KE2 SmartAccess:
The easiest way to remotely monitor, control & receive alarms.

See page 29 for more details.



# **KE2 Evap-RE2** Contactor Panel

Q.1.40 August 2022

Rack Efficiency Controller with Advanced Performance Features

PN 21673 KE2 Evap-RE2 Contactor Panel

PN 21674 KE2 Evap-RE2 Contactor Panel with Valve Driver



# Introduction:

The KE2 Evap-RE2 can fine tune the control and efficiency of evaporators on rack and pumpdown systems, interface with existing building automation systems, and provide remote communication to your refrigeration systems.

With the KE2 Evap-RE2, KE2 Therm added a whole new set of advanced capabilities. These include current sensors, and the ability to add up to three optional Valve Drivers.

The Valve Drivers may be set to one of three control modes: superheat control with EEVs, pressure control with an EEPR, or temperature control with an EEPR. The Valve Drivers may also be used with mechanical valves to add additional sensors.

The KE2-Evap RE2 is integrated into a pre-wired control panel; on-site wiring is reduced to a minimum. The panel also provides consistent setup across multi-store locations, making return service visits more efficient, reducing installation time, and minimizing system downtime.

### **Table of Contents:**

Parts List:		Controller Menus:	
(it Contents	Page 2	MAIN BOARD MENUS	
Auxiliary Boards & Accessories	Page 2	Setpoints - Descriptions, Range, Defaults	Pages 18-2
Specifications able 1 - Specifications	Page 2	Variables - Descriptions  MANUAL MENU - Descriptions, Ranges, Defaults  ALARM STATUS MENU- Descriptions	Page 22 Page 23 Page 24
Coil Sensor Location Preliminary Steps	Page 3	VALVE DRIVER 1, 2, OR 3 MENUS Setpoints - When TEMP/EEPR RACK selected Variables - When TEMP/EEPR RACK selected	Page 25 Page 25
Contactor Panel Location & Wiring: Viring & Schematics Aux Board Layout	Pages 4 -13	Setpoints - When PRESSURE/ EEPR RACK selected Variables - When PRESSURE/ EEPR RACK selected	Page 26 Page 26
Current Sensor Board Layout Nux Board Dip Switch Setting	Page 7 Page 7 Page 7	Setpoints - When SUPERHEAT/ EEV SINGLE COMP or RACK selected	Page 27
Contactor Panel Point to Point Wiring Proper coil sensor installation	Pages 8 - 9 Pages 10-12	Variables - When SUPERHEAT/ EEV SINGLE COMP or RACK selected	Page 27
Controller User Interface / Navigation: Controller Setup from Front Panel	Page 14	CURRENT SENSOR BOARD MENUS Setpoints - Descriptions, Range, Defaults Variables - Descriptions	Page 28 Page 28
Table 2 - Introduction Modes  Veb Login	Page 14 Page 15	Connecting to the Controller:	J
able 3 - Controller Navigation from Front Panel	Pages 16-17	Connecting with KE2 SmartAccess	Page 29
		Find additional information:	
		Related YouTube videos	Page 30
		Related Literature	Page 30

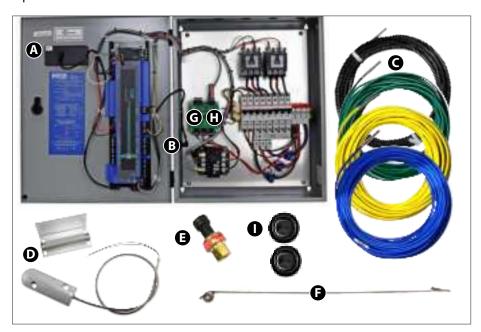




# Parts List - KE2 Evap-RE2 Contactor Panel

The following parts are included in the KE2 Evap-RE2 Contactor Panel kit:

- (1) KE2 Evap-RE2 Contactor Panel
- **(1) ethernet adaptor** (already installed in the Contactor panel)
- **(**4) 40' color temperature sensors
- (1) door switch
- (1) pressure transducer (0-150 psia) and (1) 40' pressure transducer cable (not shown)
- (1) air sensor mount
- **(1) KE2 Valve Driver** (PN 21674 only already installed)
- (1) current sensor board (already installed)
- (2) ½" plastic knockout plugs



# Auxiliary Boards & Accessories Table 1 - Specifications

### Part Numbers & Description

rait Nullibers & Description					
Part #	Description				
Auxiliary	Boards				
21612	Valve Driver (up to a total of 3)				
Pressure	e Transducers				
20204	Pressure Transducer - 0 to 150 psia, 40 ft. leads				
Temp Se	Temp Sensors				
20200	Temp Sensor - black, 40 ft. leads				
Replace	ment Parts				
21610	Replacement KE2 Evap-RE2 controller				
21806	Replacement Display				
21613	Replacement Current Sensor Board				
21614	Replacement Current Sensor (pack of 3)				

Controller Specifications				
Input Voltage:	120 VAC or 208 - 240 VAC			
Ambient Temp:	-40°F to 120°F (-40°C to 48°C)			
Operating Temp:	-40°F to 120°F (-40°C to 48°C)			
Display:	4-digit alphanumeric LED			
	(4) temperature sensors			
Inputs:	(1) pressure transducer			
	(3) current sensors			
Valve Types:	unipolar and bipolar stepper motors (L/R 12 VDC)			
<b>Panel Contactors:</b>	40A resistive (defrost); 20A inductive (evaporator fan)			
Relays:	(3) 3A relays (LLS, Aux 1, Aux 2)			
Aux Input 1:	Disabled, Room Temp, Coil Temp, Monitor Temp, Dual Temp Switch, Door Switch, External Alarm, System Off, Interlock, Defrost Lockout , Defrost Lockout Quit Defrost, Light Switch, Leak Detect			
Aux Input 2:	Disabled, Room Temp, Coil Temp, Monitor Temp, Dual Temp Switch, Door Switch, External Alarm, System Off, Interlock, Defrost Lockout , Defrost Lockout Quit Defrost, Light Switch, Leak Detect, Leak Level			
Aux Input 3:	Disabled, Room Temp, Coil Temp, Monitor Temp, Dual Temp Switch, Door Switch, External Alarm, System Off, Interlock, Defrost Lockout , Defrost Lockout Quit Defrost, Light Switch, Leak Detect, Leak Level			
Communication:	Standard TCP/IP, BACnet/MSTP, RESTful API, BACnet/IP (with KE2 Edge Manager)			
<b>Pressure Transd</b>	ucer - pn 20204 (40 ft lead)			
Pressure Range:	0 to 150 psia			
Proof Pressure:	450 psi			
Burst Pressure:	750 psi			
Operating Temp:	-40°F to 248°F (-40°C to 120°C)			
Temperature Se	nsor			
Sensor Specs:	-60°F to 150°F (-51°C to 65°C) moisture resistant package			



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# **Understanding Frost**

The air exiting side of the evaporator is often the coldest spot on the coil due to the load from the room warming the air entering side of the coil. As air travels through the fins of the evaporator, it cools and the relative humidity will reach 100%. Moisture will begin to drop out of the air and deposit on the coil surfaces to form frost. Although frost typically has a negative connotation when discussed in refrigeration, initial frost formation has a positive effect.

It is not uncommon to see a small amount of frost on the coils that have KE2 Evap-RE2 controllers installed. The KE2 Evap-RE2 is continually measuring, monitoring, and managing the frost to assist in maximum energy efficiency. When the efficiency of the coil is reduced due to excessive frost, the KE2 Evap-RE2 will initiate a defrost.

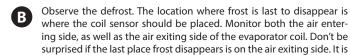
# **IMPORTANT Preliminary Steps**



### **Determine the coil sensor location**

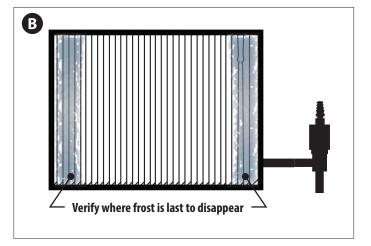
usually near the right or left end of the coil.

To determine the most appropriate sensor location, after arriving on site put the system into defrost.





It is important to verify all heating elements are working properly.



## **Steps to Ensure Proper Coil Sensor Location**



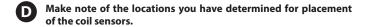
KE2 Therm recommends locating the coil sensor as described above. Select the two spots that are the last to defrost, typically at each end of the evaporator on the air exiting side.

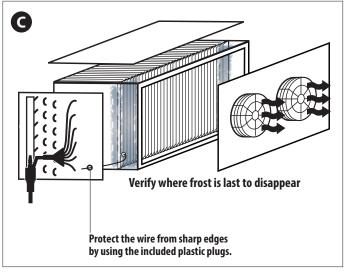
Often the ideal location of the sensor is a short distance from the end, approximately 1 to 1-1/2" away from the right and left edges of the active coil surface. Ice tends to grow from these edges towards the center. Therefore, the sensor location is usually best situated approximately 1 to 1-1/2" from the outer edges and typically near the bottom 1/3rd portion of the evaporator. Whenever possible, however, still verify ideal sensor location by placing the evaporator into defrost and observing where frost last disappears from the coil. The sensor needs to be as far away from defrost heat sources as possible.

Note: Insert plug (item from parts list) into evaporator housing when routing sensor cable to prevent damage to the cable from sharp edges. The plug provided should be inserted into the inner housing to allow the sensor to access the coil. Installer must puncture plug to insert sensor.



It is necessary to leave a service loop for each coil sensor. Enough wire should be left to move the sensor to the opposite end of the evaporator if necessary.





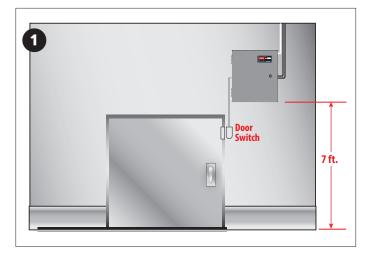


### Installation



# Determining Controller Location

The installation location should be discussed with the end-user to determine if they have a preference. The contactor panel is designed to be installed outside of the controlled space.



# Cut a length of conduit to go from the controller to the evaporator

Measure the distance between the panel and evaporator; account for any extra length necessary to properly route conduit.

Determine the number of high voltage wires to go to the controller.

- Panel power (3 wires)
- Fan control (3 wires)
- Defrost (heater) control (3 wires)
- Liquid line solenoid (2 wires)

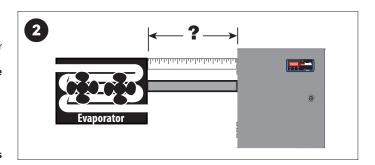
If the Aux Relay 1 or Aux Relay 2 is used, an additional pair or pairs of wires to the controller, for each relay, may be required.

- Aux Relay 1 (2 wires)
- Aux Relay 2 (2 wires)

NOTE: Install in accordance with all applicable electrical codes. KE2 Therm does not accept responsibility for incorrect or unsafe



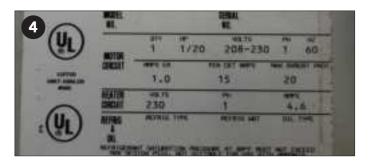
- Once the number of wires is determined, cut the wires to length.
- The wire should be long enough to account for the necessary connections in the panel and evaporator.



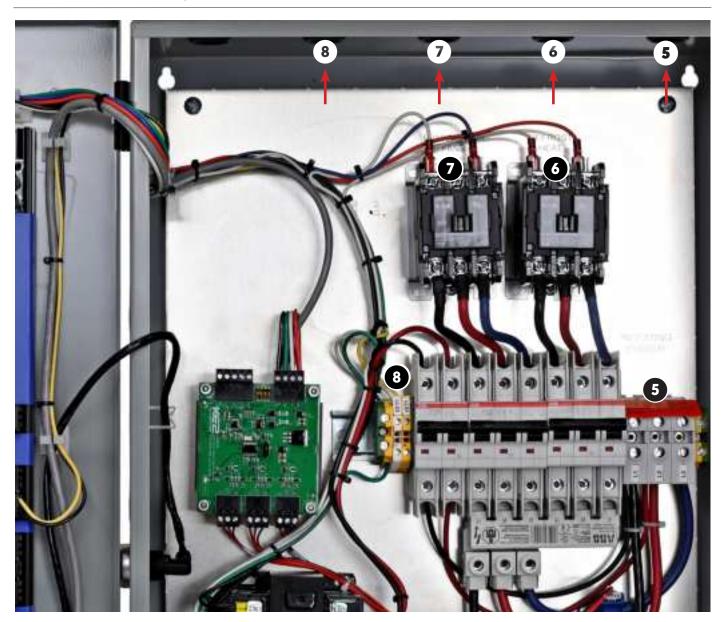


# Determine the current draw of the unit.

■ The KE2 Evap-RE2 Contactor Panel is designed for applications where 3-phase power is required, or the load exceeds the controller's on-board relay ratings. Care should be taken to ensure the controller is being properly applied. Failure to match the load to the contactor may result in damage.

