

Control Module

QTC1-

Mounting and wiring instruction manual



Shinko

Preface

Thank you for purchasing our control module [QTC1-□].

This manual contains instructions for the mounting and wiring when operating the control module [QTC1-□].

To prevent accidents arising from the misuse of this instrument, please ensure the operator receives this manual.

For details on how to use it, refer to the instruction manual (detailed version) of each model.

Please access our website from the following URL or QR code to download the instruction manual (detailed version).

https://shinko-technos.co.jp/e/download/d_manual_download.html#Q



Notes

- This instrument should be used in accordance with the specifications described in the manual. If it is not used according to the specifications, it may malfunction or cause a fire.
- Be sure to follow the warnings, Cautions and notices. If they are not observed, serious injury or malfunction may occur.
- The contents of this instruction manual are subject to change without notice.
- Care has been taken to ensure that the contents of this instruction manual are correct, but if there are any doubts, mistakes or questions, please inform our sales department.
- This instrument is designed to be installed on a DIN rail within a control panel. If it is not, measures must be taken to ensure that the operator does not touch power terminals or other high voltage sections.
- Any unauthorized transfer or copying of this document, in part or in whole, is prohibited.
- Shinko Technos Co., Ltd. is not liable for any damage or secondary damage(s) incurred as a result of using this product, including any indirect damage.

SAFETY PRECAUTIONS (Be sure to read these preCautions before using our products.)

The safety preCautions are classified into categories: "Warning" and "Caution".

Depending on circumstances, procedures indicated by ⚠ **Caution** may result in serious consequences, so be sure to follow the directions for usage.



Warning

Procedures which may lead to dangerous conditions and cause death or serious injury, if not carried out properly.



Caution

Procedures which may lead to dangerous conditions and cause superficial to medium injury or physical damage or may degrade or damage the product, if not carried out properly.



Warning

- To prevent an electrical shock or fire, only Shinko or qualified service personnel may handle the inner assembly.
- To prevent an electrical shock, fire, or damage to instrument, parts replacement may only be undertaken by Shinko or qualified service personnel.



Safety PreCautions

- To ensure safe and correct use, thoroughly read and understand this manual before using this instrument.
- This instrument is intended to be used for industrial machinery, machine tools and measuring equipment. Verify correct usage after purpose-of-use consultation with our agency or main office. (Never use this instrument for medical purposes with which human lives are involved.)
- External protection devices such as protective equipment against excessive temperature rise, etc. must be installed, as malfunction of this product could result in serious damage to the system or injury to personnel. Proper periodic maintenance is also required.
- This instrument must be used under the conditions and environment described in this manual. Shinko Technos Co., Ltd. does not accept liability for any injury, loss of life or damage occurring due to the instrument being used under conditions not otherwise stated in this manual.

Meaning of Warning Message on Model Label



Caution

If do not handle this instrument correctly, may suffer minor or moderate injury or property damage due to fire, malfunction, or electric shock. Please read this manual carefully and fully understand it before using it.



Caution with Respect to Export Trade Control Ordinance

To avoid this instrument from being used as a component in, or as being utilized in the manufacture of weapons of mass destruction (i.e. military applications, military equipment, etc.), please investigate the end users and the final use of this instrument.

In the case of resale, ensure that this instrument is not illegally exported.

Precautions for Use

1. Installation Precautions



Caution

This instrument is intended to be used under the following environmental conditions (EN61010-1):

- Pollution degree 2

Ensure the mounting location corresponds to the following conditions:

- A minimum of dust, and an absence of corrosive gases
- No flammable, explosive gases
- No mechanical vibrations or shocks
- No exposure to direct sunlight, an ambient temperature of -10 to 50°C (14°F to 122°F) that does not change rapidly, and no icing
- An ambient non-condensing humidity of 35 to 85%RH
- No large capacity electromagnetic switches or cables through which large current is flowing
- No water, oil or chemicals or the vapors of these substances can come into direct contact with the unit.
- When installing this unit within a control panel, please note that ambient temperature of this unit – not the ambient temperature of the control panel – must not exceed 50°C (122°F).

Otherwise the life of electronic components (especially electrolytic capacitor) may be shortened.

* Avoid setting this instrument directly on or near flammable material even though the case of this instrument is made of flame-resistant resin.

2. Wiring Precautions



Caution

- Do not leave bits of wire in the instrument, because they could cause a fire and malfunction.
- When wiring, use a crimping pliers and a solderless terminal with an insulation sleeve in which an M3 screw fits.
- The terminal block of this instrument has a structure that is wired from the left side.
Be sure to insert the lead wire into the terminal of the instrument from the left side and tighten the terminal screw.
- Tighten the terminal screw using the specified torque. If excessive force is applied to the screw when tightening, the screw or case may be damaged.
- Do not pull or bend the lead wire with the terminal as the base point during or after wiring work.
It may cause malfunction.
- This instrument does not have a built-in power switch, circuit breaker and fuse. It is necessary to install a power switch, circuit breaker and fuse near the instrument.
(Recommended fuse: Time-lag fuse, rated voltage 250 V AC, rated current 2 A)
- When wiring the power supply (24 VDC), do not confuse the polarities.
- Do not apply a commercial power source to the sensor which is connected to the input terminal nor allow the power source to come into contact with the sensor.
- Use the thermocouple and compensation lead wire that match the sensor input specifications of the instrument.
- Use a RTD of 3-conducting wire type that meets the sensor input specifications of this instrument.
- When using a relay contact output type, externally use a relay according to the capacity of the load to protect the built-in relay contact.
- Separate the input line (thermocouple, RTD, etc.) from the power line and load line.

3. Operation and Maintenance Precautions



Caution

- It is recommended that auto-tuning (AT) be performed on the trial run.
- Do not touch live terminals. This may cause electrical shock or problems in operation.
- Turn the power supply to the instrument OFF when retightening the terminal or cleaning.
Working on or touching the terminal with the power switched ON may result in severe injury or death due to electrical shock.
- Use a soft, dry cloth when cleaning the instrument.
(Alcohol based substances may tarnish or deface the unit.)
- As the panel part is vulnerable, be careful not to put pressure on, scratch or strike it with a hard object.

4. Compliance with Safety Standards



Caution

- Use the recommended fuse as described in the instruction manual.
- For analog input
 - When inputting voltage or current, set the input type to match the input specification.
 - Do not use for measurement of circuits that fall into measurement categories II, III, or IV.
 - Do not use for measurement of objects to which a voltage exceeding 30 Vrms or 60 V DC is applied.
- If the instrument is used in a manner not specified by the manufacturer, the protection provided by the instrument may be impaired.
- Use equipment that is reinforced-insulated or double-insulated from the primary power supply for external circuits connected to this instrument.

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1. Overview

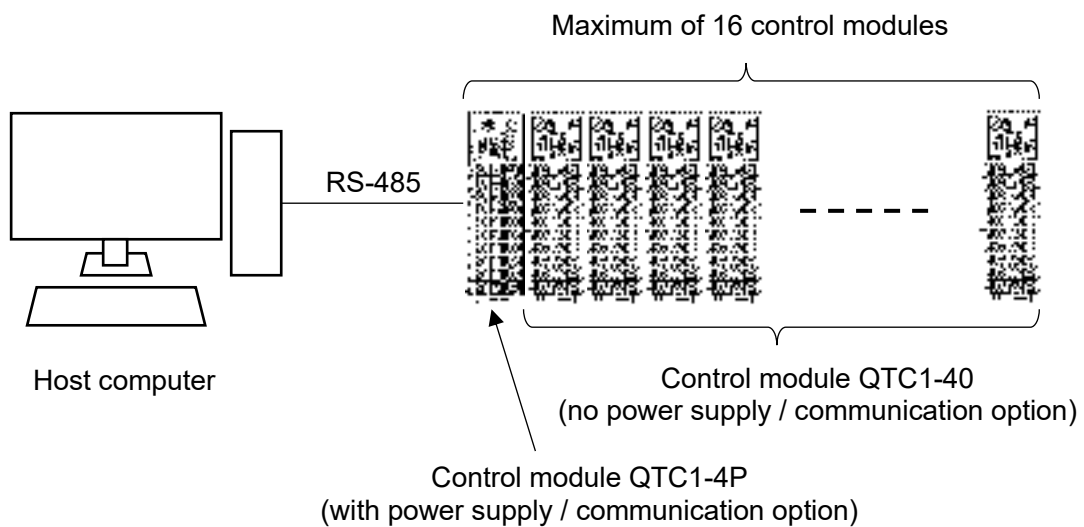
This instrument is a control module that can be 2 channels or 4 channels controlled.

