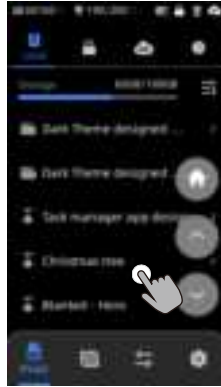


First Print

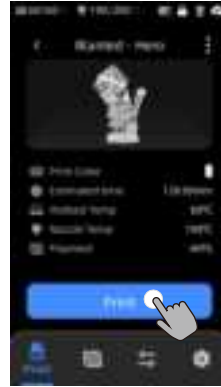
1) Select a model from the local or U-DISK and start printing.

*We recommend using one of the pre-loaded files as a first test print.

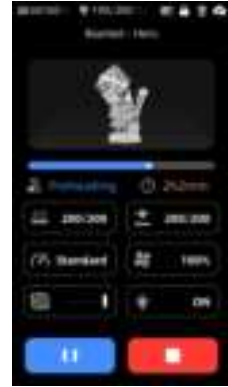
Makeronline QR Code: Models can be downloaded via Makeronline.



Select the model from local storage or U-DISK.



Press "Print".



Printing in progress

Note :

The built-in model is subject to reality ⚠

Other Function Descriptions

Vibration Compensation: To achieve better printing results, it is recommended to perform a vibration compensation check after printing for more than 300 hours or when the machine has been moved. This feature helps reduce the occurrence of banding during high-speed printing. Regular vibration compensation checks help maintain the stability and accuracy of the printer, thereby improving print quality.

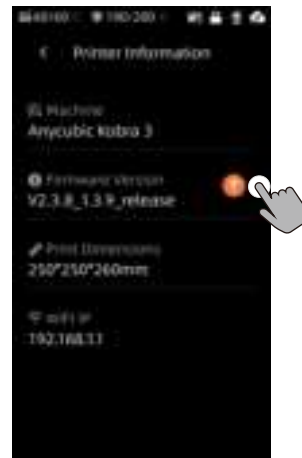
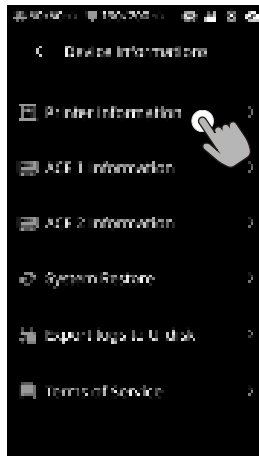
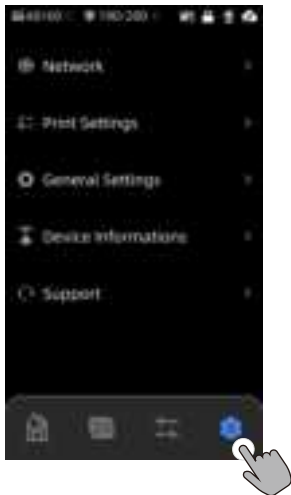
Press "Tools" - "Control" - "Vibration Compensation" and wait for the machine to complete the calibration. Please do not touch the machine during the calibration process.

Filament Runout Detection: This function is designed to prevent printing failures when the filament runs out during the middle of a print. It alerts the user to replace the filament before continuing the print, effectively preventing wasted prints due to filament shortage.

Power Loss Resume: When printing using the filament holder, in the event of a sudden power outage or accidentally turning off the machine, this function does not require manual setup. Simply reconnect the power and turn on the machine. You can then resume the print.

Upgrade Firmware

Click [Settings] - [Device Information] - [Firmware Version] and wait for the machine to complete the firmware upgrade.



Maintenance Recommendation

Z-axis Lead Screws

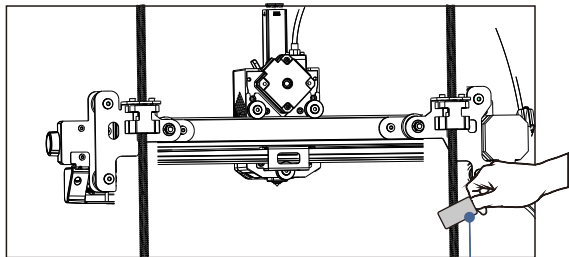
*The Z-axis lead screw needs regular lubrication, as proper lubrication ensures smooth movement. It is recommended to perform maintenance every three months.