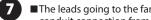






- **Panel Power** 
  - ■The incoming power for the panel should utilize the right-hand conduit connection location.
  - ■The leads will be connected to the lugs using the screw down terminals provided.
- **Defrost (Heater) Contactor** 
  - ■The leads going to the defrost heaters will enter the panel through the second conduit connection from the right-hand side.
  - ■The Defrost Heater Contactor is labeled Defrost Heat
  - ■Connect leads using the screw down terminals on the heater contactor.

### **Fan Contactor**



- ■The leads going to the fan will enter the panel through the third conduit connection from the right-hand side
- The Fan Contactor is labeled Evaporator Fans
- Connect leads using the screw down terminals on the fan contactor.

### Liquid Line Solenoid (LLS)

- ■The leads going to the liquid line solenoid will enter the panel through the fourth conduit connection from the right-hand side.
- ■The leads should be connected using the screw down terminals labeled LLS1 and LLS2.
- Fasten one leg of the LLS to the terminal block position labeled LLS1.
- Fasten remaining leg of LLS to the terminal block position labeled



NOTE: the controller and LLS supply power is 110V from an internal source. If the system has a 230V solenoid, it must be replaced with a 120V solenoid.

IMPORTANT: If drilling additional holes in the panel DO NOT allow metal shavings to fall into the panel. These can damage panel components.



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### Auxiliary Relay 1 / Auxiliary Relay 2

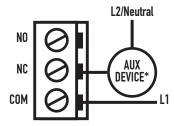
- If using the Aux Relay 1 or Aux Relay 2, supply an additional pair or pairs of wire to the controller.
- ■Wiring will vary depending on the Aux Relay mode selected and function of the auxiliary device. Additional conduit may be required.
- Strip approx. 1/4" of wire insulation from the end of the 2 wires for the auxiliary device. The Aux Relay will break the hot leg of the auxiliary component.
- Fasten incoming power (L1) for the auxiliary component to the COM terminal of the Aux Relay.
- Fasten one leg of the auxiliary device to the NO or NC terminal (selectable on the Setpoints webpage under "Outputs") of the Aux
- Connect the other leg of the auxiliary device lead to L2/Neutral to complete the circuit.
- Route and secure the conduit to the location the controller is to be installed.



■Wiring must follow local electrical codes.

WARNING! Max relay rating is 3A.

### Auxiliary Relay 1 / Auxiliary Relay 2



\*Buzzer, strobe, etc. depending on application





# 10 Preparing the Evaporator

- ■The evaporator wiring will require access to the high voltage terminal block on the coil.
- ■Turn off power to the system.
- ■Verify power is no longer present using a multimeter.





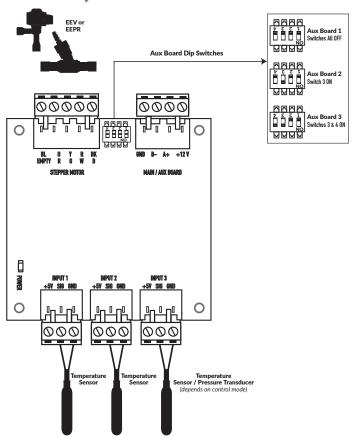
### **Evaporator wiring**

- Locate the proper sized knockouts and carefully remove them.
- Connect conduits to the evaporator and run wires.
- ■Wire as necessary according to existing terminal board.





# **Valve Driver Layout**

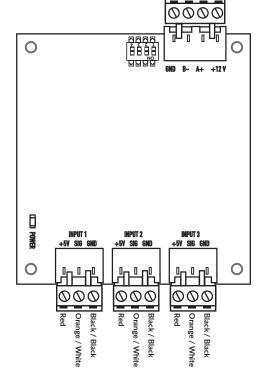




# **Current Sensor Board**

### DIP SWITCHES ARE SET AT THE FACTORY AND DO NOT NEED TO BE ADJUSTED, BELOW IS FOR REFERENCE ONLY:

- \* If current sensors are LEM HO-100-S, switch 4 must be ON.
- \* If current sensors are HASS 100-S, L31S100S05FS, or L37S100S05M, switch 1 and 4 must be ON.
- \* If current sensors are CR9549-80M, switch 2 and 4 must be ON.



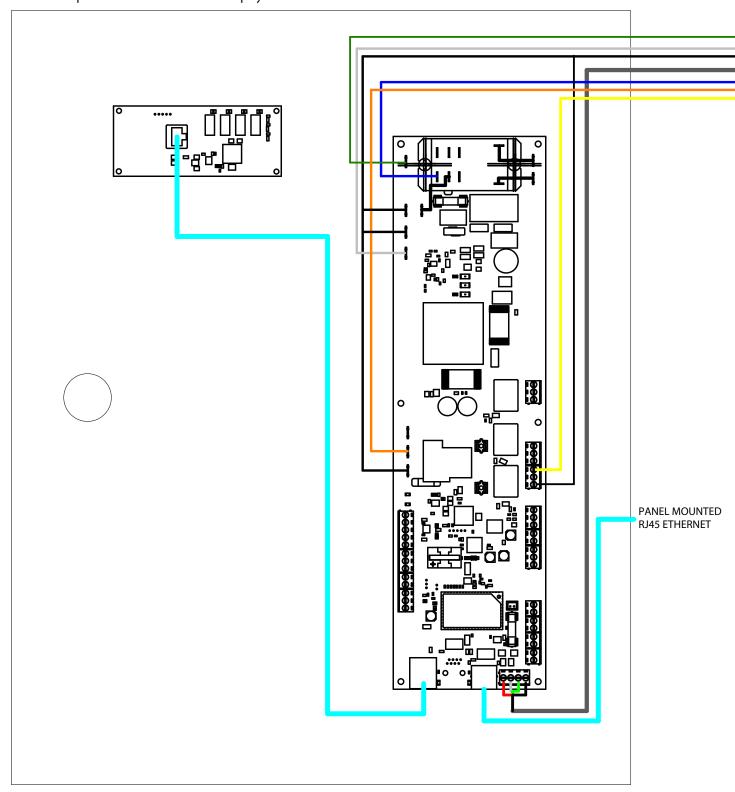




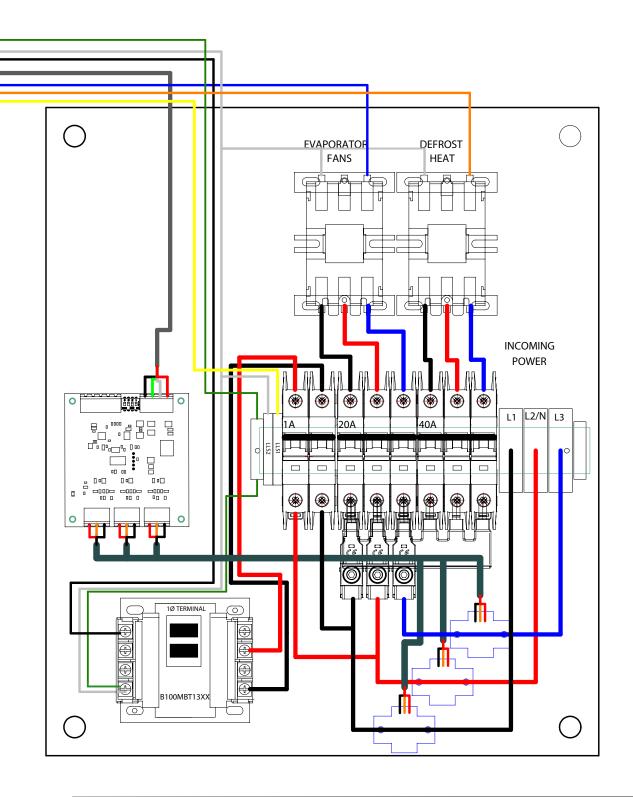
# **Point to Point Wiring Diagram**

PN 21673 KE2 Evap-RE2 Contactor Panel with Display

PN 21674 KE2 Evap-RE2 Contactor Panel with Display and Aux Valve Driver











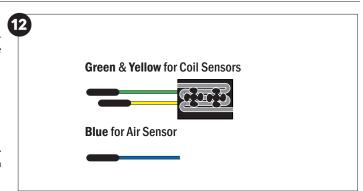
### Installing the sensors

■ Sensors should be labeled with their function. Although not required, KE2 Therm suggests that kits with color sensor wires use the following colors for clarity and consistency.

Blue for Room Air Temp and connected to the "Return Air" input Yellow for Coil Temp and connected to the "Coil Temp" input Green for 2nd Coil Temp (Aux Input 1) and connected to the "Aux 1 Func" input

**Black** for **Suction Temp** and connected to the "Suct Temp" input

Note: The included temperature sensors can be used for any purpose and are interchangeable, colors are for ease of identification



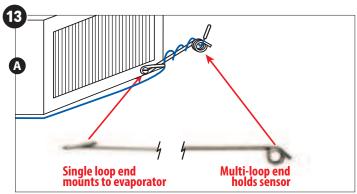


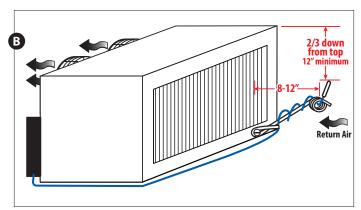
### **Air Sensor Bracket**

- A Install the Room Temp/Return Air temp sensor using the stainless steel self-piercing screw and bracket from the parts kit.
- The end with the single loop is designed to be mounted with the screw included.
- ■The end with multiple loops is designed to hold the sensor.
- Locate the best place to install the sensor.
- B The sensor should be located 8 12 inches away from the evaporator coil. This distance prevents the sensor from sensing heat from the heating elements during the defrost cycle, but close enough to accurately sense the return air temperature.
- ■The sensor bracket may be bent as necessary to locate the sensor in the proper position.
- The air sensor should be installed at a height 2/3 down from the top of the evaporator to accurately measure air going through the



WARNING! Do not allow the metal portion of the air sensor to touch anything other than air. It should not touch the bracket, nylon cable tie, or any other solid surface.







### **Coil Sensor**

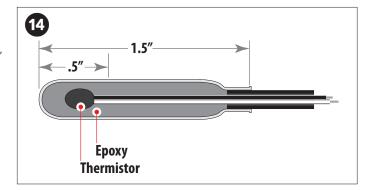
■ The coil sensor location is of the utmost importance for the proper operation of the controller. It is essential that the sensor is in the last place frost disappears at the end of the defrost cycle. This ensures a clean coil after each defrost, and prevents ice buildup. See preliminary steps A-D on page 3 to determine the location frost last disappears from the coil.

Once you determine the proper sensor location, as described in preliminary steps A-D on page 3, the sensor can be installed.



### **Installing the Sensor Properly**

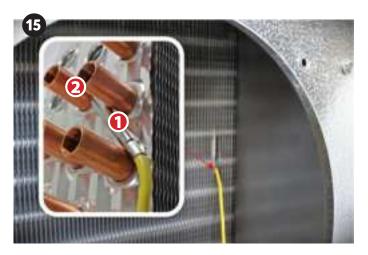
Note, the most active portion of the sensor is the first 1/2" of the 1-1/2" long stainless steel probe.