A multi-point control system can be configured with the control module alone, or via a host computer or PLC.

A maximum of 16 instruments can be connected via BUS, and a maximum of 64 points can be controlled.

One block connected to BUS is called "1 unit".

In addition, a maximum of 16 units can be connected using the communication expansion module QMC1-C□ and a maximum of 1024 points can be controlled.



2. Model

2.1 Model

| Model | | | | | | | | | | | | | |
|-------------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--|
| QTC1- | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> | |
| Number of Ch | 2 | | | | | | | | | | | | 2 channels |
| | 4 | | | | | | | | | | | | 4 channels |
| Power supply / communication option | 0 | | | | | | | | | | | | No option |
| | P | | | | | | | | | | | | With power supply / upper communication function |
| | C | | | | | | | | | | | | With power supply / CUnet communication function |
| Wiring type | | T | | | | | | | | | | | Terminal block type |
| | | C | | | | | | | | | | | Connector type |
| CH1 Control output | | | <input type="checkbox"/> | | | | | | | | | | Refer to output code table |
| CH2 Control output | | | <input type="checkbox"/> | | | | | | | | | | |
| CH3 Control output (*1) | | | | <input type="checkbox"/> | | | | | | | | | |
| CH4 Control output (*1) | | | | | <input type="checkbox"/> | | | | | | | | |
| CH1 Input | | | | | | | <input type="checkbox"/> | | | | | | Refer to input code table |
| CH2 Input | | | | | | | <input type="checkbox"/> | | | | | | |
| CH3 Input (*1) | | | | | | | | <input type="checkbox"/> | | | | | |
| CH4 Input (*1) | | | | | | | | | <input type="checkbox"/> | | | | |
| Heater burnout alarm option (*2) | | | | | | | | | | | -0 | | No option |
| | | | | | | | | | | | -2 | | CT 4 points 20 A (*3) (*4) |
| | | | | | | | | | | | -A | | CT 4 points 100 A (*3) (*4) |
| Event input/output option | | | | | | | | | | | 0 | | No option |
| | | | | | | | | | | | 1 | | Event input (4 points) (*5) (*6) |
| | | | | | | | | | | | 2 | | Event output (4 points) (*5) (*6) |

(*1): For QTC1-2□, CH3 and CH4 options are not available.

(*2): Cannot be added to DC current output type or DC voltage output type.

(*3): CT and connector harness are sold separately.

(*4): For QTC1-2□, single-phase/three-phase specifications are available.

(*5): Connector harness is sold separately.

(*6): For QTC1-2□, event input/output (2 points).

Output code table

| Output code | Output type |
|-------------|--|
| R | Relay contact output |
| S | Non-contact voltage output (For SSR drive) |
| A | Direct current output 4 to 20 mA DC |
| 0 | Direct current output 0 to 20 mA DC |
| V | DC voltage output 0 to 1 V DC |
| 1 | DC voltage output 0 to 5 V DC |
| 2 | DC voltage output 1 to 5 V DC |
| 3 | DC voltage output 0 to 10 V DC |
| C | Open collector output |

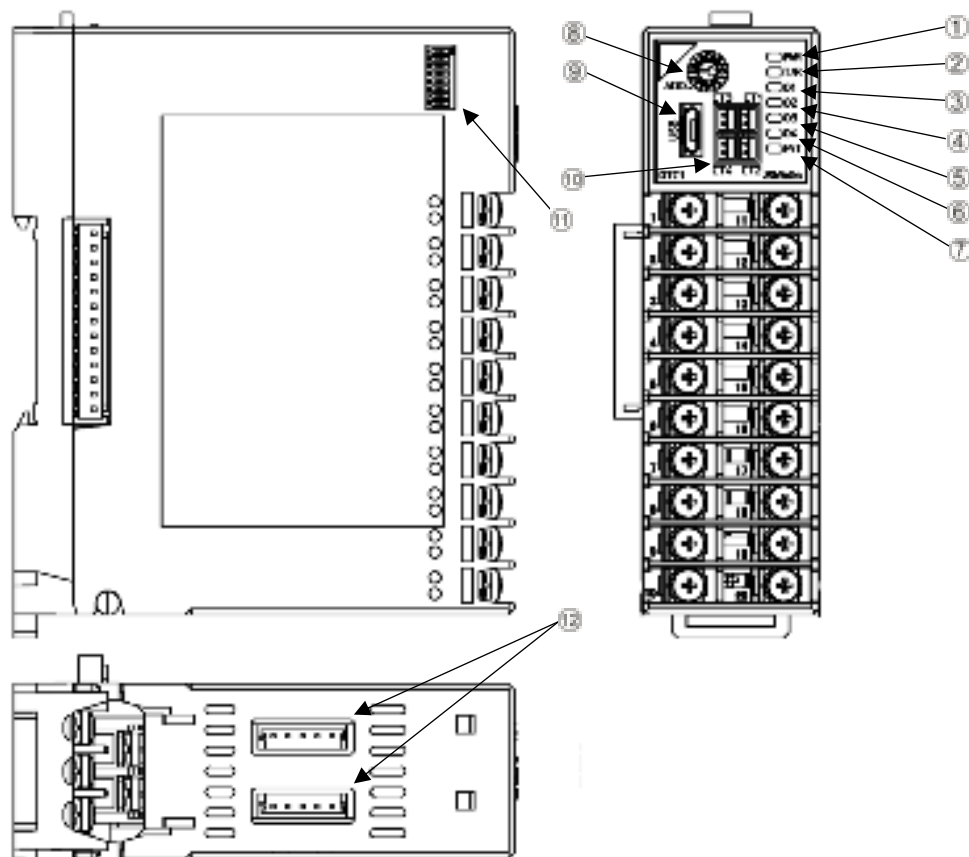
Input code table

| Input code | Input type | | Range |
|------------|----------------------|--|---------------------|
| M | Thermocouple input | K | -200 to 1370 °C |
| | | K | -200.0 to 400.0 °C |
| | | J | -200 to 1000 °C |
| | | R | 0 to 1760 °C |
| | | S | 0 to 1760 °C |
| | | B | 0 to 1820 °C |
| | | E | -200 to 800 °C |
| | | T | -200.0 to 400.0 °C |
| | | N | -200 to 1300 °C |
| | | PL- II | 0 to 1390 °C |
| | | C (W/Re5-26) | 0 to 2315 °C |
| | | K | -328 to 2498 °F |
| | | K | -328.0 to 752.0 °F |
| | | J | -328 to 1832 °F |
| | | R | 32 to 3200 °F |
| | | S | 32 to 3200 °F |
| | | B | 32 to 3308 °F |
| | | E | -328 to 1472 °F |
| | | T | -328.0 to 752.0 °F |
| | | N | -328 to 2372 °F |
| | | PL- II | 32 to 2534 °F |
| | | C (W/Re5-26) | 32 to 4199 °F |
| | RTD input | Pt100 | -200.0 to 850.0 °C |
| | | Pt100 | -328.0 to 1562.0 °F |
| | DC voltage input | 0 to 1 V DC | -32768 to 32767 |
| | Direct current input | 4 to 20 mA DC (Externally mounted shunt resistor) | -32768 to 32767 |
| | | 0 to 20 mA DC (Externally mounted shunt resistor) | -32768 to 32767 |
| A | Direct current input | 4 to 20 mA DC (Built-in shunt resistor) | -32768 to 32767 |
| | | 0 to 20 mA DC (Built-in shunt resistor) | -32768 to 32767 |
| V | DC voltage input | 0 to 5 V DC | -32768 to 32767 |
| | | 1 to 5 V DC | -32768 to 32767 |
| | | 0 to 10 V DC | -32768 to 32767 |