Before applying lubricating grease to the Z-axis lead screws, it is important to clean them thoroughly, removing any dust or plastic particles. Then, using the axis movement controls, move the print head to a higher position. Apply a thin coat of lubricating grease on the Z-axis lead screws, and then home the printer again. You can repeat this movement process a few times to ensure the grease is evenly distributed over the Z-axis lead screws. Once completed, clean off any excess lubricating grease that may have accumulated near the leadscrew nuts.

X/Y-axis double metal spindles

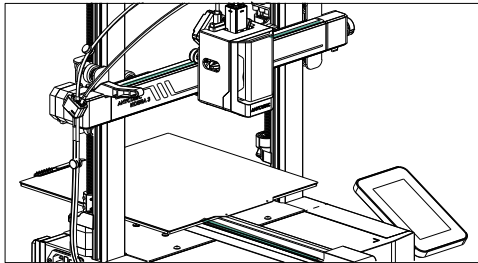
*The X/Y-axis double metal spindles require regular lubrication, as proper lubrication ensures smooth movement. It is recommended to perform maintenance once a month.

Before applying lubricating grease to the X/Y-axis double metal spindles, it is important to clean them thoroughly, removing any dust or plastic particles. Then, apply a thin coat of lubricating grease on the X/Y-axis double metal spindles and home the printer. You can repeat the movement process a few times to ensure the grease is evenly spread over the X/Y-axis double metal spindles.



Z-axis Lead Screws

Grease



X/Y-axis Double Metal Spindles



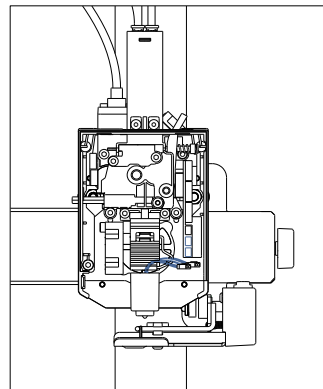
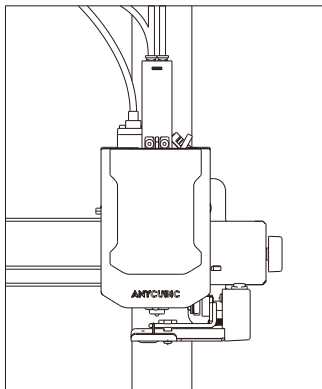
Maintenance Recommendation

Hotend Replacement Guide



Hotend Replacement

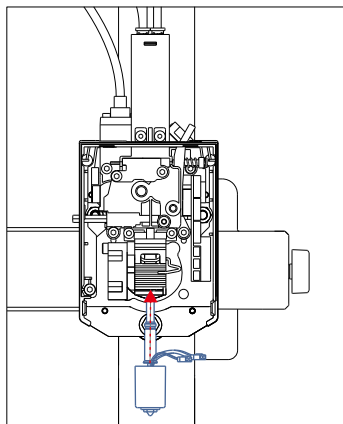
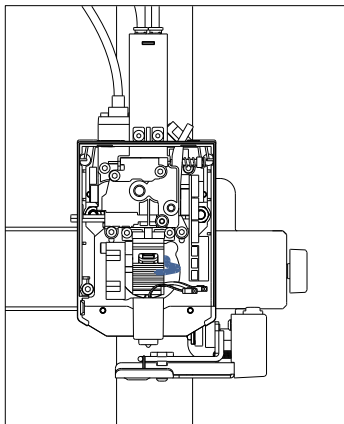
1. Before replacing the hotend, please cool down the nozzle first, click [Tools] - [Preheat] - [Cooling], wait for the nozzle temperature to drop below 40 degrees, and turn off the printer.
2. Press both sides of the print head lightly and pull the printhead front cover forward to remove it.
3. Gently pull the bottom black and white lines forward to remove them.



Maintenance Recommendation

Hotend Replacement

4. Pull the retaining spring forward to loosen the hotend.
5. Insert the new hotend upwards to the very bottom, and note that the white wire is at the front.
6. Press the retaining spring back to fix the hotend.
7. Plug the two wires back to their original positions, and note that the black wire is at the bottom .
8. After completing the above operations, close the front cover to complete the hot end replacement.