The inset photo in **Figure 15** shows that the sensor is positioned so that it is touching two circuit tubes, as shown in Figure 15 1 & 2. When inserting the sensor into the coil, the tip should touch one of the circuit tubes 2, and the probe should be inserted into the fins leaving approximately 1/16" of the stainless probe outside of the fins. Pinch the fins gently together, securing the sensor in place. This provides thermal ballast to ensure a complete defrost. See step 16 for an alternative method of installing the coil sensor.



Note: The sensor should not be located adjacent to the electric heating elements.





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**Alternate method** - As the defrost termination sensor, it is important to ensure the sensor does not terminate defrost before all frost is removed from the coil. In some installations, inserting the sensor into the coil may position it too close to the defrost heat source. An alternate method of positioning, **Figure 16A**, places the sensor vertically between the coil fins. **Figure 16B** shows the coil sensor properly secured.

### **Extending sensor wires**

■ After the sensors are mounted, they are routed back to the controller. If the wires must be extended, use **18 gauge twisted shielded pair** cables. The recommended maximum combined length when extending sensors is 100ft.

If additional resistance affects the temperature or pressure reading of the controller, the temperature or pressure may be "offset" to read correctly. Use the OFFSET function, in the SETPOINTS menu.

- When running the wires back to the controller take care to avoid introducing electrical noise into the sensor wires. Electrical noise can be introduced when sensor wires are located near high voltage lines. High voltage is defined by Underwriter's Laboratories as above 30V. The higher voltage, the more likely it is to introduce electrical noise.
- If crossing a high voltage line is necessary, run sensor wiring at right angles to prevent noise.







## Connecting sensor wires to controller

- The temperature sensors are designed to be attached to the controller using 2-position screw terminals. Using a connector from the controller, attach the sensor to the screw terminal. The temperature sensors are not polarized.
- Connect all sensors to pluggable connectors.
- Once connected, the sensors should be plugged into the proper location on the controller. The location can be determined from the text on the controller enclosure, or from the Wiring Schematic.



see image on next page >

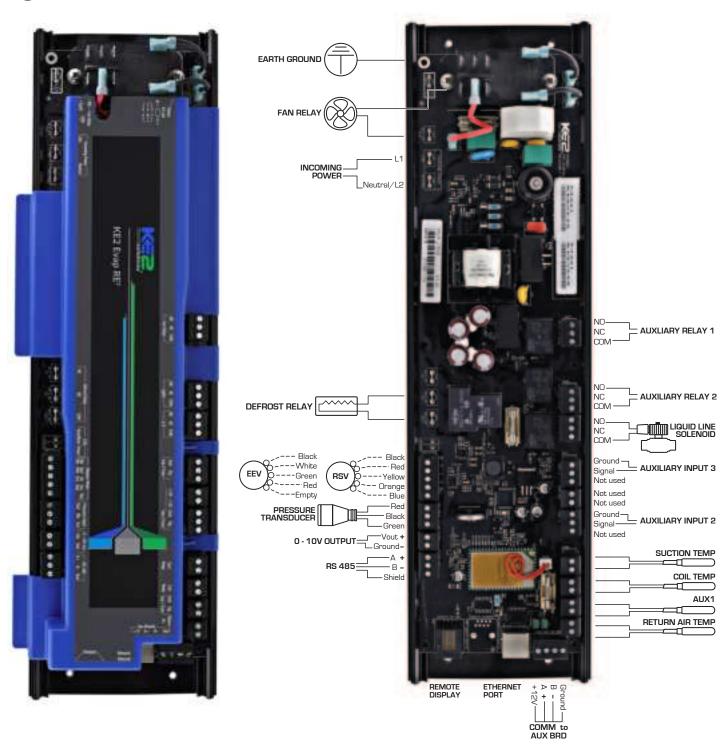


### Final Step

■ Leave the installation instructions on site in a convenient location, where it can be easily located for future service.









Rack Efficiency Controller with Advanced Performance Features

### **User Interface**

The KE2 Evap-RE2's onboard user interface uses a 6-button arrangement to simplify navigation through the controller's menus. The menus are grouped into columns to make navigation easier.

Use of or to move between the menu column categories. If pressed while in a menu, the or arrows move to the main screen or the adjacent menu column

Use or to move through the available options for each menu column. All users are allowed access to the variables and alarms menu columns. All other information is password protected to prevent unauthorized access.

ENTER is used to save an input option when it has been changed. ENTER must be held for at least 3 seconds to prevent accidental changes. Changes may be discarded by waiting for the controller to time-out and return to default screen, or by pressing BACK. BACK is used to return to the previous screen. Pressing BACK several times will return the user to the default view. See Controller Navigation on pages 16 - 17.

# **Controller Setup**

When first applying power to the controller, it will initialize, then automatically enter the **Introduction Mode**. The Introduction Mode consists of as little as two options that must be configured for the KE2 Evap-RE2 to begin controlling the system. See **Table 2.** 

The first setpoint the user is asked to enter is the desired **MODE OF CONTROL**. Use or to select one of the five options. If one of the pre-programmed options is selected, then the only other step required is to select whether or not to enable **KE2 SmartAccess** to easily view the controller online.

If SINGLE COMP CUSTOM is selected then the desired ROOM TEMP is asked. Use the arrows to input the desired ROOM TEMP, then press and hold ENTER. This is followed by the DEFROST TYPE. The controller is designed to work with electric, hot gas, and air (off-time) defrosts. The next setpoint will be the VALVE TYPE, followed by the REFRIGERANT if an electric valve is selected. The controller is defaulted to be used with a mechanical valve, but may be used with a variety of EEVs and EEPRs (rack mode only), including customer defined valves. The last setpoint before exiting Introduction Mode is whether to enable KE2 SmartAccess.

When custom EEV is selected, the user will be prompted to select **MOTOR TYPE, MOTOR STEP RATE**, and **MAX VALVE STEPS**. Once these have been set, the KE2 Evap-RE2 will begin controlling the EEV and the system.

# **Adjusting Controller Parameters**

The controller has the ability to access an abundance of information from the 4-digit alphanumeric display.

**Table 3 (Page 16)** shows the menu structure of the controller. The default display of the controller always shows the actual room temperature, defrost, or any alarm condition. Pressing or will move from the default display to the next menu column, shown in the Controller Navigation on pages 16-17. The **VARIABLES** menu column consists of the current sensor readings, relay states, and other controller information.

The controller will prompt the user to **LOGIN** when the user attempts to access setpoints they do not have permission to change.

The **User Password (1111)** only provides access to the **ROOM TEMP** setpoint. For the protection of the system, access to **SETPOINTS** and **MANUAL MENU** requires the **Installer Password (2222).** A complete list of parameters is shown on pages 16-28.

Pressing BACK at any time will return the user to next level up the menu. A second/third press will either return to the room temperature reading, defrost, or an alarm - depending on the system state.

### **Table 2 - Introduction Mode**

SELECT CONTROL MODE					
PRE-PROGRAMMED	PRE-PROGRAMMED SINGLE COMP CUSTOM				
Single Comp Electric Single Comp Air Rack w. Electric Rack w. Air	Mechanical Valve (TEV) Defined EEV	Custom EEV			
KE2 SmartAccess Room Temp		Room Temp			
	Defrost Type	Defrost Type			
	Valve Type	Valve Type			
	Refrigerant	Refrigerant			
	KE2 SmartAccess	Motor Type (Unipolar/Bipolar)			
		Motor Step Rate			
		Max Valve Steps			
		KE2 SmartAccess			

# Accessing the Controller's Wi-Fi

The KE2 Evap-RE2 comes equipped with Wi-Fi onboard. The onboard Wi-Fi is the easiest way to connect to the controller's webpages. Internet access is not required to access the controller's webpages when at the controller.

### **Turning on Wi-Fi**

Press and hold BACK and at the same time until "WIFI ON" scrolls across the display.

## **Connecting via Wi-Fi**

Check your device's available Wi-Fi networks. There will be a network in the list, "re2-XXXXX-XXX". The X's will be the controller's serial number. No password is required to connect to the Wi-Fi network.

**Note:** It may take 30 seconds or more for the KE2 Evap-RE2 Wi-Fi network to appear on the list of Wi-Fi networks, and may not be at the top of the list as it is an "Open" network.

Connect to the network. Most devices will automatically open to the KE2 Evap-RE2's webpage "re2.ke2.co". Follow the on-screen prompts to login to the Wi-Fi, until the home page of the controller appears, for security purposes only one user can access the wepages at the same time via Wi-Fi.

### Turning off Wi-Fi

Press and hold BACK and at the same time until 'WIFI OFF' scrolls across the screen. Press any button to return the KE2 Evap-RE2 display to the normal view. Wi-Fi will also automatically deactivate after 16 minutes of inactivity.



# **Controller Webpage Login**

The controller Username and Password are required to make changes when using the webpage.

DEFAULTS ARE: Username: ke2admin Password: KE2-RESquared!

IMPORTANT: The password MUST be changed from the default for security purposes.

The password must be a minimum of 8 characters. Allowed characters for passwords are spaces, A-Z, a-z, 0-9 and the following special characters: -\_.@!#():,[]+/? Invalid special characters are: (<>"`~) If invalid characters are entered for the password then an error will be displayed, and the password will not be saved.



After changing the password, when logging in **use the default username** "ke2admin" and the new password you just set. You will now be logged in and able to make changes to the controller.

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Efficiency Controller with Advanced

Performance

Features

Table

S

Controller Navigation -

Menu Structure

# Table 3 - Controller Navigation - Menu Structure

### **Select the Board**

# **Navigation**

**ENTER** 

NOTE: The menu items displayed may vary based on the Mode of Control & Type of Control selected, as well as how the setpoints are configured.



**Board Variables** Main Board

> Room Temp Coil Temp System Mode Superheat Suction Pressure Suction Temp Saturation Temp Valve % Open LLS Relay Defrost Relay Fan Relay Auxiliary Relay Auxiliary 2 Relay Aux 1 Status Aux 2 Status Aux 3 Status

Fan Current Defrost Current IP Octet 1 IP Octet 2 IP Octet 3 IP Octet 4 Subnet Mask Octet 1

Subnet Mask Octet 2 Subnet Mask Octet 3 Subnet Mask Octet 4 Firmware Part No Firmware Version

**Alarms** 

No Alarms Pressure Sensor Suction Temp Sensor Air Temp Sensor Coil Temp Sensor Aux1 Sensor Aux2 Sensor Aux3 Sensor **High Superheat** Low Superheat High Air Temp Low Air Temp **Excess Defrost** Defr Term on Time Door Open Alarm Commnunication Error External Alarm 1 External Alarm 2 External Alarm 3 Fan Failure Fan Sensor Defrost Heater Failure Defrost Heater Failure Defrost Sensor Leak Detected

Setpoints Main Setpoints

Login

Low Room Temp Medium Room Temp **Dual Temp Select** Defrost Type Valve Type EEPR Mode Superheat Max Operating Pres

**EEPR Target Pressure** EEPR 2nd Pressure Refrigerant Aux Relay Type Aux Relay 2 Type Max Fan Speed Fan Speed Min Run Time

Defrost Term Temp

Defrost Parameter

Max Defrost Time

Defrost Queue

Comp Run Time

Fan Delay Temp

Elec Defrost Mode

Min Fan Świtch Time

Drain Time

Min Off Time Refrig Fan Mode Defrost Mode Defrosts / Day 1st Defrost of Day Defrost Fan State

Defrost Queue Error **Email Failure** 

Select Board for

Max Fan Delay Time Pump Down Time Multi Air Temp Ctrl Multi Evap Cool Multi Evap Defrost Multi Evap Sensor Room Tmp Ind Def

◆ Login ◆ ▶

Main Setnoints continued

Derivative

BACnét MÁC

BACnet ID 1

BACnet ID 2

Min Defr Interval

Min Valve Position

Max Valve Position

Display Brightness

**BACnet Baud Rate** 

High Temp Alarm Offset High Temp Alarm Delay Low Temp Alarm Offset Low Temp Alarm Delay Door Alarm Delay

Aux In 1 Mode Aux In 1 State Aux In 2 Mode Aux In 2 State Aux In 3 Mode Aux In 3 State