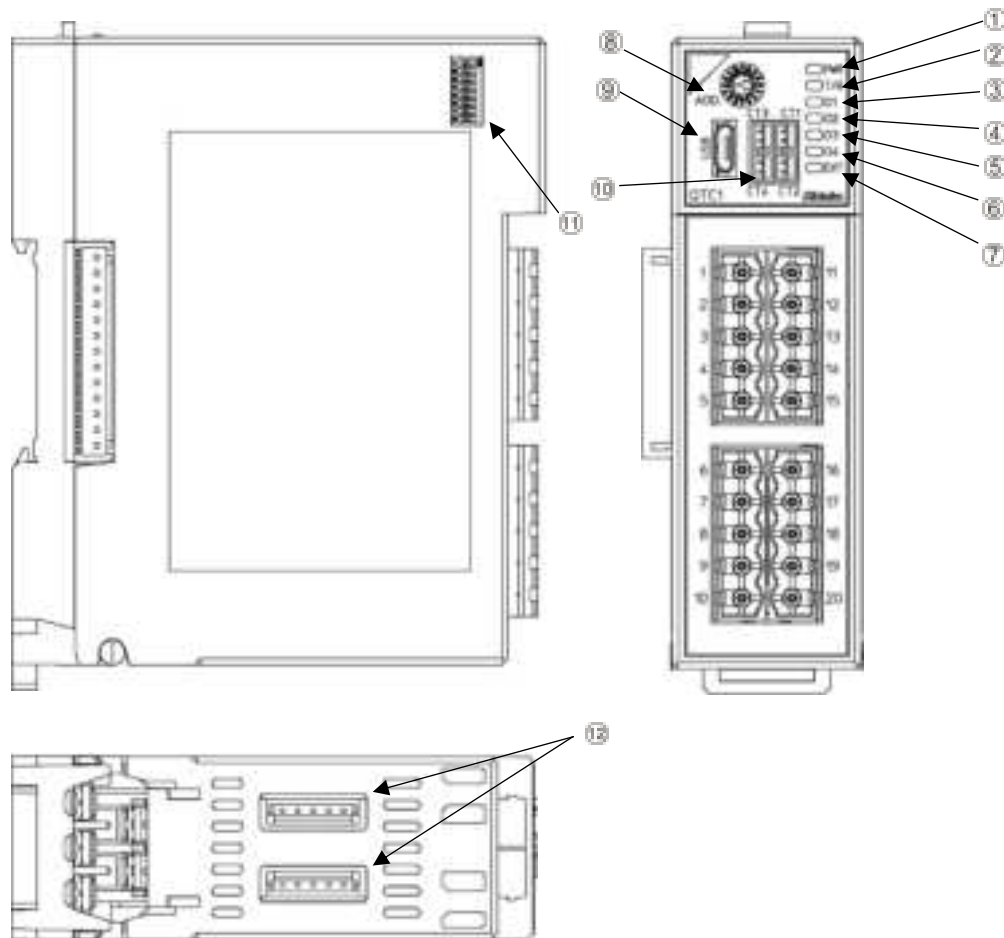
3. Name and Functions

3.1 Control Module QTC1-□

Terminal block type



Connector type



Base part

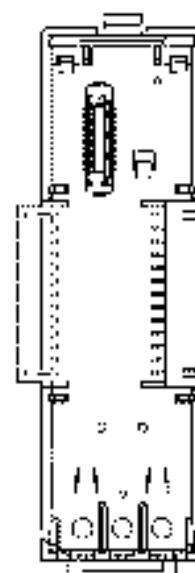
With power supply /
upper communication option



With power supply /
CUnet communication option



No power supply /
communication option



Panel part

Depending on whether have the communication option, the panel design differs.

With power supply /
upper communication option

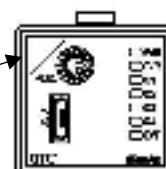


With power supply /
CUnet communication option



No power supply /
communication option

There is a triangle
mark on the upper
left of the panel



Operation indicator

| No. | Symbol (color) | Name and Function |
|-----|----------------|------------------------------|
| ① | PWR (Green) | Power indicator |
| ② | T/R (Yellow) | Communication indicator |
| ③ | O1 (Green) | CH1 control output indicator |
| ④ | O2 (Green) | CH2 control output indicator |
| ⑤ | O3 (Green) | CH3 control output indicator |
| ⑥ | O4 (Green) | CH4 control output indicator |
| ⑦ | EVT (Red) | Event indicator |

(*): For QTC1-2□, there are no O3 and O4.

Switch and connector

| No. | Symbol | Name and Function |
|-----|--------|--|
| ⑧ | ADD. | Module address selection rotary switch |
| ⑨ | USB | Console communication connector |
| ⑩ | CT1 | CH1 CT input connector (*1) |
| | CT2 | CH2 CT input connector |
| | CT3 | CH3 CT input connector |
| | CT4 | CH4 CT input connector |
| ⑪ | | Communication specification selection dip switch |
| ⑫ | | Event input/output connector (*2) (*3) |

(*1): When heater burnout alarm option is added

(*2): When event input/output option is added

(*3): For QTC1-2□, there are no event 3 and event 4.

4. Communication Parameter Setting

4.1 Communication Parameter Setting

4.1.1 Selection of Communication Specifications



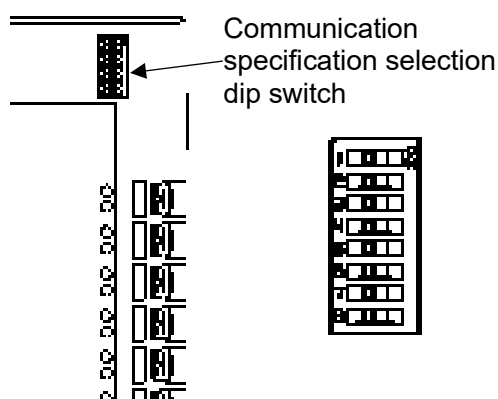
Caution

When connecting to the communication expansion module QMC1-C□, the communication specification selection is not required.

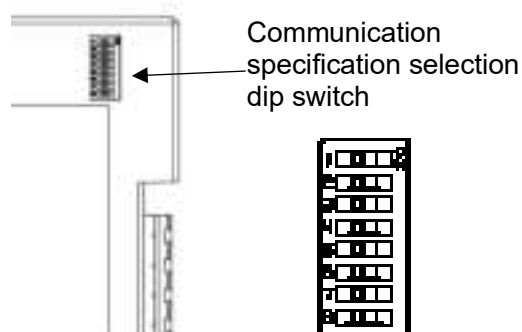
Use it in the factory default (all OFF).

Use the communication specification selection dip switch on the left side of the instrument to select communication specifications.

Terminal block type



Connector type



Select the communication speed, data bit, parity, stop bit and communication protocol.

All are off when shipped from the factory.

- Communication speed: 57600 bps
- Data bit: 8 bits
- Parity: Even
- Stop bit: 1 bit
- Communication protocol: MODBUS specification

(1) Selection of communication speed

| Communication specification selection dip switch | | Communication speed |
|--|-----|---------------------|
| 1 | 2 | |
| OFF | OFF | 57600 bps |
| ON | OFF | 38400 bps |
| OFF | ON | 19200 bps |
| ON | ON | 9600 bps |

(2) Selection of data bit, parity and stop bit

| Communication specification selection dip switch | | | Data bit, parity and stop bit |
|--|-----|-----|-------------------------------|
| 3 | 4 | 5 | |
| OFF | OFF | OFF | 8 bits, Even, 1 bit |
| ON | OFF | OFF | 8 bits, Even, 2 bits |
| OFF | ON | OFF | 8 bits, Odd, 1 bit |
| ON | ON | OFF | 8 bits, Odd, 2 bits |
| OFF | OFF | ON | 8 bits, None, 1 bit |
| ON | OFF | ON | 8 bits, None, 2 bits |

(3) Selection of communication protocol

| Communication specification selection dip switch | Communication protocol |
|---|------------------------|
| 6 (*) | |
| OFF | MODBUS specification |
| ON | SIF specification |

(*): Valid for QTC1-4P (with power supply / upper communication function)

Dip switches No.7 and No.8 does not use. Leave it OFF.

