



VIDEO TUTORIAL

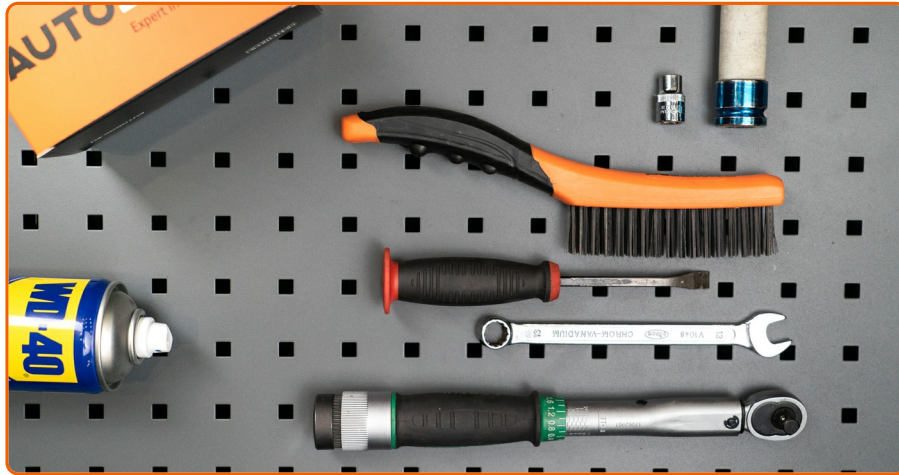
Important!

This replacement procedure can be used for:

OPEL ASTRA G Estate (T98) 1.2 16V (F35), OPEL ASTRA G Hatchback (T98) 1.2 16V (F08, F48), OPEL ASTRA G Saloon (T98) 1.2 16V (F69), OPEL CORSA C (X01) 1.2 (F08, F68), OPEL CORSA C Box (X01) 1.2 16V (F08, W5L)

The steps may slightly vary depending on the car design.

REQUIRED TOOLS:



- Wire brush
- WD-40 spray
- Combination spanner #13
- Drive socket # E12
- Wheel impact socket #17
- Torque wrench
- Crow bar
- Wheel chock

AUTODOC recommends:

- Both stabilizer bushes should be replaced simultaneously.
- The replacement procedure is identical for the right and left stabilizer bushes.
- All work should be done with the engine stopped.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1



Secure the wheels with chocks.

2



Loosen the wheel mounting bolts. Use wheel impact socket #17.

3



Raise the front of the car and secure on supports.

4



Unscrew the wheel bolts.

AUTODOC recommends:

- To avoid injury, hold up the wheel when unscrewing the bolts.

5



Remove the wheel.

6



Clean the fasteners of the stabilizer bush brackets. Use a wire brush. Use WD-40 spray.

7



Unscrew the fasteners of the stabilizer bush brackets. Use a combination spanner #13.

8



Remove the fastening bolts (2 pieces).

9



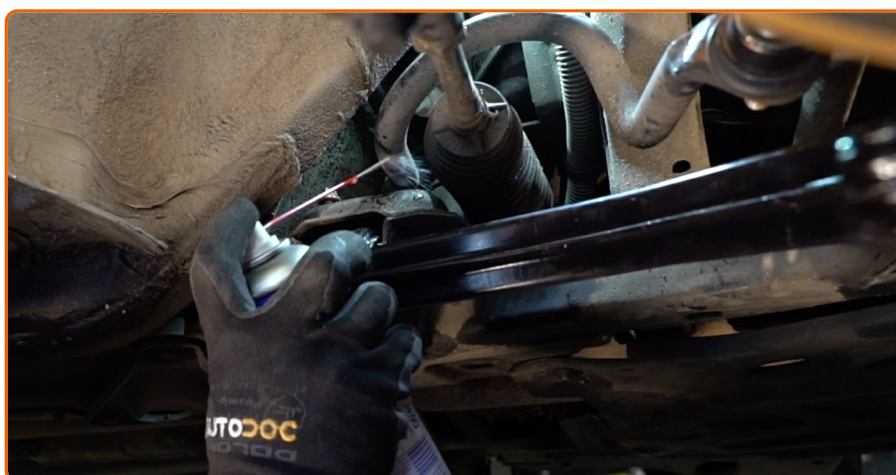
Remove the stabilizer bush brackets. Use a crowbar.

10



Remove the stabilizer bushes.

11



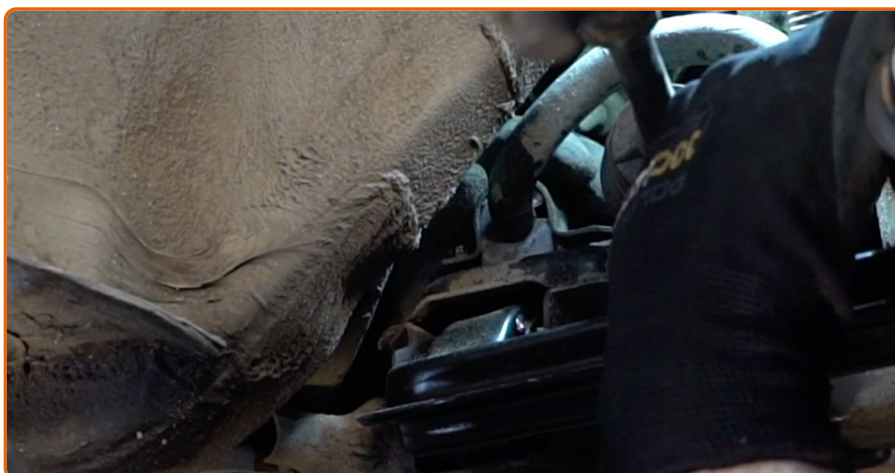
Clean the mounting seats of the stabilizer bushes. Use WD-40 spray.