Pressure Transducer Type Suct Pres Offset Suct Temp Offset Air Temp Offset Coil Temp Offset Aux 1 Offset Aux 2 Offset

Aux 3 Offset Temp Units Air Temp Diff Extreme Temp Diff Proportional

Integral

### Manual Menu Login

Manual Control Manual Main Valve Valve Driver (1, 2, 3) Valve Clear Alarms Manual LLS Relay Manual Defrost Relay Manual Fan Relay Manual Aux Relay Manual Aux Relay 2 System Off Detect Current **Factory Reset** Web Password Reset **KE2 Smart Access** DHCP Mode DOD Init

Valve Driver 1 Board

**Valve Driver 2 Board Valve Driver 3 Board** 

ENTER Valve Driver (1,2,or 3) Setpoints

Control Mode ◀►

Temperature / EEPR ◀ ▶ Rack Mode)

Pressure / EEPR (Rack Mode)

**4 •** Superheat/ EEV (Single Comp or Rack Mode)

# Valve Driver 1, 2,3 **Variables**

Valve Driver (1,2,or 3) Inp1 Sc Tmp Valve Driver (1,2,or 3) Inp2 (Disabled, Rm Tmp, or Cl Tmp) Valve Driver 1,2,or 3) Inp3 (Disabled, Rm Tmp, CI Tmp, or Sc Prs) Valve Driver (1,2,or 3) Saturation Valve Driver (1,2,or 3) Superheat Valve Driver (1,2,or 3) Valve % Open Valve Driver 1,2,3 Setpoints Login

Setpoints continued Input 1 Function Proportional Input 2 Function Integral Derivative

Input 3 Function Input 1 Offset Refrigerant Input 2 Offset Max Operating Pres Input 3 Offset Main Evap Sensors Valve Type Motor Type Max Valve Steps Motor Step Rate

Alarms ◀ ▶

Valve Driver (1, 2, or 3) Comms Loss Valve Driver (1,2,or 3) Inp 1 Fault Valve Driver (1,2,or 3) Inp 2 Fault Valve Driver (1,2,or 3) Inp 3 Fault Valve Driver (1,2,or 3) Low SH Valve Driver (1,2,or 3) High SH

# Valve Driver 1, 2,3 Variables ◀ ▶

Valve Driver (1,2,or 3) Inp1 (Disabled, Rm Tmp, or Cl Tmp) Valve Driver (1,2,or 3) Inp2 (Disabled, Rm Tmp, or Cl Tmp) Valve Driver (1,2,or 3) Inp3 Sc (Disabled, Rm Tmp, Cl Tmp, or Sc Prs) Valve Driver (1,2,or 3) Valve % Open

# Login

Input 1 Function Input 2 Function Input 3 Function Input 1 Offset Input 2 Offset Input 3 Offset Valve Type Motor Type Max Valve Steps Motor Step Rate Proportional Integral Derivative Main Evap Sensors Min Valve Position Max Valve Position

# Valve Driver 1,2,3 Setpoints ◀ ► Alarms ◀ ►

Valve Driver (1, 2, or 3) Comms Loss Valve Driver (1,2,or 3) Inp 1 Fault Valve Driver (1,2,or 3) Inp 2 Fault Valve Driver (1,2,or 3) Inp 3 Fault

### Valve Driver 1, 2,3 Variables ◀ ▶



Valve Driver (1,2,or 3) Inp1 (Disabled, Rm Tmp, or Cl Tmp) Valve Driver (1,2,or 3) Inp2 (Disabled, Rm Tmp, or Cl Tmp) Valve Driver (1,2,or 3) Inp3 Sc (Disabled, Rm Tmp, CI Tmp, or Sc Prs) Valve Driver (1,2,or 3) Valve % Open

# Valve Driver 1,2,3 Setpoints ◀ ▶



Input 1 Function Input 2 Function Input 3 Function Input 1 Offset Input 2 Offset Input 3 Offset Valve Type Motor Type Max Valve Steps Motor Step Rate Proportional Integral Derivative Main Evap Sensors Min Valve Position Max Valve Position

# Alarms ◀ ▶

Valve Driver (1, 2, or 3) Comms Loss Valve Driver (1,2,or 3) Inp 1 Fault Valve Driver (1,2,or 3) Inp 2 Fault Valve Driver (1,2,or 3) Inp 3 Fault

### **Current Sensor Board**



# ENTER → Variables ◀ ▶

Current Inp1 Status Current Inp2 Status Current Inp3 Status

### Setpoints **◄** ► Alarms ◀► Login

**Current Sensor Comms Loss** Current Sensor Inp 1 Fault Input 1 Offset Current Sensor Inp 2 Fault Input 2 Offset Input 3 Offset Current Sensor Inp 3 Fault





Rack Efficiency Controller with Advanced Performance Features

# **Main Board (KE2 Evap-RE2)**

# **Setpoints**

MAIN SETPOINTS, VALVE DRIVER 1 SETPOINTS, VALVE DRIVER 2 SETPOINTS, VALVE DRIVER 3 SETPOINTS, CURRENT SENSOR SETPOINTS

2 SET BOARD SETPOINTS Use or to scroll through the Setpoint options. When desired Setpoint is displayed, press ENTER. Then use the or to move through the options for that Setpoint, or if entering a number, use or to change the value of the digit and or to move to the next digit. Press and hold ENTER for 3 seconds to save the change.

Press and hold ENTER for 3	seconds to save the change.
Parameter Name	Description
LOW ROOM TEMP	Cut-out or target room temperature for low temp applications.
MEDIUM ROOM TEMP	Cut-out or target room temperature for medium temp applications.
DUAL TEMP SELECT	Determines whether to use the low temp or medium temp room temperature setpoint for control.
DEFROST TYPE	Method of defrost used on the evaporator coil: Electric, Air, Hot Gas with Liquid Line Solenoid/Compressor Contactor relay off, Hot Gas with Liquid Line Solenoid/Compressor Contactor relay on.
VALVE TYPE	Type of valve used on the system: mechanical, pre-configured electronic valve, or custom electronic valve configuration.
Only when EEV/EEPR Selected	
EEPR MODE	Control mode for EEPR (only applicable if an EEPR is selected for <b>VALVE TYPE</b> ).
SUPERHEAT	Target superheat value (not applicable if <b>VALVE TYPE</b> = MECHANICAL).  Maximum operating pressure (psi) - EEV will ignore superheat and close to attempt to prevent suction pressure from rising above this value (not applicable
MAX OPERATING PRES	Maximum operating pressure (psi) - EEV will ignore superheat and close to attempt to prevent suction pressure from rising above this value (not applicable if VALVE TYPE = MECHANICAL).
EEPR TARGET PRESSURE	Target suction pressure (only applicable if an EEPR is selected for <b>VALVE TYPE</b> and <b>EEPR MODE</b> = PRESSURE).
EEPR 2ND PRESSURE	Target suction pressure (only applicable if an EEPR is selected for <b>VALVE TYPE</b> and <b>EEPR MODE</b> = PRESSURE).
REFRIGERANT	The type of refrigerant used in the refrigeration system.
AUX RELAY TYPE	Select function of the Aux Relay.
AUX RELAY 2 TYPE	Select function of the Aux Relay 2
MAX FAN SPEED	Maximum allowed fan speed when using the 0-10VDC output for variable evaporator fan speed control.
FAN SPEED	When set to value other than 0.0 %, provides 0 to 10 VDC signal to control variable speed evaporator fans. Setting to a negative value reverses the VDC output (0 VDC will be full speed, 10 VDC will be off).
MIN RUN TIME	Minimum amount of time the liquid line solenoid/compressor contactor relay must remain on after it is energized.
MIN OFF TIME	Minimum amount of time the liquid line solenoid/compressor contactor relay must remain off before it can be energized again.
REFRIG FAN MODE	Fan operation while in refrigeration mode.
DEFROST MODE	The method the controller uses to determine when to initiate a defrost.
DEFROSTS / DAY	If <b>DEFROST MODE</b> = SCHEDULED: The number of evenly spaced defrosts per day the controller will initiate.
1ST DEFROST OF DAY	If <b>DEFROST MOD</b> E = SCHEDULED: Time of day first defrost is performed. No defrost will be performed between midnight and this time.
DEFROST FAN STATE	Selects whether or not to run the evaporator fans during defrost, and whether or not to perform the "defrost delay" before the defrost mode.
DEFROST TERM TEMP	The temperature the coil sensor(s) must exceed in order to terminate defrost.
DEFROST PARAMETER	If <b>DEFROST MODE</b> = DEMAND: Do not adjust unless directed to by KE2 Therm tech support.
MAX DEFROST TIME MIN DEFROST TIME	If <b>DEFROST MODE</b> = SCHEDULE or RUNTIME: The maximum amount of time the defrost relay will be energized.  If <b>DEFROST MODE</b> = SCHEDULE. Minimum time that the controller must be in defrost.
DEFROST QUEUE	Enables defrost prioritization to limit amount of defrost load.
DRAIN TIME	Time to be in drain mode (drip time) after defrost is complete.
COMP RUN TIME	If <b>DEFROST MODE</b> = RUN TIME: The amount of time liquid line solenoid/compressor relay is energized before the next defrost is initiated.
ELECTRIC DEFROST MODE	If <b>DEFROST TYPE</b> = ELEC: Whether to leave the defrost relay energized during the defrost cycle or to utilize advanced defrost algorithm.
FAN DELAY TEMP	After defrost, the coil sensor reading must fall below this temperature in order for the controller to resume normal fan operation.
MIN FAN SWITCH TIME	Minimum time before fans can turn on again once turned off.
MAX FAN DELAY TIME	Maximum amount of time after defrost to resume normal fan operation.
PUMP DOWN TIME	Minimum amount of time between de-energizing the liquid line solenoid/compressor contactor relay and energizing the defrost relay.
MULTI AIR TEMP CTRL	Select control method to use when multiple room temperature sensors are used or controllers are bonded.