4.1.2 Selection of Module Address

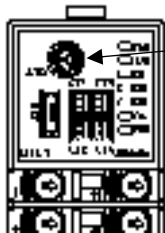


Caution

When SIF specification is selected in "Selection of communication protocol", select module addresses from 1 to consecutive numbers.
If select MODBUS specification, select any number from 0 to F (1 to 16).

The module address is selected with the rotary switch.

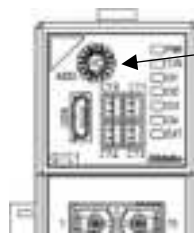
Terminal block type



Module address selection
rotary switch



Connector type



Module address selection
rotary switch



Use a small flat blade screwdriver to select the module address.

The value obtained by adding 1 to the value of the selected rotary switch becomes the module address.

Module address: 0 to F (1 to 16)

| Rotary switch | 0 | 1 | | 9 | A | B | | F |
|----------------|---|---|--|----|----|----|--|----|
| Module address | 1 | 2 | | 10 | 11 | 12 | | 16 |

4.1.3 Setting of CUnet communication specification

The CUnet communication specifications are set by the dip switches (SW10, SW11) on the base part.



CUnet communication specification
setting dip switch



SW10



SW11

| SW | 番 号 | 状 態 | | 工場出荷時 |
|------|-----|---|---|---------|
| SW10 | 1 | Station address setting | Bit0 ON: Enable, OFF: Disable | Disable |
| | 2 | | Bit1 ON: Enable, OFF: Disable | Disable |
| | 3 | | Bit2 ON: Enable, OFF: Disable | Disable |
| | 4 | | Bit3 ON: Enable, OFF: Disable | Disable |
| | 5 | | Bit4 ON: Enable, OFF: Disable | Disable |
| | 6 | | Bit5 ON: Enable, OFF: Disable | Disable |
| | 7 | Communication speed setting | 7:OFF 8:OFF 12Mbps 7:ON 8:OFF 6Mbps 7:OFF 8:ON 3Mbps 7:ON 8:ON Disable (12 Mbps) | 12 Mbps |
| | 8 | | | |
| SW11 | 1 | Master address setting | Bit0 ON: Enable, OFF: Disable | Disable |
| | 2 | | Bit1 ON: Enable, OFF: Disable | Disable |
| | 3 | | Bit2 ON: Enable, OFF: Disable | Disable |
| | 4 | | Bit3 ON: Enable, OFF: Disable | Disable |
| | 5 | | Bit4 ON: Enable, OFF: Disable | Disable |
| | 6 | | Bit5 ON: Enable, OFF: Disable | Disable |
| | 7 | Number of occupied (OWN) items selection(*) | 7: OFF 8: OFF 1 item 7: ON 8: OFF 2 items 7: OFF 8: ON 3 items 7: ON 8: ON 4 items | 1 item |
| | 8 | | | |

(*): The following items are allocated to global memory for each module.

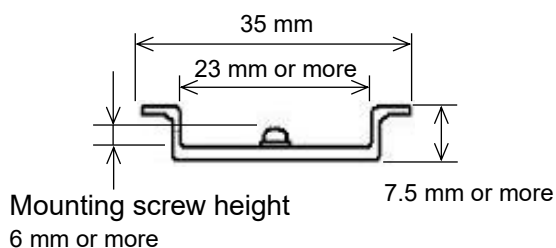
| Number of occupied (OWN) items | QTC1 | | | |
|--------------------------------|--------------------------------------|-----------|---------------------------------------|-----------|
| | Read Item | | Write item | |
| 1 | PV (including difference): 03E8-03EB | | SV: | 0018-001B |
| 2 | Status flag 1: | 03F4-03F7 | Control Allowed/Prohibited: 0004-0007 | |
| 3 | MV: | 03EC-03EF | Auto/Manual control: | 0010-0013 |
| 4 | SV: | 03F0-03F3 | Manual control MV: | 0014-0017 |

5. Mounting



Caution

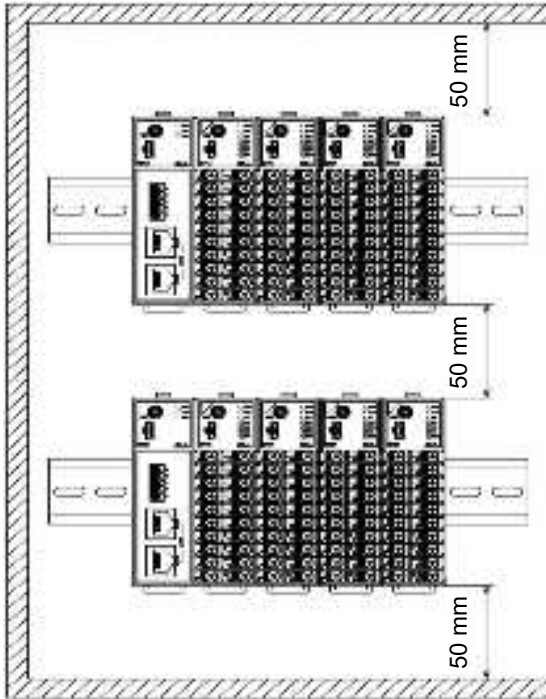
- When mounting or removing this instrument, be sure to turn off the power supply to this instrument.
- Mount the DIN rail horizontally.
- This instrument fits the following DIN rails.
Top hat rail TH35 JIS C 2812-1988



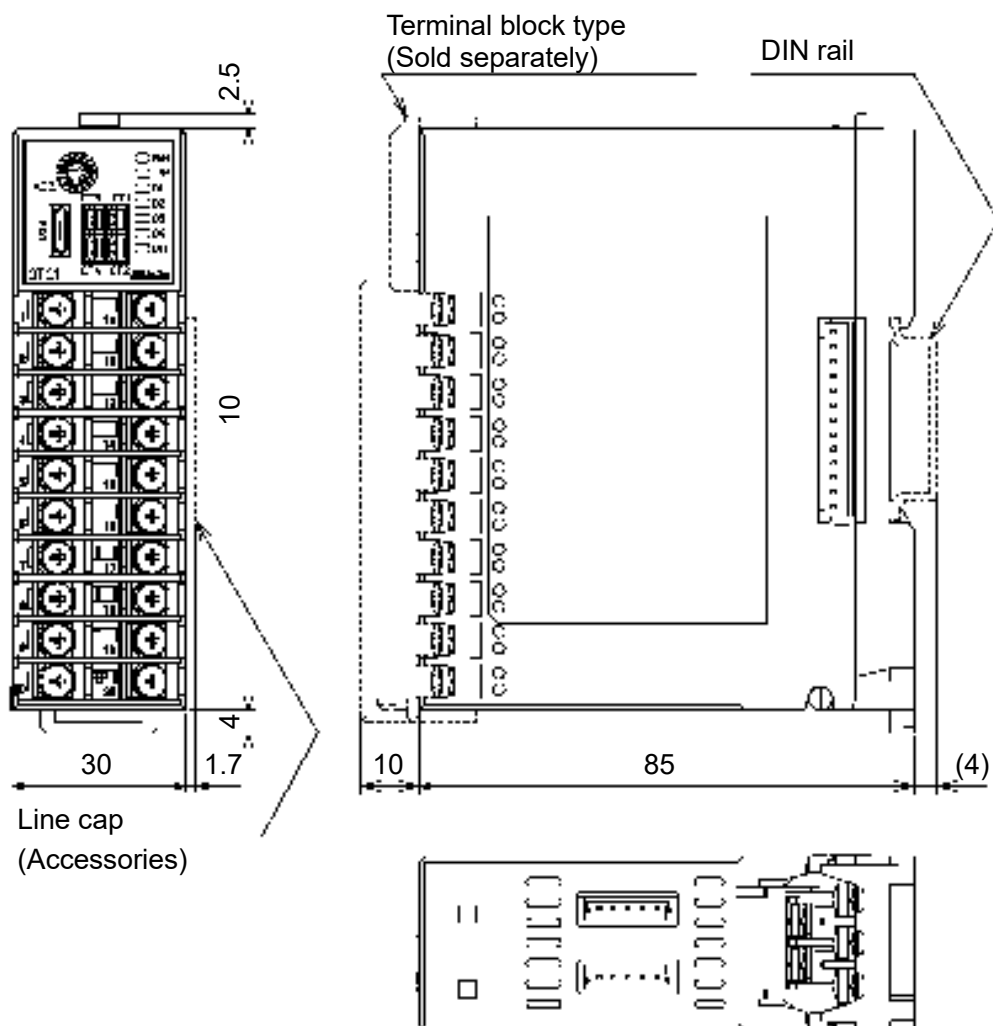
Width: 35 mm
Height: 7.5 mm or more
Groove width: 23 mm or more
DIN rail mounting screw height:
6 mm or more
(For DIN rail height 7.5 mm)

