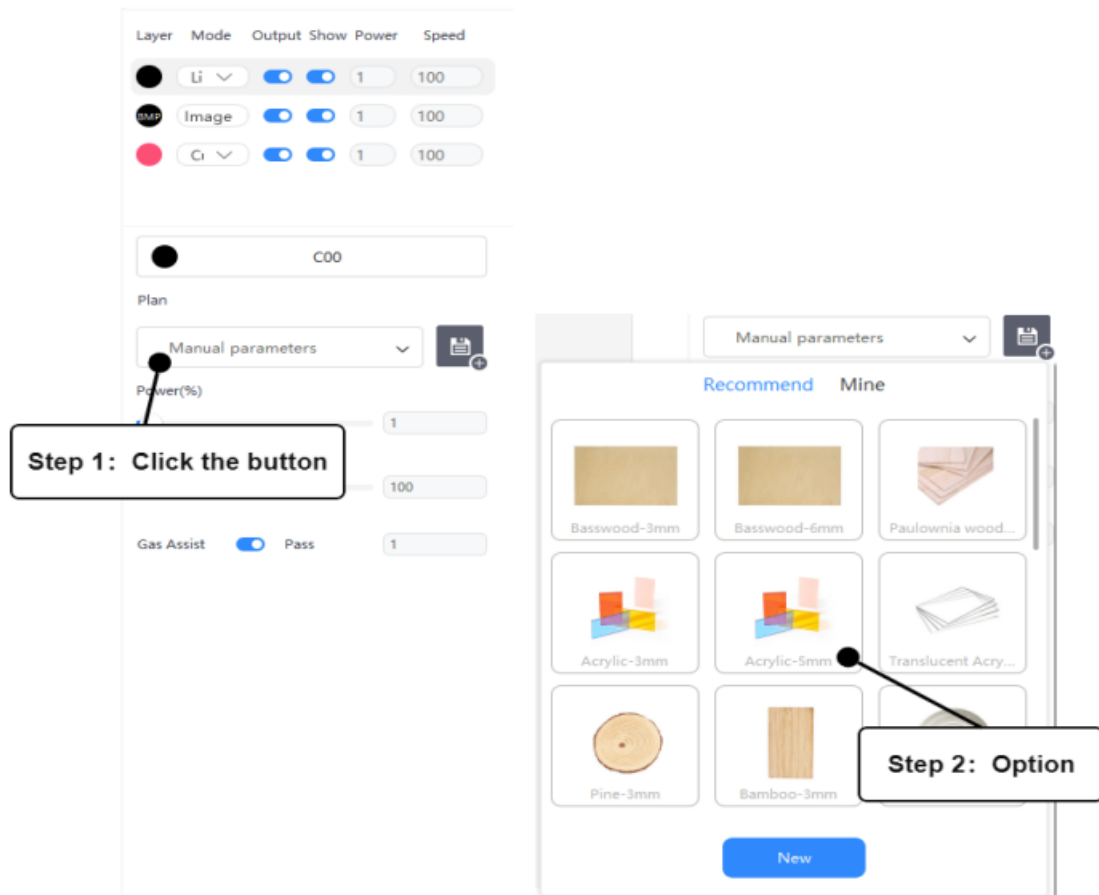
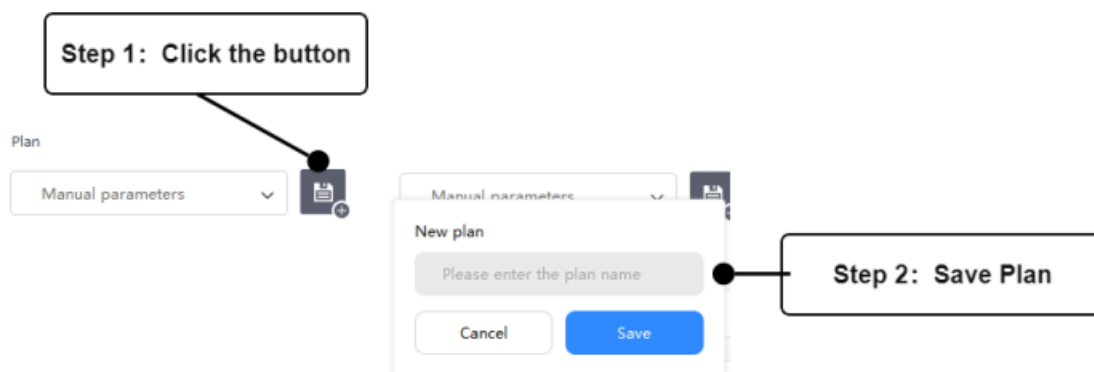


Material plan

1. When you set the "Layer" engraving parameters, you can select the corresponding material plan in "Plan" to automatically load the engraving parameters.



2. When you want to save the current engraving parameter values, you can click "Save" button, name the plan and save the values of the current engraving mode.



3. You can also create a plan in the pop-up window by clicking "Create Plan" in plan list.

The image shows two windows from a software application. The top window, titled 'Manual parameters', has a dropdown menu set to 'Manual parameters' and a 'New' button at the bottom. A callout box points to the 'New' button with the text 'Step 1: Click the button'. The bottom window, titled 'Plan', is a pop-up for creating a new plan. It has a 'Name' field, a 'Thickness(mm)' field set to 3.00, and three columns of settings: 'Line', 'Cut', and 'Fill/Image'. Each column has sliders for 'Power(%)' and 'Speed(mm/min)', and a 'Gas Assist' toggle. The 'Fill/Image' column also has a 'Line Spacing(mm)' slider, an 'Engraving Direction' dropdown set to 'Level', and a 'Scan Mode' dropdown set to 'Bidirectional Scanning'. A 'Save' button is at the bottom. A callout box points to the 'Save' button with the text 'Step 2: Edit and save'.

Manual parameters

Recommend Mine

Basewood-3mm Basewood-6mm Paulownia wood...

Acrylic-3mm Acrylic-6mm Translucent Acry...

Pine-3mm Bamboo-3mm Ceramics-3mm

New

Step 1: Click the button

Plan

Name

Thickness(mm) 3.00

Line

Power(%) 1

Speed(mm/min) 10

Gas Assist ☒ Pass 1

Cut

Power(%) 1

Speed(mm/min) 10

Gas Assist ☒ Pass 1

Z step per pass(mm) 0.00

Fill/Image

Power(%) 1

Speed(mm/min) 10

Line Spacing(mm) 0.10

Gas Assist ☒ Pass 1

Engraving Direction Level

Scan Mode Bidirectional Scanning

Save

Step 2: Edit and save

4. After the plan is successfully created, you can check it in plan list, and click "... " in the upper right corner of the plan to edit , create a copy and delete it.