	Defaults				Daramotor	
Min/Max or Range	Rack Electric	Rack Air	Single Comp Electric	Single Comp Air	Single Comp Custom	Parameter Name
-50.0°F to 90.0°F	-5.0°F	0.0°F	0°F	0.0°F	0°F	LOW ROOM TEMP
-50.0°F to 90.0°F	37.8°F	37.8°F	37.8°F	37.8°F	37.8°F	MEDIUM ROOM TEMP
LOW TEMP, MEDIUM TEMP	LOW TEMP	MEDIUM TEMP	LOW TEMP	MEDIUM TEMP	LOW TEMP	DUAL TEMP SELECT
ELEC (ELECTRIC), AIR, HG LLS/EEV ON, HG LLS/EEV OFF	ELEC (ELECTRIC)	AIR	ELEC (ELECTRIC)	AIR	ELEC (ELECTRIC)	DEFROST TYPE
MECHANICAL, KE2 RSV, SER/SEI 1 TO 20, SER AA TO L, CAREL, PULSE, CUSTOM EEV, CDS 2 to 7, CDS 9 to 17, KVS 15, KVS 42, CUSTOM EEPR, SDR 3(X), SDR 4 to 5, CUSTOM EHGBP	CDS 2 TO 7	CDS 2 TO 7	MECHANICAL	MECHANICAL	MECHANICAL	VALVE TYPE
TEMPERATURE, PRESSURE.	TEMPERATURE	TEMPERATURE	NA	NA	NA	EEPR MODE
5.0°F to 30.0°F	8.0°F	8.0°F	8.0°F	8.0°F	8.0°F	SUPERHEAT
10.0 to 750.0 psig if R-744, 10.0 to 300.0 psig if R-410A,	150.0 psig	150.0 psig	150.0 psig	150.0 psig	150.0 psig	MAX OPERATING
10.0 to 150.0 psig for all other refrigerants.  0.0 to 150.0 psig	21.0 psig	21.0 psig	NA NA	NA	NA	PRES EEPR TARGET PRES-
						SURE
0.0 to 150.0 psig	48.0 psig	48.0 psig	NA	NA	NA	EEPR 2ND PRESSURE
404A, 422C,427A, 513A, 450A, 449A, 448A, R744, 410A, 407F, 409A, 408A, 438A, R717, R22, 134A, 422D, 422A, 407C, 407A, R507	404A	404A	404A	404A	404A	REFRIGERANT
2nd DEFROST, 2ND FAN, 2ND LLS, DISABLED, PERMANENT DEFROST, LIGHTS, TWO SPEED FAN, LEAK ALARM, DOOR ALARM, ALARM	DOOR ALARM	DOOR ALARM	DOOR ALARM	DOOR ALARM	DOOR ALARM	AUX RELAY TYPE
2 <sup>ND</sup> DEFROST, 2ND FAN, 2ND LLS, DISABLED, PERMANENT DEFROST, LIGHTS, TWO SPEED FAN, LEAK ALARM, DOOR ALARM, ALARM	LIGHTS	LIGHTS	LIGHTS	LIGHTS	LIGHTS	AUX RELAY 2 TYPE
0.0 to 100.0 %	100.0 %	100.0 %	100.0 %	100.0 %	100.0 %	MAX FAN SPEED
-100 to 100.0 %	0.0 %	0.0 %	0.0 %	0.0 %	0.0 %	FAN SPEED
0 to 15 minutes	0 min	0 min	2 min	2 min	2 min	MIN RUN TIME
0 to 15 minutes	0 min	0 min	5 min	5 min	5 min	MIN OFF TIME
MANAGED, PERMANENT, ON W/ COMPRESSOR, TITLE 24	PERMANENT	PERMANENT	ON W/ COM- PRESSOR	ON W/ COMPRES- SOR	ON W/ COM- PRESSOR	REFRIG FAN MODE
DEMAND, SCHEDULE, RUN TIME	DEMAND	DEMAND	DEMAND	DEMAND	DEMAND	DEFROST MODE
0 to 8	5	5	5	5	5	DEFROSTS / DAY
0 (12:00 AM) to 23.59 (11:59 PM)	2.00 (2:00 AM)	2.00 (2:00 AM)	2.00 (2:00 AM)	2.00 (2:00 AM)	2.00 (2:00 AM)	1ST DEFROST OF DAY
FAN ON, FAN OFF, FAN ON NO DEF DEL, FAN OFF NO DEF DEL	FAN OFF	FAN ON	FAN OFF	FAN ON	FAN OFF	DEFROST FAN STATE
35.0°F to 90.0°F	50.0°F	39.8°F	50.0°F	39.8°F	50.0°F	DEFROST TERM TEMP
0 to 90	30	40	30	40	30	DEFROST PARAM- ETER
0 to 90 minutes	45 min	40 min	45 min	40 min	45 min	MAX DEFROST TIME
1 to 20 minutes	1 min	1 min	1 min	1 min	1 min	MIN DEFROST TIME
DISABLED, ENABLED	DISABLED	DISABLED	DISABLED	DISABLED	DISABLED	DEFROST QUEUE
0 to 15 minutes	5 min	0 min	2 min	0 min	2 min	DRAIN TIME
0 to 24 hours	6 hours	6 hours	6 hours	6 hours	6 hours	COMP RUN TIME
PULSE, PERMANENT	PULSE	PERMANENT	PULSE	PERMANENT	PULSE	ELECTRIC DEFROST MODE
-40.0°F to 35.0°F	20.0°F	20.0°F	20.0°F	20.0°F	20.0°F	FAN DELAY TEMP
10 to 240 sec	10 sec	10 sec	10 sec	10 sec	10 sec	MIN FAN SWITCH TIME
0 to 20 minutes	2 min	0 min	2 min	0 min	2 min	MAX FAN DELAY TIME
0 to 5,400 sec	60 sec	60 sec	0 sec	0 sec	0 sec	PUMP DOWN TIME
AVERAGE AIR, WARMEST AIR	WARMEST AIR	WARMEST AIR	WARMEST AIR	WARMEST AIR	WARMEST AIR	MULTI AIR TEMP CTRL
<u> </u>	I	I.	1	I.		ued on pages 20 - 21



# Main Board (KE2 Evap-RE2)

D	
Parameter Name	Description
Only when controllers are bonder	
MULTI EVAP COOL	Select whether bonded controllers will refrigerate at the same time (synchronized), or individually (independent).
MULTI EVAP DEFROST	Select whether bonded controllers will initiate and exit defrost mode at the same time (synchronized), or individually (independent).
MULTI EVAP SENSOR	Select whether or not to share room temperature, coil temperature, and suction pressure sensor data with bonded controllers.
ROOM TMP IND DEF	If <b>MULTI EVAP DEFROST</b> = Independent. This setpoint becomes the room temperature cut-out or target while any bonded controller is in defrost.
HIGH TEMP ALARM OFFSET	The number of degrees above ROOM TEMP for a HIGH TEMP ALARM condition.
HIGH TEMP ALARM DELAY	Number of minutes the room temperature must remain above <b>ROOM TEMP + HIGH TEMP ALARM OFFSET</b> before issuing a <b>HIGH TEMP ALARM</b> .
LOW TEMP ALARM OFFSET	The number of degrees below <b>ROOM TEMP</b> for a <b>LOW TEMP ALARM</b> condition.
LOW TEMP ALARM DELAY	Number of minutes the room temperature must remain below ROOM TEMP - LOW TEMP ALARM OFFSET before issuing a LOW TEMP ALARM.
DOOR ALARM DELAY	If <b>AUX IN (1, 2</b> and/or <b>3) MODE</b> = DOOR SWITCH: The number of minutes, before an alarm condition is initiated if door is open and room temperature is 0.5°F degrees above <b>ROOM TEMP + AIR TEMP DIFF</b> .
AUX IN 1 MODE	Options for Auxiliary Input 1: Door Switch, Dual Temp Switch, Monitor Temp, Coil Temp, Room Temp, Disabled, Leak Detect, Leak Level, Light Switch, Defrost Lock Quit Defrost, Defrost Lock, Defrost Interlock, System Off, External Alarm.
AUX IN 1 STATE	If AUX IN 1 MODE = Digital Input. Open = active if input is an open circuit / Closed = active if input is shorted
AUX IN 2 MODE	Options for Auxiliary Input 2 - Door Switch, 2nd Temp Switch, Monitor Temp, Coil Temp, Room Temp, Disabled, Leak Detect, Leak Level, Light Switch, Defrost Lock Quit Defrost, Defrost Lock, Defrost Interlock, System Off, External Alarm.
AUX IN 2 STATE	If AUX IN 2 MODE = Digital Input. Open = active if input is an open circuit / Closed =active if input is shorted
AUX IN 3 MODE	Options for Auxiliary Input 3 - Door Switch, 2nd Temp Switch, Monitor Temp, Coil Temp, Room Temp, Disabled, Leak Detect, Leak Level, Light Switch, Defrost Lock Quit Defrost, Defrost Lock, Defrost Interlock, System Off, External Alarm.
AUX IN 3 STATE	If AUX IN 3 MODE = Digital Input. Open = active if input is an open circuit / Closed = active if input is shorted
PRESSURE TRANSDUCER TYPE	Select pressure transducer connected to main board. Note: If R-410A is selected, default is 300 PSIG. If R-744, default is 750 PSIG.
SUCT PRES OFFSET	An offset added or subtracted from the suction line pressure transducer reading, if needed.
SUCT TEMP OFFSET	An offset added or subtracted from the suction temperature sensor reading, if needed.
AIR TEMP OFFSET	An offset added or subtracted from the room temperature sensor reading, if needed.
COIL TEMP OFFSET	An offset added or subtracted from the coil temperature sensor reading, if needed.
AUX1 OFFSET	An offset added or subtracted from the Auxiliary Input 1 temperature sensor reading, if needed.
AUX2 OFFSET	An offset added or subtracted from the Auxiliary Input 2 temperature sensor reading, if needed.
AUX3 OFFSET	An offset added or subtracted from the Auxiliary Input 3 temperature sensor reading, if needed.
TEMP UNITS	Unit used for temperature - FAHRENHEIT or CELSIUS.
AIR TEMP DIFF	IF <b>CONTROL MODE</b> = SINGLE COMP: The number of degrees above <b>ROOM TEMP</b> before the controller will go into <b>REFRIGERATION</b> mode.
EXTREME TEMP DIFF	Do not adjust unless directed to by KE2 Therm tech support.
PROPORTIONAL	Do not adjust unless directed to by KE2 Therm tech support.
INTEGRAL	Do not adjust unless directed to by KE2 Therm tech support.
DERIVATIVE	Do not adjust unless directed to by KE2 Therm tech support.
MIN DEFR INTERVAL	If RACK CONTROL SELECTED: The minimum amount of time between the end of the previous defrost cycle, and the beginning of the next defrost cycle.
MIN VALVE POSITION	When in refrigeration mode, minimum position valve can close.
MAX VALVE POSITION	When in refrigeration mode, maximum position valve can close.  When in refrigeration mode, maximum position valve can open.
DISPLAY BRIGHTNESS	Increase or decrease the LED display's illumination. 1 = dimmest, 10 = brightest.
BACNET ID 1	Hardware address assigned by BAS. The local address per rack.
BACNET ID 3	First three digits of the BACnet device ID.
BACNET DALID DATE	Last 4 digits of the BACnet device ID.
BACNET BAUD RATE	Sets the communication speed.



