

ProMax Cast Iron Router Tabletop Instructions

Effective June 2025

Review full instructions prior to use for important safety information.
Always check [Rockler.com](https://www.rockler.com) to confirm that you are using the most recent version of instructions for your product.



ROCKLER®

CREATE WITH CONFIDENCE

GENERAL SAFETY WARNINGS

This product is designed only for specific applications as defined in the instructions and should not be modified or used for any manner not described in these instructions. Use only recommended accessories. Before using the ProMax Cast Iron Router Tabletop: **READ, UNDERSTAND** and **FOLLOW ALL INSTRUCTIONS AND SAFETY WARNINGS. KEEP THESE INSTRUCTIONS READILY AVAILABLE FOR FUTURE REFERENCE.**

- > Always confirm that you are using the most recent version of the instructions and safety warnings for your product (see the instructions link on the product page at Rockler.com).
- > Before using another tool with this product, always read, understand and follow the instructions and safety warnings in the owner's manual for that tool. If you do not have the owner's manual, obtain one from the tool's manufacturer before using it with this product.
- > Before using any chemical with this product, always read, understand and follow all safety warnings and guidelines in the manufacturer's Safety Data Sheet (SDS; formerly called "MSDS"), especially regarding:
 - How to safely use the chemical, including potential hazards and recommended first aid measures;
 - Personal safety equipment required to safely use the chemical (e.g. gloves, eye protection, mask/respirator, etc.);
 - Proper and safe handling, storage and disposal of the chemical.
- > Before using this product, review and verify that all tools to be used with it have safety equipment installed and are in proper working order as defined by the tool's owner's manual.
- > Do not use this product until you have read and are confident you understand:
 - Product Specific Safety Warnings (p. 3);
 - Parts List (p. 3);
 - Attaching to a Rockler® Steel Stand (p. 4);
 - Leveling the Router Plate (p. 4).
- > The user assumes all risk and responsibility for the proper and safe use of this product and for ensuring product suitability for the intended application.
- > It is the sole responsibility of the purchaser of this product to ensure that anyone you allow to use this product reads and complies with all instructions and safety precautions outlined in this manual prior to use.
- > Follow all standard shop safety practices, including:
 - Keep children and bystanders away from the tool operating area;
 - Do **NOT** use power tools in explosive environments, or in the presence of flammable liquids, fumes or dust;
 - **TURN OFF AND UNPLUG** all power tools **BEFORE** making any adjustments or changing accessories;
 - Remain alert and use good judgment. Do not use this product if you are in any way impaired by medications, alcohol, drugs or fatigue;
 - Keep your work area well lit and clean;
 - Dress appropriately. Secure loose clothing, remove all jewelry and tie up long hair before using this product;
 - **ALWAYS** wear safety glasses, hearing protection and respiratory protection that complies with NIOSH/OSHA/ANSI safety standards;
 - Use dust collection tools and dust face masks to reduce exposure to dust;
 - Use safety equipment such as featherboards, push sticks and push blocks, etc., when appropriate;
 - Maintain proper footing at all times and do not overreach;
 - Do **NOT** force woodworking tools.
- > These warnings and instructions do **NOT** represent the total of all information available regarding tool safety, use and technique. Always seek out opportunities to learn more and improve your skills and knowledge.

⚠ CA WARNING: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

⚠ DANGER

Danger indicates a hazardous situation that, if not avoided, will result in death or serious injury.

⚠ WARNING

Warning indicates a hazardous situation that, if not avoided, could result in death or serious injury.

⚠ CAUTION

Caution indicates a hazardous situation that, if not avoided, may result in minor or moderate injury or property damage.

