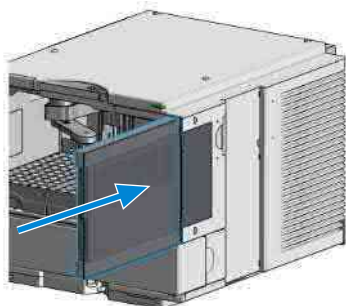
NOTE

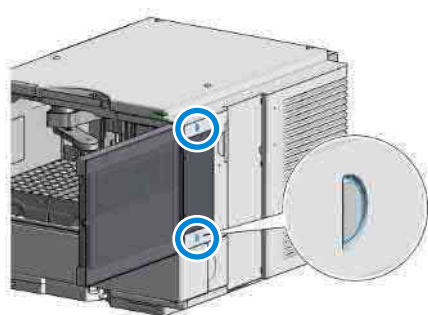
The figures shown in this procedure exemplarily show the Infinity III Vialsampler module. The principle of how to remove and/or install doors works in the same way for all Infinity III modules.

- 1 Press the release buttons and pull the front door out.



- 2 For the Installation of the front door, insert the hinges into their guides and push the door in until the release buttons click into their final position.





Replace the Shutoff Valve Panel

When

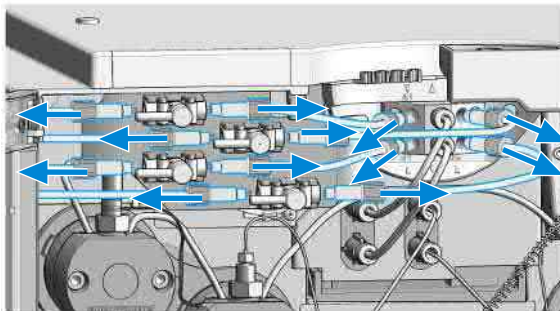
- If a shutoff valve is damaged or the panel needs to be removed for other repair procedures.

Parts required

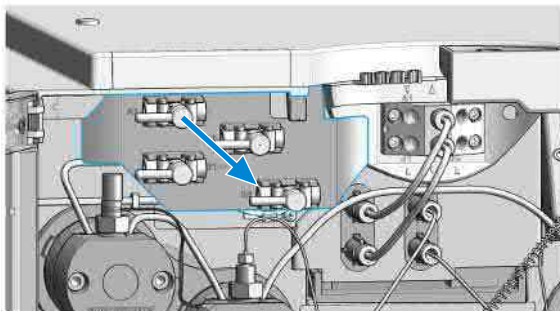
Qty.	p/n	Description
4	5067-4124	Shutoff valve
1	G7120-40004	Valve Holder Left
1	G4220-60035	Tubing kit 140 mm, 2/pk SSV to shutoff valve or degassing unit

Preparations

- Remove tubings from the solvent bottles to avoid leaks.
- 1 Unscrew tubing connections between shutoff valves, solvent bottles and the solvent selection valve.

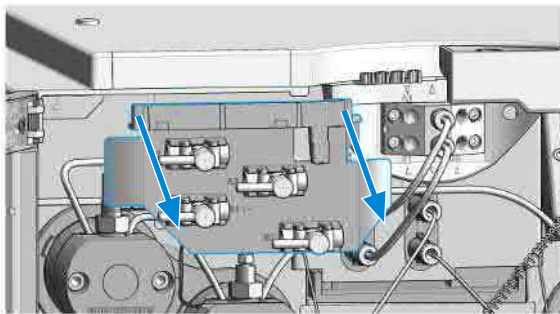


- 2 If a single valve shall be replaced, it can be pulled to the front for removing it from its mounting.

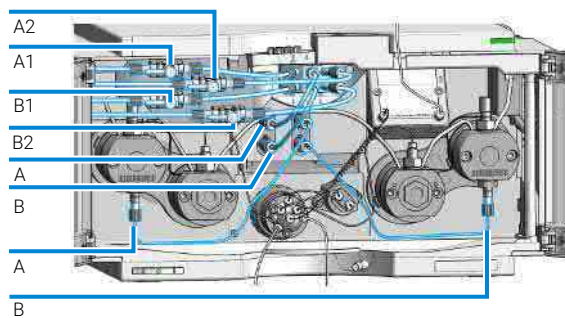


Maintenance**Replace the Shutoff Valve Panel**

- 3 Remove the shutoff valve panel by pulling it downwards.



- 4 After replacing the panel or after completion of other maintenance, re-install the panel and all flow connections.



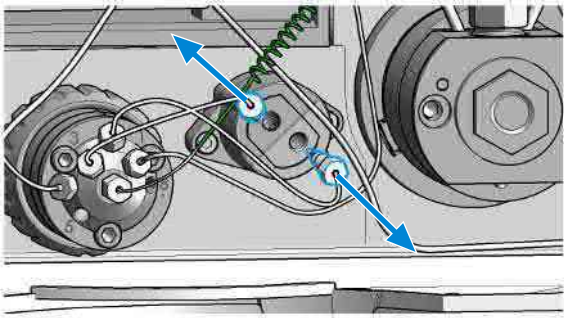
Replace the Pressure Sensor

When	• No or invalid pressure signal		
Tools required	Qty.	p/n	Description
	1	8710-2412	Hex key 2.5 mm, 15 cm long, straight handle
	1	8710-0510	Open-end wrench 1/4-5/16 inch
	1		Screwdriver
Parts required	Qty.	p/n	Description
	1	5067-6791	Pressure sensor 1300 bar
	1	5067-7010	Pressure sensor biocompatible 1300 bar
Preparations	• Turn off pump flow, switch off pump		

NOTE

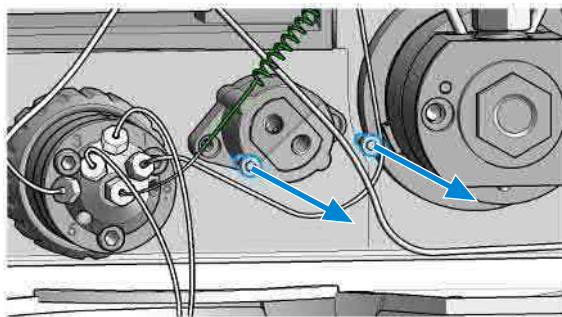
This procedure describes how to replace the pressure sensor.
In case the cable to the sensor shall be replaced as well, see [Replacing the Pressure Sensor Cable](#) on page 318.

- 1 Remove capillary connections between the pressure sensor and purge valve.

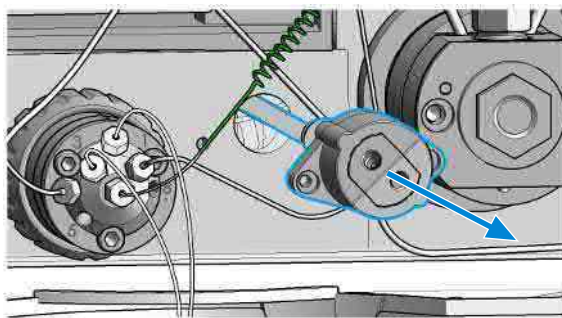


Maintenance**Replace the Pressure Sensor**

- 2 Remove the screws that fix the pressure sensor to the chassis.



- 3 Carefully pull out the pressure sensor for about 2 cm. Then unscrew the cable from the pressure sensor.

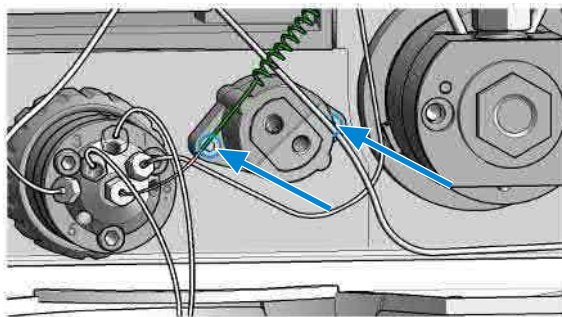


- 4 Connect the new pressure sensor to the pressure sensor connector.

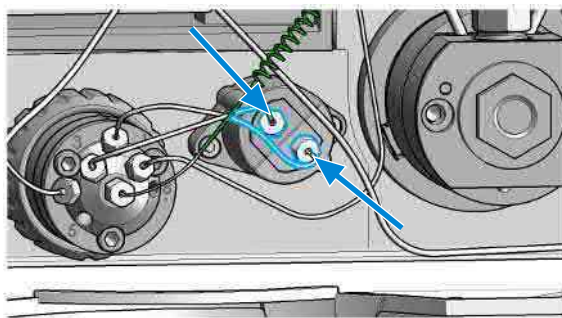


Replace the Pressure Sensor

- 5 Fix the pressure sensor to the instrument chassis.



- 6 Connect the capillaries from the valve to the pressure sensor: connect port 3 to the pressure sensor inlet and port 2 to the outlet.



Replace the Solvent Selection Valve (SSV)

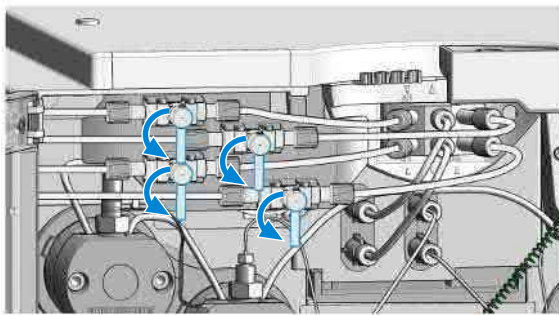
When

- In case of problems with the solvent selection valve

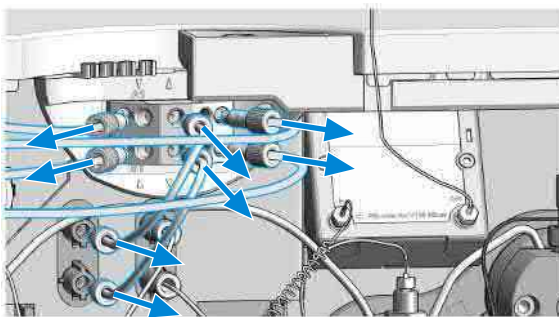
Parts required

Qty.	p/n	Description
1	G7120-60029	SSV Valve Assembly
2	G4220-60035	Tubing kit 140 mm, 2/pk SSV to shutoff valve or degassing unit

- 1 Close the shutoff valves.

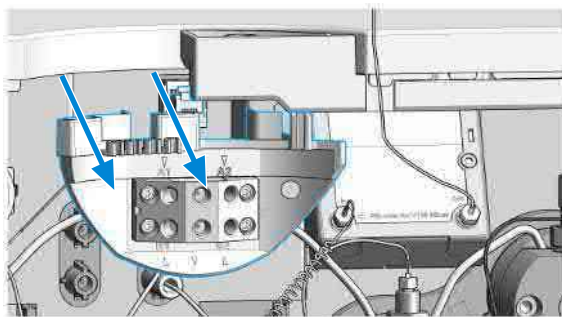


- 2 Remove tubing connections between the SSV and the solvent shutoff valves and between the SSV and the degassing unit inlets.

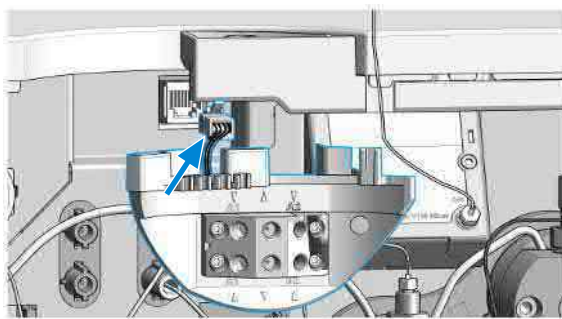


Maintenance**Replace the Solvent Selection Valve (SSV)**

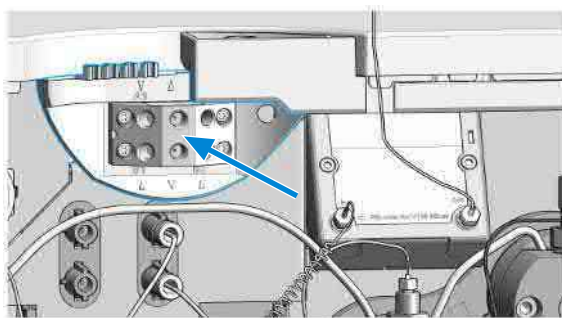
- 3 Push down the SSV panel for removing it.



- 4 Remove the connector by pushing up the small clip at the bottom of the connector.

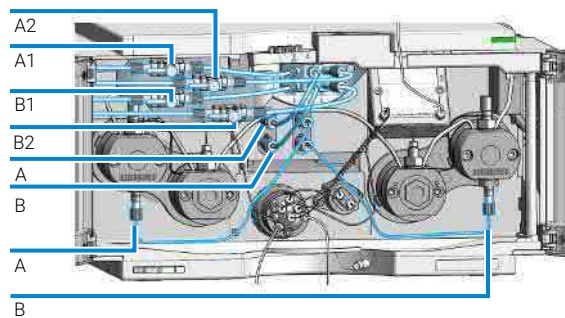


- 5 Install a new SSV by inserting the connector and clipping the SSV panel to the module top panel.

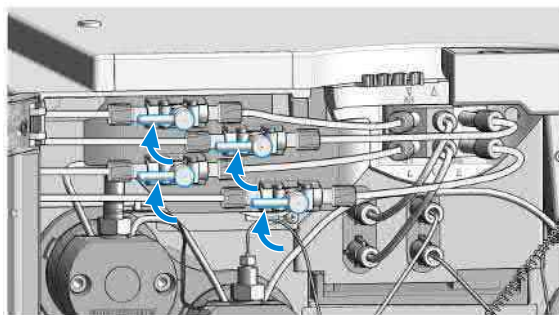


Maintenance**Replace the Solvent Selection Valve (SSV)**

- 6 Reinstall all tubing connections.



- 7 Open the shutoff valves.



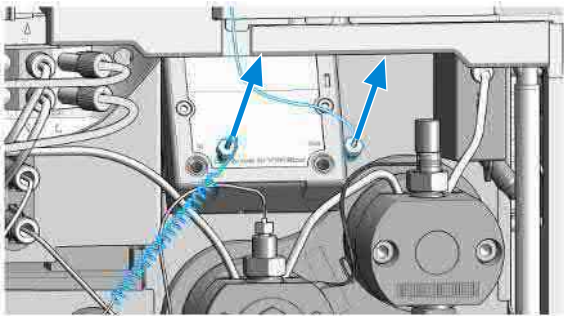
Change Configuration or Replace the Jet Weaver

When

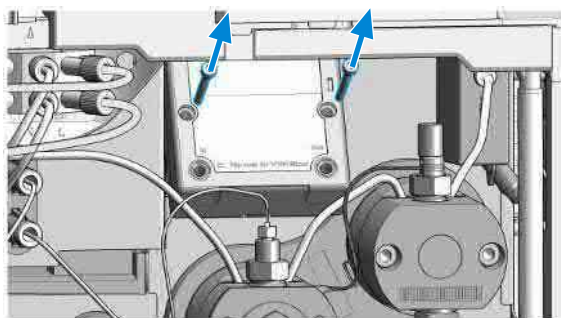
- For optimizing the pump configuration to mixing performance or low delay volumes/fast gradients, see chapter Optimizing Performance.

Tools required	Qty.	p/n	Description
	1	8710-0510	Open-end wrench 1/4-5/16 inch
	1		3 mm hex key
Parts required	Qty.	p/n	Description
	1	G7120-68135	Jet Weaver 35 µL/100 µL
	1	G7120-68380	Jet Weaver 380 µL (Optional for G7120A)
	1	G7132-68135	Jet Weaver 35 µL/100 µL biocompatible
	1	G7132-68380	Jet Weaver 380 µL biocompatible (Optional for G7132A)
	1	G4220-87000	Capillary ST 0.17 mm x 300 mm Valve to Jet Weaver
	1	G7132-60002	Biocompatible capillary MP35N 0.17 m x 300 mm Valve to Jet Weaver

- 1 Remove capillary connections from the Jet Weaver.

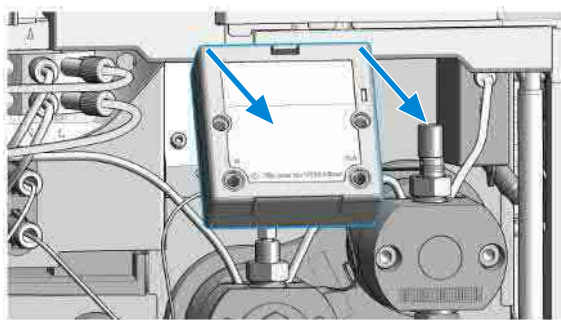


- 2 Remove the hex screws that fix the Jet Weaver to the pump housing.

**NOTE**

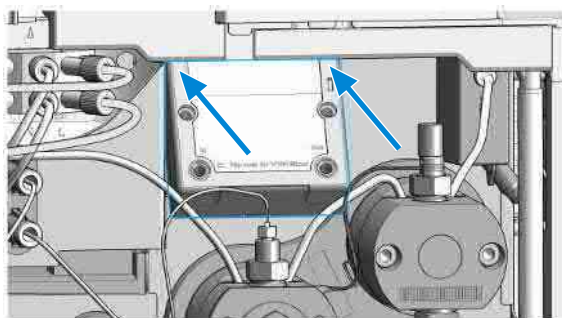
The standard Jet Weavers (G7120-68135 (Jet Weaver 35 μ L/100 μ L) and G7132-68135 (Jet Weaver 35 μ L/100 μ L biocompatible)) have a front and a rear side with different internal volumes (35 / 100 μ L) that are optimized for a low delay volume or best mixing performance. The optional Jet Weaver (G7120-68380 (Jet Weaver 380 μ L) , not to be used with Bio pumps, or G7132-68380 (Jet Weaver 380 μ L biocompatible)) is recommended for applications, which are challenging regarding mixing noise (e.g. TFA applications) and has just one side.

- 3 Remove the Jet Weaver

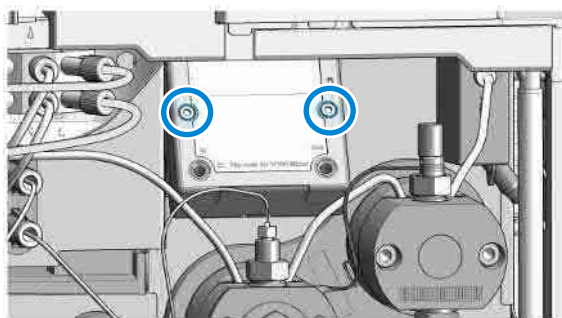


Change Configuration or Replace the Jet Weaver

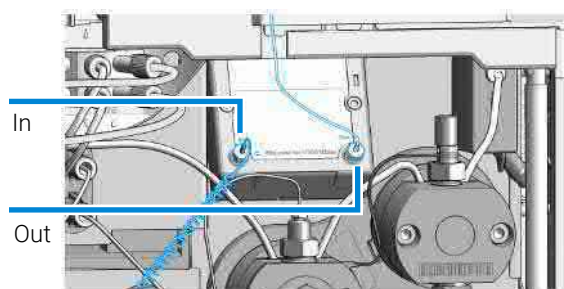
- 4 Install the new Jet Weaver or flip the Jet Weaver to the other side.



- 5 Fix the Jet Weaver with the screws.



- 6 Reinstall the capillary connections.



The inlet at the left side of the Jet Weaver is connected to the central port of the pump valve by a capillary (length 300 mm, 0.17 mm i.d.). The outlet at the right side is connected to the autosampler.

Replace the Seal Wash Pump

When

- In case of seal wash pump wear

Parts required**Qty. p/n**

1 5065-4445

1 5065-9978

Description

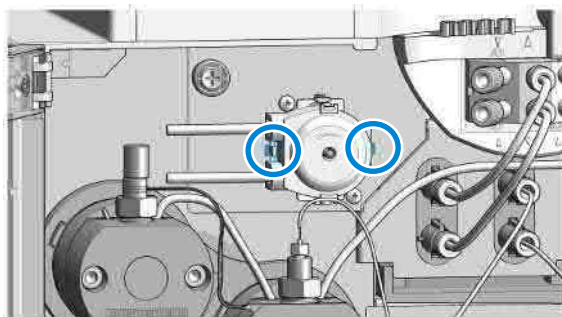
Peristaltic pump cartridge

Silicone tubing, 1 mm i.d., 3 mm o.d., 5 m, re-order number

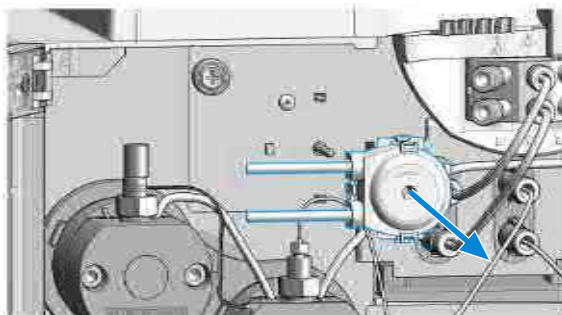
Preparations

- Remove the flow connections from and to the seal wash pump

- 1 Press the clips.

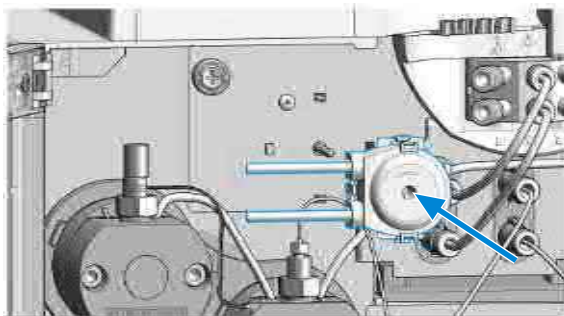


- 2 Pull the pump to the front.

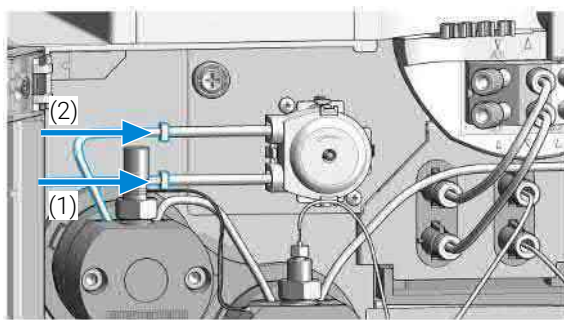


Maintenance**Replace the Seal Wash Pump**

- 3 Insert the pump clips to the holes in the pump housing.



- 4 Fix the seal wash tubings to the peristaltic pump inlet (1) and from the peristaltic pump outlet to the primary pump head inlet (2).



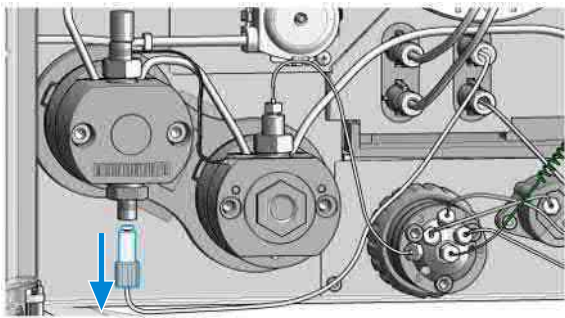
Replace the Inlet Valve (G7120A)

When	• If Inlet valve is defective.		
Tools required	Qty.	p/n	Description
	1		Wrench, 14 mm
	1	5067-5688	Torque wrench 1 - 25 Nm with 14 mm wrench
Parts required	Qty.	p/n	Description
	1	G4220-60022	Inlet valve (primary pump head)

NOTE

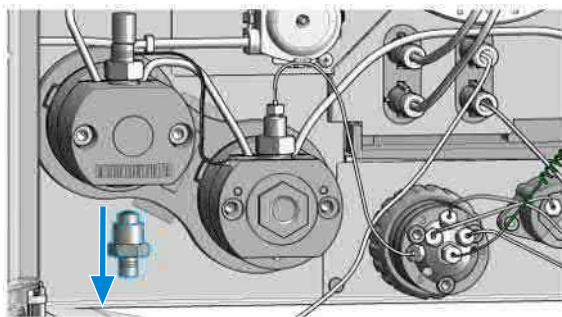
For best performance, lifetime and to avoid leaks, use a torque wrench set to approx. 10 Nm for fixing the inlet valve.

- 1 Close the shutoff valves to avoid solvent leaks.
- 2 Unscrew the tubing at the inlet valve.

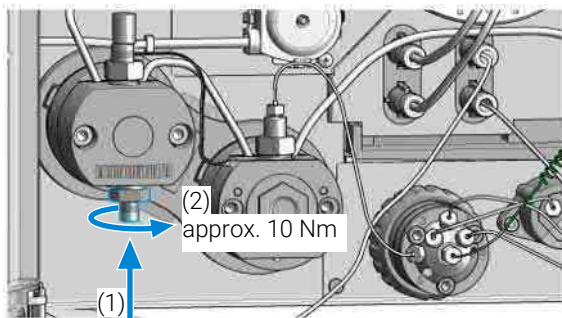


Maintenance**Replace the Inlet Valve (G7120A)**

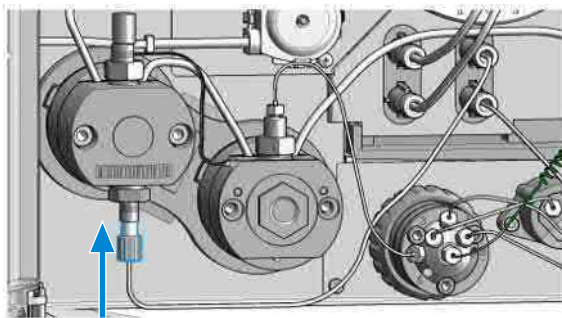
- 3 With a 14 mm wrench, unscrew the inlet valve and remove it.



- 4 Install inlet valve and tighten it at approx. 10 Nm with a torque wrench (14 mm).



- 5 Attach the inlet tubing to the inlet valve.



- 6 Open the shutoff valves and purge the system to remove air.

Replace the Inlet Valve (G7132A)

When

- If Inlet valve is defective.

Tools required**Qty. p/n**

1
1 5067-5688

Description

Wrench, 14 mm
Torque wrench 1 - 25 Nm with 14 mm wrench

Parts required**Qty. p/n**

1 G7131-60021

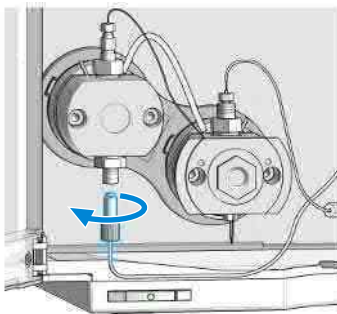
Description

Inlet Valve biocompatible
(primary pump head)

NOTE

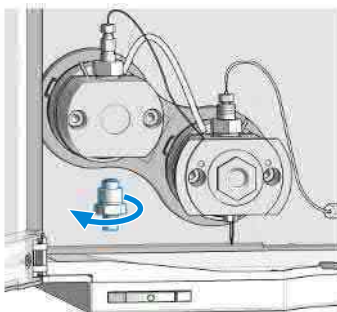
For best performance, lifetime and to avoid leaks, use a torque wrench set to approx. 10 Nm for fixing the inlet valve.

- 1 Close the shut off valves to avoid solvent leaks.
- 2 Unscrew the tubing at the inlet valve.

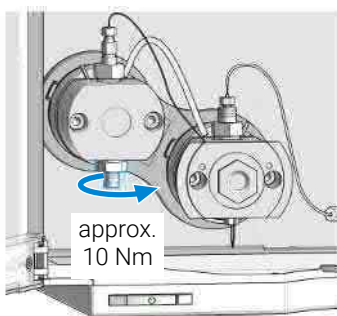


Maintenance**Replace the Inlet Valve (G7132A)**

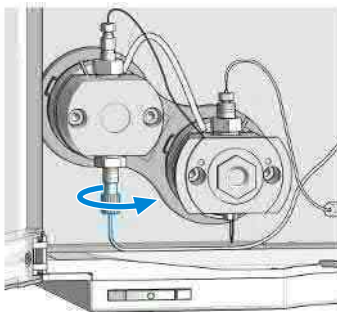
- 3 With a 14 mm wrench, unscrew the inlet valve and remove it.



- 4 Install inlet valve and tighten it at approx. 10 Nm with a torque wrench (14 mm).



- 5 Attach the inlet tubing at the inlet valve.



- 6 Open the shut off valves and purge the system to remove air.

Release a Stuck Inlet Valve

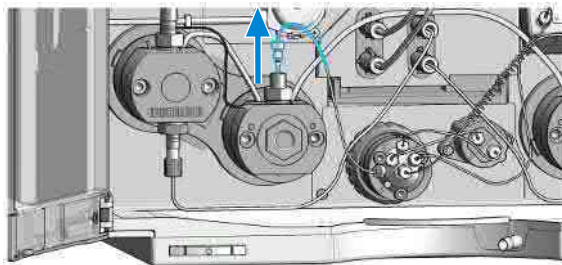
When

- If inlet valve is stuck, or if pump is not generating pressure after being turned off for an extended period of time.

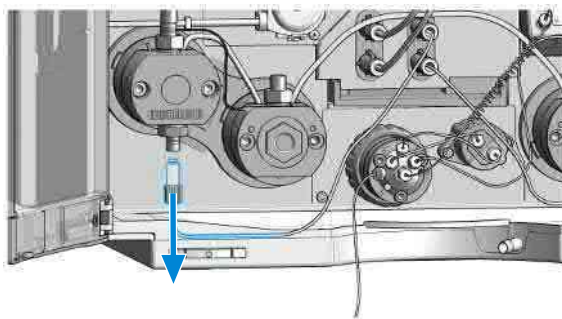
NOTE

Before the system is turned off for an extended period of time, it should be flushed with at least 10 % isopropanol to prevent inlet valves from getting stuck.

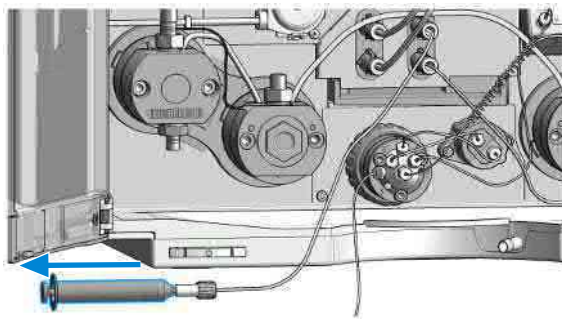
- 1 Remove the capillary connection from the outlet of the secondary pump head.



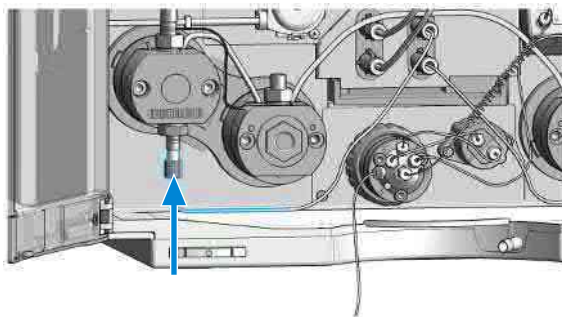
- 2 Unscrew the tubing from the inlet valve.



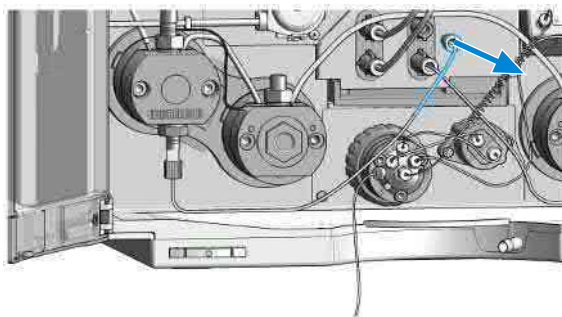
- 3 Attach a Luer lock syringe with adapter to the tubing and fill it with solvent.



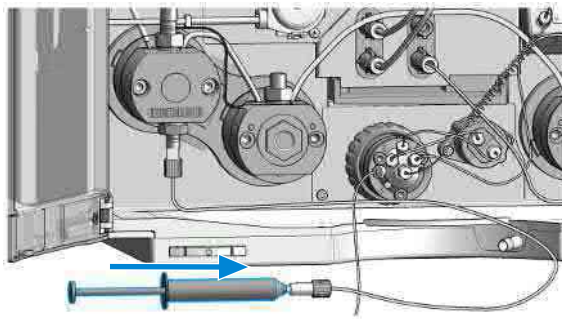
- 4 Reconnect tubing to inlet valve.



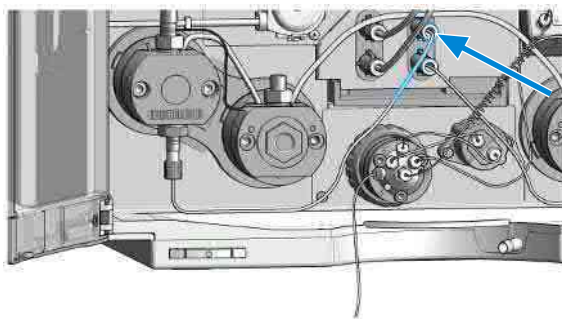
- 5 Unscrew tubing at degassing unit and attach the syringe to it.



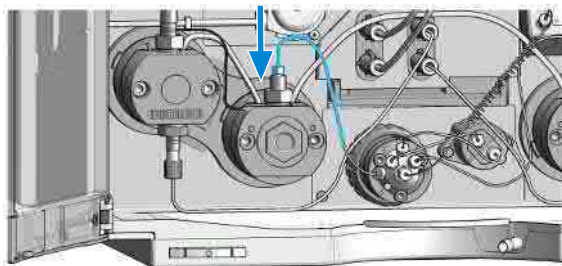
- 6 Push solvent with syringe until it comes out at the top of the High Pressure Filter Assembly.



- 7 Detach the syringe and reconnect the tubing into the degassing unit.



- 8 Reinstall the capillary connection to the High Pressure Filter Assembly.



- 9 Purge the system to remove air.

Remove the Pump Head Assembly (G7120A)

Tools required**Qty. p/n**

1 G7120-68708

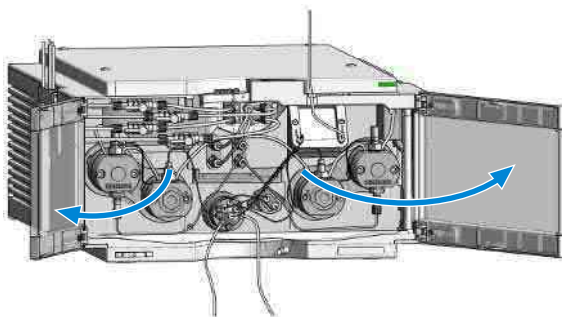
Description

InfinityLab System Tool kit

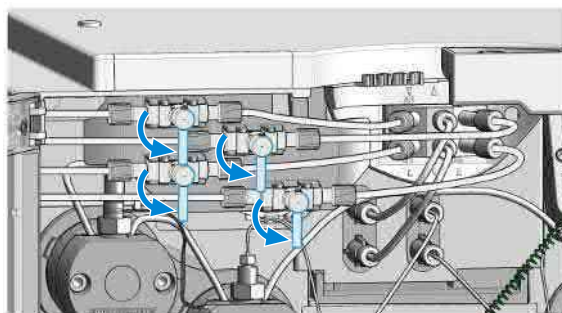
NOTE

This procedure describes the replacement of the left pump head assembly (channel A). Similarly, the right pump head assembly (channel B) can be replaced. One pump head assembly consists of two pump heads, which are both removed at the same time.

- 1 In Lab Advisor go to **Service & Diagnostics > Remove/Install Pump Head** and follow instructions given on the screen.
- 2 Open the doors.

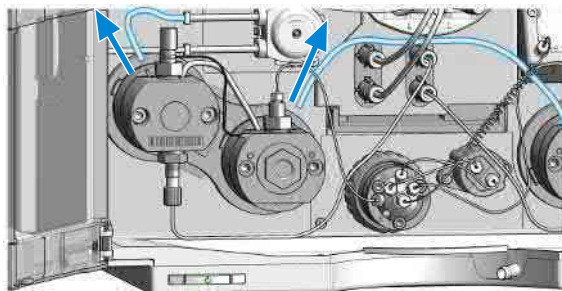


- 3 Close all shutoff valves.

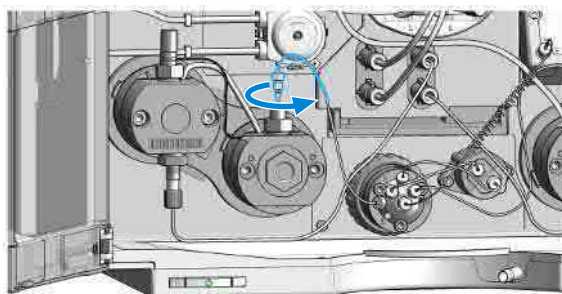


Maintenance**Remove the Pump Head Assembly (G7120A)**

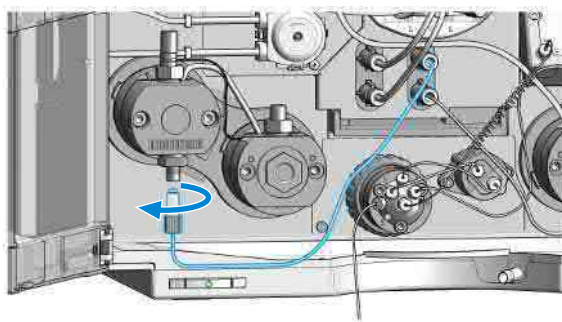
- 4 Remove the seal wash tubes.



- 5 Remove the capillary connection at the top of the secondary pump head to the pump valve.

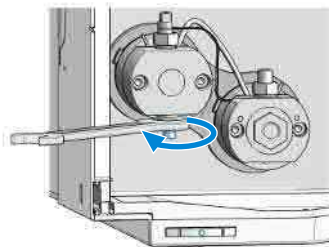


- 6 Remove the flow connection between the degassing unit and the primary pump head inlet.

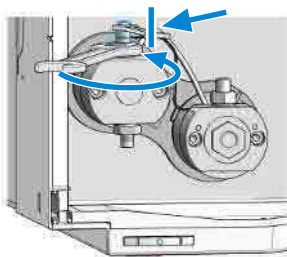


Maintenance**Remove the Pump Head Assembly (G7120A)**

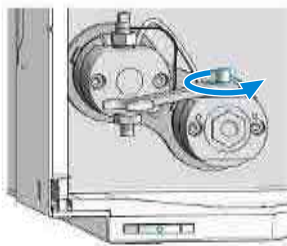
- 7 Loosen the inlet valve. Keep the inlet valve installed to the pump head assembly.



- 8 Counter the lock screw of the heat exchanger capillary while loosening the outlet valve. Keep the outlet valve installed to the pump head assembly.



- 9 Loosen the high pressure filter. Keep the filter installed to the pump head assembly.

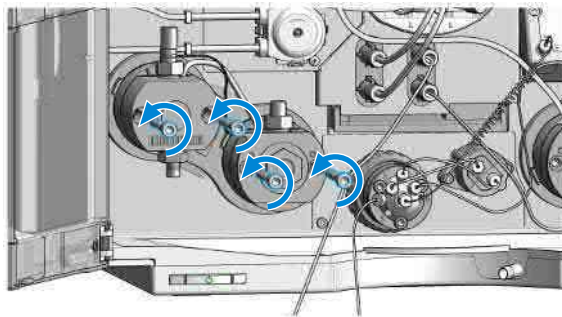


Maintenance**Remove the Pump Head Assembly (G7120A)**

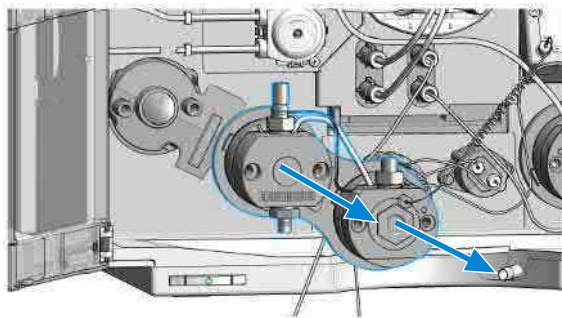
10 Open the four screws holding the pump heads.

NOTE

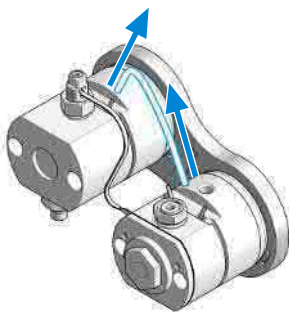
Open the screws step by step, not screw by screw.



11 Remove the complete pump head assembly by holding both heads and pulling it to the front.



12 Remove the seal wash tubing interconnecting the two pump heads.



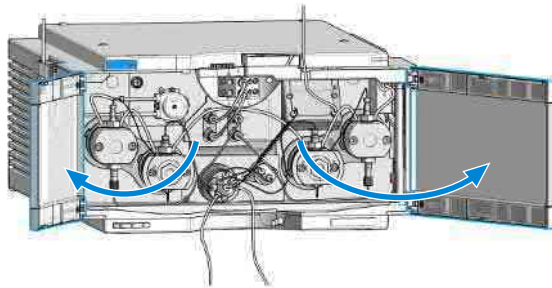
Remove the Pump Head Assembly (G7132A)

Tools required	Qty.	p/n	Description
	1	G7120-68708	InfinityLab System Tool kit

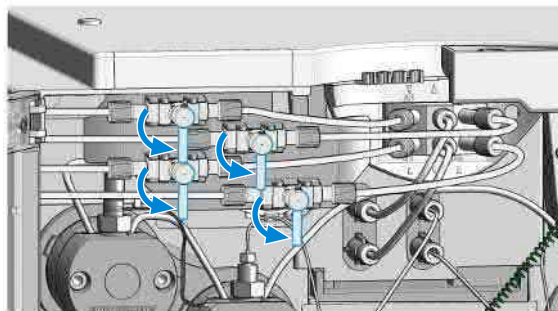
NOTE

This procedure describes the replacement of the left pump head assembly (channel A). Similarly, the right pump head assembly (channel B) can be replaced. One pump head assembly consists of two pump heads, which are both removed at the same time.

- 1 In Lab Advisor go to **Service & Diagnostics > Remove/Install Pump Head** and follow instructions given on the screen.
- 2 Open the doors.

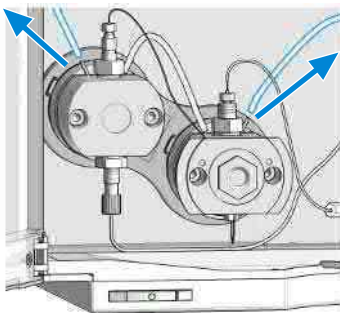


- 3 Close all shutoff valves.

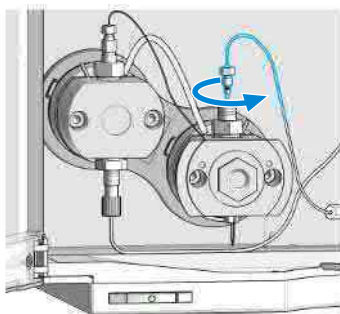


Maintenance**Remove the Pump Head Assembly (G7132A)**

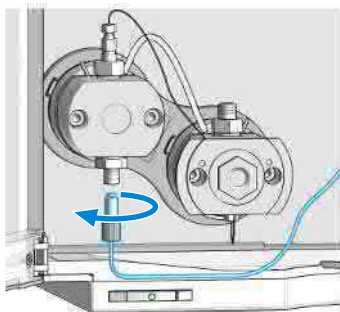
- 4 Remove the sealwash tubes.



- 5 Remove the capillary connection at the top of the secondary pump head to the pump valve.

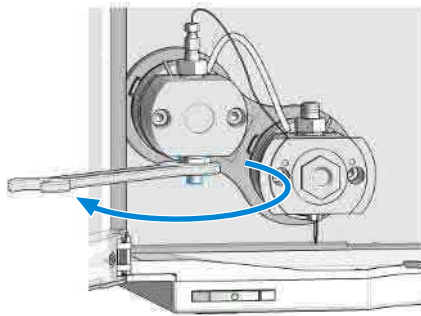


- 6 Remove the flow connection between the degassing unit and the primary pump head inlet.

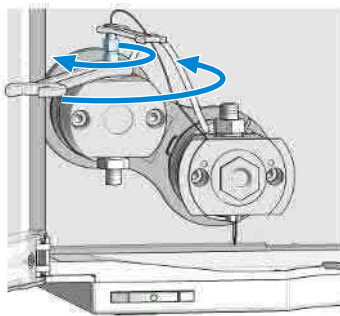


Maintenance**Remove the Pump Head Assembly (G7132A)**

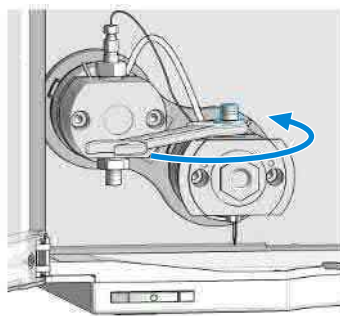
- 7 Loosen the inlet valve. Keep the inlet valve installed to the pump head assembly.



- 8 Counter the lock screw of the heat exchanger capillary while loosening the outlet valve. Keep the outlet valve installed to the pump head assembly.

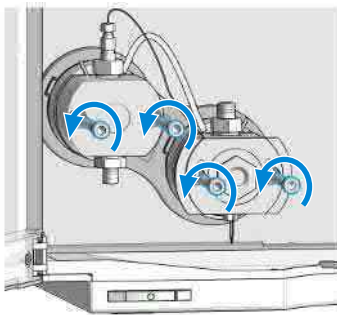


- 9 Loosen the high-pressure filter. Keep the filter installed to the pump head assembly.



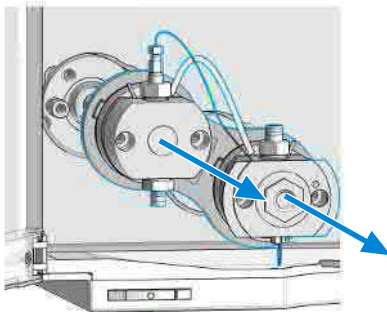
Maintenance**Remove the Pump Head Assembly (G7132A)**

10 Open the four screws holding the pump heads.

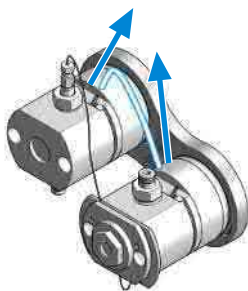
**NOTE**

Open the screws step by step, not screw by screw.

11 Remove the complete pump head assembly by holding both heads and pulling it to the front.



12 Remove the seal wash tubing interconnecting the two pump heads.



Pump Head Maintenance (Tool Free)

Flexible Pumps (G7104A/C and G7131A/C) and High-Speed Pumps (G7120A and G7132A) are equipped with Long Life Pump Heads.