	Defaults					
Min/Max or Range	Rack Electric	Rack Air	Single Comp Electric	Single Comp Air	Single Comp Custom	Parameter Name
SYNCHRONIZED, INDEPENDENT	SYNCHRONIZED	SYNCHRONIZED	SYNCHRONIZED	SYNCHRONIZED	SYNCHRONIZED	MULTI EVAP COOL
SYNCHRONIZED, INDEPENDENT	SYNCHRONIZED	SYNCHRONIZED	SYNCHRONIZED	SYNCHRONIZED	SYNCHRONIZED	MALLITI EVAD DE
SHARED, NOT SHARED	SHARED	SHARED	SHARED	SHARED	SHARED	MULTI EVAP SENSOR
-50.0°F to 90.0°F	-5.0°F	37.8°F	0.0°F	37.8°F	0.0°F	ROOM TEMP IND DEF
0.0°F to 99.9°F	10.0°F	1.2°F	10.0°F	1.2°F	10.0°F	HIGH TEMP ALARM OFFSET
0 to 120 minutes	60 min	60 min	60 min	60 min	60 min	HIGH TEMP ALARM DELAY
0.0°F to 20.0°F	4.0°F	4.0°F	4.0°F	4.0°F	4.0°F	LOW TEMP ALARM OFFSET
0 to 30 minutes	10 min	10 min	10 min	10 min	10 min	LOW TEMP ALARM DELAY
0 to 180 minutes	30 min	30 min	30 min	30 min	30 min	DOOR ALARM DELA
DOOR SWITCH, DUAL TEMP, MONITOR, COIL TEMP, ROOM TEMP, DISABLED, LEAK DETECT, LIGHT SWITCH, DER LOCK QUIT DER, DER LOCK, DER INTERLOCK, SYS OFF, EXT ALARM	DOOR SWITCH	DOOR SWITCH	DOOR SWITCH	DOOR SWITCH	DOOR SWITCH	AUX IN 1 MODE
OPEN, CLOSED	OPEN	OPEN	OPEN	OPEN	OPEN	AUX IN 1 STATE
DOOR SWITCH, DUAL TEMP, MONITOR, COIL TEMP, ROOM TEMP, DISABLED, LEAK LEVEL, LEAK DETECT, LIGHT SWITCH, DFR LOCK QUIT DFR, DFR LOCK, DFR INTERLOCK, SYS OFF, EXT ALARM	LEAK DETECT	LEAK DETECT	LEAK DETECT	LEAK DETECT	LEAK DETECT	AUX IN 2 MODE
OPEN, CLOSED	CLOSED	CLOSED	CLOSED	CLOSED	CLOSED	AUX IN 2 STATE
DOOR SWITCH, DUAL TEMP, MONITOR, COIL TEMP, ROOM TEMP, DISABLED, LEAK LEVEL, LEAK DETECT, LIGHT SWITCH, DFR LOCK QUIT DFR, DFR LOCK, DFR INTERLOCK, SYS OFF, EXT ALARM	DISABLED	DISABLED	DISABLED	DISABLED	DISABLED	AUX IN 3 MODE
OPEN, CLOSED	CLOSED	CLOSED	CLOSED	CLOSED	CLOSED	AUX IN 3 STATE
100 PSIG, 150 PSIG, 200 PSIG. 300 PSIG, 500 PSIG, 750 PSIG	150 PSIG	150 PSIG	150 PSIG	150 PSIG	150 PSIG	PRESSURE TRANS- DUCER TYPE
-5.0 to 5.0 psi	0.0 psi	0.0 psi	0.0 psi	0.0 psi	0.0 psi	SUCT PRES OFFSET
-5.0°F to 5.0°F	0.0°F	0.0°F	0.0°F	0.0°F	0.0°F	SUCT TEMP OFFSET
-5.0°F to 5.0°F	0.0°F	0.0°F	0.0°F	0.0°F	0.0°F	AIR TEMP OFFSET
-5.0°F to 5.0°F	0.0°F	0.0°F	0.0°F	0.0°F	0.0°F	COIL TEMP OFFSET
-5.0°F to 5.0°F	0.0°F	0.0°F	0.0°F	0.0°F	0.0°F	AUX1 TEMP OFFSET
-5.0°F to 5.0°F	0.0°F	0.0°F	0.0°F	0.0°F	0.0°F	AUX2 TEMP OFFSET
-5.0°F to 5.0°F	0.0°F	0.0°F	0.0°F	0.0°F	0.0°F	AUX3 TEMP OFFSET
FAHRENHEIT, CELSIUS	FAHRENHEIT	FAHRENHEIT	FAHRENHEIT	FAHRENHEIT	FAHRENHEIT	TEMP UNIT
0.1°F to 5°F	NA	NA	1.0°F	1.0°F	1.0°F	AIR TEMP DIFF
0 to 200	30.0°F	30.0°F	20.0°F	20.0°F	20.0°F	EXTREME TEMP DIFF
0 to 255	3	3	3	3	3	PROPORTIONAL EEV
	5	5	5	5	5	INTEGRAL EEV
0 to 255 0 to 255	3	3	3	3	3	DERIVATIVE EEV
0 to 255 minutes	120 min	120 min	NA 0.0%	NA 0.0%	NA 0.0%	MIN DEFR INTERVAL
0.0 to 99.9%	0.0 %	0.0 %	0.0 %	0.0 %	0.0 %	MIN VALVE POSITION
0.1 to 100%	100 %	100 %	100 %	100 %	100 %	MAX VALVE POSITIO
1 to 10	6	6	6	6	6	DISPLAY BRIGHTNES
0 to 127	-1	-1	-1	-1	-1	BACNET MAC
0 to 419	0	0	0	0	0	BACNET ID 1
-1 to 9999	-1	-1	-1	-1	-1	BACNET ID 2
 9600, 1920(0), 3840(0)	3840(0)	3840(0)	3840(0)	3840(0)	3840(0)	BACNET BAUD RATE



# Main Board (KE2 Evap-RE2)

# Variables (Non-adjustable, View only)

**1** MOVE TO VARIABLES MENUS Use **2** or **►** to move to the board Variables Menus. Press ENTER when Variables is displayed.

MAIN SETPOINTS, VARIABLES, MANUAL MENU, LOGIN, ALARMS

**2 SELECT BOARD TO VIEW** Use or to scroll through the list of boards. Press when Main Board is displayed.

MAIN BOARD, VALVE DRIVER 1 VARIABLES, VALVE DRIVER 2 VARIABLES, VALVE DRIVER 3 VARIABLES, CURRENT SENSOR VARIABLES

Parameter Name	Description
ROOM TEMP	Walk-in freezer or cooler room temperature as measured by the controller.
COIL TEMP	Coil temperature as measured by the controller.
SYSTEM MODE	Current operating status.

ROOM TEMP	Walk-in freezer or cooler room temperature as measured by the controller.
COIL TEMP	Coil temperature as measured by the controller.
SYSTEM MODE	Current operating status.
Only displayed when certain confi	gurations are selected.
SUPERHEAT	Superheat as calculated by the controller (requires suction pressure transducer and suction temperature sensor).
SUCTION PRESSURE	Suction pressure as measured by the controller (only available if suction pressure transducer installed).
SUCTION TEMP	Suction temperature as measured by the controller.
SATURATION TEMP	Saturation temperature as calculated by the controller (requires pressure transducer and suction temperature sensor).
VALVE % OPEN	Percentage the EEV or EEPR is open (only available if EEV or EEPR is selected in the setpoints menu).
LLS RELAY	Current state of liquid line solenoid (LLS)/compressor contactor relay.
DEFROST RELAY	Current state of the defrost relay.
FAN RELAY	Current state of the evaporator fan relay; -100 % to 100 % is displayed when evaporator fan variable speed control enabled (Fan Speed).
AUXILIARY RELAY	Current state of the auxiliary relay.
AUXILIARY 2 RELAY	Current state of the auxiliary 2 relay.
AUX 1 STATUS AUX 2 STATUS AUX 3 STATUS	Current status or temperature as measured by controller at Aux Input 1. Current status or temperature as measured by controller at Aux Input 2. Current status or temperature as measured by controller at Aux Input 3. Display will vary based on the auxiliary input mode selected.
FAN CURRENT	Fan current as read by the controller.
DEFROST CURRENT	Defrost (heater) current as read by the controller.
IP OCTET 1	The first three digits of the IP address.
IP OCTET 2	The second three digits of the IP address.
IP OCTET 3	The third three digits of the IP address.
IP OCTET 4	The fourth three digits of the IP address.
SUBNET MASK OCTET 1	The first three digits of the subnet mask.
SUBNET MASK OCTET 2	The second three digits of the subnet mask.
SUBNET MASK OCTET 3	The third three digits of the subnet mask.
SUBNET MASK OCTET 4	The fourth three digits of the subnet mask.
FIRMWARE PART NO	Identifies the firmware on the controller.
FIRMWARE VERSION	Current version of the firmware on the controller.



# **Manual Menu**



1 Press ENTER when MANUAL MENU is displayed. A login prompt will appear. Press ENTER to display [] [] [] [] Enter the password (2222) using v a to change the value of the digit and use or to move to the next digit. Once 2222 is displayed, press and hold enter for 3 seconds.

MANUAL MENU, BOARDS, VARIABLES, ALARMS,

2 SELECT PARAMETER TO ADJUST Use 👽 or 🛆 to scroll through the Manual Menu. When desired Parameter Name is displayed, press **ENTER** . Then use 👽 or 🛕 to move through the options for that Parameter, or if entering a number, use 🕡 or 🛕 to change the value of the digit, use 🖪 or 🕞 to move to the next digit. Press and hold **ENTER** for 3 seconds to save the change.

Parameter Name	Description	Range	Default
MANUAL CONTROL	Force the controller into the next operating mode. Press and hold ENTER when the current mode is displayed to skip to the next mode.	REFRIGERATE/OFF, DEFROST, DRAIN TIME, FAN DELAY	NA
MANUAL MAIN VALVE	Manually open or close the main board's EEV/EEPR in percentage increments.	0% to 100% in 0.1% increments	NA
VALVE DRIVER (1, 2 and/or 3) VALVE	Manually open or close the Valve Driver board's EEV/EEPR in percentage increments.	0% to 100% in 0.1% increments.	
CLEAR ALARMS	Press and hold ENTER for 5 seconds to clear all alarms	CLEAR ALL	NA
MANUAL LLS RELAY	Manually energize or de-energize liquid line solenoid/compressor contactor relay	AUTO (ON/OFF), MANUAL OFF, MANUAL ON	AUTO
MANUAL DEFROST RELAY	Manually energize or de-energize defrost relay	AUTO (ON/OFF), MANUAL OFF, MANUAL ON	AUTO
MANUAL FAN RELAY	Manually energize or de-energize fan relay	AUTO (ON/OFF), MANUAL OFF, MANUAL ON	AUTO
MANUAL AUX RELAY	Manually energize or de-energize auxiliary relay	AUTO (ON/OFF), MANUAL OFF, MANUAL ON	AUTO
MANUAL AUX RELAY 2	Manually energize or de-energize auxiliary 2 relay	AUTO (ON/OFF), MANUAL OFF, MANUAL ON	AUTO
SYSTEM OFF	Select SYSTEM OFF or SYSTEM ON, then press and hold ENTER for 5 seconds.	SYSTEM OFF, SYSTEM ON	NA
DETECT CURRENT	Press and hold ENTER to automatically detect fan/heater current.	DETECT	NA
FACTORY RESET	Press and hold ENTER for 5 seconds to return the controller to Intro mode and reset setpoints to default.	RESET	NA
WEB PASSWORD RESET	Reset the web password to the factory default	RESET	NA
KE2 SMARTACCESS MODE	Turn KE2 SmartAccess on or off	DISABLE, ENABLE	DISABLE
DHCP MODE	Turn DHCP Mode on or off	DISABLE, ENABLE	DISABLE
DOD INIT	Re-initialize KE2 defrost algorithm	RESET	NA