- If this instrument is mounted in a position susceptible to vibration or shock, mount commercially available end plate at both ends of the instrument.
- When installing, make sure that the orientation (upper and lower) of this instrument is correct.

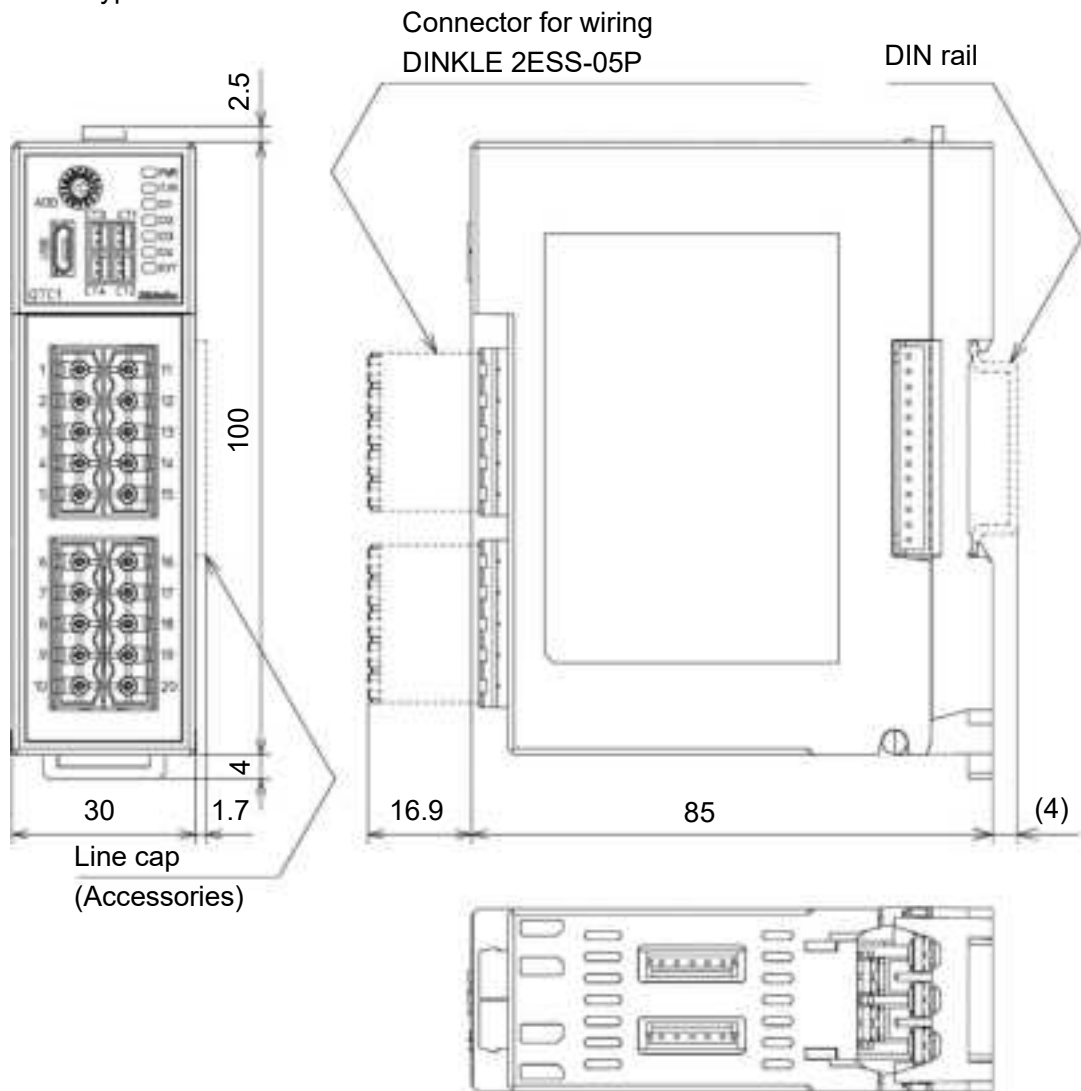
- When mounting or removing this instrument on the DIN rail, it must be tilted slightly. Secure a space of 50 mm or more in the vertical direction of the instrument, considering the wiring space of the power supply/communication line and heat dissipation.



5.1 External Dimensions (Scale: mm)



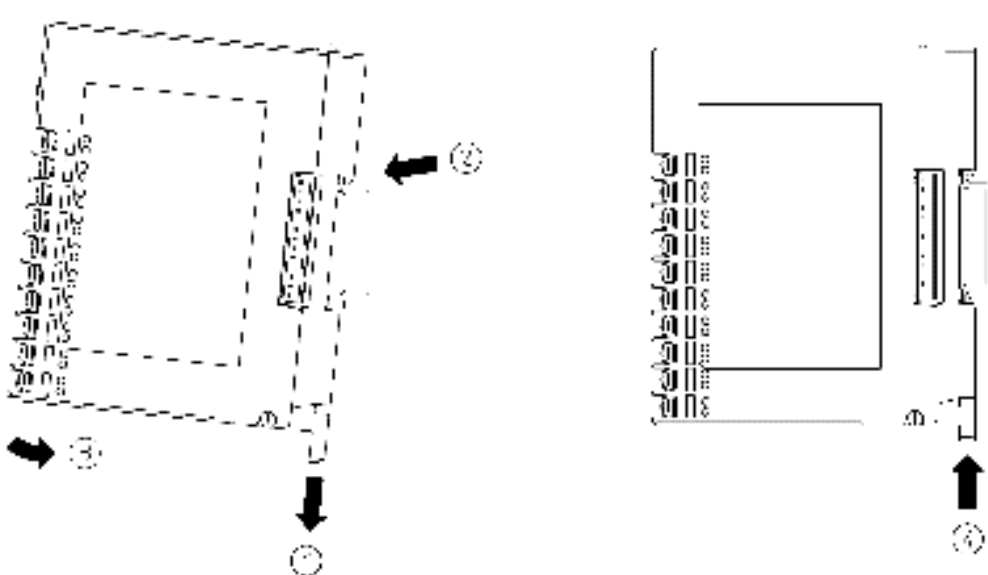
Connector type



5.2 Mounting

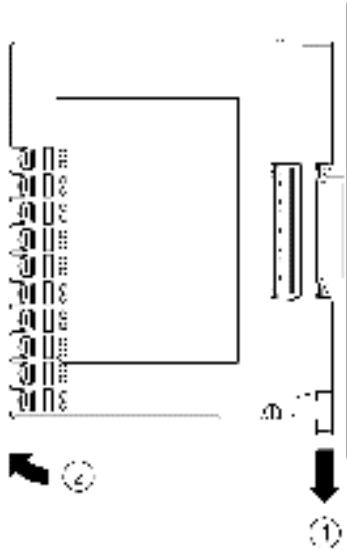
Mounting to the DIN rail

- ① Lower the lock lever of this instrument. (The lock lever of this instrument has a spring structure, but if lower it in the direction of the arrow until it stops, it will be locked in that position.)
- ② Hook the part ② of this instrument onto the top of the DIN rail.
- ③ Insert the lower part of this instrument with the part ② as a fulcrum.
- ④ Raise the lock lever of this instrument.
Make sure it is fixed to the DIN rail.