Attention

1. Anycubic 3D printer generates high temperature. DO NOT reach inside of the printer during operation. Contact with extruded materials may cause burns.
2. Use high temperature resistant gloves when operating the product.
3. This equipment is not suitable for use in locations where children are likely to be present.
4. The fuse rating for the printer is 250V 10A. Never replace the fuse with one of a higher amperage, otherwise it may cause fire.
5. The socket-outlet shall be easily accessible.

If the above problems cannot be solved, please initiate consultation in our after-sales service system, and our engineers will reply you in the form of email within one working day.

(<https://support.anycubic.com/>)



Warm tips:

1. Fill in the information based on the SN of the corresponding model. The items with red dots are mandatory.
2. If the order is successful, you will soon receive a reply from the after-sales service system in your mailbox.
3. If you successfully place an order but do not receive an email, please watch out for spam.
4. If the order creation fails, please pay attention to the pop-up reminder on the web page.

FCC Regulatory Compliance

WARNING: This device complies with part 15 of the FCC Rules.

Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Caution: the user that changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Note:

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

To maintain compliance with FCC's RF Exposure guidelines. This equipment should be installed and operated with minimum distance between 20cm the radiator your body: Use only the supplied antenna.



Disposal of Electronic Components

This symbol indicates that the device must not be disposed of with household waste. When this product reaches the end of its life, please dispose of it in accordance with local environmental regulations. Take it to a collection point for the recycling of waste electrical and electronic equipment. Proper disposal helps prevent environmental and health hazards caused by inappropriate handling of electronic waste. Recycling also supports the conservation of natural resources. Do not dispose of this product with unsorted municipal waste.



Entsorgung elektronischer Bauteile

Dieses Symbol weist darauf hin, dass das Gerät nicht mit dem Haushaltsmüll entsorgt werden darf. Am Ende seiner Lebensdauer entsorgen Sie dieses Produkt bitte gemäß den örtlichen Umweltvorschriften. Bringen Sie es zu einem Sammelpunkt für das Recycling von Elektro- und Elektronik-Altgeräten. Eine ordnungsgemäße Entsorgung hilft, Umwelt- und Gesundheitsgefahren durch unsachgemäße Behandlung von Elektroschrott zu vermeiden. Recycling unterstützt auch den Erhalt natürlicher Ressourcen. Entsorgen Sie dieses Produkt nicht mit dem unsortierten Siedlungsabfall.



Élimination des composants électroniques

Ce symbole indique que l'appareil ne doit pas être jeté avec les déchets ménagers. Lorsque ce produit atteint la fin de sa vie, veuillez l'éliminer conformément aux réglementations environnementales locales. Apportez-le à un point de collecte pour le recyclage des déchets d'équipements électriques et électroniques. Une élimination correcte aide à prévenir les risques environnementaux et sanitaires causés par une manipulation inappropriée des déchets électroniques. Le recyclage soutient également la conservation des ressources naturelles. Ne jetez pas ce produit avec les déchets municipaux non triés.



Eliminación de componentes electrónicos

Este símbolo indica que el dispositivo no debe desecharse con los residuos domésticos. Al final de su vida útil, por favor, dispóngalo de acuerdo con las regulaciones ambientales locales. Llévelo a un punto de recogida para el reciclaje de residuos de aparatos eléctricos y electrónicos. Una eliminación adecuada ayuda a prevenir los peligros ambientales y para la salud causados por una manipulación inapropiada de los residuos electrónicos. El reciclaje también apoya la conservación de los recursos naturales. No deseche este producto con los residuos municipales sin clasificar.



Smaltimento dei componenti elettronici

Questo simbolo indica che il dispositivo non deve essere smaltito con i rifiuti domestici. Al termine del suo ciclo di vita, si prega di smaltirlo in conformità con le normative ambientali locali. Portalo a un punto di raccolta per il riciclaggio di apparecchiature elettriche ed elettroniche usate. Uno smaltimento corretto aiuta a prevenire i rischi ambientali e per la salute causati da una gestione inadeguata dei rifiuti elettronici. Il riciclaggio supporta anche la conservazione delle risorse naturali. Non smaltire questo prodotto con i rifiuti urbani non differenziati.



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FC CE RoHS



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