# Alarms Menu (Non-adjustable, View only)



BOARDS, VARIABLES, ALARMS, SETPOINTS, LOGIN, MANUAL

		BOTTIES, VITTITUEES, REAL	N3, 3ETFORMTS, EOGIN, INLANDAL
		CCDOLL ALADMELICTIA	/hen Alarms is displayed, use 👽 or 📤 to scroll through list.
		SCRULL ALARMS LIST W	men Alarms is displayed, use of to scroll through list.
		Alarm Name	Description
			•
		NO ALARM	No alarms active.
		PRESSURE SENSOR	Suction pressure sensor is shorted, open or pressure out of range.
		SUCTION TEMP SENSOR	Suction temp sensor is shorted or open.
		AIR TEMP SENSOR	Return air temp sensor is shorted or open.
		COIL TEMP SENSOR	Coil temp sensor is shorted or open.
		AUX1 SENSOR	Auxiliary Input 1 Mode is set to Room Temp, Coil Temp, or Monitor Temp, and the input is shorted or open.
		AUX2 SENSOR	Auxiliary Input 2 Mode is set to Room Temp, Coil Temp, or Monitor Temp, and the input is shorted or open.
		AUX3 SENSOR	Auxiliary Input 3 Mode is set to Room Temp, Coil Temp, or Monitor Temp, and the input is shorted or open.
		HIGH SUPERHEAT	Superheat 2°F above setpoint, and valve open more than 95% for 90 minutes.
		LOW SUPERHEAT	Superheat below 3°F, and valve open less than 10% for 5 minutes.
	_	HIGH AIR TEMP	Room temperature is above <b>ROOM TEMP + AIR TEMP DIFF + HIGH TEMP ALARM OFFSET</b> for longer than <b>HIGH TEMP ALARM DELAY</b>
3	2	LOW AIR TEMP	Room temperature is below ROOM TEMP - LOW TEMP ALARM OFFSET for longer than LOW TEMP ALARM DELAY
9		EXCESS DEFROST	<b>Single Comp Mode:</b> More than 32 defrosts in 48 hour period. <b>Rack Mode:</b> Time between defrosts at Min. Defrost Interval for 24 hours.
ď	2	DEFR TERM ON TIME	Defrost terminated on time instead of temperature for two consecutive cycles
-	=	DOOR OPEN ALARM	Door is open and room temperature is 0.5°F above <b>ROOM TEMP + AIR TEMP DIFF</b> for longer than <b>DOOR ALARM DELAY</b> time
-	22	COMMUNICATION ERROR	Controllers are bonded and there has been no communication between bonded controllers for one minute or more.
Š	Š	COMPSEQ COMMS	Cannot communicate with KE2 Compressor Sequencer controller.
	_	EXTERNAL ALARM 1	Aux Input 1 Mode is set to external alarm, and the input is active.
		EXTERNAL ALARM 2	Aux Input 2 Mode is set to external alarm, and the input is active.
		EXTERNAL ALARM 3	Aux Input 3 Mode is set to external alarm, and the input is active.
		FAN FAILURE	Fans drawing more or less amperage than expected. Determined by nominal current and acceptable range setting.
		FAN SENSOR	Unable to detect fan current during automatic current detection phase.
		DEFROST HEATER FAILURE	Defrost heaters are drawing more or less amperage than expected.
		DEFROST SENSOR	Unable to detect heater current during automatic current detection phase.
		DEFROST QUEUE COMM LOSS	Defrost Queue is enabled and could not communicate with other Defrost Queue enabled controllers.
		LEAK DETECTED	Aux Input 1, 2, or 3 is set to Leak Detect, and the input is active.
		DEFROST QUEUE ERROR	Defrost Queue is enabled and an error processing data from other Defrost Queue enabled controllers occurred.
		EMAIL FAILURE	E-mail not confirmed by e-mail server after seven consecutive tries.
		VALVE DRIVER 1 COMMS LOSS	Controller lost communication with Valve Driver 1.
		VALVE DRIVER 1 INP1 FAULT	Valve Driver 1 Input 1 is shorted or open.
	1	VALVE DRIVER 1 INP2 FAULT	Valve Driver 1 Input 2 is shorted or open.
	•	VALVE DRIVER 1 INP3 FAULT	Valve Driver 1 Input 3 is shorted, open, or pressure is reading out of range.
S		VALVE DRIVER 1 LOW SH	Valve Driver 1 superheat is below 3°F, and valve open less than 10% for 5 minutes.
5		VALVE DRIVER 1 HIGH SH	Valve Driver 1 superheat is 2°F above setpoint, and valve open more than 95% for 90 minutes.
a		VALVE DRIVER 2 COMMS LOSS	Controller lost communication with Valve Driver 2.
ă		VALVE DRIVER 2 INP1 FAULT	Valve Driver 2 Input 1 is shorted or open.
_	2	VALVE DRIVER 2 INP2 FAULT	Valve Driver 2 Input 2 is shorted or open.
ਛ		VALVE DRIVER 2 INP3 FAULT	Valve Driver 2 Input 3 is shorted, open, or pressure is reading out of range.
		VALVE DRIVER 2 LOW SH	Valve Driver 2 superheat is below 3°F, and valve open less than 10% for 5 minutes.
×		VALVE DRIVER 2 HIGH SH	Valve Driver 2 superheat is 2°F above setpoint, and valve open more than 95% for 90 minutes.
Auxiliary Boards		VALVE DRIVER 3 COMMS LOSS	Controller lost communication with Valve Driver 3.
		VALVE DRIVER 3 INP1 FAULT	Valve Driver 3 Input 1 is shorted or open.
	3	VALVE DRIVER 3 INP2 FAULT	Valve Driver 3 Input 2 is shorted or open.
	-	VALVE DRIVER 3 INP3 FAULT	Valve Driver 3 Input 3 is shorted, open, or pressure is reading out of range.
		VALVE DRIVER 3 LOW SH	Valve Driver 3 superheat is below 3°F, and valve open less than 10% for 5 minutes.
		VALVE DRIVER 3 HIGH SH	Valve Driver 3 superheat is 2°F above setpoint, and valve open more than 95% for 90 minutes.
Ciri	rrent	CURRENT SENSOR COMMS LOSS	Controller lost communication with the Current Sensor board.
	nsor		Current Sensor Board Input 1 is shorted or open.
	oard		Current Sensor Board Input 2 is shorted or open.
	Juiu	CURRENT SENSOR INP3 FAULT	Current Sensor Board Input 3 is shorted or open.



### **Valve Driver 1**

# Mode of Control: Temperature/EEPR Type of Control: Rack Setpoints Menu

1 SELECT BOARD SETPOINTS Use or to move to Select Board for Setpoints. Then use or to scroll through the list of boards. Press of the scroll through the list of boards. desired Auxiliary Board is displayed. A login prompt will appear. Press ENTER to display 🗓 🗓 🖟 I. Enter the password (2222) using 📢 or 🔼 to change the value of the digit and use or to move to the next digit. Once 2222 is displayed, press and hold enter for 3 seconds.

MAIN SETPOINTS, VALVE DRIVER 1 SETPOINTS - OR - VALVE DRIVER 2 SETPOINTS - OR - VALVE DRIVER 3 SETPOINTS, CURRENT SENSOR SETPOINTS

2 SELECT CONTROL MODE Control Mode is the first Setpoint. Press ENTER then use 💎 or 🛆 to scroll through Control Mode options. Press and hold ENTER for 3 seconds to select desired Control Mode. Setpoints will vary based on Control Mode selected. (NOTE: in Single Comp Mode the only option is Superheat EEV and Select Control Mode will not display. Input 1 Function is fixed in Superheat EEV Mode and will not display)

(SUPERHEAT/EEV, TEMPERATURE/EEPR, PRESSURE/EEPR)

3 SET BOARD SETPOINTS Use 🔽 or 🛆 to scroll through the Setpoint options. When desired Setpoint is displayed, press ENTER. Then use 🕡 or 🛆 to move through the options for the Setpoint, or if entering a number, use 🔽 or 🛕 to change the value of the digit, use 🦪 or 🕞 to move to the next digit. Press and hold ENTER for 3 seconds to save the change, or press BACK if current Setpoint is correct.

Parameter Name	Description	Min	Max	Defaults	
INPUT 1 FUNCTION	DISABLED, ROOM TEMP, COIL TEMP	NA	NA	ROOM TEMP	
INPUT 2 FUNCTION	DISABLED, ROOM TEMP, COIL TEMP	NA	NA	DISABLED	
INPUT 3 FUNCTION	DISABLED, ROOM TEMP, COIL TEMP	NA	NA	DISABLED	
INPUT 1 OFFSET	An offset in F° added or subtracted from Input 1, if needed.	-5.0	5.0	0.0	
INPUT 2 OFFSET	An offset in F° added or subtracted from Input 2, if needed.	-5.0	5.0	0.0	
INPUT 3 OFFSET	An offset in F° or psi added or subtracted from Input 3, if needed.	-5.0	5.0	0.0	
VALVE TYPE	CDS 2-7; CDS 9-17; KVS 15; KVS 42; CUSTOM EEPR	NA	NA	CDS 2-7	
When CUSTOM EEPR Selecte	d				
MOTOR TYPE	The motor type used in the valve - UNIPOLAR; BIPOLAR	NA	NA	UNIPOLAR	
MAX VALVE STEPS	The total number of steps required to move the valve from closed to fully open	200	6400	500	
MOTOR / VALVE STEP RATE	Motor step speed setting, in number of steps per second, for custom valve	30	400	30	
PROPORTIONAL		0	255	3	
INTEGRAL	Do not adjust unless directed to by KE2 Therm tech support.	0	255	5	
DERIVATIVE		0	255	3	
MAIN EVAP SENSORS	USE MAIN CONTROL SENSORS; USE ONLY AUX SENSORS	NA	NA	USE MAIN CONTROL SENSORS	
MIN VALVE POSITION	Min Valve Position is the minimum percentage the EEPR is allowed to close. 0% the valve is fully closed, 100% the valve is fully open.	0.0 %	99.9 %	0.0 %	
MAX VALVE POSITION	Max Valve Position is the maximum percentage the EEPR is allowed to open. 0% the valve is fully closed, 100% the valve is fully open.	0.1 %	100.0 %	100.0 %	

### Variables (Non-adjustable, View only)

**1** MOVE TO VARIABLES MENUS Use **2** or **►** to move to Board Variables. Press ENTER when Board Variables is displayed.

MAIN SETPOINTS, BOARD, **BOARD VARIABLES,** MANUAL MENU, LOGIN, ALARMS

2 SELECT BOARD TO VIEW Use 🕡 or 🛕 to scroll through the list of boards. Press ENTER when desired Auxiliary Board is displayed.

MAIN BOARD, VALVE DRIVER 1 - OR - VALVE DRIVER 2 - OR - VALVE DRIVER 3, CURRENT SENSOR

3 VIEW BOARD VARIABLES Use or to scroll through the Variables.

DIG IN Setting	Status Displayed on Controller
VALVE DRIVER(1,2 or 3) INP1 (DISABLED, RM TMP, OR CL TMP)	Room or Coil Temp as measured by the Valve Driver
VALVE DRIVER(1,2 or 3) INP2 (DISABLED, RM TMP, OR CL TMP)	Room or Coil Temp as measured by the Valve Driver
VALVE DRIVER(1,2 or 3) INP3 (DISABLED, RM TMP, CL TMP, OR SC PRS)	Suction Pressure, Room Temp, or Coil Temp as measured by the Valve Driver
VALVE DRIVER(1,2 or 3) VALVE % OPEN	Percent EEPR is open



Rack Efficiency Controller with Advanced Performance Features

### Valve Driver 1

# Mode of Control: Pressure/EEPR Type of Control: Rack

### Setpoints Menu

**SELECT BOARD SETPOINTS** Use or to move to Select Board for Setpoints. Then use or to scroll through the list of boards. Press when desired Auxiliary Board is displayed. A login prompt will appear. Press ENTER to display [1] [1] [2]. Enter the password (2222) using or to change the value of the digit and use or to move to the next digit. Once 2222 is displayed, press and hold ENTER for 3 seconds.

MAIN SETPOINTS, VALVE DRIVER 1 SETPOINTS - or - VALVE DRIVER 2 SETPOINTS - or - VALVE DRIVER 3 SETPOINTS, CURRENT SENSOR SETPOINTS

2 SELECT CONTROL MODE Control Mode is the first Setpoint. Press ENTER then use or to scroll through Control Mode options. Press and hold ENTER for 3 seconds to save desired Control Mode. Other setpoints will vary based on Control Mode selected. (NOTE: in Single Comp Mode the only option is Superheat EEV and Select Control Mode will not display. Input 1 Function is fixed in Superheat EEV Mode and will not display)

SUPERHEAT/EEV, TEMPERATURE/EEPR, PRESSURE/EEPR

3 SET BOARD SETPOINTS Use or to scroll through the Setpoint options. When desired Setpoint is displayed, press enter. Then use the or to move through the options for the Setpoint, or if entering a number, use or to change the value of the digit, use or to move to the next digit. Press and hold enter for 3 seconds to save the change, or press back if current Setpoint is correct.

Parameter Name Description		Min	Max	Defaults
INPUT 1 FUNCTION	INPUT 1 FUNCTION DISABLED; ROOM TEMP; COIL TEMP		NA	DISABLED
INPUT 2 FUNCTION	DISABLED; ROOM TEMP; COIL TEMP	NA	NA	DISABLED
INPUT 3 FUNCTION	DISABLED; SUCTION PRESSURE; ROOM TEMP; COIL TEMP	NA	NA	DISABLED
INPUT 1 OFFSET	An offset in F° added or subtracted from Input 1, if needed.	-5.0	5.0	0.0
INPUT 2 OFFSET	An offset in F° added or subtracted from Input 2, if needed.	-5.0	5.0	0.0
INPUT 3 OFFSET	An offset in F° or psi added or subtracted from Input 3, if needed.	-5.0	5.0	0.0
VALVE TYPE	CDS 2-7; CDS 9-17; KVS 15; KVS 42; CUSTOM EEPR	NA	NA	CDS 2-7
When CUSTOM EEPR Select	ed			
MOTOR TYPE	The motor type used in the valve - UNIPOLAR; BIPOLAR	NA	NA	UNIPOLAR
MAX VALVE STEPS	MAX VALVE STEPS The total number of steps required to move the valve from closed to fully open		6400	500
MOTOR STEP RATE Motor step speed setting, in number of steps per second, for custom valve		30	400	30
PROPORTIONAL		0	255	3
INTEGRAL	Do not adjust unless directed to by KE2 Therm tech support.	0	255	5
DERIVATIVE			255	3
MAIN EVAP SENSORS	MAIN EVAP SENSORS USE MAIN CONTROL SENSORS; USE ONLY AUX SENSORS		NA	USE MAIN CONTROL SENSORS
MIN VALVE POSITION  Min Valve Position is the smallest percentage the EEPR is allowed to be open. 0% the valve is fully closed, 100% the valve is fully open.		0.0 %	99.9 %	0.0 %
MAX VALVE POSITION	Max Valve Position is the maximum percentage the EEPR is allowed to open. 0% the valve is fully closed, 100% the valve is fully open.	0.1 %	100.0 %	100.0 %
EEPR PRES TARGET	Suction pressure that EEPR will try to maintain.	0.0 psig	300.0 psig	21.0 psig

## Variables (Non-adjustable, View only)

**10 MOVE TO VARIABLES MENUS** Use **10** or to move to Board Variables. Press **ENTER** when Board Variables is displayed.