Removal from the DIN rail

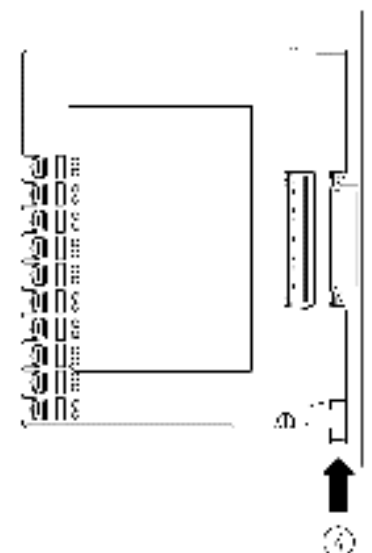
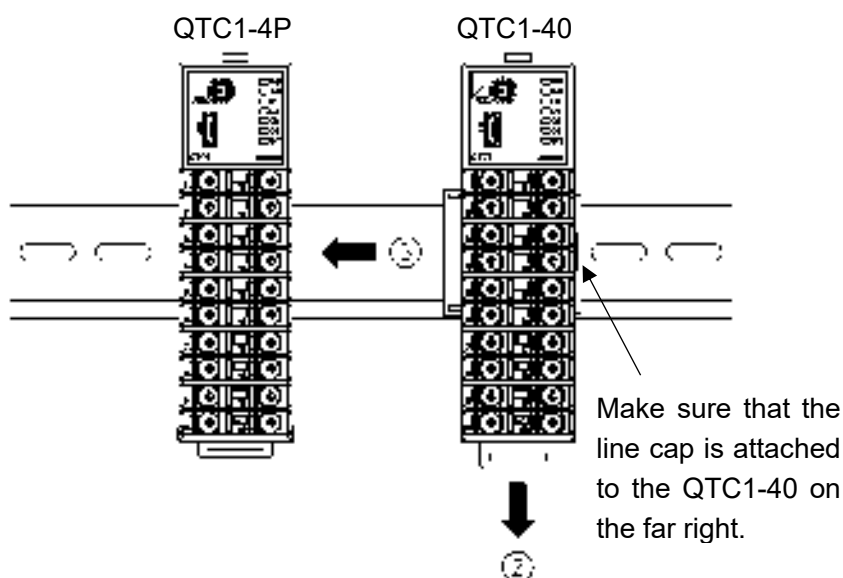
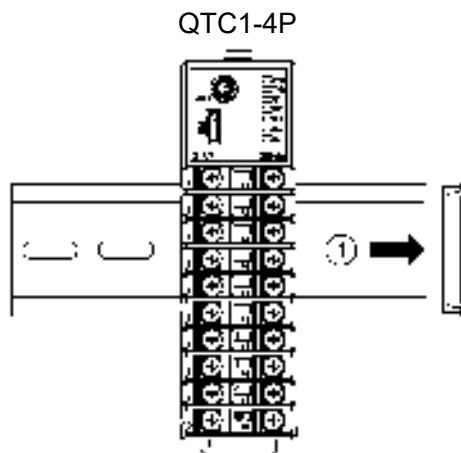
- ① Insert a flat blade screwdriver into the lock lever of this instrument and lower the lock lever until it stops.
- ② Remove this instrument from the DIN rail by lifting it from below.



Mounting multiple modules to the DIN rail

This section describes an example of mounting multiple control modules QTC-4 on the DIN rail.

- ① Remove the line cap on the right side of the QTC1-4P.
- ② Lower the lock lever of the QTC1-40, and mounting the QTC1-40 to the DIN rail.
- ③ Slide the QTC1-40 to the left and connect the connectors to each other.
- ④ Raise the lock lever of this instrument.
Make sure it is fixed to the DIN rail.



6. Wiring



Warning

Turn off the power supply to this instrument before wiring.

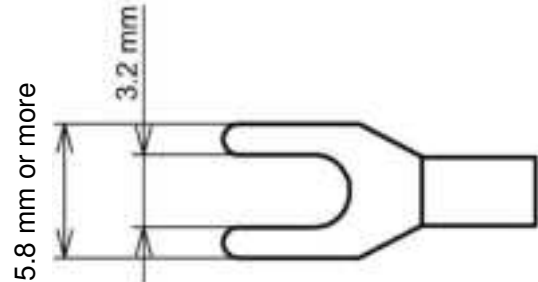
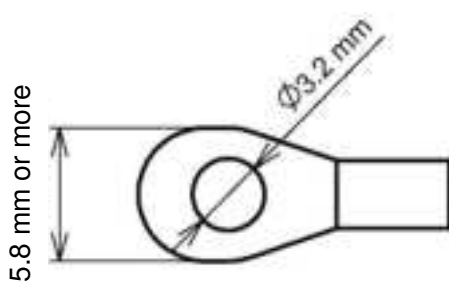
If you work while the power is supplied, you may get an electric shock, which could result in an accident resulting in death or serious injury.

6.1 Recommended Terminal

Use a solderless terminal with an insulation sleeve in which an M3 screw fits as shown below.

Use ring-type solderless terminals for the power supply section, serial communication section and CUnet communication section.

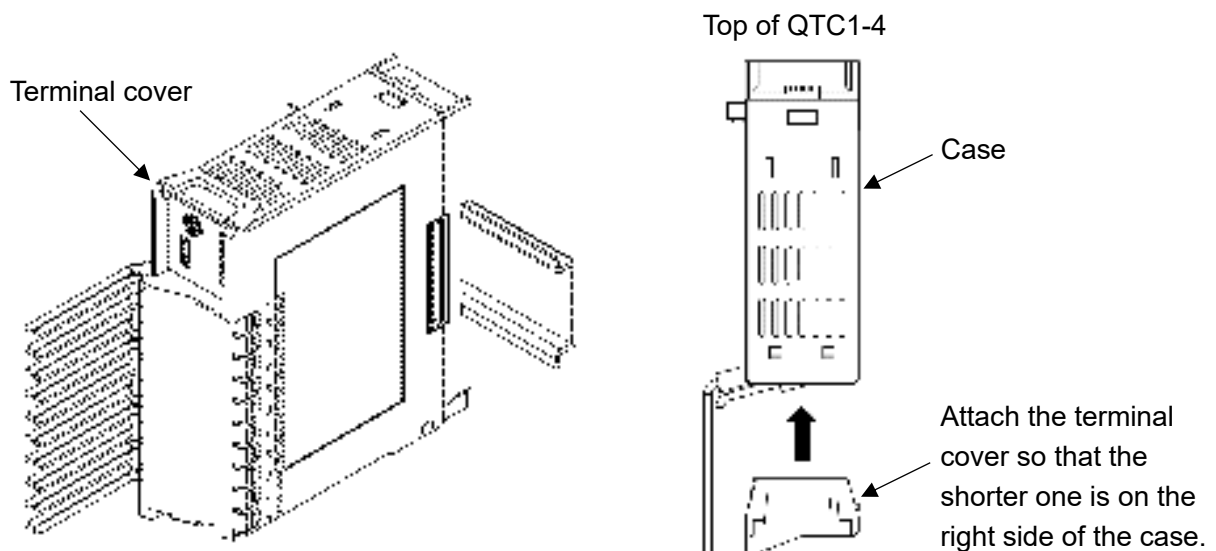
| Solderless Terminal | Manufacturer | Model | Compatible wire size | Tightening torque |
|---------------------|---------------------------------------|-------------|----------------------|--|
| Y-type | NICHIFU TERMINAL INDUSTRIES CO., LTD. | TMEX1.25Y-3 | AWG22 to 16 | Input/output section: 0.63 N•m Power supply section: 0.5 N•m Serial communication section: 0.3 N•m CUnet communication section: 0.3 N•m |
| | J.S.TMFG.CO.,LTD. | VD1.25-B3A | AWG22 to 16 | |
| Ring-type | NICHIFU TERMINAL INDUSTRIES CO., LTD. | TMEX1.25-3 | AWG22 to 16 | |
| | | TMEX2-3S | AWG16 to 14 | |
| | J.S.TMFG.CO.,LTD. | V1.25-3 | AWG22 to 16 | |
| | | V2-MS3 | AWG16 to 14 | |



6.2 Using Terminal Cover Precaution

Attach the terminal cover TC-QTC (sold separately) so that the shorter one is on the right side of the case.

