Before Installation:

Read this instruction carefully before starting installation.

The 09-12 models require self-drilling on pinch weld to install brackets. Proper tools will improve the quality of installation and reduce the time required.

If missing parts or any damage found, please take a picture and contact us. Professional installation would be highly recommended.

Periodic check to ensure a I mounting hardware remains secure and tight.

Step 1:

- 1. Locate (3) mounting positions each side.
- 2. Remove the factory tape and clean the sealant and dirt around factory holes on mounting positions.

-1-

3. Clean the factory threaded holes if equipped.

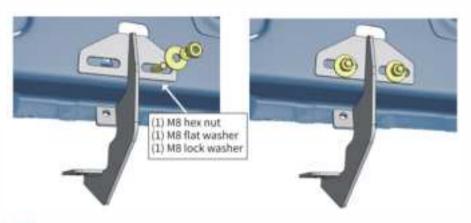
Step 2A:

For models w/o factory thread inserts

- 1. Attach the bracket to the inner rocker panel and align the upper and lower mounting holes.
- 2. Take the thread of the M8 bolt plate, insert the flat side into the hexagon holes on the inner rocker panel.



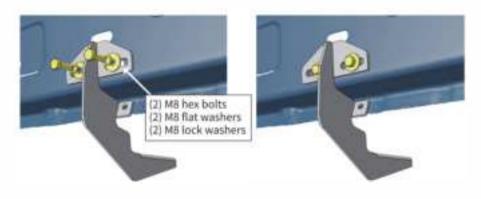
- 3. Hold the bolt plate and secure the bracket with (1) M8 flat washer, (1) M8 lock washer, (1) M8 hex nut.
- 4. Insert another M8 bolt plate to the other hexagon hole and secure the bracket with (1) M8 flat washer, (1) M8 lock washer, (1) M8 hex nut.



Step 2B:

For models w/ factory thread inserts

- 1. For the front and rear mounting positions, attach the bracket to the inner rocker panel.
- 2. Secure the bracket on rocker panel with (2) M8 hex bolts, (2) M8 flat washers, (2) M8 lock washers.
- 3. Refer the step 2A to install the center bracket.

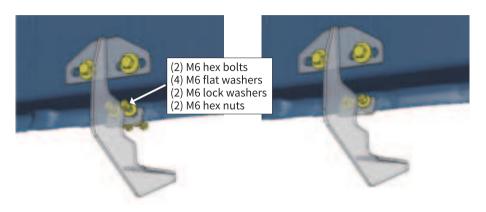


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Step 3:

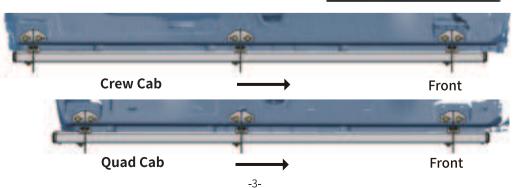
- 1. Slide the bracket to line up with the mounting holes on pinch weld.
- 2. Secure the bracket to pinch weld with (2) M6 hex bolts, (4) M6 flat washers, (2) M6 lock washers, (2) M6 hex nuts.



Step 4:

- 1. Remove (6) M8 hex bolts and (6) M8 flat washers underneath the step bar.
- 2. Slide mounting track to proper positions.
- 3. With assistance, take the step bar to brackets. Secure the step bar on brackets with (6) M8 hex bolts and (6) M8 flat washers.
- 4. Repeat to install the other side step bar,.





Step 5:

- 1. Tighten M8 hex bolts and nuts to 15 ft. lbs. torque.
- 2. Tighten M6 hex bolts and nuts to 6 ft. lbs. torque.
- 3. Repeat above steps on the passenger side.

Part List:

	Qty.	Description
1	×6	Mounting Bracket
2	×12	M8 Bolt Plate
3	×12	M8×25 Hexagon Bolt
4	×12	M6×25 Hexagon Bolt
(5)	×12	M8×24 Flat Washer
6	×24	M6×18 Flat Washer
7	×12	M8 Lock Washer
8	×12	M6 Lock Washer
9	×12	M8 Hexagon Nut
10	×12	M6 Hexagon Nut
Pre-Install on Step Bar		
11)	×12	M8 Hexagon Bolt
12	×12	M8 Flat Washer
(12)	×12	M8 Flat Washer