Long Life Pump Heads offer a significantly increased lifetime of pistons and seals compared to other pump heads.

Maintenance of Long Life Pump Heads requires no special tool.

The following procedures explain the maintenance of Long Life Pump Heads.

Please refer to 01200-90120 (Agilent 1290 Easy Maintenance Pump Head Technical Note) for instructions on maintenance of Easy Maintenance Pump Heads, or to G4220-90122 (Agilent 1290 Pump Head Maintenance Technical Note) for instructions on maintenance of classical pump heads.

Disassemble LongLife Pump Heads (G7120A)

This procedure shows how to open the pump head assembly, exchange seals, and clean pistons.

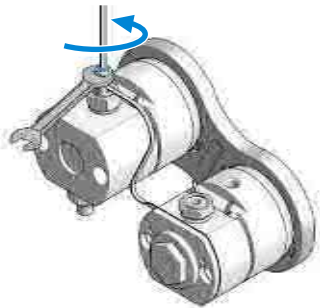
Exchanging seals and cleaning pistons is exemplarily shown for the primary pump head, but works in the same way for the secondary pump head.

Tools required	Qty.	p/n	Description
	1	G7120-68708	InfinityLab System Tool kit
	1	5043-1400	Pump Head Holder
	1	5067-6197	Seal Handling Device
	1	8660-0852	Abrasive Mesh (Micro-Grit Paper)
	1		Isopropanol

NOTE

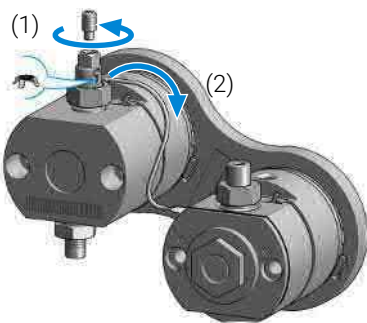
Seals must be exchanged and pistons must be cleaned in both primary and secondary pump heads.

- 1 Counter the outlet valve while opening the lock screw of the heat exchanger capillary.



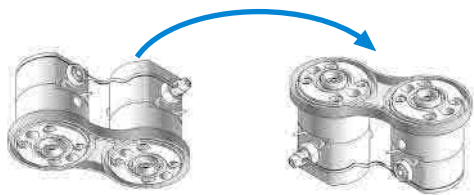
Maintenance**Pump Head Maintenance (Tool Free)**

- 2 Remove the heat exchanger capillary by pushing the connector up and pulling it out of the valve.

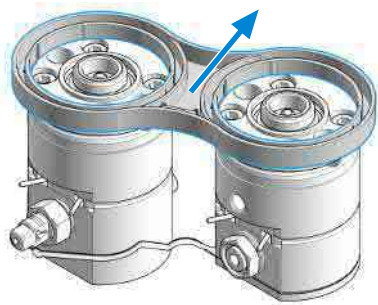
**NOTE**

A gold seal between outlet valve and heat exchanger capillary is used for a tight connection.

- 3 Turn the pump head assembly upside down.



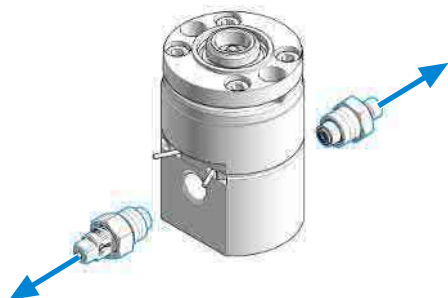
- 4 Remove the link plate by gently pulling it off the pump head assembly.



The two pump chambers are now isolated.

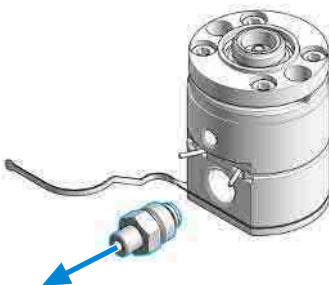
Maintenance**Pump Head Maintenance (Tool Free)**

- 5 Remove the inlet valve and the outlet valve from the primary pump head.

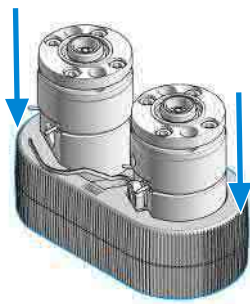
**NOTE**

Clean the valves by sonication, if appropriate. A good cleaning solution is 50 % isopropanol in water.

- 6 Binary/High-Speed Pumps only: Remove the high pressure filter from the secondary pump head.

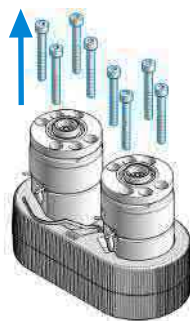


- 7 Place the two pump heads in the Pump Head Holder.

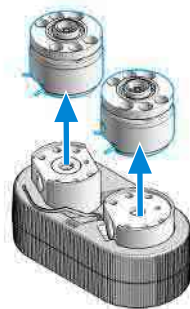


Maintenance**Pump Head Maintenance (Tool Free)**

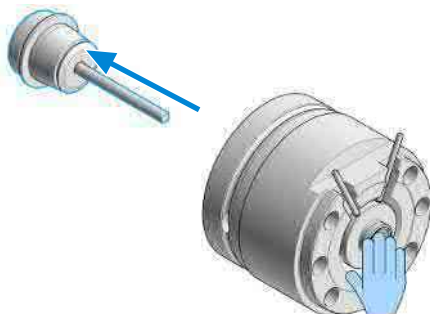
- 8 Remove the pump head screws from the back of the pump heads.



- 9 Open the pump heads and remove the piston housings from the pump chambers.

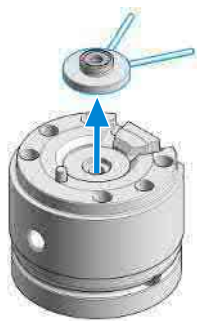


- 10 Remove the piston by pressing it out of the seal holder with a finger.

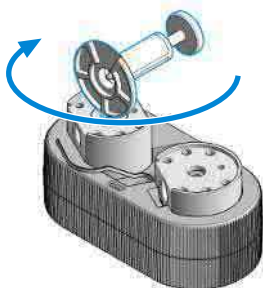


Maintenance**Pump Head Maintenance (Tool Free)**

11 Remove the seal holder from the spring housing.



12 Screw the pin of the Seal Handling Device into the piston seal.



13 Pull out the Seal Handling Device with the piston seal in a straight movement with only gentle force.

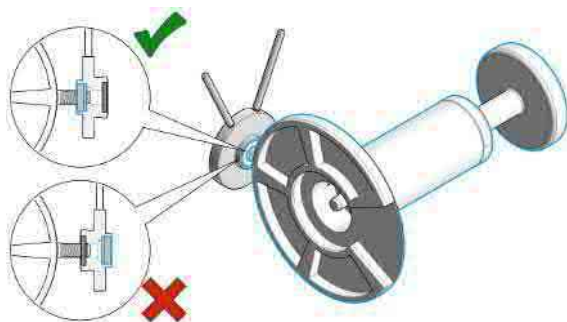


14 Repeat for the other pump chamber.

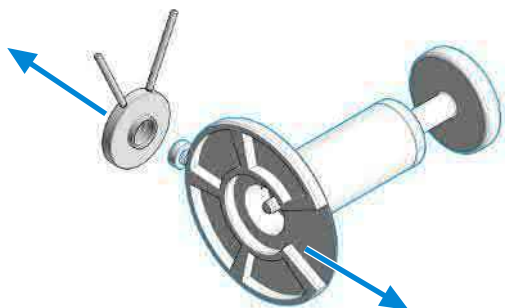
NOTE

15 Screw the pin of the Seal Handling Device into the wash seal.

The seal holder has two different sides. The black backup ring is supporting the piston seal and must not be removed. The side with the backup ring has a bigger diameter and a sharp edge to hold the piston seal. The other side has no sharp edge and holds the smaller wash seal.



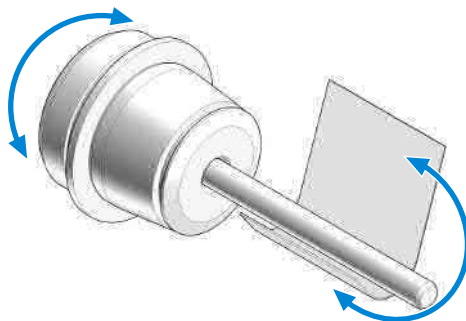
16 Pull out the Seal Handling Device with the wash seal in a straight movement with only gentle force.



17 Repeat for the other seal holder.

Maintenance**Pump Head Maintenance (Tool Free)**

18 Clean the piston with abrasive paper.



19 Rinse pump heads and pistons with isopropanol.

Disassemble LongLife Pump Heads (G7132A)

This procedure shows how to open the pump head assembly, exchange seals, and clean pistons.

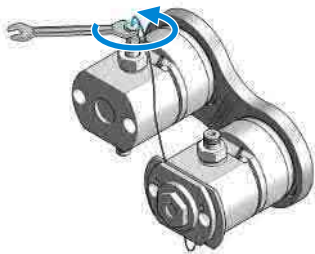
Exchanging seals and cleaning pistons is exemplarily shown for the primary pump head, but works in the same way for the secondary pump head.

Tools required	Qty.	p/n	Description
	1	G7120-68708	InfinityLab System Tool kit
	1	G7132-42000	Bio Pump Head Holder
	1	5067-6197	Seal Handling Device
	1	8660-0852	Abrasive Mesh (Micro-Grit Paper)
	1		Isopropanol

NOTE

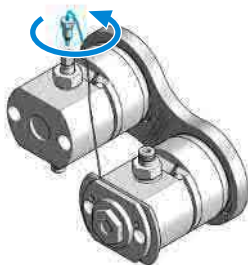
Seals must be exchanged and pistons must be cleaned in both primary and secondary pump heads.

- 1 Counter the outlet valve while opening the lock screw of the heat exchanger capillary.

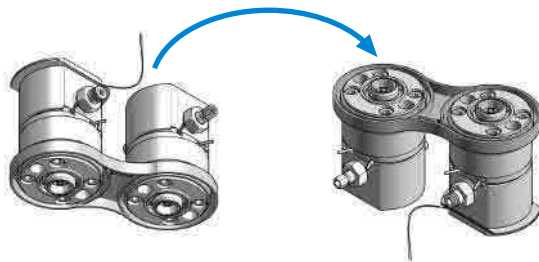


Maintenance**Pump Head Maintenance (Tool Free)**

- 2 Remove the heat exchanger capillary from the valve.



- 3 Turn the pump head assembly upside down.



- 4 Remove the link plate by gently pulling it off the pump head assembly.



The two pump chambers are now isolated.

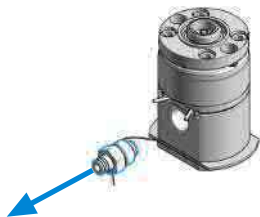
Maintenance**Pump Head Maintenance (Tool Free)**

- 5 Remove the inlet valve and the outlet valve from the primary pump head.

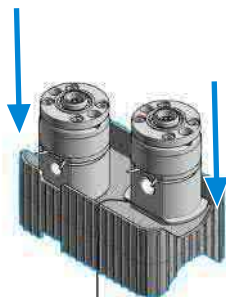
**NOTE**

Clean the valves by sonication, if appropriate. A good cleaning solution is 50 % isopropanol in water.

- 6 Binary/High-Speed Pumps only: Remove the high-pressure filter from the secondary pump head.

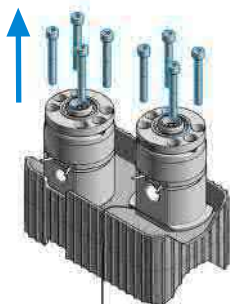


- 7 Place the two pump heads in the pump head holder.

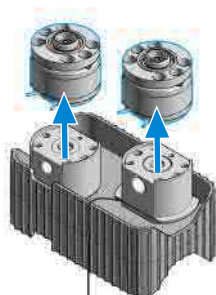


Maintenance**Pump Head Maintenance (Tool Free)**

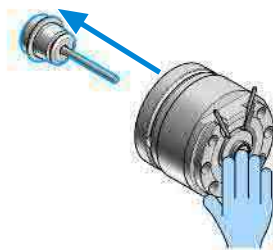
- 8 Remove the pump head screws from the back of the pump heads.



- 9 Open the pump heads and remove the piston housings from the pump chambers.



- 10 Remove the piston by pressing it out of the seal holder with a finger.

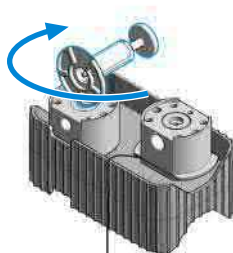


Maintenance**Pump Head Maintenance (Tool Free)**

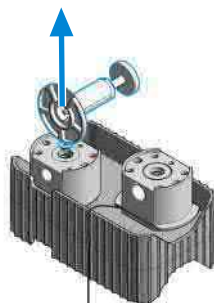
11 Remove the seal holder from the spring housing.



12 Screw the pin of the Seal Handling Device into the piston seal.



13 Pull out the Seal Handling Device with the piston seal in a straight movement with only gentle force.

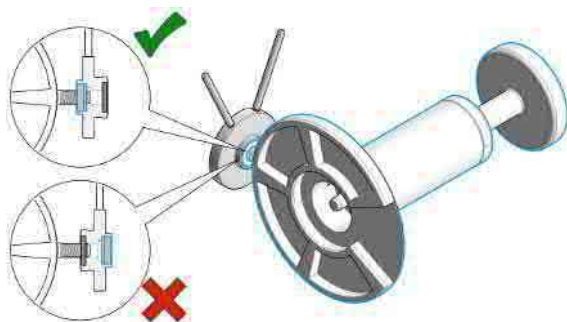


14 Repeat for the other pump chamber.

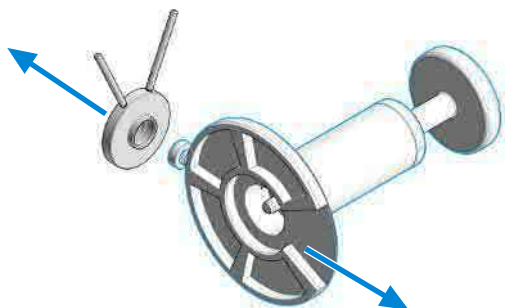
NOTE

15 Screw the pin of the Seal Handling Device into the wash seal.

The seal holder has two different sides. The black backup ring is supporting the piston seal and must not be removed. The side with the backup ring has a bigger diameter and a sharp edge to hold the piston seal. The other side has no sharp edge and holds the smaller wash seal.



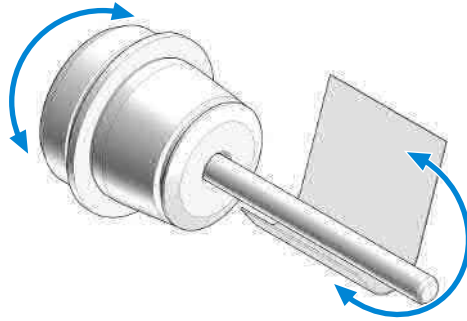
16 Pull out the Seal Handling Device with the wash seal in a straight movement with only gentle force.



17 Repeat for the other seal holder.

Maintenance**Pump Head Maintenance (Tool Free)**

18 Clean the piston with abrasive paper.



19 Rinse pump heads and pistons with isopropanol.

Replace the Heat Exchanger (G7120A)

Tools required	Qty.	p/n	Description
	1		Wrench, 19 mm
	1	5023-2501	Screwdriver Torx-T10
	1	5067-5688	Torque wrench 1 - 25 Nm with 14 mm wrench
	1	G4220-20013	4 mm hex bit
	1	G4220-20015	Adapter ¼ in square to hex
	1	G4220-20041	Bit Torx 10x25 mm

Parts required	Qty.	p/n	Description
	1	G4220-81013	Heat Exchanger Channel A (secondary pump head only), OR
	1	G4220-81012	Heat Exchanger Channel B (secondary pump head only)

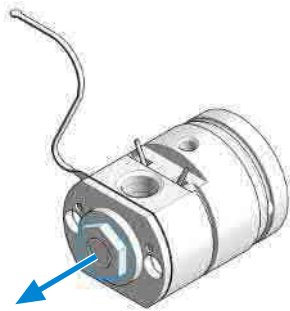
- Preparations
- Remove the pump head assembly from the pump
 - Remove the secondary pump head from the link plate

CAUTION

Loss of small spacer fitting
Inside the secondary pump head is a small spacer fitting, which can be dropped easily when removing the heat exchanger.

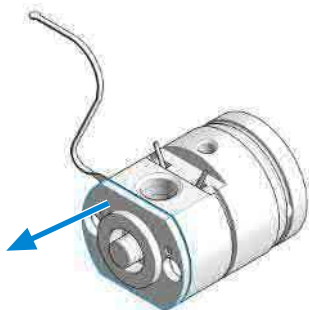
— The heat exchanger does not need to be removed for pump head maintenance.

- 1 Remove the 19 mm screw at the front of the secondary pump head.

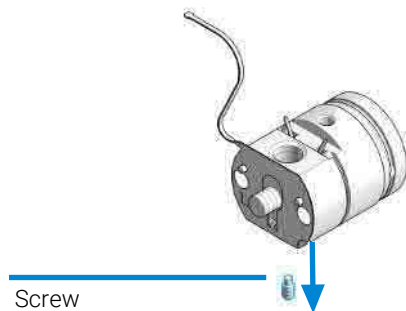


Maintenance**Pump Head Maintenance (Tool Free)**

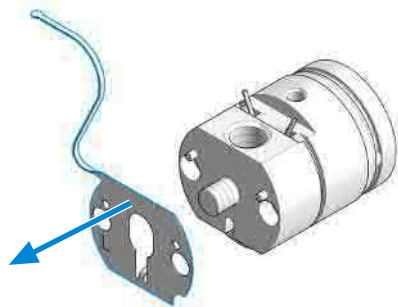
- 2 Remove the front plate.



- 3 Remove the screw at the bottom of the pump head. Do not drop the golden spacer fitting.

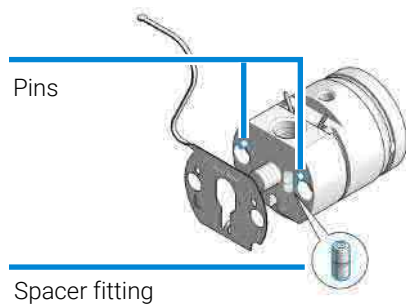


- 4 Lift out the heat exchanger.

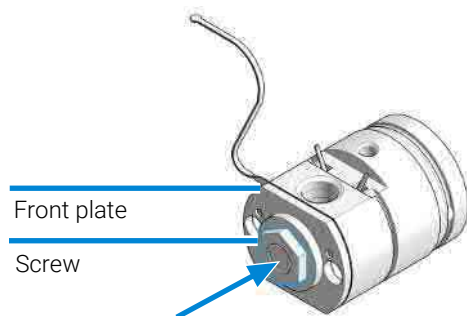


Maintenance**Pump Head Maintenance (Tool Free)**

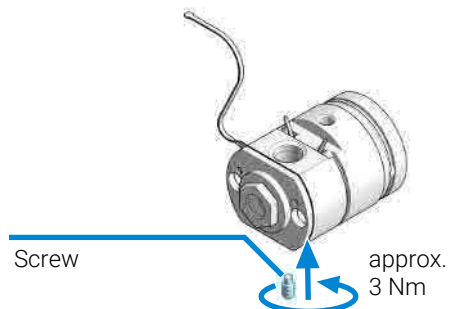
- 5 If removed, first insert the spacer fitting. Then insert the new heat exchanger to the opening in the pump head and lift it over the pins.



- 6 Use the 19 mm screw for fixing the front plate.



- 7 Insert and fix the screw.

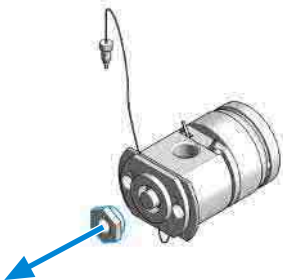


Replace the Heat Exchanger (G7132A)



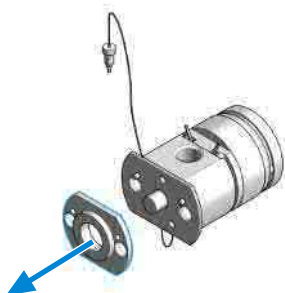
For biocompatible modules use bio / biocompatible parts only!
Do not mix with bio-inert parts.

Tools required	Qty.	p/n	Description
	1		Wrench, 19 mm
	1	5023-2501	Screwdriver Torx-T10
	1	5067-5688	Torque wrench 1 - 25 Nm with 14 mm wrench
	1	G4220-20013	4 mm hex bit
	1	G4220-20015	Adapter ¼ in square to hex
	1	G4220-20041	Bit Torx 10x25 mm
Parts required	Qty.	p/n	Description
	1	G7131-60005	Heat Exchanger for biocompatible Pump
Preparations	- Remove the pump head assembly from the pump - Remove the secondary pump head from the link plate		
	1	Remove the 19 mm screw at the front of the secondary pump head.	

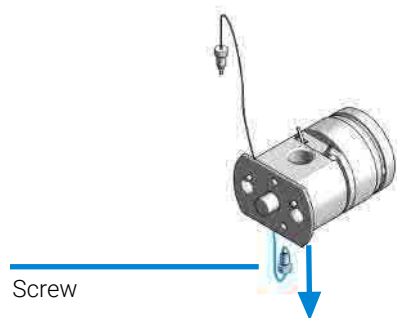


Maintenance**Pump Head Maintenance (Tool Free)**

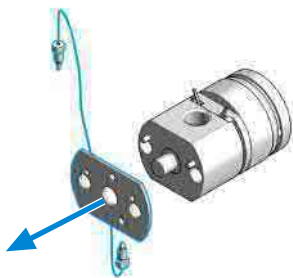
- 2 Remove the front plate.



- 3 Remove the screw at the bottom of the pump head.

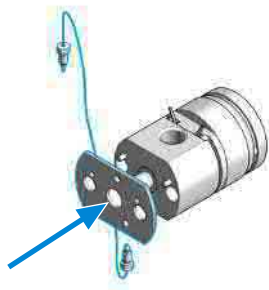


- 4 Lift out the heat exchanger.

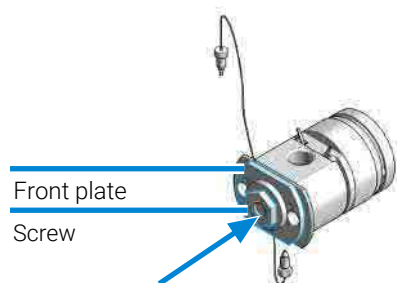


Maintenance**Pump Head Maintenance (Tool Free)**

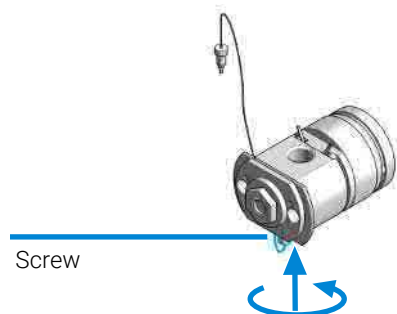
- 5 Insert the new heat exchanger into the opening of the pump head and lift it over the pins.



- 6 Use the 19 mm screw for fixing the front plate.



- 7 Insert and fix the screw.



Assemble LongLife Pump Heads (G7120A)

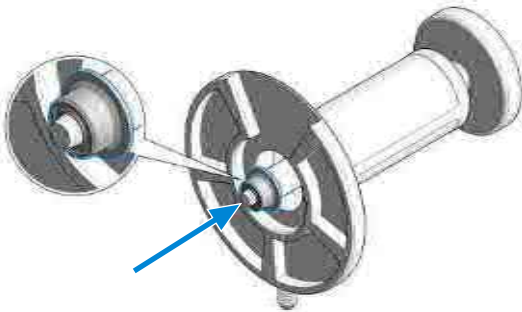
This procedure shows how to exchange seals, and reassemble the pump head assembly.

Exchanging seals is exemplarily shown for the primary pump head, but works in the same way for the secondary pump head.

Tools required	Qty.	p/n	Description
	1	G7120-68708	InfinityLab System Tool kit
	1	5067-5688	Torque wrench 1 - 25 Nm with 14 mm wrench
	1	G4220-20013	4 mm hex bit
	1	G4220-20015	Adapter ¼ in square to hex
	1	G4220-20041	Bit Torx 10x25 mm
	1	5043-1400	Pump Head Holder
	1	5067-6197	Seal Handling Device
	1		Isopropanol
Parts required	Qty.	p/n	Description
	2	0905-1719	Metering Seal, 100 µL
	2	0905-1175	Wash seal (PTFE)

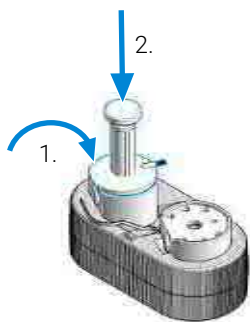
NOTE Seals must be exchanged in both primary and secondary pump heads.

- 1 Lubricate the seals, the seal holder, and the pump chambers with isopropanol.
- 2 Place the piston seal onto the designated nose of the Seal Handling Device. The metal spring of the piston seal must be visible.

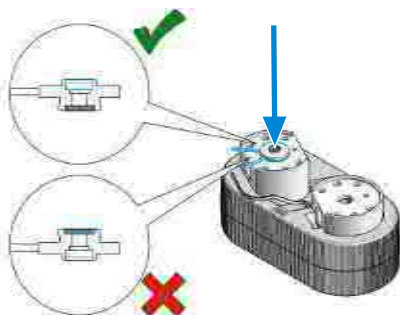


Maintenance**Pump Head Maintenance (Tool Free)**

- 3 Take care that the Seal Handling Device is seating flush and press the seal into the pump chamber.

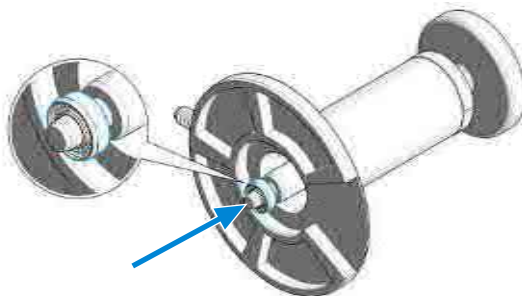


- 4 Repeat for the other pump chamber.
- 5 Place the seal holder onto the pump chamber.

**NOTE**

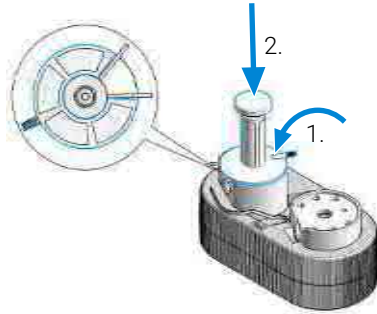
Mind the correct orientation of the seal holder. The backup ring must face down.

- 6 Place the wash seal onto the designated nose of the Seal Handling Device. The metal spring of the wash seal must be visible.



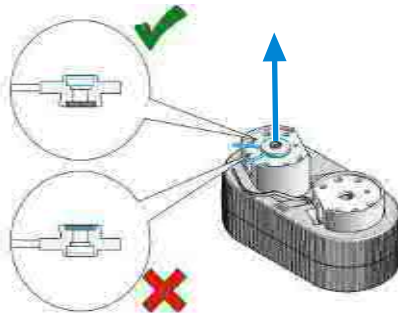
Maintenance**Pump Head Maintenance (Tool Free)**

- 7 Take care that the Seal Handling Device is seating flush and press the wash seal into the seal holder.

**NOTE**

The Seal Handling Device has a cavity to fit over the pins of the seal wash tubings.

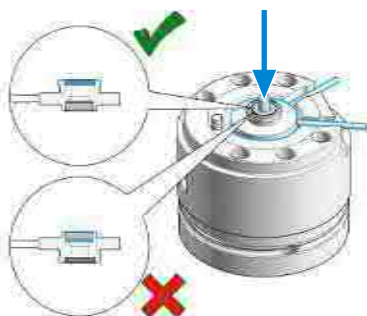
- 8 Repeat for the other seal holder.
- 9 Remove the seal holders from the pump chambers.



- 10 Lubricate the piston with isopropanol and place it into the spring housing.



11 Place the seal holder onto the spring housing.

**NOTE**

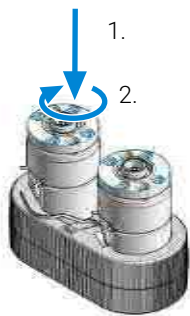
Mind the correct orientation: The backup ring must face upwards and the seal holder must sit correctly.

12 Place the assembled spring housings on top of the pump chambers.

**NOTE**

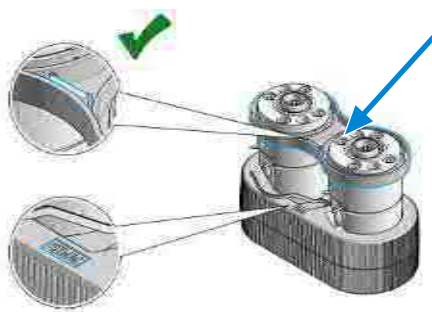
Both spring housings are identical, there is no risk when mixing them, but make sure that the seal holder is oriented correctly.

- 13** Place the screws into the pump heads and loosely tighten them in a crosswise manner.

**NOTE**

The spring housing will tilt slightly when the first screw is hand tightened. Stop at this point and continue to tighten the three other screws in a crosswise manner.

- 14** Mind the correct orientation of the link plate and click it into place.

**NOTE**

The Pump Head Holder has a marker to illustrate the correct placement of the link plate. The link plate holds an identification tag; this has to be placed onto the correct position to be readable by the pump.

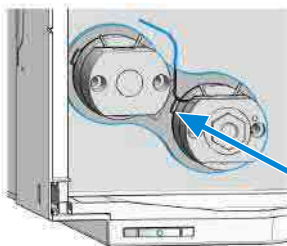
Maintenance**Pump Head Maintenance (Tool Free)**

- 15** Tighten the pump head screws with a torque wrench set to approx. 5 Nm in a crosswise manner.

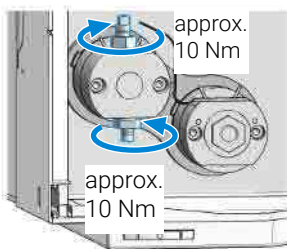
**NOTE**

When the wrench clicks, the set torque is reached. Do not overtighten the screws.

- 16** Mount the pump head to the module. Do not fix the screws at this stage!

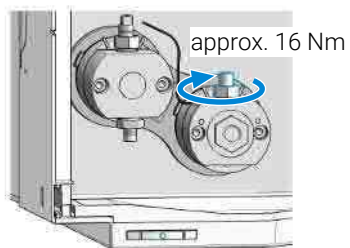


- 17** Screw in the inlet valve and the outlet valve and fix them with a torque wrench set to approx. 10 Nm.

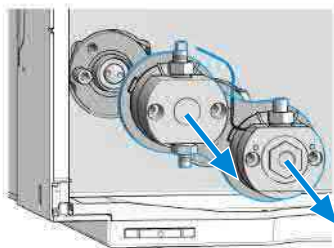


Maintenance**Pump Head Maintenance (Tool Free)**

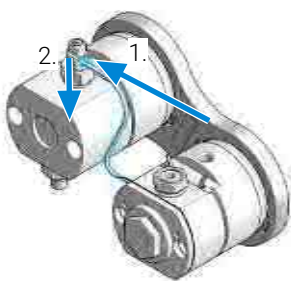
- 18** Binary/High-Speed Pumps only: Screw in the high pressure filter and fix it with a torque wrench set to approx. 16 Nm.



- 19** Remove the pump head from the module again.

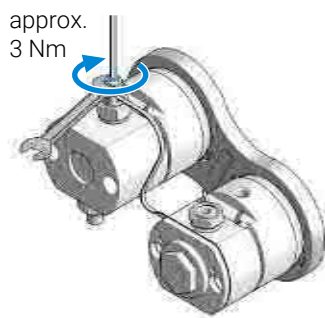


- 20** Position the entrance slit for the heat exchanger capillary to face exactly to it, and then seat the heat exchanger capillary back into the outlet valve by moving it into the valve and pressing it down.

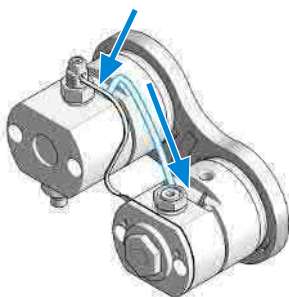


Maintenance**Pump Head Maintenance (Tool Free)**

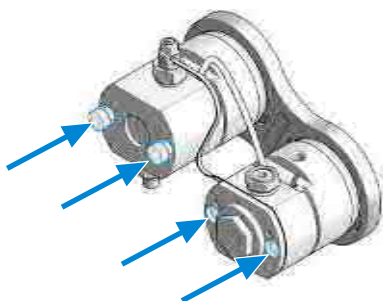
- 21** Counter the outlet valve and tighten the lock screw of the heat exchanger capillary with a torque wrench set to approx. 3 Nm.



- 22** Attach the seal wash tubing interconnecting the two pump heads.



- 23** Insert the screws that later fix the pump head assembly to the module housing.



Assemble LongLife Pump Heads (G7132A)



For biocompatible modules use bio / biocompatible parts only!
Do not mix with bio-inert parts.

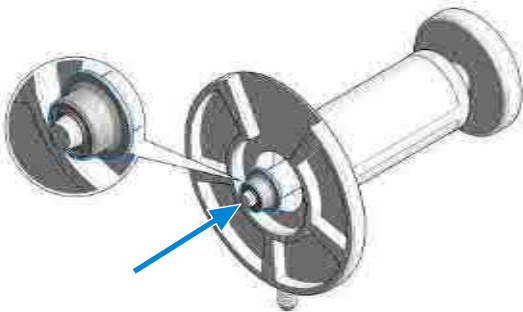
This procedure shows how to exchange seals, and reassemble the pump head assembly.

Exchanging seals is exemplarily shown for the primary pump head, but works in the same way for the secondary pump head.

Tools required	Qty.	p/n	Description
	1	G7120-68708	InfinityLab System Tool kit
	1	G4220-20013	4 mm hex bit
	1	G4220-20015	Adapter ¼ in square to hex
	1	G4220-20041	Bit Torx 10x25 mm
	1	G7132-42000	Bio Pump Head Holder
	1	5067-6197	Seal Handling Device
	1		Isopropanol
Parts required	Qty.	p/n	Description
	2	G7131-20009	Metering Seal PTFE (Bio), 100 µL
	2	0905-1731	Bio-Inert Wash Seal

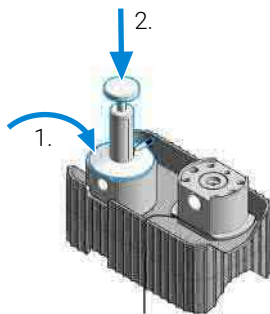
NOTE Seals must be exchanged in both primary and secondary pump heads.

- 1 Lubricate the seals, the seal holder, and the pump chambers with isopropanol.
- 2 Place the piston seal onto the designated nose of the Seal Handling Device. The metal spring of the piston seal must be visible.

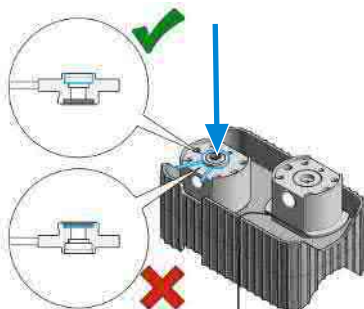


Maintenance**Pump Head Maintenance (Tool Free)**

- 3 Take care that the Seal Handling Device is seating flush and press the seal into the pump chamber.

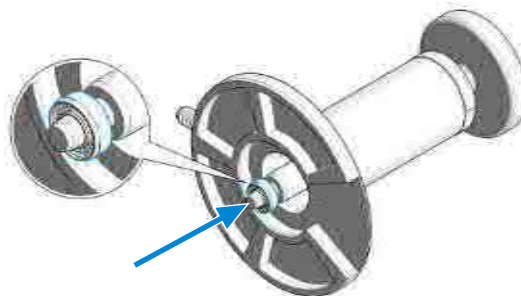


- 4 Repeat for the other pump chamber.
- 5 Place the seal holder onto the pump chamber.

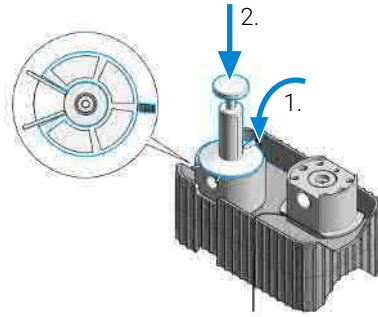
**NOTE**

Mind the correct orientation of the seal holder. The backup ring must face down.

- 6 Place the wash seal onto the designated nose of the Seal Handling Device. The metal spring of the wash seal must be visible.

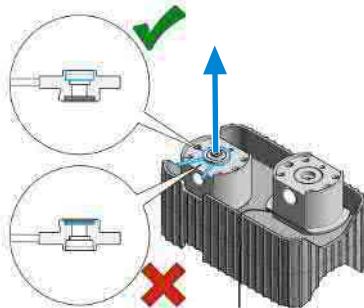


- 7 Take care that the Seal Handling Device is seating flush and press the wash seal into the seal holder.

**NOTE**

The Seal Handling Device has a cavity to fit over the pins of the seal wash tubings.

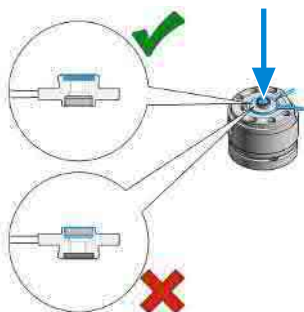
- 8 Repeat for the other seal holder.
- 9 Remove the seal holders from the pump chambers.



- 10 Lubricate the piston with isopropanol and place it into the spring housing.

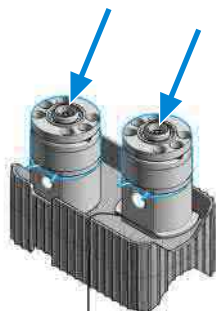


11 Place the seal holder onto the spring housing.

**NOTE**

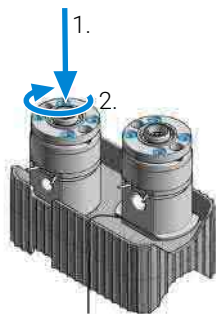
Mind the correct orientation: The backup ring must face upwards and the seal holder must sit correctly.

12 Place the assembled spring housings on top of the pump chambers.

**NOTE**

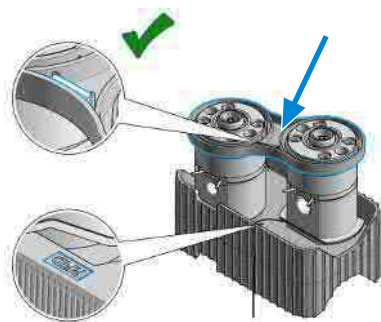
Both spring housings are identical, there is no risk when mixing them, but make sure that the seal holder is oriented correctly.

- 13** Place the screws into the pump heads and loosely tighten them in a crosswise manner.

**NOTE**

The spring housing will tilt slightly when the first screw is hand tightened. Stop at this point and continue to tighten the three other screws in a crosswise manner.

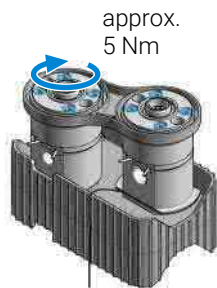
- 14** Mind the correct orientation of the link plate and click it into place.

**NOTE**

The pump head holder has a marker to illustrate the correct placement of the link plate. The link plate holds an identification tag that has to be placed onto the correct position to be readable by the pump.

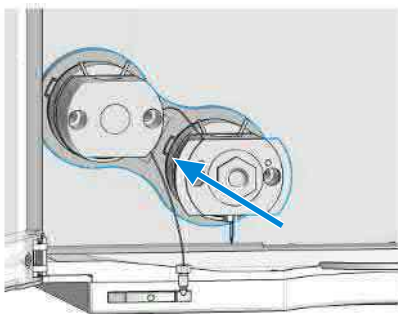
Maintenance**Pump Head Maintenance (Tool Free)**

- 15** Tighten the pump head screws with a torque wrench set to approx. 5 Nm in a crosswise manner.

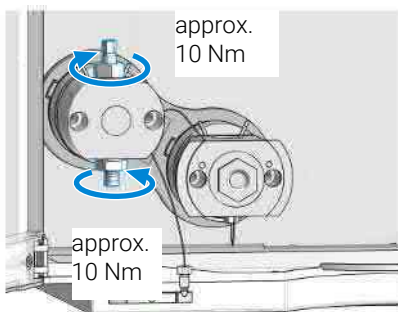


When the wrench clicks, the set torque is reached. Do not overtighten the screws.

- 16** Mount the pump head to the module. Do not fix the screws at this stage!

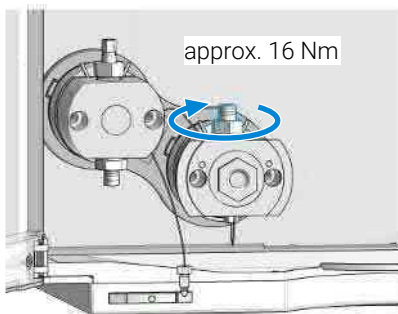


- 17** Screw in the inlet valve and the outlet valve and fix them with a torque wrench set to approximately 10 Nm.

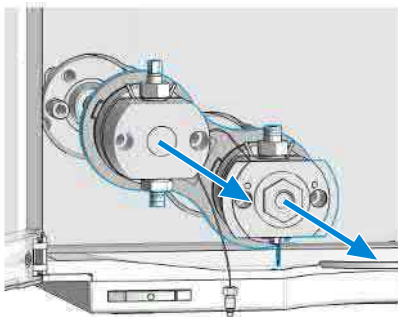


Maintenance**Pump Head Maintenance (Tool Free)**

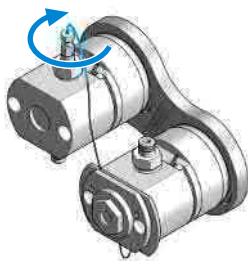
- 18** Binary/High-Speed Pumps only: Screw in the high-pressure filter and fix it with a torque wrench set to approximately 16 Nm.



- 19** Remove the pump head from the module again.

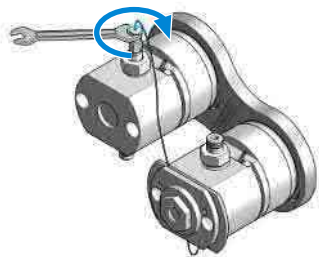


- 20** Seat the heat exchanger capillary back into the outlet valve.

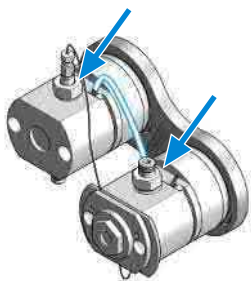


Maintenance**Pump Head Maintenance (Tool Free)**

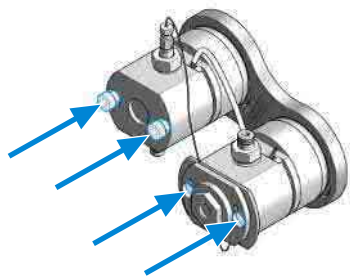
- 21** Counter the outlet valve and tighten the lock screw of the heat exchanger capillary with a torque wrench set to approximately 3 Nm.



- 22** Attach the seal wash tubing interconnecting the two pump heads.



- 23** Insert the screws that later fix the pump head assembly to the module housing.



Install the Pump Head Assembly (G7120A)

Tools required

Qty.	p/n	Description
1	G7120-68708	InfinityLab System Tool kit
1	5067-5688	Torque wrench 1 - 25 Nm with 14 mm wrench
1	G4220-20013	4 mm hex bit
1	G4220-20015	Adapter ¼ in square to hex

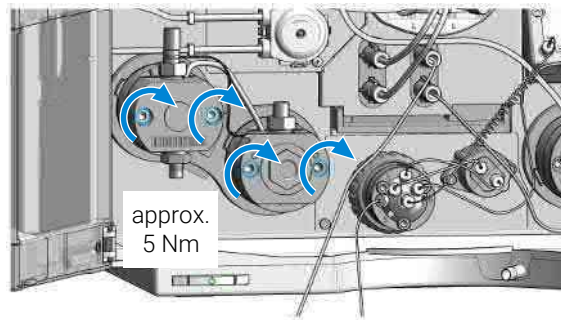
- 1 Bring the pump drive to the maintenance position using the Lab Advisor user interface: Go to **Service & Diagnostics > Remove/Install Pump Head** and follow instructions given on the screen. Both pump drives must be retracted.

CAUTION

Damage to the pump head

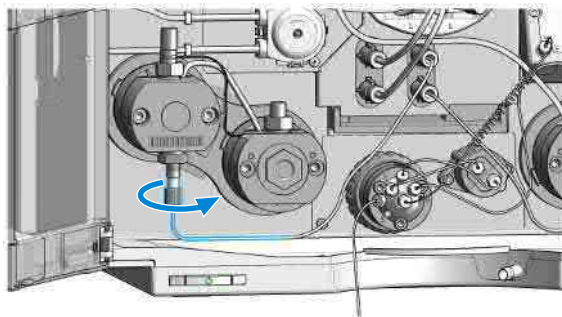
Using a wrong torque will damage the pump head.

- For handling the torque wrench, setting and applying the right torque, consult the manual of your torque wrench.
- 2 Install the pump head assembly by tightening the screws step by step to approx. 5 Nm.



Install the Pump Head Assembly (G7120A)

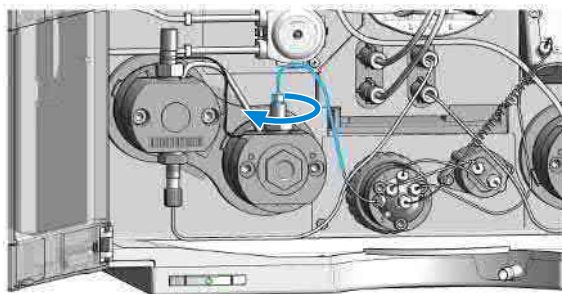
- 3 Connect the degassing unit outlet to the inlet of the primary pump head.



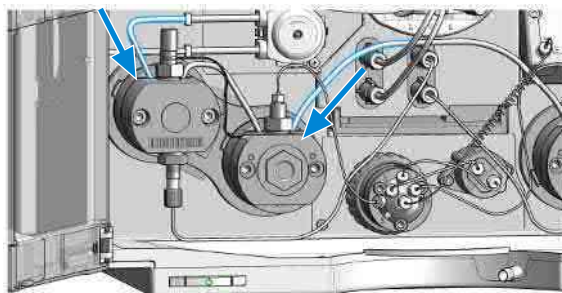
- 4 Connect the outlet of the secondary pump head to the inlet of the purge valve.