For the wiring of terminal numbers 11 to 20, pass through the left side of the terminal cover.



6.3 Terminal Arrangement

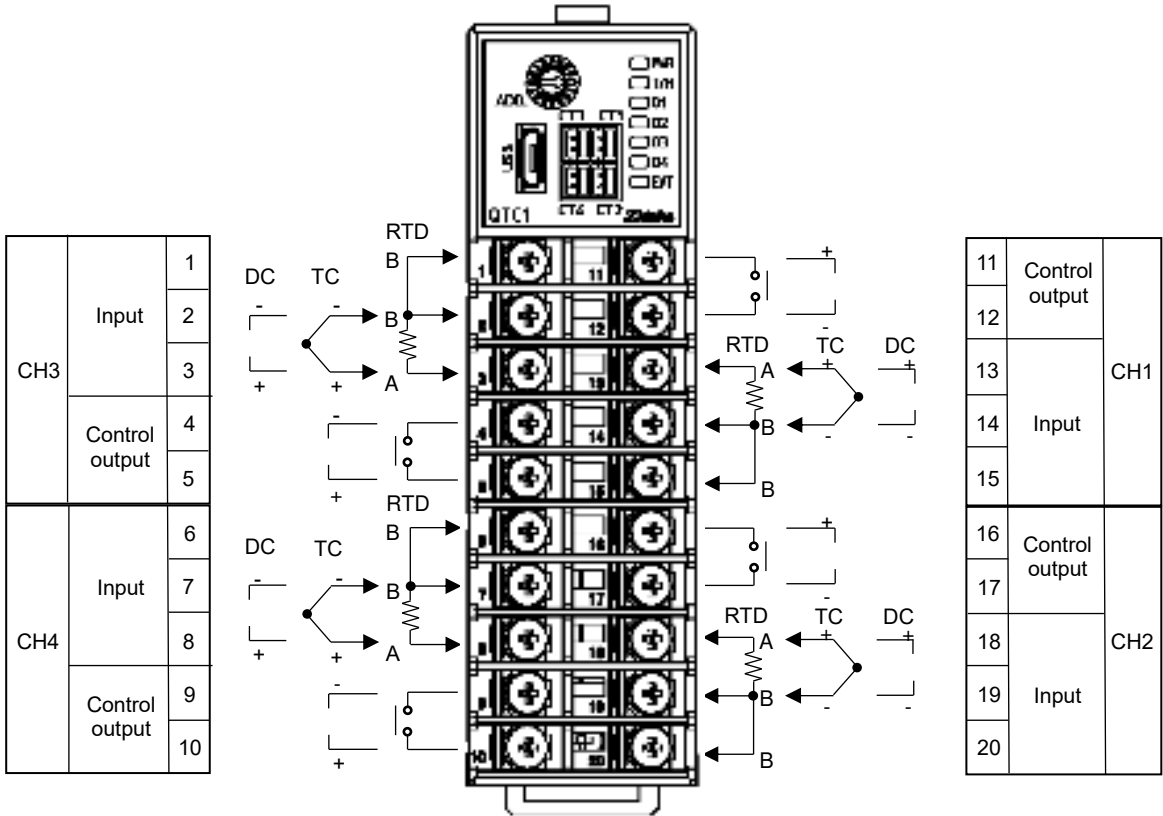
6.3.1 Input and Output Terminal Arrangement



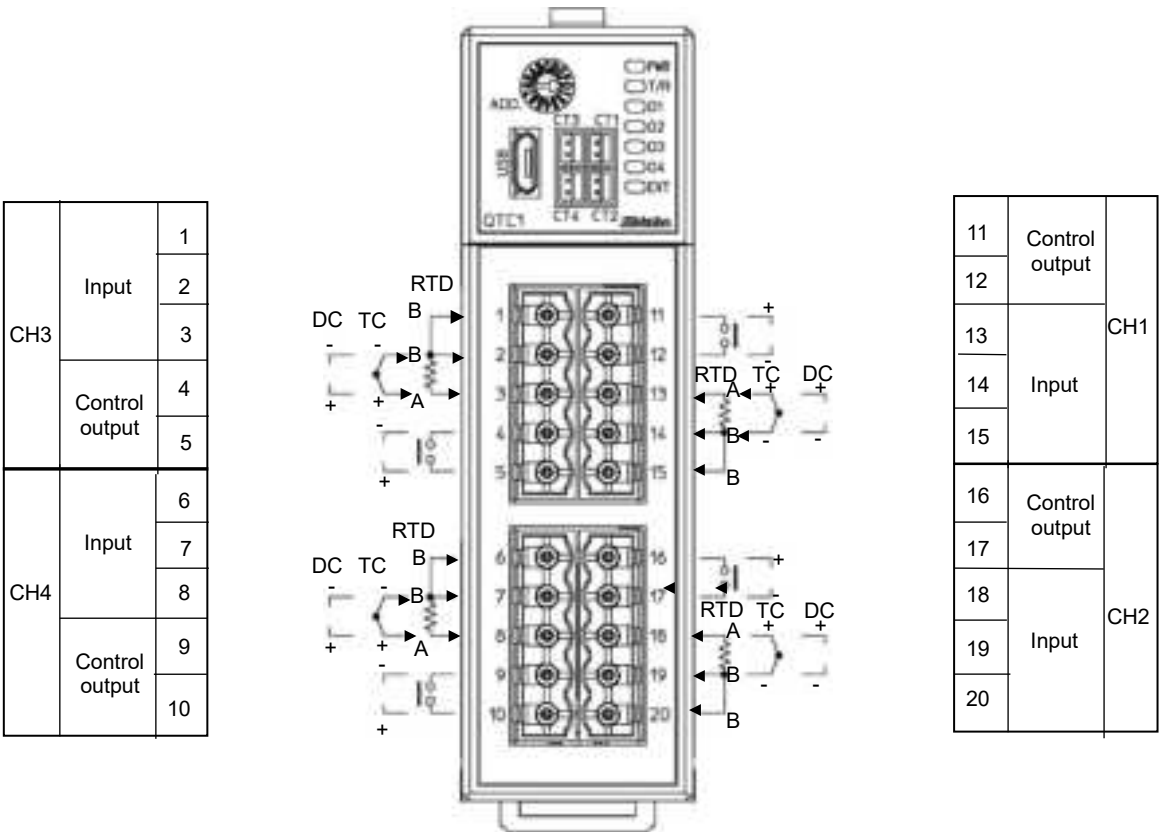
Caution

Note that the order of the terminals for CH1 and CH2 is different from that for CH3 and CH4.
For QTC1-2□, there are no CH3 and CH4.