12



Install the new stabilizer bushes.

13



Install the stabilizer bush brackets.

14



Install the fastening bolts (2 pieces).

15



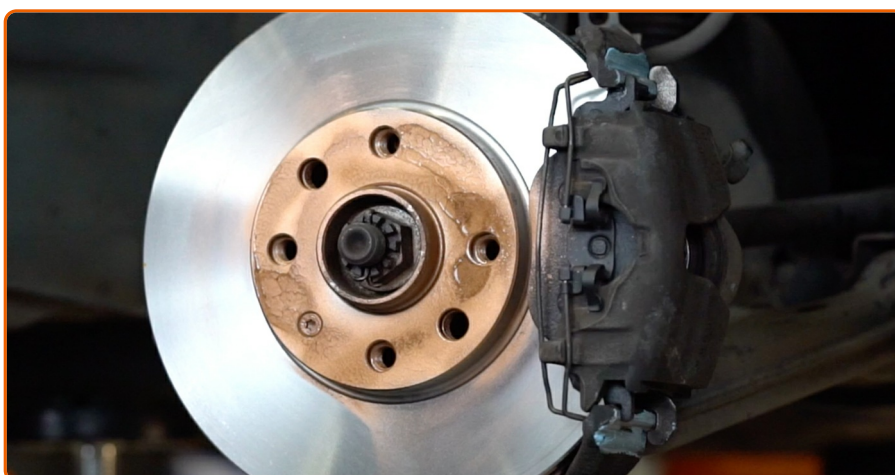
Screw the fasteners of the stabilizer bush brackets. Use a drive socket #E12. Use a torque wrench. Tighten it to 35 nm torque.

16



Clean the wheel rim mounting seat. Use a wire brush.

17



Treat the surface where the brake disc contacts the wheel rim. Use copper grease.

18



Install the wheel.

AUTODOC recommends:

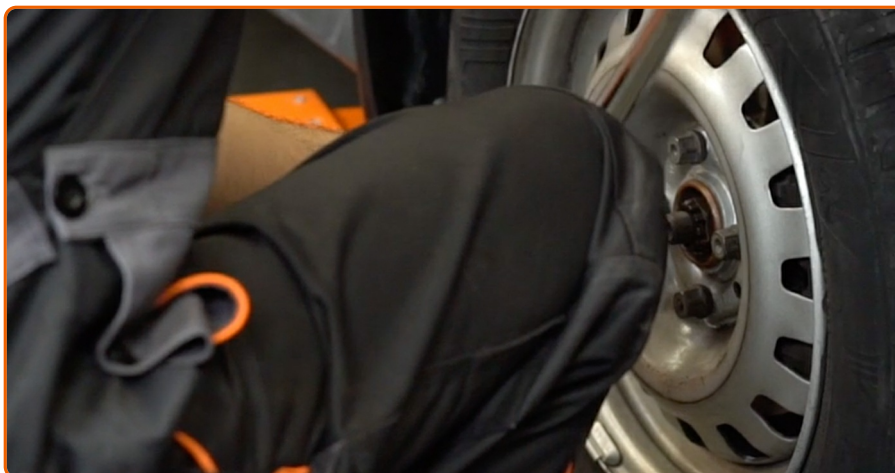
- To avoid injury, hold up the wheel when screwing in the fastening bolts.

19



Screw in the wheel bolts. Use wheel impact socket #17.

20



Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 120 Nm torque.

21



Remove the jacks and chocks.

**DID YOU FIND THESE INSTRUCTIONS
HELPFUL?**

YES

NO



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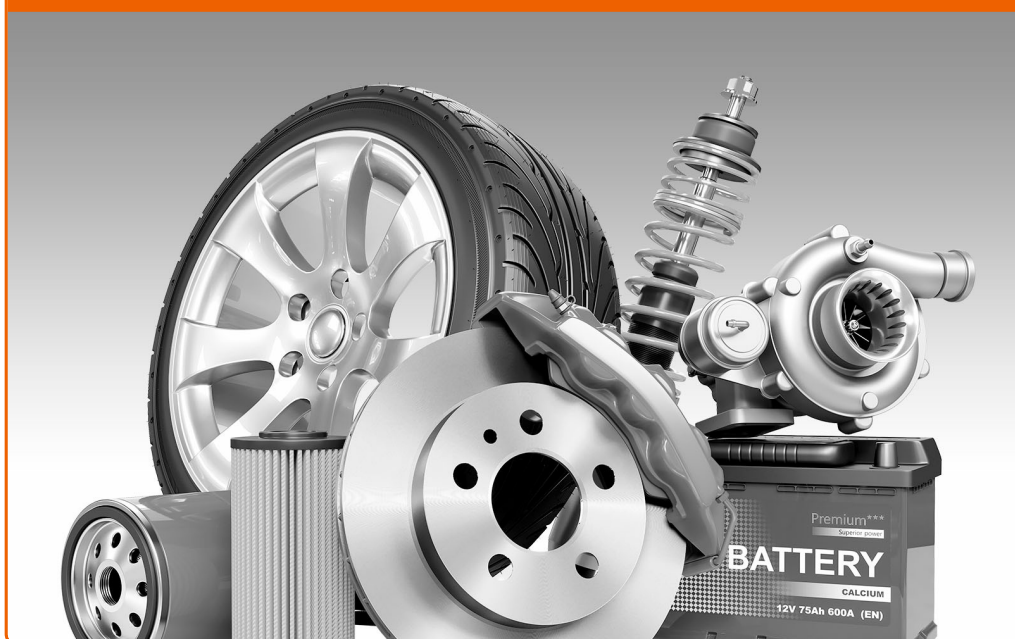
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