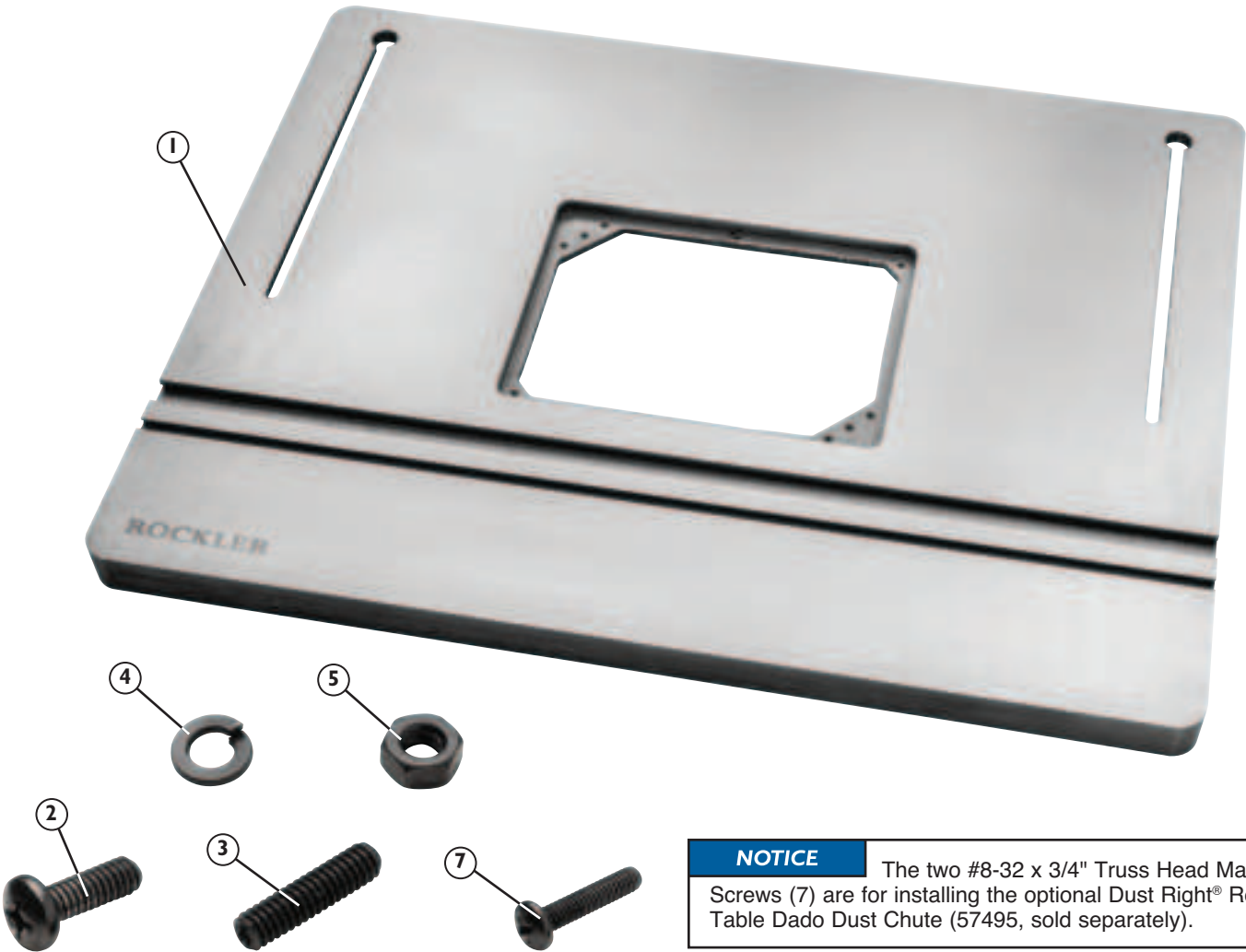
NOTICE

Notice indicates important or helpful information and/or user tips.

PRODUCT SPECIFIC SAFETY WARNINGS

⚠WARNING

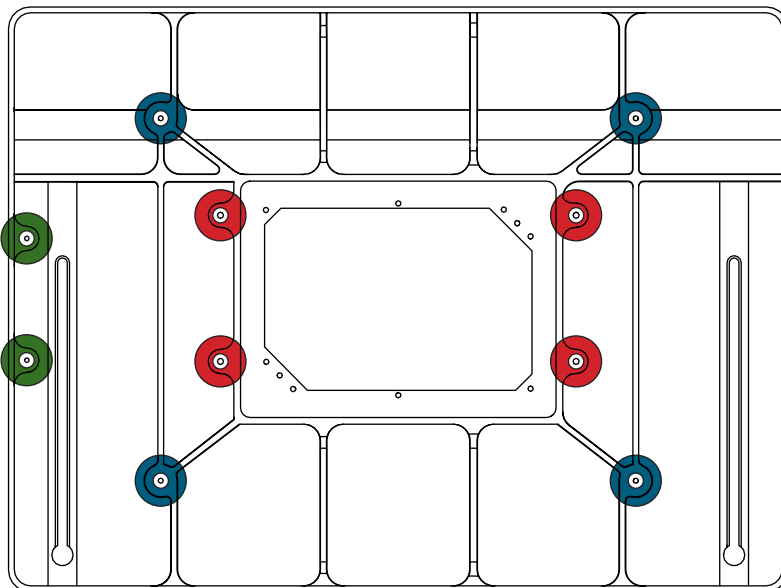
- > The ProMax Cast Iron Router Tabletop is heavy. Do **NOT** attempt to lift it by yourself if the weight is too much for you to lift easily. Always use proper lifting techniques.
- > Do **NOT** attempt to mount the ProMax Cast Iron Router Tabletop to any base or stand that is not capable of providing sufficient support and stability.