NOTE

Channel A (left pump head assembly) is connected to port 4, channel B (right pump head assembly) to port 1 of the purge valve.

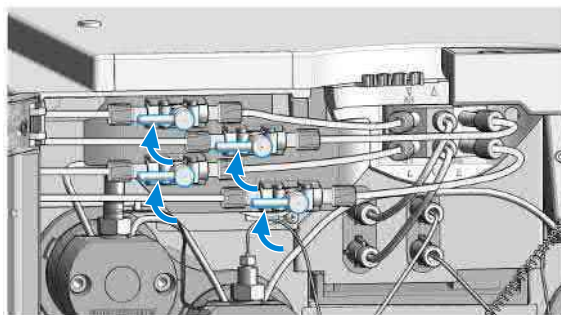


- 5 Reinstall the seal wash tubes.

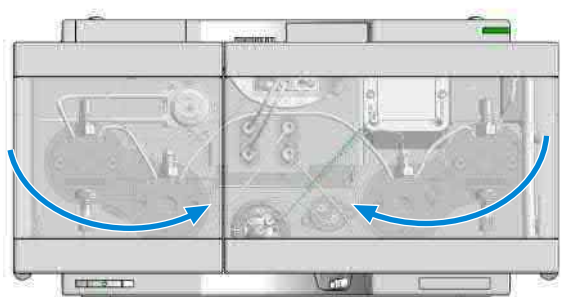


Maintenance**Install the Pump Head Assembly (G7120A)**

- 6 Open the shutoff valves.



- 7 Close the doors.



- 8 Perform a Pump Leak Rate Test.

Install the Pump Head Assembly (G7132A)



For biocompatible modules use bio / biocompatible parts only!

Do not mix with bio-inert parts.

Tools required

Qty.	p/n	Description
1	G7120-68708	InfinityLab System Tool kit
1	5067-5688	Torque wrench 1 - 25 Nm with 14 mm wrench
1	G4220-20013	4 mm hex bit
1	G4220-20015	Adapter ¼ in square to hex

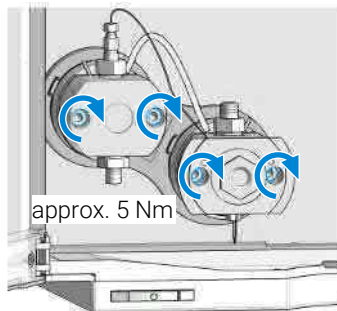
- 1 Bring the pump drive to the maintenance position using the Lab Advisor user interface: Go to **Service & Diagnostics > Remove/Install Pump Head** and follow instructions given on the screen. Both pump drives must be retracted.

CAUTION

Damage to the pump head

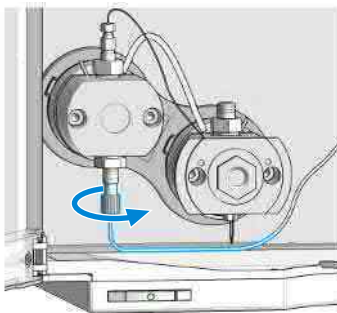
Using a wrong torque will damage the pump head.

- For handling the torque wrench, setting and applying the right torque, consult the manual of your torque wrench.
- 2 Install the pump head assembly by tightening the screws step by step to approx. 5 Nm.



Maintenance**Install the Pump Head Assembly (G7132A)**

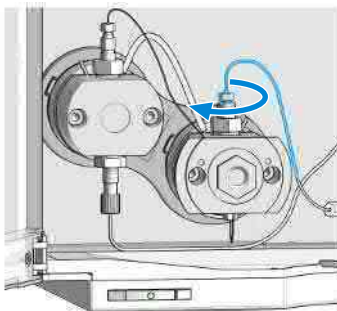
- 3 Connect the degassing unit outlet to the inlet of the primary pump head.



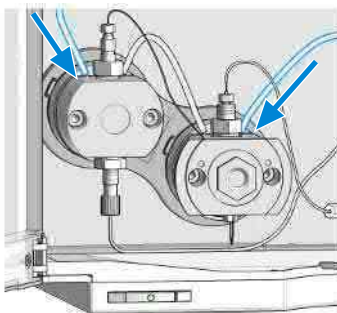
- 4 Connect the outlet of the secondary pump head to the inlet of the purge valve.

NOTE

Channel A (left pump head assembly) is connected to port 4, channel B (right pump head assembly) to port 1 of the purge valve.

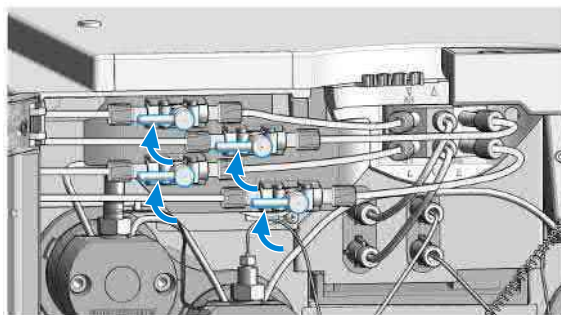


- 5 Replace the sealwash tubes.

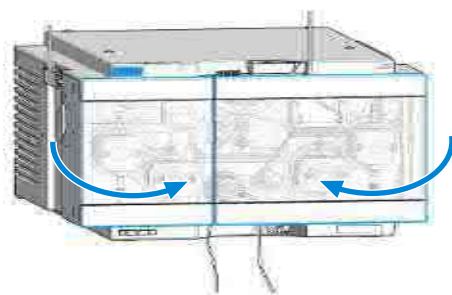


Maintenance**Install the Pump Head Assembly (G7132A)**

- 6 Open the shutoff valves.



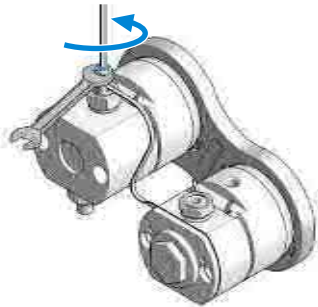
- 7 Close the doors.



- 8 Perform a Pump Leak Rate Test.

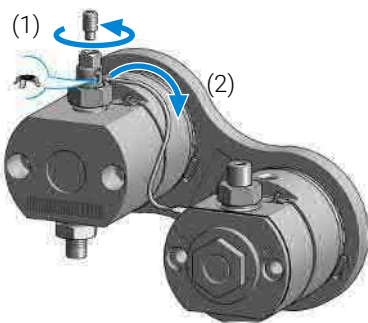
Replace the Outlet Valve (G7120A)

When	• If Outlet valve is defective.		
Tools required	Qty.	p/n	Description
	1	8710-0510	Open-end wrench 1/4-5/16 inch
	1		Spanner-double open ended 14 mm
Parts required	Qty.	p/n	Description
	1	G4220-60028	Outlet valve (primary pump head)
	1	G4220-20020	Internal gold seal for Outlet Valve
Preparations	• Remove the pump head assembly.		
	1	Remove the cap from the outlet valve.	
	2	Counter the outlet valve while opening the lock screw of the heat exchanger capillary.	



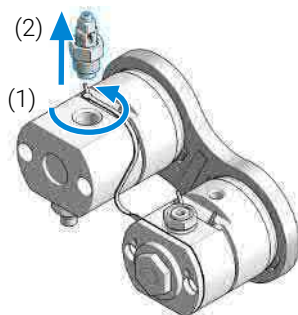
Maintenance**Replace the Outlet Valve (G7120A)**

- 3 Remove the heat exchanger capillary by pushing the connector up and pulling it out of the valve.

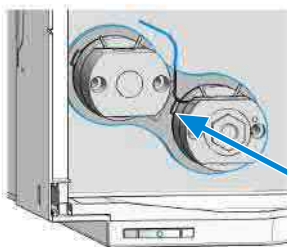
**NOTE**

A gold seal between outlet valve and heat exchanger capillary is used for a tight connection.

- 4 Unscrew the outlet valve with a 14 mm wrench (1) and remove it (2).

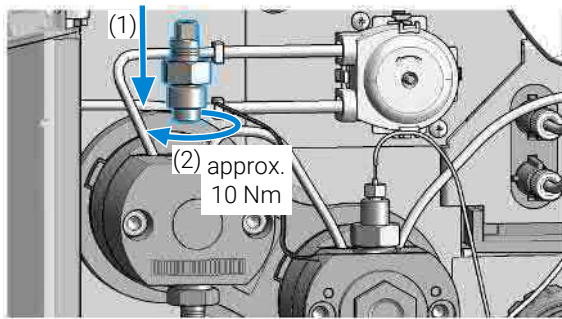


- 5 Mount the pump head to the module. Do not fix the screws at this stage!

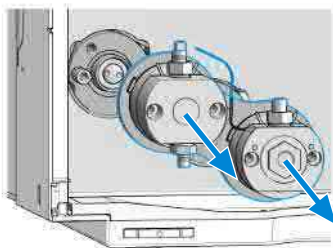


Maintenance**Replace the Outlet Valve (G7120A)**

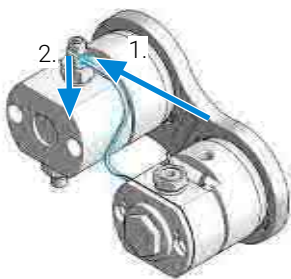
- 6 Insert the outlet valve into the pump head (1). Using a torque wrench, set approx. 10 Nm and close the outlet valve (2).



- 7 Remove the pump head from the module again.

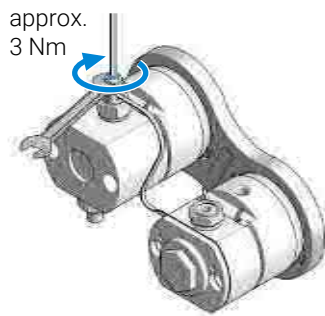


- 8 Position the entrance slit for the heat exchanger capillary to face exactly to it, and then seat the heat exchanger capillary back into the outlet valve by moving it into the valve and pressing it down.



Maintenance**Replace the Outlet Valve (G7120A)**

- 9 Counter the outlet valve and tighten the lock screw of the heat exchanger capillary with a torque wrench set to approx. 3 Nm.



- 10 Place the cap on the Outlet Valve.
- 11 Install the pump head assembly, reconnect all hydraulic connections, and power up the pump.
- 12 Open the shutoff valves and purge the system to remove air.

Replace the Outlet Valve (G7132A)

When

- If Outlet valve is defective.

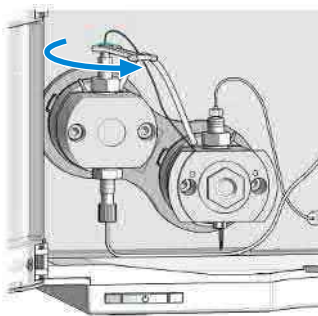
Tools required

Qty.	p/n	Description
1	8710-0510	Open-end wrench 1/4-5/16 inch
1		Spanner-double open ended 14 mm

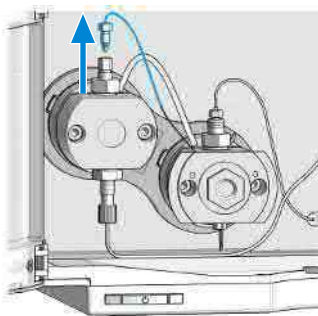
Parts required

Qty.	p/n	Description
1	G7131-60028	Outlet Valve biocompatible

- 1 Close the shut off valves to avoid solvent leaks.
- 2 Open the lock screw of the heat exchanger capillary.



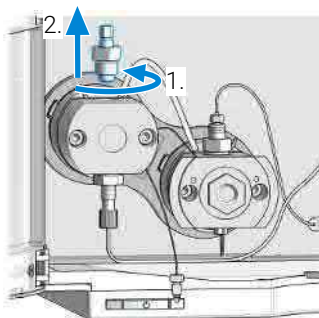
- 3 Remove the heat exchanger capillary from the outlet valve.

**NOTE**

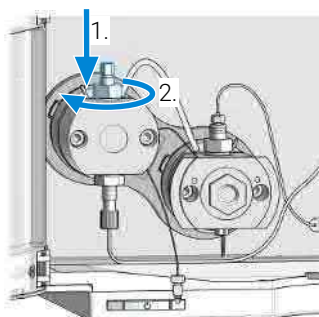
A gold seal between outlet valve and heat exchanger capillary is used for a tight connection.

Maintenance**Replace the Outlet Valve (G7132A)**

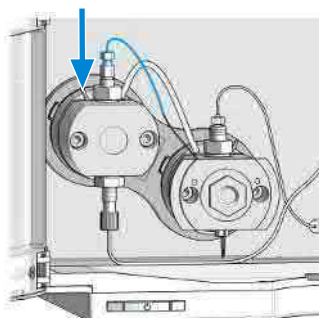
- 4 Unscrew the outlet valve with a 14 mm wrench (1) and remove it (2).



- 5 Insert the outlet valve into the pump head (1). Using a torque wrench, set approx. 10 Nm and close the outlet valve (2).

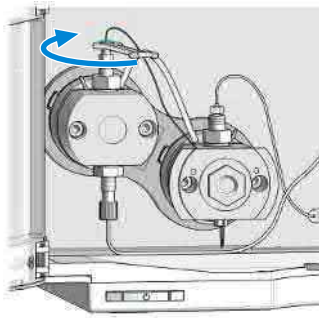


- 6 Connect the heat exchanger capillary to the outlet valve.



Maintenance**Replace the Outlet Valve (G7132A)**

- 7 Tighten the screw of the heat exchanger capillary with a torque wrench set to approx. 3 Nm.



- 8 Reconnect all hydraulic connections, and power up the pump.
- 9 Open the shutoff valves and purge the system to remove air.

Replace the Purge Valve Head

When • In case of problems with the purge valve

Parts required	Qty.	p/n	Description
	1	5067-4236	Purge valve head
	1	5067-4655	Capillary ST 0.25 mm x 250 mm
	1	G4220-87000	Capillary ST 0.17 mm x 300 mm
	1	01090-87308	Capillary ST 0.25 mm x 130 mm
	1	5067-6736	Biocompatible purge valve head
	1	5500-1420	Biocompatible capillary MP35N 0.25 mm x 250 mm
	1	G7132-60002	Biocompatible capillary MP35N 0.17 m x 300 mm
	1	5500-1421	Biocompatible capillary MP35N 0.25 mm x 130 mm

Preparations • Remove all capillary connections to the purge valve

CAUTION

Potential damage of valve head or malfunction of valve

When the pump is switched on, the valve tag is accessed (read/write) and used for correctly positioning the valve.

If the valve head is replaced while the pump is on, invalid information may be written to the valve head making it unusable, or positioning may be wrong resulting in wrong flow connections inside the valve potentially damaging parts.

— Switch off the pump before working on the purge valve.

CAUTION

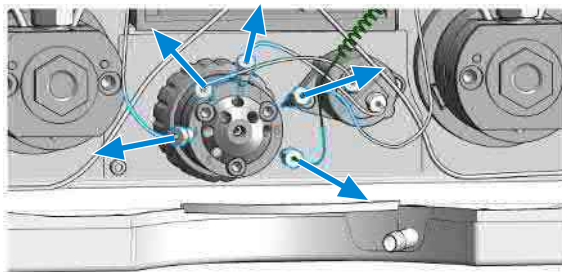
Bias measurement results

The valve drive contains sensitive optical parts. Pollution of these parts can impair the accurate selection of valve ports and therefore bias measurement results.

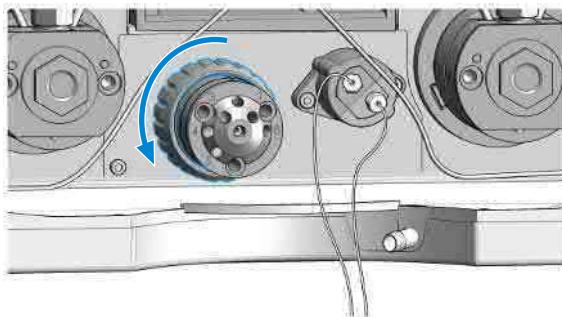
— Protect the optical parts from dust and other pollutions.

Maintenance**Replace the Purge Valve Head**

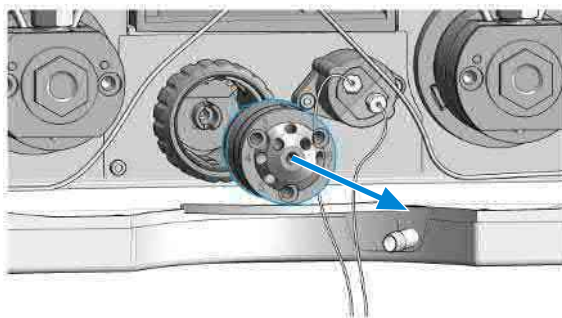
- 1 Remove all capillary connections.



- 2 Unscrew the black union nut.

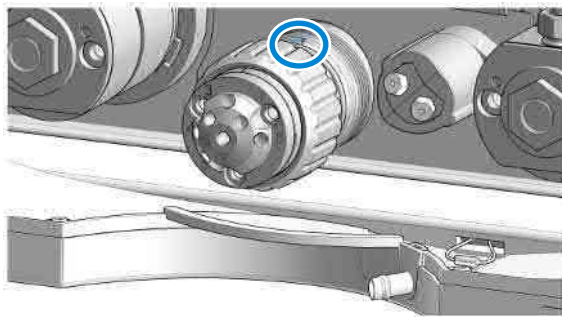


- 3 Remove the head of the purge valve by pulling it to the front.



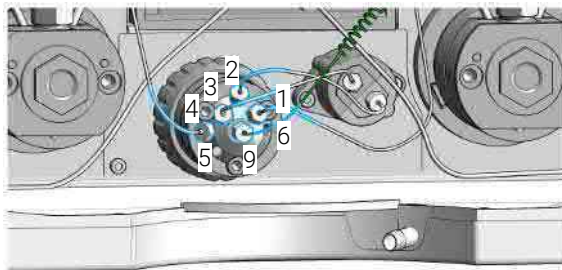
Maintenance**Replace the Purge Valve Head**

- 4 Put the new valve head onto the valve drive such that the lobe fits to the groove. Screw the valve head onto the valve drive using the union nut.



- 5 Install all flow connections:

- Port 1: Channel B
- Port 2: Pressure sensor, out
- Port 3: Pressure sensor, in
- Port 4: Channel A
- Ports 5 and 6: Waste capillaries, channels A and B
- Port 9: Central port, connected to the Jet Weaver inlet

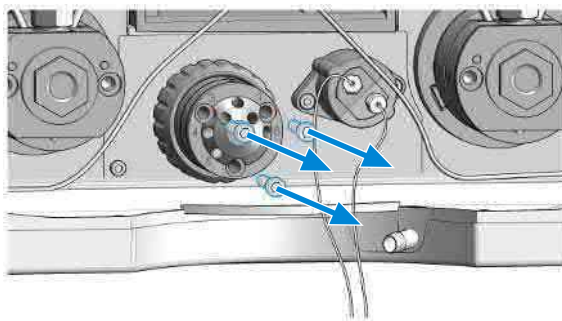


Replace Parts of the Purge Valve Head

Preparations

- Remove all capillary connections from the purge valve head.

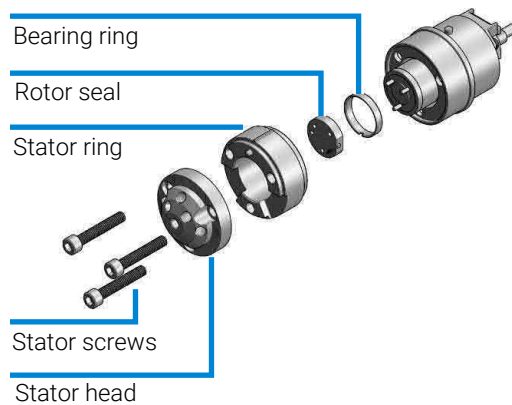
- 1 Use the 9/64 inch hex key for opening the valve head.



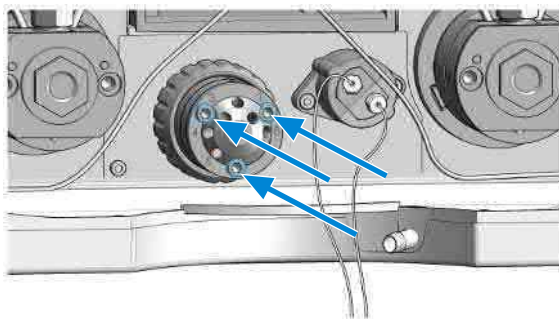
- 2 Replace parts as required.

Maintenance**Replace Parts of the Purge Valve Head**

- 3 Reassemble the valve head and mount it to the valve drive.



- 4 Fix the valve head with the screws.



Replace Parts of the High Pressure Filter Assembly (G7120A)

When

- For removing blockages and repairing leaks in the high pressure filter assembly. The filter frit in the outlet valve should be replaced regularly depending on the system usage.

Tools required	Qty.	p/n	Description
	1	5067-5688	Torque wrench 1 - 25 Nm with 14 mm wrench
	1	8710-0510	Open-end wrench 1/4-5/16 inch

Parts required	Qty.	p/n	Description
	1	5067-4728	Seal cap assembly
	1	01018-22707	PTFE Frit (5/Pk)

CAUTION

Leakage or damaged connection

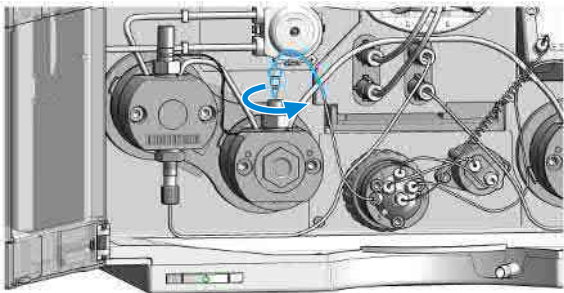
Opening the outlet of the primary pump head may cause leaks or damage the connection between the pump heads.

— Do not open the outlet of the primary pump head.

NOTE

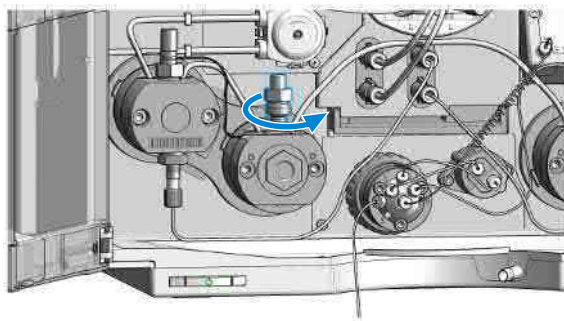
This procedure describes replacements for channel A (left pump head assembly) and can be applied accordingly to channel B. In both cases, maintenance is done only at the secondary pump head outlet, which hosts the filter frit.

- 1 Remove the capillary connection from the outlet of the secondary pump head.

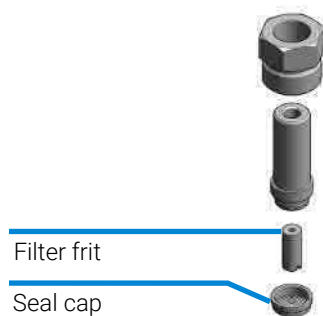


Maintenance**Replace Parts of the High Pressure Filter Assembly (G7120A)**

- 2 Use a 14 mm hex wrench for opening the filter assembly of the secondary pump head.

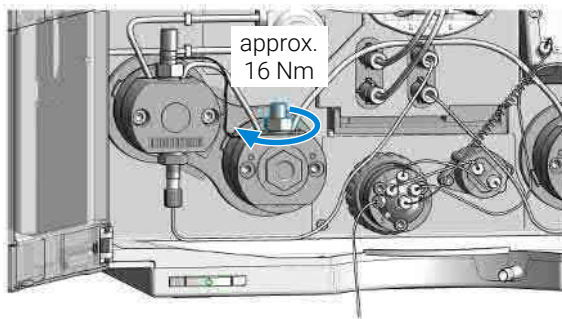


- 3 Replace the filter frit and seal cap as desired. Please note the correct orientation of the filter frit.

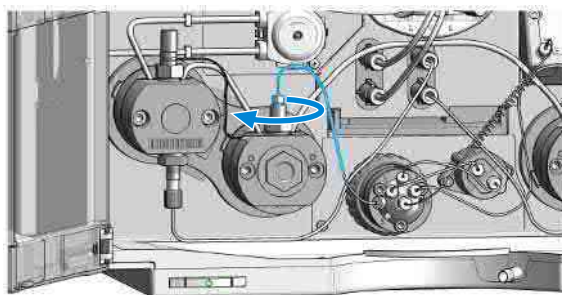


Maintenance**Replace Parts of the High Pressure Filter Assembly (G7120A)**

- 4 Re-install the filter assembly using the torque wrench (14 mm) set to approx. 16 Nm.



- 5 Reconnect the capillary from the purge valve to the high pressure filter assembly.



Replace Parts of the High-Pressure Filter Assembly (G7132A)

When

- For removing blockages and repairing leaks in the high pressure filter assembly. The filter frit in the outlet valve should be replaced regularly depending on the system usage.

Tools required	Qty.	p/n	Description
	1	5067-5688	Torque wrench 1 - 25 Nm with 14 mm wrench
	1	8710-0510	Open-end wrench 1/4-5/16 inch

Parts required	Qty.	p/n	Description
	1	5067-4728	Seal cap assembly
	1	01018-22707	PTFE Frit (5/Pk)

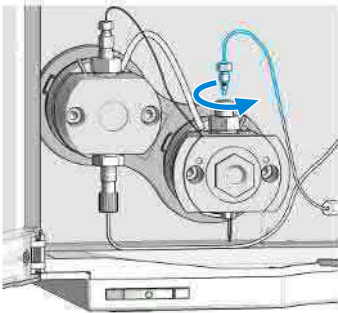
CAUTION

Leakage or damaged connection
Opening the outlet of the primary pump head may cause leaks or damage the connection between the pump heads.
— Do not open the outlet of the primary pump head.

NOTE

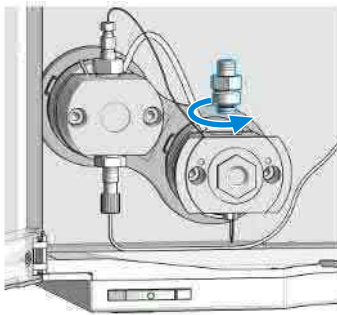
This procedure describes replacements for channel A (left pump head assembly) and can be applied accordingly to channel B. In both cases, maintenance is done only at the secondary pump head outlet, which hosts the filter frit.

- 1 Remove the capillary connection from the outlet of the secondary pump head.

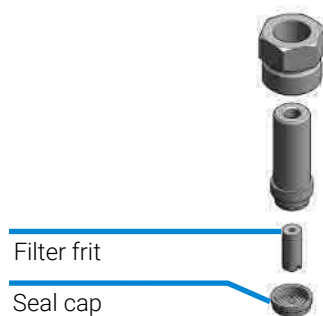


Maintenance**Replace Parts of the High-Pressure Filter Assembly (G7132A)**

- 2 Use a 14 mm hex wrench for opening the filter assembly of the secondary pump head.

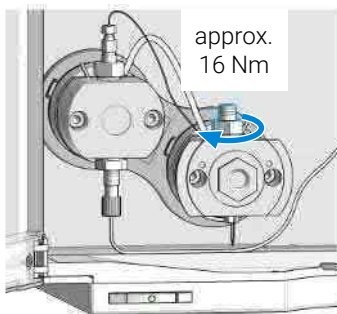


- 3 Replace the filter frit and seal cap as desired. Please note the correct orientation of the filter frit.

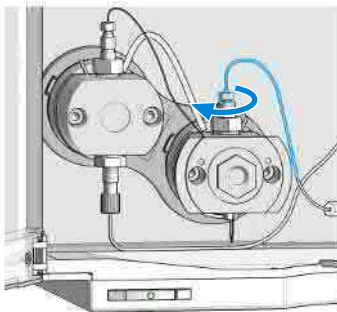


Maintenance**Replace Parts of the High-Pressure Filter Assembly (G7132A)**

- 4 Reinstall the filter assembly using the torque wrench (14 mm hex bit) set to approx. 16 Nm.



- 5 Reconnect the capillary from the purge valve to the high-pressure filter assembly.



Replace the Module Firmware

When	Install a newer firmware • It fixes known problems of older versions, or • It introduces new features, or • It ensures keeping all systems at the same (validated) revision		
When	Install an older firmware • It ensures keeping all systems at the same (validated) revision, or • It ensures compatibility after adding a new module to the system, or • A third-party control software requires a special version		
Software required	• Agilent Lab Advisor software		
Tools required	Qty.	p/n	Description
	1		Firmware, tools and documentation from Agilent web site
Preparations	• Read update documentation provided with the Firmware Update Tool. To upgrade/downgrade the module’s firmware carry out the following steps: 1 Download the required module firmware, the latest FW Update Tool and the documentation from the Agilent web. https://www.agilent.com/en-us/firmwareDownload?whid=69761 2 For loading the firmware into the module follow the instructions in the documentation.		

Module Specific Information

There is no specific information for this module.

Prepare the Pump Module for Transport

When

- If the module shall be transported or shipped.

Parts required

Qty.	p/n	Description
1	9301-0411	Syringe, Plastic
1	9301-1337	Syringe adapter
1	G7120-44000	Protective Foam

Preparations

- Flush both solvent channels with isopropanol, see [Best Practices for Using an Agilent LC System Technical Note \(InfinityLab-BestPractice-en-SD-29000194.pdf, SD-29000194\)](#).

WARNING

Heavy weight

The module is heavy.

- Carry the module at least with 2 people.
- Avoid back strain or injury by following all precautions for lifting heavy objects.
- Ensure that the load is as close to your body as possible.
- Ensure that you can cope with the weight of your load.

CAUTION

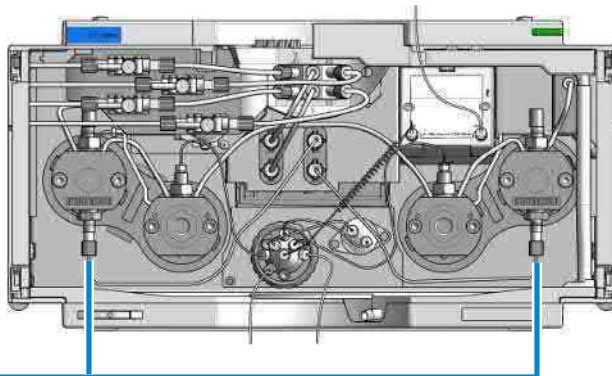
Mechanical damage

- For shipping the module, insert the Protective Foam to protect the module from mechanical damage.
- Be careful not to damage tubing or capillary connections while inserting the module in the Protective Foam.

- 1 Flush system with appropriate storage solution, for example 20 % isopropanol in water.

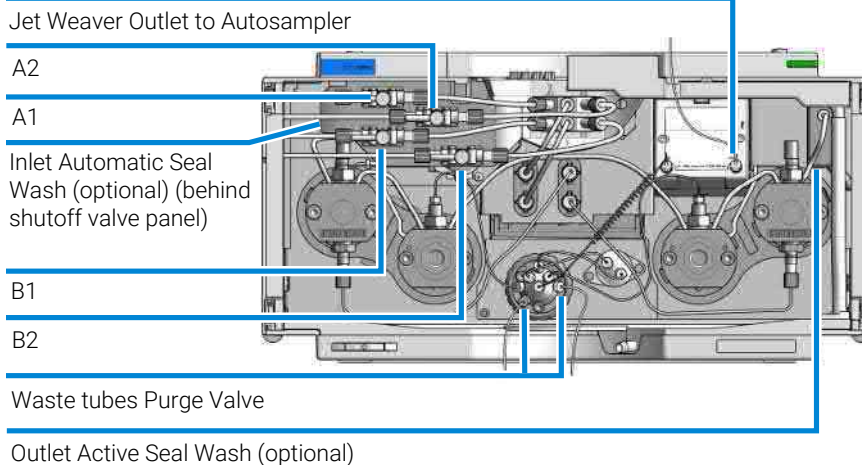
Prepare the Pump Module for Transport

- 2 Remove solvent inlets from solvent reservoirs. Disconnect the solvent tubing from the inlet of primary pump heads for both solvent channels. Use a syringe for removing liquid from the solvent tubings between solvent reservoir, shutoff valve panel, solvent selection valve, degassing unit and pump inlets.



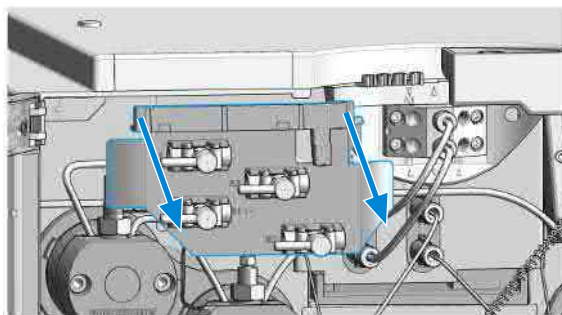
Inlet primary pump head

- 3 Remove tubing and capillary connections to other modules and the solvent cabinet.

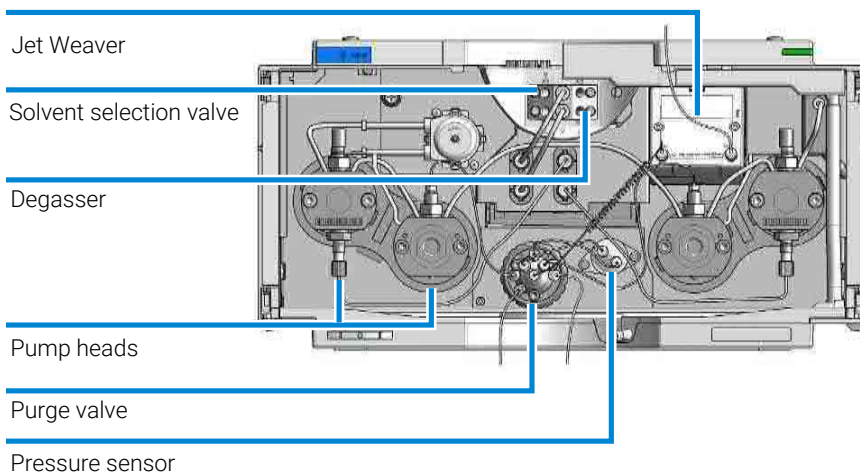


Prepare the Pump Module for Transport

- 4 Remove the shutoff valve panel by pulling it downwards.



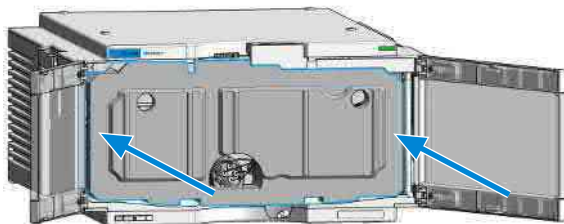
- 5 You may keep internal tubing and capillary connections.



- 6 Remove cable connections to other modules. Remove the module from the stack.

Maintenance**Prepare the Pump Module for Transport**

- 7 Carefully insert the Protective Foam to the front part of the instrument. Do not damage any tubing or capillary connections.



- 8 Close the front cover.
- 9 For transport or shipment, put the module and accessory kit in the original shipment box.

Repair

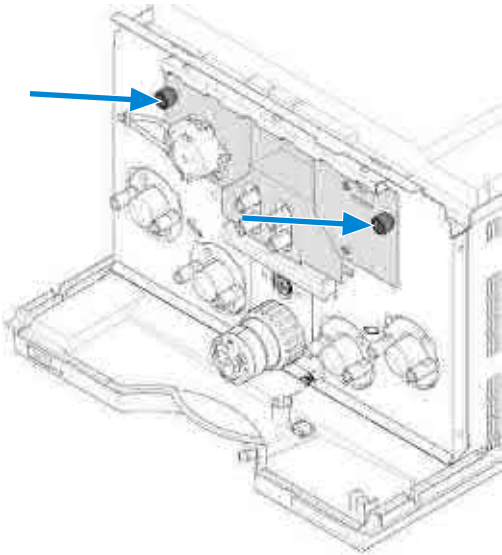
Repairs may require the exchange of defective internal parts. Exchange of these parts requires removing the module from the stack, removing the covers, and disassembling the module.

NOTE

Repair and service activities should only be performed by trained and authorized service personnel.

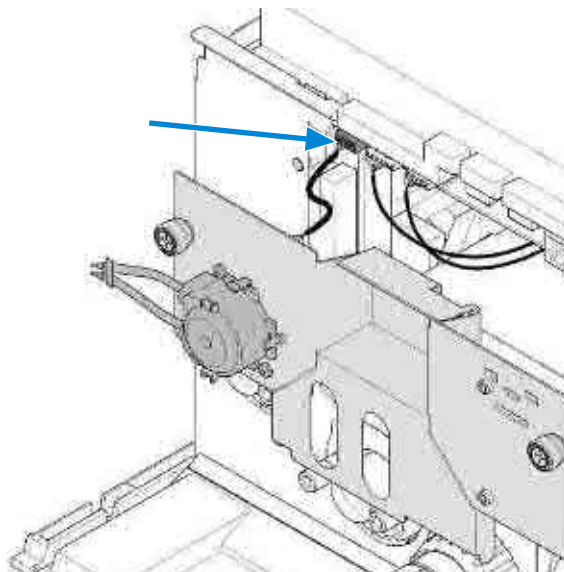
Replacing the Degassing Unit

When	In case of reduced degassing efficiency or contamination of the degassing unit.		
Tools required	Qty.	p/n	Description
	1		Pozidrive screwdriver #2
Parts required	Qty.	p/n	Description
	1	G4280-60070	Degassing unit
Preparations	Remove the shutoff valve panel and solvent selection valve. Remove flow connections to the degassing unit and the Jet Weaver.		
	1	Open the two screws of the panel that covers the degassing unit.	

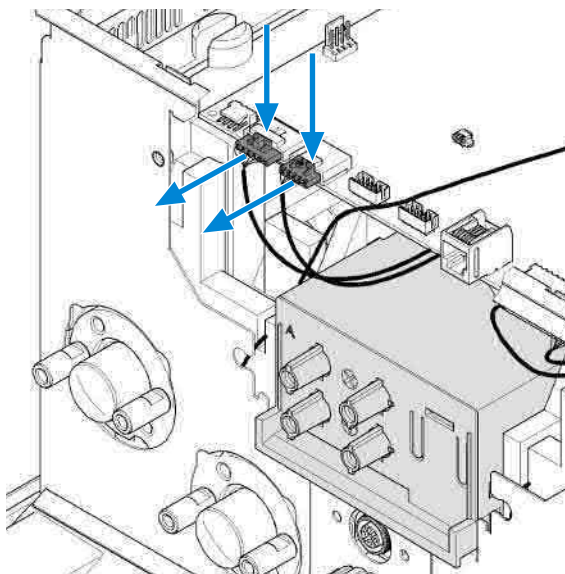


Replacing the Degassing Unit

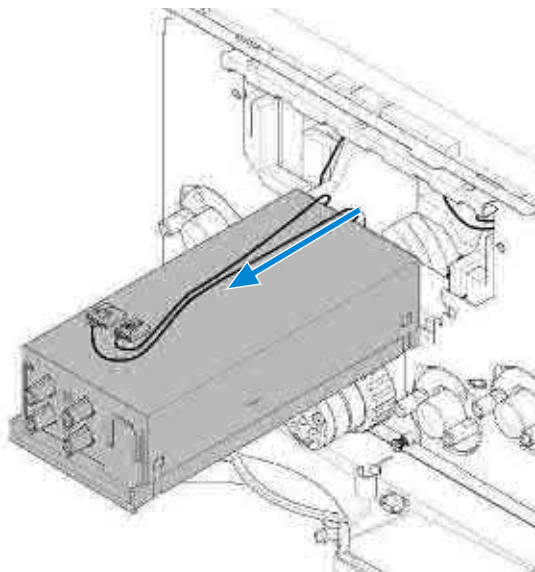
- 2 Remove the connector of the seal wash pump from the main board such that you can remove the cover panel completely.



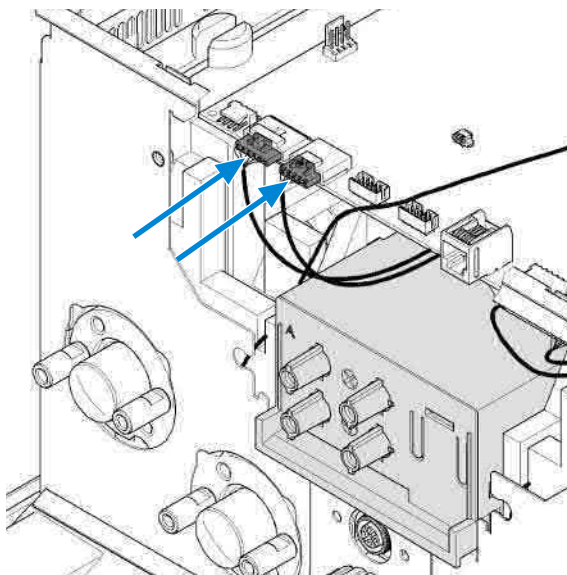
- 3 Remove both connectors of the degassing unit from the pump main board by pushing down the small clips at their tops.



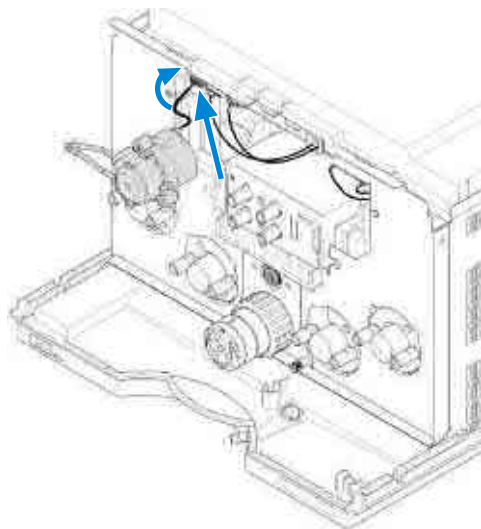
- 4 Pull out the degassing unit assembly.



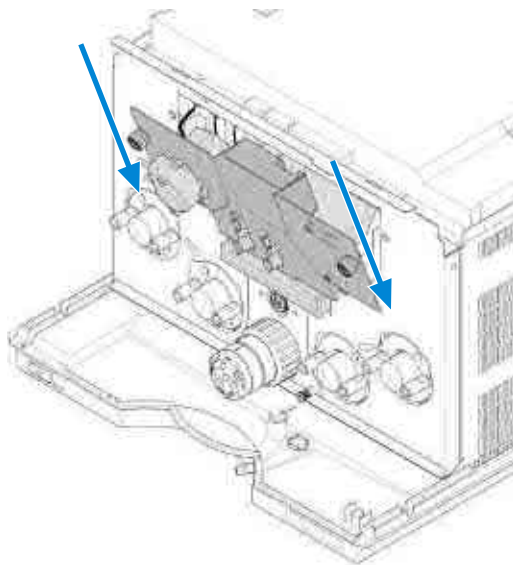
- 5 Insert the new degassing unit module. Insert connectors as shown.



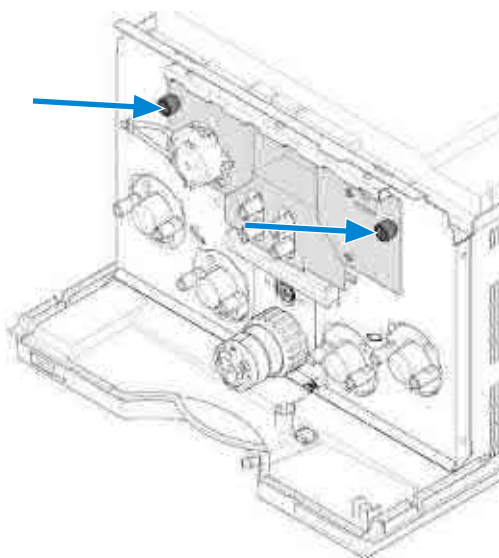
- 6 Insert the connector of the seal wash pump. Hide the black cable behind the panel at the left side.



- 7 Insert the front panel at the bottom, and then close the front panel.



- 8 Close the two screws of the cover panel.



Replace the Seal Wash Pump Motor

When	• In case of malfunction of the seal wash pump motor.							
Tools required	<table><tr><th>Qty.</th><th>p/n</th><th>Description</th></tr><tr><td>1</td><td></td><td>Pozidrive screwdriver #1</td></tr></table>	Qty.	p/n	Description	1		Pozidrive screwdriver #1	
Qty.	p/n	Description						
1		Pozidrive screwdriver #1						
Parts required	<table><tr><th>Qty.</th><th>p/n</th><th>Description</th></tr><tr><td>1</td><td>5067-4645</td><td>Seal Wash Pump Motor</td></tr></table>	Qty.	p/n	Description	1	5067-4645	Seal Wash Pump Motor	
Qty.	p/n	Description						
1	5067-4645	Seal Wash Pump Motor						
Preparations	- Remove the shutoff valve panel and solvent selection valve. Remove flow connections to the degassing unit. - Open the two screws of the panel that covers the degassing unit. - Remove the connector of the seal wash pump from the main board such that you can remove the cover panel completely. - Remove seal wash cartridge and seal wash pump motor from the cover panel by opening the 2 Phillips screws. - Remove the seal wash pump (see Replace the Seal Wash Pump on page 212). - Install the new motor by fixing it to the panel using the Phillips screws. - Replace the seal wash pump cartridge. - Insert the connector of the seal wash pump. Hide the black cable behind the panel at the left side. - Insert the front panel at the bottom and close the front panel. - Close the two screws of the cover panel.							

Remove the Top Cover and Foam

When

- For access to all internal parts

Tools required

Qty.	p/n	Description
1		Pozidrive screwdriver #1

Preparations

- Switch off the module.
- Disconnect the module from the line power.
- Remove all electrical and hydraulic connections to the module.
- Remove the module from the stack.
- Remove the solvent selection valve, see [Replace the Solvent Selection Valve \(SSV\)](#) on page 206.

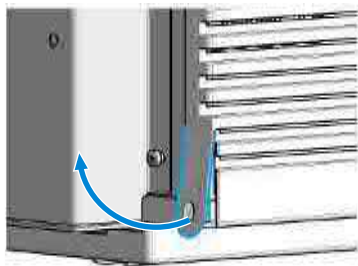
WARNING

Module is partially energized when switched off, as long as the power cord is plugged in.

Repair work at the module can lead to personal injuries, e.g. shock hazard, when the cover is opened and the module is connected to power.

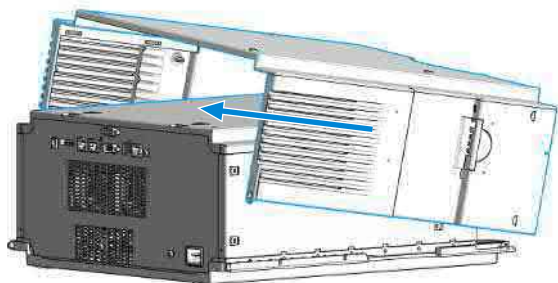
- Make sure that it is always possible to access the power plug.
- Remove the power cable from the instrument before opening the cover.
- Do not connect the power cable to the Instrument while the covers are removed.