Terminal block type



Connector type





Caution

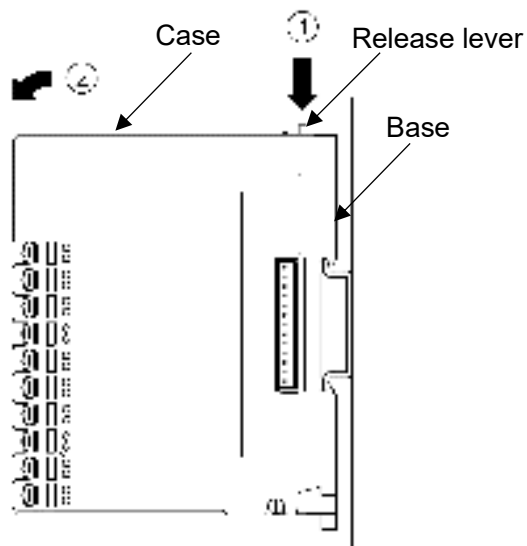
Be sure to use the correct polarity for the power supply voltage (24 V DC).

The terminal block for power supply and serial communication / CUnet communication is located on the base of this instrument.

Wiring by the following procedure.

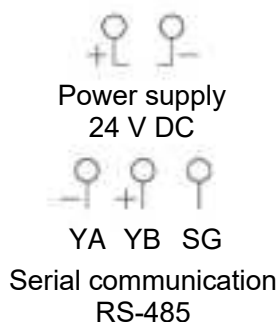
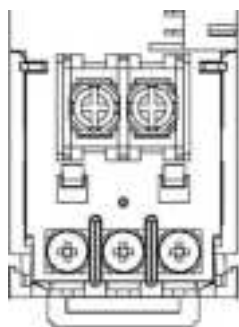
(1) Case removal

- ① Push the release lever on the top of this instrument to unlock it.
- ② Remove the case.

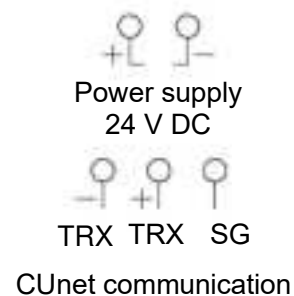
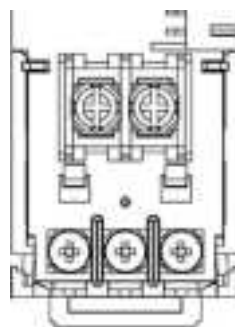


(2) Wiring

Serial communication

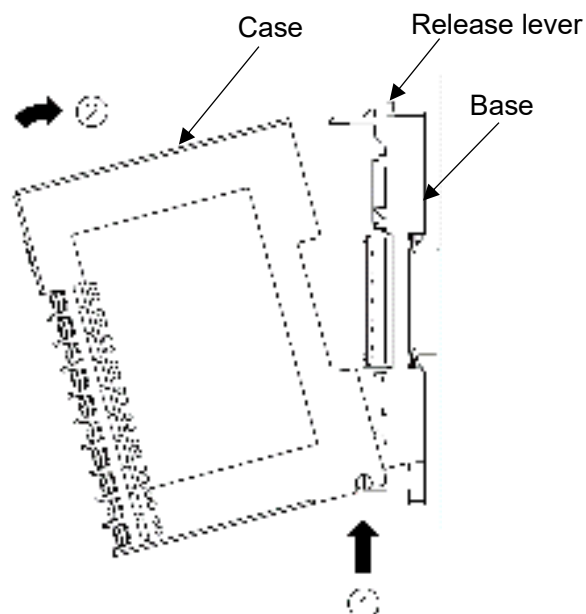


CUnet communication



(3) Case mounting

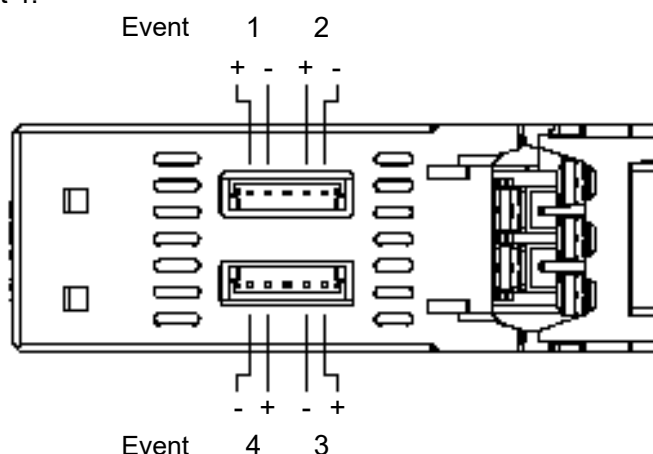
- ① Hook the case on the lower part ① of this instrument.
- ② Mount the case so that the lower part ① of this instrument is the fulcrum and covers the release lever. There is a clicking sound.



6.3.3 Connector Arrangement for Event Input and Event Output Section

Using the connector harness EVQ for event input/output.

For QTC1-2□, there are no event 3 and event 4.



6.3.4 Connector Arrangement for CT Input Section

Wire using connector harness WQ for heater burnout alarm.

For QTC1-2□, wire as follows

Single phase

CH1 CT1 input: CT1 or CT3

CH2 CT1 input: CT2 or CT4

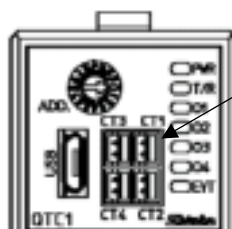
Three phase

CH1 CT1 input: CT1

CT2 input: CT3

CH2 CT1 input: CT2

CT2 input: CT4



CH1 to CH4
CT input connector



7. Specifications

| | | |
|----------------------|---|---|
| Power supply voltage | 24 V DC Allowable voltage fluctuation: 20 to 28 V DC | |
| Power consumption | 5 W or less | |
| Inrush current | Max. 10 A | |
| Base accuracy | When the ambient temperature is 23°C and the mounting angle is ±5 degrees | |
| | Thermocouple input | Within ±0.2% of each input span Within 0°C (32°F), within ±0.4% of each input span R, S input, 0 to 200°C (32 to 392°F): Within ±6°C (12°F) B input, 0 to 300°C (32 to 572°F): Accuracy is not guaranteed. |
| | RTD input | Within ±0.1% of each input span |
| | Direct current input DC voltage input | Within ±0.2% of each input span |
| Event input | Input points | 4 points |
| | Input type | Voltage contact input sink type |
| | Circuit current when closed | Approx. 6 mA |
| | Reading judgment time | 40 ms to 40 ms + within the range of input sampling cycle |

| | | |
|-----------------------------|--|--|
| CT output | 20 A specification (-2) | Rated voltage 0.9 V, rated current 30 mA |
| | 100 A specification (-A) | Rated voltage 0.9 V, rated current 120 mA |
| Control output | Relay contact output | 1a Control capacity: 3 A 250 V AC (resistive load) 1 A 250 V AC (inductive load $\cos\phi=0.4$) Electrical life: 100,000 cycles Minimum applicable load: 10 mA 5 V DC |
| | Non-contact voltage (for SSR drive) output | 12 V DC $\pm 15\%$ Max. 40 mA (short circuit protected) Non-isolated between power supply and output |
| | DC current output | 4 to 20 mA DC, 0 to 20 mA DC Resolution: 12000 Resolution Load resistance: Max. 550 Ω Non-isolated between power supply and output |
| | DC voltage output | 0 to 1 V DC, 0 to 5 V DC, 1 to 5 V DC, 0 to 10 V DC Resolution: 12000 Allowable load resistance: 1 k Ω or more Non-isolated between power supply and output |
| | Open collector output | NPN Allowable load current: 100 mA or less Load voltage: 30 V DC or less |
| Event output | Output points | 4 points |
| | Circuit | NPN open collector |
| | Max. load voltage | 30 V DC |
| | Max. load capacity | 50 mA |
| Control action selection | 2 DOF PID control, Fast-PID control, Slow-PID control, ON-OFF control or Gap-PID control | |
| Ambient temperature | -10 to 50°C (no condensation or freezing) | |
| Ambient humidity | 35 to 85%RH (no condensation) | |
| Altitude | 2,000 m or less | |
| Weight | Approx. 170 g | |
| Installation environment | Pollution degree 2 (EN61010-1) | |
| Memory protection | Non-volatile memory (Number of writes: 1 trillion times) | |
| Environmental specification | RoHS directive compliant | |

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