NOTICE The two #8-32 x 3/4" Truss Head Machine Screws (7) are for installing the optional Dust Right® Router Table Dado Dust Chute (57495, sold separately).

PARTS LIST

	Quantity
1 Cast Iron Tabletop	1
2 1/4"-20 x 3/4" Truss Head Machine Screw	8
3 1/4"-20 x 1" Plate Leveling Set Screw	10
4 1/4" Split Lock Washer	10
5 1/4"-20 Hex Nut	10
6 Hex Wrench (Not Shown)	1
7 #8-32 x 3/4" Truss Head Machine Screw	2



MOUNTING HOLE LOCATION KEY

-  Rockler® Router Table Steel Stand (48426, sold separately)
-  Dust Right® Dust Bucket (56248, sold separately)
-  Dust Right® Dado Dust Chute (57495, sold separately)

Mounting Hole Locations

Attaching to a Rockler® Steel Stand

1. Align holes in the bottom of the Cast Iron Tabletop (1) with mounting holes in the Rockler® Router Table Steel Stand (48426, sold separately). **Fig. 1.**
2. Secure with four 1/4"-20 x 3/4" Truss Head Machine Screws (2). The remaining four 1/4"-20 x 3/4" Truss Head Machine Screws are for mounting the optional Dust Right® Dust Bucket (56248, sold separately). **Fig. 1.**

Leveling the Router Plate

1. Fit the insert plate (sold separately) in the center opening of the Cast Iron Tabletop (1).

NOTICE

In the corners of the center opening that have three holes, install Leveling Set Screws only in the two outer holes. The center hole is for securing the router plate (sold separately).

2. Working from the underside of the table, thread eight 1/4"-20 x 1" Plate Leveling Set Screws (3) in the adjustment holes. Then install a 1/4" Split Lock Washer (4) and a 1/4"-20 Hex Nut (5) on the bottom of each Leveling Set Screw. **Fig. 2.**
3. Use the Hex Wrench (6) to adjust the 1/4"-20 x 1" Plate Leveling Set Screws (3) until the router plate is flush with the Cast Iron Tabletop (1).
4. Hold each 1/4"-20 x 1" Plate Leveling Set Screw (3) with the Hex Wrench (6) and use a 7/16" wrench to tighten the 1/4"-20 Hex Nut (5). This will prevent the Leveling Set Screws from moving. You may need to fine tune the settings after installing your router.
5. Once the router plate is level with the table all the way around, use the plate locking bolts that came with the router plate to secure it in place.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com

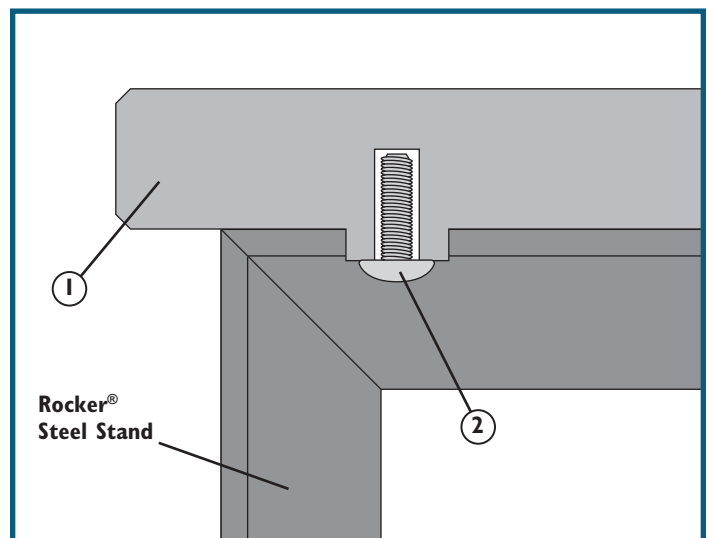


Fig. 1



Fig. 2