- 1 Release the clips of the cover at the rear of the module.

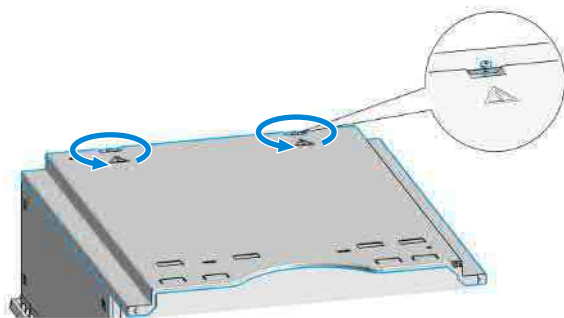


Maintenance**Remove the Top Cover and Foam**

- 2 Lift the cover up and slide it towards the rear.

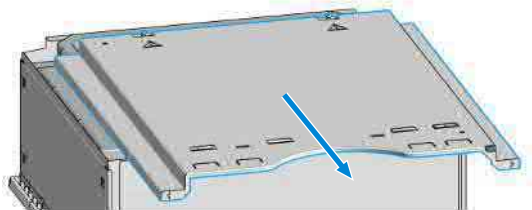


- 3 Unscrew the screws at the rear end of the top plate.

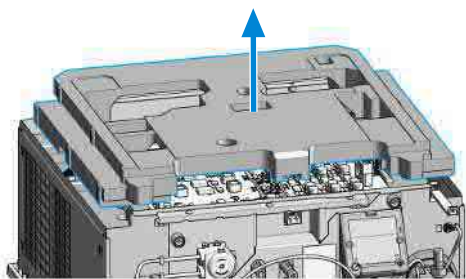


Maintenance**Remove the Top Cover and Foam**

- 4 Slide the plate towards the front and remove it.



- 5 Remove the top foam part.



Replacing Internal Fuses

When	• If the main power LED blinks or is off while the main power switch is pressed.		
Tools required	Qty.	p/n	Description
	1		Flat head screwdriver
Parts required	Qty.	p/n	Description
	4	2110-1018	Fuse 6.3 A t
	1	2110-1417	Fuse 3.15 A250 V
Preparations	• Switch off the instrument and disconnect the main power plug. • Remove the top cover and top foam part.		

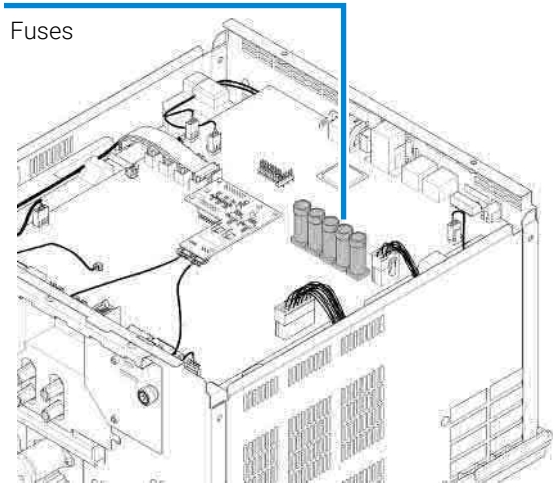
WARNING

Fire hazard

Using wrong fuses can result in fire hazard.

- For continued protection against fire hazard, replace line fuses only with the same type and ratings.
- Only use the fuses specified for this instrument. The use of other fuses or materials is prohibited.

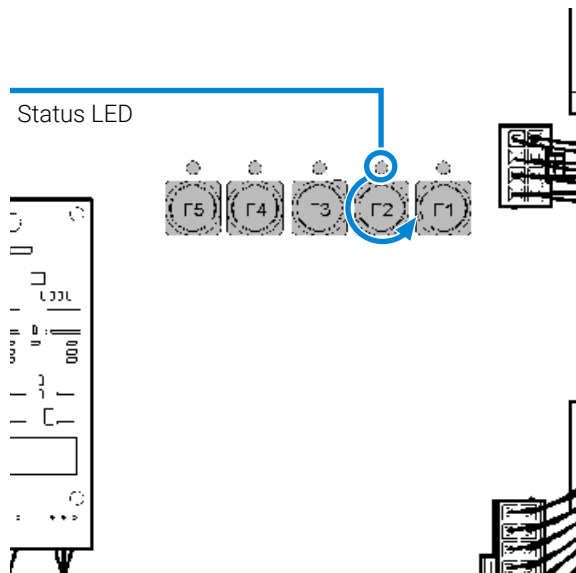
- 1 On the main board, there are 5 fuses labeled F1 to F5 from right to left.



Maintenance

Replacing Internal Fuses

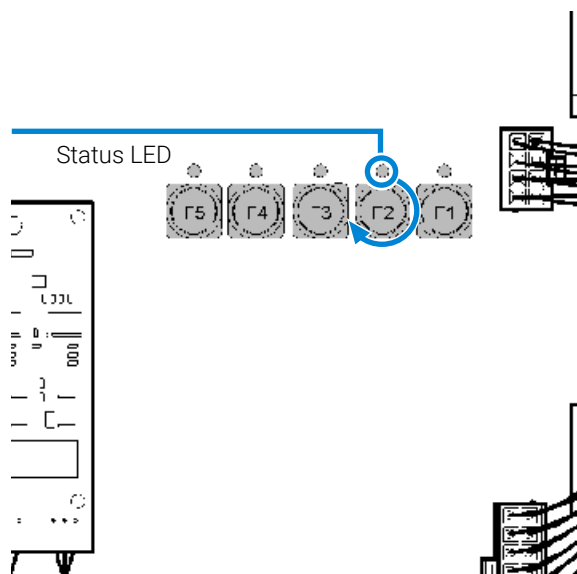
- 2 Use a screwdriver for opening the cover of the fuse carrier indicated by the blinking status LED. If one of the fuses F1 to F4 is defect, the status LED next to it will blink. If F5 or the main power fuse are defect, no LED blinks.



- 3 Fuses F1 to F4 have type 6.3 A t (2110-1018 (Fuse 6.3 A t)), fuse F5 has type 3.15 A t (2110-1417 (Fuse 3.15 A250 V)). Replace the defect fuse by a new one and close the fuse carrier.

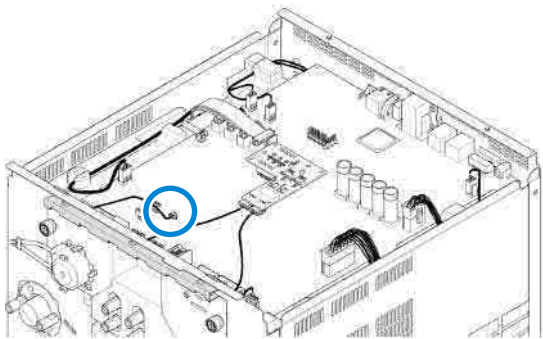
Maintenance

Replacing Internal Fuses



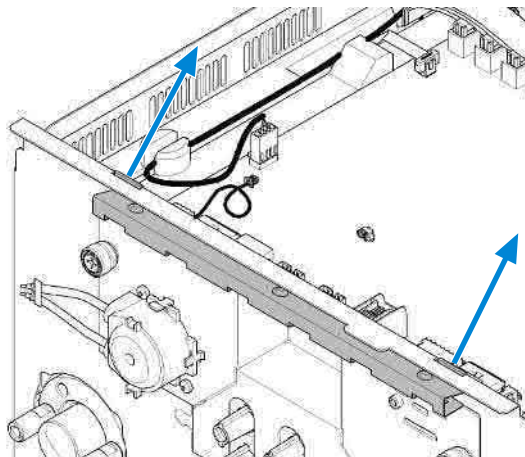
Replace the Illumination Assembly

- When**
- If the pump illumination does not operate correctly
- Parts required**
- | Qty. | p/n | Description |
|------|-------------|-----------------------|
| 1 | G7120-60042 | Illumination assembly |
- Preparations**
- Remove the top cover and top foam, see [Remove the Top Cover and Foam](#) on page 302.
- 1** Disconnect the cable of the illumination assembly from the main board.



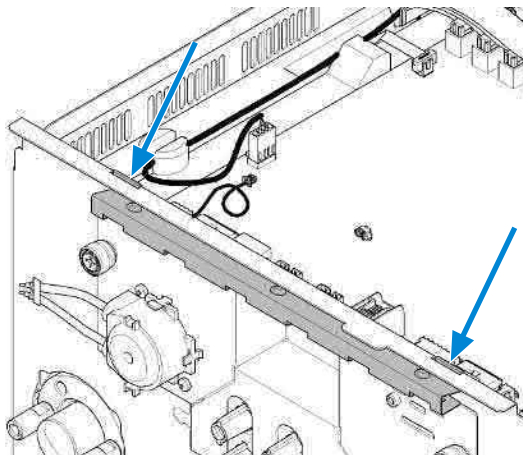
Maintenance**Replace the Illumination Assembly**

- 2 Remove the illumination assembly from the module housing by pulling out the marked clips.

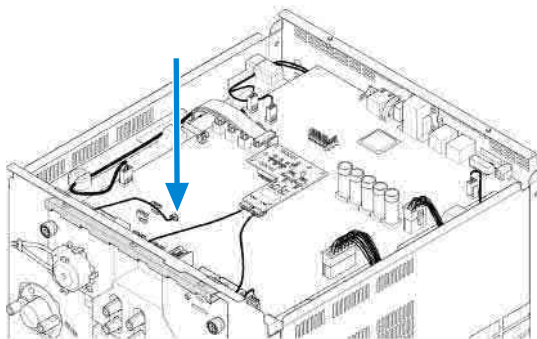


Maintenance**Replace the Illumination Assembly**

- 3 Install the new illumination assembly to the module housing by inserting the clips at the marked positions.



- 4 Connect the cable of the illumination assembly to the main board.



Remove the Main Board

When	In case the main board is damaged or access is needed to parts inside the module.	
Tools required	Qty.	Description
	p/n	
	1	Pozidrive screwdriver #2
	1	Socket key 5 mm
Parts required	Qty.	Description
	p/n	
	1	G7120-65800 1290 Pump Mainboard + FW
	1	G7120-65820 Binpump Addon Board
Preparations	Remove the top cover and top foam, see Remove the Top Cover and Foam on page 302.	

CAUTION

Electronic boards and components are sensitive to electrostatic discharge (ESD).

ESD can damage electronic boards and components.

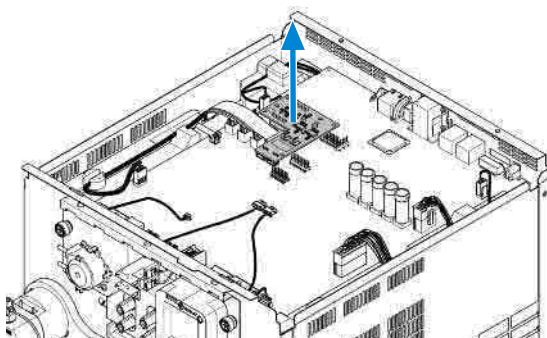
- Be sure to hold the board by the edges, and do not touch the electrical components. Always use ESD protection (for example, an ESD wrist strap) when handling electronic boards and components.

NOTE

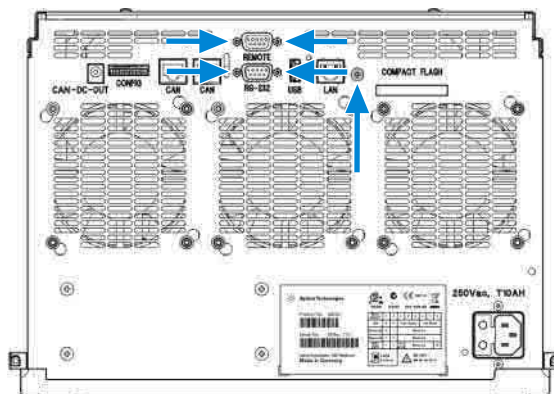
The main board does not include the tag reader board, which can be ordered and replaced separately.

Remove the Main Board

- 1 In case the tag reader board shall be replaced, it can be removed by lifting it up carefully from the main board.



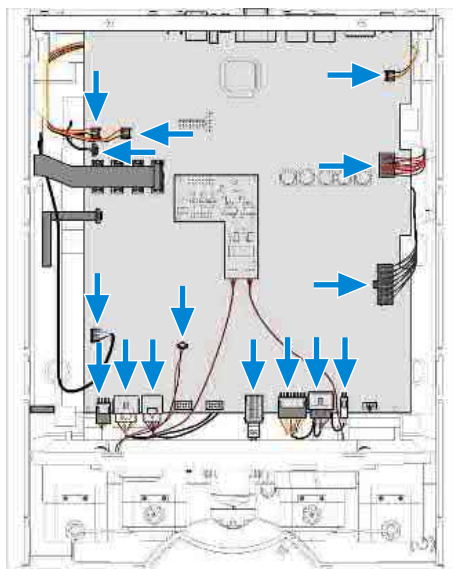
- 2 Remove the 5 screws at the rear panel of the pump.



Maintenance

Remove the Main Board

- 3 Remove the cables from the main board. Some cables use clips that fix the connectors.



- 4 Carefully lift out the board and protect it from electrostatic discharge by putting it onto an ESD kit.
- 5 For installing the main board, see [Install the Main Board](#) on page 350.

Removing the Degassing Unit

When • In case access is needed to internal parts of the pump.

Tools required	Qty.	p/n	Description
	1		Pozidrive screwdriver #2

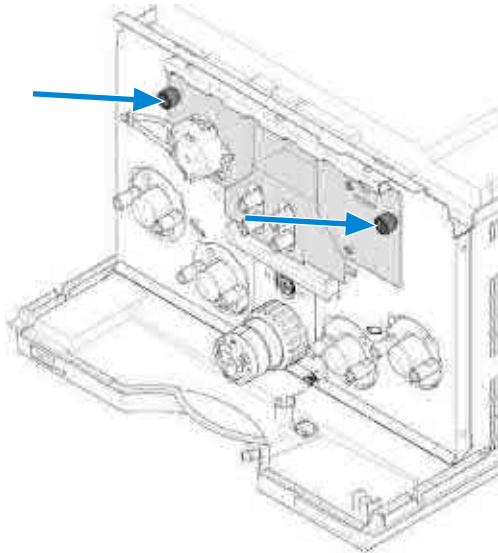
Preparations

- Remove the top cover, top foam part and main board.
- Remove tubing connections to the degassing unit.

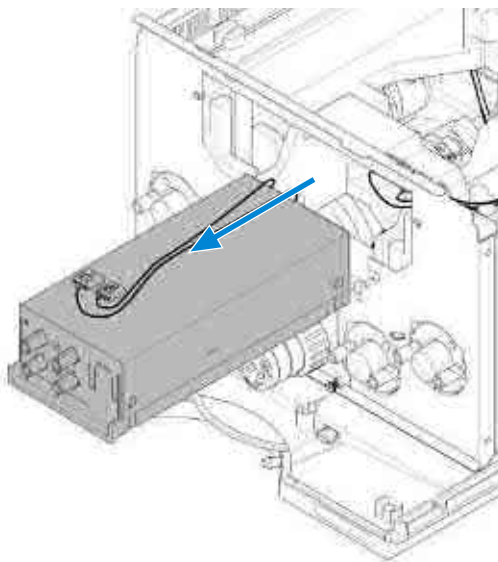
NOTE

If no access is needed to internal parts, the degassing unit can be removed easily from the front without opening the top cover, see [Replacing the Degassing Unit](#) on page 296.

1 Open the two screws of the panel that covers the degassing unit.



- 2 Pull out the degassing unit assembly.



- 3 For installing a new degassing unit, see [Replacing the Degassing Unit](#) on page 296

Removing the Middle Layer Foam Part

When

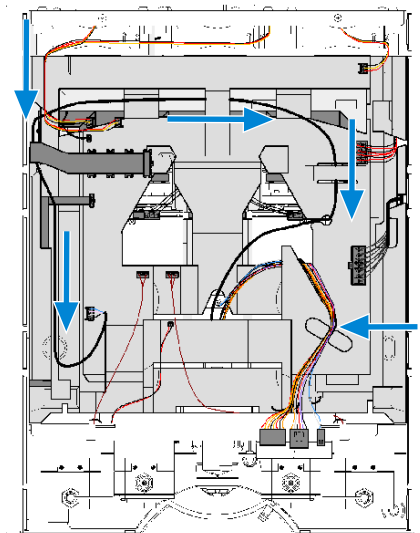
- If access is needed to the pump or valve drive.

Preparations

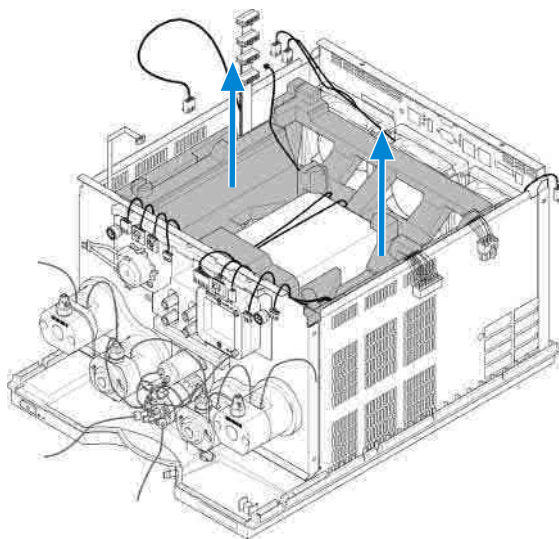
- Remove the main board, degassing unit and related parts.

Removing the Middle Layer Foam Part

- 1 Pull the pump drive power cable through the openings of the middle layer foam part and remove small cables from cable guides.



- 2 Move cables to the side and carefully lift up the middle layer foam part.



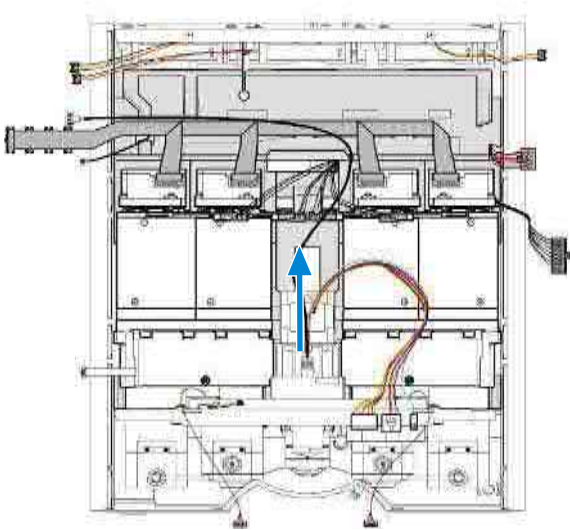
Replacing the Pressure Sensor Cable

When	If the pressure sensor cable is damaged.		
Tools required	Qty.	p/n	Description
	1		Hexagonal key, 2.5 mm
	1	8710-0510	Open-end wrench 1/4-5/16 inch
Parts required	Qty.	p/n	Description
	1	G4220-81603	Pressure sensor cable
Preparations	Remove the middle layer foam part and related parts, see Removing the Middle Layer Foam Part on page 316.		

NOTE

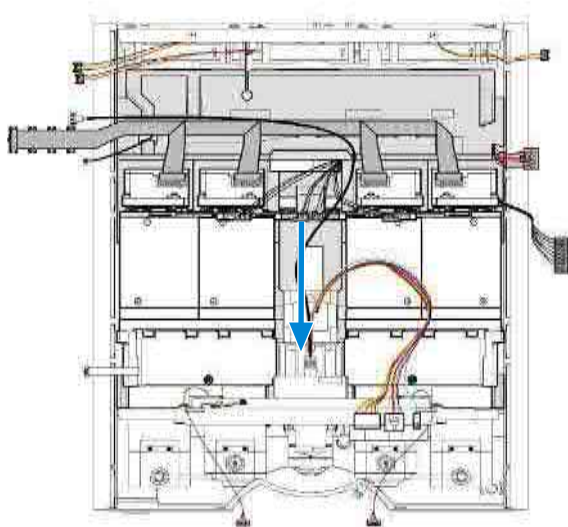
The pressure sensor can be removed without removing internal parts of the pump, see [Replace the Pressure Sensor](#) on page 203.

- 1 Unplug the cable from the pressure sensor.



Replacing the Pressure Sensor Cable

- 2 Plug in the new pressure sensor cable.

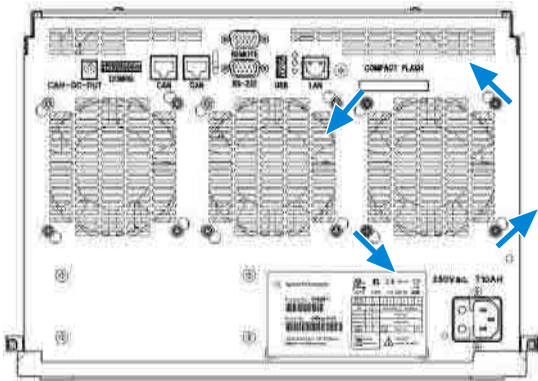


- 3 For installing parts above the pressure sensor cable, see [Install the Middle Layer Foam Part](#) on page 343.

Replacing Fans

Replacing Fan (80 mm x 80 mm)

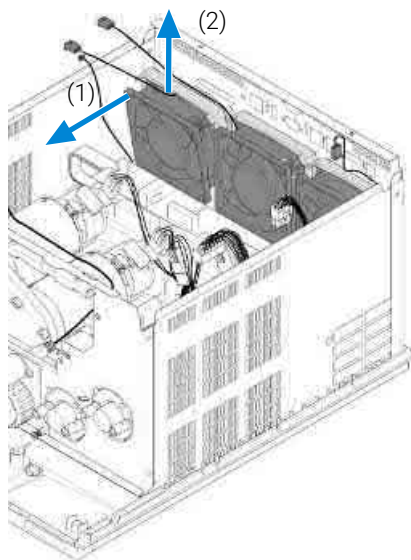
When	• If a fan is damaged.		
Parts required	Qty.	p/n	Description
	1	5067-4624	Fan 80 mm x 80 mm
Preparations	• Remove the middle layer foam part and related parts, see Removing the Middle Layer Foam Part on page 316.		
NOTE This procedure describes the replacement of 5067-4624 (Fan 80 mm x 80 mm) . Other fans can be removed similarly.			
NOTE When installing a new fan, please note the flow direction and orientation of the cables, otherwise they will not operate correctly or cannot be connected to the main board.			
1 Rotate the fan such that the rubber knobs which hold the fan can be removed through the larger holes of the metal chassis.			



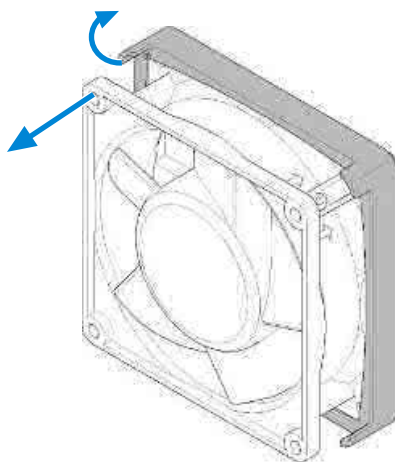
Maintenance

Replacing Fans

-
- 2 Push the top of the fan away from the housing and then lift it out of the module.



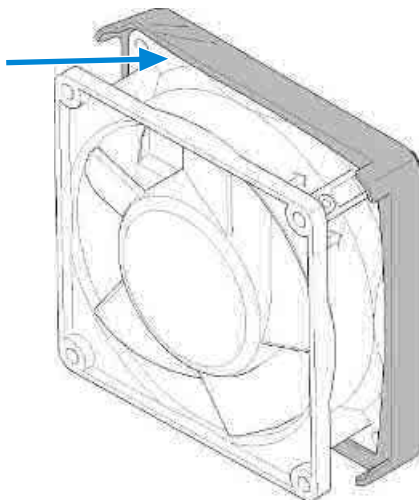
-
-
- 3 Remove the fan from the fan holder by pulling the rubber frame outwards.



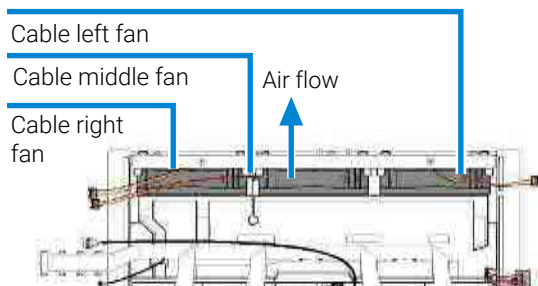
Maintenance

Replacing Fans

- 4 Insert the new fan to the fan holder. Make sure it fits nicely to its holder.



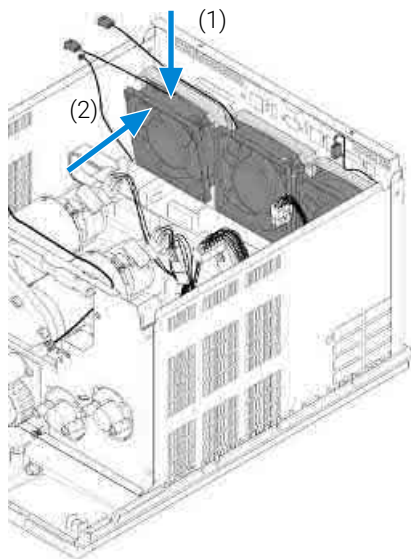
- 5 Before installing the new fan, please check the correct direction of the air flow, which is printed on the fan and the orientation of the cables. Cables of the left and right fan go to the top, the cable of the middle fan goes to the left.



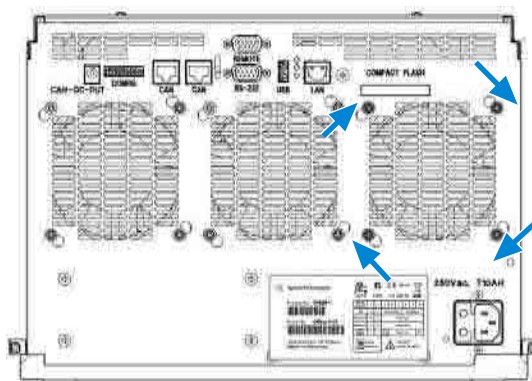
Maintenance

Replacing Fans

- 6** Insert the fan from the top and push it towards the side panel.



- 7** Move the rubber knobs to their locking position.



- 8** Install the middle layer foam, see [Install the Middle Layer Foam Part](#) on page 343.

Replacing Fans (92 mm x 92 mm Fan and Heat Exchanger Fan)

When	If a fan is damaged.		
Parts required	Qty.	p/n	Description
	1	5067-6199	Fan 92 mm x 92 mm
	1	5067-5944	Heat Exchanger Fan
Preparations	Remove the middle layer foam part and related parts, see Removing the Middle Layer Foam Part on page 316.		

NOTE This procedures describes the replacement of 5067-6199 (Fan 92 mm x 92 mm) and 5067-5944 (Heat Exchanger Fan) . Other fans can be removed similarly.

NOTE When installing a new fan, please note the flow direction and orientation of the cables, otherwise they will not operate correctly or cannot be connected to the main board.

- 1 Remove the fan from the foam.
- 2 Before installing the new fan, please check the correct direction of the air flow, which is printed on the fan and the orientation of the cables. Cables of the left and right fan go to the top, the cable of the middle fan goes to the right.
- 3 Insert the new fan.

Replacing the Purge Valve Drive

When

- If the purge valve drive is damaged.

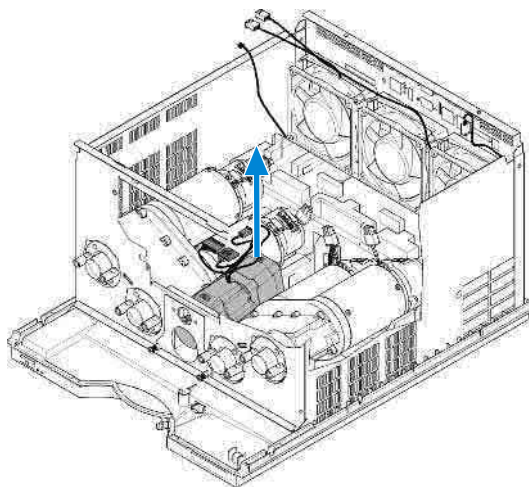
Parts required

Qty.	p/n	Description
1	5067-4106	Valve actuator

Preparations

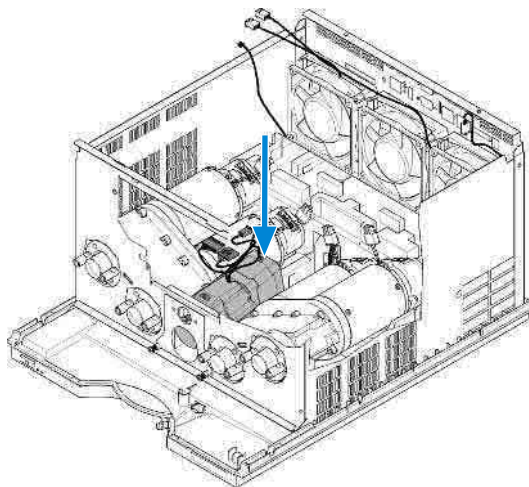
- Remove the pressure sensor cable
- Remove the purge valve head

- 1 Lift up the rear part of the purge valve drive and remove it from the front panel.



Replacing the Purge Valve Drive

- 2 Insert the new purge valve drive to the front panel and push it into the lower foam part.



- 3 Re-install the purge valve head (see [Replace the Purge Valve Head](#) on page 279), the pressure sensor cable (see [Replacing the Pressure Sensor Cable](#) on page 318) and the middle layer foam (see [Install the Middle Layer Foam Part](#) on page 343).

Replace the Pump Drives

When • If the pump drive is damaged.

Parts required	Qty.	p/n	Description
	1	G4220-60100	Pump Drive, Channel A (Classic or EM Pump Head)
	1	G4220-60110	Pump Drive, Channel B (Classic or EM Pump Head)
	1	G4220-60250	Drive Unit Channel A Pendulum (Long Life Pump Head)
	1	G4220-60260	Drive Unit Channel B Pendulum (Long Life Pump Head)

Preparations

- Bring the pump drives to their maintenance position and remove the pump heads
- Remove the main board
- Remove the middle layer foam

CAUTION

Sensitive pump drive encoder
The pump drive encoder can be damaged easily.

- Do not apply tension to it during removal or installation.

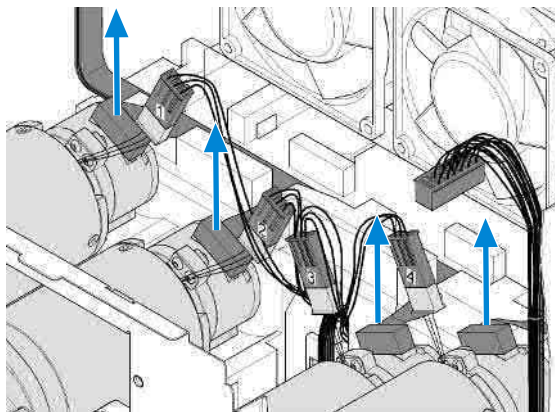
NOTE

This procedure describes the removal of the pump drive assembly for channel A. One pump drive assembly consists of two individual drives that are connected.

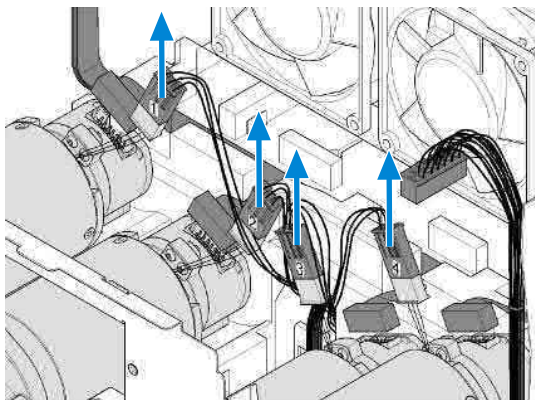
Maintenance

Replace the Pump Drives

- 1 Remove the cables from the pump drive encoders.

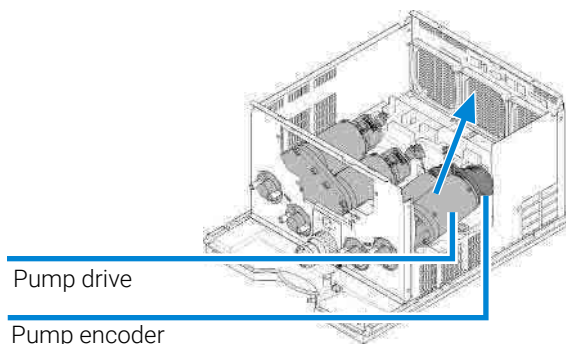


- 2 Disconnect the power cables from the pump drive.

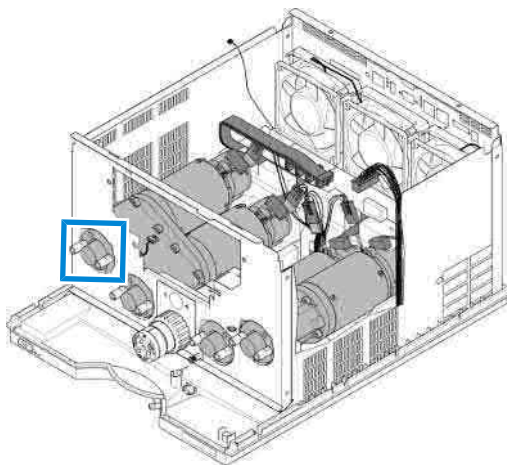


Maintenance**Replace the Pump Drives**

- 3 Carefully lift out the pump drive assembly by holding it at the pump drive and lifting it out of the front cover and bottom foam part. Do not pull at the pump encoder or otherwise apply force to it.

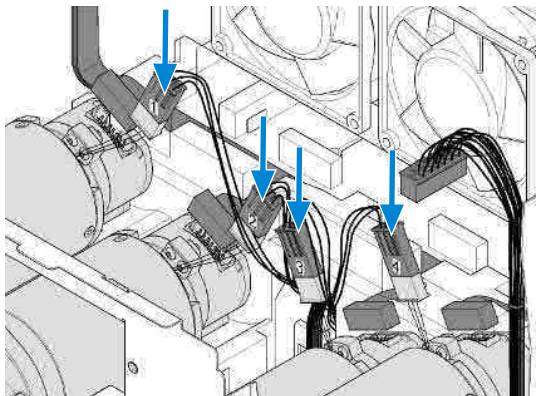


- 4 Insert the new pump drive assembly such that it aligns with the module housing. Do not confuse the left and the right assembly. The figure shows the horizontal alignment of bolts for connection to the pump heads.

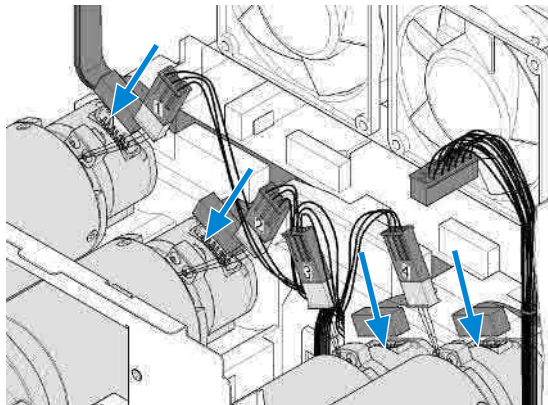


Replace the Pump Drives

- 5 Connect the pump drive to the power cables. Looking from the front of the module, pump drives are numbered 1 to 4 from left to right (in figure bottom to top). Cables are labeled and need to be connected accordingly.



- 6 Connect the pump drive encoders to the encoder cable tree. Make sure the connectors are pushed in completely.



- 7 Reinstall the middle layer foam.
- 8 Reinstall the main board and reconnect all cables.
- 9 Reinstall the top foam, the top plate and the top cover.

Fixing the Wiper of a Pump Drive

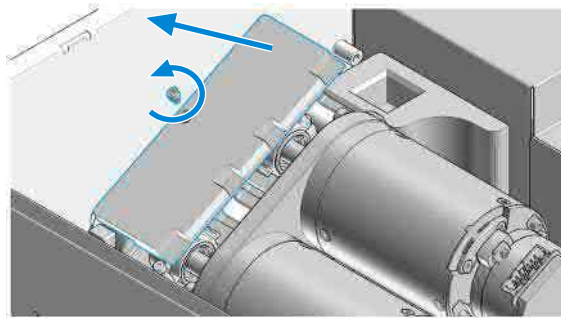
During initialization, the pump defines the operation position of the pump drives and therefore the pistons. First, the pump drive moves backwards to find a mechanical stop within the ball screw, afterward the pistons move forwards to find the maximum available stroke volume. These values are expected within a pre-defined range.

If the pump head is not installed correctly or not even installed at all, the mechanical stop within the pump head is wrong or not available and the wiper on the ball screw is shifted toward the motor. The wiper is a black plastic ring that is located around the ball screw. It assures a linear and avoids a rotational movement of the ball screw. Error message 22441, Pump drive stroke blocked or other pump drive error messages can be an indication for a wrong movement of the ball screw. If this happens, repositioning of the wiper is necessary:

Preparations

- Use Lab Advisor for moving the pump drive to the start maintenance position. This step is optional and simplifies the repair but may or may not work depending on the failure.
- Remove the pump module from the stack and open it.
- Remove all parts until you have access to pump drives inside the module.

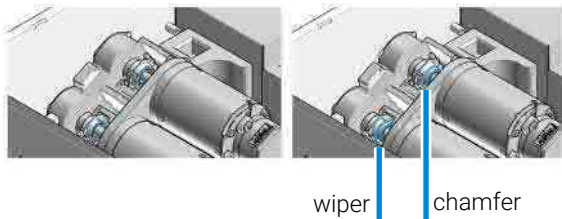
- 1 Use a 2.5 mm hex key for opening the black spindle housing.



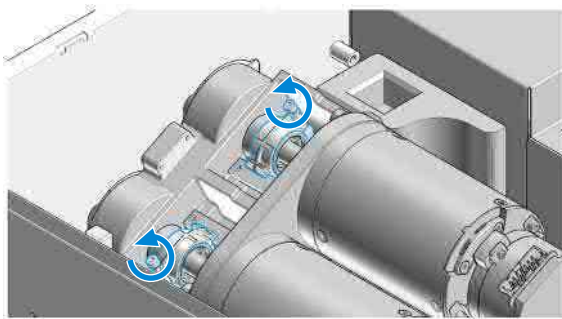
Maintenance

Fixing the Wiper of a Pump Drive

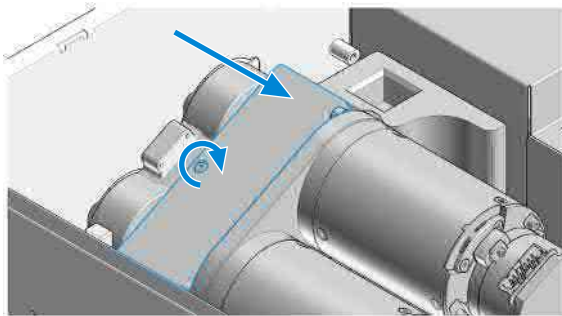
- 2 Check the position of the wiper. It needs to be aligned with the spindle chamfer allowing ± 0.5 mm tolerance.



- 3 If needed open the wiper screw with a 2.5 mm hex key and align it.



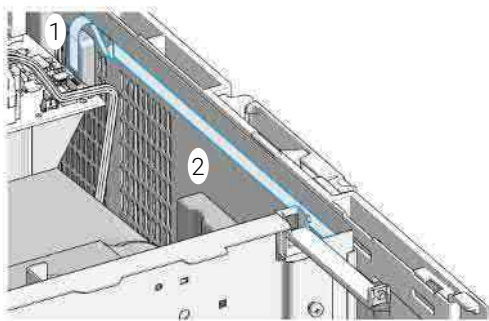
- 4 Fix the wiper finger-tight - it has a plastic thread which shall not be over-tightened.
- 5 Close the spindle housing and re-install the pump module.



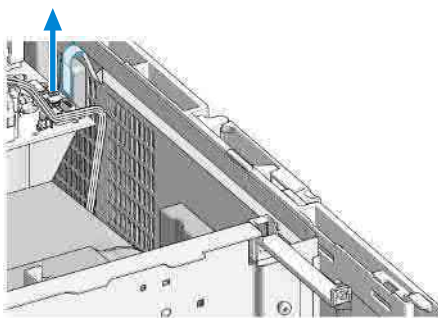
- 6 Install the pump head using the Lab Advisor maintenance position.

Replace the Status LED

Parts required	Qty.	p/n	Description
	1	5067-5892	Status-LED Assembly 700
Preparations	- Remove the Top Cover and Foam, see Remove the Top Cover and Foam on page 302. - The Status LED cable is connected on the mainboard to connector STATUS_LED [1] and pasted to the right sheet metal wall [2].		

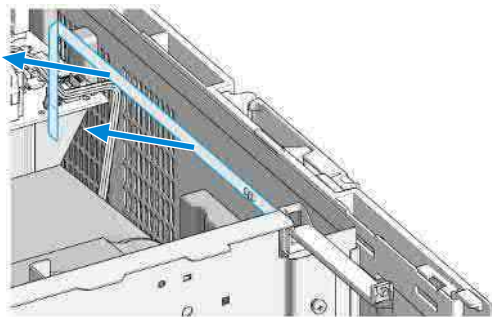


- Disconnect the cable from the mainboard (STATUS_LED).

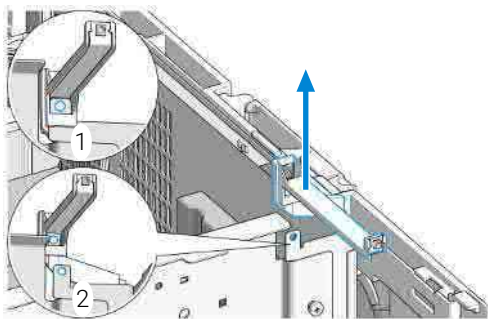


Maintenance**Replace the Status LED**

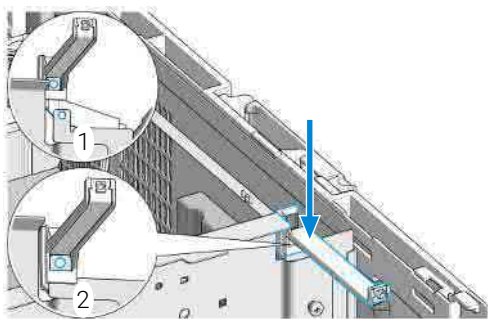
- 3 Pull the cable from the side wall starting from the rear.



- 4 Lift the Status LED to the top.

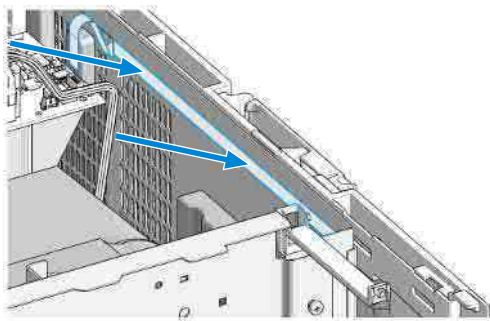


- 5 Insert the new Status LED.

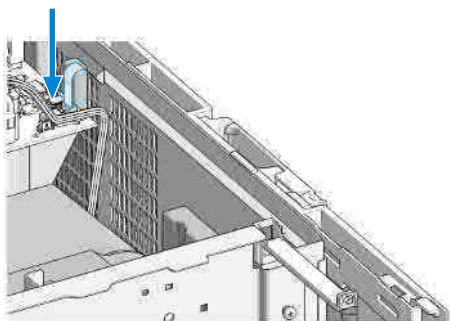


Maintenance**Replace the Status LED**

- 6 Route the cable to the rear and fix it on the wall (there are adhesive stripes on the back of the cable).



- 7 Reconnect the cable to the mainboard (STATUS_LED). The cable's contact side should be facing to the right (wall).



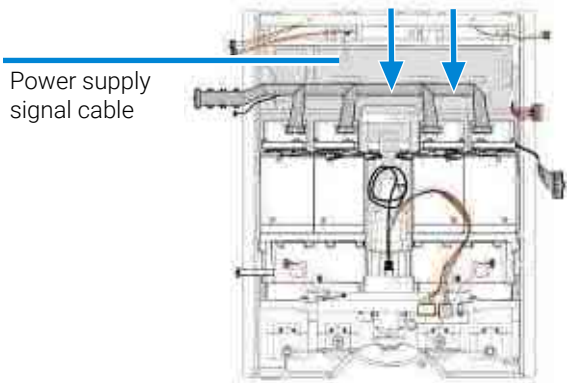
- 8 Install the Top Cover and Foam, see [Install the Top Cover and Foam](#) on page 366.

Replace the Bottom Foam Part

When • If the pump power cable, instrument chassis or power supply is damaged.

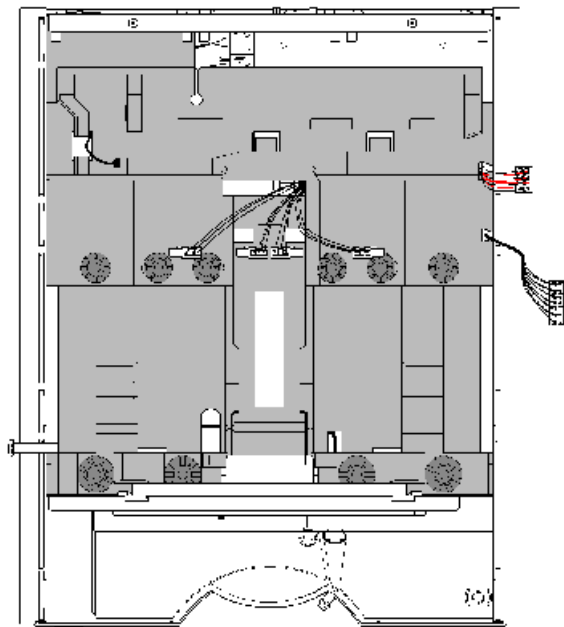
Parts required	Qty.	p/n	Description
	1	G7120-68702	Foam Kit
	4	1520-0517	Bushing for pump drive, front
	5	1520-0404	Bushing for pump drive, rear

- Preparations**
- Remove both pump drives, see [Replace the Pump Drives](#) on page 327 and previous steps.
 - Remove the right fan (seen from rear of module), see Replacing Fans.
- 1 Remove the encoder cable tree from the bottom foam part. Remove the power supply signal cable from the guidance slit.