MAIN SETPOINTS, VARIABLES, MANUAL MENU, LOGIN, ALARMS

2 SELECT BOARD TO VIEW Use vor to scroll through the list of boards. Press ENTER when desired Auxiliary Board is displayed.

MAIN BOARD, VALVE DRIVER 1 - OR - VALVE DRIVER 2 - OR - VALVE DRIVER 3, CURRENT SENSOR

3 VIEW BOARD VARIABLES Use v or to scroll through the Variables.

DIG IN Setting	Status Displayed on Controller
VALVE DRIVER(1,2,or 3) INP1 (DISABLED, RM TMP, OR CL TMP)	Room or Coil Temp as measured by the Valve Driver
VALVE DRIVER(1,2,or 3) INP2 (DISABLED, RM TMP, OR CL TMP)	Room or Coil Temp as measured by the Valve Driver
VALVE DRIVER(1,2,or 3) INP3 (DISABLED, RM TMP, CL TMP, OR SC PRS)	Suction Pressure, Room Temp, or Coil Temp as measured by the Valve Driver
VALVE DRIVER(1,2,or 3) VALVE % OPEN	Percent EEPR is open



Rack Efficiency Controller with Advanced Performance Features

# Valve Driver 1, 2, or 3

# Mode of Control: Superheat/EEV Type of Control: Single Comp - or - Rack

**1 SELECT BOARD SETPOINTS** Use or to move to Select Board for Setpoints. Then use or to scroll through the list of boards. Press when desired Auxiliary Board is displayed. A login prompt will appear. Press to display □□□□. Enter the password (2222) using or to change the value of the digit and use or to move to the next digit. Once 2222 is displayed, press and hold ENTER for 3 seconds.

MAIN SETPOINTS, VALVE DRIVER 1 SETPOINTS - or - VALVE DRIVER 2 SETPOINTS - or - VALVE DRIVER 3 SETPOINTS, CURRENT SENSOR SETPOINTS

**SELECT CONTROL MODE** Control Mode is the first Setpoint. Press ENTER then use or to scroll through Control Mode options. Press press and hold ENTER for 3 seconds to save desired Control Mode. Other setpoints will vary based on Control Mode selected. (NOTE: in Single Comp Mode the only option is Superheat EEV and Select Control Mode will not display. Input 1 Function is fixed in Superheat EEV Mode and will not display)

SUPERHEAT/EEV, TEMPERATURE/EEPR, PRESSURE/EEPR

3 SET BOARD SETPOINTS Use or to scroll through the Setpoint options. When desired Setpoint is displayed, press enter. Then use or to move through the options for the Setpoint, or if entering a number, use or to change the value of the digit, use or to move to the next digit. Press and hold enter for 3 seconds to save the change, or press back if current Setpoint is correct.

Parameter Name	Description	Min	Max	Defaults
INPUT 1 FUNCTION	SUCTION TEMP; Note: In Superheat/EEV mode Input 1 is fixed and will not display.	NA	NA	SUCTION TEMP
INPUT 2 FUNCTION DISABLED; ROOM TEMP, COIL TEMP NA		NA	NA	COILTEMP
INPUT 3 FUNCTION DISABLED; SUCTION PRESSURE; ROOM TEMP; COIL TEMP		NA	NA	DISABLED
INPUT 1 OFFSET	An offset in F° added or subtracted from Input 1, if needed.	-5.0	5.0	0.0
INPUT 2 OFFSET	An offset in F° added or subtracted from Input 2, if needed.	-5.0	5.0	0.0
INPUT 3 OFFSET	An offset in F° or psi added or subtracted from Input 3, if needed.	-5.0	5.0	0.0
VALVE TYPE	KE2 RSV, SER/SEI 1-20, SER AA-L, CAREL, PULSE, CUSTOM EEV, MECHANICAL	NA	NA	MECHANICAL
When CUSTOM EEV Selected				
MOTOR TYPE	The motor type used in the valve - UNIPOLAR; BIPOLAR	NA	NA	UNIPOLAR
MAX VALVE STEPS The total number of steps required to move the valve from closed to fully open		200	6400	500
MOTOR / VALVE STEP RATE	Motor step speed setting, in number of steps per second, for custom valve	30	400	30
PROPORTIONAL		0	255	3
INTEGRAL	Do not adjust unless directed to by KE2 Therm tech support.	0	255	5
DERIVATIVE			255	3
REFRIGERANT	404A, R507, 407A, 407C, 422A, 422D, 134A, R22, R717, 438A, 408A, 409A, 407F, 410A, R744, 448A, 449A, 450A, 513A, 427A, 422C	NA	NA	404A
MAX OPERATING PRES	Maximum operating pressure (psi) - EEV will ignore superheat and close to attempt to prevent suction pressure from rising above this value (not applicable if <b>VALVE TYPE</b> = MECHANICAL).	10.0	150.0 psi* *R410A = 300.0 psi *R744 = 750.0 psi	150.0 psi* *R410A = 300.0 psi *R744 = 750.0 psi
MAIN EVAP SENSORS	USE MAIN CONTROL SENSORS; USE ONLY AUX SENSORS			USE MAIN CONTROL SENSORS

# Variables (Non-adjustable, View only)

1 MOVE TO VARIABLES MENUS Use or to move to Board Variables. Press ENTER when Board Variables is displayed.

MAIN SETPOINTS, VARIABLES, MANUAL MENU, LOGIN, ALARMS

**2 SELECT BOARD TO VIEW** Use or to scroll through the list of boards. Press when desired Auxiliary Board is displayed.

MAIN BOARD, VALVE DRIVER 1 - OR - VALVE DRIVER 2 - OR - VALVE DRIVER 3, CURRENT SENSOR

3 VIEW BOARD VARIABLES Use vor to scroll through the Variables.				
DIG IN Setting	Status Displayed on Controller			
VALVE DRIVER(1,2,or 3) INP1 SCTMP	Suction Temp as measured by the Valve Driver			
VALVE DRIVER(1,2,or 3) INP2 (DISABLED, RM TMP, OR CL TMP)	Room or Coil Temp as measured by the Valve Driver			
VALVE DRIVER(1,2,or 3) INP3 (DISABLED, RM TMP, CL TMP, OR SC PRS)	Suction Pressure, Room Temp, or Coil Temp as measured by the Valve Driver			
VALVE DRIVER(1,2,or 3) SATURATION TEMP	Saturation Temp as calculated by the Valve Driver			
VALVE DRIVER(1,2,or 3) SUPERHEAT	Superheat as calculated by the Valve Driver			
VALVE DRIVER(1,2,or 3) VALVE % OPEN	Percent EEV is open			



Rack Efficiency Controller with Advanced Performance Features

# **Current Sensor Board**

# **Setpoints Menu**

**SELECT BOARD SETPOINTS** Use or to move to Select Board for Setpoints. Then use or to scroll through the list of boards. Press enter when desired Auxiliary Board is displayed. A login prompt will appear. Press enter to display [] [] [] [] Enter the password (2222) using or to change the value of the digit and use or to move to the next digit. Once 2222 is displayed, press and hold enter for 3 seconds.

MAIN SETPOINTS, VALVE DRIVER 1 SETPOINTS, VALVE DRIVER 2 SETPOINTS, VALVE DRIVER 3 SETPOINTS, CURRENT SENSOR SETPOINTS

3 SET BOARD SETPOINTS Use or to scroll through the Setpoint options. When desired Setpoint is displayed, press ENTER. When entering a number, use or to change the value of the digit, use or to move to the next digit. Press and hold ENTER for 3 seconds to save the change, or press BACK if the current Setpoint is correct.

Parameter Name	Description	Min	Max	Defaults
INPUT 1 OFFSET	An offset in amps, added or subtracted from Input 1	-5.00 amps	5.00 amps	0.00
INPUT 2 OFFSET	An offset in amps, added or subtracted from Input 2	-5.00 amps	5.00 amps	0.00
INPUT 3 OFFSET	An offset in amps, added or subtracted from Input 3	-5.00 amps	5.00 amps	0.00

# Variables (Non-adjustable, View only)

**1** MOVE TO VARIABLES MENUS Use **2** or ▶ to move to the Board Variables Menus. Press ENTER when Board Variables is displayed.

MAIN SETPOINTS, VARIABLES, MANUAL MENU, LOGIN, ALARMS

2 SELECT BOARD TO VIEW Use or to scroll through the list of boards. Press enter when desired Auxiliary Board is displayed.

MAIN BOARD, VALVE DRIVER 1, VALVE DRIVER 2, VALVE DRIVER 3, **CURRENT SENSOR** 

3 VIEW BOARD VARIABLES Use or to scroll through the Variables.

DIG IN Setting	Status Displayed on Controller
CURRENT INP1 STATUS	Displays the reading for Input 1 in amps.
CURRENT INP2 STATUS	Displays the reading for Input 2 in amps.
CURRENT INP3 STATUS	Displays the reading for Input 3 in amps.



Rack Efficiency Controller with Advanced Performance Features

## Introduction to KE2 SmartAccess

KE2 SmartAccess provides quick and easy, real time access to your refrigeration systems, 24 / 7 / 365.

Now it's easier than ever to remotely monitor and adjust your KE2 Evap-RE2 – from anyplace with internet access.

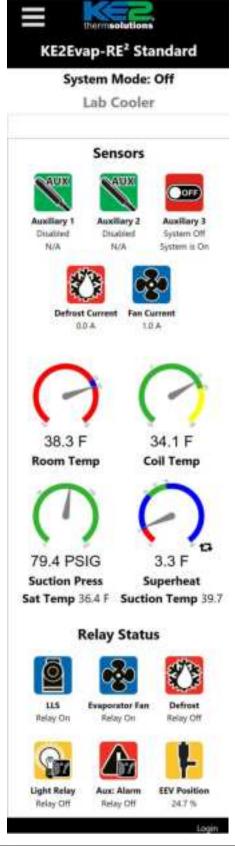
The KE2 Evap-RE2 is free to connect locally or using traditional networking techniques, however, KE2 Therm recognizes that many customers prefer the simplicity and convenience of KE2 SmartAccess.

KE2 SmartAccess lets you quickly and easily take advantage of the benefits of the controller's communication capability. For a nominal monthly fee KE2 SmartAccess provides real-time access to your refrigeration system. No port forwarding. No VPN.

Connect the KE2 Evap-RE2 to the internet, typically provided by a physical connection to the network router with a Cat 5e or Cat 6 Ethernet cable. Once enabled, KE2 SmartAccess quickly connects to your personal web portal, hosted by KE2 Therm, and provides a "customized" dashboard of all the controllers you setup with KE2 SmartAccess.

### **Benefits of KE2 SmartAccess**

- Quickly setup remote monitoring & system control
- Customized dashboard provides remote access to all your controllers on one page
- It's easier than ever to set up alarm notifications via text or e-mail
- Doesn't require special network configuration, like port forwarding or VPN
- Increased diagnostic ability Use graphing / data logging feature to identify system performance issues
- Remotely troubleshoot difficult problems
- Improve service call efficiency review system issues, and prepare, before arriving on site







Visit our YouTube channel for videos on KE2 SmartAccess and other related topics.

### **KE2 SMARTACCESS**

Video 062 Communication Made Easy with KE2 SmartAccess

### **COIL SENSOR**

Video 068 How to Determine Proper Coil Sensor Location Video 069 How to Properly Install a Coil Sensor

### **DOOR SWITCH**

Video 038 How to Install and Wire a KE2 Door Switch Video 037 Why Should I Install a Door Switch



youtube.com/ke2therm