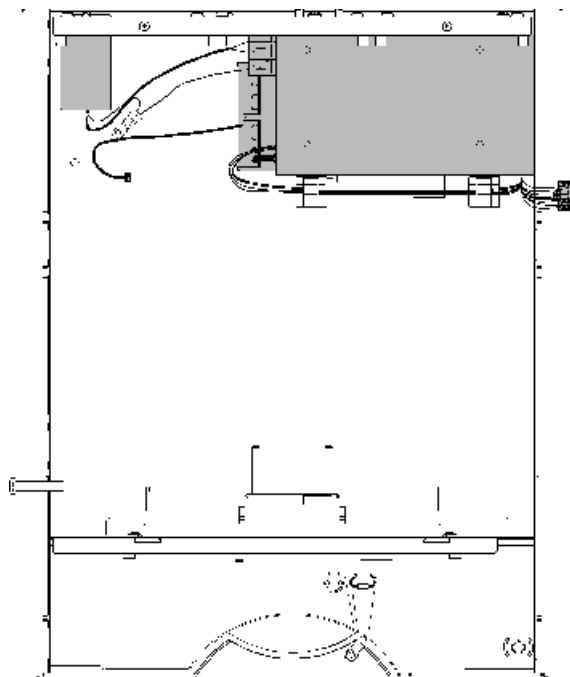
Maintenance**Replace the Bottom Foam Part**

- 2 Carefully lift up the bottom foam part and pull the pump drive power cables through the foam part.

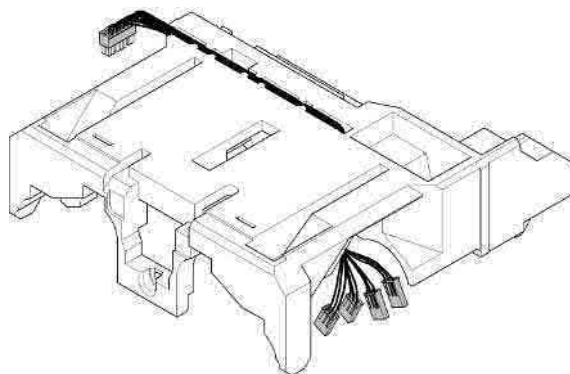


Replace the Bottom Foam Part

- 3 Insert the new foam part.

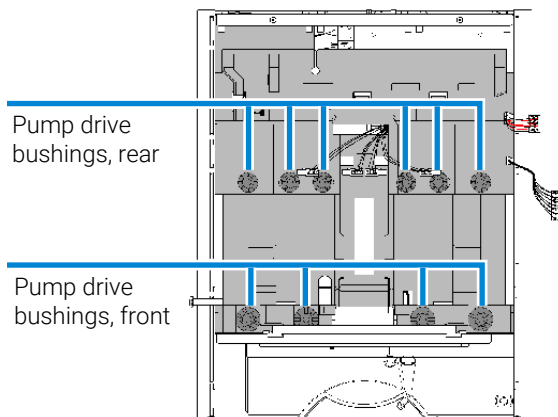


- 4 Route the pump drive power cable through the bottom of the lower foam.

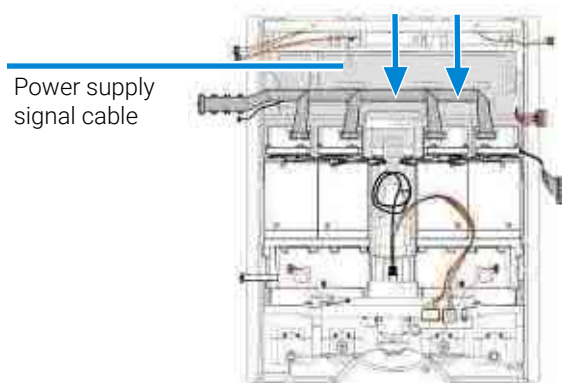


Replace the Bottom Foam Part

- 5 Insert the bottom foam part to the module housing. If appropriate, replace pump drive bushings.

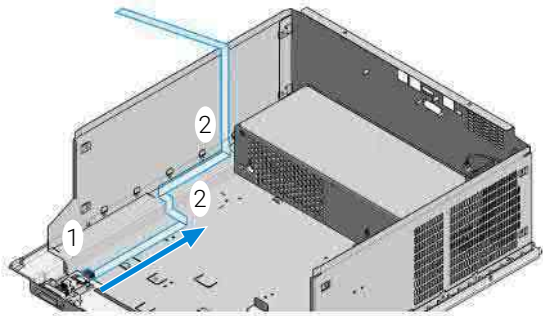


- 6 Route the pump drive cables through the bottom foam part and put the encoder cable tree into its guidance. Put the power supply signal cable to its guidance slit.

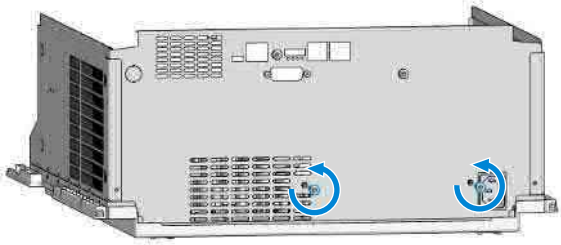


Replace the Power Supply

- When**
- If the power supply is damaged.
- Tools required**
- | Qty. | p/n | Description |
|------|-----|-----------------------|
| 1 | | Screwdriver, Torx T20 |
- Parts required**
- | Qty. | p/n | Description |
|------|-----------|---------------------|
| 1 | 0950-5406 | Power supply, 350 W |
- Preparations**
- Remove the bottom foam part and previous steps.
- 1 Unplug the power switch cable from the power switch connector (1), and remove the adhesive stripes (2).

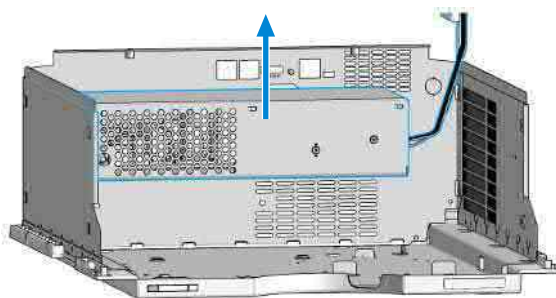


- 2 Open grounding screws at the rear of the instrument, which fix the power supply to the instrument housing.

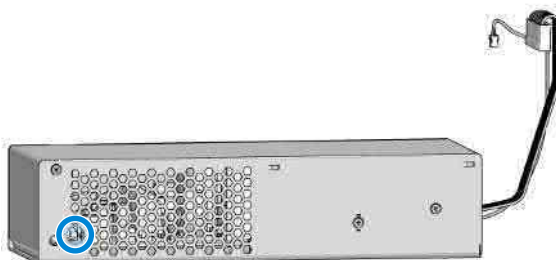


Replace the Power Supply

- 3 Remove the power supply.

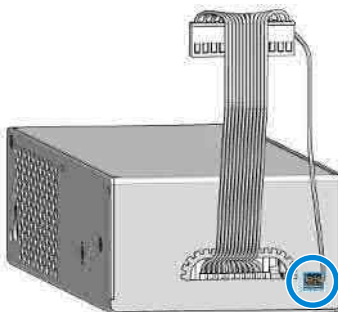


- 4 Check that the Power Switch is in the inner (pressed) position. If not, use a screw driver and press on it.

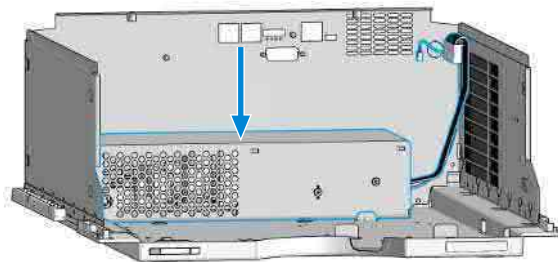
**NOTE**

If the switch is in the outer (released) position the Power Supply is in the OFF-mode and the Power Switch in the front will not work!

- 5 Ensure that the PWS-CONTROL Cable is connected to the Power Supply.



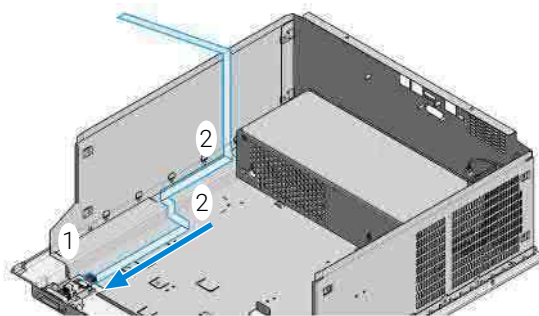
- 6 Install the Power Supply into the instrument housing.



- 7 Fix the power supply to the instrument housing with the grounding screws.



- 8 Plug the new power switch cable into the power switch connector (1) (contacts upward), and fix the cable with the adhesive stripes (2) on the bottom.



- 9 Install the bottom foam.

Install the Middle Layer Foam Part

When

- For re-assembling the module

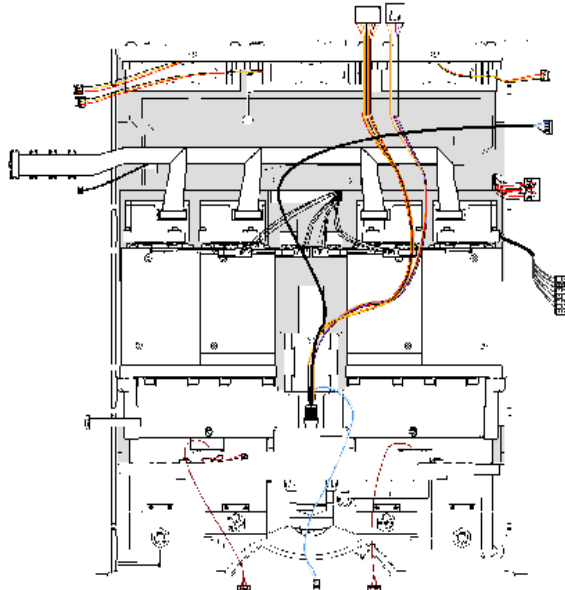
Parts required

Qty.	p/n	Description
1	G7120-68702	Foam Kit
5	1520-0404	Bushing for pump drive, rear

Preparations

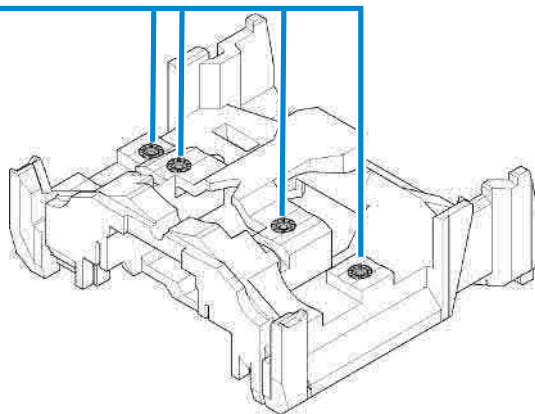
- Install pump drives, valve drive and fans.

- 1 Put all cables to their appropriate positions. Using the view of this figure, bring cables of the left and right fan to the top of the housing, the cables to power control and pump encoder to the left side, cables to the pump head tag readers to the bottom and cables to the main power and pump drives to the right.



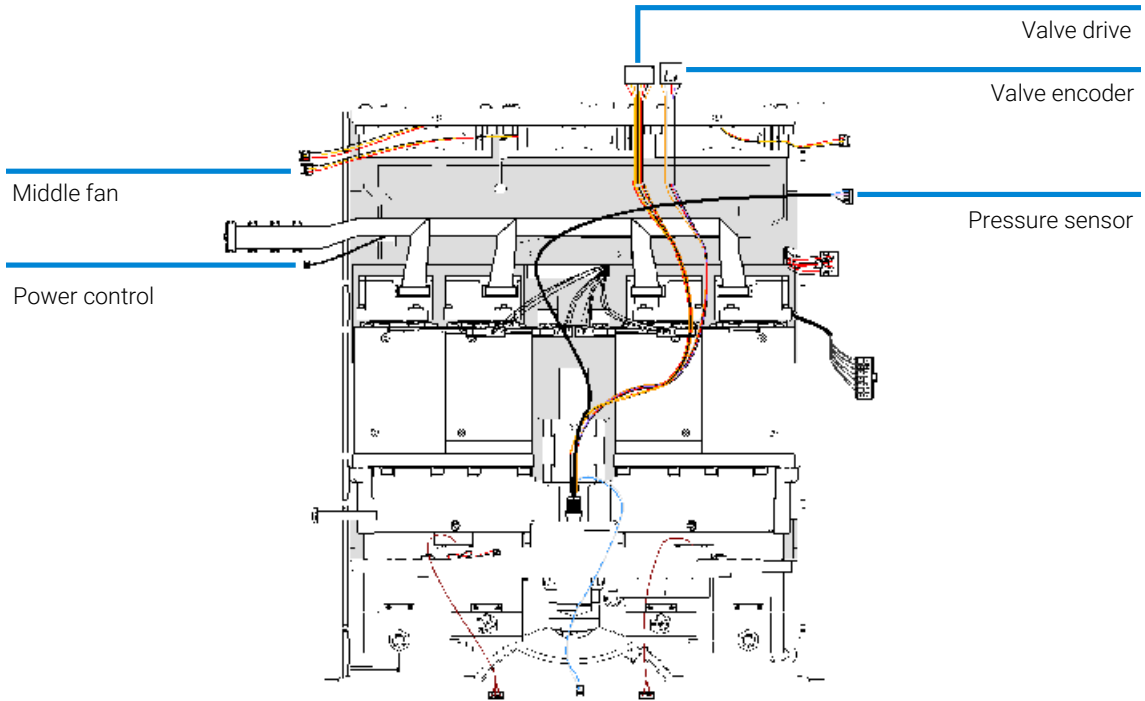
- 2 If appropriate, replace bushings for the pump drive.

Bushings

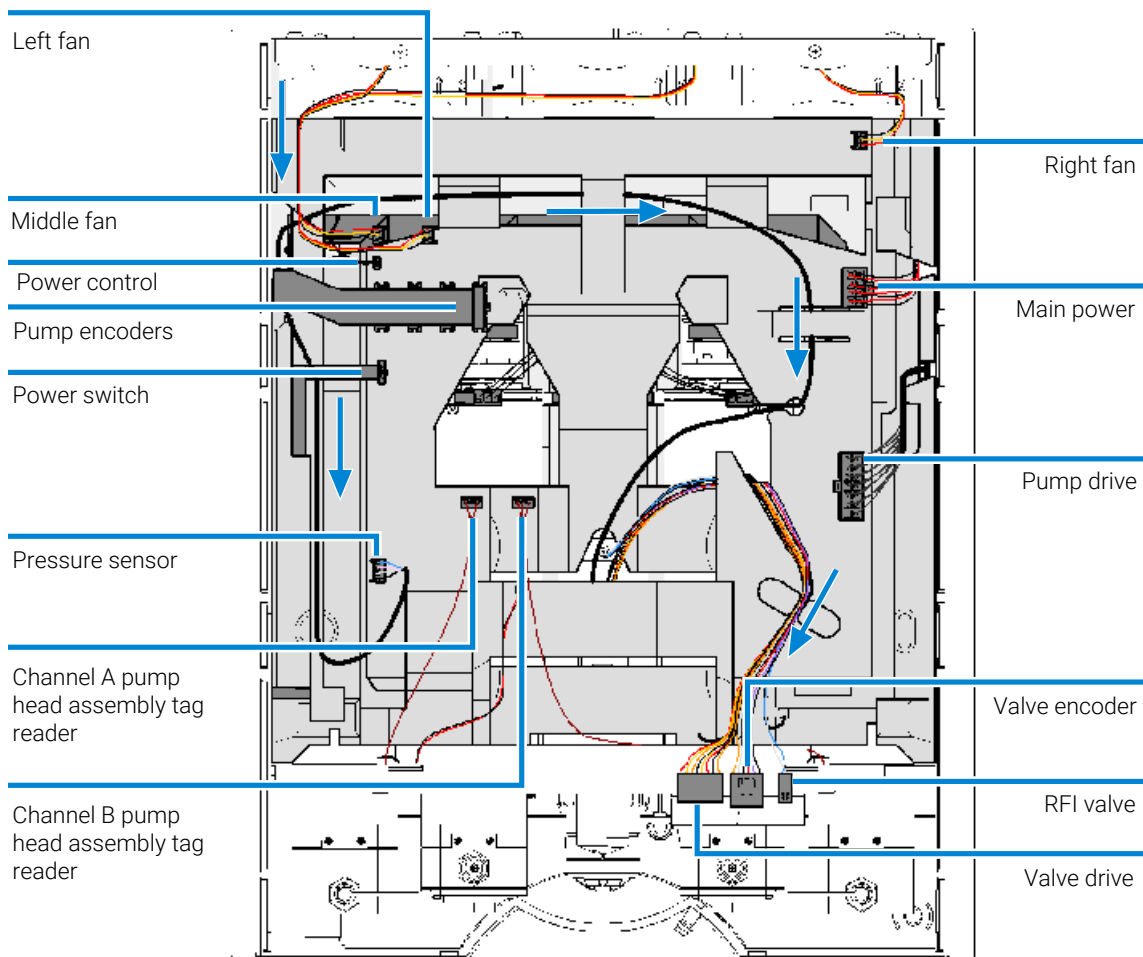


Install the Middle Layer Foam Part

- 3 Route the cables to pressure sensor, power control, valve drive and encoder and middle fan through their openings in the middle layer foam part. Then put the middle layer foam part into the module housing.

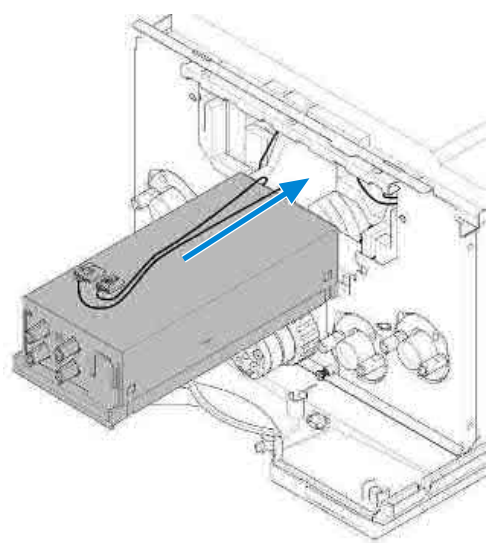


- 4 Route the pressure sensor cable through the foam part as shown in this figure. Put the cables of the fans, power switch, valve drive and encoder, pump drives and main power to their cable channels in the foam part.

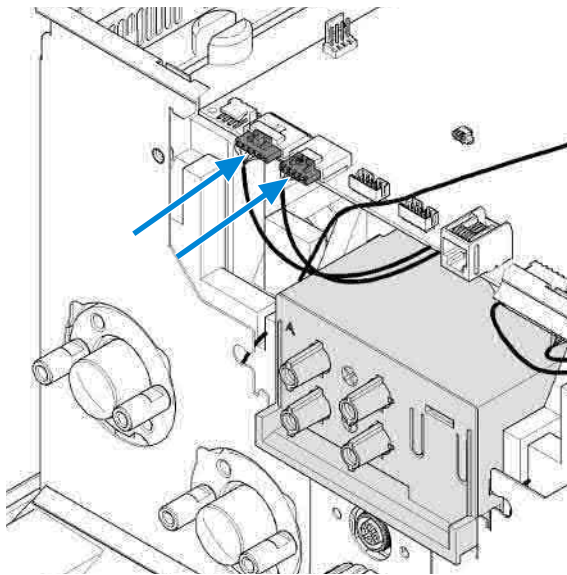


Installing the Degassing Unit

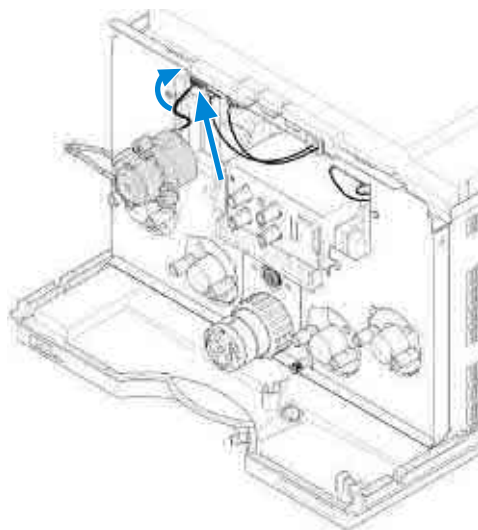
When	If the degassing unit does not perform well or is contaminated.		
Tools required	Qty.	p/n	Description
	1		Pozidrive screwdriver #1
Parts required	Qty.	p/n	Description
	1	G4280-60070	Degassing unit
Preparations	Install the middle layer foam part, see Install the Middle Layer Foam Part on page 343.		
	1	Insert the degassing unit assembly.	



- 2 Justify the degassing unit front to the front of the module housing. Insert connectors as shown.



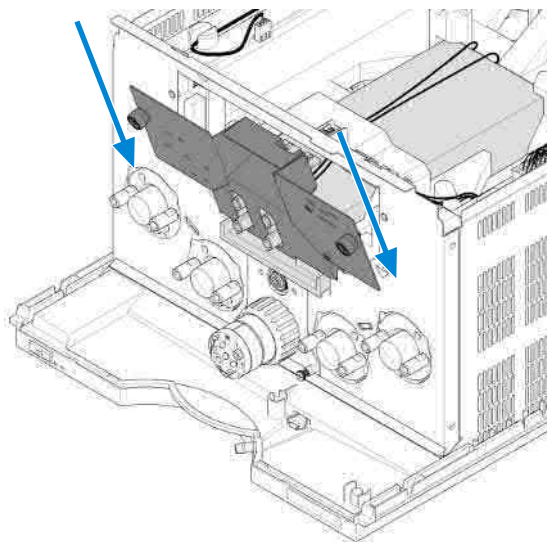
- 3 Insert the connector of the seal wash pump. Hide the black cable behind the panel at the left side.



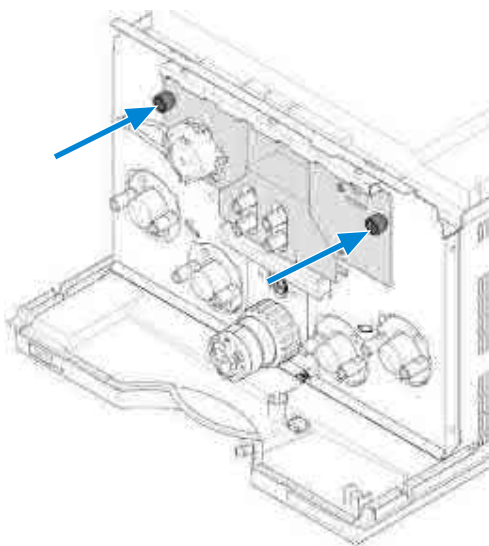
Maintenance

Installing the Degassing Unit

- 4 Insert the front panel at the bottom and then close the front panel.



- 5 Close the two screws of the cover panel.



Install the Main Board

When	If the main board is defect.		
Tools required	Qty.	p/n	Description
	1		Pozidrive screwdriver #2
	1		Socket key 5 mm
Parts required	Qty.	p/n	Description
	1	G7120-65800	1290 Pump Mainboard + FW
	1	G7120-65820	Binpump Addon Board
	1	1251-7788	Hexagonal Nut for remote/RS-232 connector
	1	5067-5406	Screw Tx20, M4 x 8 mm for Power Supply, Main Board and Fusion Board
Preparations	Install the middle layer foam part and related parts, see Install the Middle Layer Foam Part on page 343.		

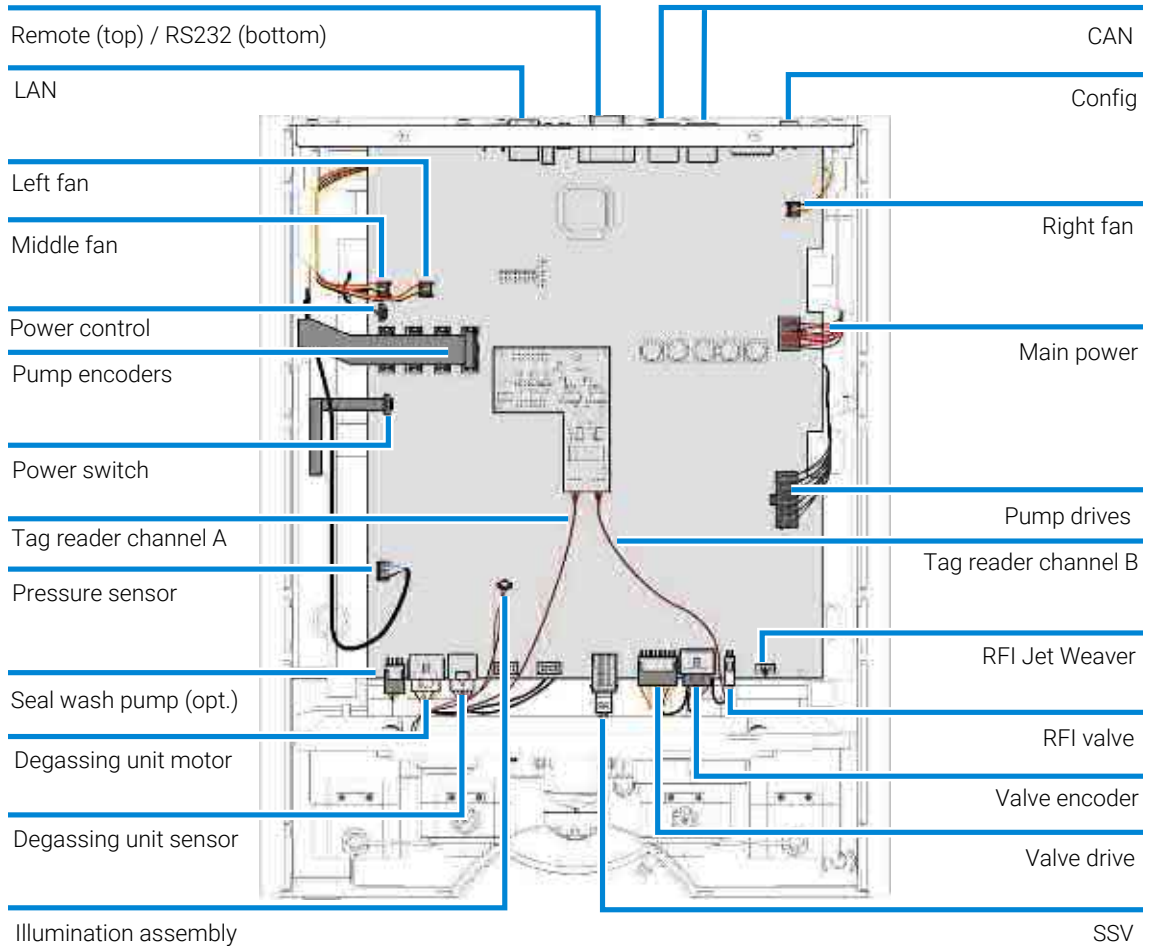
NOTE

The main board does not include the tag reader board, which can be ordered and replaced separately.

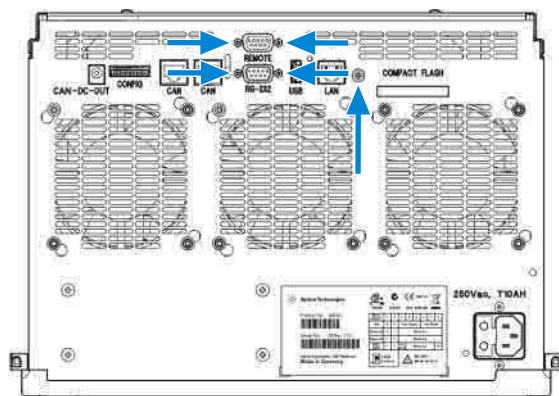
Maintenance

Install the Main Board

- 1 Insert the main board into the middle layer foam part. Connect all cables to their connectors as shown below.



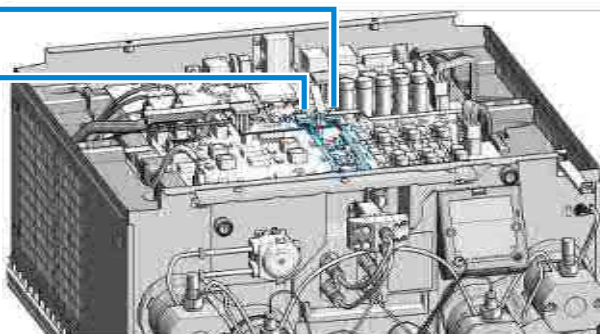
- 2 Install the 5 screws at the rear panel of the pump.



- 3 In case the tag reader board has been removed, it can be connected to the main board.

Tag reader channel B

Tag reader channel A



- 4 Replace the top foam and the top cover.

Changing the type and serial number

Serial number and type change

When the mainboard or the fusion board has to be replaced, the new board does not have a serial number. For modules with multiple usage boards, e.g. for some autosamplers and pumps, the module type has to be set as well. Use the information from the serial number plate of your module.

Keep in mind that

- the changes become active after a power cycle of the module.
- the information from the serial number plate of the module is used.
- the exact type (product number) is used.

CAUTION

Unusable module or mainboard

If the type (product number) and/or serial number are entered incorrectly, the module may become unusable or is not recognized in a system.

The mainboard may become irreversibly unusable.

- Enter the correct type (product number) and/or serial number.
- All letters must be CAPITAL.

For further information proceed to [Recover instructions](#) on page 354.

NOTE

With firmware A.06.02/B.01.02 and above, the entry is checked against the board revision, which inhibits setting wrong types for a board. The caution above for multiple usage boards still applies.

Using the Agilent Lab Advisor

Preparations

- The Agilent Lab Advisor Software must be configured in FSE Mode to have access to the function **Board Check and Change**.
- Close other user interfaces.

- 1 Start the Lab Advisor Software.
- 2 Select **Service & Diagnostics** on the left navigation panel.
- 3 Select **Board Check and Change** in the list on the right panel and click **Run** in the right bottom corner.
- 4 Change the field Type and/or Serial as required (use capital letters only).

NOTE

Some Agilent modules require the correct mainboard version to match the type.

- 5 Press the button **Apply** to complete the action.

A message opens: "The module type was changed to XXXXXX. Perform the following steps now... Close this application. Switch off and on the changed LC module. Update firmware if required."

- 6 Close the Lab Advisor Software.
- 7 Power cycle the module.
- 8 Restart the User Interface.

Recover instructions

The following situations may come up where the instrument is no longer usable due to

- an incorrect type (product number) entry after the replacement of a mainboard of the module.
- load of wrong firmware based on the wrong type.

NOTE

With firmware A.06.02/B.01.02 and above, the entry is checked against the board revision.

The wrong type (product number) could be

- incorrect, but a valid module number
- incorrect and invalid module number (any name)

Based on above, the User Interfaces respond differently.

Table 17: Recover From Wrong Type

User Interface	incorrect but valid type	incorrect but valid type	incorrect and invalid type
Example Conditions	correct type = G1315B entered type = G1314B	correct type = G1315B entered type = G1314B plus wrong firmware from G1314B	correct type = G1315B entered type = G1319B
Agilent Diagnostic Software (preferred tool)	shows the incorrect product number access to the module is possible as described in Recover with Agilent Lab Advisor (Type Only) on page 355	shows the incorrect product number access to the module is possible as described in Recover with Agilent Lab Advisor (Type Only) on page 355 If wrong firmware has been loaded in addition, only the Agilent Lab Advisor Software can revert to correct product number as described in Recover with Agilent Lab Advisor (Type & Firmware) on page 356	shows the incorrect product number access to the module is possible as described in Recover with Agilent Lab Advisor (Type Only) on page 355

Recover with Agilent Lab Advisor (Type Only)

Preparations

- The Lab Advisor Software is used in FSE mode.
 - If no LAN connection is possible use RS-232.
 - The example uses G1315B as correct type.
- 1 Open a connection to the module (or system).
The module will be listed with the wrong product number (type).
 - 2 Select **Service & Diagnostics** on the left navigation panel.
 - 3 Select the module of interest in the middle panel.
 - 4 Select **Board Check and Change** in the right window and press **Run** in the right bottom corner.
 - 5 In the type field enter G1315B and press **Apply**.
 - 6 Close the Lab Advisor software.
 - 7 Power cycle the module, restart Lab Advisor and reconnect to the LC stack.
Verify that type and serial number have been updated correctly.

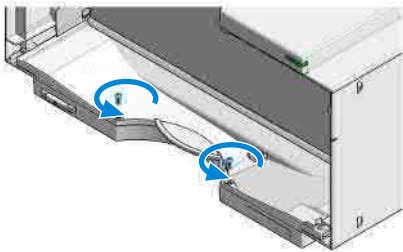
Recover with Agilent Lab Advisor (Type & Firmware)

Preparations

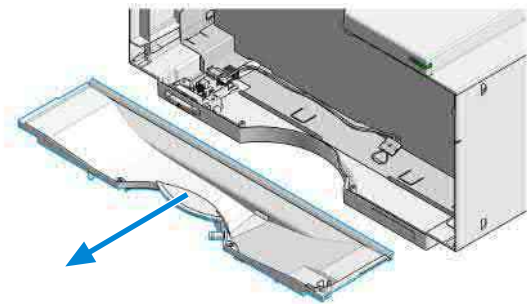
- Agilent Lab Advisor Software in FSE mode.
 - If no LAN connection is possible use RS-232 or USB.
 - The example uses G1315B as correct type.
 - The module must be configured to "*Stay in Resident Mode*" (module boots in resident mode - flashing status LED).
- 1 To set up the module in Lab Advisor, connect the module (or the system) in Lab Advisor.
 - 2 Select **Instrument Control** on the left panel.
 - 3 Open the **Controls** menu of the respective module.
 - 4 Expand the **Conversions** sections of the menu.
 - 5 Click **Transfer to Resident FW**.
 - 6 Open a connection to the module (or via system).
 - 7 Select **Service & Diagnostics** on the left navigation panel.
 - 8 Select the module of interest in the middle panel.
 - 9 Select **Board Check and Change** and press **Run** in the right bottom corner.
 - 10 In the type field enter G1315B and press **Apply**.
 - 11 Close the Lab Advisor Software.
 - 12 Switch off and on the changed LC module.
 - 13 Open Lab Advisor and connect to the module (or the system)
 - 14 Set module's configuration back to Main Mode using Lab Advisor (**Instrument Control > Controls > Conversions**).
 - 15 Update firmware if required.

Replace the Leak Panel

When	• If the leak panel, main power switch or leak sensor are damaged		
Tools required	Qty.	p/n	Description
	1		Flat head screwdriver
	1	5023-2501	Screwdriver Torx-T10
Parts required	Qty.	p/n	Description
	1	5043-1053	Leak Plane
	1	0515-2529	Screw Tapping PAN-HD-TORX T10 3x8 ST-ZN
1 Unscrew the Leak Panel screws.			

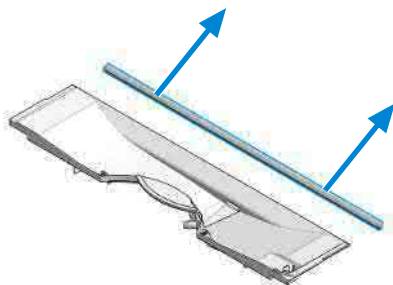


2 Remove the leak panel.



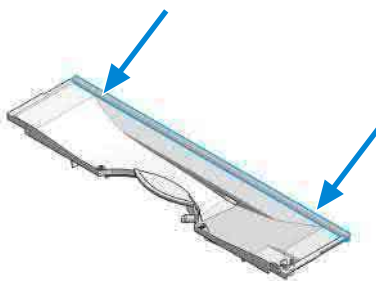
Maintenance**Replace the Leak Panel**

- 3 Remove the sealing lip.



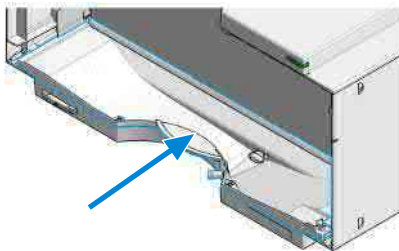
- 4 Remove or replace the leak sensor as described in [Replace the Leak Sensor](#) on page 361.

- 5 Install the sealing lip.

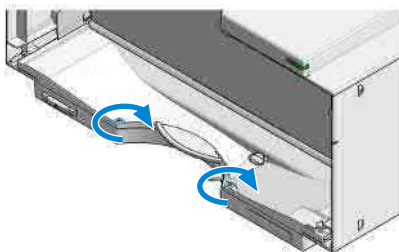


Maintenance**Replace the Leak Panel**

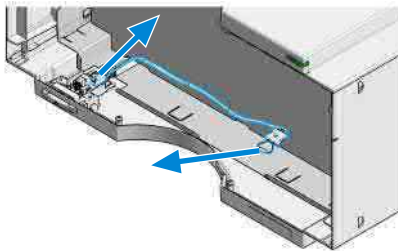
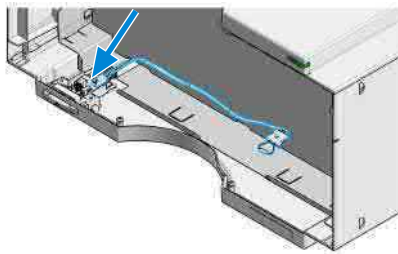
- 6 Insert the new leak panel and push it to the bottom of the module bottom panel. Make sure to keep the sealing lip in the correct position.



- 7 Tighten the Leak Panel screws.



Replace the Leak Sensor

Parts required	Qty.	p/n	Description
	1	5061-3356	Leak Sensor Assembly
Preparations	- Remove the leak panel, see Replace the Leak Panel on page 358. 1 Disconnect the leak sensor cable from the power switch connector and remove the leak sensor.		
			
2 Replace the leak sensor. 3 Route the leak sensor cable to the left and reconnect it to the power switch.			
			
4 Reinstall the leak panel, see Replace the Leak Panel on page 358.			

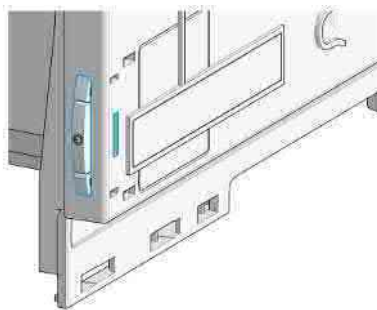
Replace the Main Power Switch

Parts required	Qty.	p/n	Description
	1	5067-5712	Infinity II & III Power Switch Assembly

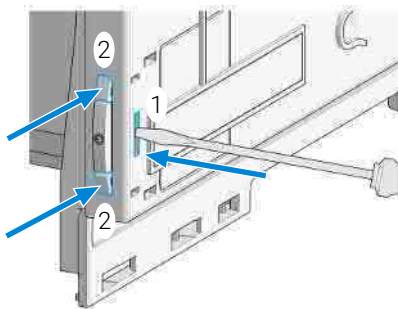
Preparations

- Remove the doors.
- Remove the cover.

- 1 Place the module on its left side and locate the Power Switch.



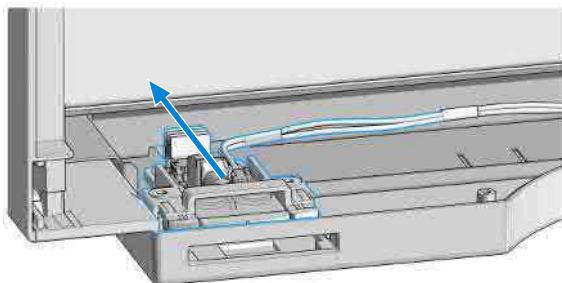
- 2 While pressing with a flat screw driver into the slit on the bottom [1] push the levers [2] into the panel.



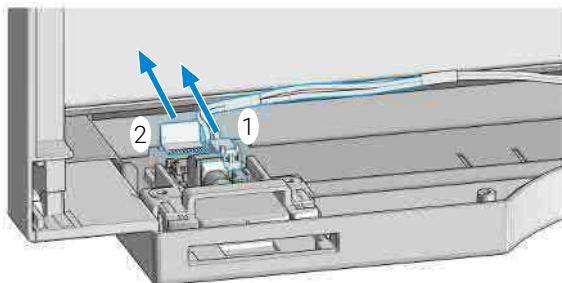
- 3 Place the module in its normal position on the bench.
- 4 Remove the Leak Panel, see [Replace the Leak Panel](#) on page 358.

Maintenance**Replace the Main Power Switch**

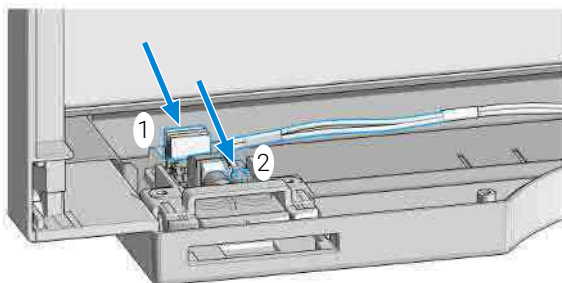
- 5 Slide out the Power Switch completely.



- 6 Disconnect the Leak Sensor Cable [1] and the Power Switch Cable [2] (just pull the flat cable out of the connector).

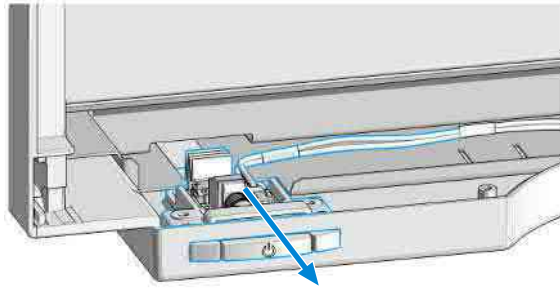


- 7 Reconnect the Power Switch cable [1] and the Leak Sensor cable [2] to the new Power Switch.



Maintenance**Replace the Main Power Switch**

- 8 Slide the power switch into its final position (until it clicks).



- 9 Install the leak panel, see [Replace the Leak Panel](#) on page 358.
- 10 Install the covers, see [Install the Top Cover and Foam](#) on page 366.
- 11 Install the doors Remove and Install Doors.

Assemble the Main Cover

When	• If cover is broken	
Parts required	Qty. p/n	Description
	1 G7120-68713	Infinity II & III Cabinet Kit 200
Preparations	• Take care for correct orientation of parts before inserting.	

CAUTION

Wrong assembled

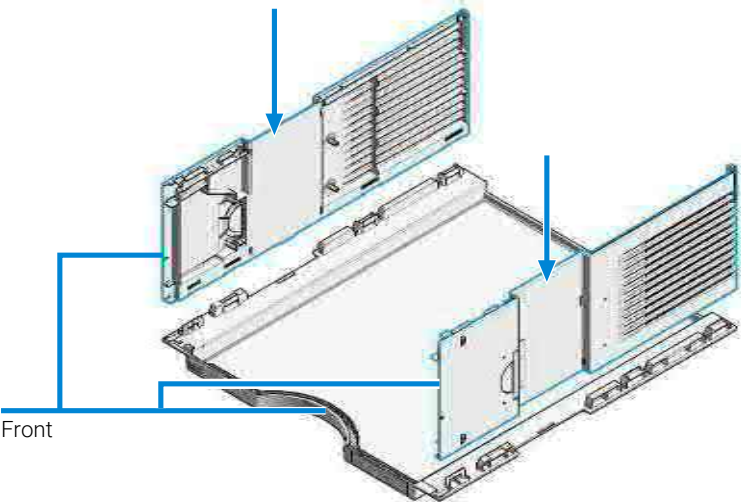
In case you insert the left or right side in the opposite position, you may not be able to remove the side from the top part.

— Take care not to mix up left and right side.

NOTE

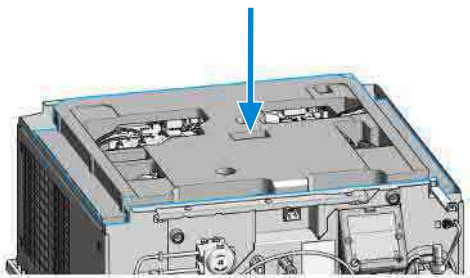
The plastics kit contains all parts, but it is not assembled.

- 1 Place the top part on the bench and insert the left and right side into the top part.

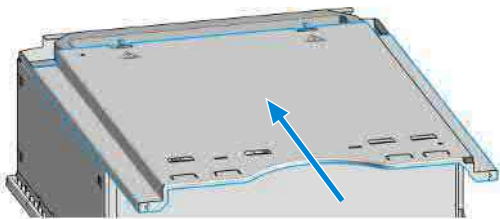


Install the Top Cover and Foam

When	• After all repairs have been completed.		
Tools required	Qty.	p/n	Description
	1		Pozidrive screwdriver #1
Parts required	Qty.	p/n	Description
	1	G7120-68702	Foam Kit
1 Install the top foam.			

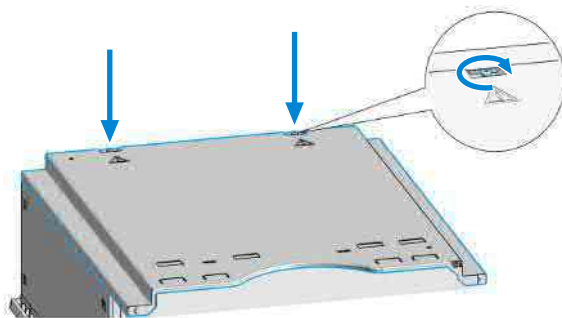


2 Install the top plate and slide it towards the rear.

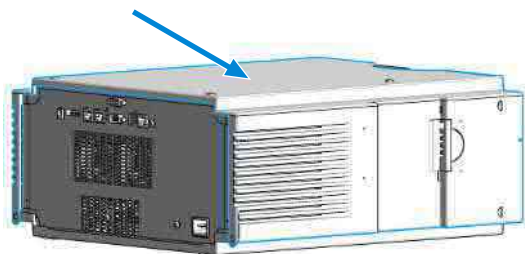


Maintenance**Install the Top Cover and Foam**

- 3 Fix the screws at the rear end of the top plate.



- 4 Replace the cover.



9

Parts and Materials for Maintenance

This chapter provides information on parts for maintenance and repair.

Overview of Main Assemblies (G7120A) 369

Overview of Main Assemblies (G7132A) 371

Flow Connections (G7120A) 373

Flow Connections (G7132A) 375

Pump Heads (G7120A) 377

Pump Head Assembly Parts 377

Primary Pump Head Parts 379

Secondary Pump Head Parts 380

Pump Heads (G7132A) 381

Pump Head Assembly Parts 381

Primary Pump Head Parts 383

Secondary Pump Head Parts 384

Purge Valve (G7120A) 385

Purge Valve (G7132A) 386

Cover Parts 387

Cables 388

Fuses 389

Accessory Kit (G7120A) 390

Accessory Kit (G7132A) 391

HPLC System Tool Kit 392

Power, Status LED and Illumination LED 393

Leak Parts 394

Overview of Main Assemblies (G7120A)

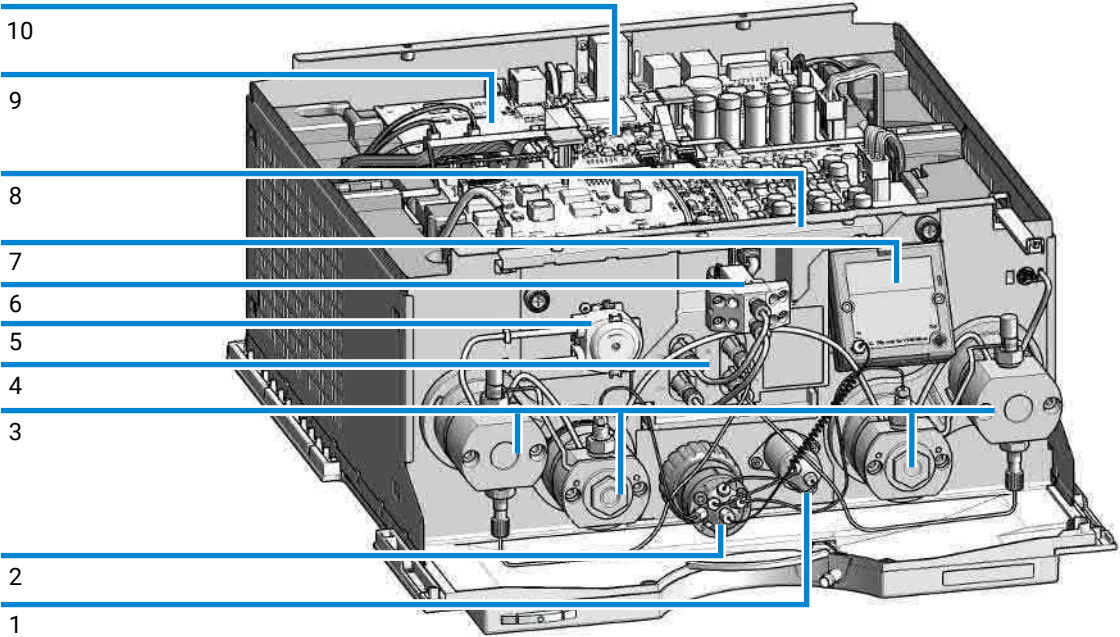


Figure 32: Overview of main assemblies

#	p/n	Description
1	5067-6791	Pressure sensor 1300 bar
2	5067-4236	Purge valve head
3	n.n.	Pump Head Assemblies
4	G4280-60070	Degassing unit
5	5065-4445	Peristaltic pump cartridge
6	G7120-60029	SSV Valve Assembly
7	G7120-68135	Jet Weaver 35 µL/100 µL
7	G7120-68380	Jet Weaver 380 µL
8	G7120-60042	Illumination assembly

Parts and Materials for Maintenance
Overview of Main Assemblies (G7120A)

#	p/n	Description
9	G7120-65800	1290 Pump Mainboard + FW
10	G7120-65820	Binpump Addon Board
	G4220-60250	Drive Unit Channel A Pendulum (for Long Life pump heads; not shown), OR
	G4220-60100	Pump Drive, Channel A (for Classic and Easy Maintenance pump heads; not shown), OR
	G4220-60260	Drive Unit Channel B Pendulum (for Long Life pump heads; not shown), OR
	G4220-60110	Pump Drive, Channel B (for Classic and Easy Maintenance pump heads; not shown)
	5067-4106	Valve actuator (not shown)
	5067-4624	Fan 80 mm x 80 mm (not shown)

Overview of Main Assemblies (G7132A)

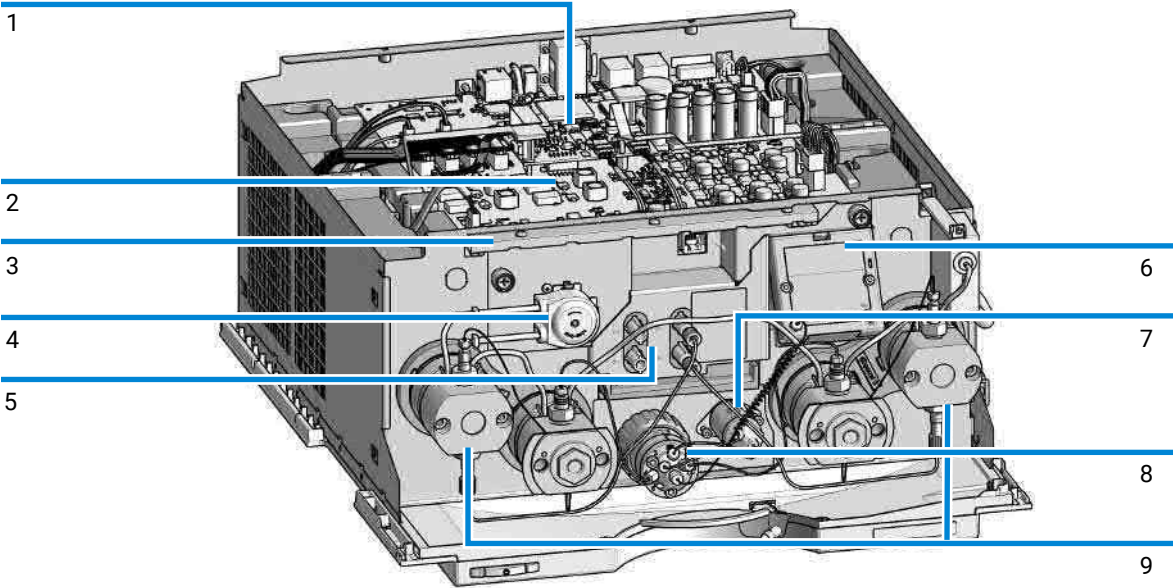


Figure 33: Overview of main assemblies (G7132A)

#	p/n	Description
1	G7120-65820	Binpump Addon Board
2	G7120-65800	1290 Pump Mainboard + FW
3	G7120-60042	Illumination assembly
	G7120-60029	SSV Valve Assembly (not shown)
4	5065-4445	Peristaltic pump cartridge
5	G4280-60070	Degassing unit
6	G7132-68135	Jet Weaver 35 µL/100 µL biocompatible
6	G7132-68380	Jet Weaver 380 µL biocompatible (optional)

Parts and Materials for Maintenance
Overview of Main Assemblies (G7132A)

#	p/n	Description
7	5067-7010	Pressure sensor biocompatible 1300 bar
8	5067-6736	Biocompatible purge valve head
9	n.n.	Pump Head Assemblies
	G4220-60250	Drive Unit Channel A Pendulum (for Long Life pump heads; not shown), OR
	G4220-60260	Drive Unit Channel B Pendulum (for Long Life pump heads; not shown)
	5067-4106	Valve actuator (not shown)
	5067-4624	Fan 80 mm x 80 mm (not shown)

Flow Connections (G7120A)

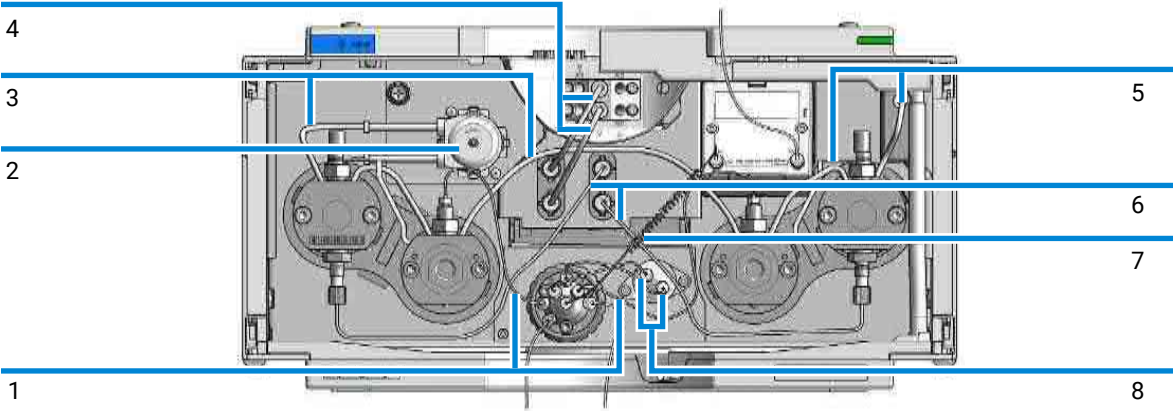


Figure 34: Flow connections of the High-Speed Pump (G7120A)

#	Qty.	p/n	Description
1	2	5067-4655	Capillary ST 0.25 mm x 250 mm purge valve to pump head assemblies channel A and B
2	1	5065-4445	Peristaltic pump cartridge
3, 5	1	5065-9978	Silicone tubing, 1 mm i.d., 3 mm o.d., 5 m, re-order number
4	2	G4220-60035	Tubing kit 140 mm, 2/pk SSV to shutoff valve or degassing unit
6	1	5067-4661	Tubing kit 270 mm, 2/pk
7	1	G4220-87000	Capillary ST 0.17 mm x 300 mm Valve to Jet Weaver
8	2	01090-87308	Capillary ST 0.25 mm x 130 mm purge valve to pressure sensor
	1	G7120-40004	Valve Holder Left (not shown)
	4	5067-4124	Shutoff valve (not shown)
	4	G7120-60007	Bottle Head Assembly (not shown)

Parts and Materials for Maintenance**Flow Connections (G7120A)**

#	Qty.	p/n	Description
	1	G7120-68070	Ultra Clean Tubing Kit (includes bottle head assemblies and tubing connections within the pump)
	2	G4220-60070	Tubing Kit 140 mm - Ultra Clean Tubing (tubes from SSV to shutoff valve or degassing unit to MCGV)
	4	G7120-60017	Bottle Head Assembly Ultra Clean Tubing (bottle heads and tubing to shutoff panel / degasser)
	1	5067-6871	Solvent Cabinet Kit (not shown)

Flow Connections (G7132A)

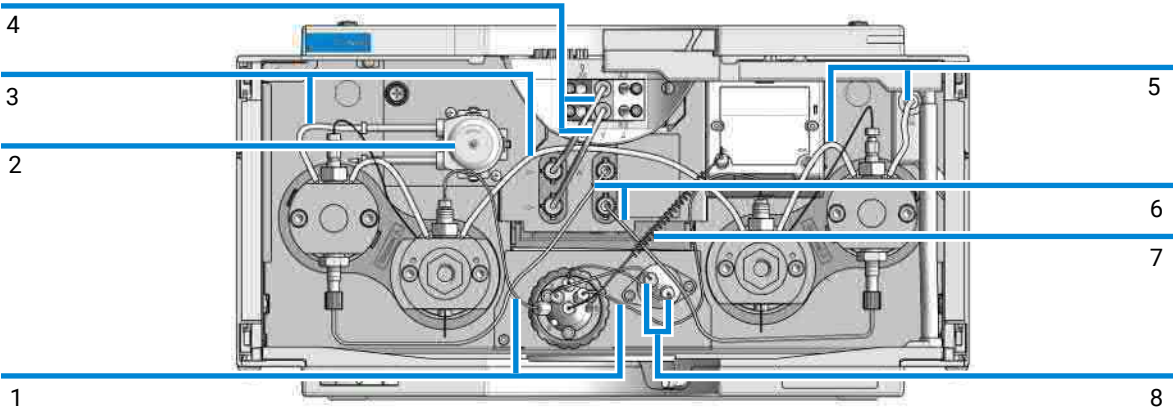


Figure 35: Flow connections of the High-Speed Pump (G7132A)

#	Qty.	p/n	Description
1	2	5500-1420	Biocompatible capillary MP35N 0.25 mm x 250 mm purge valve to pump head assemblies channel A and B
2	1	5065-4445	Peristaltic pump cartridge
3, 5	1	5065-9978	Silicone tubing, 1 mm i.d., 3 mm o.d., 5 m, re-order number
4	2	G4220-60035	Tubing kit 140 mm, 2/pk SSV to shutoff valve or degassing unit
6	1	5067-4661	Tubing kit 270 mm, 2/pk
7	1	G7132-60002	Biocompatible capillary MP35N 0.17 m x 300 mm Valve to Jet Weaver
8	2	5500-1421	Biocompatible capillary MP35N 0.25 mm x 130 mm purge valve to pressure sensor
	1	G7120-40004	Valve Holder Left (not shown)
	4	5067-4124	Shutoff valve (not shown)
	4	G7120-60007	Bottle Head Assembly (not shown)

Parts and Materials for Maintenance**Flow Connections (G7132A)**

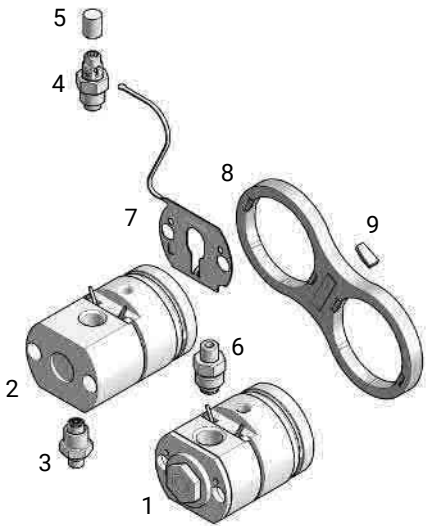
#	Qty.	p/n	Description
	1	G7120-68070	Ultra Clean Tubing Kit (includes bottle head assemblies and tubing connections within the pump)
	2	G4220-60070	Tubing Kit 140 mm - Ultra Clean Tubing (tubes from SSV to shutoff valve or degassing unit to MCGV)
	4	G7120-60017	Bottle Head Assembly Ultra Clean Tubing (bottle heads and tubing to shutoff panel / degasser)
	1	5067-6871	Solvent Cabinet Kit (not shown)

Pump Heads (G7120A)

The following pages contain parts information for LongLife Pump Heads.

For parts information on other pump head types, please refer to *Agilent 1290 Infinity II Easy Maintenance Pump Head Technical Note (1290IF-IF2_EM-PumpHead_TN.pdf, SD-29000158)* and to *Agilent 1290 Infinity Pump Head Maintenance Technical Note (1290IF_PumpHeadMaintenance_TN.pdf, SD-29000403)*.

Pump Head Assembly Parts

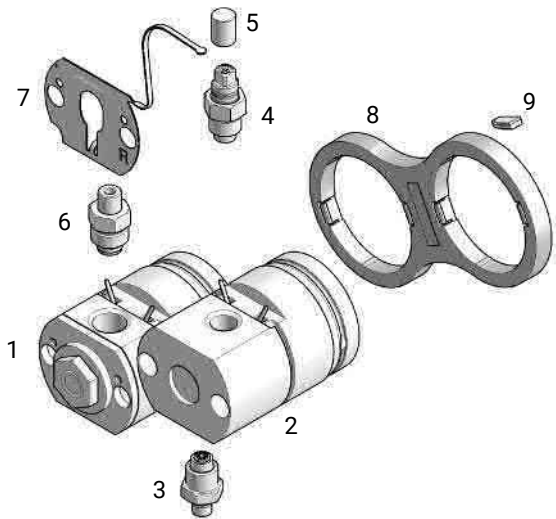


G4220-60350 (Long Life Pump Head Channel A)

#	p/n	Description
1	G4220-60660	Secondary Pump Head Assembly Pendulum
2	G4220-60661	Primary Pump Head Assembly Pendulum
3	G4220-60022	Inlet valve (primary pump head)

Parts and Materials for Maintenance
Pump Heads (G7120A)

#	p/n	Description
4	G4220-60028	Outlet valve (primary pump head)
5	5042-9966	Cap Outlet Valve
6	G4280-60026	High Pressure Filter Assembly (secondary pump head)
7	G4220-81013	Heat Exchanger Channel A
8	G4220-40001	Link Plate
9	0960-2971	RF Transponder



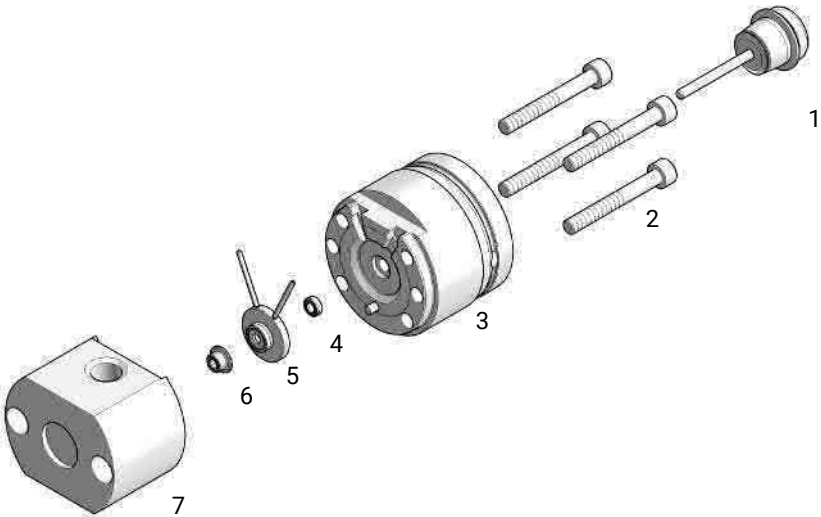
G4220-60360 (Long Life Pump Head Channel B)

#	p/n	Description
1	G4220-60660	Secondary Pump Head Assembly Pendulum
2	G4220-60661	Primary Pump Head Assembly Pendulum
3	G4220-60022	Inlet valve (primary pump head)
4	G4220-60028	Outlet valve (primary pump head)
5	5042-9966	Cap Outlet Valve
6	G4280-60026	High Pressure Filter Assembly (secondary pump head)

Parts and Materials for Maintenance
Pump Heads (G7120A)

#	p/n	Description
7	G4220-81012	Heat Exchanger Channel B
8	G4220-40001	Link Plate
9	0960-2971	RF Transponder

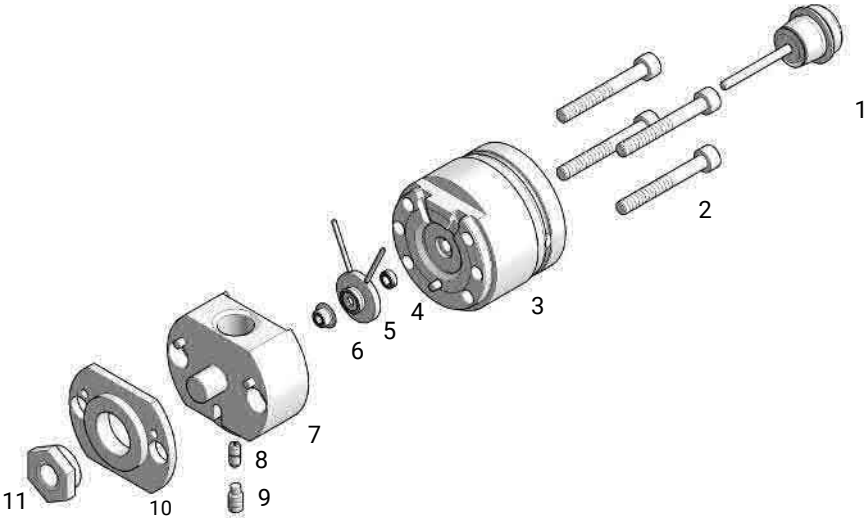
Primary Pump Head Parts



G4220-60661 (Primary Pump Head Assembly Pendulum)

#	p/n	Description
1	5067-5975	Plunger Assy ZrO2 LL
2	5810-0009	Screw M5x40 A4-80 Lubric Silver
3	G4220-60046	Preload-Support Assembly LL
4	0905-1175	Wash seal (PTFE)
5	G4220-60616	Seal Holder Integrated Assembly EM/LL
6	0905-1719	Metering Seal, 100 µL
7	G4220-60533	Body Head Primary EM/LL

Secondary Pump Head Parts

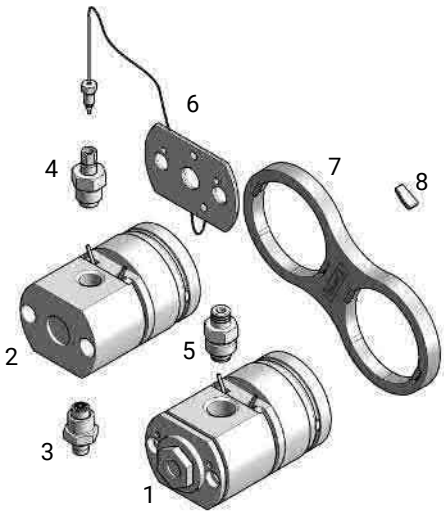


G4220-60660 (Secondary Pump Head Assembly Pendulum)

#	p/n	Description
1	5067-5975	Plunger Assy ZrO2 LL
2	5810-0009	Screw M5x40 A4-80 Lubric Silver
3	G4220-60046	Preload-Support Assembly LL
4	0905-1175	Wash seal (PTFE)
5	G4220-60616	Seal Holder Integrated Assembly EM/LL
6	0905-1719	Metering Seal, 100 µL
7	G4220-25513	Body Head Secondary EM/LL
8	G4220-20001	Spacer Fitting
9	5023-3119	Screw M5x10 Planar Front
10	G4220-20000	LID
11	G4220-20003	Pump Head Screw

Pump Heads (G7132A)

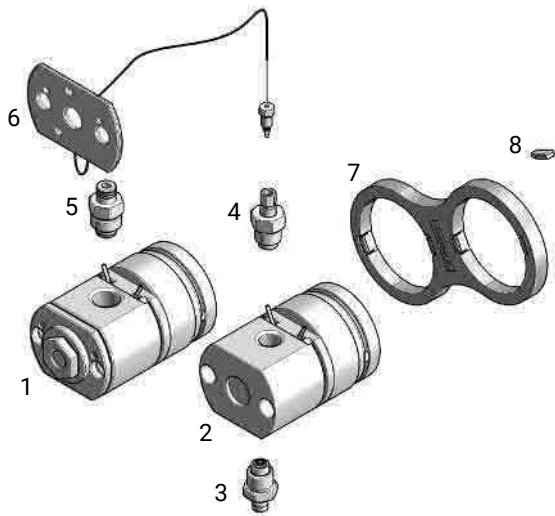
Pump Head Assembly Parts



Biocompatible Pump Head Channel A (G7132-60350)

#	p/n	Description
1	G7132-60640	Secondary Pump Head Assembly biocompatible
2	G7131-60641	Primary Pump Head Assembly biocompatible
3	G7131-60021	Inlet Valve biocompatible (primary pump head)
4	G7131-60028	Outlet Valve biocompatible (primary pump head)
5	G7132-60026	High-Pressure Filter Assembly biocompatible (secondary pump head)
6	G7131-60005	Heat Exchanger for biocompatible Pump
7	G4220-40001	Link Plate
8	0960-2971	RF Transponder

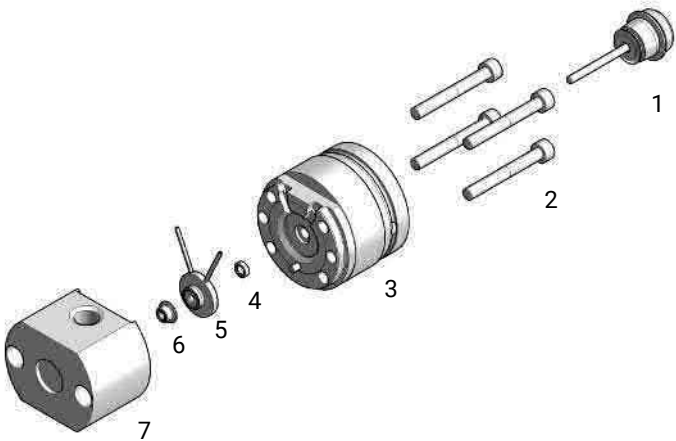
Parts and Materials for Maintenance
Pump Heads (G7132A)



Biocompatible Pump Head Channel B (G7132-60360)

#	p/n	Description
1	G7132-60640	Secondary Pump Head Assembly biocompatible
2	G7131-60641	Primary Pump Head Assembly biocompatible
3	G7131-60021	Inlet Valve biocompatible (primary pump head)
4	G7131-60028	Outlet Valve biocompatible (primary pump head)
5	G7132-60026	High-Pressure Filter Assembly biocompatible (secondary pump head)
6	G7131-60005	Heat Exchanger for biocompatible Pump
7	G4220-40001	Link Plate
8	0960-2971	RF Transponder

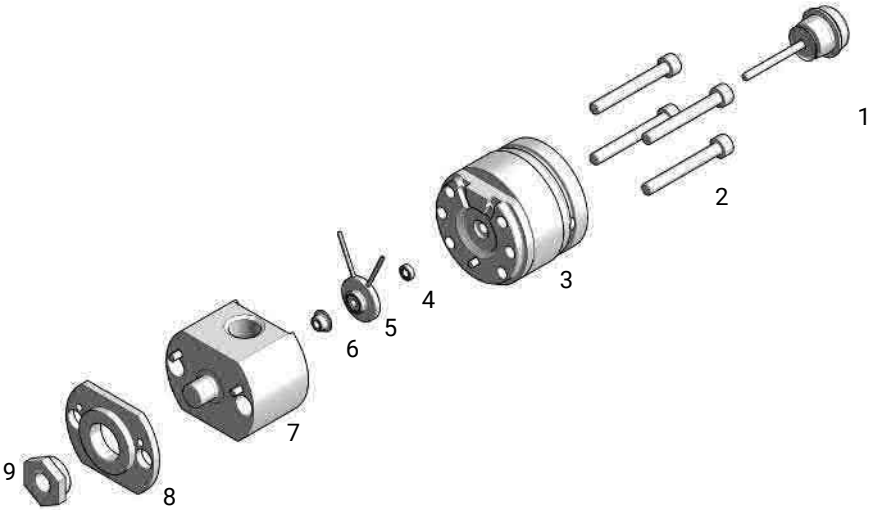
Primary Pump Head Parts



G7131-60641 (Primary Pump Head Assembly biocompatible)

#	p/n	Description
1	5067-5975	Plunger Assy ZrO2 LL
2	5810-0009	Screw M5x40 A4-80 Lubric Silver
3	G4220-60046	Preload-Support Assembly LL
4	0905-1731	Bio-Inert Wash Seal
5	G7131-60616	Seal Holder Integrated Assembly biocompatible
6	G7131-20009	Metering Seal PTFE (Bio), 100 µL
7	G7131-60533	Body Head Primary biocompatible

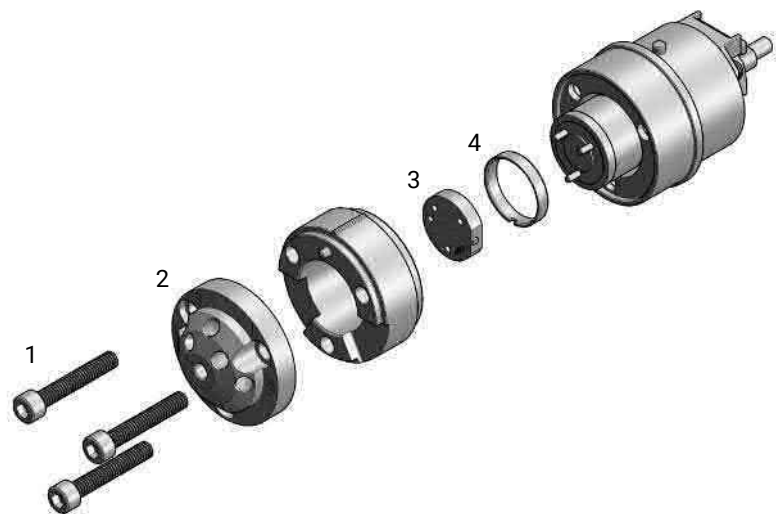
Secondary Pump Head Parts



G7132-60640 (Secondary Pump Head Assembly biocompatible)

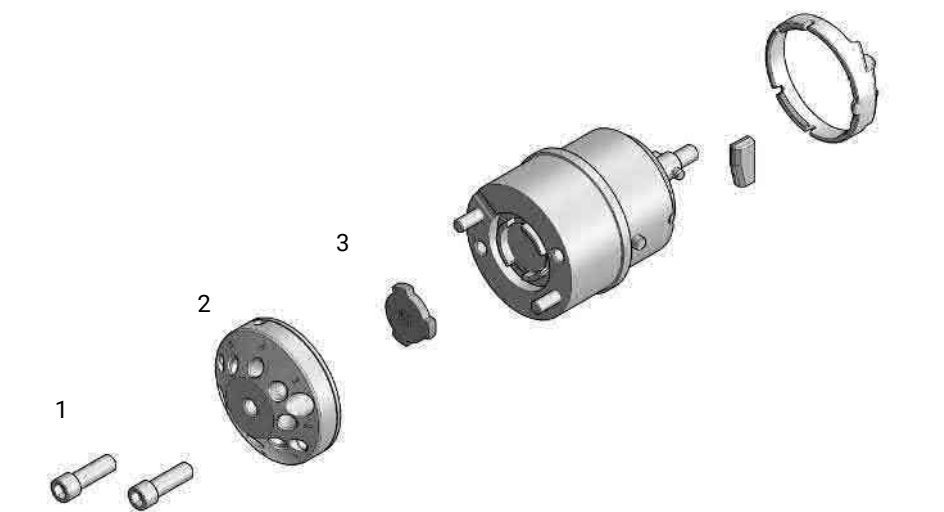
#	p/n	Description
1	5067-5975	Plunger Assy ZrO2 LL
2	5810-0009	Screw M5x40 A4-80 Lubric Silver
3	G4220-60046	Preload-Support Assembly LL
4	0905-1731	Bio-Inert Wash Seal
5	G7131-60616	Seal Holder Integrated Assembly biocompatible
6	G7131-20009	Metering Seal PTFE (Bio), 100 µL
7	G7132-60000	Body Head Secondary biocompatible
8	G4220-20000	LID
9	G4220-20003	Pump Head Screw

Purge Valve (G7120A)



#	p/n	Description
	5067-4236	Purge valve head
1	1535-4857	Stator screws, 10/pk
2	5068-0004	Purge Valve Stator
3	5068-0201	Purge Valve Rotor Seal, PEEK, 1300 bar
4	1535-4045	Bearing ring

Purge Valve (G7132A)



#	p/n	Description
	5067-6736	Biocompatible purge valve head
1	5428-0006	Stator screws biocompatible
2	5068-0376	Purge Valve Stator Bio-Compatible
3	5068-0377	Purge Valve Rotor Seal, MP35N, 1300 bar biocompatible

Cover Parts

p/n	Description
G7120-68713	Infinity II & III Cabinet Kit 200 (including top, bottom, and side + 1260 and 1290 Name Plates)
5043-0856	Leak Adapter (not shown)
5360-0019	Door 200mm left Infinity III
5360-0020	Door 200mm right Infinity III

Cables

p/n	Description
G4220-81603	Pressure sensor cable
G7120-81605	Power Control Cable
G7120-81602	Encoder Cable Harness
G7120-81601	BLDC Motor Cable Harness
5067-5904	Cable, Power Switch to Add-on Board

Fuses

Qty.	p/n	Description
2	2110-1004	Fuse 10 A, 250 V (external)
4	2110-1018	Fuse 6.3 A t (main board)
1	2110-1417	Fuse 3.15 A250 V (main board)

Accessory Kit (G7120A)

G7120-68705 (Accessory kit) contains the following parts:

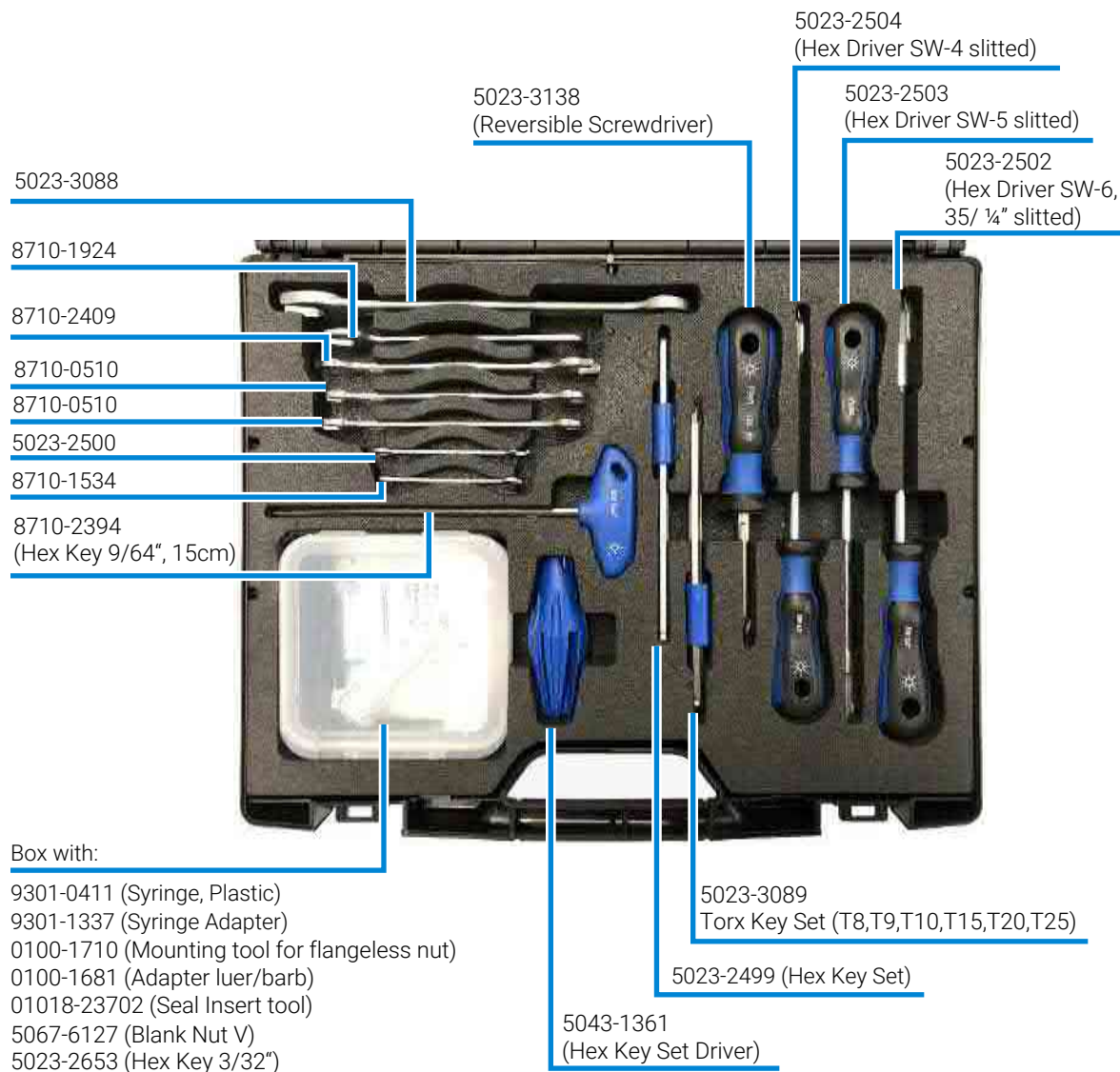
p/n	Description
G4220-67000	Waste Tubing with Fitting
5043-1013	Tubing Clip IF-II
5067-4124	Shutoff valve
5500-1246	Capillary ST 0.17 mm x 500 mm SI/SI
5181-1519	CAN cable, Agilent module to module, 1 m
5500-1155	Tube Connector, 90 degree, ID 6.4
9301-1337	Syringe adapter
9301-6476	Syringe with luerlock 5 mL Polypropylene
G4220-60035	Tubing kit 140 mm, 2/pk
5063-6527	Tubing, Silicon Rubber, 1.2 m, ID/OD 6 mm/9 mm
5500-1156	T-Tube Connector ID6.4
5500-1169	Tubing connector, Y-shaped, ID 6.4 mm
5500-1217	Capillary, ST, 0.17 mm x 900 mm SI/SX
G7120-60005	Valve Holder left assembly INF II
01200-90091	1290 Infinity Pump Quick Reference Sheet
5067-6197	Seal Handling Device
5043-1400	Pump Head Holder

Accessory Kit (G7132A)

G7132-68705 (Accessory kit biocompatible) contains the following parts:

p/n	Description
G4220-67000	Waste Tubing with Fitting
5043-1013	Tubing Clip IF-II
5067-4124	Shutoff valve
5500-1419	Capillary MP35N 0.17 mm x 500 mm, SI/SI
5181-1519	CAN cable, Agilent module to module, 1 m
5500-1155	Tube Connector, 90 degree, ID 6.4
9301-1337	Syringe adapter
9301-6476	Syringe with luerlock 5 mL Polypropylene
G4220-60035	Tubing kit 140 mm, 2/pk
5063-6527	Tubing, Silicon Rubber, 1.2 m, ID/OD 6 mm/9 mm
5500-1156	T-Tube Connector ID6.4
5500-1169	Tubing connector, Y-shaped, ID 6.4 mm
5500-1282	Biocompatible Capillary, MP35N, 0.17 mm x 900 mm SI/SX
G7120-60005	Valve Holder left assembly INF II
01200-90091	1290 Infinity Pump Quick Reference Sheet
5067-6197	Seal Handling Device
G7132-42000	Bio Pump Head Holder

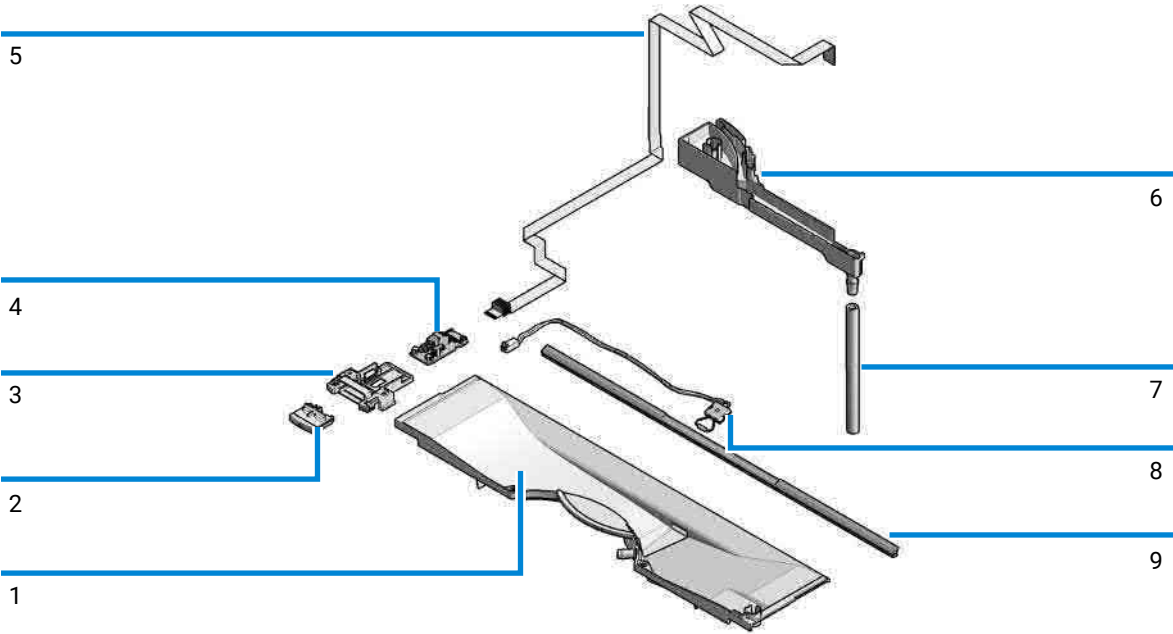
HPLC System Tool Kit



Power, Status LED and Illumination LED

p/n	Description
5067-5892	Status-LED Assembly 700
5067-5904	Cable, Power Switch to Add-on Board

Leak Parts



#	p/n	Description
1	5043-1053	Leak Plane
2, 3, 4	5067-5712	Infinity II & III Power Switch Assembly
5	5067-5904	Cable, Power Switch to Add-on Board
6, 7	5043-0856	Leak Adapter
8	5061-3356	Leak Sensor Assembly
9	5043-1054	Leak Seal
	5067-5892	Status-LED Assembly 700

10

Identifying Cables

This chapter provides information on cables used with the modules.

Cable Overview 396

Analog Cables 398

Remote Cables 400

BCD Cables 404

CAN/LAN Cables 406

RS-232 Cables 407

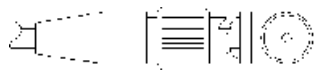
USB 408

Cable Overview

NOTE		Never use cables other than the ones supplied by Agilent Technologies to ensure proper functionality and compliance with safety or EMC regulations.
Analog cables	p/n	Description
	35900-60750	Agilent 35900A A/D converter
	01046-60105	Analog cable (BNC to general purpose, spade lugs)
Remote cables	p/n	Description
	5188-8029	ERI to general purpose
	5188-8044	Remote Cable ERI – ERI
	5188-8045	Remote Cable APG – ERI
	5188-8059	ERI-Extension-Cable 1.2 m
	5061-3378	Remote Cable to 35900 A/D converter
	01046-60201	Agilent module to general purpose
	5188-8057	Fraction Collection ERI remote Y-cable
CAN cables	p/n	Description
	5181-1516	CAN cable, Agilent module to module, 0.5 m
	5181-1519	CAN cable, Agilent module to module, 1 m
LAN cables	p/n	Description
	5023-0203	Cross-over network cable, shielded, 3 m (for point to point connection)
	5023-0202	Twisted pair network cable, shielded, 7 m (for point to point connection)

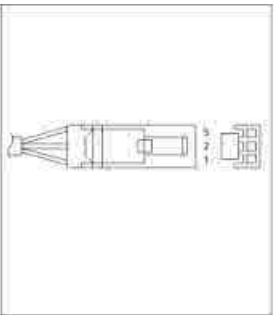
RS-232 cables	p/n	Description
	RS232-61601	RS-232 cable, 2.5 m Instrument to PC, 9-to-9 pin (female). This cable has special pin-out, and is not compatible with connecting printers and plotters. It is also called "Null Modem Cable" with full handshaking where the wiring is made between pins 1-1, 2-3, 3-2, 4-6, 5-5, 6-4, 7-8, 8-7, 9-9.
	5181-1561	RS-232 cable, 8 m
USB cables	p/n	Description
	5188-8050	USB A M-USB Mini B 3 m (PC-Module)
	5188-8049	USB A F-USB Mini B M OTG (Module to Flash Drive)

Analog Cables

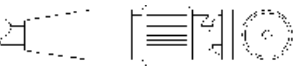


One end of these cables provides a BNC connector to be connected to Agilent modules. The other end depends on the instrument to which connection is being made.

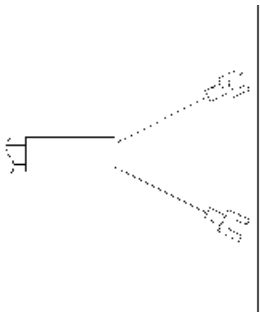
Agilent Module to 35900 A/D converters

p/n 35900-60750	35900	Pin Agilent module	Signal Name
	1		Not connected
	2	Shield	Analog -
	3	Center	Analog +

Agilent Module to BNC Connector

p/n 8120-1840	Pin BNC	Pin Agilent module	Signal Name
	Shield	Shield	Analog -
	Center	Center	Analog +

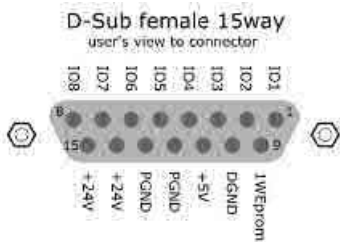
Agilent Module to General Purpose

p/n 01046-60105	Pin	Pin Agilent module	Signal Name
	1		Not connected
	2	Black	Analog -
	3	Red	Analog +

Remote Cables

ERI (Enhanced Remote Interface)

- 5188-8029 ERI to general purpose (D-Sub 15 pin male - open end)
- 5188-8044 ERI to ERI (D_Sub 15 pin male - male)
- 5188-8059 ERI-Extension-Cable 1.2 m (D-Sub15 pin male / female)

p/n 5188-8029	pin	Color code	Enhanced Remote	Classic Remote	Active (TTL)
	1	white	IO1	START REQUEST	Low
	2	brown	IO2	STOP	Low
	3	green	IO3	READY	High
	4	yellow	IO4	PEAK DETECT	Low
	5	grey	IO5	POWER ON	High
	6	pink	IO6	SHUT DOWN	Low
	7	blue	IO7	START	Low
	8	red	IO8	PREPARE	Low
	9	black	1wire DATA		
	10	violet	DGND		
	11	grey-pink	+5V ERI out		
	12	red-blue	PGND		
	13	white-green	PGND		
	14	brown-green	+24V ERI out		
	15	white-yellow	+24V ERI out		
	NC	yellow-brown			

NOTE

Configuration is different with old firmware revisions.
The configuration for IO4 and IO5 is swapped for modules with firmware lower than D.07.10.

NOTE

Peak Detection is used for LCMS systems connected with the Fraction Collection Remote Y-Cable (5188-8057).

- 5188-8045 ERI to APG (Connector D_Subminiature 15 pin (ERI), Connector D_Subminiature 9 pin (APG))

p/n 5188-8045		Pin (ERI)	Signal	Pin (APG)	Active (TTL)
		10	GND	1	
		1	Start Request	9	Low
		2	Stop	8	Low
		3	Ready	7	High
		5	Power on	6	High
		4	Future	5	
		6	Shut Down	4	Low
		7	Start	3	Low
		8	Prepare	2	Low
		Ground	Cable Shielding	NC	

- 5188-8057 ERI to APG and RJ45 (Connector D_Subminiature 15 pin (ERI), Connector D_Subminiature 9 pin (APG), Connector plug Cat5e (RJ45))

Table 18: 5188-8057 ERI to APG and RJ45

p/n 5188-8057	Pin (ERI)	Signal	Pin (APG)	Active (TTL)	Pin (RJ45)
	10	GND	1		5
	1	Start Request	9	High	
	2	Stop	8	High	
	3	Ready	7	High	
	4	Fraction Trigger	5	High	4
	5	Power on	6	High	
	6	Shut Down	4	High	
	7	Start	3	High	
	8	Prepare	2	High	
	Ground	Cable Shielding	NC		

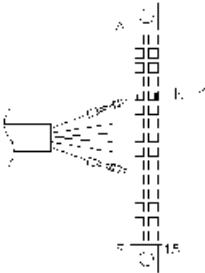


One end of these cables provides an Agilent Technologies APG (Analytical Products Group) remote connector to be connected to Agilent modules. The other end depends on the instrument to be connected to.

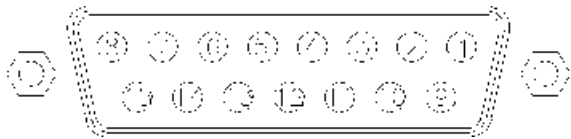
Agilent Module to Agilent 35900 A/D Converters

p/n 5061-3378	Pin 35900 A/D	Pin Agilent module	Signal Name	Active (TTL)
	1 - White	1 - White	Digital ground	
	2 - Brown	2 - Brown	Prepare run	Low
	3 - Gray	3 - Gray	Start	Low
	4 - Blue	4 - Blue	Shut down	Low
	5 - Pink	5 - Pink	Not connected	
	6 - Yellow	6 - Yellow	Power on	High
	7 - Red	7 - Red	Ready	High
	8 - Green	8 - Green	Stop	Low
	9 - Black	9 - Black	Start request	Low

Agilent Module to General Purpose

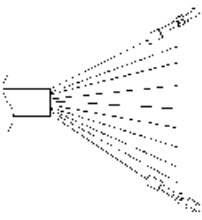
p/n 01046-60201	Wire Color	Pin Agilent module	Signal Name	Active (TTL)
	White	1	Digital ground	
	Brown	2	Prepare run	Low
	Gray	3	Start	Low
	Blue	4	Shut down	Low
	Pink	5	Not connected	
	Yellow	6	Power on	High
	Red	7	Ready	High
	Green	8	Stop	Low
	Black	9	Start request	Low

BCD Cables

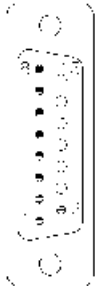


One end of these cables provides a 15-pin BCD connector to be connected to the Agilent modules. The other end depends on the instrument to be connected to

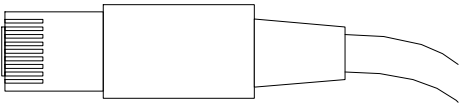
Agilent Module to General Purpose

p/n G1351-81600	Wire Color	Pin Agilent module	Signal Name	BCD Digit
	Green	1	BCD 5	20
	Violet	2	BCD 7	80
	Blue	3	BCD 6	40
	Yellow	4	BCD 4	10
	Black	5	BCD 0	1
	Orange	6	BCD 3	8
	Red	7	BCD 2	4
	Brown	8	BCD 1	2
	Gray	9	Digital ground	Gray
	Gray/pink	10	BCD 11	800
	Red/blue	11	BCD 10	400
	White/green	12	BCD 9	200
	Brown/green	13	BCD 8	100
	not connected	14		
	not connected	15	+ 5 V	Low

Agilent Module to 3396 Integrators

p/n 03396-60560	Pin 3396	Pin Agilent module	Signal Name	BCD Digit
	1	1	BCD 5	20
	2	2	BCD 7	80
	3	3	BCD 6	40
	4	4	BCD 4	10
	5	5	BCD0	1
	6	6	BCD 3	8
	7	7	BCD 2	4
	8	8	BCD 1	2
	9	9	Digital ground	
	NC	15	+ 5 V	Low

CAN/LAN Cables



Both ends of this cable provide a modular plug to be connected to Agilent modules CAN or LAN connectors.

Can Cables

p/n	Description
5181-1516	CAN cable, Agilent module to module, 0.5 m
5181-1519	CAN cable, Agilent module to module, 1 m

LAN Cables

p/n	Description
5023-0203	Cross-over network cable, shielded, 3 m (for point to point connection)
5023-0202	Twisted pair network cable, shielded, 7 m (for point to point connection)

RS-232 Cables

p/n	Description
RS232-61601	RS-232 cable, 2.5 m Instrument to PC, 9-to-9 pin (female). This cable has special pin-out, and is not compatible with connecting printers and plotters. It is also called "Null Modem Cable" with full handshaking where the wiring is made between pins 1-1, 2-3, 3-2, 4-6, 5-5, 6-4, 7-8, 8-7, 9-9.
5181-1561	RS-232 cable, 8 m

USB

To connect a USB Flash Drive use a USB OTG cable with Mini-B plug and A socket.

p/n	Description
5188-8050	USB A M-USB Mini B 3 m (PC-Module)
5188-8049	USB A F-USB Mini B M OTG (Module to Flash Drive)

This chapter describes the module in more detail on hardware and electronics.

General Hardware Information 410

Firmware Description 410

Main Power Supply 412

Electrical Connections 414

Interfaces 416

Instrument Layout 420

Early Maintenance Feedback (EMF) 421

Module-Specific Hardware Information 423

Setting the 8-bit Configuration Switch (On-Board LAN) 423

Pump Functionality 426

Jet Weaver 428

Automatic Purge Valve 429

General Hardware Information

This section provides detailed hardware information on firmware that is valid for this module.

Firmware Description

The firmware of the instrument consists of two independent sections:

- a non-instrument specific section, called *resident system*
- an instrument specific section, called *main system*

Resident System

This resident section of the firmware is identical for all Agilent 1100/1200/1220/1260/1290 series modules. Its properties are:

- the complete communication capabilities (CAN, LAN, USB and RS- 232)
- memory management
- ability to update the firmware of the 'main system'

Main System

Its properties are:

- the complete communication capabilities (CAN, LAN, USB and RS- 232)
- memory management
- ability to update the firmware of the 'resident system'

In addition the main system comprises the instrument functions that are divided into common functions like

- run synchronization through APG/ERI remote,
- error handling,
- diagnostic functions,

- or module specific functions like
 - internal events such as lamp control, filter movements,
 - raw data collection and conversion to absorbance.

Firmware Updates

Firmware updates can be done with the Agilent Lab Advisor software with files on the hard disk (latest version should be used).

Required tools, firmware and documentation are available from the Agilent web: <https://www.agilent.com/en-us/firmwareDownload?whid=69761>

The file naming conventions are:

PPPP_RVVV_XXX.dlb, where

- PPPP is the product number, for example, 1315B for the G1315B DAD,
- R the firmware revision, for example, A for G1315B or B for the G1315C DAD,
- VVV is the revision number, for example 650 is revision 6.50,
- XXX is the build number of the firmware.

For instructions on firmware updates refer to section *Replacing Firmware* in chapter *Maintenance* or use the documentation provided with the *Firmware Update Tools*.

NOTE

Update of main system can be done in the resident system only. Update of the resident system can be done in the main system only.
Main and resident firmware must be from the same set.

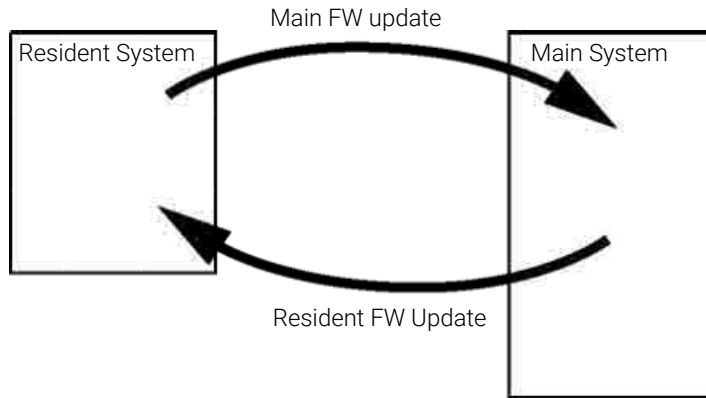


Figure 36: Firmware update mechanism

NOTE

Some modules are limited in downgrading due to their mainboard version or their initial firmware revision. For example, a G1315C DAD SL cannot be downgraded below firmware revision B.01.02 or to a A.xx.xx.

Some modules can be re-branded (e.g. G1314C to G1314B) to allow operation in specific control software environments. In this case, the feature set of the target type is used and the feature set of the original one is lost. After re-branding (e.g. from G1314B to G1314C), the original feature set is available again.

All this specific information is described in the documentation provided with the firmware update tools.

The firmware update tools, firmware and documentation are available from the Agilent web.

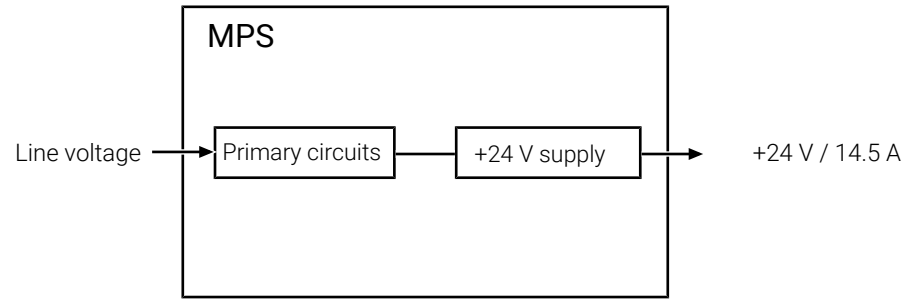
- <https://www.agilent.com/en-us/firmwareDownload?whid=69761>

Main Power Supply

The main power supply comprises a closed assembly and must not be disassembled further for safety reasons. In case of a defect, the entire power supply needs to be replaced.

The power supply provides 24 V DC used in the module. The line voltage can vary in a range from 100 – 240 volts AC $\pm$ 10 % and needs no manual setting.

The output provided is +24 V/14.5 A.



NOTE

To disconnect the instrument from line, unplug the power cord. The power supply still uses some power, even if the power switch on the front panel is turned off.

No accessible hardware fuse is needed because the main power supply is safe against any short circuits or overload conditions on the output lines. When overload conditions occur, the power supply turns off all output voltages. Turning the line power off and on again resets the power supply to normal operation if the cause of the overload condition has been removed.

Over-temperature sensors in the main power supply are used to turn off output voltages if the temperature exceeds the acceptable limit (for example, if the cooling fan of the instrument fails). To reset the main power supply to normal operating conditions, turn the instrument off, wait until it is approximately at ambient temperature and turn the instrument on again.

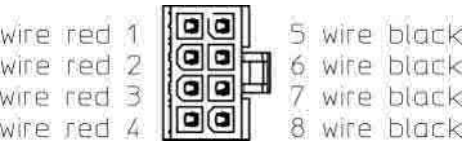


Figure 37: Power supply connector

Table 19: Connector configuration

Connector	Wire color
1 ↔ 1	red (+24 V)
2 ↔ 2	red (+24 V)
3 ↔ 3	red (+24 V)
4 ↔ 4	red (+24 V)
5 ↔ 5	black (GND)

Connector	Wire color
6 ↔ 6	black (GND)
7 ↔ 7	black (GND)
8 ↔ 8	black (GND)

Electrical Connections

- The CAN bus is a serial bus with high-speed data transfer. The two connectors for the CAN bus are used for internal module data transfer and synchronization.
- One analog output provides signals for integrators or data handling systems.
- The REMOTE connector may be used in combination with other analytical instruments from Agilent Technologies if you want to use features such as start, stop, common shut down, prepare, and so on.
- With the appropriate software, the RS-232C connector may be used to control the module from a computer through a RS-232C connection. This connector is activated and can be configured with the configuration switch.
- With the appropriate software, the LAN connector may be used to control the module from a computer through a LAN connection. This connector is activated and can be configured with the configuration switch.
- The power input socket accepts a line voltage of 100 – 240 VAC ± 10 % with a line frequency of 50 or 60 Hz. Maximum power consumption varies by module. There is no voltage selector on your module because the power supply has wide-ranging capability. There are no externally accessible fuses because automatic electronic fuses are implemented in the power supply.

WARNING

Electric shock due to insufficient insulation of connected instruments
Personal injury or damage to the instrument

- **Any other instruments connected to this instrument shall be approved to a suitable safety standard and must include reinforced insulation from the mains.**

NOTE

Never use cables other than the ones supplied by Agilent Technologies to ensure proper functionality and compliance with safety or EMC regulations.

Rear View of the Module

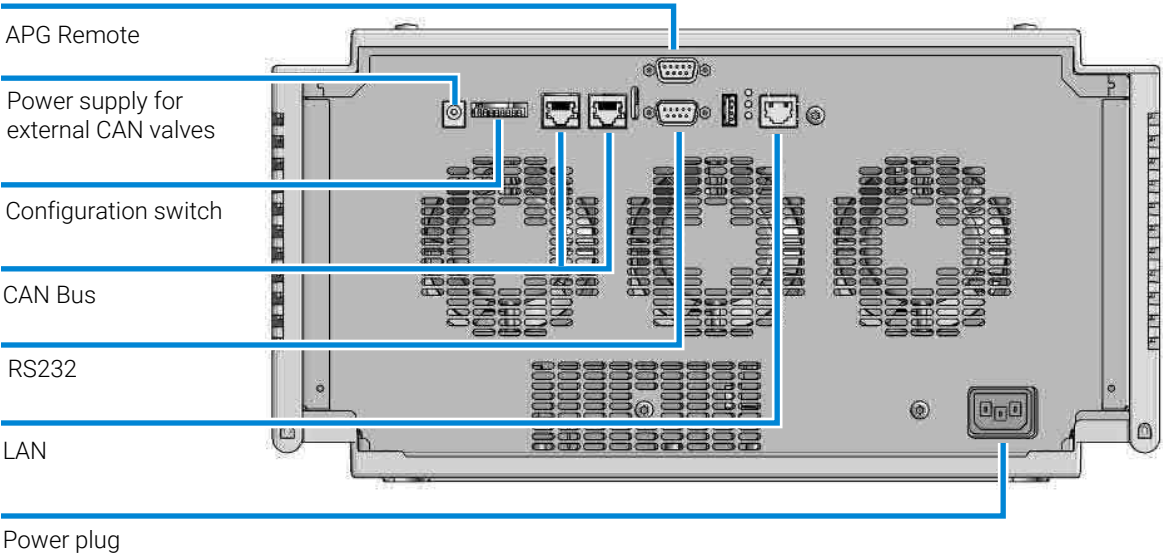


Figure 38: Rear view of the High-Speed Pump

Serial Number Information

The serial number information on the instrument labels provide the following information:

CCXZZ00000	Format
CC	Country of manufacturing • DE = Germany • JP = Japan • CN = China
X	Alphabetic character A-Z (used by manufacturing)
ZZ	Alpha-numeric code 0-9, A-Z, where each combination unambiguously denotes a module (there can be more than one code for the same module)
00000	Serial number

Interfaces

The Agilent InfinityLab LC Series modules provide the following interfaces:

Table 20: Agilent InfinityLab LC Series interfaces

Module	CAN	USB	LAN (on-board)	RS-232	Analog	APG (A) / ERI (E)	Special
Pumps							
G7104A/C	2	No	Yes	Yes	1	A	
G7110B	2	Yes	Yes	No	No	E	
G7111A/B, G5654A	2	Yes	Yes	No	No	E	
G7112B	2	Yes	Yes	No	No	E	
G7120A, G7132A	2	No	Yes	Yes	1	A	
G7161A/B	2	Yes	Yes	No	No	E	
Samplers							
G7129A/B/C	2	Yes	Yes	No	No	E	
G7167A/B/C, G7137A, G5668A, G3167A	2	Yes	Yes	No	No	E	
G7157A	2	Yes	Yes	No	No	E	
Detectors							
G7114A/B	2	Yes	Yes	No	1	E	
G7115A	2	Yes	Yes	No	1	E	
G7117A/B/C	2	Yes	Yes	No	1	E	
G7121A/B	2	Yes	Yes	No	1	E	
G7162A/B	2	Yes	Yes	No	1	E	
G7165A	2	Yes	Yes	No	1	E	
Fraction Collectors							
G7158B	2	Yes	Yes	No	No	E	
G7159B	2	Yes	Yes	No	No	E	

Module	CAN	USB	LAN (on-board)	RS-232	Analog	APG (A) / ERI (E)	Special
G7166A	2	No	No	No	No	No	Requires a host module with on-board LAN with minimum FW B.06.40 or C.06.40, or with additional G1369C LAN Card
G1364E/F, G5664B	2	Yes	Yes	No	No	E	THERMOSTAT for G1330B
Others							
G1170A	2	No	No	No	No	No	Requires a host module with on-board LAN or with additional G1369C LAN Card.
G7116A/B	2	No	No	No	No	No	Requires a host module with on-board LAN or with additional G1369C LAN Card.
G7122A	No	No	No	Yes	No	A	
G7170B	2	No	No	No	No	No	Requires a host module with on-board LAN with minimum FW B.06.40 or C.06.40, or with additional G1369C LAN Card

NOTE

LAN connection is made between at least one of the Agilent modules and the Control PC.

- If an Assist Hub is installed, connect the LAN to the Lab LAN port of this module.
 - If an Assist Hub is NOT installed and a detector (DAD/MWD/FLD/VWD/RID) is installed, connect the LAN to this module.
 - If an Assist Hub is NOT installed and there are multiple detectors with spectral capabilities, consider using additional LAN connections for each detector.
 - If an Assist Hub is installed, connect additional LAN connections from the detectors and pumps to the Assist Hub.
- CAN connectors as interface to other modules
 - LAN connector as interface to the control software
 - RS-232C as interface to a computer

- USB (Universal Series Bus) as interface to a computer
- REMOTE connector as interface to other Agilent products
- Analog output connector for signal output

Overview Interfaces

CAN

The CAN is inter-module communication interface. It is a 2-wire serial bus system supporting high speed data communication and real-time requirement.

LAN

The modules have either an interface slot for a LAN card (e.g. Agilent G1369B/C LAN Interface) or they have an on-board LAN interface (e.g. detectors G1315C/D DAD and G1365C/D MWD). This interface allows the control of the module/system via a PC with the appropriate control software. Some modules have neither on-board LAN nor an interface slot for a LAN card (e.g. G1170A Valve Drive or G4227A Flexible Cube). These are hosted modules and require a Host module with firmware B.06.40 or later or with additional G1369C LAN Card.

NOTE

LAN connection is made between at least one of the Agilent modules and the Control PC.

- If an Assist Hub is installed, connect the LAN to the Lab LAN port of this module.
- If an Assist Hub is NOT installed and a detector (DAD/MWD/FLD/VWD/RID) is installed, connect the LAN to this module.
- If an Assist Hub is NOT installed and there are multiple detectors with spectral capabilities, consider using additional LAN connections for each detector.
- If an Assist Hub is installed, connect additional LAN connections from the detectors and pumps to the Assist Hub.

USB

The USB interface replaces the RS-232 Serial interface in new generation modules. For details on USB refer to [USB \(Universal Serial Bus\)](#) on page 420.

Analog Signal Output

The analog signal output can be distributed to a recording device. For details refer to the description of the module’s mainboard.

Remote (ERI)

The ERI (Enhanced Remote Interface) connector may be used in combination with other analytical instruments from Agilent Technologies if you want to use features as common shut down, prepare, and so on.

It allows easy connection between single instruments or systems to ensure coordinated analysis with simple coupling requirements.

The subminiature D connector is used. The module provides one remote connector which is inputs/outputs (wired- or technique).

To provide maximum safety within a distributed analysis system, one line is dedicated to **SHUT DOWN** the system’s critical parts in case any module detects a serious problem. To detect whether all participating modules are switched on or properly powered, one line is defined to summarize the **POWER ON** state of all connected modules. Control of analysis is maintained by signal readiness **READY** for next analysis, followed by **START** of run and optional **STOP** of run triggered on the respective lines. In addition **PREPARE** and **START REQUEST** may be issued. The signal levels are defined as:

- standard TTL levels (0 V is logic true, + 5.0 V is false),
- fan-out is 10,
- input load is 2.2 kOhm against + 5.0 V, and
- output are open collector type, inputs/outputs (wired- or technique).

NOTE

All common TTL circuits operate with a 5 V power supply. A TTL signal is defined as "low" or L when between 0 V and 0.8 V and "high" or H when between 2.0 V and 5.0 V (with respect to the ground terminal).

Table 21: ERI signal distribution

Pin	Signal	Description
1	START REQUEST	(L) Request to start injection cycle (for example, by start key on any module). Receiver is the autosampler.
2	STOP	(L) Request to reach system ready state as soon as possible (for example, stop run, abort or finish and stop injection). Receiver is any module performing run-time controlled activities.

Pin	Signal	Description
3	READY	(H) System is ready for next analysis. Receiver is any sequence controller.
4	POWER ON	(H) All modules connected to system are switched on. Receiver is any module relying on operation of others.
5		Not used
6	SHUT DOWN	(L) System has serious problem (for example, leak: stops pump). Receiver is any module capable to reduce safety risk.
7	START	(L) Request to start run / timetable. Receiver is any module performing run-time controlled activities.
8	PREPARE	(L) Request to prepare for analysis (for example, calibration, detector lamp on). Receiver is any module performing pre-analysis activities.

Special Interfaces

The module includes a DC-Out (24 VDC) power line that is intended to be used with certain modules that operate as CAN slaves, for example external valves. The line has a limited output of 1.7 A and is self resetting.

USB (Universal Serial Bus)

USB (Universal Serial Bus) - replaces RS232, supports:

- a PC with control software (for example Agilent Lab Advisor)
- USB Flash Disk

Instrument Layout

The industrial design of the module incorporates several innovative features. It uses Agilent’s E-PAC concept for the packaging of electronics and mechanical assemblies. This concept is based upon the use of expanded polypropylene (EPP) layers of foam plastic spacers in which the mechanical and electronic boards components of the module are placed. This pack is then housed in a metal inner cabinet which is enclosed by a plastic external cabinet. The advantages of this packaging technology are:

- virtual elimination of fixing screws, bolts or ties, reducing the number of components and increasing the speed of assembly/disassembly,
- the plastic layers have air channels molded into them so that cooling air can be guided exactly to the required locations,
- the plastic layers help cushion the electronic and mechanical parts from physical shock, and
- the metal inner cabinet shields the internal electronics from electromagnetic interference and also helps to reduce or eliminate radio frequency emissions from the instrument itself.

Early Maintenance Feedback (EMF)

Maintenance requires the exchange of components that are subject to wear or stress. Ideally, the frequency at which components are exchanged should be based on the intensity of use of the module and the analytical conditions, and not on a predefined time interval. The early maintenance feedback (EMF) feature monitors the use of specific components in the instrument, and provides feedback when the user-selectable limits have been exceeded. The visual feedback in the user interface provides an indication that maintenance procedures should be scheduled.

EMF Counters

EMF counters increment with use and can be assigned a maximum limit which provides visual feedback in the user interface when the limit is exceeded. Some counters can be reset to zero after the required maintenance procedure.

Using the EMF Counters

The user-settable **EMF** limits for the **EMF Counters** enable the early maintenance feedback to be adapted to specific user requirements. The useful maintenance cycle is dependent on the requirements for use. Therefore, the definition of the maximum limits needs to be determined based on the specific operating conditions of the instrument.

Setting the EMF Limits

The setting of the **EMF** limits must be optimized over one or two maintenance cycles. Initially the default **EMF** limits should be set. When instrument performance indicates maintenance is necessary, take note of the values displayed by the **EMF counters**. Enter these values (or values slightly less than the displayed values) as **EMF** limits, and then reset the **EMF counters** to zero. The next time the **EMF counters** exceed the new **EMF** limits, the **EMF** flag will be displayed, providing a reminder that maintenance needs to be scheduled.

Module-Specific Hardware Information

Setting the 8-bit Configuration Switch (On-Board LAN)

The 8-bit configuration switch is located at the rear of the module. Switch settings provide configuration parameters for LAN, serial communication protocol and instrument specific initialization procedures.

All modules with on-board LAN:

- Default is ALL switches DOWN (best settings).
 - 19200 baud, 8 data bit / 1 stop bit with no parity for RS-232
- For specific LAN modes switches 3-8 must be set as required.
- For boot/test modes switches 1+2 must be UP plus required mode.

NOTE

For normal operation use the default (best) settings.

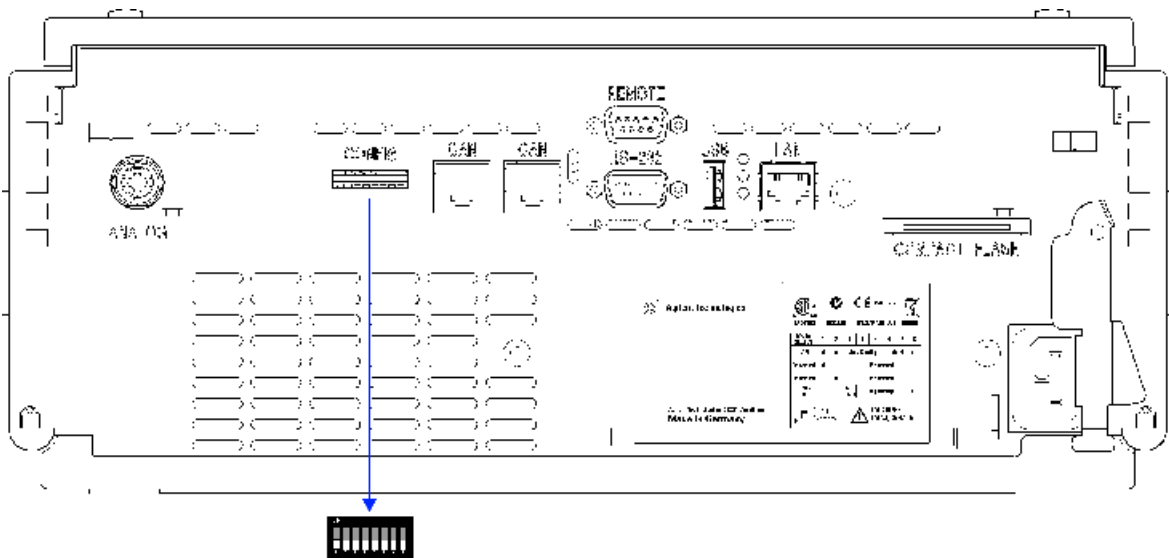


Figure 39: Location of Configuration Switch (example shows a G4212A DAD)

NOTE

To perform any LAN configuration, SW1 and SW2 must be set to OFF. For details on the LAN settings/configuration refer to chapter LAN Configuration.

Table 22: 8-bit Configuration Switch (with on-board LAN)

	Mode		Function					
	SW 1	SW 2	SW 3	SW 4	SW 5	SW 6	SW 7	SW 8
LAN	0	0	Link Configuration			Init Mode Selection		
Auto-negotiation			0	x	x	x	x	x
10 MBit, half-duplex			1	0	0	x	x	x
10 MBit, full-duplex			1	0	1	x	x	x
100 MBit, half-duplex			1	1	0	x	x	x
100 MBit, full-duplex			1	1	1	x	x	x
Using Stored			x	x	x	0	1	0
DHCP			x	x	x	1	0	0
Using Default			x	x	x	0	1	1
Test	1	1	System					
Boot Resident System			1					x
Revert to Default Data (Coldstart)			x	x	x			1

Legend:

0 (switch down), 1 (switch up), x (any position), SW (switch)

NOTE

When selecting the mode Test, the LAN settings are: Auto-Negotiation & Using Stored.

NOTE

For explanation of "Boot Resident System" and "Revert to Default Data (Coldstart)" refer to [Special Settings](#) on page 424.

Special Settings

The special settings are required for specific actions (normally in a service case).

NOTE

The tables include both settings for modules – with on-board LAN and without on-board LAN. They are identified as LAN and no LAN.

Boot-Resident

Firmware update procedures may require this mode in case of firmware loading errors (main firmware part).

If you use the following switch settings and power the instrument up again, the instrument firmware stays in the resident mode. It is not operable as a module. It only uses basic functions of the operating system for example, for communication. In this mode the main firmware can be loaded (using update utilities).

Table 23: Boot Resident Settings (On-board LAN)

Mode Select	SW1	SW2	SW3	SW4	SW5	SW6	SW7	SW8
TEST/BOOT	1	1	1	0	0	0	0	0

Legend:

0 (switch down), 1 (switch up), SW (switch)

Forced Cold Start

A forced cold start can be used to bring the module into a defined mode with default parameter settings.

CAUTION

Loss of data

Forced cold start erases all methods and data stored in the non-volatile memory. Exceptions are calibration settings, diagnosis and repair log books which will not be erased.

- Save your methods and data before executing a forced cold start.

If you use the following switch settings and power the instrument up again, a forced cold start has been completed.

Table 24: Forced Cold Start Settings (On-board LAN)

Mode Select	SW1	SW2	SW3	SW4	SW5	SW6	SW7	SW8
TEST/BOOT	1	1	0	0	0	0	0	1

Legend:

0 (switch down), 1 (switch up), SW (switch)

Pump Functionality

The pump module is made up from many high precision technical components, but also incorporates numerous functions in the firmware allowing it to operate at ultimate performance.

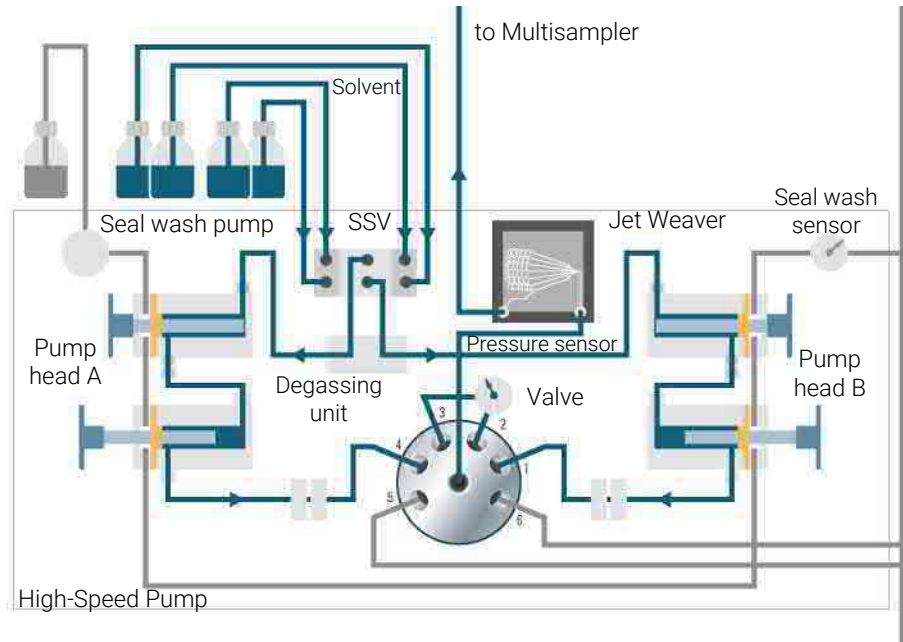


Figure 40: The hydraulic path

Fast Defill

To reduce pressure disturbances during the pump cycle and support a long continuous dispensing period, the secondary piston is the preferred delivery unit. This is achieved by extending the delivery time of the secondary piston, which in turn requires a high speed reloading during the phase when it receives liquid from the respective primary piston. During this Fast Defill (deliver/refill) of the primary piston, it moves with an internal flow rate of ~20 ml/min. The heat generated during the initial precompression phase of the delivery cycle, is removed while the liquid passes through the heat exchanger on the secondary pump heads.

This way under normal conditions the defill spans less than 10 % of the pump cycle, allowing >90 % for continuous dispensing.

Active Damping

To compensate effects from solvents and elasticity in the system, the pump uses parameters independently correcting for liquid and technical aspects. But other than in previous systems it analyses each pump stroke and the data is used to predict and optimize next stroke. This even allows pumping at optimum performance with tolerances or other variances in the flow path. During defill the thermal behavior of the solvent in use is corrected, which behaves the same way as minor leaks of the primary cylinder would do, so the tuning automatically corrects for leaks of the primary seal and the inlet valve.

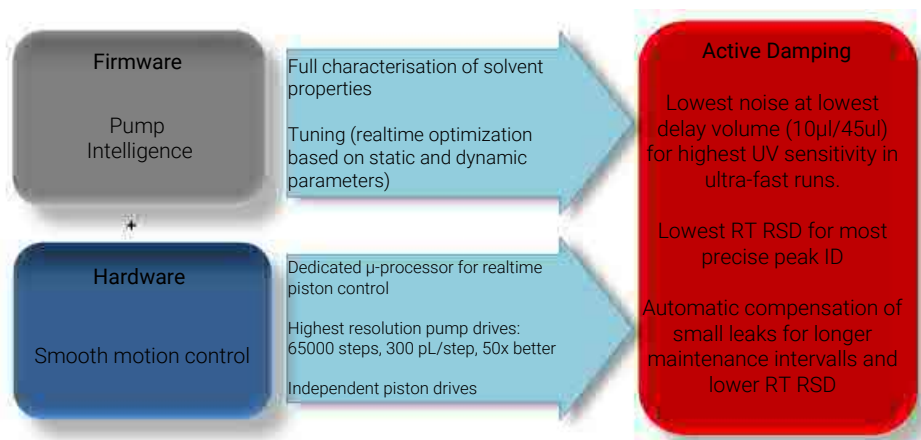


Figure 41: Active Damping

Synch'ed AutoStroke

For optimum composition precision it is important to avoid pressure disturbances in the system. This is achieved with the Synch'ed autoStroke feature that controls the stroke volume of the two pump channels. The varying disturbances that occurs from the pump heads when running at different flow rates are reduced, by making sure the disturbances always occurs with the pistons in preferred position. The pump evaluates the flow rates of the pump channels and fits the faster running pump channel into the pattern of the slower moving pump (less %B). The autoStroke setting of the slower moving pump is selected to operate at a cycle speed optimized for the Jet Weaver mixing volume to be most efficient.

Quick Step

During the injection cycle of the autosampler, the injection loop is removed (switch to bypass) and then added to the flow path. The volume in the injection loop needs to be compressed at pressure, this may result in pressure and composition disturbances, which in turn lead to retention time imprecision. To limit these effects, in a concerted effort, the autosampler will notify the pump of an upcoming valve switch, and the pump now triggers a deviation from its autoStroke setting to make sure that its pistons are found in a reproducible position at the point of injection.

Jet Weaver

The Jet Weaver is a mixing device designed to offer highest mixing efficiency at lowest delay volume. To achieve this, a proprietary multi-layer, microfluidics technology is used. This includes a diffusion bonded stainless steel structure with several etched channels. Each channel has a unique flow path length and thereby each disturbance entering the Jet Weaver is divided into several smaller disturbances.

The Jet Weaver incorporates a V35 side which is suitable for most applications, but by flipping the Jet Weaver the V100 side becomes usable, and it is intended for applications which require more mixing volume.

An optional G7120-68380 (Jet Weaver 380 μ L) (non bio-compatible) is available for demanding applications, for example using of TFA.

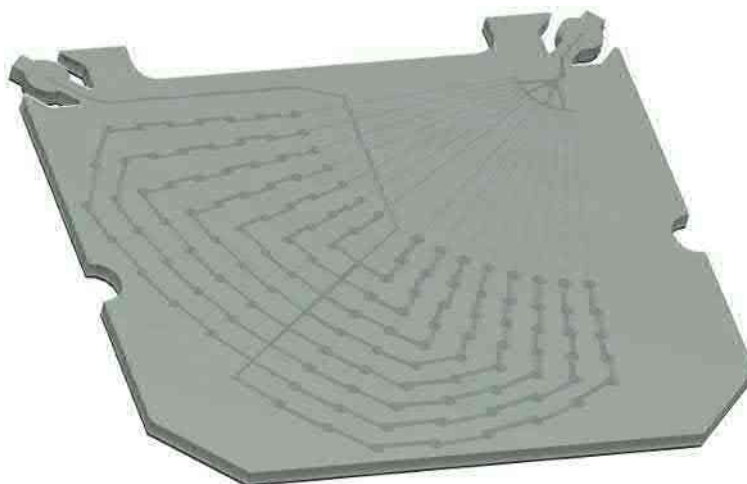
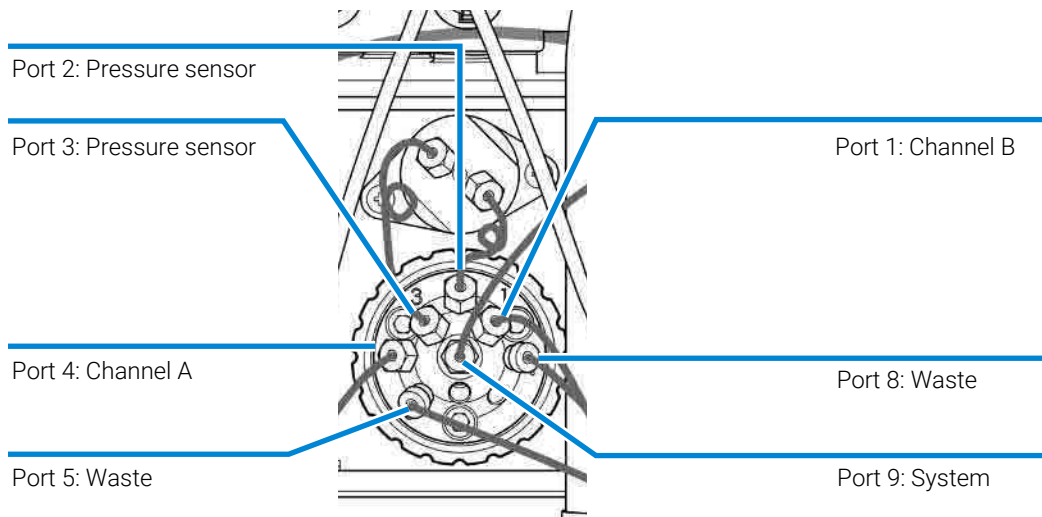


Figure 42: The Jet Weaver mixer

Automatic Purge Valve

For better usability and convenience, the Agilent Infinity II High-Speed Pumps use an automatic purge valve with extended functionality.



Valve Positions

Purge

When activating the purge or prime mode in the controlling software, the Automatic Purge valve connects the individual pump heads with separate waste outlets. At the same time the pressure sensor is connected to the remaining system.

The automated purge mode is used during initialization of the pump and to release the pressure during the pump shut down procedure.

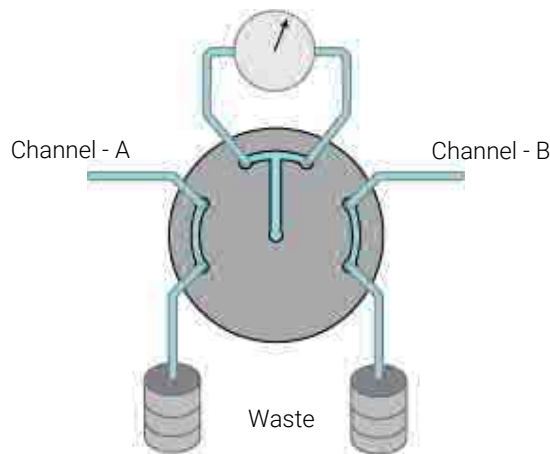


Figure 43: Automatic purge valve in purge position

NOTE

The waste channels are NOT monitored by the pressure sensor! It is important to ensure that the waste channels of the purge valve are not blocked during Purge operation.

Normal Operating Mode

During normal operation the valve is positioned so that the pressure sensor is placed in the B-channel shortly before the mixing groove in the Automatic Purge valve. This ensures that any blockages happening due to miscibility issues in the mixing groove will be monitored by the pressure sensor. The first point of mixing in the pump is taking place in the groove of the rotor seal.

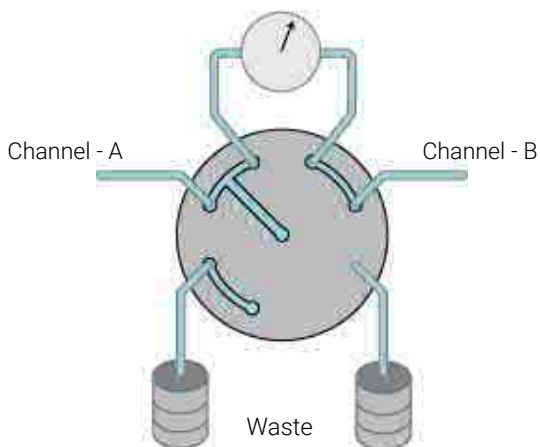


Figure 44: To system with pressure sensor in Channel B (default).

Blocked Positions

For diagnostic purposes, it is possible to position the valve in blocked positions. This has to be done sequentially, as the pressure sensor can only be added to one channel at a time. The access to these positions is only available through tests in the Lab Advisor diagnostic software.

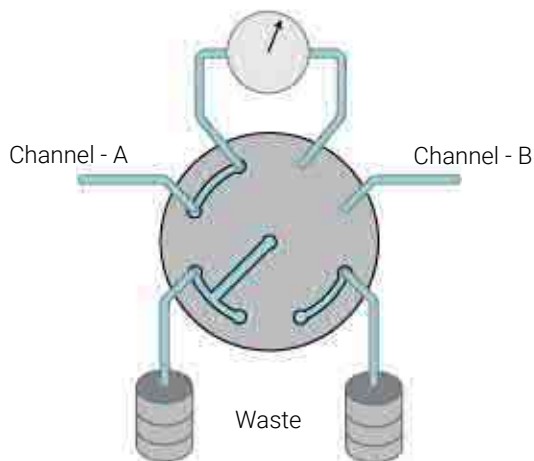


Figure 45: Channel A blocked for diagnostic purposes

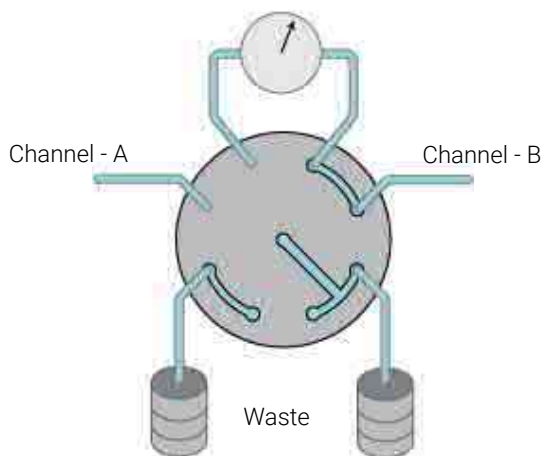


Figure 46: Channel B blocked for diagnostic purposes

12

LAN Configuration

This chapter provides information on connecting the module to the control software.

What You Have to Do First 434

TCP/IP Parameter Configuration 435

Configuration Switch 436

Initialization Mode Selection 437

Dynamic Host Configuration Protocol (DHCP) 439

General Information (DHCP) 439

Setup (DHCP) 439

Link Configuration Selection 442

Manual Configuration 443

With Telnet 443

PC and User Interface Software Setup 447

PC Setup for Local Configuration 447

User Interface Software Setup 448

What You Have to Do First

The module has an on-board LAN communication interface.

- 1 Note the MAC (Media Access Control) address for further reference. The MAC or hardware address of the LAN interfaces is a world wide unique identifier. No other network device will have the same hardware address. The MAC address can be found on a label at the rear of the module (see [Figure 48](#) on page 434).



Part number of the pump main board
Revision Code, Vendor, Year and Week of assembly
MAC address
Country of Origin

Figure 47: MAC-Label

- 2 Connect the instrument's LAN interface (see [Figure 48](#) on page 434) to
 - the PC network card using a crossover network cable (point-to-point) or
 - a hub or switch using a standard LAN cable.

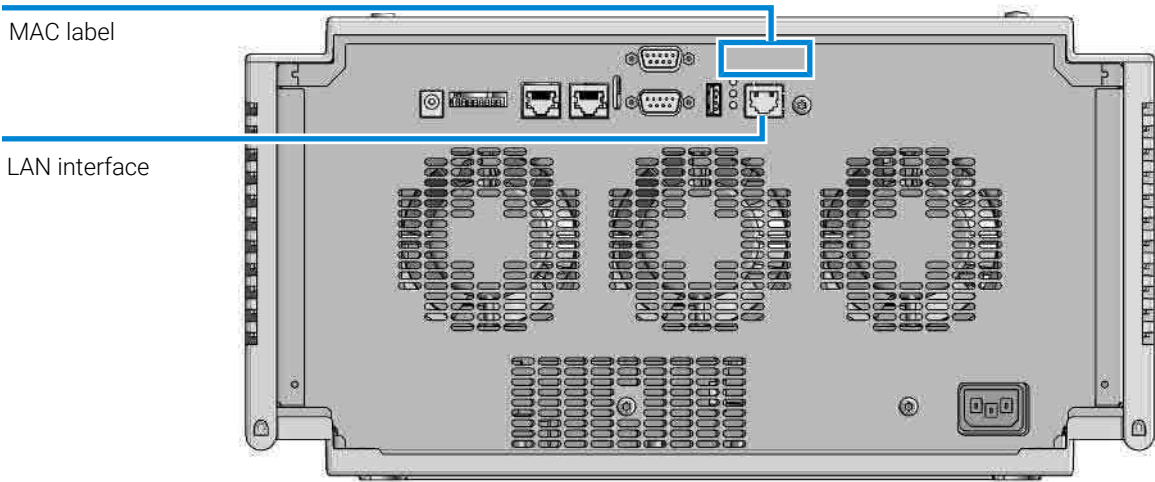


Figure 48: Location of LAN interface and MAC label

TCP/IP Parameter Configuration

To operate properly in a network environment, the LAN interface must be configured with valid TCP/IP network parameters. These parameters are:

- IP address
- Subnet Mask
- Default Gateway

The TCP/IP parameters can be configured by the following methods:

- by automatically requesting the parameters from a network-based DHCP Server (using the so-called Dynamic Host Configuration Protocol). This mode requires a LAN-onboard Module or a G1369C LAN Interface card, see [Setup \(DHCP\)](#) on page 439
- by manually setting the parameters using Telnet
- by manually setting the parameters using the Local Controller

The LAN interface differentiates between several initialization modes. The initialization mode (short form 'init mode') defines how to determine the active TCP/IP parameters after power-on. The parameters may be derived non-volatile memory or initialized with known default values. The initialization mode is selected by the configuration switch, see [Table 26](#) on page 437.

Configuration Switch

The configuration switch can be accessed at the rear of the module.

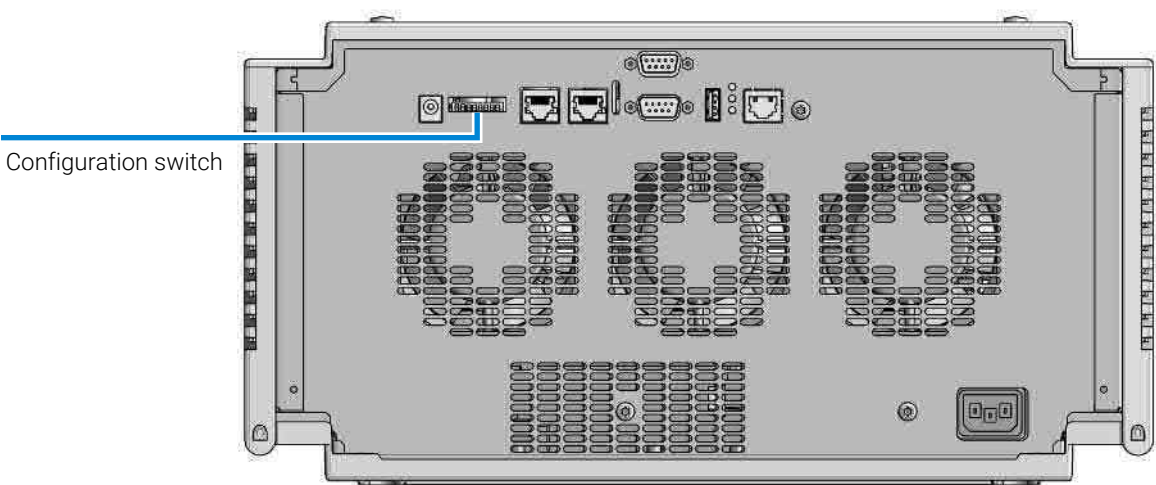


Figure 49: Location of Configuration Switch

The module is shipped with all switches set to OFF, as shown above.

NOTE

To perform any LAN configuration, SW1 and SW2 must be set to OFF.

Table 25: Factory Default Settings

Link Configuration	speed and duplex mode determined by auto-negotiation, for details see Link Configuration Selection on page 442
--------------------	--

Initialization Mode Selection

The following initialization (init) modes are selectable:

Table 26: Initialization Mode Switches (SW)

	SW 6	SW 7	SW 8	Init Mode
	OFF	ON	OFF	Using Stored
	OFF	ON	ON	Using Default
	ON	OFF	OFF	DHCP ¹

Using Stored

When initialization mode **Using Stored** is selected, the parameters are taken from the non-volatile memory of the module. The TCP/IP connection will be established using these parameters. The parameters were configured previously by one of the described methods.

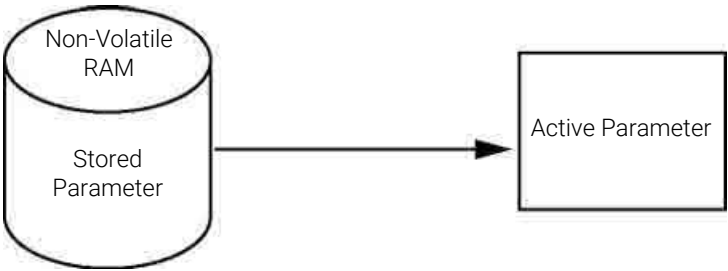


Figure 50: Using Stored (principle)

Using Default

When **Using Default** is selected, the factory default parameters are taken instead. These parameters enable a TCP/IP connection to the LAN interface without further configuration, see [Table 27](#) on page 438.

¹ Requires firmware B.06.40 or above. Modules without LAN on board, see G1369C LAN Interface Card



Figure 51: Using Default (principle)

NOTE

Using the default address in your local area network may result in network problems. Take care and change it to a valid address immediately.

Table 27: Using default parameters

IP address:	192.168.254.11
Subnet Mask:	255.255.255.0
Default Gateway	not specified

Since the default IP address is a so-called local address, it will not be routed by any network device. Thus, the PC and the module must reside in the same subnet.

The user may open a Telnet session using the default IP address and change the parameters stored in the non-volatile memory of the module. He may then close the session, select the initialization mode Using Stored, power-on again and establish the TCP/IP connection using the new parameters.

When the module is wired to the PC directly (e.g. using a cross-over cable or a local hub), separated from the local area network, the user may simply keep the default parameters to establish the TCP/IP connection.

NOTE

In the **Using Default** mode, the parameters stored in the memory of the module are not cleared automatically. If not changed by the user, they are still available, when switching back to the mode Using Stored.

Dynamic Host Configuration Protocol (DHCP)

General Information (DHCP)

The Dynamic Host Configuration Protocol (DHCP) is an auto configuration protocol used on IP networks. The DHCP functionality is available on all Agilent HPLC modules with on-board LAN Interface or LAN Interface Card G1369C, and "B"-firmware (B.06.40 or above) or modules with "D"-firmware. All modules should use latest firmware from the same set.

When the initialization mode "DHCP" is selected, the card tries to download the parameters from a DHCP Server. The parameters obtained become the active parameters immediately. They are not stored to the non-volatile memory of the card.

Besides requesting the network parameters, the card also submits its hostname to the DHCP Server. The hostname equals the MAC address of the card, e.g. 0030d3177321. It is the DHCP server's responsibility to forward the hostname/address information to the Domain Name Server. The card does not offer any services for hostname resolution (e.g. NetBIOS).



Figure 52: DHCP (principle)

NOTE

- It may take some time until the DHCP server has updated the DNS server with the hostname information.
- It may be necessary to fully qualify the hostname with the DNS suffix, e.g. 0030d3177321.country.company.com.
- The DHCP server may reject the hostname proposed by the card and assign a name following local naming conventions.

Setup (DHCP)

The DHCP functionality is available on all Agilent HPLC modules with on-board LAN Interface or LAN Interface Card G1369C, and "B"-firmware (B.06.40 or above) or modules with "D"-firmware. All modules should use latest firmware from the same set.

- 1 Note the MAC address of the LAN interface (provided with G1369C LAN Interface Card or mainboard). This MAC address is on a label on the card or at the rear of the mainboard, for example, 0030d3177321.

On the Local Controller the MAC address can be found under **Details** in the LAN section.

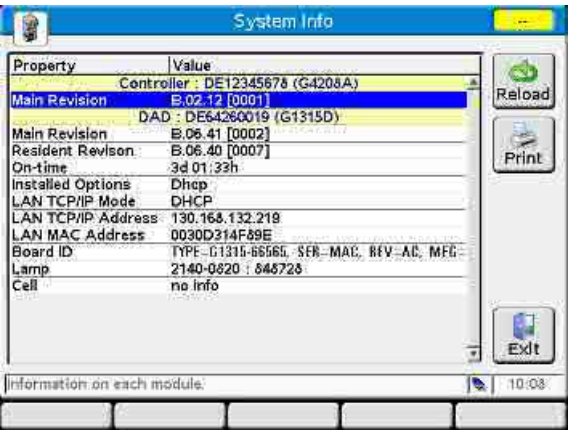


Figure 53: LAN setting on Instant Pilot

- 2 Set the configuration switch to DHCP either on the G1369C LAN Interface Card or the mainboard of above mentioned modules.

Table 28: G1369C LAN Interface Card (configuration switch on the card)

SW 4	SW 5	SW 6	SW 7	SW 8	Initialization Mode
ON	OFF	OFF	OFF	OFF	DHCP

Table 29: LC Modules with 8-bit configuration switch (B-firmware) (configuration switch at rear of the instrument)

SW 6	SW 7	SW 8	Initialization Mode
ON	OFF	OFF	DHCP

- 3 Turn on the module that hosts the LAN interface.
- 4 Configure your Control Software (e.g. OpenLAB CDS ChemStation Edition, Lab Advisor, Firmware Update Tool) and use MAC address as host name, e.g. *0030d3177321*.

The LC system should become visible in the control software (see Note in section [General Information \(DHCP\)](#) on page 439).

Link Configuration Selection

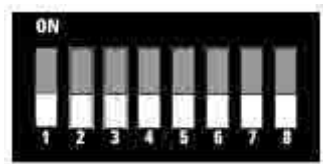
The LAN interface supports 10 or 100 Mbps operation in full- or half-duplex modes. In most cases, full-duplex is supported when the connecting network device - such as a network switch or hub - supports IEEE 802.3u auto-negotiation specifications.

When connecting to network devices that do not support auto-negotiation, the LAN interface will configure itself for 10- or 100-Mbps half-duplex operation.

For example, when connected to a non-negotiating 10-Mbps hub, the LAN interface will be automatically set to operate at 10-Mbps half-duplex.

If the module is not able to connect to the network through auto-negotiation, you can manually set the link operating mode using link configuration switches on the module.

Table 30: Link Configuration Switches (SW)

	SW 3	SW 4	SW 5	Link Configuration
	OFF	-	-	speed and duplex mode determined by auto-negotiation
	ON	OFF	OFF	manually set to 10 Mbps, half-duplex
	ON	OFF	ON	manually set to 10 Mbps, full-duplex
	ON	ON	OFF	manually set to 100 Mbps, half-duplex
	ON	ON	ON	manually set to 100 Mbps, full-duplex

Manual Configuration

Manual configuration only alters the set of parameters stored in the non-volatile memory of the module. It never affects the currently active parameters. Therefore, manual configuration can be done at any time. A power cycle is mandatory to make the stored parameters become the active parameters, given that the initialization mode selection switches are allowing it.

With Telnet

Whenever a TCP/IP connection to the module is possible (TCP/IP parameters set by any method), the parameters may be altered by opening a Telnet session.

- 1 Open the system (DOS) prompt window by clicking on Windows **START** button and select “**Run...**”. Type “cmd” and press OK.
- 2 Type the following at the system (DOS) prompt:
 - c:\>telnet <IP address>, OR
 - c:\>telnet <host name>



Figure 54: Telnet - Starting a session

where <IP address> may be the assigned address from a Bootp cycle, a configuration session with the Handheld Controller, or the default IP address (see [Configuration Switch](#) on page 436).

When the connection was established successfully, the module responds with the following:



Figure 55: A connection to the module is made

- 3 Type **?** and press enter to see the available commands.

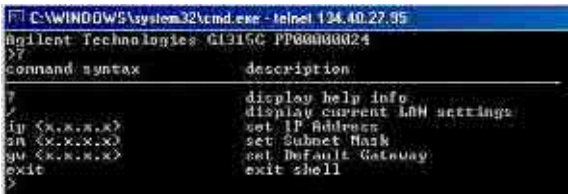


Figure 56: Telnet commands

Table 31: Telnet commands

Value	Description
?	displays syntax and descriptions of commands
/	displays current LAN settings
ip <x.x.x.x>	sets new ip address
sm <x.x.x.x>	sets new subnet mask
gw <x.x.x.x>	sets new default gateway
exit	exits shell and saves all changes

- 4 To change a parameter follows the style:
- parameter value, for example: `ip 134.40.27.230`
- Then press [Enter], where parameter refers to the configuration parameter you are defining, and value refers to the definitions you are assigning to that parameter. Each parameter entry is followed by a carriage return.
- 5 Use the `/` and press Enter to list the current settings.



The screenshot shows a Windows command prompt window titled "C:\WINDOWS\system32\cmd.exe - telnet 134.40.27.95". The user has entered the command `>/` to display the LAN status. The output is as follows:

```
>/
LAN Status Page
-----
MAC Address   : 0030D30A0838
Init Mode    : Using Stored
TCP/IP Properties
- active -
IP Address    : 134.40.27.95
Subnet Mask   : 255.255.248.0
Def. Gateway  : 134.40.24.1
TCP/IP Status : Ready
Controllers   : no connections
>_
```

information about the LAN interface
MAC address, initialization mode
Initialization mode is Using Stored
active TCP/IP settings
TCP/IP status - here ready
connected to PC with controller software
(e.g. Agilent ChemStation), here not
connected

Telnet - Current settings in "Using Stored" mode

- 6 Change the IP address (in this example 134.40.27.99) and type `/` to list current settings.



```
C:\WINDOWS\system32\cmd.exe - telnet 134.40.27.95
>ip 134.40.27.99
>/
LAN Status Page
-----
MAC Address      : 0030D30A0838
Init Mode       : Using Stored

TCP/IP Properties
- active -
IP Address      : 134.40.27.95
Subnet Mask     : 255.255.248.0
Def. Gateway    : 134.40.24.1
- stored -
IP Address      : 134.40.27.99
Subnet Mask     : 255.255.248.0
Def. Gateway    : 134.40.24.1

TCP/IP Status   : Ready

Controllers     : no connections
>_
```

change of IP setting to
Initialization mode is Using Stored
active TCP/IP settings
stored TCP/IP settings in non-volatile
memory

connected to PC with controller software
(e.g. Agilent ChemStation), here not
connected

Telnet - Change IP settings

- 7 When you have finished typing the configuration parameters, type `exit` and press **Enter** to exit with storing parameters.



Figure 57: Closing the telnet session

NOTE

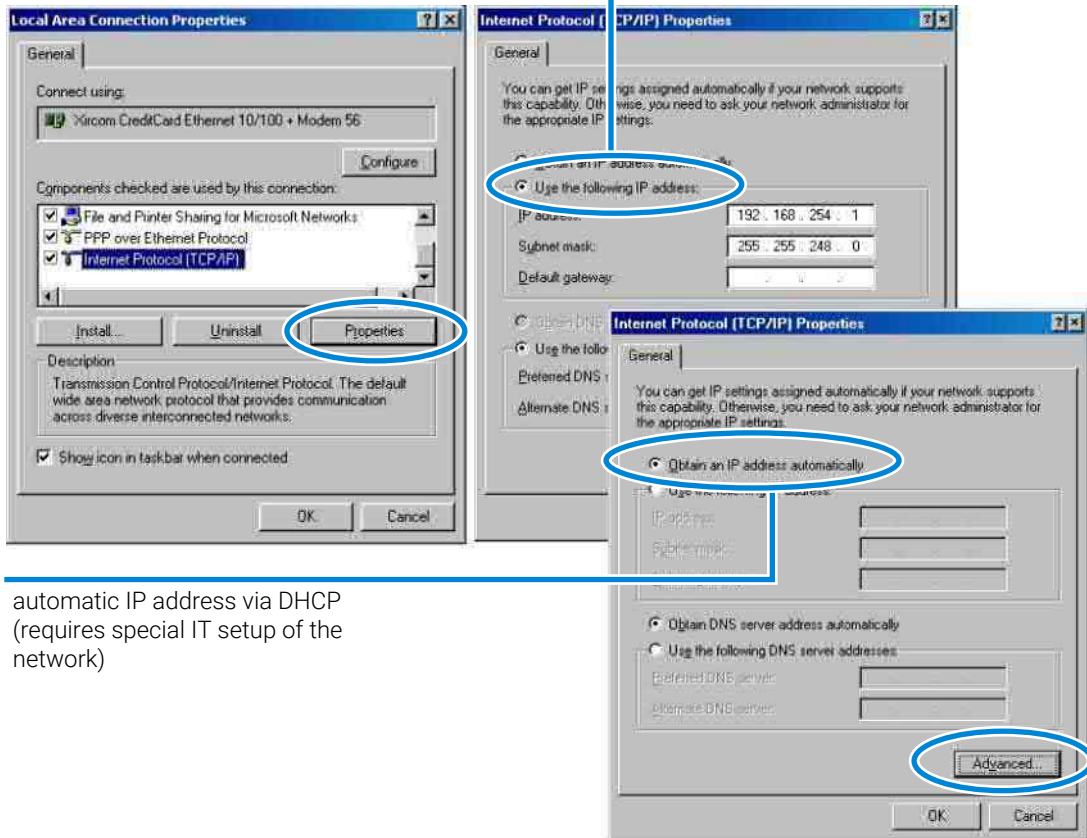
If the Initialization Mode Switch is changed now to “Using Stored” mode, the instrument will take the stored settings when the module is re-booted. In the example above it would be 134.40.27.99.

PC and User Interface Software Setup

PC Setup for Local Configuration

This procedure describes the change of the TCP/IP settings on your PC to match the module's default parameters in a local configuration (see also [Initialization Mode Selection](#) on page 437).

FIXED IP address



automatic IP address via DHCP
(requires special IT setup of the network)

Figure 58: Changing the TCP/IP settings of the PC

User Interface Software Setup

Install you user interface software according the provided *User Interface Software Setup Guide*.

This chapter provides additional information on safety, legal and web.

General Safety Information 450

Safety Standards 450

General 450

Before Applying Power 451

Ground the Instrument 451

Do Not Operate in an Explosive Atmosphere 452

Do Not Remove the Instrument Cover 452

Do Not Modify the Instrument 452

In Case of Damage 452

Solvent Information 453

Algae Growth in HPLC Systems 455

Magnets 456

Safety Symbols 456

Material Information 459

Materials Used in the Bio LC System 459

Materials in Flow Path (G7120A) 460

Materials in Flow Path (G7132A) 461

General Information About Solvent/Material Compatibility 462

At-a-Glance Details About Agilent Capillaries 468**Waste Electrical and Electronic Equipment (WEEE) Directive 472****Radio Interference 473****RFID Statement 474****Sound Emission 476****Agilent Technologies on Internet 477**

General Safety Information

The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. Agilent Technologies assumes no liability for the customer's failure to comply with these requirements.

WARNING

Ensure the proper usage of the equipment.

The protection provided by the equipment may be impaired.

- **The operator of this instrument is advised to use the equipment in a manner as specified in this manual.**

Safety Standards

This is a Safety Class I instrument (provided with terminal for protective earthing) and has been manufactured and tested according to international safety standards.

General

Do not use this product in any manner not specified by the manufacturer. The protective features of this product may be impaired if it is used in a manner not specified in the operation instructions.

Before Applying Power

WARNING

Wrong voltage range, frequency or cabling

Personal injury or damage to the instrument

- Verify that the voltage range and frequency of your power distribution matches to the power specification of the individual instrument.
- Never use cables other than the ones supplied by Agilent Technologies to ensure proper functionality and compliance with safety or EMC regulations.
- Make all connections to the unit before applying power.

WARNING

Use of unsupplied cables

Using cables not supplied by Agilent Technologies can lead to damage of the electronic components or personal injury.

- Never use cables other than the ones supplied by Agilent Technologies to ensure proper functionality and compliance with safety or EMC regulations.

NOTE

Note the instrument's external markings described under [Safety Symbols](#) on page 456.

Ground the Instrument

WARNING

Missing electrical ground

Electrical shock

- If your product is provided with a grounding type power plug, the instrument chassis and cover must be connected to an electrical ground to minimize shock hazard.
- The ground pin must be firmly connected to an electrical ground (safety ground) terminal at the power outlet. Any interruption of the protective (grounding) conductor or disconnection of the protective earth terminal will cause a potential shock hazard that could result in personal injury.

Do Not Operate in an Explosive Atmosphere

WARNING

Presence of flammable gases or fumes

Explosion hazard

- Do not operate the instrument in the presence of flammable gases or fumes.
-

Do Not Remove the Instrument Cover

WARNING

Instrument covers removed

Electrical shock

- Do Not Remove the Instrument Cover
 - Only Agilent authorized personnel are allowed to remove instrument covers. Always disconnect the power cables and any external circuits before removing the instrument cover.
-

Do Not Modify the Instrument

Do not install substitute parts or perform any unauthorized modification to the product. Return the product to an Agilent Sales and Service Office for service and repair to ensure that safety features are maintained.

In Case of Damage

WARNING

Damage to the module

Personal injury (for example electrical shock, intoxication)

- Instruments that appear damaged or defective should be made inoperative and secured against unintended operation until they can be repaired by qualified service personnel.
-

Solvent Information

WARNING

Toxic, flammable and hazardous solvents, samples and reagents

The handling of solvents, samples and reagents can hold health and safety risks.

- When working with these substances observe appropriate safety procedures (for example by wearing goggles, safety gloves and protective clothing) as described in the material handling and safety data sheet supplied by the vendor, and follow good laboratory practice.
- Do not use solvents with an auto-ignition temperature below 200 °C (392 °F). Do not use solvents with a boiling point below 56 °C (133 °F).
- Avoid high vapor concentrations. Keep the solvent temperature at least 40 °C (72 °F) below the boiling point of the solvent used. This includes the solvent temperature in the sample compartment. For the solvents methanol and ethanol keep the solvent temperature at least 25 °C (45 °F) below the boiling point.
- Do not operate the instrument in an explosive atmosphere.
- Do not use solvents of ignition Class IIC according IEC 60079-20-1 (for example, carbon disulfide).
- Reduce the volume of substances to the minimum required for the analysis.
- Never exceed the maximum permissible volume of solvents (8 L) in the solvent cabinet. Do not use bottles that exceed the maximum permissible volume as specified in the usage guideline for solvent cabinet.
- Ground the waste container.
- Regularly check the filling level of the waste container. The residual free volume in the waste container must be large enough to collect the waste liquid.
- To achieve maximal safety, regularly check the tubing for correct installation.

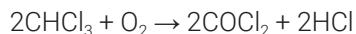
NOTE

For details, see the usage guideline for the solvent cabinet. A printed copy of the guideline has been shipped with the solvent cabinet, electronic copies are available in the Agilent Information Center or via the Internet.

Recommendations on the Use of Solvents

Observe the following recommendations on the use of solvents.

- Brown glass ware can avoid growth of algae.
- Follow the recommendations for avoiding the growth of algae, see [Algae Growth in HPLC Systems](#) on page 455
- Small particles can permanently block capillaries and valves. Therefore, always filter solvents through 0.22 µm filters.
- Avoid or minimize the use of solvents that may corrode parts in the flow path. Consider specifications for the pH range given for different materials such as flow cells, valve materials etc. and recommendations in subsequent sections.
- Avoid the use of the following steel-corrosive solvents:
 - solutions of alkali halides and their respective acids (for example, lithium iodide, potassium chloride, and so on),
 - high concentrations of inorganic acids like sulfuric acid and nitric acid, especially at higher temperatures (if your chromatography method allows, replace by phosphoric acid or phosphate buffer which are less corrosive against stainless steel),
 - halogenated solvents or mixtures which form radicals and/or acids, for example:



This reaction, in which stainless steel probably acts as a catalyst, occurs quickly with dried chloroform if the drying process removes the stabilizing alcohol,

- chromatographic grade ethers, which can contain peroxides (for example, THF, dioxane, diisopropyl ether) should be filtered through dry aluminium oxide which adsorbs the peroxides,
 - solvents containing strong complexing agents (e.g. EDTA),
 - mixtures of carbon tetrachloride with 2-propanol or THF.
- Avoid the use of dimethyl formamide (DMF). Polyvinylidene fluoride (PVDF), which is used in leak sensors, is not resistant to DMF.

Algae Growth in HPLC Systems

The presence of algae in HPLC systems can cause many problems that may be incorrectly diagnosed as instrument or application problems. Algae grow in aqueous media, preferably in a pH range from 4 to 8. Their growth is accelerated by buffers, for example phosphate or acetate. Since algae grow through photosynthesis, light will also stimulate their growth. Even in distilled water small-sized algae grow after some time.

Instrumental Problems Associated With Algae

Algae deposit and grow everywhere within the HPLC system, causing the following problems:

- Blocked solvent filters, or deposits on inlet or outlet valves, resulting in unstable flow, composition or gradient problems, or a complete failure of the pump.
- Plugging of small-pore, high-pressure solvent filters, usually placed before the injector, resulting in high system pressure.
- Blockage of PTFE frits, leading to increased system pressure.
- Plugging of column filters, giving high system pressure.
- Dirty flow cell windows of detectors, resulting in higher noise levels (since the detector is the last module in the flow path, this problem is less common).

How to Prevent and/or Reduce the Algae Problem

- Always use freshly prepared solvents, especially use demineralized water, which was filtered through 0.2 μm filters.
- Never leave mobile phase in the instrument for several days without flow.
- Always discard old mobile phase.
- Use the amber solvent bottle (9301-6526 (Solvent bottle, amber, 1000 mL)) supplied with the instrument for your aqueous mobile phase.
- If possible add a few mg/L sodium azide or a few percent organic solvent to the aqueous mobile phase.

Magnets

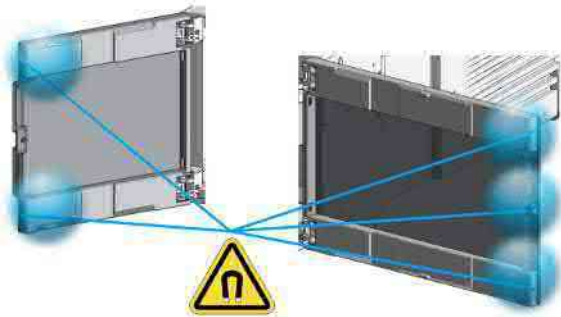


Figure 59: Magnets in doors of pumps, autosamplers, detectors, and fraction collectors

Safety Symbols

Table 32: Symbols

	The apparatus is marked with this symbol when the user shall refer to the instruction manual in order to protect risk of harm to the operator and to protect the apparatus against damage.
	Indicates dangerous voltages.
	Indicates a protected ground terminal.
	The apparatus is marked with this symbol when hot surfaces are available and the user should not touch it when heated up.
	Indicates flammable material used. Consult the Agilent Information Center / User Manual before attempting to install or service this equipment. Follow all safety precautions.
	Confirms that a manufactured product complies with all applicable European Community directives. The European Declaration of Conformity is available at: http://regulations.corporate.agilent.com/DoC/search.htm

	Manufacturing date.
	Product Number
	Serial Number
	Power symbol indicates On/Off. The apparatus is not completely disconnected from the mains supply when the on/off switch is in the Off position
	Pacemaker Magnets could affect the functioning of pacemakers and implanted heart defibrillators. A pacemaker could switch into test mode and cause illness. A heart defibrillator may stop working. If you wear these devices keep at least 55 mm distance to magnets. Warn others who wear these devices from getting too close to magnets.
	Magnetic field Magnets produce a far-reaching, strong magnetic field. They could damage TVs and laptops, computer hard drives, credit and ATM cards, data storage media, mechanical watches, hearing aids and speakers. Keep magnets at least 25 mm away from devices and objects that could be damaged by strong magnetic fields.
	Indicates a pinching or crushing hazard
	Indicates a piercing or cutting hazard.
	Sample Cooler unit is designed as vapor-compression refrigeration system. Contains fluorinated greenhouse gas (refrigerant) according to the Kyoto protocol. For specifications of refrigerant, charge capacity, carbon dioxide equivalent (CDE), and global warming potential (GWP) see instrument label.

WARNING

A WARNING

alerts you to situations that could cause physical injury or death.

- Do not proceed beyond a warning until you have fully understood and met the indicated conditions.

CAUTION

A CAUTION

alerts you to situations that could cause loss of data, or damage of equipment.

- Do not proceed beyond a caution until you have fully understood and met the indicated conditions.
-

Material Information

This section provides detailed information about materials used in the HPLC system and general information about solvent/material compatibility.

Materials Used in the Bio LC System

For the Bio LC System, Agilent Technologies uses highest-quality materials in the flow path (also referred to as wetted parts). Life scientists accept these materials, as they are known for optimum inertness to biological samples and ensure best compatibility with common samples and solvents over a wide pH range. To enable chromatography at very high pressures, while maintaining inertness the metal alloy MP35N is used instead of stainless steel throughout the system.

The MP35N is a nonmagnetic, nickel-cobalt-chromium-molybdenum alloy with an excellent resistance to sulfation, oxidation, saline solutions, and most mineral acids. Its superior properties guaranty reliable performance, even under UHPLC conditions.

Table 33: Used biocompatible materials

Module	Materials
Agilent 1290 Infinity III Bio High-Speed Pump (G7132A)	MP35N, gold, ceramic, ruby, PTFE, PEEK, UHMW-PE, tantalum, TFE/PDD copolymer, PFA, FEP, FFKM, ETFE, DLC coated MP35N
Agilent 1290 Infinity III Bio Flexible Pump (G7131A)	MP35N, gold, ceramic, ruby, PEEK, UHMW-PE, tantalum, TFE/PDD copolymer, PFA, FEP, titanium, DLC coated MP35N, FFKM, ETFE
Agilent 1290 Infinity III Bio Multisampler (G7137A)	Standard: MP35N, gold, DLC coated MP35N, PEEK, UHMW-PE Multi Wash: PEEK, FFKM, titanium, PTFE, PPS, MP35N, gold, DLC coated MP35N, UHMW-PE
Agilent 1290 Infinity III Bio Online Sample Manager	PEEK, FFKM, titanium, PTFE, PPS, MP35N, gold, DLC coated MP35N, UHMW-PE
Biocompatible Flow Cells:	

Module	Materials
G7117-60020 (Max-Light Cartridge Cell LSS (10 mm, V(σ) 1.0 μ L)) (for Agilent 1290 Infinity III DAD (G7117A/B))	MP35N, fused silica, PEEK
G1314-60188 (Bio standard flow cell VWD, 10 mm, Cell Vol. 14 μ L, Sapphire, MP35N) (for Agilent 1290 Infinity III VWD (G7114B))	Sapphire, MP35N, FEP
G1314-60189 (Bio micro flow cell VWD, 3 mm, Cell Vol. 2 μ L, Sapphire, MP35N) (for Agilent 1290 Infinity III VWD (G7114B))	Sapphire, MP35N, FEP
Biocompatible Heat Exchangers, Valves and Capillaries:	
G7116-60071 (Quick Connect Bio Heat Exchanger Standard Flow), G7116-60081 (Quick Connect Bio Heat Exchanger High Flow), G7116-60091 (Quick Connect Bio Heat Exchanger Ultra Low Dispersion) (for Agilent 1290 Infinity III Multicolumn Thermostat (G7116B))	MP35N
G5641A (2-position/10-port valve, bio 1300 bar)	MP35N coated with DLC, PEEK
G4235A (12-position/13-port solvent selection valve)	PEEK, ceramic (Al_2O_3 based)
Bio connection capillaries	MP35N

NOTE

To ensure optimum biocompatibility of your Bio LC System, do not include non-Bio standard modules or parts to the flow path. Do not use any parts that are not labeled as Agilent "Bio". For solvent compatibility of these materials, see [General Information About Solvent/Material Compatibility](#) on page 462.

Materials in Flow Path (G7120A)

Following materials are used in the flow path of this module:

Table 34: Materials in flow path (G7120A)

Part	Materials
Degasser chamber	TFE/PDD copolymer, PFA (internal tubings); PEEK (inlets); FEP (tubings); ETFE (fittings)
Ultra clean tubings ²	PFA (tubings), PEEK (fittings)
Microfluidic structures ³	SST
SSV	FFKM, PEEK
Passive inlet valve	SST, gold, ruby, ZrO ₂ -based ceramic, tantalum
Outlet valve	SST, gold, ruby, ZrO ₂ -based ceramic, tantalum
Pump head	SST
Pistons	ZrO ₂ -based ceramic
Piston/wash seals	UHMW-PE, SST
Pressure sensor	SST
Automatic purge valve	Polyimide, SST, DLC

Materials in Flow Path (G7132A)

Following materials are used in the flow path of this module:

Table 35: Materials in flow path (G7132A)

Part	Materials
Degasser chamber	TFE/PDD copolymer, PFA (internal tubings); PEEK (inlets); FEP (tubings); ETFE (fittings)
Ultra clean tubings ⁴	PFA (tubings), PEEK (fittings)
Microfluidic structures ⁵	SST and biocompatible coating
Solvent Selection Valve	FFKM and PEEK

- 2 Ultra clean tubings are available for the use with high-end MS detectors. They are also compatible to THF.
- 3 Jet Weaver, Heat Exchanger
- 4 Ultra clean tubings are available for the use with high-end MS detectors. They are also compatible to THF.
- 5 Jet Weaver, Heat Exchanger

Part	Materials
Passive inlet valve	Gold, Ruby, MP35N, tantalum
Outlet valve	Gold, Ruby, MP35N, tantalum
Pump heads	MP35N
Heat exchanger	MP35N and Gold (fittings)
Pistons	ZrO ₂ ceramic
Seals	Gold and UHMW-PE
Pressure sensor	MP35N
Purge valve	DLC coated MP35N and PEEK-based rotor seal

General Information About Solvent/Material Compatibility

Materials in the flow path are carefully selected based on Agilent's experiences in developing highest-quality instruments for HPLC analysis over several decades. These materials exhibit excellent robustness under typical HPLC conditions. For any special condition, please consult the material information section or contact Agilent.

Disclaimer

Subsequent data was collected from external resources and is meant as a reference. Agilent cannot guarantee the correctness and completeness of such information. Data is based on compatibility libraries, which are not specific for estimating the long-term life time under specific but highly variable conditions of UHPLC systems, solvents, solvent mixtures, and samples. Information also cannot be generalized due to catalytic effects of impurities like metal ions, complexing agents, oxygen etc. Apart from pure chemical corrosion, other effects like electro corrosion, electrostatic charging (especially for nonconductive organic solvents), swelling of polymer parts etc. need to be considered. Most data available refers to room temperature (typically 20 – 25 °C, 68 – 77 °F). If corrosion is possible, it usually accelerates at higher temperatures. If in doubt, please consult technical literature on chemical compatibility of materials.

MP35N

MP35N is a nonmagnetic, nickel-cobalt-chromium-molybdenum alloy demonstrating excellent corrosion resistance (for example, against nitric and sulfuric acids, sodium hydroxide, and seawater) over a wide range of concentrations and temperatures. In addition, this alloy shows exceptional resistance to high-temperature oxidation. Due to excellent chemical resistance and toughness, the alloy is used in diverse applications: dental products, medical devices, nonmagnetic electrical components, chemical and food processing equipment, marine equipment. Treatment of MP35N alloy samples with 10 % NaCl in HCl (pH 2.0) does not reveal any detectable corrosion. MP35N also demonstrates excellent corrosion resistance in a humid environment. Although the influence of a broad variety of solvents and conditions has been tested, users should keep in mind that multiple factors can affect corrosion rates, such as temperature, concentration, pH, impurities, stress, surface finish, and dissimilar metal contacts.

Polyphenylene Sulfide (PPS)

Polyphenylene sulfide has outstanding stability even at elevated temperatures. It is resistant to dilute solutions of most inorganic acids, but it can be attacked by some organic compounds and oxidizing reagents. Nonoxidizing inorganic acids, such as sulfuric acid and phosphoric acid, have little effect on polyphenylene sulfide, but at high concentrations and temperatures, they can still cause material damage. Nonoxidizing organic chemicals generally have little effect on polyphenylene sulfide stability, but amines, aromatic compounds, and halogenated compounds may cause some swelling and softening over extended periods of time at elevated temperatures. Strong oxidizing acids, such as nitric acid (> 0.1 %), hydrogen halides (> 0.1 %), peroxy acids (> 1 %), or chlorosulfuric acid degrade polyphenylene sulfide. It is not recommended to use polyphenylene sulfide with oxidizing material, such as sodium hypochlorite and hydrogen peroxide. However, under mild environmental conditions, at low concentrations and for short exposure times, polyphenylene sulfide can withstand these chemicals, for example, as ingredients of common disinfectant solutions.

PEEK

PEEK (Polyether-Ether Ketones) combines excellent properties regarding biocompatibility, chemical resistance, mechanical and thermal stability. PEEK is therefore the material of choice for UHPLC and biochemical instrumentation.

It is stable in the specified pH range (for the Bio-Inert LC system: pH 1 – 13 , see bio-inert module manuals for details), and inert to many common solvents.

There are still some known incompatibilities with chemicals such as chloroform, methylene chloride, THF, DMSO, strong acids (nitric acid > 10 %, sulfuric acid > 10 %, sulfonic acids, trichloroacetic acid), halogens or aqueous halogen solutions, phenol and derivatives (cresols, salicylic acid, and so on).

When used above room temperature, PEEK is sensitive to bases and various organic solvents, which can cause it to swell. Under such conditions, normal PEEK capillaries are sensitive to high pressure. Therefore, Agilent uses stainless steel clad PEEK capillaries in bio-inert systems. The use of stainless steel clad PEEK capillaries keeps the flow path free of steel and ensures pressure stability up to 600 bar. If in doubt, consult the available literature about the chemical compatibility of PEEK.

Polyimide

Agilent uses semi-crystalline polyimide for rotor seals in valves and needle seats in autosamplers. One supplier of polyimide is DuPont, which brands polyimide as Vespel, which is also used by Agilent.

Polyimide is stable in a pH range between 1 and 10 and in most organic solvents. It is incompatible with concentrated mineral acids (e.g. sulphuric acid), glacial acetic acid, DMSO and THF. It is also degraded by nucleophilic substances like ammonia (e.g. ammonium salts in basic conditions) or acetates.

Polyethylene (PE)

Agilent uses UHMW (ultra-high molecular weight)-PE/PTFE blends for yellow piston and wash seals, which are used in 1290 Infinity pumps, 1290 Infinity II/III pumps, the G7104C and for normal phase applications in 1260 Infinity pumps.

Polyethylene has a good stability for most common inorganic solvents including acids and bases in a pH range of 1 to 12.5. It is compatible with many organic solvents used in chromatographic systems like methanol, acetonitrile and isopropanol. It has limited stability with aliphatic, aromatic and halogenated hydrocarbons, THF, phenol and derivatives, concentrated acids and bases. For normal phase applications, the maximum pressure should be limited to 200 bar.

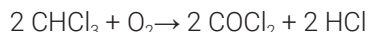
Tantalum (Ta)

Tantalum is inert to most common HPLC solvents and almost all acids except fluoric acid and acids with free sulfur trioxide. It can be corroded by strong bases (e.g. hydroxide solutions > 10 %, diethylamine). It is not recommended for the use with fluoric acid and fluorides.

Stainless Steel (SST)

Stainless steel is inert against many common solvents. It is stable in the presence of acids and bases in a pH range of 1 to 12.5. It can be corroded by acids below pH 2.3. It can also corrode in following solvents:

- Solutions of alkali halides, their respective acids (for example, lithium iodide, potassium chloride) and aqueous solutions of halogens.
- High concentrations of inorganic acids like nitric acid, sulfuric acid, and organic solvents especially at higher temperatures (replace, if your chromatography method allows, by phosphoric acid or phosphate buffer, which are less corrosive against stainless steel).
- Halogenated solvents or mixtures, which form radicals and/or acids, for example:



This reaction, in which stainless steel probably acts as a catalyst, occurs quickly with dried chloroform if the drying process removes the stabilizing alcohol.

- Chromatographic grade ethers, which can contain peroxides (for example, THF, dioxane, diisopropyl ether). Such ethers should be filtered through dry aluminum oxide, which adsorbs the peroxides.
- Solutions of organic acids (acetic acid, formic acid, and so on) in organic solvents. For example, a 1 % solution of acetic acid in methanol will attack steel.
- Solutions containing strong complexing agents (for example, EDTA, ethylenediaminetetraacetic acid).
- Mixtures of carbon tetrachloride with isopropanol or THF.

Titanium (Ti)

Titanium is highly resistant to oxidizing acids (for example, nitric, perchloric and hypochlorous acid) over a wide range of concentrations and temperatures. This is due to a thin oxide layer on the surface, which is stabilized by oxidizing compounds. Non-oxidizing acids (for example, hydrochloric, sulfuric and phosphoric acid) can cause slight corrosion, which increases with acid concentration and temperature. For example, the corrosion rate with 3 % HCl (about pH 0.1) at room temperature is about 13 $\mu\text{m}/\text{year}$. At room temperature, titanium is resistant to concentrations of about 5 % sulfuric acid (about pH 0.3). Addition of nitric acid to hydrochloric or sulfuric acids significantly reduces corrosion rates. Titanium is sensitive to acidic metal chlorides like FeCl_3 or CuCl_2 .

Titanium is subject to corrosion in anhydrous methanol, which can be avoided by adding a small amount of water (about 3 %). Slight corrosion is possible with ammonia > 10 %.

Diamond-Like Carbon (DLC)

Diamond-Like Carbon is inert to almost all common acids, bases, and solvents. There are no documented incompatibilities for HPLC applications.

Fused Silica and Quartz (SiO₂)

Fused silica is used in Max Light Cartridges. Quartz is used for classical flow cell windows. It is inert against all common solvents and acids except hydrofluoric acid and acidic solvents containing fluorides. It is corroded by strong bases and should not be used above pH 12 at room temperature. The corrosion of flow cell windows can negatively affect measurement results. For a pH greater than 12, the use of flow cells with sapphire windows is recommended.

Gold

Gold is inert to all common HPLC solvents, acids, and bases within the specified pH range. It can be corroded by complexing cyanides and concentrated acids like aqua regia.

Zirconium Oxide (ZrO₂)

Zirconium Oxide is inert to almost all common acids, bases, and solvents. There are no documented incompatibilities for HPLC applications.

Platinum/Iridium

Platinum/Iridium is inert to almost all common acids, bases, and solvents. There are no documented incompatibilities for HPLC applications.

Fluorinated Polymers (PTFE, PFA, FEP, FFKM, PVDF)

Fluorinated polymers like PTFE (polytetrafluorethylene), PFA (perfluoroalkoxy), and FEP (fluorinated ethylene propylene) are inert to almost all common acids, bases, and solvents. FFKM is perfluorinated rubber, which is also resistant to most chemicals. As an elastomer, it may swell in some organic solvents like halogenated hydrocarbons.

TFE/PDD copolymer tubings, which are used in all Agilent degassers except G1322A/G7122A, are not compatible with fluorinated solvents like Freon, Fluorinert, or Vertrel. They have limited life time in the presence of hexafluoroisopropanol (HFIP). To ensure the longest possible life with HFIP, it is best to dedicate a particular chamber to this solvent, not to switch solvents, and not to let dry out the chamber. For optimizing the life of the pressure sensor, do not leave HFIP in the chamber when the unit is off.

The tubing of the leak sensor is made of PVDF (polyvinylidene fluoride), which is incompatible with the solvent DMF (dimethylformamide).

Sapphire, Ruby, and Al₂O₃-Based Ceramics

Sapphire, ruby, and ceramics based on aluminum oxide Al₂O₃ are inert to almost all common acids, bases, and solvents. There are no documented incompatibilities for HPLC applications.

At-a-Glance Details About Agilent Capillaries

The following section provides useful information about Agilent capillaries and its characteristics.

Syntax for capillary description

Type - Material - Capillary dimensions - Fitting Left/Fitting right

Table 36: Example for a capillary description

Code provided with the part	Meaing of the code
Color code: 	Material of the product is MP35N, the inner diameter is 0.20 or 0.25 mm
Capillary	The part is a connection capillary
MP35N	Material of the part is MP35N
0.25 x 80 mm	The part has an inner diameter of 0.25 mm and a length of 80 mm
SI/SI	Left fitting: Swagelok + 1.6 mm Port id, Intermediate Right fitting: Swagelok + 1.6 mm Port id, Intermediate

To get an overview of the code in use, see

- Color: [Table 37](#) on page 469
- Type: [Table 38](#) on page 469
- Material: [Table 39](#) on page 470
- Dimension: [Table 40](#) on page 470
- Fittings: [Table 41](#) on page 471

Color Coding Guide

Table 37: Color-coding key for Agilent capillary tubing

Internal diameter in mm		Color code	
0.015			Orange
0.025			Yellow
0.05			Beige
0.075			Black
0.075	MP35N		Black with orange stripe
0.1			Purple
0.12			Red
0.12	MP35N		Red with orange stripe
0.17			Green
0.17	MP35N		Green with orange stripe
0.20 /0.25			Blue
0.20 /0.25	MP35N		Blue with orange stripe
0.3			Grey
0.50			Bone White

NOTE

As you move to smaller-volume, high efficiency columns, you'll want to use narrow id tubing, as opposed to the wider id tubing used for conventional HPLC instruments.

Abbreviation Guide for Type

Table 38: Type (gives some indication on the primary function, like a loop or a connection capillary)

Key	Description
Capillary	Connection capillaries
Loop	Loop capillaries
Seat	Autosampler needle seats

Key	Description
Tube	Tubing
Heat exchanger	Heat exchanger

Abbreviation Guide for Material

Table 39: Material (indicates which raw material is used for the capillary)

Key	Description
ST	Stainless steel
Ti	Titanium
PK	PEEK
FS/PK	PEEK-coated fused silica ⁶
PK/ST	Stainless steel-coated PEEK ⁷
PFFE	PTFE
FS	Fused silica
MP35N	Nickel-cobalt-chromium-molybdenum alloy

Abbreviation Guide for Capillary Dimensions

Table 40: Capillary dimensions (indicates inner diameter (id), length, and volume of the capillary)

Description
id (mm) x Length (mm)
Volume (μL)

6 Fused silica in contact with solvent

7 Stainless steel-coated PEEK

Abbreviation Guide for Fitting Left/Fitting Right

Table 41: Fitting left/fitting right (indicates which fitting is used on both ends of the capillary)

Key	Description
W	Swagelok + 0.8 mm Port id
S	Swagelok + 1.6 mm Port id
M	Metric M4 + 0.8 mm Port id
E	Metric M3 + 1.6 mm Port id
U	Swagelok union
L	Long
X	Extra long
H	Long head
G	Small head SW 4
N	Small head SW 5
F	Finger-tight
V	1200 bar
B	Bio
P	PEEK
I	Intermediate

Waste Electrical and Electronic Equipment (WEEE) Directive

This product complies with the European WEEE Directive marking requirements. The affixed label indicates that you must not discard this electrical/electronic product in domestic household waste.



NOTE

Do not dispose of in domestic household waste
To return unwanted products, contact your local Agilent office, or see <https://www.agilent.com> for more information.

Radio Interference

Cables supplied by Agilent Technologies are screened to provide optimized protection against radio interference. All cables are in compliance with safety or EMC regulations.

Test and Measurement

If test and measurement equipment is operated with unscreened cables, or used for measurements on open set-ups, the user has to assure that under operating conditions the radio interference limits are still met within the premises.

RFID Statement

Brasil

Este equipamento não tem direito à proteção contra interferência prejudicial e não pode causar interferência em sistemas devidamente autorizados. Para mais informações, consulte o site da Anatel: <https://www.gov.br/anatel/pt-br>.

Este produto não é apropriado para uso em ambientes domésticos, pois poderá causar interferências eletromagnéticas que obrigam o usuário a tomar medidas necessárias para minimizar estas interferências.

Canada

Statement according to RSS GEN Issue 5:

This device contains licence-exempt transmitter(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's licence-exempt RSS(s). Operation is subject to the following two conditions:

1. This device may not cause interference
2. This device must accept any interference, including interference that may cause undesired operation of the device.

Cet appareil contient des émetteurs / récepteurs exemptés de licence conformes aux RSS (RSS) d'Innovation, Sciences et Développement économique Canada. Le fonctionnement est soumis aux deux conditions suivantes:

1. Cet appareil ne doit pas causer d'interférences
2. Cet appareil doit accepter toutes les interférences, y compris celles susceptibles de provoquer un fonctionnement indésirable de l'appareil.

Mexico

La operación de este equipo está sujeta a las siguientes dos condiciones:

1. es posible que este equipo o dispositivo no cause interferencia perjudicial y
2. este equipo o dispositivo debe aceptar cualquier interferencia, incluyendo la que pueda causar su operación no deseada.

Thailand

This telecommunication equipment conforms to NTC/NBTC technical requirement.

USA

1. User Information according to FCC 15.21:Changes or modifications not expressly approved by the party responsible for compliance could void the user’s authority to operate the equipment.
2. Part 15 Statement according to FCC 15.19:

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
 - This device may not cause interference.
 - This device must accept any interference, including interference that may cause undesired operation.

CAUTION

Do not change or modify the equipment.
Changes or modifications not expressly approved by Agilent could void your authority to operate the equipment.

NOTE

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Table 42: Operating frequencies and maximum power levels

Technology	Operating Frequencies/ Bands	Maximum Transmit Power Level
RFID	125 kHz	26.8 dBm

Sound Emission

Sound Pressure

Sound pressure $L_p < 70 \text{ dB(A)}$ according to DIN EN ISO 7779

Schalldruckpegel

Schalldruckpegel $L_p < 70 \text{ dB(A)}$ nach DIN EN ISO 7779

Agilent Technologies on Internet

For the latest information on products and services visit our worldwide web site on the Internet at:

<https://www.agilent.com>

In This Book

This manual contains technical reference information about the Agilent 1290 Infinity III High-Speed Pump (G7120A) and Agilent 1290 Infinity III Bio High-Speed Pump (G7132A).

The manual describes the following:

- introduction and specifications,
- installation,
- using and optimizing,
- troubleshooting and diagnose,
- maintenance and repair,
- parts identification,
- hardware information,
- safety and related information.

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